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# Experimental and numerical characterization of an impure phase change material using a thermal lattice Boltzmann method

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#### Towards experimental and numerical characterization of an impure phase change

22

#### material using a thermal lattice Boltzmann method Abstract

23 Of the phase change materials (PCMs) that regulate ambient temperature while reducing energy 24 consumption, Octadecane is a good candidate because of its transparency properties and its 25 adequate melting temperature. This study aims to characterize, through an approach combining 26 numerical simulation and experiment, the behavior and thermo-physical properties of n-27 Octadecane. The approach takes into consideration the natural convection and the use of PCM's 28 experimentally-obtained enthalpy-temperature curve that includes the supercooling and soluble 29 impurities effects. The model uses the thermal lattice Boltzmann method based both on a partial 30 bounce-back and an enthalpy formulation while including the experimental relationships. The 31 numerical and experimental results exhibit good agreement. The approach adopted allows to 32 highlight the behavior of the PCM to better characterize its thermo-physical properties.

Keywords: Phase change materials (PCMs), Lattice Boltzmann method (LBM), Convection,
Supercooling, Impurities.

Nomenclature	
С	specific heat capacity (J/kg.K)
$C_{S}$	lattice sound speed (lu/ts)
$e_i$	streaming particle velocity in i-direction (lu/ts)
$f_i$	particle distribution function of fluid (-)
$g_i$	particle distribution function of temperature (-)
8	gravity's acceleration $(m/s^2)$
h	specific enthalpy (J/Kg)
k I	thermal conductivity (W/m.K)
L lu	latent heat of fusion (J/kg) lattice unit of length
m	total masse (kg)
PCM	phase change material
PDF	particle distribution function
T	temperature (K)
$T_a$	melting temperature of pure PCM (K)
$T_0$	initial temperature (K)
$T_m$	melting temperature of impure PCM(K)
$T_P$	imposed temperature on two faces of the sample (K)
t	time (s)
ts	lattice unit of time
U	macroscopic velocity (m/s)
и, v	<i>x</i> -, <i>y</i> -velocity component (m/s)
X V	cartesian (m)
$X_i$	impurities' fraction
Greek symbols α	thermal diffusivity $(m^2/s)$
	• • •
$\beta$	thermal expansion coefficient (K <sup>-1</sup> )
$\Delta t$ $\Delta x$	time step (s) space step (m)
ε	liquid fraction (-)
V	kinematic viscosity (m <sup>2</sup> /s)
ρ	macroscopic density (kg/m <sup>3</sup> )
$\omega_i$	weight coefficient (-)
$ au_{f}$ , $ au_h$	dimensionless lattice relaxation times
Superscripts/subscripts	
eq	local equilibria
l	liquid phase of PCM
m	melting
S	solid phase of PCM
W	wall

#### 37 **1. Introduction**

38 The global population growth has led to a high energy demand and increased CO<sub>2</sub> emissions 39 triggering a major environmental crisis. The energy use in buildings accounts for a large share of 40 the total end use of energy, with an average consumption of about 50% of all raw materials owned 41 in the world [1]. This percentage would differ depending on the region, and is equal to 40% in 42 Europe, 30% in USA, and reaches 70% in undeveloped countries [2]. Energy consumption for 43 thermal comfort in buildings rises with increasing in user demand for comfort conditions. This rise 44 in, both, energy consumption and CO<sub>2</sub> emissions thus promoted a new policy aimed at creating 45 more sustainable buildings [3]. Scientists all over the world are in search of new and renewable 46 energy sources. One of the options is to develop energy storage devices, which are as important as 47 developing new sources of energy. Thermal energy storage does not only reduce the temporal gap 48 between supply and demand, but it also improves the performance of energy systems and plays a 49 significant role in conserving energy [4]. Such storage can be achieved either by using sensible 50 heat or thermo-chemical heat or latent heat. Among these different methods, the latent thermal 51 energy storage (LTES) method, using phase change materials (PCMs), is the most preferred and 52 the most widely used at present [5, 6] mainly for their application for heating and cooling of 53 buildings [4, 7-11]. PCMs can be used for temperature regulation and their high storage capacity 54 can reduce energy consumption in buildings, and thereby contribute to the reduction of CO<sub>2</sub> 55 emissions.

Recently, interest in the use of Octadecane in latent heat systems and building materials has increased. Its choice is mainly due to its transparency properties and its melting temperature, which lies within the thermal comfort of human beings. The original idea is to fill Plexiglas enclosures with PCM having transparency properties, and thereby create a wall of a building façade or windows that benefits from solar gains. For PCMs in windows, paraffin-based organic materials are the most interesting since they are transparent in the liquid state and translucent in the solid state. For that, it is interesting to investigate more on Octadecane as a PCM. The main task 63 throughout this research is to develop a numerical model that matches the experimental results and 64 helps infer some thermo-physical properties that are difficult to predict via single experiments, 65 example: the thermal contact resistance, conductivity in liquid phase, the degree of supercooling, 66 heat transfer coefficient, etc. Following this, the model can be also used to enhance and optimize 67 PCM performance in practical applications. Note that, at this stage, the heat transfer by radiation 68 is not considered since our experimental apparatus induces heat through attached plates controlled by thermo-regulated baths (see Section 4). Actually, the study of such materials will involve the 69 70 characterization part, as our present study, and an application part where the experimental setup 71 will be different and will follow appropriate climatic and external conditions and adequate 72 geometric scales. Both tests and studies are required for this material to reach a mature state for 73 practical applications.

74 Thus, prior to the large-scale practical application of this technology, it is crucial to consider 75 certain issues in the stage of research and development [4]. The experimental investigation of some 76 PCMs showed the presence of some phenomena that could affect the performance if not considered 77 in the design, namely supercooling, convection and impurities. When supercooling occurs, the start 78 of solidification is delayed, and the liquid solidifies at a temperature below its freezing temperature. 79 This can lead to a mismatch between the design and the real behavior of the PCM [12]. Most of the 80 theoretical heat transfer modeling of PCM energy storage systems is based on the conjecture that 81 the supercooling degree is negligible or even completely absent. However, recently published 82 researches [12-14] indicate that even a relatively small degree of supercooling might result in a 83 significant undesirable effect on the heat release rate as a function of time, reducing the thermal 84 efficiency of the system. Therefore, it is important to provide reliable theoretical modeling of 85 supercooling in PCM for a more adequate design.

Another important phenomenon, ignored in some numerical models, is the natural convection in the liquid phase. If PCMs with high Prandtl number are used, e.g. Octadecane, it is very likely to have convection even in small samples. This is because the relative thickness of the momentum

89 boundary layer is much more than the thermal one. Hence, convection will be dominant with 90 momentum diffusing more quickly compared to heat. In addition, soluble impurities, if they exist, 91 may lead to depression in melting point thus altering the temperature-enthalpy curve, so that the 92 traditional piecewise function can no longer be used. Also, the thermal contact between different 93 materials in the system can have similar effects on the enthalpy curve. Therefore, using a simplified 94 model may fail to successfully predict the phase change process, if the aforementioned phenomena 95 are present. Thereby, the main aim targeted here is to provide an improved model that accounts for 96 supercooling, convection and the modified enthalpy-temperature curve. To carry out this work, we 97 consider the thermal lattice Boltzmann method (TLBM) [15-20] based on a partial bounce-back 98 (PBB) approach [21-23] supplemented with an enthalpy-based model. This enhanced model 99 provides a more accurate simulation of phase-change materials, can better predict the solidification 100 and melting processes, and thus match the experimental results.

