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Structural characterization and chemistry of LiF–AlF₃ melts with addition of MgO and MgF₂

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Abstract

The LiF–AlF₃ system with additions of MgO and MgF₂ has been studied by ¹⁷O, ²⁵Mg, ²⁷Al and ¹⁹F *in-situ* high temperature NMR, *ex-situ* solid state NMR and X-ray powder diffraction for a wide range of compositions. The description of the speciation in the melts and its evolution with different operational parameters such as temperature, time and composition were obtained for MgF₂/MgO-(1-*x*)LiF-*x*AlF₃ for *x*=14.5, 25 and 35.5 mol% systems. The evolution of the signals provides evidence of a chemical reaction between the MgO and the salt.

Keywords: system MgO/MgF₂-LiF-*x*AlF₃, molten salts, high temperature and solid state NMR, nuclear reactors

1. Introduction

Numerous study and research projects have been conducted on the targets in the core of an SFR (sodium cooled nuclear reactors) (for example, see [1, 2]). One of the main questions is to know if the potential extraction step of americium in $LiF-AlF_3$ can be used with a CERCER (ceramic-ceramic) targets containing MgO matrix retreatment [1, 3, 4]. This process, known as liquid-liquid reductive extraction, consists of a molten metallic aluminum pool in contact with Am ions in the molten salt. The metals will be extracted from one phase to the other.

The phase diagram of the LiF–AlF₃ system has been studied by several authors [5-7]. A compound Li₃AlF₆ as well as two eutectics at 14.5 and 35.5 mol% AlF₃ have been reported. The MgF₂–Li₃AlF₆ pseudo-binary is a eutectic system. According to Kasicova *et al.* [8], eutectic point is located at 37 mol% MgF₂ and 63 mol% Li₃AlF₆, with t_{eut} =748 °C, but up to now, no more details were collected on this system. In the literature, many studies were reported on the MgF₂–Na₃AlF₆ system, because of its big interest in aluminium electrolysis. Several investigations [9-11] of the MgF₂–Na₃AlF₆ phase diagram have been published. Kostyukov and Karpov [11] have reported that this system does not form a simple binary system. By cooling a molten mixture with a low content of magnesium fluoride, the solid compound NaMgF₃ precipitates:

$$Na_3AlF_6 + 3MgF_2 \rightarrow AlF_3 + 3NaMgF_3 \tag{1}$$

At higher MgF_2 contents, the incongruently melting compound Na_2MgAlF_7 is formed, and presumably also $Na_2Mg_2Al_3F_{15}$. MgF_2 forms a solid solution with sodium cryolite, the composition of which may be taken from their phase diagram [11]. The same feature was also supported by Holm [10] on the basis of thermal, X-ray and optical analysis of mixtures containing more than 75 mol% cryolite. Sokolov *et al.* [11] and Kostyukov *et al.* [12] assumed that magnesium fluoride is present in sodium cryolite-based melts as MgF₃⁻ anions. They suppose that the formation of these complex anions influences on the activity of aluminium complexes in the melt. In the reference [13] authors built different structural models for the MgF₂ dissolution in molten sodium cryolite. Their calculated results indicate that the presence of MgF₄²⁻ ions is more probable than MgF₃⁻ or Mg²⁺. The *in-situ* high temperature (HT) Raman spectroscopic study of the MgF₂–Na₃AlF₆ system was carried out by Gilbert *et al.* [14]. From their analysis, MgF₂ is an acidic additive and tends to form MgF₃⁻ or MgF₄²⁻ species. Mg₂F₆²⁻ is always a minor species compared to the tetrahedral complex MgF₄²⁻. They have also reported the formation of a bridged complex, such as Mg₂F₆²⁻, for high amount of MgF₂.

Compare with the MgF₂–Na₃AlF₆ system only a few studies have been made in MgO–Na₃AlF₆. An eutectic was found at approximately 30 mol% and 892 °C [15]. According to Kostyukov *et al.* [12] MgO reacts rapidly with aluminium fluoride and forms magnesium fluoride and alumina.

High temperature NMR spectroscopy can provide an experimental description of different species existing in melts. This method is sensitive to the first coordination sphere around a given cation. Because of the aggressivity and reactivity of molten fluorides at high temperature, their experimental characterization is difficult and only a few spectroscopies (Raman [16, 14], NMR [16-19], and extended X-ray absorption fine structure (EXAFS) [17]) were able to extend the description of such systems.

