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Alternative and Sustainable Solvents for Green Analytical Chemistry

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1 2

13 Abstract

14 Analytical chemistry relies massively on solvents, which are generally petroleum-based and 15 have hazardous effects. The ideal alternative solvents suitable for analysis should have high 16 selectivity, solvency, low toxicity and low environmental impacts, be easily biodegradable and 17 recyclable and obtained from renewable resources at a reasonable price. Obviously, finding the 18 ideal solvent that meets all the aforementioned requirements is a big challenge. Therefore, the 19 selection of the optimum solvent will always be a compromise depending on the extraction 20 procedure, the analytical method, the matrix and the target molecules. In this current opinion 21 we provide an instantaneous picture of current knowledge on alternative and sustainable 22 solvents used in analytical laboratories either for sample preparation or analysis in terms of 23 innovation and development of safe products and procedures.

24 Keywords

Alternative solvent, green extraction, green analysis, NADES, bio-based solvents, supercritical
 solvent, liquefied gases

27

28 Introduction

29 The greenest and most sustainable solvent that could be used in analytical chemistry is 30 undoubtedly no solvent. However, both sample preparation and analytical methods require 31 solvent, to have samples in liquid form and enable convenient separation of molecules of 32 interest. Common solvents are principally volatile organic compounds (VOCs) obtained from 33 non-renewable petrochemical resources and suspected to be harmful to both human health and 34 the environment. Due to the new emphasis on environmental and safety protections and the 35 development of green chemistry, finding alternative solvents to petroleum-derived solvents has 36 become a major concern for analytical chemists. Therefore, sustainable alternatives are getting 37 more and more numerous and the suitable solvent needs to be chosen wisely. This current 38 opinion is aimed to give an instantaneous picture of current knowledge on alternative and 39 sustainable solvents (Figure 1) used in analytical laboratories either for sample preparation or 40 analysis.



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Figure 1. Alternative and sustainable solvents

43 Alternative solvents for sample preparation

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Overview of alternative solvents for sample preparation

The common belief is generally that water is the greenest and safest solvent, partly because it is the most abundant molecule on the Earth's surface. Water also presents the advantages of having a low economical cost, being environmentally harmless and non-toxic. The simplest and most conventional way to perform extraction using water as a solvent is maceration [1]. The

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49 procedure can be optimized regarding soaking time, temperature and the repetition of several 50 extraction steps to exhaust the matrix. The properties of water can be slightly modified by using 51 specific additives. For example, the addition of enzymes can greatly improve the selectivity or 52 the efficiency of the extraction [2]. A wide range of enzymes are available with specific 53 properties, mode of action and operational conditions. Micellar and hydrotropic extractions also 54 rely on water and an additional compound, respectively a surfactant and a hydrotrope. Those 55 amphiphilic molecules can improve the solubility of hydrophobic compounds in the aqueous 56 media by respectively forming micelles and aggregates [3,4]. The main difference between the 57 two techniques is that micellar extraction resembles a two-liquid-phase extraction method (above a temperature called "cloud point" micelles become instable and two phases are formed) 58 59 while hydrotropic extraction only involves a continuous liquid phase. Subcritical water 60 extraction (SWE) can be used to extract non-polar compounds with water as well. SWE takes 61 place at temperatures between the boiling and critical points of water, *i.e.* 100°C at 1 bar and 62 374.1°C at 221 bar, at pressures high enough to keep water in the liquid state. The polarity of 63 subcritical water is measured by the value of its dielectric constant ε , which decreases as 64 temperature increases. Therefore, by tuning water temperature at high pressure, its polarity can 65 be modulated to become similar to those of organic solvents in order to target specific molecules 66 of interest [5].

