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Oxidation of Methane to Methanol over Pd@Pt Nanoparticles under Mild Conditions in Water

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Abstract:

Direct methane oxidation into oxygen-containing chemicals under mild conditions sparks increasing interest. Here, we report Pd@Pt core-shell nanoparticles that efficiently catalyse the direct oxidation of CH₄ to CH₃OH in water using H₂O₂ as an oxidant under mild conditions. The catalyst presents a methanol productivity up to 89.3 mmol g metal⁻¹ h⁻¹ with a high selectivity of 92.4% after 30 min at 50 °C, thus outperforming most of previously reported catalysts. Electron-enriched Pt species in the Pd@Pt nanoparticles were identified by structural and electronic analysis. Pd in the core donates electrons to Pt, leading to higher rates of methane activation. Based on the results of control experiments and kinetic analysis, a consecutive oxidation pathway via a radical mechanism is proposed, which includes initial formation of CH₃OOH and CH₃OH followed by further oxidation of CH₃OH to HCHO, HCOOH, and CO₂.

1. Introduction

Natural gas is receiving high attention as a valuable source of energy and chemicals.^{1, 2} As the main component of natural gas, methane is extensively applied as a fuel and also processed into chemicals.³⁻⁵ To date, large-scale conversion of methane to liquid hydrocarbons in industry has been carried out through an indirect methane-steam reforming coupled with Fischer-Tropsch synthesis.⁶⁻¹⁰ These steps normally involve harsh conditions with high temperature (> 400 °C) and pressure (>10 bar), resulting in increased costs of operation and maintenance.¹¹⁻¹⁵ Direct conversion of methane into value-added liquid fuels and chemicals such as methanol, olefins, hydrogen, and aromatics has thus become an important research topic attracting interests from both industry and academia.¹⁶⁻¹⁸

The direct conversion pathways include methane pyrolysis¹⁹, oxidative coupling^{20, 21}, and partial oxidation^{22, 23}. Among these, oxidation pathways are exothermic and low-temperature favoured. For instance, direct oxidation of methane into methanol (CH₄ + 0.5 O₂ \rightarrow 3CH₃OH) has $\triangle H^{0}_{298K}$ value of - 126.4 kJ/mol. Over a range of oxidants, such as O₂, H₂O₂, and N₂O, partial oxidation has been proven viable below 200 °C. Compare to the indirect syngas process, it is simpler and potentially more

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effective, but there are two main issues to overcome. First, the C–H bond in methane is difficult to activate due to the high ionization energy, high bond energy, low polarity, as well as low electron and proton affinity of methane.²⁴⁻²⁶ Second, it is thermodynamically difficult to keep the formed methanol because the dissociation energy of C–H bond in methanol (392 kJ/mol) is lower than that in methane (439 kJ/mol). Under typical reaction conditions, methanol is thus easily oxidized to CO₂.^{6, 27-29}

Results from decades of research showed that certain homogeneous and heterogeneous catalysts are active for the selective oxidation of methane into C1 oxygenates under low temperatures.³⁰ For instance, molecular complexes of Pd, Rh, Au, Hg, Ru, and Pt directly oxidized methane into methanol^{26, 31, 32}, but toxic/corrosive reagents such as hydrobromic acid, trifluoroacetic acid, oleum, or hydrochloric acid were heavily used. In heterogeneous catalysis, zeolite-stabilized Fe and Cu species are known to convert CH₄ into methanol via a stepwise, separated reaction steps.³³⁻³⁹ In a single-step manner⁴⁰⁻⁴⁶, a few systems have been identified to be effective as well. For instance, iron atoms confined in graphene showed high selectivity (94%) of C1 products (CH₃OOH, CH₃OH, HOCH₂OOH and HCOOH) at 25 °C using H₂O₂ as an oxidant.⁴⁷ TiO₂ nanoparticles supported Cr catalysts achieved similar selectivity at 50 °C.⁴⁸ Concerning noble metal-containing catalysts, many progresses have been acquired with Au-Pd colloid-based catalysts.⁴⁹⁻⁵¹ Hutchings et al.⁵² reported high selectivity (92%) and methanol productivity (53.6 mol Kg_{AuPd}⁻¹ h⁻¹) over Au-Pd nanoparticles using H₂O₂ as an oxidant. Very recently, Xiao et al.⁵³ prepared hydrophobic ZSM-5 as a molecularfence for in situ H₂O₂ generation that led to the selective oxidation of methane to methanol. This fence permitted the diffusion of the hydrophobic species like methane, oxygen, hydrogen, to PdAu active sites over the colloidal catalyst, while locally concentrating the formed H_2O_2 that allowed its rapid interaction with methane.