Therefore, the aim of present study is focused on the fundamental description of the system $LiF-AlF_3$ melts with addition of MgF_2 and MgO. We have first performed high

3

temperature NMR (HT NMR) experiments on LiF–AlF₃ melts with different additions of MgF₂ and MgO in order to follow the modification of aluminium first coordination shell upon fluoride and oxide addition. In a second step, we used solid-state NMR and X-ray diffraction to identify and further characterize the samples after HT NMR experiments. The combination of these techniques has proved to be a powerful tool in elucidating the structure in complex crystalline and/or disordered materials.

2. Results and Discussion

2.1. MgF_2 additions in molten $LiF-AlF_3$ mixtures

2.1.1. High temperature NMR results

In the melt, the HT NMR spectra consist in a single Lorentzian line, characteristic of a rapid exchange between the different species. The measured chemical shift is the weighted average of the individual chemical shifts of all species present in the melt [18]. From the knowledge of the individual chemical shifts of the different species present in the melt, it is thus possible to extract the distribution the different ionic configurations depending on the composition.

2.1.1.1. 85.5-14.5 mol% $LiF - AlF_3 + MgF_2$ and 75-25 mol% $LiF - AlF_3 + MgF_2$

We have followed the effect of MgF₂ additions in the two LiF–AlF₃ mixtures: 14.5 and 25 mol% AlF₃ at 3 different temperatures in the melt (see Table 1).

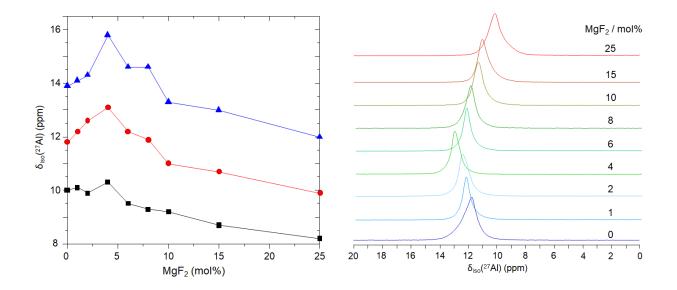


Fig. 1. On the left: evolution of ²⁷Al chemical shifts for different addition of MgF₂ (0 to 25 mol%) in molten Li₃AlF₆ at \blacksquare 800, \bullet 880, and \blacktriangle 960 °C. On the right: The ²⁷Al NMR spectra of Li₃AlF₆–MgF₂ mixtures at 880 °C.

In the system Li₃AlF₆–MgF₂ we observe a clear variation of the ²⁷Al chemical shifts (the position of the line) with a maximum observed between 4 and 6 mol% MgF₂. We have reported in the Fig. 1 the ²⁷Al chemical shifts measured in pure molten Li₃AlF₆ at 800, 880 and 900 °C. We notice the effect of temperature with a systematic shift of 2 ppm/80 °C for each composition. While the effect of composition (mol% MgF₂) is visible by the particular evolution of the chemical shifts: an increase up to a maximum value at around 5 mol% MgF₂ and then a decrease. In order to go further we have compared these data with the information given by the other nuclei ¹⁹F and ²⁵Mg. Even if ⁷Li is observable by NMR and present in the sample, the chemical shifts range of diamagnetic lithium is too small to be informative. We don't observe any variation of the ¹⁹F signal position with MgF₂ addition, which stays at -183 ppm at 880 °C as in the pure Li₃AlF₆

without MgF₂. We just mention a shift of -2 ppm with temperature between 800 and 960 $^{\circ}$ C for all compositions.

The ²⁵Mg signal is not influenced by the amount of MgF₂ and appears at the same position (± 1 ppm) than in pure molten MgF₂ *i.e.* at -4.1 ppm in this range of composition. The resolution of the spectra is poor, but good enough to determine the position. Nevertheless it is difficult to obtain the ²⁵Mg NMR signal with good signal-to-noise ratio for MgF₂ additions less than 10 % due to low natural abundance (10%) and small gyromagnetic ratio of magnesium nucleus [20]. If we consider the phase diagram of this system, over this range of MgF₂ addition, no specific feature is observed for the concentration of MgF₂ below 5 mol%. The evolution observed for ²⁷Al chemical shifts can be attributed to a slight change on speciation in the melt. This change does not seem to influence the fluorine and magnesium signals.

