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From Blue to White luminescence in Cerium-doped Aluminum Oxynitride: Electronic Structure and Local Chemistry Perspectives

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Abstract

The excellent physical and chemical properties of aluminum oxynitride, Al(O)N, along with the tunable luminescence features of cerium ions (Ce) hold a promising future in white light sources based on chip technology. Manipulation of the light emission color from blue to green, to yellow and finally to white is demonstrated for the first time in Ce-doped Al(O)N thin films by tuning of the local structure, electronic structure and film thickness. Analysis of the electronic structure by electron energy loss spectroscopy (EELS) at the Ce-M_{4,5}, Al-L_{2,3}, O-K and N-K edges and photoluminescence spectroscopies highlight the essential role of oxygen and post-deposition annealing in changing the valence state of Ce ions from Ce⁴⁺ (optically inactive) to Ce³⁺ (optically active) as well as the local field around Ce³⁺ and, finally, in activating excitation pathways through generation of specific defect complexes in the oxynitride matrix.

Introduction

Generation of white light attracts great attention since the beginning of the development of solid state lighting applications, e.g. light emitting diodes (LEDs). In recent years, progress has been achieved in white light LEDs, which is considered as the next generation solid state lighting systems. Basically, white light can be obtained from combination of the three RGB colors (Red, Blue, Green) or mixing blue with yellow color.¹ However, from technological point of view, generating white light is facing some obstacles that can be summarized as follows: first, fabrication of high quality of host crystals is needed, second, color mixing with different phosphors (blue-green-red or blue-yellow phosphors) with high color quality is necessary and, third, high thermal stability under high power and long time working is desired. Most of these issues can be addressed by generating white light without the use of phosphor color mixing to avoid the mixing problems as well as by using a host material with crystalline structure and exhibiting high thermal conductivity in order to dissipate the unwanted heat resulting from the high power and long time operation. In this direction, aluminum nitride attracts particular attention owing to its crystalline structure and luminescence-related properties. It exhibits wide bandgap, large thermal stability, high thermal conductivity as well as compatibility with silicon optoelectronic technology.² AlN has therefore become an ideal candidate for solid state applications and is used as a host material for integrating the luminescence of rare earth (RE) ions into solid state lightening applications. Most of RE-doped AlN have been reported with light emission covering wide range of light spectrum, depending on the RE, from UV (Gd),³ blue (Ce, Eu, Tm),⁴⁻⁵ green (Tb),⁶ yellow (Dy),⁷ red (Sm, Eu)⁷ to IR (Yb, Nd).⁸⁻⁹ Among RE ions, Ce³⁺ is of particular interest due to its fast and efficient luminescence in UV-blue regions.¹⁰⁻¹¹ In addition, Ce³⁺ has only one electron in 4*f* state that results in the excited electron to 5*d* level becomes unshielded from the host crystal field effect. As a consequence, the spectral properties are

strongly affected by the surrounding environment.^{10, 12} Therefore, the luminescence properties of Ce^{3+} can be manipulated by modifying the local surrounding composition resulting in the ability to adjust the emission color to meet the desired application. The effective blue part of a composite white spectrum is located from 440 nm to 500 nm.¹³⁻¹⁴ Thus, controlling the emission color of Ce^{3+} to emit in the UV, blue,¹⁵ green¹⁶ to yellow¹⁷⁻¹⁸, is of great importance for getting high color quality of white light. Furthermore, the possibility to tune the emission color of Ce^{3+} using the same host material would open the door to produce white light without the need to mix different materials with several phosphors. Recently, a broad band emission from Ce-doped AlN bulk material has been reported¹⁹, but a thin film structure on silicon substrate is required for integration with chip technology and experimental evidence of Ce oxidation state and its local environment on the emission of Ce-doped AlN is still missing. Furthermore, deep structure analyses correlated with optical measurements are essential to draw a complete picture in this regard. Besides, oxygen is considered as native impurity inside AlN that can't be completely avoided due to its high affinity to interact with Al even at very low concentration level, but its influence on the luminescence of Ce-doped AlN material has been overlooked in most previous reports.²⁰⁻²² In the present study we address the essential roles of oxygen, thermal annealing and tailoring of the defect chemistry of the host matrix in manipulating the optical emission in Ce-doped AlN single layer from blue, to green, to orange and finally white. The relation between the electronic, local structures and optical properties is unraveled.

Experimental section

Ce-doped AlN thin films have been prepared by RF magnetron sputtering at high base vacuum in order to minimize the background concentration of oxygen to less than 2 at.% inside the prepared films. The influence of oxygen has been also examined by intentionally

inserting oxygen during the growth process with different flow rates to obtain 7, 13 and 60 at.% of oxygen inside the aluminum oxynitride samples. So, during the study three Ce-doped oxynitride samples, with film thickness 200 nm, namely Ce-Al(O)N_{2%}, Ce-Al(O)N_{7%} and Ce-Al(O)N_{13%} with different oxygen contents (2%, 7%, 13%; respectively) and the oxide counterpart Ce-Al₂O₃ are investigated. Undoped Al(O)N_{7%} and Al₂O₃, with film thickness 200 nm, were prepared for comparison purposes. Finally, two thick samples, 9 μm, of undoped Al(O)N_{7%} and Ce-doped Al(O)N_{7%} were synthesized to examine the influence of film thickness. Ce-Al(O)N thin films were deposited using RF (Dressler, CESAR RF power generator) balanced reactive magnetron sputtering. A high vacuum pressure of 2×10^{-8} torr was obtained by using a turbo molecular pump (BOC EDWARDS EXT 255HI) coupled to a mechanical primary pump. An aluminum disk (99.99% purity, neyco vacuum & materials) of 2 inch diameter was used as a target that incorporates a thin bar of metallic Ce (99.9% purity, neyco vacuum & materials) with appropriate relative Ce/Al surface areas of about 0.027 in order to obtain 1 at.% of Ce in the deposited films. Constant gas composition of Ar and nitrogen with 65 % nitrogen was controlled by adjusting the argon and nitrogen gas flow rates and keeping the total pressure (0.7 mtorr) constant using an MKS mass flow controller. For Ce-Al(O)N sample contains 2% of oxygen, a high background vacuum pressure was set at 2×10^{-8} torr. For samples of higher oxygen content, a flow rate of oxygen was applied using *all-metal gas regulating valve* allowing a fine control of the oxygen partial pressure in the 0.1 to 50×10^{-6} torr range. This led to 7, 13 and 60 at.% of oxygen in our samples. The film composition has been measured using Energy-dispersive X-ray (EDX) spectroscopy embedded in a transmission electron microscope (TEM). The EDX data were calibrated using RBS measurements performed on samples reported in.²³ The partial pressure of oxygen has been measured using in situ mass spectrometry. Silicon (100) substrates have been ultrasonically cleaned in ethanol and fixed at 5 cm distance from the Al target, facing the

target axis. The deposition time was adjusted for each deposition condition to reach a thickness close to 200 nm and 9 μm as monitored using in-situ laser interferential reflectometry. More details can be found in ref.²⁴ The samples underwent a post-deposition rapid thermal annealing (RTA) at 1000 °C in forming gas (FG) (N_2/H_2 %=90/10) for 5 minutes. Details of the microstructure were investigated by transmission electron microscopy (TEM, JEOL ARM 200-Cold FEG fitted with a GIF Quantum ER). Electron Energy Loss Spectroscopy (EELS) coupled to the TEM instrument has been used for investigating the oxidation states of Ce ions. For the acquisition of EEL spectra, an accelerating voltage of 200 kV, an emission current of 15 μA and an energy dispersion of 0.05eV/ch were employed. All spectra were recorded in image mode, with an energy resolution of 0.55eV defined by the full width at half maximum (FWHM) of the zero loss peak. The steady state PL experiments were performed at room temperature. Samples were excited by the 325 nm line of He–Cd laser. For PLE spectroscopy, samples were excited by a xenon arc lamp source. PL emission was analyzed by a cooled silicon-based CCD camera.

Results and discussion

1- Microstructure

To investigate the influence of oxygen on the microstructure and crystallinity of Al(O)N matrix, transmission electron microscopy (TEM) of Ce-Al(O)N_{2%} and Ce-Al(O)N_{7%} films are examined. Figure 1a, b shows the HRTEM images with corresponding SAED pattern for these two samples. Both samples are polycrystalline with columnar microstructure. The SAED patterns evidence better orientation of the c-axis along the growth direction in the as-deposited Ce-Al(O)N_{2%} (Ce-Al(O)N_{2%_As}) sample than in the as-deposited Ce-Al(O)N_{7%} (Ce-Al(O)N_{7%_As}). Indeed, scatter diffraction points belonging to different

crystallographic are observed in the SAED of Ce-Al(O)N_7%_As orientations indicating the absence of pronounced preferential orientation in this sample. The HRTEM images of both samples show local structural defects indicated by the red arrows, likely induced by the introduction of dopant atoms. More precisely, the HRTEM of Ce-Al(O)N_2%_As sample shows some random local structure disorder that may be due to incorporation of Ce ions. This local disorder in the microstructure leads to significant microstrain, as reported in.²³ However, in both cases, the crystallites are mostly oriented along the [002] direction of Al(O)N (see, the direction of the white arrows) as also evidenced by the intense localized spots in the diffraction pattern, while the HRTEM image of Ce-Al(O)N_7%_As sample reveals a higher density of structural defects. In particular, some regions appear with amorphous-like structure (indicated by the red arrows Figure 1b) and lateral discontinuity in the atomic arrangements near the grain boundaries (array of white arrows). In addition, crystallites present different crystalline orientations along the growth direction resulting in the presence of partial rings in the SAED pattern. Such strong structural modifications have been generally observed in all our oxynitride samples with oxygen concentration higher than 2%.

Despite some of these defects could be attributed to the presence of Ce ions due to the large ionic radius of Ce that induces microstrain in the crystal lattice, we mainly ascribe these structural modifications to oxygen incorporation. This is consistent with the reported strong modification induced by oxygen in AlN microstructure in several works.²⁵⁻²⁷

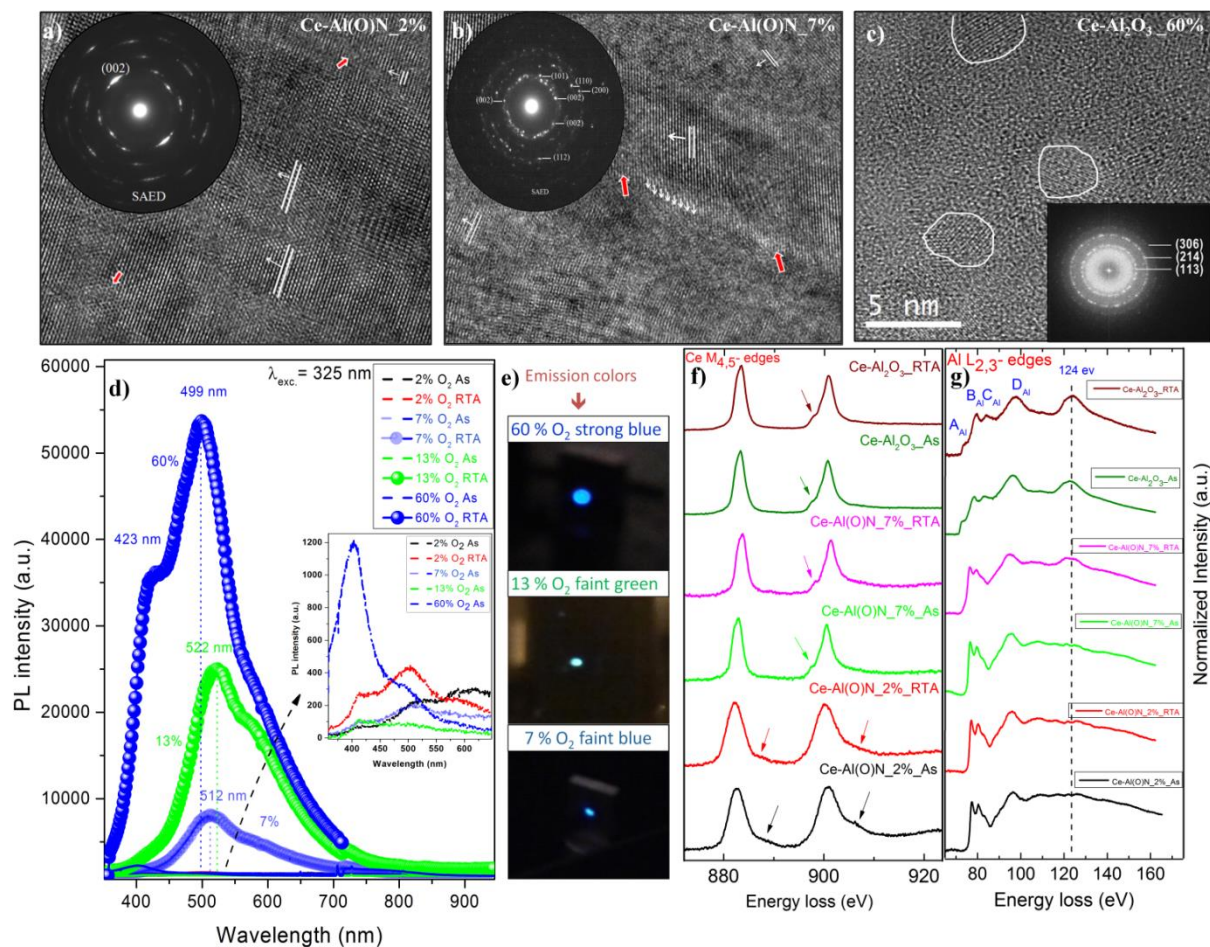


Figure 1. (a, b, c) HRTEM images and the corresponding SAED patterns of Ce-Al(O)N_2%_As, Ce-Al(O)N_7%_As and Ce-Al₂O₃_As. (d) PL spectra of as-deposited and annealed Ce-Al(O)N at oxygen contents of 2%, 7%, 13% and Ce-Al₂O₃_60%. Inset fig. is the magnification of the weak PL signals of as-deposited samples and annealed sample of 2% oxygen content. (e) The corresponding eye observed emission photos of annealed Ce-Al(O)N at oxygen contents of 7%, 13% and Ce-Al₂O₃. (f, g) EELS at Ce M_{4,5}-edges and Al L_{2,3}-edges; respectively, of as-deposited and annealed 1% Ce-Al(O)N_2%, 1% Ce-Al(O)N_7%, and Ce-Al₂O₃ samples. The arrows are to guide the reader for the peak shoulders.

This influence of oxygen on the microstructure appears strongly in sample contains high oxygen concentration about 60%. This sample has an O/Al ratio very close to Al₂O₃ and its microstructure consists in nanocrystalline Al₂O₃: The HRTEM image displays very small

nanocrystals of Al₂O₃ that can be observed by the highlighted lattice planes and identified to Al₂O₃ by indexing the FFT (JCPDS 46-1212), as shown in Figure (1c).

2- Photoluminescence (PL) response

a) Role of oxygen on the valence state of Cerium

For investigating the photoluminescence (PL) response, small parts of the previous two samples underwent thermal activation via rapid thermal annealing (RTA) in forming gas (FG) at 1000 °C/5 min. This was found necessary to enhance the optical activity of RE ions.²⁸ Then the PL of as-deposited, Ce-Al(O)N_2%_As and Ce-Al(O)N_7%_As, and annealed, Ce-Al(O)N_2%_RTA and Ce-Al(O)N_7%_RTA, samples has been carried out using an excitation wavelength of 325 nm, Figure 1d. Only the annealed sample, Ce-Al(O)N_7%_RTA, shows a strong PL signal. This signal is broad with a maximum centered at 512 nm and full width at half maximum about 100 nm. These spectral features are characteristic of the optical response of the 5*d*-4*f* transition in Ce³⁺. It is known that Ce can be found in two oxidation states, Ce⁴⁺ and Ce³⁺. The former is optically inactive due to absence of free electrons in its outer shell orbital 4*f* unlike the later, Ce³⁺, which contains one electron in the 4*f* level. The 4*f*-5*d* electronic transition of Ce³⁺ results in optical emission. Hence, one can assume that the sample, which emits strong PL intensity, contains Ce ions with oxidation state 3+, unlike the other samples of weak PL which likely have Ce⁴⁺. To justify this assumption and to probe the oxidation state of Ce ions, EELS measurements have been performed for all samples. It is worth to mention that the EELS spectrum of (Ce⁴⁺) can be characterized by a shoulder, absent in Ce³⁺, located at 5 eV (due to the excitation of 4*f*⁰ initial states) above the fundamental two peaks of M₄ (due to 3*d*_{3/2}-4*f*_{5/2} transitions) and M₅ (due to 3*d*_{5/2}-4*f*_{7/2} transitions). In contrast, in the case of Ce³⁺ a pre-shoulder appears in the M₄ peak.²³

²⁹ The corresponding EELS spectra probing Ce M-edges in Ce-Al(O)N_2% and Ce-Al(O)N_7% as-deposited and annealed samples are presented in Figure 1f. It is observed that

the EELS signals of Ce-Al(O)N_{2%} before and after annealing are close to the signature of Ce⁴⁺, which means that the predominant oxidation state of Ce in these samples is the optically inactive Ce⁴⁺. This is consistent with the very weak PL signal from these samples. In opposite, EELS spectra of Ce-Al(O)N_{7%_As} and Ce-Al(O)N_{7%_RTA} samples, containing more oxygen, exhibit the nature of optically active Ce³⁺ ions with the pre-shoulder in M₄ peak reported elsewhere.²⁹ This suggests that oxygen plays a role in changing the majority of valence state of Ce from +4 to +3 as proposed in our recent study.²³

Hence, one can expect that higher oxygen concentration will affect the PL response. Thus, emphasizing on the role of oxygen on the PL, another oxynitride sample with higher concentration of oxygen about 13% was prepared and annealed in FG (1% Ce-Al(O)N_{13%_RTA}). The PL signal of this sample is shown in Figure 1d along with those of Ce-Al(O)N₇ and Ce-Al₂O₃. Different spectral intensities, peak positions and shapes are obtained depending on the oxygen content. As the oxygen concentration increases the PL intensity increases. This can be explained by two combined effects. The first is the increase in the number of Ce⁴⁺ converted into Ce³⁺ ions with oxygen incorporation. The second is related to the local oxide environment, which likely offers a better surrounding to cerium for efficient excitation and emission pathways. Consistently, it has been found that the optical emission of RE in semiconductors can be significantly enhanced when it is surrounded with strong electronegative ligand field.³⁰ For instance, incorporating oxygen in Er-doped GaN and AlN results in increasing the luminescence efficiency, which is ascribed to the conversion of the local bonds into more ionic states.³¹ In this line, a similar effect of oxygen has been reported in Ce-doped silicon nitride matrix, Si₃N₄. The authors found that presence of oxygen is crucial for Ce³⁺ emission.³²⁻³³ This pushed the research direction to Ce-doped silicon oxynitride matrix as an intermediate solution between silicon nitride and oxide. This combines the advantages of oxygen for PL enhancement and overcomes the drawbacks of the limit

solubility of Ce in silicon oxide matrix despite it exhibits stronger PL compared to the silicon oxynitride counterpart of higher solubility.³³ Although the reason behind the very weak emission in Si₃N₄ is not completely elaborated, the presence of optically inactive Ce⁴⁺ can be considered as discussed above for AlN. It is worth to mention that the presence of Ce⁴⁺ in AlN (or similarly in Si₃N₄) can be attributed to presence of a large number of N³⁻ ions surrounding it in the crystal lattice. In more details, Landrum, G.A.,³⁴ demonstrated that Ce⁴⁺ exists even in CeN that "formally" contains Ce³⁺. Their findings were attributed to the substantial *d* character of the remaining electron in Ce³⁺ that delocalizes in the direction of the Ce-Ce interaction. In addition the lattice structure of w-AlN which consists of tetrahedron units likely more adapted to the tetra-valent state of Ce than to the tri-valent one. Moreover the smaller ionic size of Ce⁴⁺ than Ce³⁺ might favor less structural disturbance during the preparation of AlN. In contrast, in Ce-doped oxynitride matrices, presence of oxygen "as electron donor" pushes to reduce Ce⁴⁺ into Ce³⁺ and simultaneously alters/relaxes the lattice structure (by substituting N-sites and forming Al-vacancies) to be adapted for the larger ionic size of Ce (III). This will break the local structure and electronic symmetries around Ce ions by altering the bonding system either by forming Al-O or by formation of V_{Al}, as will be shown later.

In addition, a shift in the PL peak positions is observed with the content of oxygen. Interestingly, this shift is sufficient to change the observed emission color from faint blue to faint green, then to strong blue as seen the photos of Figure 1e. The change in color occurs because the PL peaks lay between two adjacent color regions (end of blue at 500 nm and beginning of green at 522 nm). This shift originates from the modification of the local environment around unshielded 5*d* electrons of Ce³⁺ ions as the O/N ratio is changed. More precisely, changing the local coordination ratio between oxygen and nitrogen around Ce³⁺ modifies the energy position of the excited 5*d*-level of Ce.³⁵ In addition, the difference in the

formal charge between N^{3-} and O^{2-} ions as well as the difference in their electronegativity values (3.04 for N and 3.44 for O) induces a significant modification in the local fields that surround the excited $5d$ -level of Ce^{3+} when the O/N ratio is changed. This is considered as a unique character of Ce^{3+} over all the other RE^{3+} .³⁵ To the best of our knowledge this is the first demonstration of such effect in Ce-doped AlN.

The PL signal of Ce in aluminum oxide sample shows an additional peak around 423 nm generally attributed to a second lattice occupancy by Ce ions. It is well established that for Ce^{3+} located in a single lattice site, the asymmetry in the emission of Ce^{3+} corresponds to the transitions from the lowest $5d$ excited state to the $^2F_{5/2}$ and $^2F_{7/2}$ spin-orbit split of $4f$ ground states. The reported theoretical value of the energy separation of this spin-orbit splitting is accounted around 2000 cm^{-1} . This can explain the origin of the small hump in the PL spectra at $\sim 570\text{ nm}$ with energy separation values 1988 cm^{-1} , 1614 cm^{-1} , and 2497 cm^{-1} from the PL peaks located at 512 nm, 522 nm, and 499 nm in samples containing of 7%, 13%, and 60% oxygen; respectively. Such deviation around the theoretical value is considered acceptable.³⁶ On the contrary the energy separation of 3600 cm^{-1} between the two peaks, 423 nm and 499 nm, in Ce- Al_2O_3 is too large to be accounted to the spin-orbit splitting. Thus, the emission band at 423 nm should come from Ce^{3+} in another site in the host lattice.³⁷

Surprisingly, only the annealed samples, except Ce-Al(O)N_2%_RTA, exhibit strong PL despite the as deposited Ce-Al(O)N_7%, Ce-Al(O)N_13% and Ce- Al_2O_3 also contain a majority of Ce^{3+} state. This reveals the presence of Ce^{3+} is necessary but not sufficient to activate the PL. It must be accompanied by a post-deposition annealing step.

b) Role of post-deposition annealing

It is believed that annealing can reduce the density of non-radiative defects acting as PL quenching centers.²⁸ Moreover, annealing at high temperature can provide sufficient energy to initiate new local bonds between oxygen with Al and/or Ce atoms. In order to gain more information about the influence of annealing on the bonding structure, the electronic structure at the Al $L_{2,3}$ -edges was measured using EELS, Figure 1g. Four peak features in the range 73-100 eV are common in Ce-Al(O)N and Ce-Al₂O₃ samples and similar to the Al $L_{2,3}$ edges reported in.³⁸ They were attributed to the antibonding and bonding interactions of Al atom with the surrounding. The first triple peak features A_{Al}, B_{Al}, C_{Al} are commonly composed of the antibonding and bonding interactions of Al 3s-anion (N or O) and Al 3d-anion (N or O); respectively. While the feature at D_{Al} is due to Al-Al antibonding.³⁹ Main changes in the EELS spectra triggered by deposition and annealing conditions are observed at contributions around 80 eV and 124 eV. The shape of the 80 eV band, consisting of three sub-bands, is the same for Al(O)N hosts at 2% and 7% of oxygen, while it is different in the case of Al₂O₃. Hence, this band can be used as a sign to the general phase transition from Al(O)N to Al₂O₃, as reported elsewhere.⁴⁰ The band at 124 eV is practically absent in Al(O)N_2% host and as-deposited Al(O)N_7% while it is present in Al₂O₃ and in annealed Al(O)N_7%, but weaker in the latter case. This band is a clear feature of the electronic structure of Al₂O₃.⁴⁰ This infers that annealed Al(O)N_7% exhibits some Al₂O₃ characters even though its general crystal structure is that of wurtzite AlN. We can interpret this result by considering the local formation of Al-O bonds in annealed Al(O)N.

3- Origin of the photoluminescence

I) From local chemistry point of view

From the above, it is realized that presence of Ce³⁺ along with thermal annealing are essential for obtaining high PL response. However, the emission from Ce³⁺ can originate from different types of Ce³⁺ centers. Three different Ce-emitting centers can be considered; namely Ce-Ce

clustering centers, Ce oxides involving Ce^{3+} , and Ce^{3+} isolated in Al(O)N matrix.³³ The first type of centers is formed when two or more Ce ions are very close and lead to cluster formation (dimer, trimer...etc), which could favor the formation of optically active Ce^{3+} . The formation of this RE pairs in crystals is attributed to large RE^{3+} ions that induce distortion and subsequently the formation of pairs.⁴¹ Though no observable signs for such cluster formation have been found in the HRTEM images and SAED patterns in our samples. Ce oxide compounds involving Ce^{3+} can be especially formed after annealing at high temperature (e.g. Ce_2O_3 , CeO_2 assisted by oxygen vacancy⁴² or Ce_6O_{11} ⁴³.....). No signal related to Ce oxide species has been found in the SAED patterns of the prepared samples, see Figure1 (a, b and c). For further confirming the absence of Ce oxide compounds, EELS at the O-K edge has been collected for our oxynitride (Ce-Al(O)N_7%_RTA) and Al_2O_3 _RTA samples and compared with the O-K edge collected from CeO_2 powder.

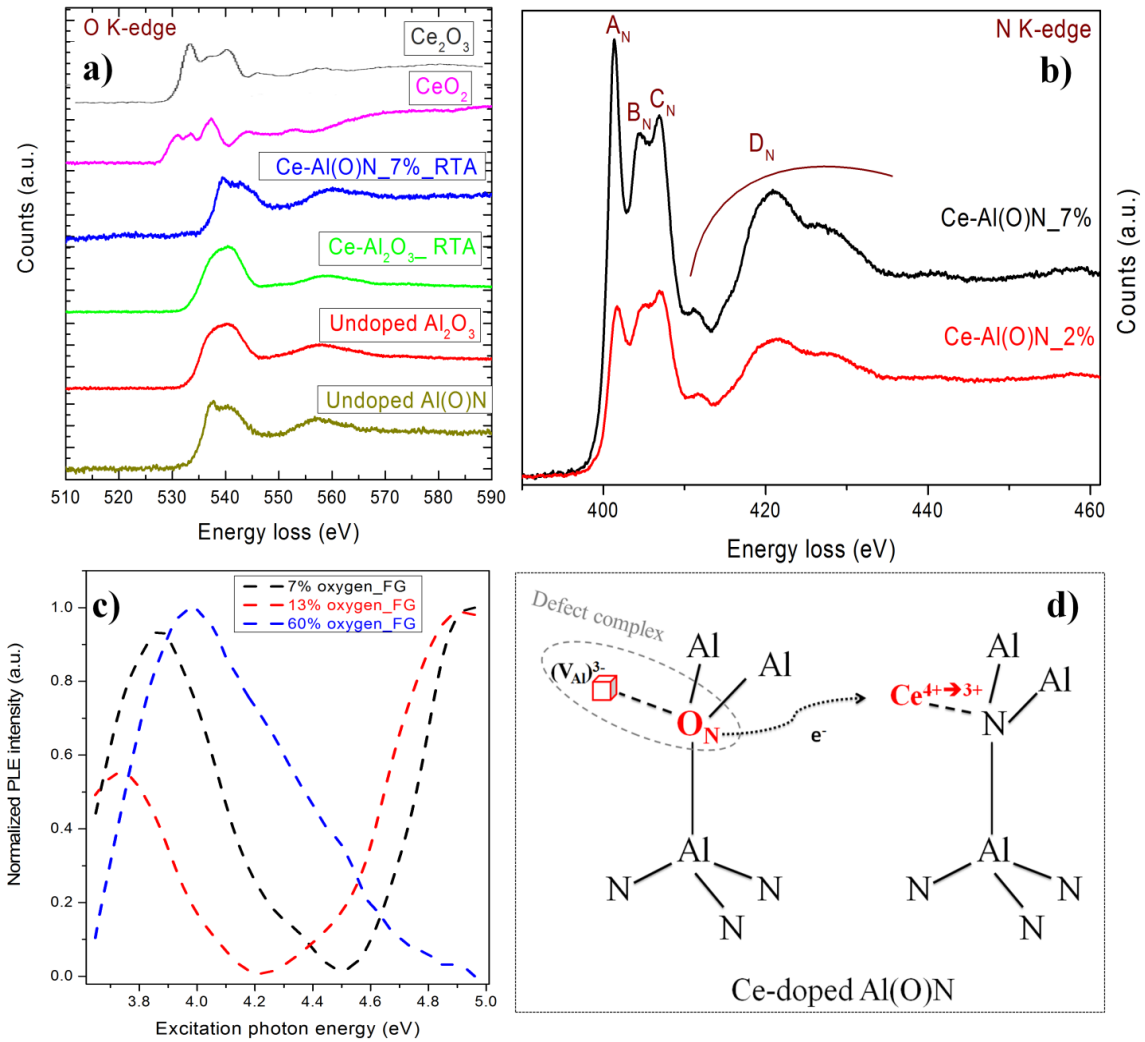


Figure 2.(a) EELS at the O K-edges of Ce-Al(O)N_7%_RTA, Ce-Al₂O₃_RTA, undoped Al(O)N_7%, undoped Al₂O₃ and CeO₂ powder from the present study and Ce₂O₃ from ref.⁴⁴ b) EELS at the N K-edges of Ce-Al(O)N_2%_RTA and Ce-Al(O)N_7%_RTA. c) PLE spectra of Ce-Al(O)N_7%_RTA, Ce-Al(O)N_13%_RTA and Ce-Al₂O₃_RTA samples. d) Schematic representation of oxygen, aluminum vacancy and Ce related defects in AlN.

Figure 2a shows that the shape of O-K edge in Ce-Al(O)N_7% is similar to that of Ce-Al₂O₃ and both differ from the lineshapes of CeO₂ powder and Ce₂O₃. Hence, our samples do not contain detectable amounts of CeO₂ or Ce₂O₃, even in the sample with a large amount of oxygen concentration (60%). The O K-edge of Ce-Al₂O₃ is characterized by two broad contributions around 540 eV and 560 eV. They can be assigned to electron transitions to the unoccupied states in the conduction band derived from O-2p states mixed with Al e (t_{2g}) and

Al t_2 (e_g) states (for 540 eV) and with Al 3s- and Al 3p-states (for 560 eV).⁴⁵ Similar lineshape is obtained for Ce-Al(O)N_7, except the first band that shows an additional sharp feature. This is attributed to the interaction of the surrounding metal (Al in our case) with oxygen and nitrogen atoms in oxynitride matrices. As oxygen substitutes nitrogen the local symmetry is changed around Al atoms, resulting in splitting in its t_{2g} and e_g states.⁴⁵⁻⁴⁷ To ensure that Ce has no influence on such splitting, the O k-edge spectra was collected for undoped Al(O)N and Al-oxide samples, Figure 2a. It can be observed that the O K-edges of undoped samples are consistent with the Ce-doped samples, confirming the origin of the sharp contribution. For better probing the local environment, the N k-edge of Ce-Al(O)N_2% and Ce-Al(O)N_7% was collected, see Figure2b. The N K-edge features are contributed by unoccupied N 2p-derived states and the states of neighboring cations. The first triple peak features are mainly contributed by N 2p-Al antibonding interactions while the feature at the broad band at D_N is assigned mostly to Al-Al antibonding.³⁹

The lineshapes agree well with the N K-edge reported in⁴⁸ for AlN and partially oxidized AlN. The relative higher intensity of the first peak at 401 eV in Ce-Al(O)N_7% compared to the corresponding peak in Ce-Al(O)N_2% is attributed to the formation of locally trapped N_2 molecules subsequent to the substitution of N-site by oxygen atoms.⁴⁸ This further indicates that a critical content of oxygen (7%) is required to induce a significant change in the local structure and related reduction of Ce from 4+ to 3+. This is consistent with the predominance of Ce^{3+} in Ce-Al(O)N_7% unlike Ce-Al(O)N_2% that predominantly contains Ce^{4+} . Hence, from the above local chemistry investigations, it can be concluded that the detected Ce emission mostly originates from Ce^{3+} isolated in the Al(O)N matrix.

II) From electronic structure point of view

When oxygen is incorporated in AlN, it substitutes nitrogen atoms and forms O_N^+ deep donor levels in the AlN bandgap.⁴⁹⁻⁵⁰ This is accompanied by the release of an electron for charge compensation. This electron can be captured by Ce^{4+} ions to stabilize Ce^{3+} state even in the as-deposited samples. However, the concentration of oxygen is found to be critical in order to activate sufficient amount of Ce^{3+} . This interpretation is consistent with our EELS measurements showing the predominance of Ce^{3+} in the Al(O)N_7% sample before and after annealing, unlike for Al(O)N_2% sample. The concept of valence state change of Ce ions can be used to interpret the previously reported⁵ optical activation of Ce by Si in AlN powder. The authors demonstrated the absence of PL from Ce-doped AlN powder without co-doping by Si^{4+} ions. Although they could not determine the role of Si^{4+} in the PL, the valence state change of Ce from +4 to +3 can explain this behavior. Si^{4+} substitutes Al and forms a donor level, Si_{Al}^+ , which releases an electron for charge compensation.⁵¹ This electron can be captured by Ce^{4+} ion to form optically active Ce^{3+} ; hence the PL can be activated. This observation supports our interpretation about the role of donor level played by oxygen in our case. Thus, in order to activate the photoluminescence, introduction of donor levels is needed to generate electrons reducing Ce^{4+} to Ce^{3+} . However, it is certainly a better option to use oxygen to play this role in AlN as it is a permanent impurity inside AlN. Hence, the difficulty to free AlN from oxygen can be turned into advantage by activating the PL in Ce-doped aluminum (oxy)nitride. Furthermore, it has been established that oxygen enters the AlN matrix to form Al_2O_3 -like local states, which leads to generate one Al vacancy (V_{Al})³⁻ every three oxygen incorporated on nitrogen sites. The Al vacancy (V_{Al})³⁻ introduces an acceptor level inside the forbidden bandgap of AlN.

For confirming this modifications in the electronic structure and figure out why annealing activates the PL, Photoluminescence excitation (PLE) of the annealed samples has been measured. Figure 2c displays the PLE spectra for Ce-Al(O)N_7%_RTA, Ce-

Al(O)N_13%_RTA and Ce-Al₂O₃_RTA. The PLE spectra of the oxynitrides reveal two main broad bands located around 3.74-3.86 eV and 4.9 eV, while that of aluminum oxide exhibits only one broad excitation band centered at 3.99 eV, indicating a significant difference in the excitation mechanisms between oxynitride and oxide films. The absorption peaks around 3.7 to 4 eV can be ascribed to the overlapping between the absorption band of Ce³⁺ and that of (V_{Al}-O_N)²⁻ stable defect complex in the Al(O)N matrix. The absorption band from 4.6 to 5 eV is usually referred to (V_{Al}-2O_N)⁻ defect complex, found at higher oxygen content.^{50, 52-53} This defect complex acts as a donor (D) - acceptor (A) pair (D: Oxygen, A: V_{Al}) and participates to the energy transfer from the host matrix to the emitting ions.³ As annealing generates Al-O bonds and triggers the formation of V_{Al}, its role on PL activation through both excitation routes appears evident. Nevertheless, under excess of oxygen, as in Al₂O₃ sample, the PLE band close to 5 eV is drastically quenched. Upon incorporation of a large oxygen amount, the density of V_{Al} is likely decreased due to the coupling of excess oxygen to V_{Al} and occupancy of the V_{Al} sites by O atoms, as reported by Kita, T. et al³ in the case of Gd-doped AlN. Hence, the density of V_{Al}-2O_N defect complex is reduced and the energy transfer path from this defect to the activator "Ce³⁺" is blocked. So, the only remaining excitation route is the PLE band around 4 eV dominated by the absorption of Ce³⁺ as the density of the defect complexes is supposed to be reduced. Therefore, A schematic model about PL activation in Ce-doped oxynitride can be proposed involving O_N, V_{Al}³⁺ and Ce_{Al}⁵⁴⁻⁵⁵, see schematic Figure 2d. Substituting N-site by oxygen results in releasing one electron that is captured by proximity Ce⁴⁺ to form Ce³⁺. Interaction of O_N center with nearby (V_{Al})³⁻ has a strong driving force to form V_{Al}-O_N defect complexes.⁵⁰ Such defect centers are important for the optical excitation of Ce ions, as discussed in the PLE.

In summary, oxygen not only assists in changing the valence state of Ce to the optically active state and in forming defect complexes that participate in the excitation of Ce³⁺, but also offers different local environments leading to higher emission intensity.

4- White light approach

The abovementioned findings point to the major and important role of oxygen to control the emission and excitation processes of Ce ions through: a) The local environment around Ce ions, b) The host defects. Different contents of oxygen modify the local chemistry and the density of oxygen related defects. Besides the role of these defects in the excitation process of Ce, they are also known to emit in the visible range (400-600 nm). Orange and yellow emissions from undoped AlN have been reported.⁵⁶⁻⁵⁸

In order to discriminate the radiative contribution from the host defects, two undoped Al(O)N_7%_RTA with 200 nm and ~ 9 μm film thicknesses were prepared. The PL of these two samples, Figure 3a, shows wide spectra with two peaks located at around 530 nm (green region) and 600 nm (orange region). The combination between these two peaks give rise to eye-observed yellow-orange emission from the thick sample 9 μm, as shown in the photo of Figure 3b. This evidences the radiative contribution from the host defects that should be considered overlapping with the emission from Ce ions in the previous doped samples, despite the small contribution in film thickness of 200 nm. However this contribution is significantly improved at higher thickness due to increase in the number of radiative defects through the entire film thickness compared to the thin sample.