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Beyond Au, heterogeneous noble metal catalysts for oxidizing methane to methanol and other oxygenates are currently not common. The CH₃ intermediate is a key precursor for methanol formation in direct oxidation of methane.^{22, 40, 54} Based on DFT calculation, platinum clusters with high proportion of highly coordinatively unsaturated sites are predicted to effectively stabilize the CH₃ intermediate by hindering its successive dehydrogenation.⁵⁵⁻⁵⁷ Design Pt-based colloids by incorporating a second metal to change geometric and electronic structures may be a viable approach to identify suitable catalysts to convert methane to C1 oxygenates.

Motivated by these analyses, in this work, a core-shell Pd@Pt catalyst dispersed in water was developed. Its structural characteristics were investigated by TEM, WAXS, CO-DRIFTS, and XPS. This catalyst was evaluated in the direct oxidation of CH_4 to CH_3OH using H_2O_2 as an oxidant at mild reaction conditions. The catalytic performance was correlated to the structure of the Pd@Pt core-shell nanoparticles, while the reaction pathway was established on the basis of control experiments and reaction kinetic analysis.

2. Experimental methods

2.1 Catalyst Synthesis

Monometallic Pt, monometallic Pd, and bimetallic Pt_xPd_y nanoparticles (NPs) were synthesized by a wet chemistry method using water as a solvent to provide the colloidal catalyst. The studied x/y ratios were of 8/1, 4/1, 2/1, 1/1, 1/2, 1/4 and 1/8, respectively. Typically, the procedure for the preparation for Pt₁Pd₁ colloid was as follows: an acidic solution of PdCl₂ precursor and an aqueous solution of K₂PtCl₄ precursor were dissolved in de-ionized water (500 mL) at a total metal concentration of 0.256 mmol/L. Polyvinylpyrrolidone (PVP; MW 40,000) was used as a stabilizer and added to the solution at a metal-to-PVP ratio of 1:1.2. After vigorously stirring for 30 min, freshly prepared NaBH₄ (0.1 M) aqueous solution was slowly added to the metal precursors/PVP mixture at room temperature (r.t.) and at a metal-to-NaBH₄ ratio of 1:5. The solution colour quickly changed to deep dark. The stirring was maintained for 1 h. For the coreshell systems, namely Pd@Pt NPs and Pt@Pd NPs, Pd (or Pt) NPs were firstly prepared by NaBH₄ reduction of the same metal precursors at r.t. Then Pt (or Pd) precursor was reduced in a second step at a lower temperature (~0 °C). The second step was conducted at a lower temperature to slow down the reduction of the second metal precursor, to favor its reduction at the surface of pre-formed NPs.