101 The paper is organized as follows: Section 2 provides a literature review on challenges in 102 modeling phase-change materials. Section 3 is devoted to the lattice Boltzmann method adopted 103 herein to achieve the numerical solution while supplementing the appropriate enhancements. The 104 experimental setup with equipment and the measurement method is outlined in Section 4. Section 105 5 presents the experimental determination of the thermo-physical properties of Octadecane: 106 conductivities, specific capacities, latent heat of fusion, and the analysis of the heat flux curves. 107 Thorough discussions of the confrontation between numerical and experimental results are 108 presented in Section 6. Finally, Section 7 concludes the paper by providing key findings based on 109 the dual experimental and numerical approach.

#### 110 **2.** Challenges of modeling of phase-change materials

PCMs have various possible applications ranging from temperature stabilization to energy storage. Though many pure chemical elements can be used as PCMs, the majority often consists of a mixture, or contains at least soluble impurities. The main reason for creating a PCM as a mixture of various substances is to achieve a desirable melting temperature for a particular application. However, these mixed or impure PCMs require accurate and reliable methods for determining their thermo-physical properties, which represents a significant issue that considerably affects the accuracy and credibility of the corresponding studies. Numerical modeling can help in determining some of these properties. However, other serious complexities interfere in the modeling of phase change materials, which makes it a real challenge.

120 Many macroscopic mathematical modeling schemes for solidification/melting problems can be found in the literature [23-25]. Early efforts initiated with the moving/deforming grid approach [24, 121 122 25] in which independent conservation equations for each phase are initially formulated and are 123 subsequently coupled with appropriate boundary conditions at the interfaces. However, such 124 multiple region solutions require the existence of discrete interfaces between the respective phases. 125 In fact, a major difficulty in their implementation [26] is associated with tracking the phase 126 interfaces (which are generally unknown functions of space and time). Additionally, a serious 127 limitation exists for modeling phase change behavior of multi-component systems, since they do 128 not exhibit a sharp interface between solid and liquid phases. Moreover, solidification occurs over 129 extended temperature ranges and solid formation often occurs as a permeable crystalline-like 130 matrix, which coexists with the liquid phase. Otherwise, there are the fixed-grid models, using 131 finite element (FE) or finite volume (FV) methods [24, 27]. A separate equation for the liquid 132 fraction evolution is solved, which implicitly specifies and updates the interfacial locations with 133 respect to space and time. The fixed grid method is relatively simple, versatile, practical, adaptable 134 and easily programmable [11]. It can easily handle melting or solidifying materials over a range of 135 temperatures. The latent heat evolution is accounted for in the governing equation by using, either 136 enthalpy method [12, 23], heat capacity method [13, 28], temperature transforming model [14], 137 heat source method [24, 25], or other methods.

On the other hand, the multi-scale mesoscopic lattice Boltzmann method (LBM) has emergedto offer huge potential for solving complex thermo-fluidic problems involving morphological

140 development of complicated phase boundaries [21-23, 29-33] and recovers the Navier-Stokes and 141 energy equations. In addition, it has been witnessed that the LBM stands out in major fields of 142 classical fluid dynamics: multiple-scale flows and heat transfers with or without phase change 143 process. Its advantage, compared to a classical based-continuum formulation, is that it operates at 144 a mesoscopic level, which incorporates micro and meso-scale physics of phase transitions, and 145 bypasses the explicit calculation of the pressure equation, leading to time-efficient computational 146 simulations. Further, LBMs are inherently transient and parallelizable, which renders their 147 suitability to address phase change processes over large-scale computational domains [34]. 148 Moreover, by adopting partial bounce-back approach with enthalpy formulation [15], LBM treats 149 phase-change as flow in porous medium. Extensive work has been done to simulate fluid and heat 150 flow in porous media using LBM [35, 36]. The liquid fraction calculated through an enthalpy 151 formulation designates the porosity in the mushy zone and helps tracking fusion front and 152 simulating convection. The local nature of the method allows adding local complexities where 153 necessary.

#### **3. Numerical Model**

#### 155 **3.1. Enthalpy-temperature relationship**

156 The most common enthalpy/temperature relationship is often translated as a piecewise function 157 in the case of pure materials. However, even a small amount of impurities can lead to a significant 158 change in the enthalpy curve shape, with a depression of the melting temperature followed up by a 159 melting range. Hence, melting point analysis can provide information on the sample purity [37]. In 160 other words, a substance including soluble impurities will be prone to "melting point depression". 161 This is related to the intermolecular forces within the material. As the solid impurity increases, its 162 structure will be more disrupted, and hence will result in a greater variation in intermolecular forces 163 throughout different areas of the solid. The effect will be that the melting temperature is lower than 164 that of a pure material, and the solid melts over a wider range of temperatures. Note that this is not 165 the case for insoluble impurities. The latter will have no effect on the compound's melting point.

166 When soluble impurities exist, the model can be dealt as a binary mixture, with one component 167 having very small portion compared to the other. Thereby, we can calculate the depression in the 168 melting temperature ( $\Delta T_{am}$ ) as follows [37]:

$$\Delta T_{am} = T_a - T_m = R T_a^e X_i / L_f \tag{1}$$

where  $T_a$  is the melting point of a 100% pure material,  $T_m$  is the lowered melting point of the impure material,  $L_f$  (*J/mol*) is the molar heat of fusion, R (= 8.314 *J/mol/K*) is the ideal gases universal constant, and  $X_i$  is impurities' fraction in the considered material. In this work, this can be used as a pre-estimate of the real melting temperature of the studied sample with respect to the expected melting temperature in literature.

175 It seems obvious that impurities' percentage in a material alters the enthalpy curve of a substance 176 and consequently affects the resulting heat flux. The peak of the heat flux curves becomes wider 177 and shorter as the impurity increases while maintaining the same underlying area (under it), which 178 is related to the melting enthalpy.