67 Natural Deep Eutectic Solvents (NADESs) are mixtures of natural solids (common primary 68 metabolites such as sugars, organic acids, amino acids, alcohols and choline chloride [6–8]) 69 that have melting points far below those of any of their individual components. This specificity 70 is mainly due to the generation of intermolecular hydrogen bonds between hydrogen bond 71 acceptors and hydrogen bond donors. NADESs are environmentally friendly and readily 72 biodegradable as they are considered the third solvent in living cells [9]. This feature explains 73 their high solubilizing capacity for natural products. The large number of combinations that can 74 be made, their simple preparation and low cost are also major advantages that are encouraging 75 research on their extraction applications.

The term "bio-based solvents" gathers a lot of biomolecules that can be sorted into three categories based on the agro-sector they are produced from: cereal/sugar, oleo-proteaginous and wood. Bio-solvents obtained from cereal or sugar sources are mainly obtained by fermentation of sweet juices and valorization of lignocellulose residues derived from cereal production wastes. In this category we can find for example ethanol [10], ethyl acetate [11], esters of lactic acid [12], derivatives of succinic acid, or furfural and its derivatives such as 282 methyl-tetrahydrofuran also known as 2-methyloxolane (2-MeOx) [13] or cyclopentyl methyl 83 ether (CPME) [14]. The oleo-proteaginous bio-based solvents are produced from oilseeds 84 (sunflower, soybean, rapeseed). It is typically the case of fatty acid esters and glycerol 85 derivatives. The wood sector offers the possibility to produce terpene hydrocarbons such as d-86 limonene, p-cymene or α - and β -pinene from conifers or fruit peels. Overall, a wide range of 87 bio-based solvents are currently available and each one has its own specificities and properties. 88 The selection of a particular solvent makes it possible to target specific molecules to extract 89 and analyze such as polyphenols, carotenoids, aromas or lipids.

Liquefied gases are gases that can be liquefied under their own vapor pressure inside a pressurized container and under moderate pressure (1 to 100 bar). They offer the advantages of dissolving natural substances at relatively low temperatures avoiding deterioration of sensitive components and being easy to remove from the extracts due to their volatility. More and more studies report the use of liquefied gases as green solvents for extraction such as *n*propane [15], *n*-butane [16] and dimethyl ether (DME) [17].

96 Supercritical fluids (SFs) are substances at conditions of temperature and pressure above their 97 critical point. Under these conditions, the fluid phase possesses characteristics between those 98 of gas and liquid phases. The main advantage of a SF is that its density (and hence its solvating 99 power) can be tuned by changing its pressure and/or temperature, permitting selective 100 extraction of target analytes. On top of that, SFs exhibit almost no surface tension making them 101 able to penetrate microporous materials and leave almost no solvent residue in the final extract. 102 Carbon dioxide (CO₂) is the most commonly used SF thanks to its moderate critical temperature 103 and pressure, *i.e.* 31°C and 74 bar. Moreover, this fluid is inert, inexpensive, non-flammable, 104 environmentally sustainable odorless and tasteless. A lot of studies report the use of 105 supercritical CO₂ for the extraction of various analytes such as essential oils, carotenoids or 106 vegetable oils [18].

Technique	Matrix	Analytes	Conditions	Analysis	Reference
Water					
Conventional maceration	Apple pomace	Polyphenols	100°C, 1 h, pH 2.5, SLR 1:5 (w/v) , repeated 4 times	UHPLC-DAD, UHPLC-MS	[1]
Enzyme-assisted extraction	Tomato waste	Lycopene	40°C, 5 h, ESR 0.2 (v/w)	HPLC-DAD	[2]
Surfactant-assisted extraction	Orange peel	Pectin	7 min, 400 W, pH 1.2, LSR 21.5 (v/w), 8 g/L surfactant	FTIR	[3]
Hydrotrope extraction	Rosemary leaves	Carnosic acid	RT, 24 h, pH 2, SLR 1:10 (<i>w</i> / <i>v</i>), 30% w amphiphile solution	HPLC-UV	[4]
Subcritical water extraction NADESs	Defatted orange peels	Flavanones	150°C, 10 MPa, 10 mL/min	HPLC-UV	[5]
ChCl-MA molar ratio 1:1	Gingko biloba leaves Panax ginseng leaves	Phenolic acids Saponins	40°C, 1 h, SLR 1:20 (w/v)	HPTLC	[7]
ChCl-EG molar ratio 1:4, 10%w water	Orange peels	Polyphenols	60°C, 100 min, SLR 1:10 (w/v)	HPLC-UV	[8]
ChCl-Gly molar ratio 1:1	Byrsonima intermedia leaves	Polyphenols	45°C, 25 min, SLR 1:15 (w/v)	HPLC-DAD, UHPLC-MS	[6]
Bio-based solvents					
EtOH	Bilberry	Polyphenols	UAE, 24 kHz, 30 min, SLR 1:10 (w/v)	HPTLC	[10]
Ethyl acetate	Blackcurrant pomace	Polyphenols	Maceration, RT, SLR 1:100 (w/v), repeated 3 times	HPLC-DAD	[11]
Ethyl lactate	Turmeric	Curcuminoids	Maceration, RT, 30 min, SLR 1:1000 (w/v)	HPLC-DAD	[12]
2-MeOx	Lentisk fruits	Oil	Soxhlet, 45-60°C, 8 h, SLR 1:4 (<i>w</i> / <i>v</i>)	HPTLC, GC- FID	[13]
CPME	<i>Litsea cubeba</i> kernels	Oil	Reflux, BP, 3 h, SLR 1:20 (w/v)	GC-FID, GC- MS, HPLC-UV	[14]
Liquefied gases					
<i>n</i> -butane	Flaxseed	Oil	54°C, 0.5 MPa, 1 h, SLR 1:20 (<i>w/v</i>)	GC-FID	[16]
<i>n</i> -propane	Cashew nuts	Oil	60°C, 8 MPa, 1 h, 6%w EtOH	GC-FID, GC- MS, HPLC-MS	[15]
DME	Chaetoceros gracilis Pleurochrysis carterae	Lipids	25°C, 0.59 MPa, 45 min	GC-MS	[17]
Supercritical fluid	extraction				
CO ₂	Apple seeds	Oil Phenolic compounds	40°C, 24 MPa, 140 min, flow rate 1 L/h	GC-FID, HPLC-MS	[18]

107 Table 1. Examples of application of alternative solvents for sample preparation^a

108 109 110 111 112 113 ^aChCl, choline chloride; MA, malic acid; EG, ethylene glycol; Gly, glycerol; MeOH, methanol; EtOH, ethanol; DMC, dimethyl carbonate; 2-MeOx, 2-methyloxolane; CPME, cyclopentyl methyl ether; DME, dimethyl ether; SLR, solid:liquid ratio; LSR, liquid:solid ratio; ESR, enzyme:substrate ratio; RT, room temperature; BP, boiling point; PLE, pressurized liquid extraction; UAE, ultrasound-assisted extraction; UHPLC, ultra-high-performance liquid chromatography; HPLC, high-performance liquid chromatography; FTIR, Fourier transform infrared spectroscopy; HPTLC, high-performance thin layer chromatography; GC, gas chromatography; DAD, diode array detector; UV, ultra-violet detector; MS, mass spectrometer

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Success story

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2-methyloxolane (2-MeOx), also known as 2-methyltetrahydrofuran, is a cyclic ether issued from carbohydrates obtained from lignocellulosic biomass. 2-MeOx is produced at industrial scale from agricultural wastes as corn stover or sugarcane bagasse. Its production involves three steps: (i) a harsh acidic treatment of the material for deconstructing lignocellulose and release pentose and hexose sugar units; (ii) a biorefining process for the conversion of C5 and C6 sugar units into furfural and levulinic acid respectively; (iii) several hydrogenation reactions from furfural and levulinic acid to finally obtained 2-MeOx [19].

