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2 aqueous solution saturation state at 60 °C

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6 Abstract

7 Clay mineral growth can directly affect the chemistry and permeability of many natural systems, 8 including soils, marine sediments, Earth surface waters, geothermal powerplants and carbon dioxide 9 storage sites. Notably, the sluggish precipitation of clay minerals has been hypothesised to hinder 10 Earth surface weathering rates. To date, there are limited data on the rate of clay mineral growth 11 and on the effect of the aqueous solution saturation states on these rates. In this study we quantify 12 the growth and dissolution rates of sepiolite, a 2:1 layered Mg-phyllosilicate (Mg₄Si₆O₁₅(OH)₂*6H₂O) as a function of aqueous solution saturation state in a series of mixed flow experiments. Results of 13 the both the dissolution and growth experiments are consistent with $r=-10^{-14.80}\left(1ight)$ 14 $\exp\left(\frac{\Delta G_r}{\sigma_{RT}}\right)$, where r refers to the surface area normalized growth rate of sepiolite in units of 15 16 mol/cm²/s, ΔG_r denotes Gibbs Free energy of the sepiolite dissolution reaction, which is <0 for undersaturated solutions, 0 at equilibrium and >0 for supersaturated solutions, σ refers to Temkin's 17 stoichiometric number, R stands for the gas constant and T symbolizes absolute temperature. This 18 19 rate equation suggests that sepiolite dissolution and growth are consistent with transition state theory and the concept of micro-reversibility. The relative decrease in aqueous Mg²⁺ and Si 20 21 concentrations in the outlet aqueous solutions of the experiments, and the X-Ray diffraction 22 patterns of the precipitates collected from the experiments, confirm the growth of crystalline sepiolite. The results of longer-term experiments suggest that sepiolite growth rates decrease over 23 24 time. Such a decrease in the growth rate has been associated with poisoning or destruction of the 25 sepiolite reactive surface sites. Calculations of sepiolite growth coupled to either forsterite or 26 enstatite dissolution, based on laboratory measured rates suggest that the dissolution of the primary 27 mineral is the rate-limiting step during the weathering of most natural systems. These results, 28 however, contradict the saturation states of natural fluids such as observed in Icelandic waters, 29 where clays are strongly supersaturated, whilst primary phases are relatively close to equilibrium. 30 This discrepancy may be due to the consumption of reactive sites over time such that clay mineral 31 precipitation rates in most natural systems are controlled by the relative slow nucleation rates of 32 new reactive sites on the clay mineral surface.

33

34 **1.** Introduction

35 The reactivity of clay minerals plays a critical role on the chemistry and permeability of many 36 natural systems (c.f. Chamley, 2013; Hendricks and Fry, 1930; Pauling, 1930). The transport of clay 37 minerals provides nutrients to the oceans, via selective desorption of nutrients initially adsorbed on 38 clay mineral particles (c.f. Avnimelech and McHenry, 1984). Clay minerals attenuate contaminant 39 transport in groundwater environments by providing surfaces for adsorption and by forming 40 impermeable barriers in the subsurface (c.f. Katsumi et al., 2010; Malusis et al., 2003; Misaelides, 41 2019). Clay mineral nucleation and growth can decrease the porosity and permeability of geothermal systems and subsurface CO₂ storage sites (c.f. Shafizadeh et al., 2020; Shao et al., 2010). 42 43 Such processes could lower the efficiency of CO₂ storage and decrease the harvesting potential of geothermal energy. Conversely, clay mineral dissolution can provide the divalent metals necessary 44 45 for CO₂ sequestration (Harrison et al., 2012; Mulders and Oelkers, 2020; Thom et al., 2013).

The slow precipitation of authigenic clays has been speculated to be the rate limiting step in weathering reactions (Maher et al., 2009; Zhu and Lu, 2009). Weathering is one of the key feedback mechanisms in the global carbon cycle, as aqueous bicarbonate ions are formed during primary rock dissolution and subsequently transported to the oceans, where they are deposited as carbonate

50 minerals (c.f. Berner, 1964, 1992). As mineral dissolution is slowed when the aqueous 51 concentrations of the mineral components increase in solution resulting in lower degrees of 52 undersaturation (e.g. Oelkers, 2001a; Schott et al., 2009), slow secondary mineral precipitation could 53 limit the rates of primary rock dissolution.

54 Despite the abundance of authigenic clays in natural environments, it has proven challenging to quantify clay mineral precipitation rates in the laboratory (Hindshaw et al., 2019; Linares and 55 56 Huertas, 1971). Typically, attempts to precipitate Al-rich clays from highly supersaturated conditions 57 in the laboratory has resulted in the formation of poorly crystalline clay-like phases and/or the co-58 precipitation of Al-(hydr)oxides (Hem and Lind, 1974; Linares and Huertas, 1971; Nagy and Lasaga, 59 1992; Van Oosterwyck-Gastuche and La Iglesia, 1978). Yang and Steefel (2008), however, reported 60 the growth rates of crystalline kaolinite. In contrast, some Mg-silicate clays can be readily precipitated in the laboratory at ambient conditions (Arizaleta et al., 2020). 61

62 Several studies have reported on the nucleation, growth and dissolution of sepiolite (Arizaleta et al., 2020; Baldermann et al., 2018; Mulders et al., 2018; Mulders and Oelkers, 2020; Tosca and 63 64 Masterson, 2014; Tutolo and Tosca, 2018; Wollast et al., 1968), a 2:1 layered Mg-phyllosilicate 65 $(Mg_4Si_6O_{15}(OH)_2*6H_2O)$ characterized by its continuous inverted tetrahedral sheets and 66 discontinuous octahedral sheets. Sepiolite is found in volcanic sediments, silicious lake sediments, 67 and it has been inferred to precipitate in the subsurface carbon storage site near the Hellisheiði 68 geothermal powerplant in Iceland (Bowles et al., 1971; Gislason et al., 2010; Perraki and Orfanoudaki, 2008; Stoessell and Hay, 1978; Tutolo and Tosca, 2018). Most past experimental 69 70 studies on sepiolite precipitation have only considered highly supersaturated conditions. At such 71 conditions rates are fast and the nucleation of amorphous sepiolite-like phases is favoured (c.f. 72 Baldermann et al., 2018; Tosca and Masterson, 2014). Such amorphous phases can recrystallize to 73 more stable crystalline phases over time, yet Che et al. (2021) reported that amorphous Mg-silicate 74 phases can persist at near to equilibrium conditions over substantial time frames at ambient

temperature. Natural systems, however, are often closer to equilibrium with respect to precipitating
and dissolving phases (Bénézeth et al., 2008). At such conditions, rates are slower and precipitation
can proceed via nucleation and growth on pre-existing surfaces, rather than via the spontaneous
nucleation of amorphous phases from solution followed by crystallization (De Yoreo and Vekilov,
2003). Critically, at near to equilibrium conditions kinetic barriers can hinder the nucleation of stable
secondary phases via either mechanism.

To date, there is one study reporting the growth of sepiolite as a function of aqueous solution saturation state (Arizaleta et al., 2020). This study grew sepiolite in seeded batch experiments at ambient temperature conditions. The pH of their reactive aqueous solutions ranged between 9-10 and the sepiolite saturation indices ranged between 3.21 and 16.40. Although this study provides insight into sepiolite growth rates, the batch reactor approach does not allow for the accurate determination of these rates at fixed solution saturation states and aqueous compositions, as aqueous concentrations continuously change over time (c.f. Oelkers et al., 2001).