- Enthalpy-temperature relationship for pure PCMs
- 180 The variation of enthalpy vs. temperature of a pure material is:

181 
$$\frac{dh_{pcm}}{dT} = \begin{cases} c_{s,pcm} & \text{for } T < T_a \\ c_{l,pcm} & \text{for } T > T_a \end{cases}$$
(2)

182 It should be noted that  $dh_{per}/dT$  tends to infinity when T approaches T<sub>a</sub>.

#### • Enthalpy-temperature relationship for non-pure PCMs, i.e. with soluble impurities

184 For an impure material, the variation of the enthalpy vs. temperature can be written as [38-40]:

185 
$$\frac{dh_{pcm}}{dT} = \begin{cases} c_{s,pcm} - (c_{s,pcm} - c_{l,pcm}) \frac{T_m - T_a}{T - T_a} - L_f \frac{T_m - T_a}{(T - T_a)^2} & for \quad T \le T_m \\ c_{l,pcm} & for \quad T > T_m \end{cases}$$
(3)

186 The resulting expression of the enthalpy becomes:

187 
$$h_{pcm} = \begin{cases} c_{s,pcm}(T - T_m) + (c_{l,pcm} - c_{s,pcm})(T_a - T_m) \ln\left[\frac{T - T_a}{T_m - T_a}\right] + L_f\left[\frac{T_m - T_a}{T - T_a}\right] + H_0 & for \quad T \le T_m \\ c_{l,pcm}(T - T_m) + L_f + H_0 & for \quad T > T_m \end{cases}$$
(4)

where  $T_a$  and  $T_m$  are the melting temperatures of pure and impure PCMs, respectively. However, L<sub>f</sub> is the latent heat of fusion,  $H_0$  is the enthalpy at  $T_{E_i}$  which denotes the onset of melting.

#### 190 **3.2 Thermal lattice Boltzmann model (TLBM)**

191 The Lattice Boltzmann method (LBM) is a mesoscale discrete model that has become an 192 increasingly popular tool for simulating fluid flows with and without heat transfers [15-20]. It 193 consists of simulating the statistical behavior of a set of particles on a lattice with finite velocities. 194 This evolution is carried out in a cycle of "streaming" (advection) and "collision" steps. The 195 essential interpretation of such an approach is that it is a special finite difference form of the 196 continuous Boltzmann equation. Furthermore, it allows providing macroscopic fluid properties, 197 such as density, velocity, pressure, etc., through weighted averages, or moments, of the particle 198 distribution for all discrete lattice velocities. The single relaxation time (SRT) lattice Boltzmann 199 model (also called the lattice Bhatnagar-Gross-Krook (LBGK) model) [41, 42] for incompressible 200 thermal flows leans on two distribution functions (DFs) with their corresponding evolution equations to solve the evolution of the two mesoscopic particle distribution functions,  $f_i$  and  $g_i$ , 201 202 via the discretized lattice Boltzmann equation as following:

203 
$$f_i(x+e_i,t+1) = f_i(x,t) - \tau_f^{-1}(f_i(x,t) - f_i^{eq}(x,t)) - \tau_f \beta g(T-T_0) / \rho \Delta T$$
(5)

204 
$$g_i(x+e_i,t+l) = g_i(x,t) - \tau_h^{-l}(g_i(x,t) - g_i^{eq}(x,t)) + S_h^g$$
(6)

where  $e_i$  is the microscopic particle velocity in the *i*-direction,  $\tau_f$  and  $\tau_h$  are the dimensionless relaxation times, and  $f_i^{eq}$  and  $g_i^{eq}$  are local equilibrium distributions functions that can be computed from:

208 
$$f_i^{eq} = \rho \omega_i \left[ 1 + \frac{3(\vec{e}_i \cdot \vec{U})}{c_s^2} + \frac{9(\vec{e}_i \cdot \vec{U})^2}{2c_s^4} - \frac{3(\vec{U} \cdot \vec{U})}{2c_s^2} \right]$$
(7)

209 and 
$$g_i^{eq} = T\omega_i \left[ 1 + \frac{\vec{e}_i \vec{U}}{c_s^2} \right]$$
 (8)

210 where 
$$\omega_i = \begin{cases} 4/9 & for \quad i = 0\\ 1/9 & for \quad i = 2,4,6,8\\ 1/36 & for \quad i = 1,3,5,9 \end{cases}$$
 and  $e_i = \begin{cases} (0,0) & for \quad i = 0\\ (0,\pm 1) & for \quad i = 2,4\\ (\pm 1,0) & for \quad i = 1,3\\ (\pm 1,\pm 1) & for \quad i = 5,6,7,8 \end{cases}$  (9)

are, respectively, the weight coefficient and the velocity vector of the  $D_2 Q_9$  model;  $\vec{U}(u,v)$  is the 211 212 macroscopic velocity, with, u and v representing velocities in the X- and y-directions, respectively. Note that the relaxation times  $\tau_f$  and  $\tau_h$  can be determined via  $v_{lattice} = c_s^2 \Delta t (\tau_f - 0.5)$ 213 and  $\alpha_{lattice} = c_s^2 \Delta t (\tau_h - 0.5)$ ,  $c_s$  being the lattice sound speed. It should be noted that, the lattice 214 viscosity and thermal diffusivity are selected so as to conform to the intended Prandtl number Pr 215  $(= v_{lattice} / \alpha_{lattice})$ . Likewise, the additional force term related to Boussinesq force F<sub>b</sub> is incorporated 216 in the model by shifting the velocity field by a term of  $F_b \tau_f / \rho$  as proposed by Shan and Chen [43], 217 where  $F_b = (-\beta g(T - T_0)/\Delta T)$ . By this treatment, there is no need to add a force term to the 218 collision operator. On the other hand, in g-distribution function, the source term is treated as per 219 the method proposed by Luo [44]. Hence, the resulting force in the LBM frame will be:  $S_h^g = -\omega_i S_h$ 220 with  $S_h \left(=Ste^{-l}\partial \varepsilon/\partial t\right)$  being the source (or sink) term that handles the phase-change. Note that, 221 222 we performed tests on the temperature and liquid fraction to insure that they converge within an 223 acceptable tolerance after one iteration for the parameters set considered in this study.

It is worth recalling that the description and validation of the model adopted herein can be found in [21, 45, 46]. The numerical model will calculate the temperature and velocity fields for both conduction and convection heat transfer modes. Afterwards, the liquid fraction will be calculated
from the enthalpy while taking into consideration the impurities' presence. Hence, the enthalpy h
is calculated from equation (4).

229 The liquid fraction  $(\mathcal{E})$  is computed as:

230 
$$\mathcal{E} = \begin{cases} l & \text{if } \mathcal{E}_l = l \\ \mathcal{E}_2(h) & \text{if } \mathcal{E}_l = 0 \end{cases}$$
(10)

where  $\mathcal{E}_{l}$  is an indicator parameter that is equal to 1 as long as nucleation did not occur for the solidification phase. For nucleation to occur the temperature should fall below the nucleation temperature T<sub>nuc</sub>, where the degree of supercooling is the estimated as (T<sub>m</sub> – T<sub>nuc</sub>). Note that this happens only in solidification, so that the solidification and melting curves are defined according to different indicators. The above numeric indicator controls what enthalpy curve is used for the calculation of liquid fraction according to Fig. 3, and then,

237 
$$\varepsilon_{2}(h) = \begin{cases} 0 & \text{for } h < h_{s} = c_{s,pcm}T_{E} = H_{0} \\ \frac{h - h_{s}}{h_{l} - h_{s}} & \text{for } h_{s} \le h \le h_{l} = h_{s} + L_{f} \\ 1 & \text{for } h > h_{l} \end{cases}$$
(11)

It is useful to recall that, in the current model, the solid and liquid phases are defined according to the liquid fraction value. Therefore, a mushy zone state is assigned when the value of  $\varepsilon$  is between zero and one. In this case, the velocity field is partially bounced back and the macroscopic velocity is modified [15, 45, 46]. The procedure for implementing the partial bounce-back approach is described in [45, 46].