In the system 85.5-14.5 mol% LiF–AlF₃ + MgF₂ the changes in the ²⁷Al signal position with MgF₂ addition were less noticeable. We have observed \pm 1ppm chemical shift variation with MgF₂ additions and we notice the effect of temperature with a systematic shift of 1.5 ppm/80°C for each composition.

2.1.1.2. $64.5-35.5 \text{ mol}\% \text{ LiF}-\text{AlF}_3 + MgF_2$

We performed *in-situ* NMR measurements at high temperature for 2, 4, 6, 8, 10, 15 mol% MgF₂ additions but we obtained a good Lorentzian line shape signal of "pure liquid" only for small concentrations of magnesium fluoride: 2 and 4 mol%. For higher concentrations ²⁷Al and ¹⁹F spectra were rather complex with different peaks corresponding to a mixture of solid and liquid

phases. The system is not stable, even just above the liquidus temperatures with strong sublimation phenomena and rapid evolution of the bath chemistry.

2.1.2. X-ray results

After the HT NMR experiments the solidified ternary mixtures were systematically characterized by X-Rays diffraction at room temperature. In case of MgF₂ for the concentrations up to 25 mol% we observe the presence of MgF₂, AlF₃ and as well as expected Li₃AlF₆. At high contents of MgF₂, in addition with Li₃AlF₆, MgF₂ and AlF₃, the formation of a new phase LiMgAlF₆ [21] was detected.

2.2. MgO additions in molten LiF-AlF₃ mixtures

2.2.1. High temperature NMR results

Thanks to the information given by ²⁷Al, ²⁵Mg, ¹⁹F and ¹⁷O we describe the effect of MgO additions in the melts i.e. with three different AlF₃ contents. The NMR data were collected at 800 °C, 880 °C and 960 °C for 14.5 mol% and 25 mol% AlF₃.

For 35.5 mol% AlF₃ we obtained a good sharp signal corresponding to the melt at 900°C. For the lower temperature, we observed the signals corresponding to a mixture of solid and liquid phases. For the temperatures higher that 900 °C, after about 10 minutes we have found new broad "solid" signal with full width at half maximum of few kHz due to strong sublimation phenomena.

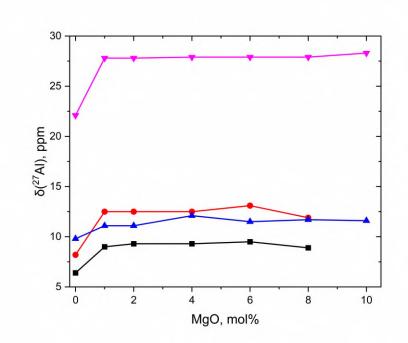


Fig. 2. ²⁷Al chemical shifts for different addition of MgO (0 to 10 mol%) measured in the mixtures with 14.5 mol% AlF₃ (\blacksquare 800 °C, \bullet 900 °C), 25 mol% (\blacktriangle 800 °C), and 35.5 mol% (\checkmark 900 °C).

We have reported on Fig. 2 the ²⁷Al chemical shifts measured in the systems with MgO additions. We observed for all systems, that the only visible modification occurring with the addition of MgO up to 1 mol% with a systematic increase of the chemical shift value. The chemical shifts are remaining constant for higher than 1 mol% MgO content. The range of chemical shifts, where the variation is discussed, is quite small 2-3 ppm, and it indicates that if modification occurs in the melt, it doesn't affect strongly the local environment of the aluminum. The ¹⁷O signal is detected in the melt even at very low MgO content. In all systems its position remains constant and only the intensity of the peak is varying, corresponding to more oxygen in the liquid phase. In the system with 14.5 mol% AlF₃ the position is (38±1) ppm, while for highest

AlF₃ content 25 mol% and 35.5 mol% the position is at (30 ± 1) ppm and (26.7 ± 0.5) ppm respectively, and with no influence of the temperature.