88 The relationship between sepiolite dissolution and growth mechanisms as a function of solution 89 saturation state has yet to be studied, but several studies have explored this relationship in other 90 clay mineral systems. Nagy et al. (1991) investigated the dependency of kaolinite, a 1:1 layered Alphyllosilicate, dissolution and growth rates as a function of reaction affinity at 80 °C. The authors 91 92 found a linear relationship between the reaction rate and the ion activity product during the initial 93 phase of mineral growth. A linear dependency of the dissolution and growth rates on the ion activity 94 product of the reaction has also been observed for brucite, boehmite and gibbsite, and can be 95 quantified within the framework of transition state theory (Bénézeth et al., 2008; Pokrovsky and 96 Schott, 2004). Nagy et al. (1991) observed that over time the precipitation rate of kaolinite 97 decreased and the relationship between the ion activity product and the reaction rate became non-98 linear. The authors attributed this non-linearity to a decrease in the number of reactive surface sites 99 available on the kaolinite surface, and interpreted longer-term rates within the framework of the

Burton, Cabrera and Frank (BCF) two-dimensional growth model (Burton et al., 1951). Measuring sepiolite dissolution and growth rates as a function of its ion activity product and time allows us to assess the link between its dissolution and growth rates, and to test and generalize the Nagy et al. (1991) model for clay mineral growth and dissolution.

The motivation for this study is thus three-fold: (i) to quantify the dissolution and growth rates of sepiolite as a function of its ion activity product, (ii) to formulate a generalized mechanism for clay mineral dissolution and growth and (iii) to assess the potential of slow mineral growth rates as the rate limiting step during weathering.

108

109 2. Theoretical background

110 Sepiolite dissolution and precipitation can been described by (Stoessell, 1988):

111
$$Mg_4Si_6O_{15}(OH)_2 \cdot 6H_2O + 8H^+ \leftrightarrow 4Mg^{2+} + 6SiO_2(aq) + 11H_2O$$
 (1)

The standard state adopted in this study for aqueous solutes is that of unit activity of the species in a hypothetical 1 molal solution at infinite dilution at any temperature and pressure. The standard state of H₂O and pure minerals are taken to be 1. Taking account of these standard states, the law of mass action relating the aqueous activities of magnesium, silica and protons in equilibrium with sepiolite is given by:

117
$$K_{sp} = \frac{a_{\rm H^+}^8}{a_{\rm Mg^{2+}}^4 a_{\rm SiO_2}^6}$$
(2)

where K_{sp} stands for the solubility product or equilibrium constant of sepiolite and a_l represents the activity of the subscripted species. The ion activation product (*IAP*) is defined as the product of the activities of any aqueous solution, e.g. the righthand side of Eq. 2, which may or may not be at equilibrium with sepiolite. 122 Several studies have explored the thermodynamic properties of reaction 1 (Baldermann et al., 2018; Christ et al., 1973; Kent and Kastner, 1985; Stoessell, 1988; Wolery and Jarek, 2003). Christ et 123 124 al. (1973) and Stoessell (1988) determined the equilibrium constant of sepiolite from a series of 125 batch experiments at a pressure of 1 bar and at temperatures ranging from 25 to 90 °C. Equilibrium 126 constants for reaction 1 determined from the thermodynamic data of sepiolite and that of aqueous Mg²⁺, SiO₂ and H⁺ (Helgeson and Kirkham, 1976; Walther and Helgeson, 1977) are in close agreement 127 with the experimental results of Christ et al. (1973) and Stoessell (1988) (Helgeson et al., 1978). The 128 K_{sp} at a temperature of 60 °C and 1 bar pressure was reported to be 10^{27.66} (Christ et al., 1973; 129 Helgeson and Kirkham, 1976; Stoessell, 1988). These values are slightly higher than the K_{sp} of $10^{27.17}$ 130 modelled for an ideal sepiolite at 60 °C by Wolery and Jove-Colon (2004). 131

132 Surface area normalized mineral dissolution and growth rates, r, are commonly described using

133
$$r = k e^{-E_a/RT} \prod_i a_i^{n_i} f(\Delta G_r)$$
(3)

where k defines a rate constant, which is a function of pressure and temperature, E_a signifies the 134 activation energy, R represents the gas constant, T refers to absolute temperature, a_i again stands 135 136 for the activity of the *i*th aqueous species, n_i designates a reaction order and ΔG_r corresponds to the 137 Gibbs free energy of the reaction ($\Delta G_r = RTln(IAP/K_{sepiolite})$) (Lasaga, 1995). Note the Gibbs free energy of the reaction as defined here, is also commonly referred to as the chemical affinity of the 138 139 reaction. The function $f(\Delta G_r)$ accounts for the variation of the rates as chemical equilibrium is 140 approached. The form of $f(\Delta G_r)$ and the reaction orders, n_i depend on the dissolution and growth 141 mechanism of the mineral (Oelkers, 2001).

142 The form of $f(\Delta G_r)$ can be quantified via transition state theory (TST). TST provides a framework 143 to describe mineral dissolution and growth rates and relies on two assumptions: (i) reactants have to 144 pass an energy barrier to yield products and (ii) mineral dissolution and growth is driven by the same 145 elementary reaction on the mineral surface (Eyring, 1938). When dissolution and growth 146 mechanisms follow TST, $f(\Delta G_r)$ is defined as:

147
$$f(\Delta G_r) = 1 - \exp\left(\frac{\Delta G_r}{\sigma RT}\right)$$
(4)

148 where σ is Temkin's stoichiometric number, which equals the ratio between the rate of 149 destruction/formation of the activated complex to the overall reaction rate (Schott et al., 2009). 150 Combining Equations (3) and (4) leads at constant temperature to

151
$$r = r_{+} \left(1 - \exp\left(\frac{\Delta G_{r}}{\sigma RT}\right)\right)$$
(5)

152 where the forward reaction (r_+) is defined as:

153
$$r_{+} = k_{+} \prod_{i} a_{i}^{n_{i}}$$
 (6)

where k_{+} is defined as the rate constant of the forward reaction, which itself depends on 154 155 temperature. Equation (5) and its variants have been successfully applied in mineral dissolution and 156 precipitation rate studies (Arvidson and Luttge, 2010; Beig and Lüttge, 2006; Brantley, 2008; Burch et 157 al., 1993; Hellmann and Tisserand, 2006; Lasaga, 1995; Oelkers et al., 1994; Oelkers and Schott, 158 1995; Schott et al., 2009). Note that alternative rate equations appear to be necessary to describe 159 mineral precipitation rates controlled by the nucleation of 2-dimensional islands on the mineral 160 surface (c.f. Jiang and Tosca, 2020; Saldi et al., 2009; Teng et al., 2000). Two-dimensional islands 161 refer to growth features where a monolayer nucleates and subsequently extents on a pre-existing mineral surface. 162

163 In this study, the degree of saturation of the aqueous solution is quantified using either the 164 chemical affinity ($A = \Delta G_r$) of the reaction or the solution saturation index. The solution saturation 165 index, *SI*, is defined as:

166
$$SI = \log\left(\frac{IAP}{K_{sepiolite}}\right) = \log(e^{-\Delta G_r/RT}) = \log(e^{-\Delta A/RT})$$
 (7)

167 where *IAP* again refers to the ion activation product of the reaction.

169 **3.** Methods

170 **3.1.** Sepiolite

171 The Valdemore, Spain sepiolite sample used in this study was obtained from the Clay Mineral 172 Society. Preparation of the sample has previously been described in Mulders and Oelkers (2020). The BET surface of the sample was measured using the Brunauer-Emmett Teller (BET) method (Brunauer 173 et al., 1938) and was determined to be 214.0 \pm 10% m²/gm from N₂ adsorption measurements using 174 175 a DIN-ISO 9277. X-ray diffraction (XRD) analyses of this sample using a PANanalytical, X'pfer PRO 176 MPD and Co K(α) radiation, resulted in a diffractogram identical to that of sepiolite as reported by Brindley (1959). This confirmed that the sample was pure sepiolite and that any impurities were 177 178 below the detection limit (<2 vol.% of the total sample) (Figure 4). XRD data were not background 179 corrected to facilitate assessment of potential silica polymerization in the sepiolite growth 180 experiments. The molar Si:Mg ratio of the sepiolite sample was obtained by micro X-Ray 181 Fluorescence measurements (XRF) (PANalytical PW 2404). The chemical formula of the sepiolite 182 sample was consistent with $Mg_{3.34}Si_6O_{15}(OH)_{0.68}$ ·GH₂O. No other elements were found in the solid within the detection limits of this analysis (10-100 μ g/g, depending on the analysed element). The 183 184 Mg/Si ratio of this sepiolite powder is lower than that published by the Clay Mineral database, but is 185 similar to that of Arizaleta et al. (2020), who reported a molar Si/Mg ratio of 1.75.