122 Recently, the potential of 2-MeOx to extract aromas from different matrices was investigated. 123 In 2019, Ozturk et al. used 2-MeOx among other bio-based solvents to perform the extraction 124 of limonene from orange peel residues and compared the results to those obtained with hexane 125 [20]. At optimum conditions, it was found that 2-MeOx outperformed hexane by increasing 126 limonene extraction yield by 40%. The following year, its ability to extract volatile compounds 127 from hop cones was also demonstrated [21]. This time again the aroma yield obtained with 2-128 MeOx (20.2%) was higher than what was obtained with *n*-hexane (17.9%) and both extracts 129 had similar compositions and olfactory profiles.

130 2-MeOx appears to be an efficient bio-based solution for preparation of color samples as well, 131 particularly in the case of carotenoids. Its efficiency was lately evaluated to recover astaxanthin 132 from *Haematococcus pluvialis* cultures [22]. 2-MeOx enabled more than 80% of carotenoid 133 recovery in only 30 min and was hence one of the most effective bio-based solvent tested in 134 this study.

More and more studies report the efficiency of 2-MeOx for lipid extraction, either from plant seeds, fruits, microalgae, microorganisms, or even animals such as larvae. As illustrations, the studies of Bettaieb Rebey *et al.* on fennel and anise oils [23], and Ravi *et al.* on black soldier fly larvae lipids [24] can be cited. Briefly, the papers describe that 2-MeOx enables a higher crude oil yield than the benchmark *n*-hexane and that the extracts have similar fatty acid profiles. 2-MeOx also provides extracts with higher phospholipids and total phenolic contents than the conventional ones.

142 Overall, the results of recent studies on the possible use of 2-MeOx for extraction purposes

143 indicate that this bio-based solvent is suitable for eco-extraction of different analytes. Therefore,

144 it could replace hazardous petrochemical solvents as *n*-hexane, chloroform, dichloromethane

145 etc. in sample preparation stages for analysis of aromas, colors or lipids.

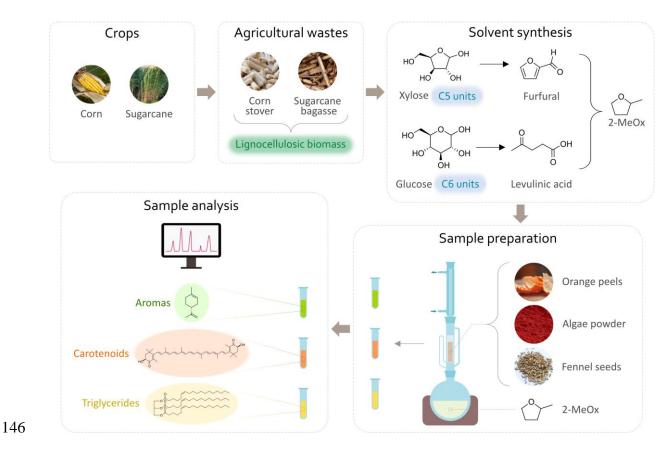


Figure 2. 2-MeOx as a bio-based alternative solvent for sample preparation in analyticalchemistry

149 Alternative solvents for analysis

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Overview of alternative solvents for analysis