For the velocity field, the non-slip BCs are used for all the cavity walls. These are performed by the on-grid bounce-back (BB) boundary conditions:

245 
$$f_i(x_w, t+1) = f_j(x_w, t)$$
 (12)

246  $x_w$  being the fluid node adjacent to the wall, and i and j represent two opposite lattice directions 247 on the boundary site. Note that the BB conditions apply to the DF in non-parallel directions at a 248 solid wall.

To specify a constant temperature at the left and right walls, we use the method proposed by Inamuro *et al.* [47]. Its principle is to substitute unknown DFs for a boundary point with local equilibrium values using an adjusted temperature to set the defined temperature at that point. Specifically, the adjusted temperature on the left side can be expressed as:

253 
$$T' = \frac{6}{1 - 3v_{w,x}} (T_h - \sum g_k)$$
(13)

254  $v_{w,x}$  being the computed near-wall velocity, and  $g_p$  represents a known distribution function. 255 Hence, the unknown DFs  $g_p$  are computed by  $g_p = T'\omega_i(1 + \vec{e}_i \cdot \vec{U} / c_s^2)$ . As for the adiabatic BCs, 256 the Neumann BCs are achieved using the BB boundary conditions for the distribution  $g_i$ , as 257 prescribed for  $f_i$ .

In the nearly incompressible formulation, the basic thermo-hydrodynamic properties, such as density  $\rho$ , momentum density,  $\rho U$ , and temperature, T, are defined as moments of the DFs,  $f_i$ and  $g_i$ , as follows,

261 
$$\rho = \sum_{i=0}^{i=8} f_i, \qquad \rho U = \sum_{i=0}^{i=8} e_i f_i, \qquad T = \sum_{i=0}^{i=8} g_i$$
(14)

To simulate the presence of a mushy zone (co-existence of liquid and solid), a step is added to mimic the bounce-back at a lattice node [23, 45, 46]. This condition redirects the incoming fluid packets prior to the collision step, as follows:

265 
$$f_i^{out}(x,t) = (1-\varepsilon)f_i^{col} + \varepsilon f_i^{in}(x,t)$$

where  $f_i^{in}$  and  $f_i^{out}$  denote the incoming and outgoing fluid packet densities at a node.

This ensures that for a completely liquid phase ( $\varepsilon = 1$ ), a normal collision is conducted. However, when it is completely solid ( $\varepsilon = 0$ ), the flow is bounce-backed and blocked, whereas for values between 0 and 1, the flux is partially bounce-backed according to the solid fraction estimated at the node. Such a scheme has been verified in our previous work compared to analytical solutions and other numerical methods [21-23, 40, 41].

The velocity field is then modified in the mushy zone and expressed in terms of the in-comingfluid packet densities,

$$274 \qquad U^* = \varepsilon. U \tag{15}$$

This modified velocity is in accordance with the requirements of the partial bounce-back approach [23, 45, 46]. As a result, the flow in the mushy zone will be dealt as flow in a porous medium and will therefore be governed by Darcy's law as proved by derived analytical solutions [23, 45, 46].

#### 279 4. Experimental Setup

280 Recall that the main task targeted here is to develop a mutually compatible experimental and 281 numerical method to characterize the studied PCM. The major enhancement in the current 282 numerical model is to add natural convection and supercooling, adopt variable thermo-physical 283 properties, and use the real enthalpy curves corresponding to the considered PCM (viz. 284 Octadecane). Let's point out that this PCM is an alkane hydrocarbon of chemical formula is 285 CH<sub>3</sub>(CH<sub>2</sub>)<sub>16</sub>CH<sub>3</sub> with Prandtl number is about 50. In general, for high Prandtl values, the 286 momentum diffusivity dominates, and convection seems very efficient in transferring heat 287 (energy).

To solve this physical problem, the TLBM, for phase change in multi-layered materials, is used herein. However, before confronting numerical simulations findings, we perform experiments on the Octadecane to characterize its main thermo-physical properties: conductivity (solid and liquid), heat capacity (solid and liquid), and latent heat of fusion. The numerical model, hereby, helps us to determine both the real enthalpy curve and the degree of supercooling in the material. Figure 2 shows the schema of the experimentally studied sample of Plexiglas containing Octadecane as PCM. Tables 1 and 2 gather the properties of Octadecane and Plexiglas, used in the numerical model, as per the literature [48, 49] and verified experimentally with an acceptable tolerance.

296 The experimental setup and its associated equipment, used in this work, are schematically 297 depicted in Figs. 2 and 3(a, b). The studied phase-change material, viz. Octadecane (99% pure), is 298 placed inside a parallelepiped Plexiglas enclosure and prone to a temperature gradient through 299 exchange plates controlled by two thermo-regulated baths (Julabo Model 34 HE - 1kW with a 300 precision of about  $\pm 0.01$  °C)) that define thermal conditions (see specifications in [50]). The 301 exchange aluminum plates (500  $mm \times 500 mm \times 19 mm$ ) allow imposing temperature variations, 302 with respect to selected time scales, on the two dominant faces (left and right faces). The upper and 303 bottom faces, of the studied sample, are insulated by a 14.5 cm-thick polystyrene (a thermally 304 insulating material). Such insulation also serves to minimize the heat transfer from the sample 305 lateral faces into the surrounding medium. This is the guarded hot plate approach principle, often 306 used when characterizing the thermal performance of PCM samples. The flux-meters used herein 307 are "tangential gradients flux meters". The inserted sensors (Captecy, France) on the sample's both 308 sides were pre-calibrated (using the comparative method) with a precision of about 2%, using the device described by [51]. Their surface, thickness and sensitivity are 210×140 mm<sup>2</sup>, 0.2 mm and 309 124  $\mu V.W^{-1}.m^{-2}$ , respectively. The various sensors are connected to a multichannel multimeter 310 311 (Keithley 2700) adapted to low level signal measurements. Experimental data are scanned at 312 regular and adjustable time steps of 10 s. The adopted experimental setup permits the simultaneous 313 measurement of heat fluxes and temperatures through the different faces. Note that data acquisition 314 is facilitated by a PC running LabVIEW for further analysis.

315 According to the thermal program applied to the sample, it is possible to characterize the 316 apparent thermal conductivity, the specific heat capacity, the phase change temperature and latent 317 heat of the sample. Indeed, the experimental set-up permits to impose temperature loading on each 318 face of the studied sample. Simultaneous measurements of temperatures and heat fluxes exchanged 319 during heating and cooling processes allow the determination of the apparent thermo-physical 320 properties. The characterization also yields to the determination of conductivities and heat 321 capacities when the PCM is in solid or liquid state. During the phase change, temperature and the 322 latent heat can be determined via proven methods [50 - 52], to name few.