186

187 **3.2.** Shorter-term flow through dissolution and growth experiments

Sepiolite growth and dissolution rates were determined from a series of mixed flow reactor experiments, as described by Oelkers and Schott (2001). Experiments were performed in either a 160 mL or a 100 mL Teflon flow through reactor, fitted with two openings that allowed for continuous flow of reactive fluids through the reactor (Fig. 1). An inlet aqueous solution was pumped through the reactor with a Gislon minipuls 3 pump, which allows for a wide range of fluid flow rates. Sepiolite was contained in the reactor within 12-14 kD Visking dialyses tubes fitted with two floating closures. To the dialyses tube a slurry of sepiolite was added, which was prepared from 0.8-1 gramof sepiolite and 3 mL of inlet aqueous solution.

196 For the growth experiments, a supersaturated inlet solution was prepared by adding reagent 197 grade sodium metasilicate ($Na_2SiO_3 \cdot 9H_2O$) and magnesium chloride tetrahydrate ($MgCl_2 * 3H_2O$) to 198 deionized water. The composition of each inlet solution is given in Table 1. Note that the molar Mg 199 to Si ratios of the inlet solutions are similar that of the solid sepiolite used in the experiments. The 200 pH of the reactive solution for the growth experiments was adjusted using 1M HCl to obtain a pH of 201 approximately 9.30 and the ionic strength of the solution was fixed to 0.02 M by adding reagent 202 grade NaCl. This pH and ionic strength were chosen both to match our previously reported sepiolite 203 dissolution rates and to allow for the precipitation of sepiolite while avoiding the precipitation of 204 other phases. The identity of the chemical reagents used in the experiments was chosen to minimize 205 any potential effects of the presence of trace ions on measured rates. To ensure that the pH of the 206 inlet solution remained constant over time, the headspace of the sack containing the inlet solution 207 was filled with N₂-gas, preventing the dissolution of atmospheric CO₂ into the fluid, which could 208 result in a pH decrease. To vary the saturation states of the reactive aqueous solution in contact with 209 the sepiolite seed material the fluid flow rates were varied, so that the saturation state of the outlet 210 solution was higher when the flow rate was faster. These shorter-term precipitation experiments 211 were run for 2 to 23 days depending on the flow rate of the inlet aqueous solution. The 212 reproducibility of these shorter-term experiments was assessed by performing each experiment in 213 duplicate. Steady-state was verified by observing a constant aqueous Si concentrations over time in 214 outlet fluid samples collected over 3 to 8 residence times depending on the experiment. The residence time is defined as the volume divided by the fluid flow rate. To verify that the Mg²⁺ and Si 215 216 concentrations in the inlet solution remained constant during each growth experiment, samples of 217 the inlet solution were collected and analysed at preselected times.

218 Sepiolite dissolution rates as a function of aqueous solution saturation state were measured in 219 the same flow through reactor system. The pH of the inlet aqueous solutions of these experiments 220 were buffered with NH₄Cl and 28% NH₃ to ensure that the pH of the dissolution experiments 221 corresponded to that of the outlet solution of the sepiolite growth experiments (Table 1). The 222 saturation states during these dissolution experiments was varied by (i) varying the flow rate of the 223 reactive inlet solution and (ii) by varying the concentrations of Si and Mg in the inlet solution by 224 adding sodium metasilicate ($Na_2SiO_3\cdot 9H_2O$) and magnesium chloride tetrahydrate ($MgCl_2*3H_2O$). The 225 compositions of all reactive inlet solutions are reported in Table 1.

226 The aqueous Si concentrations of fluids collected during the growth and dissolution experiments 227 were measured using a segmented flow analyser (AA3 HR SEAL), which relies on the colorimetric 228 molybdate blue method (Strickland and Parsons, 1972). The calibration of this method was matrix 229 matched during each measurement. To further validate the accuracy of the molybdate blue method, 230 some fluid samples were also analysed by inductively coupled plasma - optical emission 231 spectroscopy (ICP-OES) using a Varian 720 ES. No differences were observed between the results of 232 the ICP-OES analyses and those of the colorimetric molybdate blue method, confirming the validity 233 of the latter method. The uncertainty of the Si measurements is 2%, the detection limit of this 234 method was 0.01 ppm. Aqueous Mg concentrations were obtained from ICP-OES. The uncertainty of 235 the Mg measurements is 2.5% and the detection limit of 0.05 ppm. From the measured change in 236 the aqueous Si and Mg concentrations the dissolution and growth rates were computed using:

$$237 r = \frac{-\Delta m_i * F}{v_i * SSA * M} (8)$$

where Δm_i designates to the change in concentration of the *i*th element between the inlet and outlet solution at steady state, *F* denotes the fluid flow rate during the experiment, v_i refers to the stoichiometric number of moles of element *i* in the precipitating or dissolving sepiolite, *SSA* represents the BET specific surface area of the initial sepiolite and *M* the mass of sepiolite initially

present in the reactor. The negative sign in Eqn. (8) yields positive rates for precipitation butnegative rates for dissolution.

244

245 3.3. Longer-term sepiolite growth experiments

To confirm the growth of crystalline sepiolite on the seed material in the flow through 246 247 experiments, a duplicate series of longer-term experiments ran for over a period of 2.5 months. 248 These experiments were run in a 100 mL Teflon flow through reactor by first adding 0.3 g of sepiolite 249 to 3mL of inlet solution to form the slurry, which was added to the dialyses tube. The fluid flow rate 250 in these experiments was set equal to that of the shorter-term growth experiments performed at 251 the highest aqueous outlet solution saturation state (experiment P-6). This allowed for a relatively 252 high aqueous solution saturation state in the reactor leading to relatively fast sepiolite growth rates. 253 The small amount of sepiolite added, in conjunction with the relatively fast growth rates, allowed for 254 sufficient growth such that the crystallinity of newly grown sepiolite could be confirmed via XRD 255 analyses. The mass of newly precipitated material in the experiments was calculated from:

$$256 \qquad w_P = r \quad *SSA * M * t * MW \tag{9}$$

where, w_P stands for the mass of the precipitate, M represents the mass of sepiolite in the flow through reactor, t refers to the experiment duration and MW denotes the molecular weight of sepiolite. The reaction products of the longer-term growth experiments were collected using a vacuum-filtration system, where the suspension in the dialysis tube was flushed with ethanol. The solid samples were imaged using a Jeol JSM-6480LV high-performance scanning electron microscopy (SEM) and analysed using XRD.

264 4. Results

265 **4.1. Shorter term growth experiments**

266 Figure 2 shows a representative example of the temporal evolution of outlet aqueous fluid compositions during a shorter-term sepiolite growth experiment (Exp. P-6). After an initial rapid 267 decline in the aqueous Si and Mg²⁺ concentrations and the outlet fluid pH, the concentrations 268 269 stabilize and remain constant over time indicative of steady-state. Note that the temporal evolution 270 of the Si and Mg²⁺ concentrations and the pH in the duplicate experiments follow similar trends. The 271 similarity between the duplicate samples confirms that the growth experiments are reproducible. 272 There is no notable change in the pH in the inlet fluid over time (Figure 2). This observation suggests 273 that the dissolution of atmospheric $CO_2(g)$ in the alkaline inlet solution was limited by the addition of $N_2(g)$ to the headspace of the bottle. Up to 34 mg of sepiolite precipitated during these short-term 274 275 experiments.

276 Evidence for sepiolite precipitation in the shorter-term flow through experiments is provided by 277 the ratio between measured change in the aqueous fluid Si and Mg concentrations between the 278 inlet and outlet solutions, Δ Si and Δ Mg, respectively. The Δ Si / Δ Mg ratio is close to the Si/Mg ratio 279 of crystalline sepiolite, as indicated by Figure 2 and Table 2. Note that in experiment P-1, the 280 Δ Si/ Δ Mg ratio is 0.99 and thus differs from the sepiolite Si/Mg ratio of 1.5. Brucite is supersaturated 281 in the experimental outlet solution of experiment P-1. Previous studies have shown that brucite 282 growth at 60°C is favourable (Pokrovsky and Schott, 2004). Hence, aqueous Mg in experiment P-1 is 283 likely consumed by both brucite and sepiolite precipitation. The rate of sepiolite precipitation is therefore computed only from the rate of aqueous Si consumption in this experiment. 284

PHREEQC calculations further indicated that aside from sepiolite, anthophyllite, forsterite, chrysotile, kerolite and talc are supersaturated in the many of the reactive outlet solutions in the shorter-term precipitation experiments (see Table 2). Despite the thermodynamic favourability for the precipitation of chrysotile and talc, their formation is kinetically hindered at the temperatures of

the experiments considered in this (c.f. Tosca et al., 2011). Kerolite ((Mg,Ni)₃Si₄O₁₀(OH)₂·H₂O), however, is similar in structure and chemical composition to sepiolite and has been observed to precipitate at ambient pressures and temperatures (e.g. Bentz and Peterson, 2020). However, the results of the solid analyses of the longer-term flow through experiments, showed no evidence for the kerolite precipitation (Figure 4). We therefore hypothesise that although the precipitation of kerolite cannot be excluded, the contribution of kerolite to the total precipitate is insignificant.

295

296 4.2. Longer-term growth experiments

297 The longer-term sepiolite flow through precipitation experiments provide further evidence for sepiolite growth. Figures 3 and 4 show the results of these experiments. The general trend in the 298 temporal evolution of aqueous Mg²⁺ and Si concentration of the outlet fluids follows that observed 299 during the shorter-term sepiolite precipitation experiments. However, over time the aqueous Mg²⁺ 300 and Si concentrations increase in the outlet aqueous solutions, while the molar Si/Mg ratio remains 301 relatively constant. Some of the increase in aqueous Mg²⁺ and Si concentrations in the outlet 302 303 solution coincides with the increase in Mg and Si concentrations in the inlet solution and is 304 associated with the replenishment of the inlet solution as the solution started to run out halfway 305 through the experiment. The concentrations in the second inlet solution were slightly higher compared to those of the first inlet solution. However, the increase in the aqueous Mg²⁺ and Si 306 concentrations in the outlet solution is greater than the corresponding increase in the aqueous Mg²⁺ 307 308 and Si concentrations in the inlet solution suggesting the slowing of rates over time.

From the average growth rate in the longer-term experiments, computed from Eq. 4, the total weight of newly formed precipitate was calculated using Eq. 9. During the longer-term growth experiments, 0.14 g of sepiolite precipitated, amounting to a total of 32 wt% of the solids collected at the end of the experiment. The XRD diffractograms of the solids collected after the experiments are nearly identical to those of the pre-experiment solids, other than a small increase in the 20-40 20 314 range (Figure 4C). This could indicate the presence of a minor quantity of an amorphous phase. No 315 evidence for the precipitation of an amorphous phase, however, could be found in the SEM images (Figure 4A-B). 316

317

318

4.3. Sepiolite dissolution experiments

The temporal evolution of the aqueous Mg²⁺ and Si concentrations during the dissolution 319 experiments shows an initial rapid increase in the Mg²⁺ and Si concentrations. These concentrations 320 subsequently decrease slightly as the system attains steady-state and the concentrations remain 321 constant over time (Fig. 5). An initial rapid aqueous Si and Mg²⁺ release at the onset of Mg-silicate 322 mineral dissolution experiments has been previously reported by cf. Luce et al. (1972), Mulders and 323 324 Oelkers (2020) and Oelkers and Schott (2001). This behaviour has been attributed to the relatively rapid release of partially detached Si and Mg²⁺ on the mineral surface and attributed to sample 325 preparation. During these sepiolite dissolution experiments up to 16 mg of the initial ~300 mg of 326 327 sepiolite dissolved.

328 In the dissolution experiments, the aqueous Si/Mg ratio at the onset of the experiments is lower 329 than the Si/Mg ratio of the crystalline sepiolite, suggesting the preferential release of Mg from the 330 solid. This is consistent with the results reported by Mulders et al. (2018) and Mulders and Oelkers (2020). These previous studies attributed the initial non-stoichiometric release of Si and Mg²⁺ at 331 near-neutral pH conditions to the dissolution mechanism of sepiolite. At these pH conditions, 332 sepiolite dissolves via the initial exchange of Mg²⁺, followed by the relative slow breaking of the Si 333 334 tetrahedra. The preferential initial release of Mg from the minerals enstatite, olivine, and diopside 335 at similar pH and temperature conditions during surface titration experiments were reported and 336 interpreted in detail by Oelkers et al. (2009).

4.4. Sepiolite growth and dissolution rates as a function of chemical affinity

339 Sepiolite growth and dissolution rates were computed using Eq. 8 and are reported in Table 2. To 340 exclude the effect of potential brucite precipitation on the computed growth rates, only rates calculated from the changes in reactive aqueous solution Si concentrations are considered. 341 Computed sepiolite precipitation rates are in the same range as those reported by Arizaleta et al. 342 343 (2020). The uncertainty associated with the computed rates is ~15% as computed via error propagation and stems from uncertainties in the Si and Mg concentrations (~2.5% or less), the 344 345 uncertainties in the measured pH (±0.04 pH), the uncertainty in the measured fluid flow rate (~4%) 346 and the uncertainties of the measured surface area (±10%).

347 To assess whether sepiolite dissolution and growth mechanisms are consistent with TST and can thus be described using Eq. 5, the Si release and consumption rates are plotted versus $\exp\left(\frac{\Delta G_r}{\sigma_{RT}}\right) - 1$ 348 using the equilibrium constants provided by Christ et al. (1973) ($K_{sp} = 10^{27.66}$) and by Wolery and 349 Jove-Colon (2004) (K_{sp} = 10^{27.17}) in Fig. 6. Temkin's number, equal to the ratio of the rate of 350 destruction of the activated or precursor complex relative to the overall rate, is assumed to be 6 351 352 consistent with the number of Si atoms in one mole of sepiolite. The surface area normalized 353 dissolution and growth rates can then be fitted using a least square linear fit. These fits provides the 354 following rate equations:

355
$$r = -10^{-14.02} * \left(1 - \exp\left(\frac{\Delta G_r}{6RT}\right)\right) - 8.60 * 10^{-18}$$
, when $K_{sp} = 10^{27.17}$ (10)

356 and

357
$$r = -10^{-14.02} * \left(1 - \exp\left(\frac{\Delta G_r}{6RT}\right)\right) - 6.82 * 10^{-18}$$
, when $K_{sp} = 10^{27.66}$ (11)

The coefficient of determination, R^2 , of both these fits 0.947, suggesting a good description of the measured rates using either $K_{sp} = 10^{27.17}$ and $K_{sp} = 10^{27.66}$ respectively. In both rate equations $-10^{-14.02}$ represents the forward rate of the reaction (r_+) in mol/cm²/s.

362 5. Discussion

363 **5.1.** Thermodynamic equilibrium constant of the sepiolite hydrolysis reaction

364 Although the quality of the linear fits of the measured rates in Figure 6 are both high as indicated 365 by the R² of the two regression equations (Eq. 10 and 11), these fits do not intercept the origin. This 366 suggests that the equilibrium constants used in these regressions are somewhat inconsistent with 367 the experimental observations. Assuming that the reaction rate is 0 at equilibrium and that the 368 reaction mechanism does not change as a function of chemical affinity, an equilibrium constant 369 consistent with our experiments can be derived by fitting the data using a least square linear fit and 370 the requirement that rates equal zero at equilibrium (Saldi et al., 2012). Figure 7 provides the results of this fit. When K_{sp} is assumed to be $10^{29.25\pm1.70}$ the R² of the regression equation equals 0.948 and 371 the resulting rate equation intercepts the origin. Although the retrieved equilibrium constant is 372 slightly higher than corresponding values reported by Christ et al. (1973) ($K_{sp} = 10^{27.66}$) and by 373 Wolery and Jove-Colon (2004) ($K_{sp} = 10^{27.17}$), these past constants are almost within the uncertainty 374 as the value generated by the regression of rates measured in the present study. The regression line 375 376 in Fig. 7 is consistent with:

377
$$r = -10^{-14.80} * \left(1 - \exp\left(\frac{\Delta G_r}{6RT}\right)\right)$$
 (12)

378 where $-10^{-14.80}$ reflects the surface area normalized forward rate of the reaction in mol/cm²/s. 379 Differences in measured equilibrium constants for mineral hydrolysis constants are not 380 uncommon and can be attributed to small changes in the crystal structure, chemical composition 381 and/or to differences in the experimental approach (Bénézeth et al., 2018). Note the Mg to Si ratio 382 of the sepiolite used in our experiments, differs somewhat from that used in some of the previous 383 experiments used to deduce the equilibrium constant of its hydrolysis reaction. Further differences 384 between the reported equilibrium constants can stem from the uncertainties associated with the pH and aqueous Mg²⁺ and Si measurements, and the calculation of activity coefficients of the aqueous species. A slightly higher equilibrium constant of synthetic sepiolite was reported by Baldermann et al. (2018) and attributed to the relatively lower crystallinity of the precipitated phase and a difference in chemical composition of the synthetic phase compared to natural sepiolite.

389

390 **5.2.** The mechanism of sepiolite dissolution and growth

The linear dependence between the sepiolite dissolution and growth rates, and $1 - \exp\left(\frac{\Delta G_r}{\sigma PT}\right)$ 391 (Eq. 12) suggests that these rates are consistent with Eq. 5 and thus with TST together with the law 392 of detailed balancing. According to Nagy et al. (1991) Eq. 5 only holds when growth and dissolution 393 394 are controlled by the same elementary reaction step, when the magnitude of ΔG_r is not significantly 395 greater than RT, and when the number of reactive surface sites remains constant over time. Based 396 on observations of sepiolite dissolution rates as a function of aqueous solution pH at far from 397 equilibrium, Mulders and Oelkers (2020) concluded that at circum-neutral pH sepiolite dissolution 398 rates are limited by the hydration of the silanol groups. The linearity of the rate-law such as shown in 399 Figs 6 and 7, therefore suggests that the dehydration of the silanol groups (Si(OH)₄) is the rate 400 limiting step during sepiolite growth during the experiments of this study.

401 Previous work on kaolinite precipitation provides further evidence for the dehydration of silanol 402 groups as the rate-limiting step for clay mineral growth. Devidal et al. (1997) concluded that the rate of kaolinite growth at pH 2 and 150 °C is limited by the dehydration of silanol groups. As kaolinite is 403 404 an Al-rich phyllosilicate, its growth mechanism might differ from that of the Mg-rich sepiolite. 405 Nevertheless, it seems reasonable to a first approximation that these results could be extrapolated 406 to sepiolite and clays in general. As breaking bonds is generally slower than making bonds, the rate 407 of clay mineral growth is likely limited by either the rate of dehydration of either aqueous Mg or Al, 408 or of aqueous silica. Although clay minerals have a relatively high water content, the dehydration of 409 aqueous metals including Si is necessary to form its crystal structure. Helm and Merbach (1999) 410 showed that the rate of aqueous AI dehydration is slower than the rate of Mg dehydration. Hence, if 411 the rate of aqueous Si dehydration limits the rate of kaolinite precipitation, despite the relatively 412 slow dehydration rate of AI, aqueous Si dehydration will likely also limit the rate of sepiolite growth 413 and thus the rate of clay mineral growth in general.

414 This conclusion contrasts to that from that of Brady (1992) and of Baldermann et al. (2018). Brady 415 (1992), based on the variation of surface normalized dissolution rates as a function of pH argued that at pH<9, the dehydration of aqueous Mg^{2+} is the rate limiting step of sepiolite precipitation. 416 Icopini et al. (2005) showed that at circum-neutral pH the oligomerization of silica increases, and 417 418 silica structures become more stable. Based on these arguments, Baldermann et al. (2018) 419 hypothesized that at circum-neutral pH, sepiolite precipitation is limited by Mg dehydration. To 420 explore this possibility Baldermann et al. (2018) performed batch sepiolite growth experiments in 421 initial aqueous solutions that were strongly supersaturated with respect to sepiolite. In these 422 experiments the precipitation of sepiolite proceeded via the initial nucleation of a sepiolite-like 423 polysome, followed by its recrystallization to a more crystalline sepiolite-like phase. This mechanism, 424 however, likely differs from that of sepiolite growth at the closer to equilibrium conditions of our 425 experiments. The close correspondence between measured dissolution and precipitation rates in our 426 experiments suggests the dominant sepiolite precipitation mechanism is the attachment of metals 427 to existing reactive sites rather than the nucleation of new sites or amorphous precursors. The 428 contrasting precipitation behaviours in our near to equilibrium experiments compared to the far 429 from equilibrium experiments reported by Baldermann et al. (2018) likely stems from distinct 430 precipitation mechanism dominating in the different experiments.

431 Many previous studies of sepiolite and smectite precipitation do not distinguish between 432 nucleation and growth mechanisms (Linares and Huertas, 1971; Tutolo and Tosca, 2018; Wollast et 433 al., 1968; Zhang et al., 2010). Typically, these studies consider precipitation in non-seeded 434 experiments from initially highly supersaturated aqueous solutions in batch experiments. The initial

435 precipitated phase in such experiments is poorly crystalline and hydrous; this initial solid is thought 436 to dehydrate and recrystallize over time. Similarly, previous work on smectite synthesis suggests that 437 clay mineral precipitation in batch reactors from initially highly supersaturated aqueous solutions 438 proceeds via the initial precipitation of a gibbsite or brucite-like phase, followed by the partial 439 dehydration of these phases and the sorption of Si (Linares and Huertas, 1971; Zhang et al., 2010). 440 Such experiments differ fundamentally from those of the present study. In highly supersaturated 441 solutions, the precipitation of a solid from the aqueous solution can proceed via the spontaneous 442 nucleation of an amorphous phase, followed by absorption of a (hydrated) aqueous species to the 443 nuclei and the clustering of the precipitated nuclei (Baldermann et al., 2018; Guggenheim and 444 Krekeler, 2011; Hindshaw et al., 2019; Tosca and Masterson, 2014). In contrast, the growth of crystalline minerals at closer to equilibrium conditions, such as the experiments performed in the 445 446 present study proceeds via the continuous attachment of dehydrated reactants to reactive surface 447 sites (Benning and Waychunas, 2008; Schott et al., 2012, 2009). Differences in the mechanisms 448 between nucleation and crystalline growth likely account for the observed differences in the rate 449 limiting step between sepiolite synthesis at far from equilibrium and sepiolite growth at closer to equilibrium conditions. 450