2.2 Catalytic Performance Testing and Product Analysis

The catalytic performance testing for direct methane oxidation was performed in a stainlesssteel autoclave reactor (30 mL). The reactor was charged with a H_2O_2 aqueous solution (400 µmol, 1 M, 0.4 mL) and 2 mL of each colloidal solution (1 µmol metal). After sealing, the reactor was purged with 95%CH₄-5%N₂ (3 MPa) three times to remove residual air. Then, the autoclave was re-pressurized to 3 MPa and heated to the desired temperature at a rate of 2 °C/min. When the reaction temperature reached 50 °C, stirring was started (800 rpm) and continued for 0.5 h. After reaction, the reactor was cooled in ice-water (ca. 10 °C) to minimize the volatility of the liquid products. The gas phase products were collected using a gas sample bag (100 mL) and analysed by gas chromatography on an Agilent 7890B gas chromatograph equipped with two columns of Porapak-Q and 5A and a thermal conductivity detector (He carrier gas) using N₂ as an internal standard. Only CO₂ was detected in the gas phase. ¹H-NMR (Bruker, 400MHz) spectroscopy was used to determine and quantify liquid phase products. Water suppression

was employed to minimise the signal arising from water. Typically, 0.2 mL D_2O , 1.0 mL sample and DMSO as an internal standard were placed in a NMR tube. ¹H-NMR spectra were recorded with a recycle delay of 5 s and a spinning rate of 64 scans. The selectivity and productivity of methanol were estimated using the following equations ^{52, 58}:

Primary oxygenate selectivity = mole of $(CH_3OH + CH_3OOH)/total mole of products.$

Primary oxygenate productivity = mole of $(CH_3OH + CH_3OOH)/(weight of metal (kg) x reaction time (h))$

2.3 Catalyst characterization

To determine the morphology and size of the Pd@Pt NPs, transmission electron microscopy (TEM) measurements were performed. For that purpose, the materials were dispersed on a 300-mesh copper TEM grid covered by a carbon film. Low and high resolution transmission electron microscopy (TEM and HREM) observations were carried out with a JEOL JEM-ARM200F Cold FEG (cold field emission gun) equipped with a probe corrector and coupled to an EDX spectrometer and an energy loss spectrometer (EELS). The size distribution was acquired by measuring a minimum of 300 objects and was given as mean standard deviation according to a Gaussian fit of the corresponding size distribution.

CO adsorption-in situ diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) studies were performed using a Thermo Nicolet iS50-FT-IR spectrometer equipped with a gas-dosing system and a ZnSe window. The IR spectra were recorded at atmospheric pressure with 4 cm⁻¹ in absorbance and a resolution of 64 scans. The colloidal suspensions (containing ca. 5 mg of NPs) were dried in a freeze dryer for 48 h before their transfer into in situ FT-IR chamber. Nitrogen (x) flux with a flow rate of 50 mL/min was applied to clean the catalyst surface before measurement. Then 5 vol.% CO/N₂ gas was introduced into the FT-IR chamber for 30 min at r.t. in order to reach a saturated coverage. The CO adsorption-IR spectra were obtained after the signal for physisorbed CO species disappeared.

The chemical state and the surface composition of the catalysts were analyzed by X-ray photoelectron spectroscopy (XPS) over a XSAM 800 spectrometer (Kratos Co., Ltd.) utilizing Mg K α radiation operating at a power of 150 W. The colloidal samples were previously dried in a freeze dryer for 48 h. XPS analysis was carried out at 13 kV and 20 mA with a sweep time of 60 s. Pass energies of 160 eV and 40 eV were employed to measure the wide scans and high resolution spectra with a step size of 1.0 eV and 0.1 eV, respectively. The signal was corrected using C1s peak level at 284.6 eV. The XPS spectra were fitted using a Gaussian-Lorentzian function with a Shirley background on Casa XPS software.

WAXS analysis

To investigate the average structure of the NPs, Wide-Angle X-ray Scattering (WAXS) studies were performed.⁵⁹ Powder was sealed in a Lindemann glass capillary 1 mm in diameter. Measurements were carried out using a diffractometer dedicated to the study of amorphous and nanocrystalline samples at the Mo radiation (0.71069 nm) equipped with a solid state detector in order to achieve low background and effective rejection of X-ray fluorescence radiation. Typical measurements

covered a range of 129° in 2 theta with a collection time of 64 h. To access the Radial Distribution Function (RDF), data were reduced then Fourier transformed using classic procedures.

3. Results and Discussions

Metal NPs were synthesized by a classical wet chemistry method using NaBH₄ as a reductant, PVP as a stabilizer and water as a solvent. The resulting colloidal aqueous suspensions were directly evaluated in methane oxidation using H₂O₂ as an oxidant at 3 MPa pressure and 50 °C. Initially, the catalytic activity of monometallic Pd, monometallic Pt, and bimetallic Pd_xPt_y (x/y=1/8, 1/4, 1/2, 1/1, 2/1, 4/1, 8/1) colloidal catalysts was investigated. A representative NMR spectrum is displayed in Figure 1, where the peaks corresponding to CH₃OH (δ = 3.2), CH₃OOH (δ = 3.7), HCHO (δ = 4.8), HCOOH (δ = 8.1), and dissolved CH₄ (δ = 0.0) were clearly identified. The results of catalytic data are summarized in Table 1. The two metal chloride precursors, their mixture (Table 1, entries 10-12) and PVP alone (Table S1) displayed no catalytic activity for CH₄ oxidation, suggesting that the metal NPs were the active species. No carbon-containing products were found in liquid phase or gas phase when CH₄ was not charged into the reactor (Table S1), ruling out the possibility of PVP conversion into C₁ organic products.

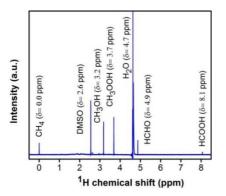
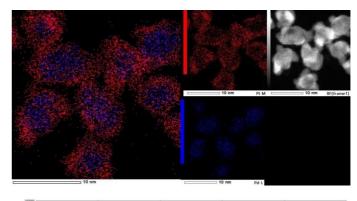


Figure 1. Representative 1 H-NMR spectrum resulting from CH₄ oxidation experiments with identification of the formed products.

As displayed in Table 1, methanol was the only product detected in liquid phase using monometallic Pt NP catalyst (entry 1). A small amount of CO_2 (6%) was also generated. Despite the high selectivity (94%), the productivity was relatively low (20 mol kg _{catalyst}⁻¹ h⁻¹). With monometallic Pd NP catalyst (entry 9), formaldehyde was also formed, leading to a reduced selectivity of methanol (80%). On the other hand, the productivity of methanol increased to 52 mol kg _{catalyst}⁻¹ h⁻¹, suggesting excellent methane activation ability over Pd NPs. Concerning the series of bimetallic Pt_xPd_y NPs, interestingly, reducing the ratio of Pt to Pd (entries 5-8) resulted in a decrease in

methanol selectivity but a rise in the productivity. For instance, the bimetallic Pt_1Pd_1 NP catalyst exhibited high selectivity (86%) and yield (62.7 mol kg _{catalyst}⁻¹ h⁻¹), exhibiting superior productivity towards C₁ primary oxygenate to that obtained over monometallic Pt NPs and Pd NPs. To identify the most suitable configuration of Pd and Pt in the PdPt bimetallic NPs for methane oxidation, Pt@Pd and Pd@Pt NPs were prepared following a seeded growth method and further tested (entries 13-14). Pd@Pt NPs, prepared by consecutive reduction of Pd and Pt precursors, provided the highest selectivity (92%) and productivity (89.3 mol kg_{catalyst}⁻¹ h⁻¹) toward methanol.

TEM analysis revealed the presence of isolated Pd@Pt NPs together with aggregates of 10-50 nm in size (Figure S2). An average size of 3.4 ± 2.2 nm was determined for the Pd@Pt NPs. STEM-EDX analysis on the NP aggregates indicated close mass contents of Pd and Pt (ca. 54 and 46 %, respectively; Figure S3). Few isolated pure Pt NPs (Figure S4) were also observed. Given their mean size, the calculated turnover frequency (TOF) per surface metal site of Pd@Pt NPs was found to be XXX (Figure S1, Table S2). This result is much higher than those of Pd, Pt or PdPt samples, indicating a different intrinsic activity. The performance obtained with Pd@Pt catalyst is comparable or even better than that of recent published systems like Au-Pd colloids, ⁵¹ AuPd/ZSM-5-R, ⁵⁸ PdxCu1-xO/C⁶⁰ and Rh/TiO₂⁴² (Table S3).



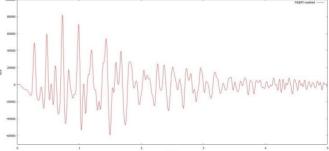


Figure 2. Top: STEM-EDX elemental mapping of Pd@Pt NPs where Platinum appears in red and Palladium in blue. Bottom: Radial distribution function (RDF) of the Pd@Pt NP sample.

Figure 2 presents the STEM-EDX analysis of the Pd@Pt NPs. The elemental mapping clearly evidenced a predominant enrichment of Pd in the NP core while the surface layer is more Pt-riched, thus indicating NPs with a Pd-core-Pt-shell structure. Fourier transform of a STEM-HREM dark field image of Pd@Pt particles showed only one diffraction pattern attributable to Pt. This result indicates a potential epitaxial growth of Pt over Pd cores (Figure S5). The analysis above suggest the sample comprise both core-shell Pd@Pt NPs and pure Pt NPs. Compared with activity data of Pt NPs (entry 1, Table 1), the Pd@Pt sample (entry 14) showed significantly enhanced productivity to oxygenates, supporting the dominant role of the core-shell structure in providing superior activity.

In order to complete the structural analysis of the Pd@Pt NPs, WAXS analysis was applied. As showed in Figure S6, the diffractogram obtained corresponds well to the fcc structure, just like Pd and Pt, however a much better agreement with pure Pd can be observed. The related crystallographic parameter was estimated to be 0.3898 nm, intermediate between values for pure Pd (0.3890 nm) and pure Pt (0.3923 nm). For bimetallic NPs, deviation to Vegard's law was previously observed and interpreted as a core-shell organization rather than alloying.⁵⁹ In the present case, the minimal deviation to Pd parameter points to segregation with Pd at the core and Pt at the shell. Regarding

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contributes to the scattering and WAXS alone cannot distinguish between a disordered shell and a length, the average size for crystallites is in the range 3.6-3.9 nm. well ordered one in epitaxial growth over a Pd core. In real space (Figure 2), the lack of short C-C

Pt, structural order is more ambiguous since as a rule the thin less ordered shell marginally distance confirms that PVP contribution to scattering can be neglected. On the basis of coherence

Table 1. Catalytic performance of the NP samples and metal precursors tested for direct methane oxidation.^a

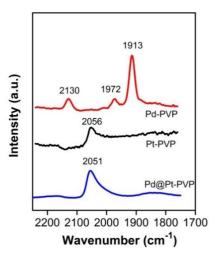
Entry	Catalysts: Pt _x Pd _y	Concentration of Product (mol/mol _{metal})					Primary oxygenate	Primary oxygenate productivity (mol
		CH₃OH	CH₃OOH	НСНО	НСООН	CO ₂	selectivity (%)	kg _{catalyst} ⁻¹ h ⁻¹)
1	x/y=10/0	1.5	0	0	0	0.1	94	20.0
2	x/y=8/1	2.0	0	0	0	0.1	95	26.7
3	x/y=4/1	2.7	0	0	0	0.2	93	36.0
4	x/y=2/1	3.2	0	0	0	0.3	91	42.7
5	x/y=1/1	3.5	1.2	0.4	0	0.4	86	62.7
6	x/y=1/2	3.7	2.6	0.9	0.7	0.4	76	84.0
7	x/y=1/4	2.8	3.7	4.4	3.1	0.4	45	88.0
8	x/y=1/8	3.0	3.6	1.6	0.4	0.5	72	88.0
9	x/y=0/10	2.4	1.5	0.6	0	0.4	80	52.0
10	K ₂ PtCl ₄	0	0	0	0	0.3	0	0
11	H ₂ PdCl ₄	0	0	0	0	0.5	0	0
12	K ₂ PtCl ₄ + H ₂ PdCl ₄	0	0	0	0	0.4	0	0
13	Pt@Pd	2.8	3.4	0.8	1.0	0.5	73	82.6
14	Pd@Pt	2.3	4.4	0.3	0	0.3	92	89.3

 a Catalysis conditions: 1 μ mol metal in 2 mL deionized water; 30 bar CH₄, 0.4 mL of 1M H₂O₂, 50 °C for 0.5 h, 800 rpm.

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XPS analysis was performed on Pd@Pt anocatalyst (Figure S7). 59 % of surface Pt is Pt⁰ (Pt_{4f} ~ 70.8 eV)⁶¹ and 39 % of surface Pd is Pd⁰ (Pd _{3d} ~ 335.0 eV),^{62, 63} likely due to oxidation of both elements after synthesis. CO adsorption experiments were carried out on Pd, Pt and Pd@Pt catalysts using DRIFTS technique (Figure 3). The IR bands observed at 1972 and 1913 cm⁻¹ for Pd-PVP NPs can be assigned to the bridging CO adsorption on the step sites of Pd NPs or on Pd(100)/Pd(111) facets.⁶⁴⁻ ⁶⁶ The predominant 2130 cm⁻¹ IR peak corresponds to linear Pd²⁺-CO bond,^{62, 67, 68} thus suggesting partial oxidation of metallic Pd during the sample preparation, which is consistent with the XPS results. For Pt NPs, only one CO absorption band is visible at 2056 cm⁻¹, which is ascribed to linear adsorbed CO on unsaturated Pt sites.^{69, 70} A similar phenomenon was observed with Pd@Pt NPs, thus confirming that Pt is located at the NP surface. However, on Pd@Pt NPs the CO absorption band appears at a lower wavenumber than that observed on Pt NPs (2051 cm⁻¹ against 2056 cm⁻¹). This shift towards lower frequencies is ascribed to an electron transfer from Pd to Pt due to their electronegativity difference.



(%) (a) ectivity Products (µmol) d 92 oxygenate 90 imary 88 50 °C 25 °C 70 °C Temperature (°C) 100 (%) CH₃OOH (b) electivity CH₃OH НСНО Products (µmol) oxygenate 3 80 2 rimarv

CH₃OH

10

Figure 4. (a) Activity and selectivity obtained in methane oxidation at 25, 50, and 70 °C with 400 µmol of H₂O₂ and 30 bar of CH₄ over Pd@Pt NPs; (b) Catalytic performance using CH₃OH (3.2 µmol) and CH₄ (30 bar) as reactants over Pd@Pt NPs.

Reactants

CH₄

Figure 3. In situ DRIFTS of CO chemisorption on Pd, Pt and Pd@Pt NP samples at r.t.

The Pd@Pt NP catalyst was further investigated. Figure 4a shows its catalytic performances obtained at 25, 50, and 70 °C, respectively. Pd@Pt NPs provided a much lower productivity (oxygenate product: 2.2 µmol) despite a high methanol selectivity (89%) at 25 °C. Increasing the temperature to 70 °C significantly enhanced the yield (oxygenate products: 8.2 µmol) but slightly decreased methanol selectivity (87%) due to the favorable formation of CO_2 as a by-product. Interestingly, the reaction performed at 50 °C evidenced considerably improved catalytic activity (oxygenate products: 7.0 µmol) and selectivity (92.4%). From the slope of Arrhenius plot, the apparent activation energy is estimated to be 45 kJ/mol, a value that is comparable to those previously reported with highly active catalysts.^{33, 51, 52} To justify the high selectivity towards C1 primary oxygenate products observed with the Pd@Pt colloidal catalyst, methanol was used as the reactant instead of methane (Figure 4b). Only a low conversion (ca. 10%) of methanol into formaldehyde was observed under these conditions, suggesting that Pd@Pt NPs are not active for the oxidation of methanol, thus minimize undesired over-oxidation.

