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Insight into the Ozone-Assisted Low-Temperature Combustion of Dimethyl Ether by Means of Stabilized Cool Flames

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KEYWORDS

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ABSTRACT

The low-temperature combustion kinetics of dimethyl ether (DME) were studied by means of stabilized cool flames in a heated stagnation plate burner configuration, using ozone-seeded premixed flows of DME/O₂. Direct imaging of CH₂O* chemiluminescence and Laser Induced Fluorescence of CH₂O were used to determine flame front positions in a wide range of lean and ultra-lean equivalence ratios and ozone concentrations, for two strain rates. Temperature and species mole fraction profiles along the flame were measured coupling thermocouples, gas chromatography, micro-chromatography and quadrupole mass spectrometry analysis. A new kinetic model was built on the basis of the Aramco 1.3 model, coupled with a validated submechanism of O₃ chemistry, and was updated to improve the agreement with the obtained experimental results and experimental data available in the literature. Main results show the efficiency of the tested model to predict the flame front position and temperature in every tested condition, as well as the importance of reactions typical of atmospheric chemistry in the prediction of cool flame occurrence. The agreement on the fuel and major products is overall good, except for methanol, highlighting some missing kinetic pathways for the DME/O₂/O₃ system, possibly linked to the direct addition of atomic oxygen on the fuel radical, modifying the products distribution after the cool flame.

Introduction

In the current context - where a growing energy demand meets decreasing fossil fuel stocks and a need to decrease greenhouse gases, nitrogen oxides and soot emissions - alternative energy carriers are seen as a sustainable solution for combustion applications. These last years, oxygenated biofuels and e-fuels have attracted attention because of their ability to reduce pollutant emissions on the full well-to-wheel cycle¹. Especially Poly(oxymethylene) dimethyl ethers (POMDMEs), also called Oxymethylene ethers (OMEs), with the general structure CH₃-O-(CH₂-O)_n-CH₃, have the potential to reduce soot production during combustion processes due to their high oxygen content and the absence of C-C bond^{2,3} in the fuel structure. Their production also presents great interest in reducing global carbon footprint: The smallest OME, OME₀ or dimethyl ether (DME), can be directly produced from recycled CO₂^{4,5}. Larger OMEs can also be produced from methanol and formaldehyde⁶ with a competitive price compared to conventional diesel fuel production⁷, reinforcing their position as diesel fuel alternative.

In parallel, recent research has been focused on new combustion concepts to reconcile high thermal efficiency and low pollutant emissions. Technologies such as HCCI (Homogeneous Charge Compression Ignition)⁸ or SACI (Spark Assisted Compression Ignition)⁹ could help reach these goals inside internal combustion engines. These concepts depend strongly on Low

Temperature Combustion (LTC) kinetics¹⁰, governing the auto-ignition of the fuel. They result in a phenomenon, called cool flame, which is generally studied in Jet-Stirred Reactors (JSR)¹¹ or Rapid Compression Machines (RCM)¹². However, quantification of the heat release is typically difficult using such devices, as JSR operate in highly-diluted and isothermal conditions, and RCM use creviced pistons to mitigate fluid motion after compression, allowing part of the mixture to transfer to the crevice during the first-stage ignition, and therefore reducing the relevant pressure increase. Facilities in which the study of the low temperature combustion of fuels can be operated in permanent, non-diluted regime, such as burner-stabilized cool flames, are therefore useful to quantify the heat release of cool flames, which is in turn correlated to second-stage ignition in RCMs^{13,14}.

First observations of cool flames were achieved two centuries ago¹⁵ by igniting gaseous diethyl ether over a heated platinum wire. Few studies on stabilized double flames of *n*-butane were realized some decades ago^{16,17}, but this research field gained a renewed interest in the context of plasma-assisted ignition¹⁸ and ozone-assisted ignition¹⁹. To this day, studies have been performed to stabilize cool flames in different configurations and for different fuels, however we will mainly focus here on studies using dimethyl ether as the fuel. Lee *et al.*²⁰ studied wall-stabilized premixed DME/O₂ cool flames using a heated plate at 700K, observing the formaldehyde distribution by Planar Laser Induced Fluorescence (CH₂O-PLIF). Reuter *et al.* studied DME/O₂/O₃²¹ and DME/CH₄/O₂/O₃²² premixed cool flames, partially premixed DME/O₂/O₃ cool flames²³ in a counterflow burner working at atmospheric pressure, with an ozone concentration in the oxidizer ranging from 2.9 to 3.7%. Their studies were mainly based on the comparison of hot and cool flames extinction strain rates in a wide range of conditions. Hajilou *et al.* studied premixed DME/O₂/O₃ cool flames in a Hencken burner working at low pressure²⁴, with an ozone concentration in the oxidizer of 6.1%, reporting for the first time an estimation of the propagation speed of the cool flame. Zhao *et al.* succeeded at stabilizing a cool flame of DME/O₂ without O₃ addition, working in a counterflow burner, but in a rich mixture configuration of $\phi = 1.5$ ²⁵. Planar Laser Induced Fluorescence of formaldehyde²⁶ (CH₂O-PLIF) proved to be an efficient tool in characterizing such flames, allowing a clear distinction between cool and hot flames. These studies highlighted the impact of ozone in promoting the low temperature combustion of the fuel in ultra-lean conditions, as also observed at lower concentrations in Jet-Stirred Reactor²⁷ and Flow Reactor²⁸ or Rapid Compression Machine²⁹ configurations, confirming its potential for the control or enhancement of combustion in ultra-lean conditions.

The aim of this study is to present a newly developed burner dedicated to the investigation of such flames, resulting from the low temperature oxidation of the fuel. Cool flames were stabilized by ozone-seeding a DME/O₂ flow under a heated plate. This setup allowed the stabilization of lean and ultra-lean cool flames, with equivalence ratios ranging from 0.2 to 0.5, and with ozone mole fractions in the mixture varying from 1.2% to 2.4%. CH₂O*-Chemiluminescence and CH₂O-PLIF permitted the measurement of flame front positions in a wide range of experimental conditions. Temperature and major stable species profiles were

established for two different conditions, i.e. at equivalence ratio of 0.3 and 0.5. These experimental results were used as validation target for a kinetic model developed on the basis of the Aramco 1.3³⁰ kinetic model, which was further updated to include pathways missing from the original model.

Experimental method

The burner developed and used for this study is presented in Figure 1. It consists of a stainless-steel body, with a coaxial nozzle of an inner diameter of 10 mm for the DME/O₂/O₃ mixture. The mixture was injected through 4 orthogonal inlets and flows through a steel porous disc, shown as a yellow disc in Figure 1, before entering the convergent section of the burner. This geometry was established following the work of Rolon *et al.*³¹, ensuring laminar and uniform flow at the burner exit. A neat N₂ co-flow was injected via the co-axial nozzle, also equipped with a stainless steel porous section with a 20 mm internal diameter, to isolate the flame from external perturbations. The burner body was kept at 300 K by cool water circulation. Experiments were operated at atmospheric pressure.

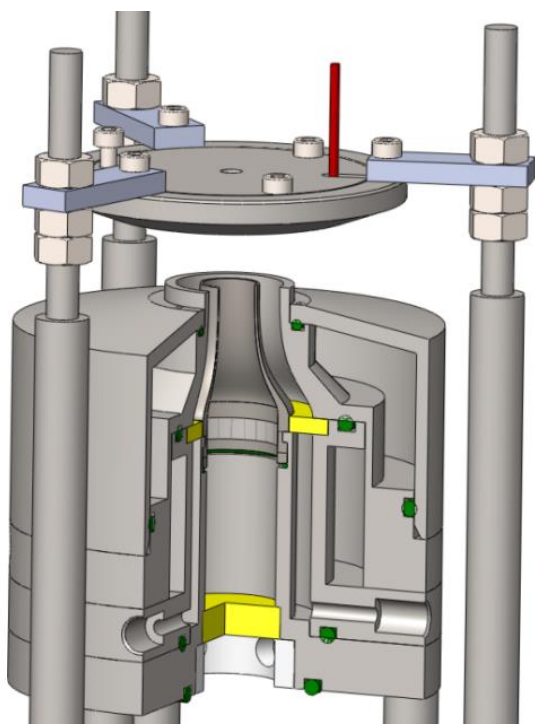


Figure 1. Stagnation plate burner setup used in this study.