#### 323 5. Obtaining Octadecane thermo-physical properties

#### **5.1.** Thermal conductivity and thermal contact resistance in solid phase

325 For the solid phase test, we impose, using the previous experimental setup, temperatures of  $T_{G}$ = 10 °C and  $T_D$  = 15 °C (below melting temperature) on the left and right faces, respectively, until 326 327 a thermal steady state is reached. The heat fluxes are initially constant. At a particular time, an 328 increase of 5°C in temperature is imposed in both thermo-regulated baths linked to the plate heat 329 exchangers. This will induce an increase of temperature in the material, before reaching again a 330 thermal equilibrium. The sample would thus store energy (sensible heat) between these two 331 permanent steady states. A similar experiment is performed to determine the thermal conductivity 332 in the liquid phase. The sample is also subjected to a temperature increase of 5°C starting from T<sub>G</sub> 333 = 30 °C and  $T_D$  = 35 °C, insuring temperatures higher than the melting temperature of the 334 Octadecane. The subjected thermal loading ramp and the resulting heat fluxes are shown in Fig. 335 4(a, b).

336 The thermal conductivity  $\lambda$  can be determined depending on the sum of heat fluxes and the 337 temperature difference, using the following relation [53],

$$338 \qquad \lambda = \sum \varphi L / 2\Delta T \tag{16}$$

339 where  $\varphi$  is the heat flux density in  $W/m^2$  and L is the thickness of the sample.

It is useful to mention that the used method involved simultaneous measurements of the heat fluxes and temperatures on both sides of the differentially heated sample. Compared to conventional methods of determining the thermal conductivity in steady state, this method is four times faster [53]. The exact term for the quantity measured is "thermal transmission", which, depending on the material being measured, can have components of convective, radiative and conductive heat transfer; it is commonly referred to as the effective or apparent thermal add conductivity.

347 The heat sensor is made of a thin material with a high thermal conductivity (copper). Thermal 348 contact resistance (or contact resistivity) may cause huge errors of thermal conductivity 349 measurements if it is not taken into account. Moreover, when there are two different material layers, 350 a thermal resistance exists on their interface. It is more obvious in the case of two solids. In case of 351 thermal insulation materials (small conductivity) the sample's thermal resistance is large and 352 thermal contact resistance can be neglected. But, in case of higher conductivity materials (> 0.1353 W/mK), the thermal contact resistance becomes significant compared to the sample's thermal 354 resistance and cannot be neglected [54]. Hence, it is important to estimate this effect for accurate 355 results.

356 The resistance of the sample can be defined by:

357 
$$R_{eq} = 2R_c + 2R_{pl} + R_{oct}$$
 (17)

358 where  $R_c$ ,  $R_{pl}$ , and  $R_{oct}$ , are respectively the thermal resistivity contact, resistance of Plexiglas and 359 Octadecane. We first neglect the thermal contact resistivity. Then,

$$R_{eq} = \frac{L}{\lambda_{eq}} = \frac{2L_{pl}}{\lambda_{pl}} + \frac{L_{oct}}{\lambda_{oct}}$$
(18)

Here, we apply Eq. 18 to calculate the equivalent conductivity of the sample (Plexiglas + Octadecane). The literature properties of Plexiglas are gathered in Table 1, and those for 363 Octadecane are in Table 2. The resultant conductivity in the solid case is:  $\lambda_{eq} = 0.167 W/(m.K)$ . 364 Hence, by applying Eq. 18, we get  $\lambda_{oct} = 0.152$  W/(m.K). This value is very far from the 365 conductivity of Octadecane reported in the literature [48, 49]. The error is probably due to ignoring 366 the thermal contact resistivity. As stated before, when testing samples of moderate thermal conductivity ( $\lambda \sim 0.1$ -10 W/(m.K) the thermal contact (or interface) resistance must be addressed, 367 368 otherwise significant errors will result. Since we are not sure about  $R_c$ , we will suppose range of 369 values of  $1/R_c = 50 - 100$ . Thus, as we change  $R_c$ , we obtain different thermal conductivities of 370 solid Octadecane:  $(R_c = 1/100; \lambda_{oct} = 0.219 \text{ W/(m.K)}; (R_c = 1/70; \lambda_{oct} = 0.27 \text{ W/(m.K)}; (R_c = 1/60; \lambda_{oct} = 0.219 \text{ W/(m.K)}; (R_c = 1/6$ 371  $\lambda_{oct} = 0.31 \ W/(m.K); \ (R_c = 1/50; \ \lambda_{oct} = 0.39 \ W/(m.K).$ 

From here, we can realize the major impact of considering the thermal contact in calculating the conductivity of Octadecane, which has a relatively moderate conductivity. The estimated values of  $\lambda_{oct}$  are plotted versus  $R_c$  in Fig 5a. The value in the literature for the conductivity of Octadecane is  $\lambda_{oct}$  (solid) = 0.356 W/(m.K) which corresponds mostly to around  $R_c = 1/60$ . It is worth mentioning that the contact resistances here occur between the flux sensors and Plexiglas, and also between Plexiglas and solid PCM. This is applicable for the 4 faces of the enclosure. However, since we take a 2D model, we ignore the effect of resistance on the upper and lower faces.

#### **5.2.** Thermal conductivity, thermal contact resistance and convection in liquid phase

As in the previous procedure, we calculate the conductivity in liquid Octadecane. The Flux density and surface temperatures are plotted in Fig 4b. The estimated value by Eq. 18 is  $\lambda_{app}$  (liquid) = 0.22 W/(m.K), which can be seen as an apparent conductivity. It is important to recall here that the quantity measured may have a convection component. Therefore, we seek to, theoretically, prove the existence of convection in the liquid state. This would check the high value of the apparent conductivity in liquid phase, and then to confirm this experimentally and numerically.

- 386 •
- Theoretical evaluation of the convection

We need to calculate  $Ra_H = \beta g \Delta T H^3 / \alpha v$  for the above problem ( $A=H/L \approx 20$ ), corresponding to the considered sample. This gives us an idea about the mechanism of heat transfer, within the sample, and on the effect of the fluid flow, following the scaling laws [55]. In such a tall enclosure the convection is usually ignored. Here, our aim is to check the importance of considering convection theoretically, numerically, and experimentally.

According to the scaling laws [55], the parameter  $Ra_H$  needs to be calculated and to H/L:

393 
$$(Ra_H)^{1/4} = (\beta g \varDelta T H^3 / \nu \alpha)^{1/4} = (1.415 \times 10^{10})^{1/4} \approx 345.$$

394 
$$(Ra_H)^{-1/4} = (\beta g \varDelta T H^3 / \nu \alpha)^{-1/4} = (1.415 \times 10^{10})^{-1/4} \approx 0.003$$

395 
$$H/L = 20.2$$
, so  $(Ra_H)^{-1/4} \le H/L \le (Ra_H)^{1/4}$ .