Kinetic analysis was performed by changing the H_2O_2 concentration and CH_4 pressure. As shown in Figure 5a-c, the reaction is first order with regard to both H_2O_2 and CH_4 under the tested conditions $([H_2O_2] = 100-400 \mu mol, P(CH_4) = 10-30 bar)$. The rate-determining step, therefore, involves both activation of H_2O_2 and CH_4 . On the basis of H_2O_2 consumption, the initial rate was employed to calculate the pseudo first-order rate constant at the applied temperature.

Figure 5d presents the variation of catalytic performance of CH_4 oxidation as a function of H_2O_2 concentration. The Pd@Pt NP catalyst showed a volcano-shaped dependence of the oxygenated products on the amount of H₂O₂ added. A similar trend was also observed on the selectivity of methanol. Increasing H_2O_2 amount from 400 to 4000 µmol led to a remarkable, monotonous decrease both in oxygenated products (from 7 to 1.2 µmol) and in methanol selectivity (from 92% to 42%). According to the literature, $^{16, 48}$ H₂O₂ undergoes splitting supplying •OH radicals, and the activation of CH₄ occurred via a radical mechanism. It was reported that excessive H₂O₂ leads to termination of the reaction and thus reduces the product formation.⁵² Note that the Pd@Pt NP catalyst precipitated to some extent in the presence of a large amount of H_2O_2 (4000 µmol) (Figure S8). Decreasing H_2O_2 concentration from 400 to 100 μ mol led to a decline both in C1 liquid products (from 7 to 2.4 µmol) and in methanol selectivity (from 92% to 84%). This may be due to limited amount of available radicals in the reaction mixture. There is thus an optimum H₂O₂ concentration to achieve the highest methanol selectivity and yield.

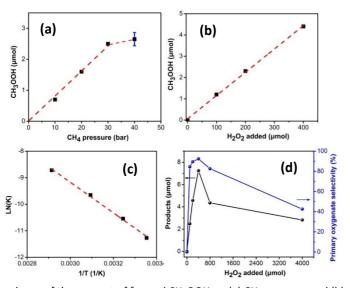


Figure 5. Dependence of the amount of formed CH_3OOH on (a) CH_4 pressure and (b) concentration of H_2O_2 added; (c) the Arrhenious plot for methane oxidation reaction; (d) Effects of H_2O_2 concentration on productivity and selectivity over Pd@Pt NPs at 50 °C for 0.5 h.

The reaction pathway was studied by analyzing the evolution of products as a function of time (up to 170 min, Figure 6). The amount of CH₃OOH increased progressively in the first 80 min and decreased afterwards. However, the quantity of CH₃OOH, HCHO, HCOOH, and CO₂ continued to increase with the reaction time. In addition, CH₃OOH and CH₃OH appeared in product stream from the beginning, while HCHO and CO₂ were only observed after 30 min. The total yield of products firstly upsurged and then, decreased from 80 min onwards. This is in agreement with the consumption rate of H₂O₂ in the reaction medium (Table S4). Extra H₂O₂ was added in the reaction mixture after 80 min. A similar oxidation rate was attained and thus more oxygenate products were formed. Besides, no obvious precipitation for Pd@Pt NP catalyst was observed at the end of the reaction.