451 Although the results of the shorter-term growth experiments and dissolution experiments in this 452 study are consistent with Eq. 12 and can thus be interpreted within the framework of TST, the longer 453 term experiments show a decrease in the growth rate, suggesting a loss of reactive sites over time 454 (Figure 3). Schott et al. (2012) hypothesized that the morphology of the mineral can be linked to the 455 mineral growth mechanism and thus to the nature of the rate equation. Transition state theory 456 based rate equations have been successfully applied to describe the precipitation rates of metal-457 oxides, hydroxycarbonates and some clays (Bénézeth et al., 2008; Pokrovsky and Schott, 2004; Yang 458 and Steefel, 2008). Such metal-oxides, salts and hydroxycarbonates have relatively large reactive 459 surface areas and the number of reactive sites during the growth of these minerals remains close to 460 constant as the mineral grows. In contrast, reactive surface sites on many more crystalline or 461 anhydrous minerals appear to be more rapidly destroyed over time as these minerals grow and form 462 more ideal crystal forms. The destruction of reactive surface sites during sepiolite growth is 463 evidenced by the decrease in precipitation rates during the longer-term growth experiment. 464 Previous work on the precipitation rates of kaolinite equally observed that the rates of precipitation 465 slowed over time (Yang and Steefel, 2008). The authors argued that such a change in the growth 466 mechanism is related to the availability of reactive surface area on the seed material. Over time 467 growth slows as reactive sites are destroyed and the heterogenous nucleation of new reactive 468 surface sites on the mineral surface is required for further growth. Similarly, Gautier (1999) and Saldi 469 et al. (2009) showed that the growth mechanism of quartz and magnesite depends on the number of 470 available reactive surface sites. Growth rates measured on pre-dissolved quartz particles, a process 471 creating an equal number of either dissolution or precipitation reactive sites were found to be 472 consistent with TST and the corresponding quartz dissolution rates, whilst the growth of quartz 473 grains that were not pre-dissolved was far slower (Gautier, 1999).

Further evidence that reactive surface sites can be destroyed during mineral growth is provided by experiments on dolomite growth using hydrothermal atomic force microscopy (Berninger et al., 2017). Studies of the growth kinetics and mechanisms of dolomite showed that the long-term dolomite growth is hindered by the precipitation of a non-stoichiometric, non-ordered monolayer on the initially pristine surface. This first layer closely mimics the surface morphology of dolomite. The precipitation of this layer, however, poisons reactive surface sites and thereafter dolomite growth is only observed via the nucleation of 2-islands on the surface (Berninger et al., 2017).

481

482 **5.3.** Controls on weathering rates

Several authors have suggested that the sluggish growth of clay minerals controls weathering rates in natural environments (Maher et al., 2009; Zhu and Lu, 2009). Weathering involves the dissolution of primary minerals coupled to the precipitation of secondary products. The potential to

486 dissolve primary minerals depends on the ion activation product of its dissolution products in the 487 reactive aqueous solution, which, in turn, depends on how fast secondary minerals precipitate. Zhu 488 and Lu (2009) showed that in batch dissolution experiments containing feldspar and the secondary 489 minerals, including kaolinite, the aqueous fluids were strongly supersaturated with respect to the 490 secondary clay minerals. The authors concluded that when the ratio of the effective rate constants between the secondary phase and feldspar ranged between 10⁻² and 10⁻⁴, slow clay mineral growth 491 492 became the rate limiting step of the overall coupled dissolution/precipitation process (Zhu et al., 493 2004a, 2004b).

This conclusion can be tested by taking account of the results of this study and calculating the rates of enstatite or forsterite dissolution and coupled to the rates of sepiolite growth as a function of mineral surface area. Such coupled reactions have, for example, been observed in ultramaficrock-hosted veins in Turkey (Yalcin and Bozkaya, 2004). For these calculations it is assumed that the fluid compositions of the system are at steady-state, whereby the aqueous Mg²⁺ and Si concentrations and the pH do not change over time. The dissolution reactions of forsterite and enstatite are respectively:

501
$$Mg_2SiO_4 + 4H^+ \leftrightarrow SiO_2 + 2H_2O + 2Mg^{2+}$$
 (13)

502
$$MgSiO_3 + 2H^+ \leftrightarrow H_2O + Mg^{2+} + SiO_2$$
 (14)

The surface area normalized rates of forsterite and enstatite dissolution can be calculated from
(Rimstidt et al., 2012; Oelkers and Schott, 2001):

505
$$r_{+} = k_{+} * \left(1 - \frac{IAP}{K}\right)$$
 (15)

where the *IAP* is the ion activation product of the dissolving mineral, and *K* represents the equilibrium constant of the dissolution reactions (13) or (14). The rate constant of the dissolution reaction (k_+) at pH = 8 at 60 °C is taken as 1.58×10^{-13} mol/cm²/s for forsterite (Rimstidt et al., 2012) and 9.23 x 10^{-13} mol/cm²/s for enstatite (Oelkers and Schott, 2001). At 60 °C, the equilibrium constants of forsterite and enstatite are respectively $10^{24.01}$ and $10^{9.73}$ (Johnson et al., 1992). The aqueous Si concentrations in the calculations were assumed to be constant and in equilibrium with amorphous silica (SiO₂(am)). The pH was held constant at 8 to mimic the pH conditions of the experiments performed in this study.

514 The coupled dissolution and precipitation rates are then computed noting that at steady 515 state:

516
$$SSA_{Fo/En} r_{Fo/En} = - \frac{\nu_{Mg, Fo}}{\nu_{Mg, Sep}} SSA_{Sep} r_{Sep}$$
(16)

517 where $v_{Mg,Fo/En}$ and $v_{Mg,Sep}$ refer to the number of moles of Mg in one mole of forsterite or 518 enstatite and sepiolite, and $SSA_{Fo/En}$ and SSA_{Sep} represent the BET specific surface area of these 519 minerals respectively. Therefore, at steady-state

520
$$k_{Fo/En} * SSA_{Fo/En} * \left(1 - \frac{IAP_{Fo/En}}{K_{Fo/En}}\right) = -k_{sep} * SSA_{Sep} * \frac{\nu_{Mg,Fo/En}}{\nu_{Mg,Sep}} * \left(1 - \left(\frac{IAP_{Sep}}{K_{Sep}}\right)^{1/\sigma}\right)$$
(17)

where again the subscript Fo/En denotes either forsterite or enstatite and the subscript Sep refers to sepiolite. Equations (16) and (17) were solved by fixing the ratio of the mineral surface areas $(SSA_{Sep}/SSA_{Fo/En})$ to acquire the aqueous Mg concentration of the reactive fluid. This Mg concentration was then used to determine the *IAP* and thus the reaction rates of each solid from Equations (12) and (15).

Figure 8 shows the results of these calculations. The rate of forsterite and enstatite dissolution increase when surface area ratio ($SSA_{Sep}/SSA_{Fo/En}$) increases. The rate of forsterite dissolution becomes independent of sepiolite surface area, and equal to the far from equilibrium forsterite dissolution rates when the sepiolite/forsterite surface area ratio exceeds 10. Thus, only when the surface area of forsterite is more than 10 times lower than that of sepiolite, forsterite dissolution is influenced by the precipitation rates of sepiolite. Equally, only when the surface area of enstatite is more than 100 times lower than the surface area sepiolite, enstatite dissolution is influenced by theprecipitation rate of sepiolite.

534 The saturation indexes of forsterite/enstatite and sepiolite, determine the degree to which forsterite/enstatite dissolution or sepiolite growth controls their coupled reaction. 535 At low SSA_{Sep}/SSA_{Fo/En} the saturation index of sepiolite is high, and forsterite/enstatite are close to 536 537 equilibrium to the fluid phase. In this case the overall reaction rates slow as the dissolution rates of 538 the primary phases decreases as equilibrium is approached. Under such conditions the overall 539 reaction rate is limited by the slow growth rates of the clay minerals. In contrast, at higher. SSA_{Sep}/SSA_{Fo/En} sepiolite is close to equilibrium and forsterite/enstatite are strongly undersaturated. 540 541 Under such conditions the overall coupled rates are equal to the far from equilibrium dissolution 542 rates of the primary phases. At such conditions, the clay grows sufficiently fast to rapidly consume 543 the Mg²⁺ and Si liberated from the dissolving primary minerals. Under such conditions, the overall rate is considered to be limited by the dissolution rate of the primary mineral. The surface area of 544 545 clay minerals in natural systems are typically several orders of magnitude larger than that of primary 546 silicates. As such the calculations above suggest that in most systems the rate of forsterite and 547 enstatite dissolution in weathering systems would be limited by the dissolution rates of these 548 primary minerals.