So, the flow pattern is expected to show a boundary layer on all four walls, with one core remaining stagnant. The dominant heat transfer mechanism is "boundary layer convection" with a significant effect of the fluid flow. To calculate the Nusselt number, we can use an adequate empirical formula. Since  $Ra_L = \beta g \Delta T H^3 / v \alpha = 3.43 \times 10^5$ , with 10 < H/L < 40,  $1 < Pr < 2 \times 10^4$ ,  $10^4$  $< Ra_L < 10^7$ , then:

401 
$$\overline{Nu}_{L} = 0.42 x R a_{L}^{1/4} x P r^{0.012} x (H/L)^{-0.3}$$
 (19)

This relationship allows to deduce  $\overline{Nu}_{L} = 4.33$  with  $Ra_{L} = \beta g \Delta T L^{3} / v \alpha$ . This reveals that the convective heat transfer is four times stronger than the conductive one. Once again, this shows that the convection is the dominant mechanism in this problem. The apparent conductivity measured by Eq. 18 has a convection contribution, and we can state that it is not the equivalent conductivity of the sample.

407

#### Experimental investigation of the convection

To achieve this, we perform a new experiment. We inject in the Plexiglas enclosure of Octadecane, described in Fig. 2, silver coated hollow glass spheres, and allow them to settle down. Using Particle Image Velocimetry (PIV) system, we trace the flow of the particles inside the enclosure. In the case of liquid Octadecane, due to the presence of convection, and as expected, the powder circulates inside liquid Octadecane. In contrary, if conduction was the dominant mode, thepowder would have stayed at the bottom, and no motion would have been noticed.

414 After proving the presence of convection, we will estimate the value of the conductivity of liquid415 Octadecane, by the aid of the numerical simulations.

416

#### Numerical assessment of the convection

The implemented LBM numerical model is used to evaluate the convection in liquid Octadecane within the Plexiglas enclosure. Thus, the average Nusselt number  $(\overline{Nu}_L)$  value on the Octadecane interface is 4.81. Such a value seems close to that estimated empirically by the order of 10%.

The average equivalent conductivity for natural convection can be estimated via the followingrelationship [55]:

422 
$$\frac{\lambda_{app}}{\lambda_{eq}} \approx \frac{Q_{LBM,conv}}{Q_{LBM,cond}}$$
(20)

where  $\lambda_{app}$  and  $\lambda_{eq}$  are the apparent and equivalent conductivities of liquid Octadecane. Note that, 423 424 by apparent here, we mean that it contains the convection contribution. As for the equivalent, we 425 point to the conductivity calculated for the sample (Plexiglas + Octadecane). To compute the ratio, 426 we implement two models. The first is for convection (with a Boussinesg force evaluated by the 427 corresponding Ra value), and the second is a pure conduction model (without the Boussinesq force, 428 insuring a zero-velocity field). The simulation results do not depend on the selected value of 429 conductivity, since in LBM we assign a fixed Prandtl number of 50. The main aim here is to 430 evaluate the effect of including the Boussinesq force that designates the convection. This method is only an approximation. The calculated ratio is  $\lambda_{app}/\lambda_{eq} = 1.76$ , hence the value of the equivalent 431 conductivity is  $\lambda_{eq} = 0.125$  W/mK. Here, the thermal contact resistance occurs only between the 432 433 flux sensors and the Plexiglas. Now we use Eq. 18 with different trials on the thermal contact 434 resistance to get:  $R_c = 1/100$ ;  $\lambda_{oct} = 0.123 W/(m.K)$ ;  $R_c = 1/70$ ,  $\lambda_{oct} = 0.137 W/(m.K)$ ;  $R_c = 1/60$ ; 435  $\lambda_{oct} = 0.151 \ W/(m.K); R_c = 1/50; \lambda_{oct} = 0.162 \ W/(m.K).$ 

436 The conductivity of liquid Octadecane is  $\lambda_{oct} = 0.148 W/(m.K)$  in literature. So in both liquid 437 and solid cases the closest calculated value of conductivity is obtained when considering  $R_c = 1/60$ . 438 Fig. 5b shows the estimated values of  $\lambda_{oct}$  for the liquid Octadecane versus the thermal contact 439 resistance. As deduced, the effect of thermal resistivity contact is much more in the case of the 440 solid state, where there is a solid-solid contact. Thereby an interface of the air gap may rise in 441 between. From our approach, the conductivity of solid and liquid Octadecane are  $\lambda_{oct}$  (solid) = 0.31 442 W/(m.K) and  $\lambda_{oct}$  (liquid) = 0.151 W/(m.K), respectively with  $R_c = 1/60$ . However, we should still 443 consider border effects for more accuracy.

#### 444 **5.3. Specific heat capacity**

The temperatures and the heat fluxes evolution on both sides of the sample, when Octadecane is in the solid and the liquid phases are represented in Fig. 4. A symmetrical behavior of heat fluxes and temperatures measured on both faces of the sample can be observed, which correspond to the results classically obtained with a solid material without phase change.

449 Initially, the sample is isothermal (at a thermal equilibrium state), and then a temperature change 450 is imposed on its both sides. This induces a thermal evolution of the system in an asymptotic way 451 towards a second thermal steady state. Also, it should be noted that the heat fluxes evolve quickly 452 when the temperatures of the sample are increased and then converge to a second thermal 453 equilibrium state obtained at the end of the test. The specific heat capacities of the sample are 454 obtained starting from the determination of the sensible heat accumulated by the material between 455 the imposed temperatures. The sensible heat is calculated by integrating the difference in heat 456 fluxes between the initial and the final state using the following relationship:

457 
$$Q = \frac{1}{\rho L} \int_{T_{init}}^{T_{end}} \Delta \varphi = \sum_{i} C_{p,i} \left( T_{end} - T_{init} \right)$$
(21)

458 where  $\Delta \varphi$  represents the cumulative heat rate entering the sample and  $C_p$  is the apparent specific 459 heat capacity (*kJ/(kg.°C)*). 460 The calculated specific heat capacity of Octadecane in solid and liquid phases are:  $c_{oct,solid} = 1925$ 461  $kJ/(kg.^{\circ}C)$  and  $c_{oct,liquid} = 2365 kJ/(kg.^{\circ}C)$ . It is noted that these values are consistent with those 462 available in the literature.

#### 463 **5.4.** Analysis of the heat flux with phase-change

464 To analyze the heat flux in the presence of a phase change, we use a four-hour ramp. The sample 465 is initially at 15.8 °C, then the both plates' temperature  $T_p$  is increased from 15.8 °C to 40 °C in 4 466 hours (4h). Then a constant loading of 40  $^{\circ}C$  is applied followed by a decreasing ramp until 467 reaching 15.8 °C again, as illustrated in Fig. 6. As noted, the sample is initially in thermal 468 equilibrium, where the heat flux is zero. This is followed by sensible heat flow when the PCM is 469 still in its solid state. The curve then starts increasing gradually at a time corresponding to the onset 470 of melting. The latent heat absorbed also increases gradually and the largest quantity is absorbed 471 in the vicinity of the melting point. After complete melting, and reaching the constant heating 472 phase, the PCM goes back to a thermal equilibrium, with no more flux variation, until the cooling 473 ramp starts.