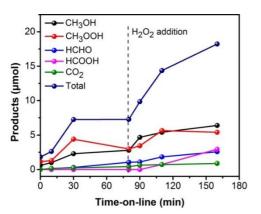
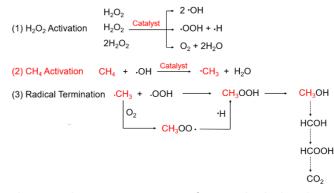


Figure 6. Catalytic performance of CH₄ oxidation over Pd@Pt NPs with varied reaction times and reuse-ability investigation.

These results indicate that CH₄ was first converted into CH₃OOH, which may be formed *via* the reaction between \cdot CH₃ and \cdot OOH, or between CH₃OO \cdot and \cdot H.^{33, 52} It was previously well established that CH₃OOH can be easily deoxidized to CH₃OH ^{16, 40, 52}. Further oxidation of CH₃OH can lead to HCHO, HCOOH, and CO₂.^{47, 48} Here, when CH₃OH was directly used as the reactant instead of CH₄

(Figure 4b), formation of a small amount of HCHO and CO_2 was confirmed by ¹H NMR and GC-TCD analysis, respectively. Combined, CH₃OOH is a key intermediate in the reaction, which formed via CH₄ oxidation and is then converted into CH₃OH, HCHO, HCOOH, and CO₂.^{35, 40, 47, 48, 52}

A three step reaction mechanism is proposed in Scheme 1. In step 1, the decomposition of H_2O_2 catalyzed by Pd@Pt produces H_2O and O_2 as well as three radicals $\cdot H$, $\cdot OOH$, and $\cdot OH$. Compared with $\cdot H$ and $\cdot OOH$, $\cdot OH$ radical species is known to be highly effective for methane activation via subtraction of a H atom to produce $\cdot CH_3$ radicals (step (2)).^{16, 22, 36} A Fe-based Fenton's type catalyst, well-known for its ability to generate $\cdot OH$ radicals,^{71, 72} was also investigated (Table S5). A significantly lower amount of products was detected over this Fe-based Fenton's type catalyst compared with Pd@Pt NPs, demonstrating that Pd@Pt nanocatalyst also played an active role in methane activation in step (2). Considering the first order kinetic behavior, we propose both H_2O_2 and methane are adsorbed on the surface of NPs with comparable coverage. H_2O_2 dissociates to provide $\cdot OH$ radicals at the surface of Pd@Pt NPs, which then activates adsorbed CH₄ by forming $\cdot CH_3$ radicals. In the solution, $\cdot OH$ is able to oxidize H_2O_2 to form more stable $\cdot OOH$ species⁷³, so that in the liquid phase $\cdot OOH$ would be dominant. As such, selective oxidation of methane mainly occurs on the catalyst surface rather than in the solution. As we are aware, the active role of surface reactions on NPs in H_2O_2 oxidized methane conversion to methanol has not been explicitly mentioned in previous studies.



Scheme 1. Schematic representation of proposed radical mechanism.

Conclusions

In this work, core-shell Pd@Pt NPs proved to be a performant catalyst for methanol synthesis via the direct oxidation of methane in water using H_2O_2 as an oxidant and mild reaction conditions. This catalyst led to a high selectivity (92.4%) and productivity (89.3 mmol g metal-1 h-1) and was found stable with time-on-line testing at 50 °C and 400 µmol H_2O_2 . A consecutive oxidation pathway via radical mechanism was identified: methane was firstly converted to methyl hydroperoxide and methanol, and methanol was then oxidized to formaldehyde, formic acid, and carbon dioxide. As evidenced from the control experiments and kinetic analysis, Pd@Pt NPs were crucial for the activation of methane, and played a positive role in both H_2O_2 splitting and C–H bond activation. *In situ* CO-DRIFTS results indicated a high surface electron density around Pt due to Pd electron donation, and this electronic interaction between Pt and Pd may be the origin for enhanced catalytic performance.

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Conflicts of interest

There are no conflicts to declare.

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