549 To explore the degree to which either forsterite/enstatite dissolution or sepiolite growth limits 550 weathering rates in natural systems, the solution saturation states of clays and primary mineral in Icelandic waters were computed using PHREEQC together with its IInI database. The solution 551 552 compositions of these waters were taken from Arnórsson et al. (1983), Gislason (1989), Gislason and 553 Arnórsson (1993), Stefánsson et al. (2001) and Stefánsson and Gislason (2001). The temperature and 554 pH of these geothermal and surface waters ranged between 1-100 °C and 5-11 respectively. Primary 555 rocks in Iceland are relatively rich in forsterite and enstatite and the waters of Iceland thus provide a 556 natural analogue for the system modelled in Figure 8. Figure 9 shows the computed saturation

states of forsterite, enstatite, diopside, kaolinite, sepiolite and montmorillonite in the Icelandic waters as a function of the pH. When the pH of the solution is \geq 8, the solution is in approximately equilibrium with the enstatite and forsterite, while the aqueous fluid is strongly supersaturated with respect to sepiolite. Despite this, sepiolite is rarely, if ever, found as an alteration product in these systems. Note that the sepiolite solution saturation state in these natural waters is similar to those considered in the sepiolite growth experiments performed in this study.

563 The results of the computed mineral saturation states in the natural waters apparently disagree 564 with the results of the computations in Figure 8. Calculations performed using laboratory measured 565 sepiolite growth rates obtained from the shorter-term experiments suggest that the coupled rates of 566 sepiolite growth and forsterite or enstatite dissolution are likely limited by the slow dissolution rates 567 of the primary minerals and the coexisting aqueous phase will be close to equilibrium with respect 568 to sepiolite, but strongly undersaturated with respect to forsterite and enstatite. This discrepancy 569 suggests that sepiolite precipitation rates are inconsistent with Eq. 12 in natural systems. It seems 570 likely that in natural systems, as suggested by slowing of rates observed in the longer-term 571 experiments of this study, reactive sites on the clay mineral surface become scarce and new reactive 572 sites must be nucleated on the clay mineral surfaces to continue clay mineral growth. In such cases 573 the nucleation of new reactive sites on the sepiolite surface rather that the growth of sepiolite on 574 existing reactive sites will become rate limiting.

575 Notably, gibbsite, brucite and SiO₂(am) are close to equilibrium with the solution in the Icelandic 576 waters (Fig. 9). Stefánsson et al. (2001) further showed that the Icelandic waters were in equilibrium 577 with respect to ferrihydrites, goethite and hematite. These observations suggest that under natural 578 conditions, the rate of metal-oxide and SiO₂(am) precipitation is fast compared to the precipitation 579 of clays (Arizaleta et al., 2020; Bénézeth et al., 2008; Fraysse et al., 2006; Pokrovsky and Schott, 580 2004; Yang and Steefel, 2008).

581 The precipitation of sepiolite in natural systems is further affected by the consumption of Mg and 582 Si by organisms and by abiotic reactions. For example, silicifying organisms control the Si concentrations in the oceans, while Mg concentrations are affected by carbonate mineral 583 584 precipitation (Tipper et al., 2006; Treguer et al., 1995). In many systems the Si and Mg 585 concentrations therefore remain low, hindering the precipitation of sepiolite. Equally, the relatively 586 low pH of many natural waters limits the precipitation of sepiolite in such systems. Biomineralization 587 and the competition with other clay minerals could further hinder the precipitation of sepiolite in 588 natural systems (Tutolo and Tosca, 2018).

589

590 6. Summary and concluding remarks

Sepiolite growth and dissolution rates in shorter-term flow through experiments are found to be consistent with Transition State Theory based rate equations. Such a relationship implicates an identical number of reactive surface sites on the clay mineral surface during dissolution and growth. However, in the longer-term flow through experiments, the rate of sepiolite growth decreased over time. Such a decrease could be associated with the destruction of sepiolite reactive surface sites over time as the mineral grew.

597 Geochemical calculations based on the shorter-term sepiolite growth rates suggest that clay 598 mineral precipitation rates should be rapid compared to the dissolution of primary minerals in 599 natural systems, yet field evidence shows this to be incorrect. It seems likely that over the long-term, 600 reactive sites at the sepiolite mineral surface are destroyed by the growth process and the long-term 601 precipitation of sepiolite is limited by the relatively slow nucleation of new reactive surface sites on 602 its surfaces. Such observations call for the development of new robust rate models for the more 603 accurate description of mineral precipitation in natural systems.

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Table 1. Compositions of the reactive inlet aqueous solutions. The ionic strength of the inlet solutions are 0.02 M. Inlet solutions of the dissolution experiments are buffered to maintain a constant pH. Inlet dissolution – 1 refers to the inlet solution to which no aqueous Si and Mg was added, inlet dissolution – 2 refers to the reactive inlet solution of the dissolution experiment to which Si and Mg was added. The headspace of the bottle in which the reactive inlet solution of the growth experiments was stored, was constantly flushed with N₂ to maintain a constant pH.

	pН	Na₂SiO₃·9H₂O	MgCl ₂ *6H ₂ O	NH₄Cl	NH ₃	NaCl	5M HCl	
		mmol/kgs	mmol/kgs	mmol/kgs	mmol/kgs	mol/L	mmol/kgs	
Inlet precipitation	9.32	2.55	1.44			0.760	0.833	
Inlet dissolution – 1	7.32			0.0224	0.964			
Inlet dissolution – 2	7.24	0.022	0.015	0.0224	0.964			

Table 2: Summary of the experimental results. The experiments labelled P-1 to P-6 represent the shorter-term growth experiments, while P-L gives the results of the longer-term growth experiment. Experiments D-1 to D-7 represent the shorter-term dissolution experiments. The dissolution experiments in which Mg and Si were added to the inlet solution are indicated by an Asterix. a_i represents the activity of the subscripted species and ΔMg^{2+} or ΔSi denote the average of the changes in Mg and Si concentration between the inlet and outlet fluids at steady state. The $\Delta Si/\Delta Mg$ values are based on the average ΔMg^{2+} or ΔSi in the experiments at steady state. Growth and dissolution rates reported here were computed using Eq. 4. Note that the rates in this table are reported as the logarithm of the absolute of the measured surface area normalized rates.

