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Atomic-Scale Structure and its Impact on Chemical Properties of Aluminum Oxide Layers Prepared by Atomic Layer Deposition on Silica

Monu Kaushik‡[,]# César Leroy†[,]#, Zixuan Chen §, David Gajan‡, Elena Willinger§, Christoph R. Müller§, Franck Fayon†, Dominique Massiot†, Alexey Fedorov§, Christophe Copéret || , Anne Lesage‡[,]*, Pierre Florian†[,]*

ABSTRACT: Alumina and aluminosilicates, prepared under various synthesis conditions, play a central role in heterogeneous catalysis with a broad range of industrial applications. We report herein the atomic-scale structure of alumina layers obtained by atomic layer deposition (ALD) of trimethylaluminum onto partially dehydroxylated silica. Such a detailed insight into the atomic structure of the species formed with increasing Al content was gained using a variety of one- and two-dimensional solid-state nuclear magnetic resonance (NMR) experiments involving ²⁷Al, ¹H and ²⁹Si nuclei. Multi-component fittings of the 1D and 2D experimental datasets allowed us to show that at 3.4 wt% of deposited Al, a sub-monolayer containing ^[4]Al_(3Si), ^[4]Al_(4Si) and ^[5]Al_(2Si) species forms on the silica surface, with most of these sites carrying OH groups. The films obtained after additional ALD cycles (depositing 9.2 or 15.4 wt% Al) feature characteristics of an amorphous alumina phase with a high concentration of ^[5]Al species and abundant OH groups. The most probable species at the interface between silica and alumina are ^[4]Al_(2Si), ^[4]Al_(3Si) and ^[5]Al_(2Si). ¹⁵N dynamic nuclear polarization surface-enhanced NMR spectroscopy (¹⁵N DNP SENS) and infrared spectroscopy using ¹⁵N-labeled pyridine as a probe molecule reveal that aluminum oxide layers on amorphous silica contain both strong Brønsted and strong Lewis acid sites, whereby the relative abundance and nature of these sites, and therefore the acidity of the surface, evolve with increasing thickness of the alumina films (controlled by the number of ALD cycles). This study provides the first in-depth atomic-scale description of (sub) nanometer-scale aluminum oxide films prepared by ALD as a function of their growth on a partially dehydroxylated silica support, opening the way to molecular-level understanding of the catalytic activity of such heterogeneous catalysts with tailored acidity.

Introduction

Alumina and amorphous aluminosilicates (ASAs) are important classes of industrial catalysts and catalyst supports, with applications ranging from petroleum refining to automotive emission control or biomass conversion. These materials have been extensively studied in attempts to correlate their surface (Lewis and/or Brønsted) acidity with their catalytic activity. In contrast to alumina, which is known for the presence of strong Lewis sites associated with coordinatively unsaturated Al3+ ions, ASA materials contain Brønsted acid sites that drive their catalytic properties.¹⁻² Their Brønsted acidity, milder than that of crystalline zeolites, was originally proposed to arise from protons compensating the electronic charge of the surface. It is now more precisely described as zeolite-like acidic sites (i.e. bridging Si-OH-Al groups),3 or more recently as pseudobridging silanols, 4-5 consisting of a silanol group in close vicinity to an aluminum atom so that Si-O-Al bridges are formed upon proton transfer. Several forms of Lewis acid sites were also identified in ASA materials, stemming from undercoordinated Al sites located at the interface of ASA and alumina-rich domains or at the silica surface.3

Understanding and controlling acidity and thereby the property of these materials require the detailed knowledge of the chemical nature of the surface sites (i.e. at the atomic scale), which is a challenging experimental task. Most of the studies performed at the gas-solid interface involve the use of molecular probes, allowing a characterization of the strength and amount of the adsorbed species. For instance, the presence of tri-coordinated Al sites on highly dehydroxylated surfaces of γ -alumina has been evidenced by their interaction with N2, their reaction with H₂ and CH₄ ⁶⁻⁷ and pyridine adsorption, which has also been helpful in studying acid sites on y-alumina and aluminosilicate materials.⁸⁻⁹ Advanced spectroscopic techniques have also been implemented to obtain insight into surface acidity and among those FTIR using probe molecules has traditionally played a central role in the assessment of surface acidity. 10 In addition, solid-state NMR spectroscopy has also been used to a large extent, providing atomic-scale insights into the surface structure of aluminum and mixed oxides, 11-13 while being often limited by its lack of sensitivity towards surface species. 14 This limitation has been alleviated in part with the emergence of hyperpolarization techniques such as dynamic nuclear polarization (DNP) solid-state NMR¹⁵⁻¹⁷ for γ-alumina and alumino-silicates. 18-23 In parallel, the detailed structure of acid sites or the role of facets has been addressed through DFT methods, where

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the predicted chemical shifts and anisotropies provide insightful information that can be used to interpret experimental values.²⁴⁻

The surface properties of ASA materials are proposed to be linked to the distribution of the Al surface sites on the silica materials, therefore major research efforts have been directed towards the controlled deposition of Al.²⁶⁻²⁷ One of the most powerful methods to control precisely the growth of oxide layers onto oxide supports is atomic layer deposition (ALD),²⁸ in which the self-limiting reaction of a volatile reactive molecular precursor with specific sites on a substrate (such as surface hydroxyls) is followed by a post-treatment, with ozone or steam, allowing the controlled growth of oxide layers with atomic resolution. Repeated ALD cycles lead to a step-by-step deposition of layers, whose thickness can be controlled by the number of

cycles.²⁶⁻²⁷ Thus, ALD, using trimethylaluminum (TMA) as a precursor and silica as a support, allows the deposition and growth of aluminum oxide layers on silica, from grafted submonolayer species²⁶ to nanometer-sized ultra-thin layers of Al₂O₃, with correlated changes in their catalytic activities.²⁹ Yet, while ALD of alumina on silica is a well-studied process, understanding the atomic-scale structure of the aluminum oxide layer, the relation between local structure and acidity (which requires the use of dehydroxylated surfaces), and the detailed molecular-level mechanisms of the chemical reactions involved is still needed.³⁰⁻³¹ It has already been shown that the coverage and nature of surface species impact the growth rate and purity of the deposited films,³² and the coating protocols largely influence their structure, which in some studies has been assessed using solid state NMR.³³⁻³⁴

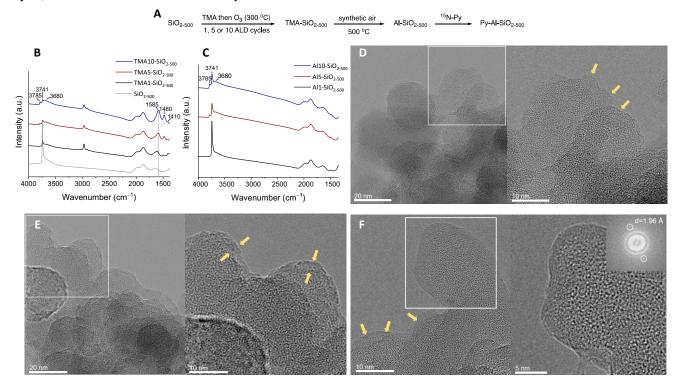


Figure 1. (a) Synthetic approach to obtain Al_2O_3/SiO_2 materials by ALD, as well as transmission FTIR spectra of (b) SiO_{2-500} (grey), TMA1-SiO₂₋₅₀₀ (black), TMA5-SiO₂₋₅₀₀ (red) and TMA10-SiO₂₋₅₀₀ (blue), (c) Al1-SiO₂₋₅₀₀ (black), Al5-SiO₂₋₅₀₀ (red), and Al10-SiO₂₋₅₀₀ (blue), and HRTEM images of (d) Al1-SiO₂₋₅₀₀, (e) Al5-SiO₂₋₅₀₀, (f) Al10-SiO₂₋₅₀₀. The yellow arrows indicate the ALD-grown film.

Here, we exploited ALD of the precursor TMA onto amorphous silica, dehydroxylated at 500 °C (i.e. SiO₂₋₅₀₀), and ozone for oxidation of the deposited TMA (Figure 1a), in order to obtain precise control over the atomic composition of the formed layer and to minimize rehydroxylation of the support during film growth.²⁶ Thin films with thicknesses between a sub-monolayer up to several nanometers were prepared, providing a consistent series of materials with different ratios of bulk to surface Al atoms, thereby allowing the detection of different NMR signatures as the thickness of the layer grows. Reinforced by complimentary information from diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS), elemental analysis, highresolution transmission electron microscopy (HRTEM), energy-dispersive X-ray (EDX) spectroscopy and high-angle annular dark-field imaging (HAADF), we describe below how the structure, surface acidity, and domain interface of the silicasupported aluminum oxide layers is uncovered by high magnetic field and DNP surface-enhanced solid-state (DNP SENS) NMR spectroscopies.

Experimental section

Sample preparation. Materials studied in this work were prepared by ALD using alternating pulses of trimethylaluminum and ozone, at 300 °C, onto silica dehydroxylated at 500 °C (See Supporting Information for additional details). SiO₂₋₅₀₀ contained 1.3 OH nm⁻² (0.74 mmol g⁻¹) of reactive OH sites according to dibenzylmagnesium titration. Further details of the ALD deposition protocol are provided in the Supporting Information. The as-prepared ALD-treated materials, depending on the number of the used ALD cycles denoted as TMA1-, TMA5-, and TMA10-SiO₂₋₅₀₀, were calcined in synthetic air (500°C, 4

h). The resulting materials denoted Al1-, Al5-, and Al10-SiO₂₋₅₀₀ contained 3.4, 9.2 and 15.4 wt% Al, respectively, according to elemental analysis. For pyridine adsorption, the calcined materials were exposed to ¹⁵N pyridine vapor at room temperature for about 1 min, followed by the removal of ¹⁵N pyridine at 150°C (at ca. 10⁻⁵ mbar, 2 h). Unless specified otherwise, all ALD-derived materials described in this work were handled without exposure to ambient air.

High-field NMR experiments. Single resonance ²⁷Al solid-state NMR experiments were performed at 20.0 T and 23.5 T using a 2.5 mm double resonance probe with a MAS rate of 33.3 kHz. Double resonance ²⁷Al { ¹H} experiments were performed with the same probe at 20.0 T whereas ²⁹Si { ²⁷Al} experiments were performed with a spinning speed of 15 kHz and a 3.2 mm MAS probe at 20.0 T. Chemical shifts are referenced to a 1 M solution of Al(NO₃)₃ in HNO₃ for ²⁷Al and to tetramethylsilane for ¹H and ²⁹Si. All samples were packed in an argon-filled glove box and NMR experiments performed under pure nitrogen. Additional details are given in the Supporting Information.

DNP NMR experiments. DNP experiments were performed using 1.3 mm triple-resonance low-temperature magic angle spinning (MAS) probes at 9.4 T/263 GHz or 18.8 T/526 GHz on Bruker Avance III spectrometers. DNP samples were packed in a glove box after being impregnated by a 1,1,2,2-tetracholorethane (TCE) solution containing 16 mM TEKPol³⁵ or HyTEK2³⁶ for experiments respectively at 9.4 and 18.8 T. Additional experimental details are provided in the SI or in the legends of the figures.

Results and discussion

Growth of the thin film. The preparation route to ALD-derived materials, which are characterized in detail below, is presented in Figure 1a. TMA was deposited onto SiO₂₋₅₀₀ at 300 °C. In these conditions, TMA is expected to graft onto surface silanols and open siloxane (i.e. Si-O-Si) bridges by the interaction with Al-C bonds. 37-38 TMA pulses were followed by ozonolysis at 300 °C. Transmission FTIR data shows that, relative to SiO₂₋₅₀₀, the intensity of the silanol band at 3741 cm⁻¹ decreases in all three TMA-SiO₂₋₅₀₀ materials (Figure 1b). This is accompanied by the appearance of a new band at 3783 cm⁻¹, very weak in TMA1-SiO₂₋₅₀₀, but notably stronger in TMA5-SiO₂₋₅₀₀ and TMA10-SiO₂₋₅₀₀. The position of this band is close to that of an aluminol group in γ-Al₂O₃ (3785 cm⁻¹).²⁶ The broad band of vicinal and geminal silanols, centered in SiO₂₋₅₀₀ at ca. 3680 cm⁻¹, is also present in TMA-SiO₂₋₅₀₀ materials, albeit it likely contains a contribution from OH sites interacting with the grafted TMA species. Alkyl groups are identified in TMA-SiO₂₋₅₀₀ materials by v_{CH} stretching modes at $2890-3010 \text{ cm}^{-1}$ and δ_{CH} bending modes at 1510-1370 cm⁻¹ (Figure 1b), which indicates that ozone pulses at 300 °C oxidize the grafted TMA only partially. This result is consistent with a previous study of ALD of alumina on ZrO₂, which gave several CH-containing species after the oxidation of the as-deposited TMA with ozone at 363 to 650 K.³⁹ The band at 1585 cm⁻¹ in the TMA-SiO₂₋₅₀₀ materials is assigned to surface carbonates, formed owing to the interaction of the surface with CO2 (released during the oxidation of the grafted TMA by ozone). 40-41 The complete oxidation of the alkyl groups and removal of carbonates is achieved by calcining the grafted materials at 500 °C

in synthetic air (Figure 1c). Thus, the resulting $Al\text{-}SiO_{2-500}$ materials do not feature C–H and carbonate bands, but reveal the band at $3741~\text{cm}^{-1}$, corresponding to regenerated isolated silanols, intense in $Al1\text{-}SiO_{2-500}$ and notably less intense in Al5 and $Al10\text{-}SiO_{2-500}$.

High-angle annular dark-field imaging (HAADF) as well as energy-dispersive X-ray spectroscopy (EDX) were performed to investigate the distribution of the ALD coating on SiO₂₋₅₀₀ (Figure S1). Materials were exposed to ambient air shortly before the TEM analysis. A homogeneous distribution of deposited layers on the silica support was observed on Al10-SiO₂₋₅₀₀, which was chosen as a representative material for EDX imaging (Figure S2). Next, HRTEM was performed to characterize all three Al-SiO₂₋₅₀₀ materials. Al-containing coatings can be clearly visualized in Al1-SiO₂₋₅₀₀, Al5-SiO₂₋₅₀₀ Al10-SiO₂₋₅₀₀, as indicated by yellow arrows in Figure 1d-f. With an increasing number of ALD cycles, the Al-containing coating layer becomes thicker, i.e., it increases from ca. 0.44 to 0.56 and 0.81 nm for Al1-, Al5- and Al10-SiO₂₋₅₀₀ materials, respectively (Figure S3). This result is consistent with the lack of crystalline phases in prepared materials by XRD (Figure S4) and with the Al loadings determined by elemental analysis as discussed above. We observe a few crystalline planes forming a zigzag coating on a silica surface (Figure 1f). These planes can also be observed in images of Al5-SiO₂₋₅₀₀ obtained using an air-tight TEM transfer holder, thus excluding air-induced transformations (Figure S2). Nevertheless, those areas do not appear on every silica grain, and a smooth coating (i.e. a coating following the curvature of silica grains) is the most abundant morphology. Evolution (for instance, crystallization) was not observed for any studied specimen under the beam doze rates used. Taking into account the very few occurrences of those nanocrystals, we will not consider them further (additional TEM details can be found in the Supporting Information). Lastly, no porosity can be identified by TEM in the coatings grown, also consistent with the BJH analysis of N₂ physisorption data that shows only intergranular porosity of the support used (Figure S5-S6, Table S1)...

While instructive, TEM results do not allow to distinguish unambiguously between alumina and aluminosilicate phases of the surface coating. In what follows, we focus on high-magnetic field solid-state NMR spectroscopy to derive at an atomic-scale description of the layer, the interface and the surface.

Aluminum environments. Figure 2 shows the 27 Al NMR Hahn echo spectra of the three Al-SiO₂₋₅₀₀ materials and the simulations of these spectra. At least three components can be resolved, corresponding to n-coordinated aluminum species, i.e. $^{[n]}$ Al where n = 4, 5 or 6 in highly disordered environments, as seen in aluminosilicate glasses. 42 There is a clear shift toward higher chemical shifts upon increasing the number of cycles (from (a) to (c) in Figure 2). This shift indicates a progressive substitution of silicon by aluminum in $^{[n]}$ Al(OSi) $_p$ (OAl) $_{n-p}$ environments, consistent with a +3 ppm increase of the $^{[4]}$ Al isotropic chemical shift upon substitution of one Si by one Al in the aluminum second coordination sphere as determined in $Ca_2Al_2SiO_7$ and $SrAl_2SiO_8$.

The Gaussian Isotropic Model (GIM) or Czjzek model, 45 based on a statistical distribution of the local environments and implemented in DMFit, 46 is suitable for simulating this type of spectra. It allows to retrieve the mean isotropic chemical shift $\bar{\delta}_{iso}$

and the width of its Gaussian distribution $\Delta\delta_{iso}$, the mean quadrupolar coupling constant \bar{C}_Q , and the population of each component. As seen in Figure 2a1 and a2, the model indeed provides a very satisfactory simultaneous fit of the Al1-SiO₂₋₅₀₀ spectra obtained in fields of 20.0 and 23.5 T. However, this fitting procedure was less successful for Al5-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ (see Figure S7), pointing to an additional complexity in those spectra. As seen in Figure 2b and 2c an excellent simulation is obtained when the experimental spectrum of Al1-SiO₂₋₅₀₀ is also used as one of the components of the fit, indicative that Al5-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ contain almost unaltered Al1-SiO₂₋₅₀₀ system. The resulting NMR parameters, reported in Table S2, may nevertheless contain errors due to the use of a non-quantitative pulse sequence.

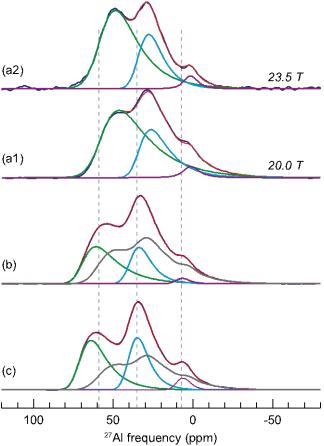


Figure 2. ²⁷Al MAS NMR experimental (dark blue) and simulated (red) spectra of (a) Al1-SiO₂₋₅₀₀, (b) Al5-SiO₂₋₅₀₀ and (c) Al10-SiO₂₋₅₀₀. All spectra were recorded at 20.0 T except for (a2) which was obtained at 23.5 T. The various components are shown in different colors: ^[4]Al (green) ^[5]Al (light blue) ^[6]Al (purple). The additional grey lines are the experimental spectra of Al1-SiO₂₋₅₀₀ used as a fourth component in the simulation. Dotted lines show the $\bar{\delta}_{iso}$ of each Al1-SiO₂₋₅₀₀ components.

A final set of simulations was then performed on spectra obtained with a single quantitative pulse, after baseline subtraction,⁴⁷ and taking into account the spinning sidebands of the external transitions (Figure S8). The resulting parameters are reported in Tables 1 and S3, revealing a good agreement between the two approaches (calculated errors for all fits are given in Table S4). We note that the MQMAS performed either at 20.0

T or at 23.5 T (Figure S9) does not clearly resolve the Al1-SiO₂₋₅₀₀ component in Al10-SiO₂₋₅₀₀ and that simulations could be performed with only three components (Table S5), which could be related to filtering effects in the MQMAS experiments.

The high and very similar $\bar{\delta}_{iso}$ obtained for Al5-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ suggests that an aluminum oxide film is formed already after five ALD cycles and the nature of the Al sites does not change significantly with additional cycles. The percentage of the "Al1-like" component decreases as expected with an increasing number of cycles, which is consistent with a description in which Al1-SiO₂₋₅₀₀ is, from an aluminum point of view, a good approximation of the alumina/silica interface in thicker films. The fitted Al1 content of 51% after 5 cycles nevertheless suggests that one cycle deposits only a sub-monolayer, leaving the silica surface available for the subsequent interaction with TMA.

Table 1. ²⁷Al NMR parameters derived from the simulation of the one-pulse quantitative spectra.

site	%	$\overline{\delta}_{iso}$ (ppm)	$\Delta\delta_{iso}$ (ppm)	\overline{C}_Q (MHz)			
Al1-SiO ₂₋₅₀₀							
[4]Al _(3-4Si)	60	58.9	22.5	12.0			
$^{[5]}Al_{(2Si)}$	35	35.3	10.9	10.9			
$^{[6]}Al_{(1Si)}$	5	7.3	9.9	6.21			
Al5-SiO ₂₋₅₀₀							
[4]Al _(0Si)	29	69.7	14.6	11.0			
$^{[5]}Al_{(0Si)}$	19	39.9	11.8	7.67			
$^{[6]}Al_{(0Si)}$	1	10.2	9.5	4.84			
Al1	51	_	_	_			
Al10-SiO ₂₋₅₀₀							
[4]Al _(0Si)	35	71.1	11.8	10.5			
$^{[5]}Al_{(0Si)}$	25	40.6	10.8	7.39			
$^{[6]}Al_{(0Si)}$	3	9.7	8.1	4.97			
Al1	37	_	_	_			

The NMR parameters derived for the film components (Al5and Al10-SiO₂₋₅₀₀), and particularly the large relative amount of ^[5]Al sites, resemble those of amorphous alumina (am-Al₂O₃). The average aluminum coordination numbers, [av]Al, are 4.40, 4.43 and 4.50 for Al1-, Al5- and Al10-SiO₂₋₅₀₀ materials, respectively. According to X-ray diffraction and pair distribution function analysis, a similar trend but with lower [av] Al has been reported for thicker AlO_x films prepared from TMA and H₂O.⁴⁸ Note that the latter report and a previous electron energy loss spectroscopy study of ALD-grown amorphous alumina films have not been able to show the presence of [5]Al species, in contrast to what is reported in this work.⁴⁹ However, our proposed model of an alumina layer built on top of the Al1-SiO₂₋₅₀₀ interface (with lowest [av] Al in this interface) is consistent with an interface dominated by [4]Al species.⁴⁹ Some of such am-Al₂O₃ materials, obtained by various chemical routes, have been probed by ²⁷Al NMR, viz. am-Al₂O₃ obtained by spin coating from aluminum nitrate aqueous solution,50 magnetron sputtering⁵¹ or metal organic chemical vapor deposition (MOCVD) of aluminum isopropoxide. 52 Using the NMR parameters reported

by those three studies (also using the GIM model for simulations) for the thinner films, the following average $\bar{\delta}_{iso}$ and \bar{C}_Q values and associated standard deviations are obtained: 70.0 ± 2.2 ppm and 8.8 ± 2.1 MHz for ^[4]Al; 41.4 ± 1.3 ppm and 8.0 ± 1.0 MHz for ^[5]Al; 11.0 ± 1.4 ppm and 6.0 ± 0.8 MHz for ^[6]Al. The span is small for $\bar{\delta}_{iso}$ and the average values are very similar to those found in this work. Thus the local structure of ALD-grown films features NMR parameters closely mimicking those of am-Al₂O₃.

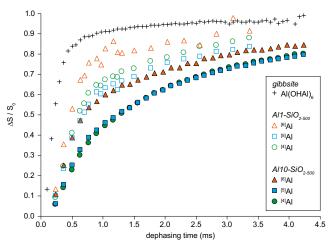


Figure 3. ²⁷Al{¹H} REDOR MAS NMR experiments obtained on Al1-SiO₂₋₅₀₀ (open symbols), Al10-SiO₂₋₅₀₀ (filled symbols) and gibbsite (crosses), simulating the spectra with components for ^[6]Al (triangles), ^[5]Al (squares) and ^[4]Al (circles).

Based on the above values for "pure" am-Al₂O₃ and considering that a shift of approx. -3 ppm of $\delta_{iso}(^{[4]}Al)$ upon Al to Si substitution in the second coordination sphere of aluminum⁴³ applies

also for $^{[5]}$ Al and $^{[6]}$ Al sites, one can tentatively assign the observed Al environments in Al1-SiO₂₋₅₀₀ to $^{[4]}$ Al_(3-4Si), $^{[5]}$ Al_(2Si) and $^{[6]}$ Al_(1Si) sites. In other words, during the first cycle (followed by calcination), ca. 60% of the Al species form $^{[4]}$ Al_(3Si,4Si) environments interacting strongly with the silica interface, including possibly a migration into the silica support. This is reminiscent of the behavior observed during grafting of trialkylaluminum species (R₃Al, with R = Me, 53 Et 34 or iBu 55) with Al diffusion into the subsurface layers of silica. On the other hand, the remaining 35% $^{[5]}$ Al and minor 5% $^{[6]}$ Al species are only monoor bis-bonded to silica, and are therefore mostly surface species. A word of caution is needed with respect to this, and further, assignments: note that they refer to the "most probable" species within the framework of a statistical distribution of environments and not "unique" environments.

To summarize, the 1D ²⁷Al experiments and their quantitative analysis unambiguously establish that the first ALD cycle deposits a submonolayer of aluminum atoms of various coordination numbers, all connected to Si atoms. This interface forms the basis onto which layers containing aluminum sites in amorphous alumina-like environments grow when increasing further the number of ALD cycles.

Location of OH groups. The presence of hydroxyl groups in the investigated materials is confirmed by the appearance of characteristic OH bands in the FTIR spectra as discussed above (Figure 1c). While the position of OH bands is indicative of their nature (i.e. silanol, aluminol or bridging Si–OH–Al groups), the assignment can be ambiguous in the presence of SiOHAl species. One approach to access this information by NMR is the use of double resonance ¹H/²⁷Al methods, recalling that a very strong ¹H probe background prevents a reliable direct observation of diluted OH species.

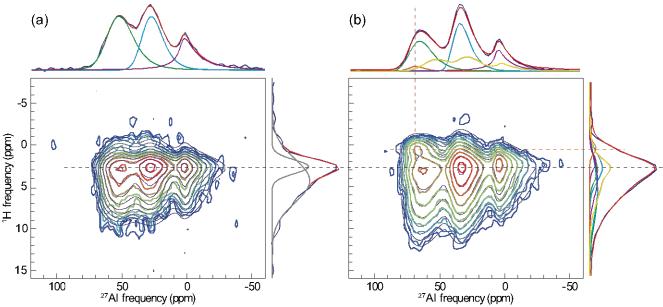


Figure 4. ²⁷Al{¹H} D-HMQC SR4²₁ MAS NMR correlation experiments for (a) Al1-SiO₂₋₅₀₀ and (b) Al10-SiO₂₋₅₀₀ along with two-dimensional simulations and their respective projections: ^[4]Al (green), ^[5]Al (light blue), ^[6]Al (purple). Yellow spectra and projection line correspond to the experimental spectra of Al1-SiO₂₋₅₀₀ used as an additional component in the simulation for Al10-SiO₂₋₅₀₀.

Figure 3 plots ²⁷Al{¹H} REDOR dephasing curves for ^[n]Al in All-SiO₂₋₅₀₀ and All0-SiO₂₋₅₀₀. The dephasing curve obtained for natural gibbsite Al(OH)3 is also shown as a reference of Al(OHAl)₆ species in a fully hydroxylated phase. Both ALDmade materials show a quick increase of the $\Delta S/S_0$ dephased fraction, evidencing the presence of protons in the vicinity of aluminum sites. The increase is nevertheless slower than in natural gibbsite, indicating a lower hydroxylation degree of the aluminum sites in the ALD-made thin films. The [6]Al environments systematically show a faster dephasing (steeper initial slope) associated with a higher degree of hydroxylation than in [4]Al and [5]Al, which dephase almost at the same rate. A very similar behavior has been observed for am-Al₂O₃ films deposited onto a silicon wafer by MOCVD of aluminum isopropoxide,⁵² indicating a general behavior of aluminates: hexacoordinated [6]Al species are more likely to be protonated than tetraor pentacoordinated [4,5] Al species. The faster REDOR dephasing of the Al1-SiO₂₋₅₀₀ components points to a higher OH density close to aluminum centers compared to Al10-SiO₂₋₅₀₀. For long dephasing time, all $\Delta S/S_0$ fractions seem to level off at ~ 0.80 which means that in both materials only 20% of the Al sites are at remote distances form protons, i.e. approximately 80% of the aluminum atoms carry OH groups in the form of aluminols and (pseudo)bridging silanols. This high concentration of OH groups allows the surface-proton magnetization to spin-diffuse through the alumina film up to the ²⁹Si nuclei of the silica support, as demonstrated by DNP SENS ²⁹Si{¹H} cross-polarization transfers in Al10-SiO₂₋₅₀₀ (Figure S10).

Table 2. ²⁷Al NMR parameters derived from the simulation of the ²⁷Al{¹H} D-HMOC (Figure 4). (*) Lorentzian broadening.

site	%	$\overline{\delta}_{iso}$ (ppm)	$\Delta\delta_{iso}$ (ppm)	\overline{C}_Q (MHz)
Al1-SiO ₂₋₅₀₀)			
^[4] Al	37.6	58.2	19.8	7.07
^[5] Al	44.1	33.8	14.4	7.67
[6]Al	18.3	3.9	15.5(*)	6.62
H ₍₁₎	22.5	4.3	6.03	
$H_{(2)}$	77.5	2.6	1.96	
Al10-SiO ₂₋₅	00			
Al1	27.0	_	_	_
[4]Al _(OH)	2.7	72.7	11.8	6.38
[4] Al	24.9	72.7	14.1	8.73
^[5] Al	29.9	39.6	10.0	7.67
[6]Al	15.5	6.0	20.3(*)	5.59
H-[4]Al(OH)	3.7	0.4	1.6	
$H_{(1)}$ -[4] Al	24.7	5.7	8.0	
$H_{(2)}$ -[4]Al	9.5	3.0	3.2	
$H_{(1)}$ -[5]Al	22.1	5.3	7.4	
$H_{(2)}$ -[5]Al	18.8	2.7	3.8	
$H_{(1)}$ -[6] Al	15.4	4.1	5.1	
H ₍₂₎ -[6]Al	5.8	2.0	2.1	

The nature of the protonated aluminum sites was also probed using $^1H^{27}Al$ D-HMQC experiment that converts the dipolar-dephased ^{27}Al signal into heteronuclear MQ coherences to obtain $^1H^{27}Al$ correlation maps, as recently shown for ASA. 56 Figure 4 shows, for Al1-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀, the $^{27}Al\{^1H\}$ D-HMQC spectra obtained with a short excitation time of 400 μ s to selectively probe short-range Al-H correlations within Al(OH)X species where X = Al, Si (bridging or pseudobridging silanols) or aluminols.

For Al1-SiO₂₋₅₀₀, the simulation of the two-dimensional data set is accounted for by three aluminum environments and two proton environments. The NMR parameters extracted from this data are listed in Table 2. Although we used two lines for $^{\rm l}$ H, it must be understood as a continuous distribution of $^{\rm l}$ H environments arising from a broad range of Si(OH)Al hydrogenbonded Brønsted acid sites $^{57-59}$ and possibly Al(OH)Al sites. 60 This asymmetric distribution, ranging from 0 ppm to 10 ppm with a maximum at 2.6 ppm, is similar for all three coordination states of aluminum. In other words, the proton chemical shift of the $^{\rm ln}$ Al(OH)Si species is not significantly correlated to the coordination number n of aluminum.

^[4]Al(OH)X and ^[5]Al(OH)X (respectively in green and light blue in Figure 4) display ²⁷Al resonances significantly narrower than those observed by direct excitation (Figure 2 and Table 1), corresponding to a decrease in \bar{C}_Q by almost a factor of two.

This structural ordering of the Al environments near OH groups mimics the one observed in γ -alumina. 14 On the other hand, their average chemical shifts are identical to the non-protonated environments (obtained from the quantitative one-pulse experiments), showing that the above assignment of $^{[4]}\mathrm{Al}_{(3-4\mathrm{Si})}$ and $^{[5]}\mathrm{Al}_{(2\mathrm{Si})}$ environments holds and that both species are either bonded or close to OH groups. In line with its higher REDOR dephasing at short recoupling time, the $^{[6]}\mathrm{Al}$ component is increased in the $^{27}\mathrm{Al}\{^1\mathrm{H}\}$ HMQC experiment (~20% of this $^{[6]}\mathrm{Al}$ component is found in the D-HMQC spectrum). It appears that a Lorentzian broadening is needed to account for the $^{[6]}\mathrm{Al}$ line shape (purple component in Figure 4), rendering a comparison with the direct excitation spectra difficult.

For Al10-SiO₂₋₅₀₀ (Figure 4b), we performed the simulation of the 2D dataset with the same hypothesis used above for simulating the 1D direct excitation experiments in Figure 2, i.e. the presence of an Al1-SiO₂₋₅₀₀ component is accounted for by including its spectra (its simulation was used to avoid additional noise). Along the 1 H dimension, we found a broad and asymmetric line shape, again approximated by a pair of Gaussian lines (H₍₁₎, H₍₂₎). The peak maxima of this (H₍₁₎, H₍₂₎) distribution for Al1-SiO₂₋₅₀₀ was uncorrelated with the coordination number n of the $^{[n]}$ Al environments but for Al10-SiO₂₋₅₀₀, a clear shift of the maxima is observed in Figure 4b. This suggests separate (H₍₁₎, H₍₂₎) components for each $^{[n]}$ Al environment. We therefore obtain three ($^{[n]}$ Al, (H₍₁₎, H₍₂₎)) 2D components on top of an Al1-SiO₂₋₅₀₀ contribution; all retrieved parameters are shown in Table 2 (Table S6 contains respected calculated errors).

Similar to Al1-SiO₂₋₅₀₀, the recovered $\bar{\delta}_{iso}$ are identical to the "bulk" one derived from the quantitative experiment and \bar{C}_Q are greatly reduced. Considering the high $\bar{\delta}_{iso}(^1\mathrm{H})$ obtained here, we observe mainly a wide variety of hydrogen-bonded $^{[n]}\mathrm{AlOH}^{[p]}\mathrm{Al}$ sites such as those found in γ -alumina, 60 on top of

the minor Al(OH)Si ones described above and accounted for by the "Al1-SiO₂₋₅₀₀" component. An additional resonance which, upon simulation, corresponds to a ¹H chemical shift of 0.4 ppm and a ²⁷Al line with $\bar{\delta}_{iso} = 72.7$ ppm and $\bar{C}_{o} = 6.38$ MHz is also clearly seen (orange component in Figure 4b). Based on its absence in Al1-SiO₂₋₅₀₀, its low ¹H chemical shift and the presence of an IR band at 3783 cm⁻¹ (Figure 1c) this latter component is assigned to terminal [4]AlOH aluminols^{12, 58} possibly located on the surface of the am-Al₂O₃ film. We observe a -0.5 ppm change in the ¹H chemical shift for higher aluminum coordination numbers, suggesting that the proton becomes slightly less acidic with increasing aluminum coordination, a behavior not observed for Al(OH)Si environments (vide supra) but previously inferred from ²⁷Al{¹H} NMR experiments on γ-alumina. ¹² As seen from the line width of each of ¹H components (Table 2), the range of proton environments increases with decreasing aluminum coordination number and is on average broader than that for Al(OH)Si sites.

To summarize, a combination of 1D ²⁷Al{¹H} REDOR and 2D ²⁷Al{¹H} D-HMQC experiments demonstrates clearly that hydroxyl groups are located in the ALD-deposited aluminum oxide. The density of the OH groups decreases with increasing thickness of the am-Al₂O₃ layer, with a significant fraction of hydroxyls involved in hydrogen bonding.

Silica-alumina interface. Accessing the signal from the SiO₂/Al₂O₃ interface is challenging owing to the paucity of nuclei present at the interface and the low natural abundance of

²⁹Si, yet we were nevertheless successful in performing ²⁷Al{²⁹Si} correlation experiments on both Al1-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ (Figure 5a and 5b respectively). Although both through-bond and through-space experiments are feasible at silica/alumina interfaces under DNP conditions, ¹⁹ we focused here on through-space dipolar-based HMQC experiments, using a rather long (6.4 ms) excitation time to obtain an optimum signal-to-noise ratio and hence possibly obtain correlations between distant Al/Si nuclei pairs.

As seen in Figure 5, both materials yield similar projections along the ²⁷Al dimension meaning that both experiments are retrieving the same type of aluminum environments. The close similarity with the direct spectra of Al1-SiO₂₋₅₀₀ (Figure 2a1) suggests that the ²⁷Al{²⁹Si} D-HMQC spectra indeed probe the silica-alumina interface. This feature is highlighted in Figure 6a, which compares the ²⁹Si-filtered and the ¹H-filtered ²⁷Al spectra of Al1-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ with the direct acquisition data. This similarity is not seen for the silicon projections in Figure 5. In particular, the silicon-29 projection of the Al10-SiO₂₋₅₀₀ sample shows a much broader peak tailing towards higher chemical shifts than the direct ²⁹Si spectra, suggesting the presence of either less polymerized or more Al-connected species than in Al1-SiO₂₋₅₀₀ as discussed below. This feature is again illustrated in Figure 6b that compares the ²⁷Al-filtered (orange) and the direct acquisition (brown) ²⁹Si spectra recorded on Al10-SiO₂₋₅₀₀.

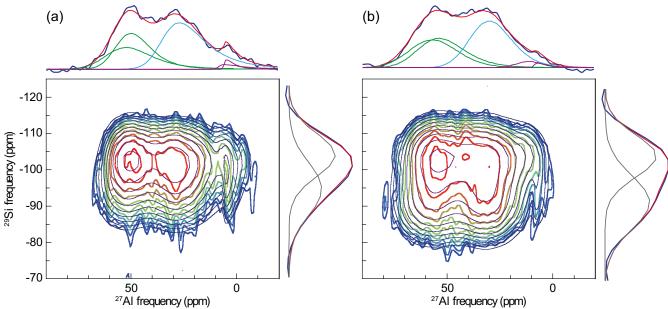


Figure 5. ²⁷Al{²⁹Si} D-HMQC SR4²₁ correlation experiments for (a) Al1-SiO₂₋₅₀₀ and (b) Al10-SiO₂₋₅₀₀ with projections (dark blue) along each dimension. Simulations of the 2D line shapes are given in grey and individual components are given in the projections in color with their sum in red.

To obtain further insights into the spectra of Figure 5, we performed a simulation of the 2D line shapes, assuming that two Gaussian lines are needed to render the ²⁹Si dimension. It appeared that two ^[4]Al environments (green) are required to obtain a satisfactory simulation result whereas only one ^[5]Al en-

vironment (blue) is sufficient to account for the observed correlations. The two ^[6]Al lines (purple) are very likely part of the same component, but are needed to account for the appearance of a sharp ridge on the 2D line shape. Nevertheless, the low abundance of this component (less than 5%) does not allow its

reliable simulation and it will not be discussed further. The results of the simulations are given in Table 3 and the calculated errors in Table S7.

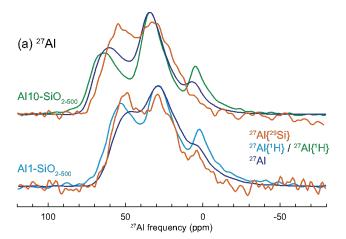
Based on the chemical shifts reported in Table 3 and literature data,⁶¹ the silicon environments are assigned to $Q_{1Al}^{[4]}$ sites at -104.0 ppm (in Al1-SiO₂₋₅₀₀) and -104.6 ppm (in Al10-SiO₂₋₅₀₀), as well as to $Q_{1Al}^{[3]}$ sites at -94.7 ppm in Al1-SiO₂₋₅₀₀ and to $Q_{2Al}^{[3]}$ sites at -91.9 ppm in Al10-SiO₂₋₅₀₀. These shifts differ from the bulk signal of the silica core (mostly $Q^{[4]}$) and its hydrated species (mostly $Q^{[3]}$), as shown in the direct (brown) and CP (green and blue) ²⁹Si spectra in Figure 6b. Details of the simulation are given in Figure S11 and Table S8. Clearly, increasing the thickness of the ALD-deposited alumina layer promotes the connectivity between silicon and aluminum through the Q^[3] sites, but, within error bars, the Q^[4]_(Al)/Q^[3]_(Al) ratio stays constant at approx. 60/40. We also observe a shift in $\bar{\delta}_{iso}(^{[4]}Al)$ with increased layer thickness, and the [4]Al sites are assigned to [4]Al_(3-4Si) in Al1-SiO₂₋₅₀₀ and to [4]Al_(2-3Si) in Al10-SiO₂₋₅₀₀ whereas the chemical shifts of the [5]Al sites, assigned in both cases to [5] Al_(2Si), do not appear to vary with the thickness of the ALD layer.

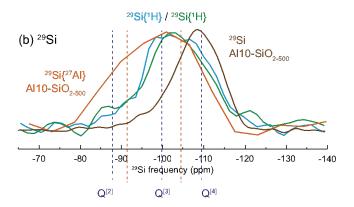
Table 3. ²⁷Al and ²⁹Si NMR parameters derived from the simulation of the 2D ²⁷Al{²⁹Si} D-HMQC experiments (Figure 5).

site	%	$\overline{\delta}_{iso}$ (ppm)	$\Delta \delta_{iso}$ (ppm)	\overline{C}_Q (MHz)				
Al1-SiO ₂₋₅₀₀								
[4]Al _(3Si)	18.6	61.1	18.0	9.31				
$^{[4]}Al_{(4Si)}$	32.1	56.5	14.0	8.01				
$^{[5]}Al_{(2Si)}$	44.9	35.9	14.4	10.0				
$^{[6]}Al_{(1)}$	1.8	9.1	2.4	8.37				
$^{[6]}Al_{(2)}$	2.6	6.3	0.9	5.57				
$Q^{[3]}_{(1Al)}$	37.8	-94.7	17.0	_				
$Q^{[4]}_{(1Al)}$	62.2	-104.0	13.8	_				
Al10-SiC	Al10-SiO ₂₋₅₀₀							
$^{[4]}Al_{(2Si)}$	22.7	64.2	23.0	7.59				
$^{[4]}Al_{(3Si)}$	33.3	62.2	19.9	8.69				
$^{[5]}Al_{(2Si)}$	39.3	36.9	19.2	7.60				
$^{[6]}Al_{(1)}$	1.3	12.5	14.5	2.83				
$^{[6]}Al_{(2)}$	3.4	9.4	2.0	6.44				
$Q^{[3]}_{(2Al)}$	44.2	-91.9	17.3	_				
Q ^[4] (1Al)	55.8	-104.6	13.6	_				

The connectivity pattern derived from the 2D 27 Al 29 Si 1 spectra (see Table S9 for details) leads to the most probable connectivity of $^{[4]}$ Al $^{(4Si)}$ - $Q^{[4]}_{1Al}$ and $^{[4]}$ Al $^{(3Si)}$ - $Q^{[3]}_{1Al}$ for Al1-SiO $_{2-500}$ and $^{[4]}$ Al $^{(3Si)}$ - $Q^{[4]}_{1Al}$ and $^{[4]}$ Al $^{(2Si)}$ - $Q^{[2]}_{2Al}$ for Al10-SiO $_{2-500}$. In other words, the proton-free fully polymerized $Q^{[4]}_{1Al}$ species are preferably linked to the $^{[4]}$ Al environments with few AlOAl linkages. Apart from a slight decrease of the amount of $^{[5]}$ Al $^{(2Si)}$ - $Q^{[4]}_{1Al}$, the $^{[n]}$ Al - $Q^{[p]}$ connectivity pattern does not seem to be strongly dependent on the number of ALD cycles, showing again that most of the alumina/silica interface is built within 1 ALD cycle. We note that the ~14 ppm and ~17 ppm widths of the, respectively, $Q^{[4]}_{(1Al)}$ and $Q^{[3]}_{(pAl)}$, resonances (Table 3) are significantly broader than the 10.8 ppm width obtained in a direct or CP acquisitions (Table S8 and Figure 6b). This suggests

that those broad lines contain more environments than the single $Q^{[n]}_{(pAl)}$ unit that we assigned from their maxima. Again, we emphasize that all components evidenced in this study must be seen as the "most probable" environments within the framework of a purely statistical (i.e. Gaussian) distribution of environments.





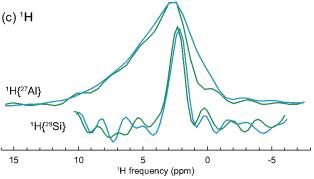


Figure 6. Various ²⁷Al{¹H} D-HMQC SR4²₁ and ²⁹Si{¹H} CP-CPMG MAS NMR experiments performed on Al1-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ showing: (a) ¹H- (blue and green) and ²⁹Si- (orange) filtered ²⁷Al signals, compared with the direct spectrum (dark blue), (b) ²⁷Al- (orange) and ¹H- (blue and green) filtered ²⁹Si spectra compared with direct CPMG signal (brown), (c) ²⁷Al- (top) and ²⁹Si- (bottom) filtered ¹H spectra.

It is noteworthy that $^{[4]}Al_{(3Si,4Si)}$ and $Q^{[3]}_{(1Al)}$ are replaced by $^{[4]}Al_{(2Si,3Si)}$ and $Q^{[3]}_{(2Al)}$ going from Al1-SiO₂₋₅₀₀ to Al10-SiO₂₋₅₀₀. This indicates that the first cycle deposits only a sub-monolayer of aluminum on the surface of silica, possibly forming dispersed "islands" of alumina clusters, with the remaining silica

surface accessible to subsequent deposition connects the clusters to form a homogeneous film. This is fully consistent with the observation that the growth per cycle in the ALD process is less than a monolayer.31 Our findings from 2D experiments here are consistent with, and refine our observations from the analysis of Figure 2: the first ALD cycle grafts [4]Al(3Si) and [4]Al(4Si) species as well as bis-bonded [5]Al_(2Si) onto the silica surface (Table 1). Only a very small amount of [6]Al is actually connected to the silica surface. Subsequent cycles add aluminum onto the "free" silica surface, left after the first cycle, leading to a silica/alumina interface mainly composed of [4]Al_(3Si), [4]Al_(2Si) and [5]Al_(2Si). Increasing the number of ALD cycles further builds an am-Al₂O₃ film on top of this intermediate layer with additional (hydrated) [6]Al environments. For Al1-SiO₂₋₅₀₀, the slightly increased \bar{C}_Q (Table 3) suggests that we observe here, on average, less of the "protonated" sites than detected with the ²⁷Al/¹H experiments (Table 2).

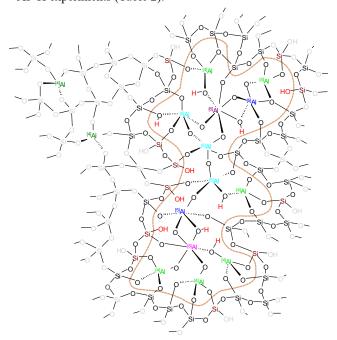


Figure 7. Sketch of the aluminum/silicon most probable connectivity for the Al1-SiO₂₋₅₀₀ surface. The aluminum environments are depicted in dark green ($^{[4]}$ Al_(4Si). $Q_{1Al}^{[4]}$), light green ($^{[4]}$ Al_(3Si). $Q_{1Al}^{[3]}$), dark blue ($^{[5]}$ Al_(2Si). $Q_{1Al}^{[4]}$), light blue ($^{[5]}$ Al_(2Si). $Q_{1Al}^{[3]}$), dark purple ($^{[6]}$ Al_(1Si). $Q_{1Al}^{[4]}$), light purple ($^{[6]}$ Al_(1Si). $Q_{1Al}^{[3]}$) and silicon $Q_{1Al}^{[3]}$ species in dark red.

To complete the structural analysis and assess the Al-O-Al connectivity, we performed 27 Al DQ/SQ (double-quantum single-quantum) correlation experiments using a dipolar-based R2 21 1 experiment with short (0.5 ms) excitation times. Sheared and symmetrized spectra for Al1-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ are given in Figure S12 along with their simulations and the parameters derived are given in Table S10. The Al10-SiO₂₋₅₀₀ spectrum displays strong correlations between the three 27 Al resonances, indicating a full connection between all of the various $^{[n]}$ Al species, in agreement with the am-Al₂O₃ nature of the film. For Al1-SiO₂₋₅₀₀, the 2D map clearly shows that $^{[4]}$ Al sites have no linking preferences and share bonds to all $^{[n]}$ Al species (n = 4, 5 and 6) whereas $^{[6]}$ Al sites connect neither to themselves nor to $^{[5]}$ Al. This reinforces the view that $^{[6]}$ Al species are rather isolated on the outer side of an $^{[4,5]}$ Al/Si interface and the possible

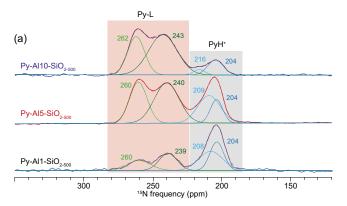
"synergy" between two ^[4,5]Al units forming ^[4]Al(SiOH)^[5]Al or ^[5]Al(SiOH)^[5]Al pairs enhancing acid strength.⁶²

Finally, in an attempt to characterize protons located at the silica-alumina interface, two-dimensional $^{29}\mathrm{Si}\{^1\mathrm{H}\}$ CP-CPMG experiments were recorded on Al1-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀ with a 500 μ s contact time at 7.0 T (Figure S13). The projections in the indirect proton dimension are shown in Figure 6c at the bottom. There are no significant differences between Al1-SiO₂₋₅₀₀ and Al10-SiO₂₋₅₀₀, both displaying a single narrow peak at around 2.5 ppm. However, these projections are very different from those obtained from 2D $^{27}\mathrm{Al}\{^1\mathrm{H}\}$ spectra of Figure 4 (shown on top in Figure 6c). This indicates that the majority of the hydroxyl groups evidenced here are of the SiOH type, consistent with the IR spectra (Figure 1c). 57,63

To summarize, the extensive NMR characterization of the silica-alumina interface demonstrates that the average connectivity (coordination number) between aluminum and silicon atoms increases with the growth of the layer, confirming the deposition of a submonolayer in the first ALD cycle. The environment of the silicon and aluminum sites at the interface corresponds mainly to Q_3 and Q_4 silicon sites, and to four- and five-coordinated aluminum sites. A representation of the most probable environments found at the interface (i.e., Al1-SiO₂₋₅₀₀) is given in Figures 7 and S14.

Acidity of surface sites. The catalytic activity of alumina and aluminosilicates is directly linked to their surface acidity, i.e. the type, location and local environment of their acid sites. A selective characterization of those surface sites is out of reach of conventional solid-state NMR, partly due to their low concentration, which is exacerbated by the limited intrinsic sensitivity of NMR spectroscopy. Both of these obstacles can typically be overcome by implementing DNP SENS approaches. 15 Figure S15 shows the DNP enhanced ²⁷Al NMR spectra of the series of Py-Al-SiO₂₋₅₀₀ samples, measured at 9.4 T (proton enhancement >140) and 18.8 T (proton enhancement >40). As was demonstrated above, protons are present in the aluminum oxide thin film and are expected to relay the nuclear hyperpolarization from the surface to the inner part of the oxide layer through spin diffusion. Therefore, the DNP enhanced ²⁷Al NMR experiments are not surface-selective. We note indeed that the ²⁷Al spectra recorded at 18.8 T (Figure S15) are similar to those recorded at ambient temperature and at a magnetic field of 20 T (Figure 2). In other words, the DNP enhanced ²⁷Al spectra cannot be exploited to extract unambiguously structural information of the surface acid sites.

Therefore, we probed the acidity of the surface layer by monitoring its interaction with pyridine probe molecule. The ¹⁵N NMR pyridine chemical shifts and resonance intensities arising from various sites of adsorption has been used previously to identify the acidic nature of surface species in zeolites and amorphous aluminosilicates.^{8, 64} The ¹⁵N chemical shift of free pyridine has been reported at 294-317 ppm, whereas the chemical shift of the pyridinium ion (PyH⁺), formed upon protonation of pyridine is at 201-211 ppm.65 H-bonded pyridine on weak Brønsted acid sites (H-Py) or pyridine bonded to Lewis acid sites (Py-L), appear as ¹⁵N resonances between these values, with H-Py sites typically found between ca. 290-260 ppm, while Py-L sites are found between ca. 280-230 ppm. The NMR sensitivity was increased here by combining the use of isotopically-labelled ¹⁵N pyridine with DNP SENS. In addition, the cryogenic temperature (~100 K) at which the experiments are carried out, reduces molecular motions that partly average magnetic interactions at ambient temperatures and allows for the observation of the spectral signature of all surface pyridine species that are in fast exchange at ambient temperatures.⁶⁶



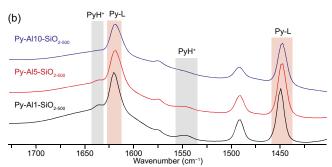


Figure 8. (a) ¹⁵N DNP enhanced NMR spectra of Py-Al1-SiO $_{2-500}$ (black), Py-Al5-SiO $_{2-500}$ (red), and Py-Al10-SiO $_{2-500}$ (blue). (b) Corresponding FTIR spectra of each material using the same color code, and highlighting PyH $^+$ and Py-L vibration frequencies in light grey and red respectively.

Figure 8a shows the ¹⁵N DNP SENS spectra of pyridine that remained adsorbed on the surface of the materials after a desorption step at 150 °C (see details in the SI). Three resonances are observed whose intensity varies as a function of the thickness of the aluminum oxide layer, i.e. on the number of ALD cycles. The line width of each of the three resonances reflect broad chemical shift distributions for the ¹⁵N nuclei, likely due to slight differences in local structure and environment. Notably the broad resonance at around 200-210 ppm could not be fitted by a single component but can still be assigned to pyridinium ions. Since pyridine adsorbed through hydrogen bonds on weak Brønsted acid sites is expected to be largely desorbed at 150 °C and therefore not be detected under our experimental conditions, we assign the peaks at around 240 and 260 ppm to Py interacting with Lewis acid sites in preference to Brønsted acid sites. This assignment is confirmed by ¹⁵N{²⁷Al} J-HMQC experiments that detect ¹⁵N spins having a through-bond coupling to ²⁷Al sites (shown in Figure S16). The proposed assignment also agrees with a previous report on γ-alumina. The presence of each type of acidic site is additionally corroborated by FTIR spectroscopy. The IR absorption peaks at 1620 cm⁻¹ and 1450 cm⁻¹ are characteristic of the ring vibrational modes of pyridine bound to a Lewis site, 8 and are observed for all samples (Figure 8b). PyH⁺ vibration modes appear at 1635 cm⁻¹ and 1545 cm⁻¹ and are clearly visible in the IR spectra of Py-Al1-SiO₂₋₅₀₀, Py-Al5-SiO₂₋₅₀₀ and to a much lesser extent in the spectrum of Py-Al10-SiO₂₋₅₀₀.

While the NMR signal of the pyridinium ion is becoming less intense for thicker layers, the intensity of the peaks corresponding to the Lewis acid sites shows a reverse trend. Previous work on ASA materials showed that the formation of Brønsted acid sites is directly related to the presence of [4]Al connected to silicon atoms and that silicon connected to aluminum having a higher coordination number would not form Brønsted acid sites. As elaborated in the previous sections, Py-Al1-SiO₂₋₅₀₀ contains a large fraction of [4]Al(O)Si. Most of these sites are expected to be protonated (from REDOR data) and therefore accessible for pyridine adsorption and protonation. Strong Brønsted acid sites (providing PyH⁺) are thus observed in the 15N DNP SENS spectrum of Py-Al1-SiO₂₋₅₀₀ as an intense resonance at 204 ppm (in black, Figure 8a). This surface Brønsted acidity is more prevalent than Lewis acidity as little Al(O)Al sites are formed at this stage.

The nature of surface acidity clearly changes with the growth of the aluminum oxide layer concomitantly with the number of ALD cycles. With the growth of the aluminum oxide layer, pyridine adsorption sites become further away from the alumina/silica interface where protonated ^[4]Al(OH)Si sites are found. As a result, the relative fraction of Brønsted acid sites decreases in Py-Al5-SiO₂₋₅₀₀ and Py-Al10-SiO₂₋₅₀₀ with respect to that of Lewis acid sites, as observed in the ¹⁵N DNP SENS and FTIR spectra. The ¹⁵N DNP SENS spectrum of Py-Al10-SiO₂₋₅₀₀ (shown in blue) is thus dominated by the resonances owing to pyridine on Lewis acid sites while the peak corresponding to the strong Brønsted acid sites, PyH⁺, becomes minor. This spectrum closely resembles that of pyridine adsorbed on γ-alumina (recorded after similar pyridine adsorption and desorption at 150°C).⁹

Conclusions

We have applied a broad range of one- and two-dimensional solid-state NMR characterization approaches to understand the growth processes at an atom level in the deposition of alumina onto a silica surface via ALD. The first ALD cycle produces an aluminosilicate layer with aluminum environments consisting of 60% ^[4]Al, 35% ^[5]Al and 5% ^[6]Al. Subsequent cycles build on top of this amorphous alumina film characterized by approx. 55% ^[4]Al, 40% ^[5]Al and 5% ^[6]Al.

Based on the ^{27}Al average isotropic chemical shifts obtained both from one-dimensional ^{27}Al quantitative spectra and two-dimensional ^{27}Al { ^{29}Si } correlation experiments, we could decipher that the first aluminosilicate layer is made of $^{[4]}Al_{(3Si)}$, $^{[4]}Al_{(4Si)}$ and $^{[5]}Al_{(2Si)}$ species grafted onto the silica surface (Figure 7). The silica surface is not fully covered after the first ALD cycle. During subsequent cycles, a film of amorphous am-Al₂O₃ (42% of $^{[5]}Al$ and less than 5 % of $^{[6]}Al$) is formed and the interface between the deposited alumina and the surface of the silica support is mainly built up of $^{[4]}Al_{(3Si)}$, $^{[4]}Al_{(2Si)}$ and $^{[5]}Al_{(2Si)}$ species.

Two-dimensional 27 Al{ 1 H} correlation and REDOR experiments show that approximately 80% of the aluminum environments are hydroxylated. The hydroxylation level of the various $^{[n]}$ Al species vary with n = 4, 5, 6 as well as with the number of ALD cycles. Six-fold coordinated species show a high level of hydroxylation with more than one OH group attached, whereas $^{[4]}$ Al and $^{[5]}$ Al show a lower hydroxylation level. Overall, hydroxylation is higher for $^{[n]}$ AlOSi environments (one ALD cycle) than for $^{[n]}$ AlOAl ones (> 5 ALD cycles). Clear evidence of the presence of aluminols $^{[4]}$ AlOH is seen in the alumina film but not at the silica/alumina interface, consistent also with FTIR data.

It follows from the above description that as the number of cycles increases, the surface evolves from an ASA-like surface towards a pure alumina one, i.e. from [4,5]AlOSi environments towards [4,5]AlO[4,5]Al environments. Both types of species can carry OH groups, forming thereby weak Brønsted acid sites. Strong Brønsted acid sites, formed by an [n]Al species nearby a silanol SiOH group, are found only for small numbers of ALD deposition cycles. On the other hand, Lewis acid sites [n]Al are found after several ALD cycles. To obtain a direct insight into the presence, type and strength of those surface acid sites we used ¹⁵N DNP SENS after ¹⁵N-labeled pyridine adsorption. Those experiments show the presence of both pyridinium PyH⁺ ions (formed upon the transfer of a proton from strong Brønsted acid sites) and pyridine molecules coordinated to Al Lewis acid sites. As expected, the amount of the former, requiring silanol groups, is decreasing with increasing alumina film thickness, in agreement with the fact that the surface acidity changes from that of an ASA-like to that of an am-Al₂O₃ surface.

The extensive structural characterization performed here describes with an unprecedented level of details, the mechanisms at play during atomic layer deposition of trimethylaluminum onto partially dehydroxylated silica. It also dwells on the evolution of the surface acid sites as the thickness of the deposited alumina layer grows. Such in-depth characterization and molecular level understanding of the surface structure is crucial for the design of improved heterogeneous catalysts whose catalytic activity, selectivity and stability are often directly influenced by the surface and interfacial properties, in particular the type and the strength of the acidity.

Supporting Information

Experimental procedures and additional experimental data.

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Notes

The authors declare no competing financial interest.

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