474 When cooling starts, the liquid PCM releases sensible heat until reaching the solidification 475 temperature. The difference between the melting and solidification is that the majority of freezing 476 happens directly, and the largest amount of latent heat is released at first, then the rest will solidify 477 gradually. This behavior can be also regarded to the expected shape of the enthalpy curve. The 478 portion around the curve at the solidification temperature is discontinuous. There is a direct energy 479 jump from a temperature point in the liquid state to the solidification point. We note also the 480 existence of supercooling, which is illustrated by the formation of a vertical portion or discontinuity 481 in the curve (Fig. 1). After complete freezing, the PCM returns back to its equilibrium state with 482 almost zero flux.

#### 483 **6. Results and discussion**

484 As previously stated, the major aim is to first estimate the main thermo-physical properties and

485 to highlight their effect on the numerical results if the supercooling, convection, and soluble 486 impurities are ignored or not. To achieve this, we compare the numerical results, using an improved 487 model, with the experimental ones. The properties in Tables 1 and 2 and the verified thermo-488 physical properties (conductivities, specific heat capacities, latent heat of fusion, thermal contact 489 resistance, etc.) are fixed in the model. It should be noted that the Boussinesq force has been varied 490 to account for convection, the melting temperature to calibrate the enthalpy curve, and the degree 491 of supercooling to estimate the nucleation temperature. In the following, some significant results 492 showing effects of physical phenomena are comprehensively presented and discussed.

#### 493 **6.1. Effect of enthalpy curve shape**

494 As explained before, the presence of soluble impurities in the PCM results in a melting 495 temperature depression. Recall that, the used Octadecane is thought to be 99% pure. So, the 1% of 496 soluble impurities can have an impact on the heat flux curve. This will be investigated theoretically 497 and numerically. First, the depression in the melting temperature is calculated from Eq. (1) to obtain 498  $T_m = 28.03$  °C. Thus, the PCM melts with a depression of about 0.1 °C compared to the case of 499 pure Octadecane. Then, this melting temperature will be used in the numerical model, to check if 500 this the numerical and experimental fluxes match. If not,  $T_m$  will be changed until they well match. 501 The enthalpy-temperature curves are plotted in Fig. 7 for different values of  $(T_a - T_m)$ . As 502 demonstrated, the curve becomes less steep as  $T_m$  deviates from  $T_a$ . This induces a melting 503 temperature range that causes a gradual increase in latent heat instead of absorbing it at once.

Moreover, to show the important impact of enthalpy curve on the flux, we compare the heat flux obtained numerically for the case pure Octadecane to the experimental one (cf. Fig. 8a). In pure PCM, there is no melting range. Thus, the immediate absorption of latent heat at the melting temperature results in a sharp and high rate of heat flow at this moment, as shown in the comparison curves. However, when there exists a temperature depression, the rate of heat absorption decreases more, since there is no instant absorption and release. The accurate prediction of the onset of 510 melting and freeing is highly dependent on taking into account the real enthalpy-temperature 511 relation.

512 By comparing the experimental and numerical curves, the best fit was obtained for  $T_m = 27.6$ 513  $^{\circ}C$ , which corresponds to a variation of about 0.5 $^{\circ}C$  from the supposed pure melting temperature 514 found in literature (Fig. 7). This shows that using Eq. (1) may not be adequate in our case but can 515 be used as pre-estimation. Also, the supposed melting temperature [48, 49] of pure Octadecane is 516 also questionable. If Octadecane is considered pure, the heat flux curve will show a high 517 discrepancy when compared to the experimental one, as shown in Fig. 8a. The curve obtained 518 numerically comes from considering the enthalpy curve as the traditional piece-wise function. This 519 shows that such a curve cannot be used for our case.

The final numerical curve for melting is plotted in Fig. 11 despite the fact that this is the result from the enhanced numerical model, i.e. including also convection. In addition, we highlight that the heating rate does not influence the prediction of the melting point  $T_m$ , since the enthalpy curve is unique for a material.

#### 524 **6.2.** Effect of presence of supercooling and convection

525 We show, in what follows, the discrepancy that would have resulted if we ignored the presence 526 of convection and supercooling. The major effect of ignoring convection (cf. Fig. 9a) is on 527 estimating the time of melting and mainly that of solidification. At first, the material is solid. So 528 convection will start affecting the curve as soon as the liquid fraction starts increasing. It is 529 important here to address the effectiveness of our partial bounce-back LBM model. By this method, 530 we are able to treat the mushy zone as a porous medium, where the velocity of the fluid is restrained 531 but not completely blocked. The Rayleigh number (Ra), corresponding to the real convection, is 532 searched by a fitting method, and is found to be  $Ra = 1.2 \times 10^4$ . Higher values would lead to an over 533 estimation (Fig. 9b).

534 On the other hand, if supercooling is ignored (see Fig. 10a), the solidification starts before the 535 real instant. So, the experimental and numerical results will show a lag in time. To overcome this, we have sought the degree of supercooling through a tuning (fitting) method. Hereafter, the best estimated degree of supercooling corresponds to 1.4 °*C*. If higher supercooling degree is used, the supercooling phenomenon will be overestimated (see Fig. 10b).

By this, we can combine all the enhancements to the present model: using the real enthalpy curve, including convection and supercooling, using variable thermo-physical properties for solid and liquid phases, and using a partial bounce-back LBM for phase change to better simulate the low effect of convection. The enhanced model calculated for  $Ra = 1.2 \times 10^4$ , degree of super cooling of 1.4 °*C*, and a melting point depression of 0.43 °*C* is displayed in Fig. 11, and shows a great improvement, and matches the experimental results.

545 The simplifications taken in some numerical models can result in an overall discrepancy in the 546 real behavior of PCM. These discrepancies may lead to wrong estimation of the fusion times and 547 the energy amount stored. Consequently, the PCM will not give the desired performance. The major 548 enhancement to the proposed model was to take into account natural convection, supercooling, to 549 adopt variable thermo-physical properties for solid and liquid phases, and to use the real enthalpy 550 curves corresponding to the considered PCM. These improvements have led to better agreement 551 with the experimental results, and showed that if the above phenomena were present, they cannot 552 be ignored.

#### 553 7. Conclusion

The main aim of this work is to characterize the thermo-physical properties and performance of Octadecane. This PCM may be promising for the usage in glass facades or other building materials and latent heat systems. To achieve such an objective, we adopted an approach based on experimental and numerical techniques. The enhanced numerical model, used here, can help estimate some properties, and can be also used as an optimization tool for any practical application. The thermo-physical properties obtained experimentally and, using the numerical model, match the expected values from literature. The adopted numerical model is a thermal LBM with a partial bounce-back approach and an enthalpy-based model. We considered the natural convection, supercooling, variable thermo-physical properties (when necessary), and the real enthalpy curve of Octadecane. Simulations performed using the improved model corroborate the experimental results and show that ignoring these phenomena may lead to wrong estimation of the fusion times and amount of energy stored and the PCM will not give the desired performance.