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Exp. Name	Flow rate	Surface area Outlet pH		а _{н+}	a _{Mg2+}	a _{siO2}	∆Mg ²⁺	ΔSi	∆Si/∆Mg	Log(r₊) Si	Log(r₊) Mg
	g/s	m ²			-		mmol/kgw	mmol/kgw		mol/s/cm ²	mol/s/cm ²
P-1	2.81E-03	236	8.66	2.19E-09	1.12E-03	2.00E-03	0.219	0.217	0.99	-16.38	-16.26
P-2	9.02E-04	209	8.23	5.89E-09	1.67E-03	2.19E-03	0.254	0.298	1.17	-16.67	-16.55
P-3	1.32E-03	229	8.25	5.62E-09	8.13E-04	2.14E-03	0.210	0.371	1.76	-16.43	-16.52
P-4	7.64E-04	188	7.90	1.26E-08	7.94E-04	2.19E-03	0.285	0.399	1.40	-16.57	-16.22
P-5	5.50E-04	217	7.69	2.04E-08	1.21E-03	2.40E-03	0.134	0.258	1.92	-17.02	-17.08
P-6	4.87E-04	203	7.59	2.57E-08	1.65E-03	2.40E-03	0.185	0.299	1.62	-16.92	-16.93
P-L	6.68E-04	64.2	7.50	3.16E-08	9.13E-04	2.13E-03	0.301	0.352	1.17	-16.16	-16.07
D-1 [*]	1.75E-04	162	7.74	1.82E-08	1.20E-04	2.76E-04	-0.108	-0.249	2.30	-17.34	-17.52
D-2	7.38E-04	171	7.63	2.34E-08	1.13E-04	2.64E-04	-0.0113	-0.264	2.33	-16.69	-16.87
D-3	1.68E-03	172	7.69	2.04E-08	8.04E-05	1.52E-04	-0.0756	-0.152	1.91	-16.58	-16.70
D-4	3.32E-03	167	7.83	1.48E-08	5.17E-05	9.66E-05	-0.0517	-0.0966	1.87	-16.50	-16.60
D-5 [*]	1.43E-03	161	7.66	2.19E-08	8.34E-05	9.35E-05	-0.0737	-0.163	1.12	-16.60	-16.76
D-6	5.19E-03	164	7.85	1.41E-08	3.73E-05	7.42E-05	-0.0373	-0.0742	1.99	-16.38	-16.48
D-7	9.62E-03	170	7.94	1.15E-08	2.66E-05	4.94E-05	-0.0266	-0.0494	1.86	-16.34	-16.44

- 841 Table 3: Summary of the chemical affinity of sepiolite and the saturation indices (*SI*) in the reactive outlet solutions with respect to selected phases. The
- 842 experiments labelled P-1 to P-6 represent the shorter-term growth experiments, while P-L gives the results of the longer-term growth experiment.
- 843 Experiments D-1 to D-7 represent the shorter-term dissolution experiments. Saturation indices were obtained using PHREEQC. A positive chemical affinity
- 844 indicates that sepiolite is supersaturated, whereas a negative chemical affinity indicates that sepiolite is undersaturated.

Exp. Name	A Sepiolite	SI Sepiolite	SI SiO₂(am)	SI Forsterite	SI Talc	SI Chrysotile	SI Anthophyllite	SI Brucite	SI Kerolite
	kJ/mol								
P-1	89.94	14.11	-0.293	2.030	14.20	10.72	21.68	0.108	6.52
P-2	73.98	11.61	-0.253	0.699	12.30	8.74	17.20	-0.578	4.62
P-3	66.62	10.46	-0.263	0.148	11.45	7.91	15.23	-0.848	3.77
P-4	48.90	7.660	-0.256	-1.268	9.342	5.79	10.30	-1.559	1.66
P-5	44.44	6.973	-0.214	-1.697	8.805	5.17	8.991	-1.795	1.13
P-6	42.72	6.703	-0.214	-1.831	8.603	4.96	8.520	-1.862	0.924
P-L	29.57	4.640	-0.267	-2.757	7.082	3.549	5.041	-2.298	-0.598
D-1	-14.59	-2.287	-1.900	-5.703	-1.422	-1.688	-12.62	-2.955	-5.35
D-2	-21.58	-3.383	-1.724	-5.592	-0.814	-1.433	-11.44	-2.987	-7.28
D-3	-32.12	-5.037	-1.610	-5.273	-0.050	-0.898	-9.809	-2.885	-7.73
D-4	-36.75	-5.764	-1.411	-5.306	0.397	-0.847	-9.031	-3.001	-8.18
D-5	-40.67	-6.379	-1.169	-6.273	-0.449	-2.177	-11.33	-3.605	-8.42
D-6	-43.73	-6.859	-1.623	-5.553	-0.504	-1.324	-10.85	-3.018	-8.49
D-7	-49.65	-7.787	-1.154	-4.446	2.330	0.571	-4.863	-2.700	-9.10



Figure 1. Schematic of the experimental reactor design. The reactor was placed in a 60 °C
temperature controlled shaker bath. Sepiolite is contained in the reactor using a dialyses bag.
Solutions are sampled from the outlet-line.



Figure 2. Temporal evolution of the reactive inlet and outlet solution compositions of experiment P-849 6. Figure A gives the aqueous Mg^{2+} concentrations over time, the grey and black symbols represent 850 the results of the duplicate experiments. The pink symbols represent the Mg²⁺ concentrations in the 851 852 inlet solutions. The error bars represent the uncertainty associated with the measurements. (B) The 853 Si concentrations in the outlet of the duplicates (black and grey symbols) and the inlet solution (pink 854 symbols). Figure (C) shows the ratio of the change in Si and Mg concentrations between the inlet and 855 outlet solutions (Δ Si and Δ Mg) during the experiments. The dashed line represents the common 856 sepiolite molar Si/Mg ratio of 1.5. (D) Temporal pH evolution of the reactive outlet solutions of the 857 duplicate outlet solutions (black and grey symbols) and the inlet solution (pink).



Figure 3. Results of the longer-term sepiolite growth experiments. Figure (A) gives the temporal aqueous Mg concentrations, where the grey and black symbols represent the concentrations in the duplicate outlet solutions, while the pink symbols represent the results of the concentrations in the inlet solution. The error bars represent the uncertainty associated with the measurements. Figure

863 (B) shows the results of the aqueous Si concentrations. (C) pH. (D) the calculated precipitation rate 864 over time, based on the measured Mg concentrations.

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Figure 4. (A) SEM image of the sepiolite seed material. (B) SEM image of the solids collected following the long-term growth experiments. Note that the morphology of the seed and the reaction product are indistinguishable. (C) XRD diffractograms of the seed material and the post-experiment solids after 2.5 months of growth. Note that diffractograms spectra indicate that the analysed phase is pure sepiolite, suggesting the growth of crystalline sepiolite.











Figure 7. Relationship between $1 - \exp\left(\frac{\Delta G_r}{\sigma RT}\right)$ and sepiolite dissolution and growth rates. Negative rates correspond to dissolution, while the positive rates correspond to growth. The data was fit assuming that the rate of dissolution and precipitation is zero at chemical equilibrium. The chemical equilibrium constant associated with this fit, equals $10^{29.25\pm1.7}$.



897 Figure 8. (A) Results of the computed relationship between forsterite (Fo) dissolution and sepiolite 898 (Sep) growth rates as a function of the surface area ratio of Sep/Fo. The grey area depicts when the 899 coupled rate is limited by forsterite dissolution. The dashed horizontal line depicts the far from 900 equilibrium forsterite dissolution rates. (B) Results of the computed relationship between enstatite 901 (En) dissolution and sepiolite (Sep) growth rates as a function of the surface area ratio of Sep/En. 902 The rate of reaction increases when relatively more sepiolite is available. The grey area depicts when 903 the coupled rate is limited by enstatite dissolution. The dashed horizontal line depicts the far from 904 equilibrium enstatite dissolution rates. (C) The saturation indices of forsterite and sepiolite as a 905 function of the sepiolite to forsterite surface area ratio. The saturation index of sepiolite is high 906 when the surface area of sepiolite is high. Forsterite is close to chemical equilibrium when the 907 surface area sites of sepiolite is relatively low slowing down dissolution rate. (D) The saturation 908 indices of sepiolite and enstatite as a function of the sepiolite to enstatite surface ratio. Trends are 909 similar as those observed in Figure C.



Figure 9. Computed saturation indices of several mineral in Iceland waters. The fluid compositions were taken from Arnórsson et al. (1983), Gislason (1989), Gislason and Arnórsson (1993), Stefánsson et al. (2001) and Stefánsson and Gislason, (2001). Note that primary minerals, such as forsterite, enstatite and diopside approach equilibrium at pH \ge 8, while clays are supersaturated at these conditions. Metal oxides and amorphous SiO₂ are however close to equilibrium at these pH conditions.