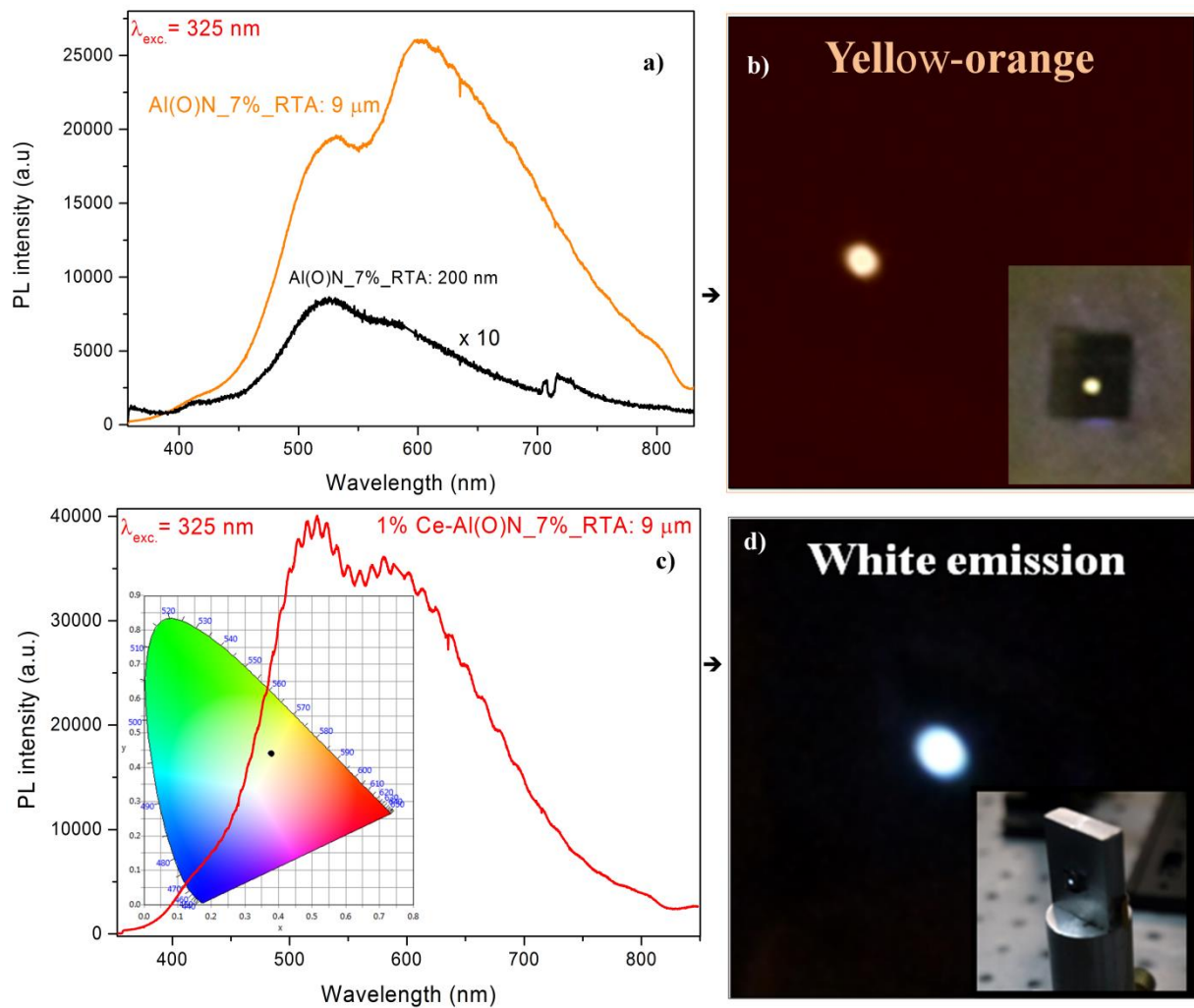


Figure 3.a) PL spectra of undoped Al(O)N_{7%_RTA} samples with two different thickness 200 nm and 9 μm. b) is the corresponding eye observed emission color from Al(O)N_{7%_RTA} thick sample. c) PL spectra of 1% Ce-Al(O)N_{7%_RTA} sample with thickness 9 μm. Inset fig. is the corresponding CIE chromaticity diagram. d) is the corresponding eye observed white color from the thick Ce-doped sample.

A 1% Ce-doped Al(O)N_{7%_RTA} sample with 9 μm thickness was prepared in order to examine the possibility to combine strong emissions from defects in the host matrix and from Ce ions. Interestingly, the PL spectrum of this sample, Figure 3c, exhibits broad band covers almost the visible region (400-800 nm) with two maxima at around 500 nm and 600 nm. It is worth to mention that very similar PL spectra with two maxima at around 500 nm and 600 nm have been reported by A.T. Wieg et al¹⁹ on broadband emission from Ce-doped *bulk* AlN. This similarity supports the findings and shows that the two works corroborate each other.

Strong white light emission is observed by the naked eye under excitation by 325 nm, as shown in the photo Figure 3d.

The CIE chromaticity diagram of this sample, inset Figure 3c, shows that the emission color coordinates near to the white light region with color temperature of 4432 K, which is an appealing cool white (white with bluish hue). This approach demonstrates the possibility of producing white light from single doped phosphor in a single thin film without the need to perform color mixing between several phosphors. In addition, Al(O)N material exhibits high thermal conductivity that can dissipate the excess heat, which is compatible with high power operation sources. This makes Ce-doped Al(O)N material an excellent candidate in white light generation racetrack. Although A.T. Wieg et al¹⁹ recently reported on white light emission from Ce-doped *bulk* AlN, white light emission in *thin film* structure is an important step towards white light integration in optoelectronic technology. We hope this work will act as a seed by providing new phosphor material for the development of white light sources based on chip technology.

Conclusion

Crystalline thin films of Ce-Al(O)N have been prepared by reactive magnetron sputtering. The XRD, TEM, and HRTEM results show that microstructure modification is induced by incorporation of oxygen. In addition, EELS measurements have been used to probe the oxidation state of Ce ions and bonding in the host matrix. It is found that presence of critical amount of oxygen in this material is essential for sensitizing the photoluminescence. Oxygen plays a major role not only in converting Ce ions from the optically inactive state +4 to the optically active one +3 but also to lead to the formation, during annealing, of defect complexes between V_{Al} and O_N that participate in the excitation mechanism. This double role

of oxygen is confirmed by EELS and PLE measurements. This model is confirmed by the interpretation of the PL behavior observed at high oxygen concentrations in Ce-doped nanocrystalline alumina. Manipulation of the emission color between blue and green is also evidenced and related to variations in the intensity and position of PL peak and O/N coordination ratio. Finally, white light emission is demonstrated by adjusting the film thickness and engineered overlapping of emissions by defects in the matrix and by Ce ions. We believe, this approach leads to better understanding the PL behavior of Ce ions in oxynitride materials and paves the way towards the development of devices showing specific and controllable emission colors.

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Graphical Abstract