#### 566 **Disclosure statement**

The authors declare no potential conflicts of interest regarding authorship and/or publication of thispaper.

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#### List of Tables

Table 1. Properties of Plexiglas [48, 49]			
Property	Value		
Heat capacity	1470 J.Kg <sup>-1</sup> .K <sup>-1</sup>		
Thermal conductivity	0.19 W.(m.K) <sup>-1</sup>		
Density	1190 Kg.m <sup>-3</sup>		

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**Table 2.** Properties of Octadecane from literature [48, 49]

Property	Value
C <sub>solid</sub>	1910 JKg <sup>-1</sup> °C <sup>-1</sup>
Cliquid	2230 JKg <sup>-1</sup> °C <sup>-1</sup>
Density p	779 Kgm <sup>-3</sup>
$\lambda_{solid}$	0.356 Wm°C <sup>-1</sup>
$\lambda_{liquid}$	$0.149 \text{ Wm}^{\circ}\text{C}^{-1}$
Enthalpy of fusion	241650 JKg <sup>-1</sup>
Temperature of fusion	28.15 °C
β	$0.02 \text{ K}^{-1}$
Pr	50

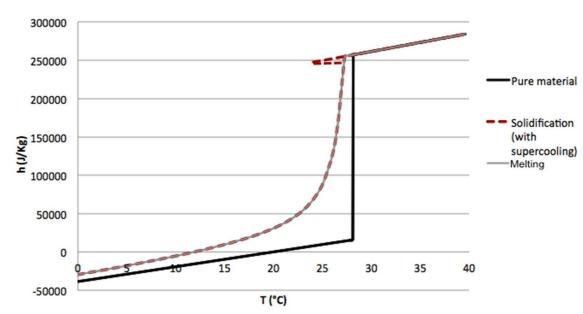
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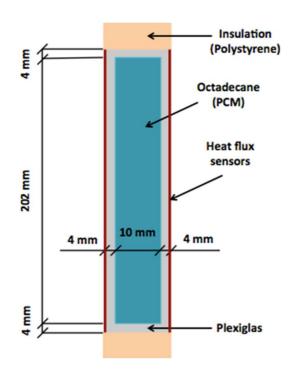
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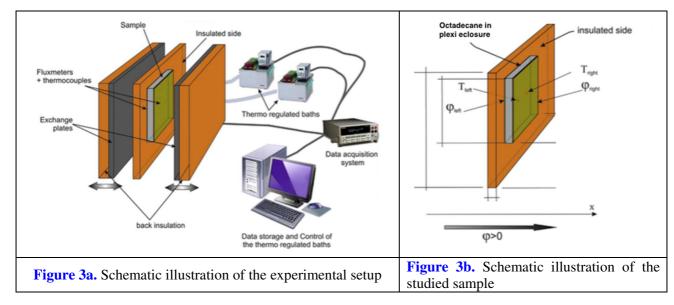
Figure 1. Enthalpy-temperature relationship for pure PCMs with soluble impurities in the presence of supercooling



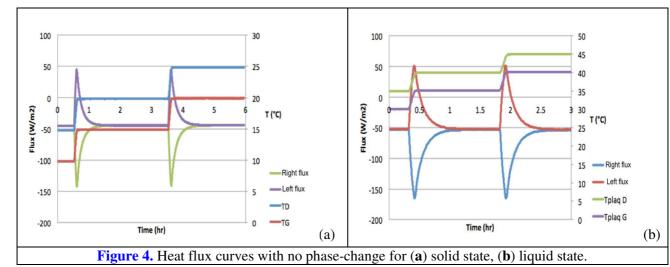
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Figure 2. Two-dimensional schematic of the studied sample

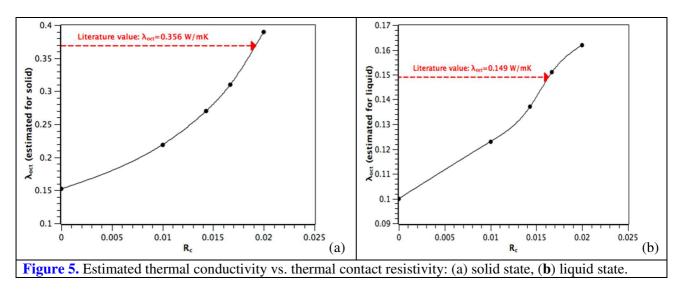














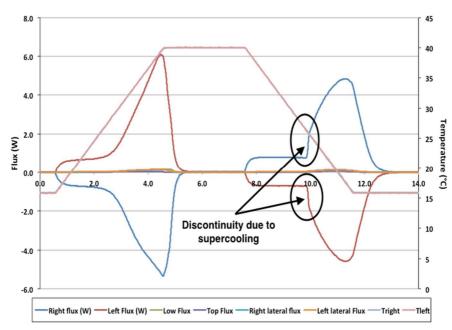
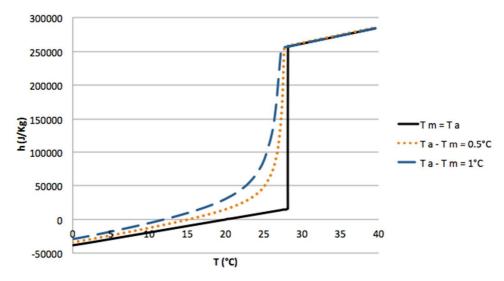


Figure 6. Heat flux curves indicating the presence of supercooling.





**Figure 7.** Enthalpy-temperature relationship for different (T<sub>a</sub> - T<sub>m</sub>) values.

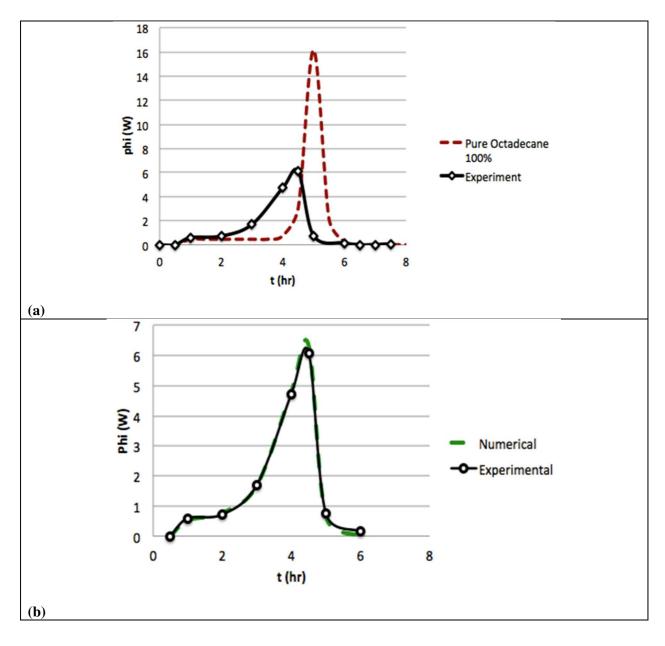


Figure 8. Effect of the presence of impurities on the heat flux (a), Numerical and experimental shapes (b) with  $T_m = 27.6$  °C

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