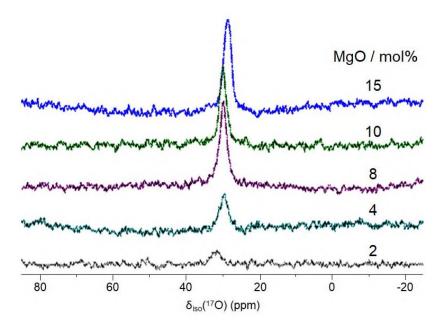


Fig. 3. ¹⁷O NMR spectra in Li₃AlF₆ with different MgO additions (from 2 to 15 mol%). The ¹⁷O spectra were collected just above the melting point.

We notice also that the magnesium oxide is solubilized in the bath, the ¹⁷O signal intensities increase with MgO additions (Fig. 3).

The ²⁵Mg signal is slightly influenced by the amount of MgO compare with pure molten MgF₂ *i.e.* at -4.1 ppm. It appears at (-7.0±1) ppm in this range of composition. The spectral signal to noise ratio is low, but enough is retained to provide a reasonably accurate measurement of the position. Nevertheless, it is difficult to obtain the signal for MgO additions less than 10 mol%. It should be noted that in the system MgO–Li₃AlF₆ a small effect of temperature was observed, the chemical shifts increase slightly (+1 ppm) for the changing of the temperature from 800 °C to 960 °C.

The X-ray pattern of samples, with 14.5 and 25 mol% AlF_3 contains the lines of precursor LiF, Li_3AlF_6 and two new phases, namely magnesium fluoride and alumina. Some traces of BN powder are due to the crucible were observed. For the 35.5 mol% AlF_3 , we also detected $LiMgAlF_6$ [21].

2.2.3. Solid state NMR

Solid state ²⁷Al NMR spectra of the same solidified mixtures show 3 signals, one very broad signal with maximum at around 65 ppm from aluminium in tetrahedral and two intense symmetric lines at -2 ppm and -16 ppm with spinning sidebands associated with a relatively low quadrupolar interaction from aluminium in octahedral coordination, which can be attributed to the lithium cryolite and aluminium fluoride. Transition alumina phases contain aluminium ions in two different types of tetrahedral, signals with maximum at 65 ppm, and octahedral coordination which covered by intense cryolite signal [22].

The ¹⁷O NMR spectra show two overlapping resonances near 40 ppm and 60 ppm. Simulation of these spectra as the sum of two broad Gaussian line shapes with full width at half maximum (FWHM) ca. 3700 and 2400 Hz as illustrated in Fig. 4, presumably due to a broad distribution of quadrupole coupling parameters. We indicate that the ratio of the integrated intensities of the two resonances is approximately 1:1. The same distribution of the aluminium sites was founded for different alumina phases by Walter and Oldfield [23]. We assign the narrower resonance at 40 ppm to the OAl₃ sites and the broader peak at 60 ppm to the trigonal OAl₄ sites. The greater breadth of this latter resonance is attributed to a larger quadrupole coupling constant for these tetrahedral sites, although we cannot discern any second-order quadrupolar splitting in the line shape. NMR results are in good agreement with the XRD data.

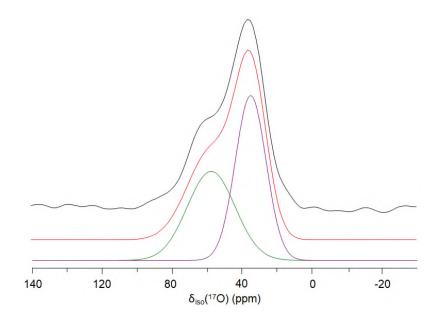


Fig. 4. ¹⁷O MAS NMR experimental (black line) spectrum and it simulation (color lines) of Li_3AlF_6 with 6 mol% MgO solidified mixture.

Lacassagne *et al.* [18] reported the ¹⁹F chemical shift values for AlF_6^{3-} , AlF_5^{2-} and AlF_4^{-} at $\delta = -176$ ppm, $\delta = -188$ ppm, and $\delta = -200$ ppm respectively. For the pure molten LiF, $\delta(^{19}F) = -201$ ppm is assigned to the free fluorine ion. In our measurements ¹⁹F chemical shifts slight decrease with MgF and MgO content over the whole range of compositions from -182 to -186 ppm and consequently fluorine atoms are involved in all AlF_6^{3-} , AlF_5^{2-} and AlF_4^{-} complexes, and in free fluorine ions F⁻. For the all mixtures, we have observed the decrease of the fluorine chemical shifts with the temperature. It is worth noting the important contribution of AlF_5^{2-}

species in the melt and the increasing of amount of AlF_4^- and/or free fluorine ions with increasing the temperature.