151 The most widely used chromatography technique in the literature is currently reverse phase 152 chromatography (RPLC) using C18 columns and binary water/acetonitrile mixtures. 153 Acetonitrile is a toxic solvent obtained as a by-product of the production of acrylonitrile, the 154 manufacture and use of which has a high environmental cost. One of the simplest alternatives 155 is the use of alcohol, particularly ethanol, as a substitute for acetonitrile. Dogan et al. [25] 156 demonstrated in 2020 the separation of pharmaceutical compounds such as famotidine, 157 paracetamol and thiocolchicoside with water + phosphate buffer / ethanol gradients with similar 158 sensitivity than methods based on water/acetonitrile mixtures. Another option is to eliminate 159 the use of acetonitrile by drastically modifying the chromatographic conditions while keeping 160 C18 stationary phase. For example, Ali et al. [26] proposed the separation of terephthalic acid 161 (TPA) contaminants (mono-, di-, and tri-carboxylic aromatic acids) by saturating the stationary 162 phase with Tween 20 (polyoxyethylene(20)sorbitan monolaurate) and eluting the compounds 163 under isocratic conditions with a mobile phase composed of acidified water (pH 2) by a 164 sulphuric acid solution. Finally, the water can also be employed as a subcritical fluid. The dielectric constant of water together with the surface tension and viscosity are decreasing when increasing temperature from 25°C to 250°C, meaning that subcritical water at 250°C has lower polarity than pure methanol or acetonitrile. Therefore, Doctor and Yang [27] described the use of subcritical water with phosphate buffer at pH between 3.4 and 3.85 for the separation and analysis of aspirin and metformin HCl on C18 column.

170 It is also possible to eliminate the use of water and acetonitrile in micellar liquid 171 chromatography to achieve chromatographic analysis still on C18 column. Ramezani and 172 Absalan [28] published in 2019 the monitoring of melanin concentration in milk by micellar 173 liquid chromatography using a mobile phase containing a mixture of sodium dodecyl sulphate 174 (SDS) and a mixture of choline chloride-ethylene glycol-based natural deep eutectic solvent 175 (NADES), butanol, and glacial acetic acid. NADESs were firstly introduced by Choi et al. 176 (2011) [29] as a third class of liquids, unlike water and lipid phase, existing in living cells, and 177 playing a crucial role as an alternative medium for biosynthesis, transport and storage of 178 compounds with intermediate polarity. Due to their liquid stability within a wide temperature 179 range, very low volatility, chemical and thermal stability, non-flammability, and nontoxic 180 constituents, NADESs are considered as green solvents. The same methodology was then used 181 for the efficient analysis of four crucial cardiovascular drugs, optimizing in both cases the 182 composition of the mobile phase using chemometric tools [30]. Thus, Raj [31] carried out a 183 screening of NADESs as alternative solvents in thin layer chromatography (TLC) in 2020. The 184 most successful mobile phase, which enabled separation of all the tested alkaloids, was the 185 equimolar mixture of menthol and phenol with a 35% addition of methanol, avoiding the 186 classical use of acetone, chloroform or diethyl ether.

Beyond the elimination of acetonitrile or even water as a chromatographic solvent, enantioselective or normal phase liquid chromatography (NPLC) are based on non-polar and/or chlorinated organic solvents from petrochemistry for elution. The most popular approach in the literature to overcome these solvents, in particular alkanes such as hexane, is the use of CO_2 as a supercritical fluid. Finally, agro-solvents such as limonene or 2-methyloxolane also play an important role in the substitution of apolar or intermediate polarity solvents in chromatography even if their report in the literature is still scarce [32]. Success story

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195 Supercritical CO₂ has a low viscosity with liquid-like densities and high solubilizing power. 196 Thus, the low viscosity and high diffusion allow separations and extractions 3 to 10 times faster 197 than in liquid chromatography with equivalent particle size, moreover reducing health and 198 environmental risks, and costs over long term. Supercritical CO₂ is miscible with alcohols, in 199 particular ethanol, allowing a green approach in analytical and preparative chromatography. In 200 the latter case, the purified samples are finally solubilized in alcohol, which requires little 201 energy to evaporate, while the CO₂ can be recycled up to 98% per cycle. Supercritical Fluid 202 Chromatography (SFC) is particularly suitable for the analysis of lipids, soluble in organic 203 solvents and in the initial chromatographic conditions. In particular, the work of the groups of 204 T. Bamba [33], M. Holcapeck [34] or D. Touboul [35] have demonstrated the capacity of SFC 205 to efficiently separate complex lipid mixtures (phospholipids, sphingolipids, glycolipids ...) by 206 subclasses with analytical retention times of about fifteen minutes, compared to about 45 207 minutes for classical NPLC methods using ternary mixtures of organic solvents (acetone, 208 hexane, ethyl acetate ...). Chollet et al. [35] illustrated this approach by the analysis of 209 Nannochloropsis extracts, considered as a promising alga for green industries due to its ability 210 to accumulate polyunsaturated fatty acids at a high level. These methods can be quantitative 211 within the limit of availability of pure standards for each lipid subclass. Beyond apolar analytes, 212 Ventura [36] has established that SFC is also efficient for the separation of crude therapeutic 213 peptides and peptide libraries when combining supercritical CO_2 elution with methanol and 214 additives such as trifluoroacetic acid and ammonia. In the field of large-scale compound purification, supercritical CO₂ can be used as an eluent in flash chromatography [37], while the 215 216 use of liquid CO_2 in centrifugal tubes to conduct TLC has been established [38].