A cylindrical heated plate, with a diameter of 65 mm and a thickness of 8 mm, was placed at 13 mm above the burner nozzle, with a strictly parallel geometry, and was heated at 600 ± 0.1 K. Gas flow rates were controlled by Bronkhorst mass flow controllers. The oxygen flow was

directed to a BMT 803N ozone generator, the ozone mole fraction in the oxygen flow being measured at the entrance of the burner with a Teledyne API 452 ozone analyzer. The relative uncertainty on the ozone measurement is $\pm 0.02\%$ on the reported values.

As cool flames are characterized by very low light emission, mostly due to the chemiluminescence of excited formaldehyde CH_2O^* , they require adaptation to be observed with the naked eye and therefore the cool flame emission was recorded using an ICCD Princeton PIMAX3 camera. A bandpass filter (396-450 nm) was used to suppress stray light from other species. The obtained images were further treated with three-point Abel inversion³² to extract axial CH_2O^* profiles and determine cool flame positions, defined as the position above the burner at which the emission of CH_2O^* is maximal.

CH_2O -PLIF was used to measure the 2D spatial distribution of ground-level formaldehyde above the burner, and permitted the measurement of the flame front position through another technique. Formaldehyde excitation was performed at 355 nm using the third harmonic of a Q-switched Quantel Brilliant B Nd:YAG laser. The laser beam was converted into a laser sheet of $\sim 300 \mu\text{m}$ thickness and $\sim 12.2 \text{ mm}$ height. The laser pulse duration was 15 ns at a 20 Hz repetition rate. In this configuration, the laser delivered a 50 mJ/pulse energy intensity. The vertical energy distribution was measured by collecting the Raman signal from a quartz cell filled with ultra-pure water, and was used to correct the PLIF signal after acquisition. Semi-automated treatment of the PLIF images was used to infer cool flame positions, which were then defined in the experiments and simulations as the position of the maximum of the derivative of the CH_2O signal. The signal was averaged on 40 pixels centered on the burner axis. Details on the comparison between these two techniques (CH_2O^* -chemiluminescence and CH_2O -PLIF) will be discussed later. The uncertainty on the cool flame position with the PLIF method was estimated to $\pm 150 \mu\text{m}$, while the uncertainty on the same measurement with the chemiluminescence method can be roughly estimated to $\pm 250 \mu\text{m}$.

Temperature profiles inside the flame were measured with a $250 \mu\text{m}$ diameter type K thermocouple. Measurements were performed from the side, the tip of the thermocouple lying along the axis of the burner. Repeatability and the absence of catalytic effects due to the presence of the thermocouple were ensured by performing two runs, one starting the measurement from the burner towards the plate and one in the opposite direction, yielding nearly identical temperature profiles, as demonstrated in the Supplementary Material. The global uncertainty on the flame temperature was estimated to $\pm 25 \text{ K}$, corresponding to the maximum observed deviation between the two runs described above. The uncertainty on the measurement position was considered equal to the thermocouple radius, $\pm 125 \mu\text{m}$, as the position of the thermocouple was periodically verified using a scope. Radiative heat losses were neglected in this study since the experimental and simulated maximal cool flame temperatures typically do not exceed 900 K, which is below the frequently accepted limit of 1000 K for such an assumption³³. Since perturbation of the flame front can be expected from such an intrusive measurement, temperature profiles were performed with different thermocouples with diameters ranging from $250 \mu\text{m}$ to 1 mm. It was observed that while the temperature gradient was strongly affected at the largest

thermocouple diameters, the maximum temperature downstream from the flame front was identical (within the experimental uncertainty) whatever the thermocouple diameter, as demonstrated in the Figure S1 in the Supplementary Material. The primary objective of these measurements was the determination of the maximum temperatures after the flame front, and the reported post-flame temperatures can therefore be trusted as not being affected by the intrusion of the thermocouple into the gases.

Major species mole fraction profiles were established with a conjunction of micro-Gas Chromatography (μ GC), Gas Chromatography (GC) and Quadrupole Mass Spectrometry (QMS) techniques. Sampling was operated using a 250 μ m external diameter, 150 μ m internal diameter capillary. The ozone mole fractions were measured with an Omnistar GSD 301 O₂ Pfeiffer Vacuum mass spectrometer, using a quadrupole mass analyser. Calibration was performed using O₂/O₃ mixtures using the same sampling procedure and on the same day as the flame experiments. The measurement of DME, CH₂O, CO₂, CH₃OH and CH₃OCHO mole fractions was performed using an Agilent 490 μ GC, equipped with a HP-PLOT U PT column and a TCD detector. The signal from DME was calibrated using DME/O₂ mixtures directly sampled at the burner exit. This method was initially validated by comparing the calibration factor obtained using this method with the one obtained from in-house prepared mixtures of DME. CO₂, CH₃OH, CH₂O and CH₃OCHO signals were calibrated using in-house prepared gas mixtures. Finally, CO mole fractions were measured with an Agilent 6890 GC, the permanent gases being separated on a CP-Molsieve 5A column and analyzed via TCD, and calibration being performed using a standard mixture. The relative uncertainty on species mole fraction measurements was estimated to $\pm 5\%$ for DME, CO₂ and CH₃OCHO, $\pm 10\%$ for O₃, CH₂O and CH₃OH, and $\pm 20\%$ for CO. The carbon balance was evaluated, and yielded maximal deviation of $\pm 3\%$ in the post-flame region.

Computational methods

The Aramco 1.3 mechanism³⁰ coupled with the ozone submechanism from Foucher *et al.*³⁴ was used to simulate the experimental results, resulting in a 254 species mechanism, including 1559 elementary reactions. The choice of version 1.3 of AramcoMech was motivated by an initial comparison of the performance of all published versions of this mechanism, demonstrating superior performance of this version in the prediction of cool flame occurrence and stabilization in comparison with later ones. In the light of the remaining discrepancies observed between the experimental and calculated intermediate species mole fractions, the mechanism was further updated. The modified or added reactions to the mechanism are summarized in Table 1. Details about the reasons behind such modifications will be discussed in the section dedicated to the results and discussion. The modified model was then tested against data from the literature to ensure its validity, showing similar to better performance against the validation targets, most notably in the low-temperature range, as demonstrated in the Figures S2, S3 and S4 of the

Supplementary Material. Burning velocities were calculated using LOGEsoft³⁵, and ignition delay times were calculated using a constant volume adiabatic reactor with Cantera³⁶.

Table 1. Modifications operated on the Aramco 1.3 (+ O₃ submechanism) model.

Reactions	A	n	E _a	k ^d	Ref
Added					
$\bullet\text{CH}_3 + \text{O} = \text{CH}_3\text{O}\bullet$	$5.54 \cdot 10^{13}$	0.05	-32		[37]
$\text{CH}_3\text{OCH}_3 (+\text{M}) = \text{CH}_3\text{OH} + \text{:CH}_2 (+\text{M})$	$9.03 \cdot 10^{13}$	0.00	84083		[38]
$\text{CH}_3\text{OCH}_3 (+\text{M}) = \text{CH}_4 + \text{CH}_2\text{O} (+\text{M})$	$1.00 \cdot 10^{14}$	0.00	65200		[39] ^a
$\text{CH}_3\text{OCH}_2\bullet + \text{HOO}\bullet = \text{CH}_3\text{OCH}_2\text{O}\bullet + \bullet\text{OH}$	$9.00 \cdot 10^{12}$	0.00	0		[40]
$\text{CH}_3\text{OCH}_3 + \text{CH}_3\text{OCH}_2\text{O}_2\bullet = 2 \text{CH}_3\text{OCH}_2\text{O}\bullet$	$5.08 \cdot 10^{12}$	0.00	-1411		[41]
$\text{CH}_3\text{OCH}_2\text{O}_2\bullet = \text{CH}_3\text{OCHO} + \bullet\text{OH}$	$2.82 \cdot 10^6$	1.97	34895		[42] ^b
$\text{CH}_3\text{OCH}_3 + \bullet\text{CH}_2\text{OH} = \text{CH}_3\text{OCH}_2\bullet + \text{CH}_3\text{OH}$	$2.24 \cdot 10^{12}$	0.00	19646		[42] ^b
$\text{CH}_3\text{OCH}_2\bullet + \text{O} = \text{CH}_3\text{OCH}_2\text{O}\bullet$	$1.00 \cdot 10^{14}$	-0.56	22		[43]
Modified					
$\text{CH}_3\text{OCH}_2\text{O}_2\bullet = \bullet\text{CH}_2\text{OCH}_2\text{O}_2\text{H}$	p.w. $2.73 \cdot 10^2$ AM1.3 $6.00 \cdot 10^{10}$	2.332 0.00	14168 21580	$5.67 \cdot 10^3$ $8.26 \cdot 10^2$	[44]^a
$\bullet\text{OOCH}_2\text{OCH}_2\text{O}_2\text{H} = \text{HO}_2\text{CH}_2\text{OCHO} + \bullet\text{OH}$	p.w. $3.86 \cdot 10^7$ AM1.3 $4.00 \cdot 10^{10}$	0.98 0.00	17467 18580	$8.84 \cdot 10^3$ $6.82 \cdot 10^2$	[44]^a
$\text{CH}_3\text{OCH}_3 (+\text{M}) = \bullet\text{CH}_3 + \text{CH}_3\text{O}\bullet (+\text{M})$	p.w. $2.33 \cdot 10^{19}$ AM1.3 $4.38 \cdot 10^{21}$	-0.661 -1.57	84139 83890	$7.60 \cdot 10^{-14}$ $5.25 \cdot 10^{-14}$	[44]^a
$2 \text{CH}_3\text{OCH}_2\text{O}_2\bullet = \text{O}_2 + 2 \text{CH}_3\text{OCH}_2\text{O}\bullet$	p.w. $1.80 \cdot 10^{11}$ AM1.3 $1.55 \cdot 10^{23}$	0.00 -4.5	-1390 0.00	$5.78 \cdot 10^{11}$ $4.88 \cdot 10^{10}$	[45]
$\text{CH}_3\text{OCH}_2\text{O}\bullet = \text{CH}_3\text{OCHO} + \text{H}\bullet$	p.w. $1.75 \cdot 10^{16}$ AM1.3 $1.00 \cdot 10^{13}$	-0.66 0.00	11720 7838	$1.38 \cdot 10^{10}$ $1.40 \cdot 10^{10}$	[40]
CH_3OCHO <i>submechanism</i>	p.w. -	-	-		[46] ^c

^aHigh pressure limit, ^banalogy from dimethoxymethane, ^cfull submechanism modified, ^dcalculated at 600K for comparison between the old and revised Arrhenius parameters. Units for A and E_a: cm³, mole, s, cal·mol⁻¹. AM1.3 stands for ‘‘AramcoMech 1.3’’, p.w. stands for ‘‘present work’’.

All flames were simulated with multicomponent transport using the impinging jet reactor class from Cantera³⁶. In order to ensure the initiation of a cool flame in the simulations, the heated plate temperature was initially set to 700 K, then progressively reduced in cases where a ‘hot’ flame condition was predicted, and finally set at the experimental value of 600 K before grid refinement. Cases of hot flames in the simulations were identified by maximal flame temperatures greater than 1000 K. It should be stressed that since one of the purposes of this work is to enable a correct prediction of the heat release during the cool flame event, the measured temperature profiles were not used as input for the simulations, and the energy equation was solved during the computation.

Lefkowitz *et al.*⁴⁷ compared PLIF and probe measurement of acetone in a diffusion flame, and showed that the effect of the probe on the spatial distribution of the species could not be neglected. Similarly, Lamoureux *et al.*⁴⁸ conducted measurements of NO by LIF and in-situ probe sampling in a methane premixed flame, and observed a discrepancy in the species profiles between both techniques. The influence of the probe sampling on the species profiles could be important in our case, as ozone is known to be a species that can quickly decompose at temperatures greater than 400 K^{27,28}. In order to evaluate the possibility of reactivity inside the sampling capillary, especially in the ozone-rich samples, additional simulations were performed, and will be referred to as ‘facility effect’ simulations later in this manuscript. For these simulations, a bidimensional temperature map of the flame was acquired using the same thermocouple as described in the experimental section, an example of such a map being presented in the Figure S5 in the Supplementary Material. For selected heights above the burner, the capillary was modeled as a plug-flow reactor (PFR) with an imposed temperature profile corresponding to the radial distribution of temperature inferred from the bidimensional temperature map, and inlet conditions corresponding to those calculated using the impinging jet approach described above. The flow rate inside the PFR was calculated at each height above the burner using the correlation given for a turbulent flow inside the capillary given in Wißdorf *et al.*⁴⁹.

Brute-force sensitivity analyses were performed on the cool flame delay, i.e. the first stage ignition delay, and the sensitivity coefficient on the reaction i , S_i , was calculated as follows: $S_i = \ln(\tau_i^+/\tau_i^-) / \ln(2/0.5)$. τ_i^+ represents the first stage ignition delay time when the pre-exponential of the reaction i has been multiplied by a factor of two, and τ_i^- represents the first stage ignition delay time when the pre-exponential of the reaction i has been divided by a factor of two. A positive value of S_i indicates an inhibiting effect of the reaction on the reactivity at a given temperature, and vice versa.

Results and discussion

Figure 2 summarizes the stability limits of experimental cool flames observed for two strain rates, 40 and 50 s⁻¹. It is important to note that for the lowest equivalence ratio at each strain rate, the flashback could not be reached because the ozone production range of the generator was exceeded. The reported strain rates are calculated as the ratio between the flow velocity and the burner-plate distance.

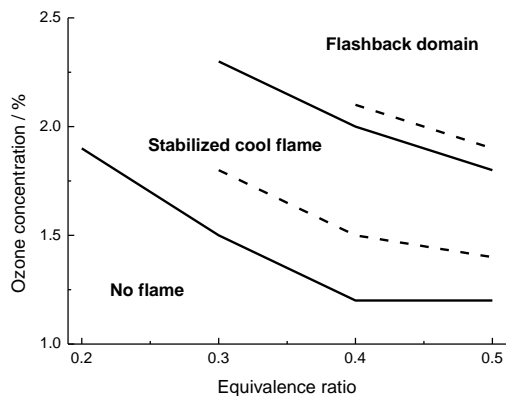


Figure 2. Stabilization map. Stability limits are represented by continuous lines at 40 s^{-1} , and dashed lines at 50 s^{-1} .

CH₂O-PLIF & CH₂O-Chemiluminescence

Figure 3 shows representative raw images of excited formaldehyde chemiluminescence and stable formaldehyde fluorescence of a single flame stabilized in the burner.

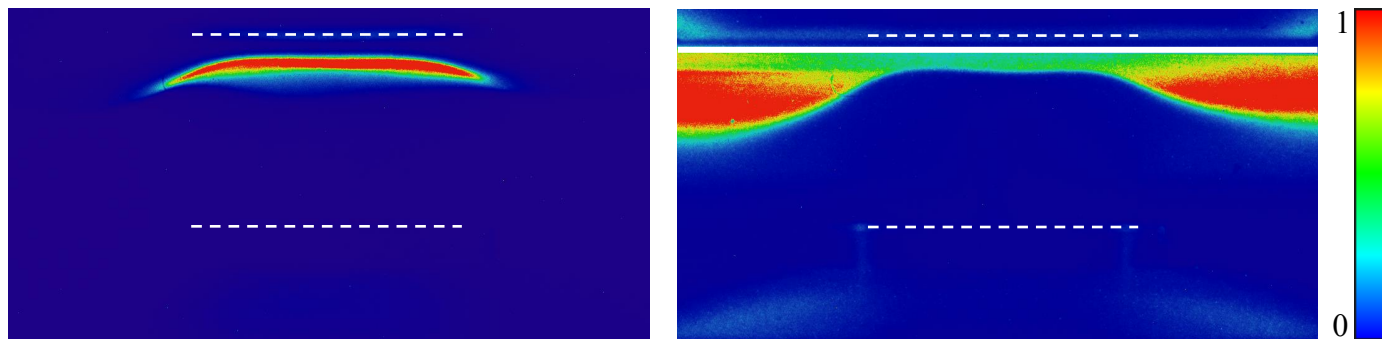


Figure 3. Raw CH₂O* chemiluminescence (left) and CH₂O-PLIF (right). $\alpha = 40 \text{ s}^{-1}$, $\phi = 0.4$, $x_{\text{O}_3} = 1.6\%$. The dashed lines represent the burner (bottom) and plate (top) positions, the solid line represents the top of the laser sheet. The color bar on the right indicates the relative intensity of each image, between 0 and 1.

Formaldehyde is formed inside the flame front, and is present all the way to the heating plate, as expected in a cool flame case, as it is a stable oxidation product in this temperature range. In ‘hot’ or ‘warm’ flame cases, formaldehyde would indeed be fully converted in the flame front as a combustion intermediate. On the contrary, excited CH₂O* is formed in the flame front but quickly transitions to its ground-state, permitting another visualization of the flame front. Figure 3 shows that both techniques evidence a flat and axisymmetric flame front along a significant distance from the burner axis. This allows precise flame front position determination using the procedures described in the experimental section. Figure 4 shows a comparison of the extracted axial profiles as a function of the Height Above Burner (HAB) for both techniques. It demonstrates that the position for the maximum of the CH₂O* profile is close to the one of the

maximum derivative of the CH₂O LIF signal, demonstrating that both techniques will yield similar flame front positions. However, uncertainties associated to the Abel inversion result in a slightly larger uncertainty using the chemiluminescence approach. This uncertainty can be roughly estimated to $\pm 250 \mu\text{m}$, in comparison to the $\pm 150 \mu\text{m}$ associated to the PLIF measurement, that depend mostly on the resolution of the ICCD camera. The CH₂O-PLIF method was therefore used for all the flame positions reported in this study.

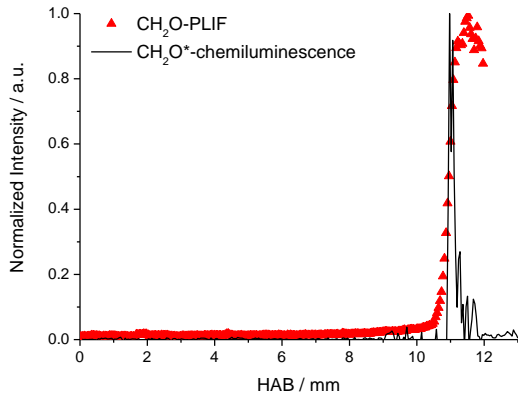


Figure 4. Extracted CH₂O* and CH₂O-PLIF profiles from Fig. 3, $\alpha = 40 \text{ s}^{-1}$, $\phi = 0.4$, $x_{\text{O}_3} = 1.6\%$.

Temperature profiles

Since one of the purposes of this study is the quantification of the heat release from the cool flame, temperature profiles were measured and compared to simulated profiles obtained with Aramco 1.3 and the current model, as pictured in Figure 5 for two conditions, at a fixed equivalence ratio of 0.3, strain rates of 40 and 50 s^{-1} , and a respective ozone mole fraction in the mixture of 1.8 and 2.0%. As mentioned in the computational methods section, the temperature profile was not used as input for the simulations, but calculated by solving the energy equation. The CH₂O* chemiluminescence axial profile has been plotted in order to visualize the exact position of the flame without the perturbation induced by the thermocouple.

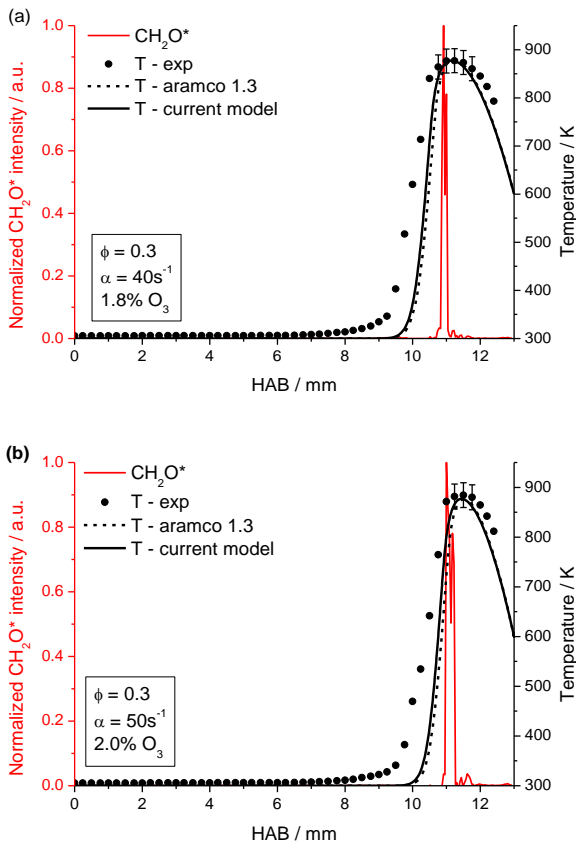


Figure 5. Temperature profiles, (a) $\alpha = 40 \text{ s}^{-1}$, $\phi = 0.3$, 1.8% O_3 , (b) $\alpha = 50 \text{ s}^{-1}$, $\phi = 0.3$, 2.0% O_3 .

Comparisons between simulated and experimental results show a close agreement on the maximal temperature of the cool flame, which does not exceed 900 K in both cases, as well as the height above the burner where this maximum is observed. Downstream the flame front, the decrease of the temperature under the plate is captured within the experimental uncertainty in the simulation. No significant change in the temperature profile can be observed between the Aramco 1.3 model and the current model, except that the temperature rise happens at a slightly lower HAB using the current model, which will be discussed in the next section. The largest discrepancy can be observed at the flame front and upstream, where perturbation of the flame by the thermocouple is evidenced by comparing the experimental temperature profile with the chemiluminescence signal. This results in a steeper temperature gradient in the simulation in comparison with the experiments. This phenomenon can be confirmed by increasing the diameter of the thermocouple, leading to a more and more deformed temperature gradient as the diameter increases, without affecting the maximal temperature of the flame, as shown in Fig. S1.

It is expected that in non-isothermal experiments, such as RCM or shock tube configurations, the increase of the temperature induces a loss of competitiveness of the low temperature chain branching against propagation or termination reactions. As a consequence, the reactivity decreases, illustrated by the Negative Temperature Coefficient (NTC). In the current configuration, the same cause results in an interruption of the low-temperature reactivity

downstream from the cool flame, where the temperature reaches a maximum between the flame front and the stagnation plate. In this context, it is of interest to note that the maximum measured temperatures for both flames presented here are very close, 877 K for the flame $\phi = 0.3$, $\alpha = 50 \text{ s}^{-1}$ and $x_{\text{O}_3} = 1.8\%$ and 884 K for the flame $\phi = 0.3$, $\alpha = 50 \text{ s}^{-1}$ and $x_{\text{O}_3} = 2.0\%$.

Flame stabilization

The influence of ozone on the flame front position is presented in Figure 6 for two different strain rates, 40 and 50 s^{-1} , and equivalence ratios varying from 0.2 to 0.5. A flashback limit is also represented, corresponding to the situation where ozone causes a transition towards a ‘hot’ flame.

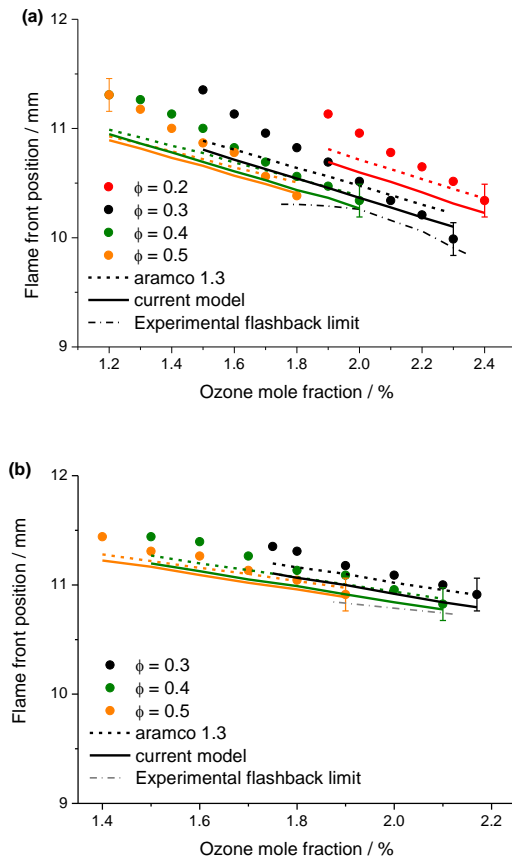


Figure 6. Evolution of the flame front position as a function of the ozone mole fraction. (a) $\alpha = 40 \text{ s}^{-1}$ (left), (b) $\alpha = 50 \text{ s}^{-1}$ (right).

As the ozone concentration increases, the flame front position decreases in all cases. This behavior is well captured by both models, and the agreement between experimental and simulated flame front positions is overall good, with a maximum discrepancy of about 500 μm at the lowest ozone concentrations. As the equivalence ratio decreases, the required ozone mole fraction for flame stabilization and flashback increases, which is also very well predicted in the simulations. The flame front position is however slightly underestimated by the current model,

which could be attributed to the modification of the rate constants for both isomerization reactions of the ROO• and •OOCH₂OCH₂O₂H radicals⁴⁴, causing a rise of reactivity in the low temperature range. This modification was however conserved in the mechanism as it results in improved prediction of both first-stage and total IDT in the low-temperature range, as can be seen in the Supplementary Material (Figures S2-S4) for three different sets of data. Possible solutions to the discrepancy between the predictions of the current model and the experimental flame front positions include improvements in the physical model used in the simulations, as well as the identification of sensitive reactions with regards to the burning velocity of the cool flames.

Figure 7 shows the experimental and simulated effect of the ozone mole fraction on the maximal temperature downstream of the cool flame. As the mole fraction of ozone in the mixture is increased, this temperature increases, demonstrating the influence of ozone on the NTC behavior. This observation is well reproduced in the simulations, and agrees with the results from Foucher *et al.*³⁴ who described a reduction of the NTC intensity, coupled to an increase of the heat release of the cool flame, as the ozone concentration increases. As indicated before, if the O₃ concentration in the mixture was increased above the values presented here, it would result in a flashback, as represented with a dashed line in Figure 7. Finally, one can note that at $\phi = 0.3$, $\alpha = 40 \text{ s}^{-1}$, the simulated influence of O₃ on the flame temperature is less pronounced with the current model than with Aramco 1.3, leading to a divergence of 5 K at the highest ozone concentration in the mixture, which stays within the uncertainty limit of the experimental flame temperature measurement.

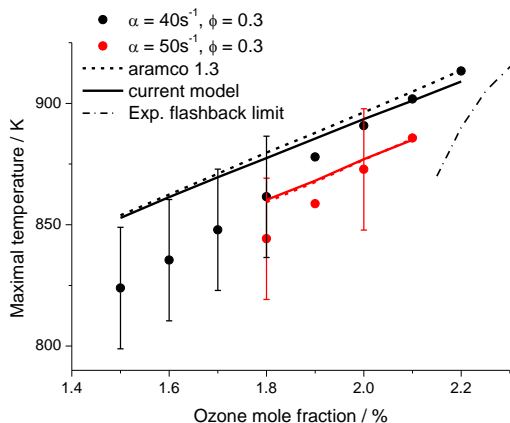


Figure 7. Effect of the ozone mole fraction on the maximal cool flame temperature at $\phi = 0.3$ and $\alpha = 40 \text{ s}^{-1}$ (black) and 50 s^{-1} (red). Experiments are represented with symbols, simulations with lines.

Figure 8 presents the effect of the equivalence ratio on the flame front position at two strain rates, 40 and 50 s^{-1} , and for a constant ozone mole fraction of 1.9% in the mixture. The flame front tends to get closer to the burner as the equivalence ratio increases for both conditions, indicating an increase in the cool flame propagation speed, as demonstrated numerically by Ju *et al.*⁵⁰ and Brown *et al.*⁵¹ in ultra-lean conditions. This trend, as well as the flame front positions, is

also captured in the simulations within the uncertainty limit, except at the lowest equivalence ratio of $\phi = 0.2$. As shown in the previous section, the different flame fronts simulated with the current model are located at a lower HAB than with the Aramco 1.3 model, the agreement remaining fair.

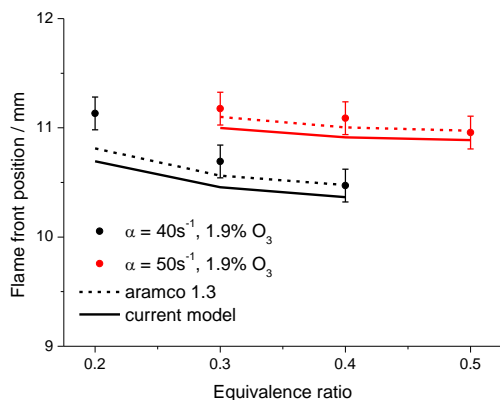


Figure 8. Effect of the equivalence ratio on the flame front position at fixed strain rates $\alpha = 40 \text{ s}^{-1}$ (black) and 50 s^{-1} (red) and ozone mole fraction $x_{\text{O}_3} = 1.9\%$.

Species mole fraction profiles

In order to improve the understanding of the mechanisms governing the occurrence and stabilization of cool flames, the mole fraction profiles of the reactants and major stable species formed in the flame were established using the procedure described previously. The comparison between the experimental and simulated results are presented in Figure 9 and Figure 10, for two selected flames with a strain rate $\alpha = 50 \text{ s}^{-1}$, at a respective equivalence ratio $\phi = 0.3$ and $\phi = 0.5$, and ozone mole fraction $x_{\text{O}_3} = 2.0\%$ and $x_{\text{O}_3} = 1.7\%$. The corresponding CH_2O^* chemiluminescence profile for each case is also plotted in order to visualize the flame front position. As described in the computational methods section, two different simulation approaches were used, and the results for the simulations with facility effects (simulated with the current model) are also plotted in the figures for the fuel and the O_3 case.

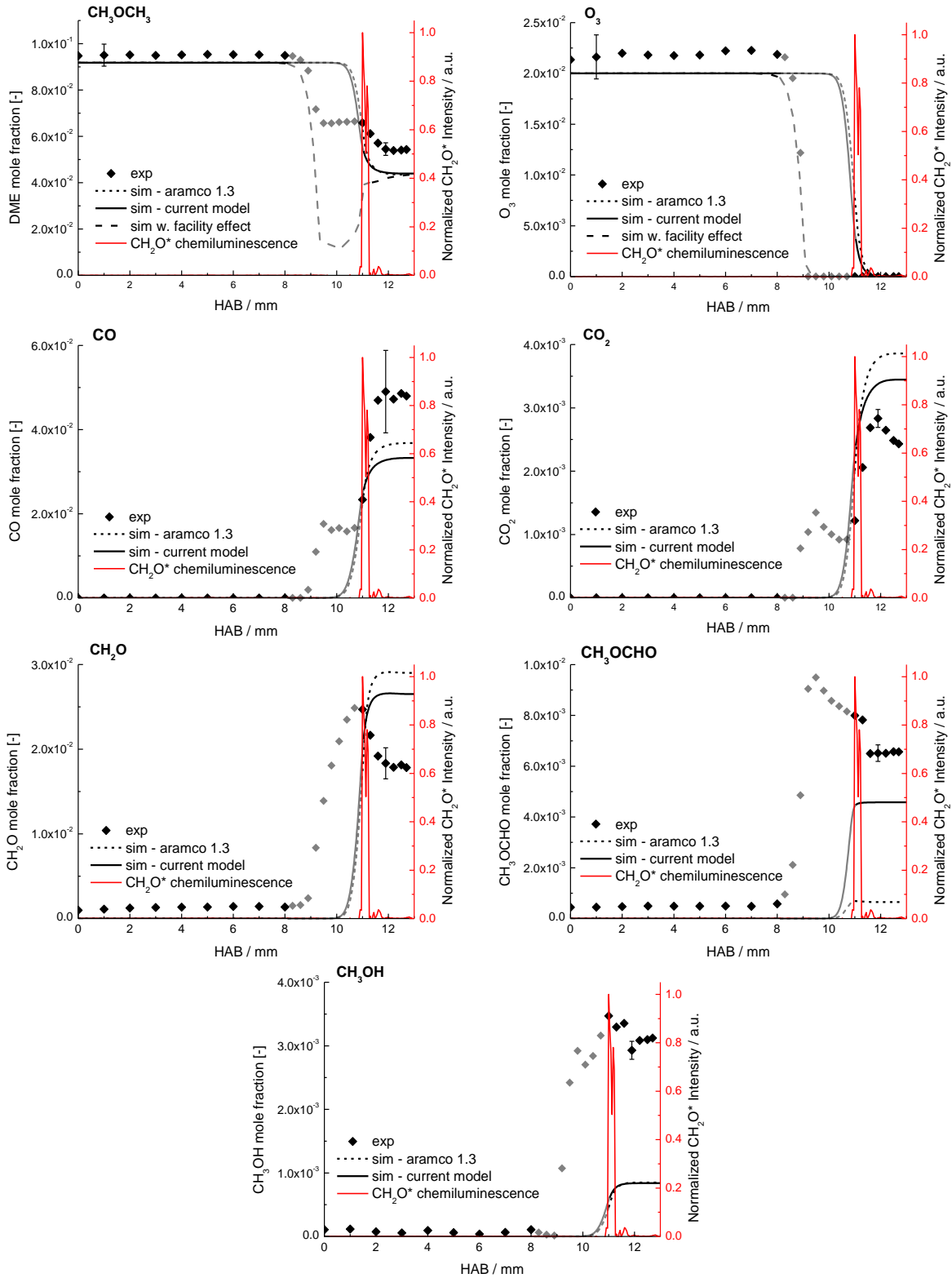


Figure 9. Experimental and simulated species mole fractions profiles, $\phi = 0.3$, $\alpha = 50 \text{ s}^{-1}$, $x_{\text{O}_3} = 2.0\%$. Grey points represent the perturbed zone where in-capillary reactivity takes place.

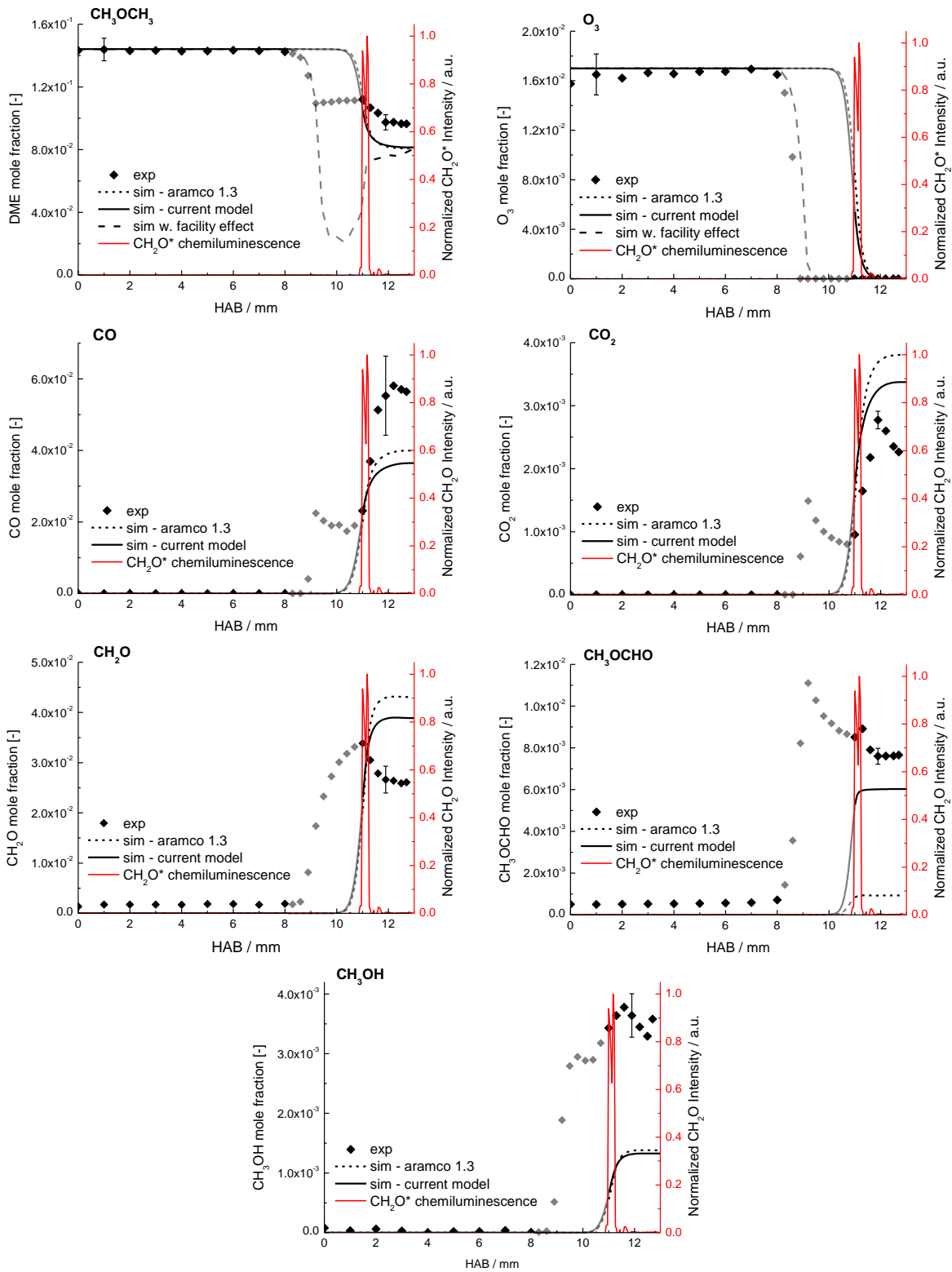


Figure 10. Experimental and simulated species mole fractions profiles, $\phi = 0.5$, $\alpha = 50 \text{ s}^{-1}$, $x_{\text{O}_3} = 1.7\%$. Grey points represent the perturbed zone where in-capillary reactivity takes place.

One can first note that the mole fraction profiles of the intermediates show a plateau downstream from the flame front, demonstrating that at this position the reactivity is globally halted and the mixture has reached the negative temperature coefficient domain. The experimental mole fraction profiles demonstrate significant reactivity upstream from the flame front, motivating the “facility effect” modeling procedure described in the computational methods section, which simulates the sampling capillary as a PFR with a fixed temperature profile. The modeling results including facility effects demonstrate the conversion of ozone in the pre-flame region with excellent agreement. However, in the upstream region where reactivity is observed (grey points on graphs), agreement on the other species mole fractions cannot be expected because surface deactivation of ozone is probably an important process inside the capillary⁵², and is not considered in the “facility effect” simulations. This modeling procedure therefore presents a worst-case scenario, where the reactivity inside the capillary is largely overestimated, as can be witnessed on the overestimated conversion of DME by this procedure in the pre-flame region. Considering the reactivity inside the capillary however allows to demonstrate:

- that the reactivity observed upstream from the flame is due to the presence of ozone-rich mixtures inside the capillary, as reported by Hajilou *et al.* for dimethyl ether²⁴ and propane⁵³ ozone-assisted cool flames,
- that since both simulation approaches lead to comparable results, i.e. within the experimental uncertainty limits, in the post-flame region, the post-flame mole fractions can be trusted to build useful kinetic analysis.

The discussion will thus focus on the post-flame region, i.e. at HAB greater than 11 mm, where ozone has been fully converted in the flame. The fuel, CH₃OCH₃, is partially consumed through the flame, resulting in a 30-40% conversion of the fuel into low temperature oxidation products for both flames. Both models slightly over-predict the DME conversion. This partial conversion of the fuel is typical of the cool flame process. Ozone is totally decomposed downstream of the flame front, forming atomic oxygen, O \cdot , and molecular oxygen. The O \cdot atom will then further react with the fuel molecule, giving \cdot OH and radicals, yielding CH₃O \cdot or CH₃OCH₂O \cdot by addition reactions, and therefore enabling the initiation of the reactivity in our conditions. The fuel radical will then undergo several O₂ additions, leading to the formation of products characteristics of its low temperature oxidation.

On the products side, CH₂O presents a profile showing a decrease of the mole fraction in the post-flame region, which is consistent with the obtained PLIF results, as shown in Figure 11 for the flame at $\phi = 0.5$. A deviation exists when comparing the intrusive and non-intrusive method in the pre-flame region, which can be directly related to the perturbation of the flame by the sampling capillary. The important production of formaldehyde is typical of a cool flame, which can be produced from the decomposition of the hydroperoxymethoxymethyl radical, \cdot CH₂OCH₂OOH, formed after oxygen addition on the fuel radical and isomerization.

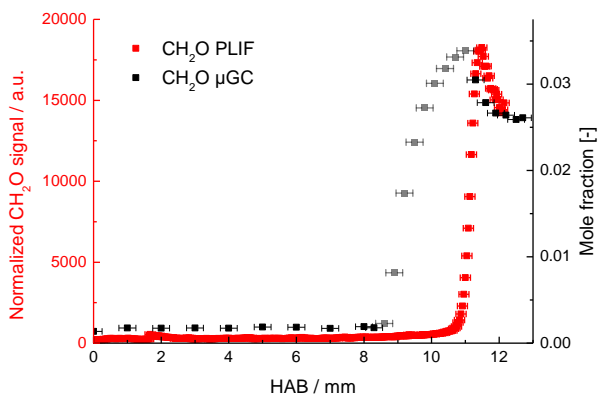


Figure 11. Comparison between CH_2O profiles obtained by PLIF and μGC , $\phi = 0.5$, $\alpha = 50 \text{ s}^{-1}$, $x_{\text{O}_3} = 1.7\%$. Grey points represent the perturbed zone where in-capillary reactivity takes place.

The modifications made to the model allowed to improve the performance of the model in the prediction of the CH_2O profile in both flames. CH_2O can be produced by the fuel radical beta-scission and the decomposition of $\bullet\text{QOOH}$. The update of the kinetic parameters of formation of $\bullet\text{QOOH}$ ⁴⁴ by internal H-atom migration have the effect of decreasing the reaction rate constant of this reaction for temperatures higher than 700 K in comparison to Aramco 1.3. Moreover, the consumption of methoxymethoxyl radical takes place by C-C and C-H beta-scissions in Aramco 1.3, the first one being favored. However, an experimental and theoretical study of these reactions showed that more than 95% of the consumption of $\text{CH}_3\text{OCH}_2\bullet$ happens by $\beta\text{-CH}$ bond cleavage⁴³. Finally, the addition reaction $\text{CH}_3\text{OCH}_2\bullet + \text{O} = \text{CH}_3\text{OCH}_2\text{O}\bullet$ was added to the model⁴³. The formation of the methoxymethoxy radical will compete with fuel radical addition on O_2 , explaining the improvement in the prediction of the mole fraction of CH_2O by the current model.

Using the work of Song. *et al.*⁴³, combined with the utilization of the methyl formate submechanism from Minwegen *et al.*⁴⁶ led to significant improvement of the prediction of the formation of methyl formate by the current model. This improvement is also observable for the CO_2 profile, where the current model shows better performance in comparison with Aramco 1.3. It can be noted that this high CO/CO_2 ratio is typical of the low temperature combustion of the fuel, as the thermal conversion of CO to CO_2 is not effective given the limited maximal temperature of the flame⁵⁴. Finally, methanol was also measured as a minor product of the low temperature combustion of dimethyl ether. Both models underestimate the formation of this species by about a factor 3 in both flames, demonstrating the need for further improvement of the submechanism for this species. One can note that the rate constants used in Aramco 1.3 for the $\text{CH}_3\text{OCH}_3 + \text{CH}_3\text{O}\bullet$ reaction, forming $\text{CH}_3\text{OCH}_2\bullet$ and CH_3OH , are taken by analogy with the $\text{CH}_3\text{OH} + \text{CH}_3\text{O}\bullet$ reaction⁵⁵, and are unchanged in the current model. This reaction being very sensitive for the production of methanol in our conditions, further investigation of the $\text{CH}_3\text{OCH}_3 + \text{CH}_3\text{O}\bullet$ reaction is recommended.

A brute-force sensitivity analysis on the first stage ignition delay was performed using the current model, and is presented on Figure 12. As one can see, the $\text{DME}/\text{O}_2/\text{O}_3$ system is

particularly sensitive to the O₃ submechanism, containing the three most sensitive reactions (R1, R2, R3) at 600 K, as its decomposition is crucial in the initiation of combustion in this temperature range. Interestingly, the ROO• isomerization into •QOOH (R9) has a negative effect on the first stage ignition delay at 450 K, but a positive one at 600 K, suggesting that the most important contribution to the reactivity at the lowest temperatures among fuel-specific reactions comes from the 2 CH₃OCH₂OO• = 2 CH₃OCH₂O• + O₂ reaction (R4) as will be highlighted below.

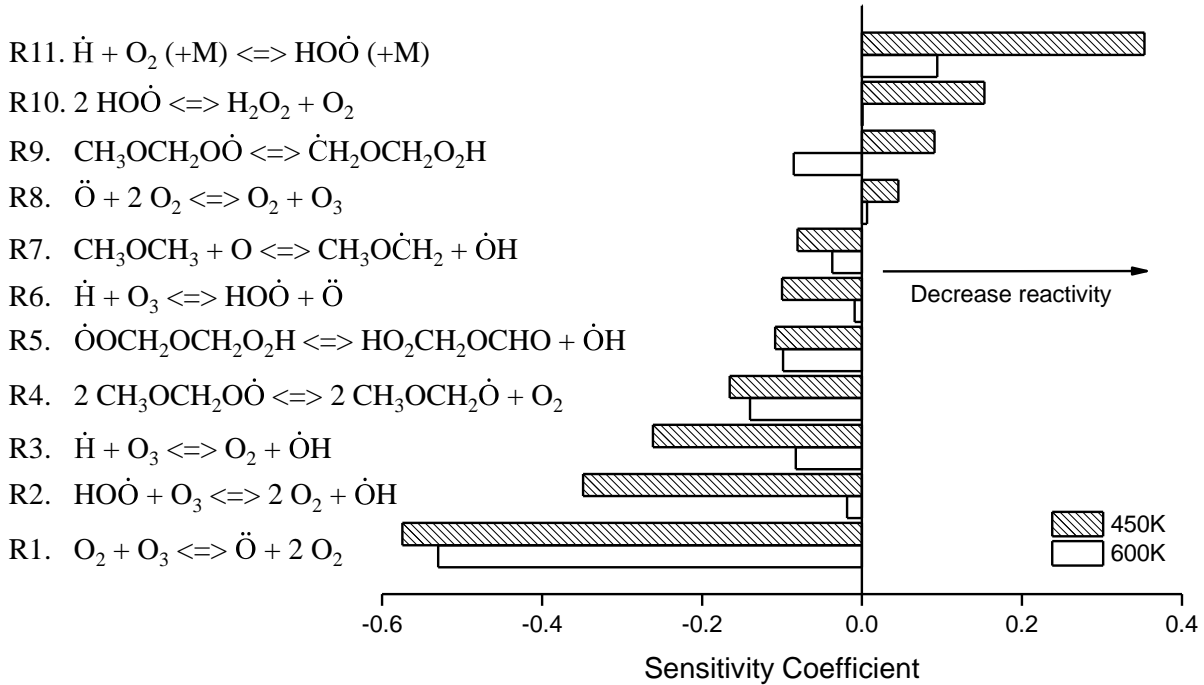


Figure 12. Brute force sensitivity analysis of the first stage ignition delay, modified model. $\phi = 0.3$, $x_{O_3} = 2.0\%$.

In parallel a reaction pathway analysis was performed for the $\phi = 0.3$, $\alpha = 50 \text{ s}^{-1}$, $x_{O_3} = 2.0\%$ flame case at 5% and 20% fuel conversion, corresponding respectively to HAB = 10.44 mm and 10.71 mm and temperatures of 412 K and 612 K. The main pathways of DME conversion in these conditions are shown in Figure 13. For a comprehensive reading of the figure, the normalized flux is not indicated for values lower than 0.1%. Observed and quantified species in this study are highlighted by black rectangles.

As explained above, the initiation of the reactivity takes place through H-atom abstraction on the fuel molecule, assisted by the decomposition of O₃ above the burner, and followed by addition to O₂. At 5% fuel conversion, it is noticed that the most influential reaction of consumption of ROO• is not the H-atom migration as expected from the low temperature combustion of DME⁵⁶, but a reaction typical of atmospheric chemistry: Two ROO• radicals forming 2 CH₃OCH₂O• radicals and an O₂ molecule. The decomposition of these radicals into methyl formate, CH₃OCHO, plays an important role in the improvement of the prediction of this species by the current model. Bimolecular reactions of peroxy radicals being usually

Conclusions

Stabilized ozone-seeded lean cool flames of dimethyl ether/O₂ were studied in a stagnation plate burner. Two strain rates were fixed, 40 and 50 s⁻¹, the equivalence ratio being varied between 0.2 and 0.5, and the ozone mole fraction being varied between 1.2 and 2.4% in the mixture. CH₂O-PLIF was used to measure the formaldehyde distribution in the burner, and flame front positions were inferred from the maximum of its derivative in the center of the burner, providing global validation data. Temperature and stable species profiles were measured by coupling thermocouple, gas chromatography, micro-gas chromatography and quadrupole mass spectrometry, thereby allowing detailed validation of kinetic models on the majority of the species formed in such flames. Simulations from the Aramco 1.3 model, coupled to an O₃-submechanism, were compared to the experimental data, yielding satisfactory agreement on the global validation targets, and the model was further updated to better reproduce the measured distribution of products in the post-flame region.

Ozone has a strong promoting effect on the low temperature combustion of dimethyl ether, and its mole fraction is directly correlated to the position of the flame in the burner. These results highlight the fact that ozone can not only be considered as a provider of radicals facilitating the initiation of low temperature combustion, but also strongly affects the species distribution. Such initiation of reactivity at very low temperatures strengthens the contribution to radical chain-branching of reactions usually associated to atmospheric chemistry conditions.

The newly developed experimental setup, as well as the associated numerical methods therefore constitute an efficient tool for the kinetic study of cool flames.

SUPPORTING INFORMATION

Supplementary experimental data and validation of the proposed model on experimental data from the literature are provided in the Supplementary Material.

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LIST OF CAPTIONS

Figure 1. Stagnation plate burner setup used in this study.

Figure 2. Stabilization map. Stability limits are represented by continuous lines at 40 s^{-1} , and dashed lines at 50 s^{-1} .

Figure 3. Raw CH_2O^* chemiluminescence (left) and CH_2O -PLIF (right). $\alpha = 40\text{ s}^{-1}$, $\phi = 0.4$, $x_{\text{O}_3} = 1.6\%$. The dashed lines represent the burner (bottom) and plate (top) positions, the solid line represents the top of the laser sheet. The color bar on the right indicates the relative intensity of each image, between 0 and 1.

Figure 4. Extracted CH_2O^* and CH_2O -PLIF profiles from Fig. 3, $\alpha = 40\text{ s}^{-1}$, $\phi = 0.4$, $x_{\text{O}_3} = 1.6\%$.

Figure 5. Temperature profiles, (a) $\alpha = 40\text{ s}^{-1}$, $\Phi = 0.3$, $1.8\%\text{ O}_3$, (b) $\alpha = 50\text{ s}^{-1}$, $\Phi = 0.3$, $2.0\%\text{ O}_3$.

Figure 6. Evolution of the flame front position as a function of the ozone mole fraction. (a) $\alpha = 40\text{ s}^{-1}$ (left), (b) $\alpha = 50\text{ s}^{-1}$ (right).

Figure 7. Effect of the ozone mole fraction on the maximal cool flame temperature at $\phi = 0.3$ and $\alpha = 40\text{ s}^{-1}$ (black) and 50 s^{-1} (red). Experiments are represented with symbols, simulations with lines.

Figure 8. Effect of the equivalence ratio on the flame front position at fixed strain rates $\alpha = 40\text{ s}^{-1}$ (black) and 50 s^{-1} (red) and ozone mole fraction $x_{\text{O}_3} = 1.9\%$.

Figure 9. Experimental and simulated species mole fractions profiles, $\phi = 0.3$, $\alpha = 50\text{ s}^{-1}$, $x_{\text{O}_3} = 2.0\%$.

Figure 10. Experimental and simulated species mole fractions profiles, $\phi = 0.5$, $\alpha = 50\text{ s}^{-1}$, $x_{\text{O}_3} = 1.7\%$. Grey points represent the perturbed zone where in-capillary reactivity takes place.

Figure 11. Comparison between CH_2O profiles obtained by PLIF and μGC , $\phi = 0.5$, $\alpha = 50\text{ s}^{-1}$, $x_{\text{O}_3} = 1.7\%$. Grey points represent the perturbed zone where in-capillary reactivity takes place.

Figure 12. Brute force sensitivity analysis of the first stage ignition delay, modified model. $\phi = 0.3$, $x_{O_3} = 2.0\%$.

Figure 13. Reaction pathway analysis in the cool flame with the current model at 5%, $T_{flame} = 412\text{ K}$ (**bold**, red) and 20%, $T_{flame} = 612\text{ K}$ (*italic*, black) fuel conversion, $\phi = 0.3$, $\alpha = 50\text{ s}^{-1}$, $x_{O_3} = 2.0\%$. Empty arrows represent added reactions, dashed arrows represent modified reactions in the current model, squared species were experimentally observed and quantified.

Table 1. Modifications operated on the Aramco 1.3 (+ O₃ submechanism) model.

TOC Graphic