Recently Moussaed [24] studied the structure and dynamics of KF–MgF₂ and LiF–MgF₂ melts over a wide range of composition and temperature by HT NMR and HT PFG NMR. ²⁵Mg and ¹⁹F NMR experimental data were also compared with MD calculations. In the case of LiF-MgF₂, ²⁵Mg chemical shifts decrease from 0.5 ppm at 5 mol% MgF₂ to -5 ppm in pure MgF₂. For the KF–MgF₂ system, the ²⁵Mg chemical shift values vary from 7 ppm for 15 mol% to -5 ppm in pure MgF₂. MD calculations in agreement with HT NMR experiments provide evidence for the coexistence of the different Mg-based complexes: MgF4²⁻, MgF5³⁻, MgF6⁴⁻, MgF7⁵⁻, and MgF8⁶⁻. The average coordination for the magnesium ion in LiF–MgF₂ system is between 5.8 and 6.0. It is worth noting the important contribution of MgF6⁴⁻ complexes, around 60 % of total Mg²⁺ species. The average coordination depends on the concentration and temperature of the melt. In case of KF–MgF₂ at 10 mol% MgF₂ the average coordination is 4.8 with important contribution of MgF5³⁻ (~60 %), and it increases up to 6 with increasing MgF₂ amount.

Based on literature data [25, 24, 26, 27] we have constructed a ²⁵Mg chemical shifts scale for the different magnesium local environments: magnesium atom surrounded by 6 fluorines at around \approx -4 ppm, MgF₅ coordination at \approx 7 ppm, MgO₆ at \approx 26 ppm and MgO₄ between 48-55 ppm. We see that a magnesium atom surrounded by 6 fluorines will have a very different chemical shift than a magnesium surrounded by 6 oxygens [25]. In our systems, the measured chemical shift is the range of -3.5 to 8 ppm. Our data show that it will tend to form species with a magnesium atom surrounded by 6 fluorines. For the additions of MgO, the chemical shifts, that are relative to pure molten MgF₂ (-4.1 ppm), could be the sign of the formation of MgF₅³⁻ and MgF₆⁴⁻. From ²⁵Mg NMR data we can propose the presence in the melt of species in which magnesium atoms are surrounded by fluorine in both cases MgF and MgO and we state the magnesium don't keep its oxygen environment with adding magnesia in the bath.

The X-ray diffraction patterns obtained after cooling at room temperature confirm the transformation of MgO and show evidence of the existence of Li₃AlF₆, Al₂O₃, MgF₂, and LiF. The presence of these compounds suggests the complete reaction of magnesium oxide according to the chemical equation:

$$3MgO + 2AlF_3 \rightarrow 3MgF_2 + Al_2O_3 \tag{2}$$

This interpretation is in very good agreement with data reported by Kostyukov *et al.* in the system NaF–AlF₃–MgO [12].

We report on the Fig. 5, the different ¹⁷O chemical shifts measured in the melt depending on the amount AlF₃. We show also for comparison, the ¹⁷O chemical shift value measured in solid MgO at 47 ppm [28] (the melting temperature of MgO, t_m =2852 °C, is too high for NMR measurements).

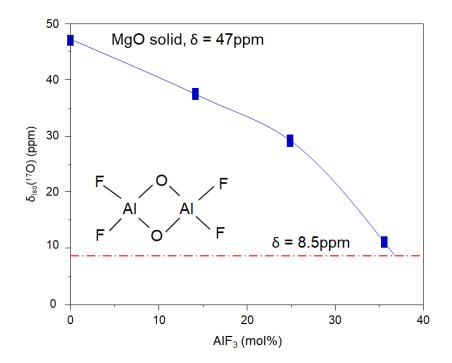


Fig. 5. Evolution of the ¹⁷O chemical shift with AlF₃ composition at 900 °C.