Solvent	Polarity	Proton donor	Technology	Target	Reference
Ethanol					
Ethanol/water	Polar	Yes	HPLC	Pharmaceutical drugs (famotidine, paracetamol, thiocolchicoside), Alkaloid (caffeine)	[25]
Water					
Liquid water	Polar	Yes	Micellar and sub- micellar liquid chromatography	TPA contaminants (mono-, di-, and tricarboxylic aromatic acids)	[26]
Subcritical water	Polar	Yes	SBWC	Pharmaceutical drugs (aspirin, metformin)	[27]
Eutectic solven	ts				
ChCl and EG Po		Polar Yes	Modified micellar - chromatography	Nitrogen aromatic compound (melamine)	[28]
	Polar			Pharmaceutical drugs (aspirin, atorvastatin, metformin, metoprolol)	[29]
Phenolics and terpenes	Polar and non polar	/	TLC	Alkaloids (sanguinarine, coptisine, chelerythrine, chelidonine, berberine)	[31]
Agro-solvents					
Limonene 2-MeOx	Non polar Mid polar	No No	HPLC	Lipids (cholesteryl ester, phospholipids)	[32]
Carbon dioxide		110			
Supercritical CO ₂	Non polar	No	SFC	Lipids (fatty acids, phospholipids, MGDG, DGDG)	[33]
					[34]
					[35]
				Peptides	[36]
Liquid CO2	Non polar	No	Flash chromatography	Fatty acid (sorbic acid), benzoic acid (4- hydroxybenzoic acid), Vitamin (niacinamide), Pharmaceutical drugs (antipyrine, ketoprofen, ibuprofen), Nitrogen compounds (N-Benzylbenzamide, 4-dimethylamino pyridine), Alkaloids (noscapin, caffeine)	[37]
			TLC	PAH (chamazulene)	[38]

217 Table 2. Example of applications of alternative solvents for analysis^a

a^aChCl, choline chloride; EG, ethylene glycol; 2-MeOx, 2-methyloxolane; HPLC, high-performance liquid chromatography;
 SBWC, subcritical water chromatography; TLC, thin-layer chromatography; SFC, supercritical fluid chromatography; TPA, terephtalic acid; MGDG, monogalactosyldiacylglycerol; DGDG digalactosyldiacylglycerol; PAH, polycyclic aromatic hydrocarbon.

222 Future trends

223 The selection of the ideal solvent for analytical chemistry is a compromise between the 224 efficiency of extraction procedure, the analytical method, the matrix specificities and the target 225 molecules. Sustainable alternatives to common petrochemical and hazardous solvents for 226 sample preparation and analysis have been discussed in this review. Two recent success stories, 227 2-MeOx, for sample preparation, and supercritical carbon dioxide, for analytical separation 228 have been particularly emphasized. However, the panorama depicted in this paper reminds us 229 that in front of the complexity of target molecules in natural products, there is no universal 230 solvent for analytical chemistry.

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