¹⁷O chemical shift value a continuous decreases from 47 ppm corresponding to an oxygen surrounded by 6 magnesium atoms [28] to 10 ppm i.e. close to the values measured for oxyfluoroaluminate anionic species, $Al_2O_2F_4^{2-}$ (8.5 ppm), where the oxygen atom is connected to 2 aluminium atoms and more precisely to 2 aluminium atoms fourfold coordinated as 2F and 2O [18].

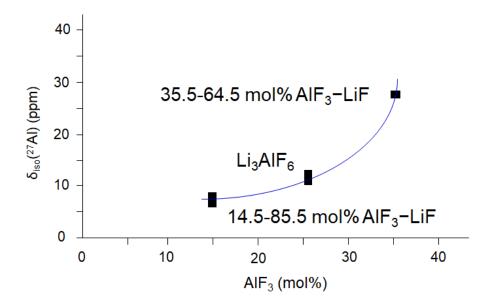


Fig. 6. The rectangles figure the ranges of 27 Al chemical shifts values measured for the different MgO additions at a given AlF₃ content.

These findings are confirmed by the ²⁷Al results. In pure molten initial mixtures, the fluoroaluminate species are AlF₄⁻, AlF₅²⁻ and AlF₆³⁻ [16]. As we mentioned above aluminium chemical shift is remaining constant whatever the MgO content, and, consequently, the average coordination number doesn't change. However, the environment of Al changes, the fluorine atom is replaced by oxygen. On the other hand, we have observed an increase of the chemical shift values with AlF₃ content from 14.5 mol% AlF₃ at ~5 ppm up to 35.5 mol% at ~ 30 ppm, it indicates an increase of tetrahedral environments of Al (Fig. 6). The similar behavior was also observed for system NaF–AlF₃ [18, 19] : δ (²⁷Al) \approx 14 ppm at 20 mol% AlF₃ and δ (²⁷Al) \approx 27 ppm at 35-40 mol% AlF₃.

All our NMR measurements are consistent well with the supposition that the oxyfluoroaluminate anionic species ($Al_2O_2F_4^{2-}$) form with the additions of MgO.

From the XRD patterns recorded on the solidified mixtures of MgO–LiF–AlF₃, we have to note that for 35.5 mol% AlF₃ composition, we obtained after cooling a mixture involving LiMgAlF₆ that we had observed at high contents of MgF₂ in MgF₂–LiF–AlF₃. This result is in good agreement with the findings of Tao *et al.* [21], which synthesized LiMgAlF₆ with the excesses of MgF₂ and AlF₃ in the reaction mixture.

LiMgF₃ and NaMgF₃ are predicted to have negative enthalpies of formation from the binary fluorides -53 kJ×mol⁻¹ and -30 kJ×mol⁻¹ respectively [29]. But in case of MgF₂–Na₃AlF₆ the formation of NaMgF₃ as well as Na₂MgAlF₇ were observed [11]. In our work for the analogous MgF₂ containing systems we didn't observe the precipitation any others phases.

4. Conclusions

High-temperature NMR study of melts in MgF₂–LiF–AlF₃ and MgO–LiF–AlF₃ systems, by means of observation of the different nuclei involved in these systems: ²⁷Al, ²⁵Mg, ¹⁹F, and ¹⁷O, provides a powerful tool for the structural description of such complex liquids. In MgF₂-LiF-AlF₃ system magnesium atoms are surrounded by fluorines and the magnesium keep its sixfold coordination in the melt. The addition of MgO in the aluminium fluoride melts leads to a strong reaction with AlF₃ and to a formation of alumina. We have found a formation of a bridged complex Al₂O₂E₄²⁻ in the bath, when the amount of AlF₃ increases.

5. Experimental section

5.1. Chemicals.

LiF, MgF₂ and AlF₃ were purchased from Sigma-Aldrich Co., 99.9 %. In order to detect the ¹⁷O signal on MgO dissolution, because of its very low abundance (0.04 %), we have enriched the sample in ¹⁷O. ¹⁷O is the only isotope of the oxygen observable by NMR, because its spin is non-zero. We start from ¹⁷O labeled H₂O (enrichment 40 %, CortecNet). The labeled water was added to a stoichiometric amount of magnesium ethoxide in tetrahydrofuran (THF), under dry argon. The mixture was stirred and heated for 16 hours at 55 °C. Mg(OH)₂ precipitated as light brown powder. Finally, solvent was distilled off and the reaction product calcined at 1400 °C for half hours. The quality of MgO was checked by X-Ray Diffraction (XRD) analysis (Bruker D8 Advance). All chemicals were handled in a glovebox with dry argon containing less than 1 ppm of water vapor.

5.2. The choice of the composition

Our approach is centered on the experimental characterization of MgO and MgF₂ additions in LiF–AlF₃ melts. Based on the LiF–AlF₃ phase diagram we propose to study the effect of the AlF₃ composition and temperature, and we focus on three compositions: eutectics 14.5 and 35.5 mol% AlF₃ with low melting temperature (707 °C) compare with the other composition, and cryolitic composition Li₃AlF₆, at 25 mol% AlF₃, with a congruent melting at 785 °C. This composition interests different other applications (aluminium electrolysis, pyrochemical treatments of nuclear wastes) and it has been extensively studied. We have then followed the effect of MgO and MgF₂ additions in the three LiF–AlF₃ mixtures: 14.5, 25, and 35.5 mol% AlF₃. The compositions of samples and the temperatures are given in Table 1.

LiF-AlF ₃ /mol%	Additives/mol%	Temperature/°C
85.5-14.5	MgF ₂ : 0, 4, 10	740, 820, 900
	MgO: 0, 1, 2, 4, 6, 8	800, 880, 960
75-25	MgF ₂ : 0, 1, 2, 4, 6, 8, 10, 15, 25	800, 880, 960
	MgO: 0, 1, 2, 4, 6, 8, 10, 15	800, 880, 960
64.5-35.5	MgF ₂ : 0, 2, 4, 6, 8, 10, 15	not measured
	MgO: 0, 1, 2, 4, 6, 8, 10	900

 Table 1

 Compositions of the samples and temperatures of the NMR measurements.

5.3. NMR measurements

The HT NMR spectra were acquired using the laser heated NMR system developed in CEMHTI Orleans [16]. The BN crucible containing the sample is placed inside the RF-coil, in the center of cryomagnet. The sample is heated by two CO₂ laser (Coherent Diamond 250W), passing axially through the NMR probe. The temperature cannot be measured inside the crucible during the spectra acquisition, so thanks to the calibration of the laser power, we can determine the temperature within ± 10 °C. The melting point of the sample is clearly indicated by the modification of the shape and width of the line. The transition from solid to liquid state can be followed on ²⁷Al NMR spectra during the heating of the sample. The time "zero" corresponds to the laser power setting, the desired temperature is considered to be reached in the sample after 4-5 minutes. For example in case MgF₂–Li₃AlF₆, on heating, first, we observe one weak and broad signal related to the solid Li₃AlF₆. After 4-5 minutes, when the temperature is stabilized, we observe only a sharp signal corresponding to the melt. During the NMR experiments, the peaks do not change with time once the sample is liquid.

The HT spectra were recorded on Bruker AVANCE 400 (9.4 T) spectrometers using single pulse excitation consisting of 20 μ s pulses; recycle delays of 500 ms, and 16 to 4096 scans to obtain a reliable signal-to-noise ratio. Several samples were checked after the HT NMR experiments using Solid-state NMR and X-ray diffraction. Solid-state NMR experiments were performed using Bruker Avance III spectrometer operating at 20.0 T, using a 4 mm resonance probe at a MAS frequency 14 kHz. ¹⁷O and ²⁷Al MAS NMR data were collected from a single pulse experiment, with $\pi/12$ pulse widths between 1.0 μ s and 1.2 μ s and recycle delays of 0.5 s. The reported chemical shifts are referenced to 11 M solutions of MgCl₂, 1 M Al(NO₃)₃ for ²⁵Mg, ²⁷Al respectively, CFCl₃ for ¹⁹F and tap water for ¹⁷O. The NMR parameters (chemical shifts and line widths) were fitted by means of a DMfit program [30].

5.4. X-ray diffraction

X-ray diffraction analysis were done at room temperature under air on a Bruker D8 Advance diffractometer (CuK $\alpha_{1,2}$ radiation).

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Graphical abstract:

