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# Highly Enantioselective Synthesis of $\beta$ -Amino Alcohols

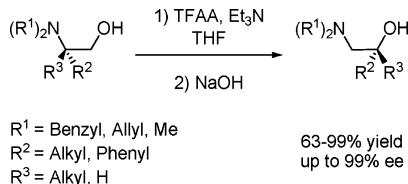
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## ABSTRACT



**N,N-Dialkyl- $\beta$ -amino alcohols derived from  $\alpha$ -amino acids can be rearranged enantiospecifically by using TFAA/Et<sub>3</sub>N/NaOH to give 1,2-amino alcohols with enantiomeric excess up to 99%.**

$\beta$ -Amino alcohol moieties are present in a large variety of naturally occurring and pharmacologically active molecules.<sup>1</sup> The amino alcohol relative stereochemistry is highly important for the biological activity of these molecules. These entities can also be used as chiral auxiliaries in asymmetric synthesis.<sup>2,3</sup>

Linear *N,N*-dialkyl- $\beta$ -amino alcohols have been shown to rearrange, via an aziridinium ion, into  $\beta$ -halogenoamines (on treatment with SOCl<sub>2</sub>,<sup>4</sup> MsCl,<sup>5</sup> TsCl,<sup>5</sup> SOBr<sub>2</sub>,<sup>6</sup> CBr<sub>4</sub>/PPh<sub>3</sub>,<sup>7</sup> DAST,<sup>8</sup> or Deoxofluor<sup>9</sup>), into  $\beta$ -mesylamines (on treatment with Ms<sub>2</sub>O<sup>10,11</sup>), and into thiocyanates (on treatment with

KSCN<sup>12</sup>). Recently we have shown that prolinols can be rearranged enantiospecifically to give optically active piperidin-3-ols, via an aziridinium intermediate, by using TFAA/Et<sub>3</sub>N/NaOH.<sup>13,14</sup> In this Letter, we would like to report that these latter conditions can be applied to linear optically active  $\beta$ -amino alcohols of type **A** to produce 1,2-amino alcohols of type **B** in a very regio-, stereo-, and enantioselective process (Scheme 1).

*N,N*-Dibenzyl- $\beta$ -amino alcohols **2a**,<sup>15</sup> **2c**,<sup>5</sup> **2e**,<sup>16</sup> **2f**,<sup>17</sup> **2g**, and **2h**<sup>18</sup> were prepared from the commercially available amino alcohols by using benzyl bromide (2.2 equiv) in the

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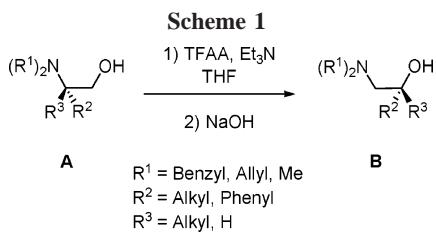
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presence of  $\text{K}_2\text{CO}_3$  (3 equiv) and *n*-tetrabutylammonium iodide (0.3 equiv) in refluxing acetonitrile (Table 1). *N,N*-Dibenzyl- $\beta$ -amino alcohols **2b** and **2d** are commercially available.

**Table 1.** Synthesis of *N,N*-Dibenzylamino Alcohols

	<b>1a–h</b>	<b>2a–h</b>
entry	R	product (yield)
1	Ph	<b>2a</b> (79%)
2	BnOCH <sub>2</sub>	<b>2c</b> (76%)
3	i-Pr	<b>2e</b> (81%)
4	t-Bu	<b>2f</b> (75%)
5		<b>2g</b> (67%)
6		<b>2h</b> (96%)

The optically active amino alcohol (*R*)-**2i** was synthesized from the racemic phenylglycine **3**. Esterification with  $\text{SOCl}_2$  in ethanol followed by treatment with benzaldehyde furnished the corresponding imine **4**. After alkylation under catalytic phase transfer conditions (AllylBr, *n*-Bu<sub>4</sub>NHSO<sub>4</sub>, NaOH,  $\text{CH}_2\text{Cl}_2$ ) and hydrolysis of the imino group, the racemic amino ester **5** was obtained in 75% yield. The resulting  $\alpha$ -allylphenylglycine ethyl ester **5** was subjected to a kinetic enzymatic resolution by using lipase PLE<sup>19</sup> to provide the (*R*)-enantiomer of **5** in 45% yield and 91% enantiomeric excess.<sup>20,21</sup> This latter compound was then converted to the corresponding amino alcohol (*R*)-**2i** in 57% yield by reduction with LiAlH<sub>4</sub>, followed by bis-*N*-benzylation with benzyl

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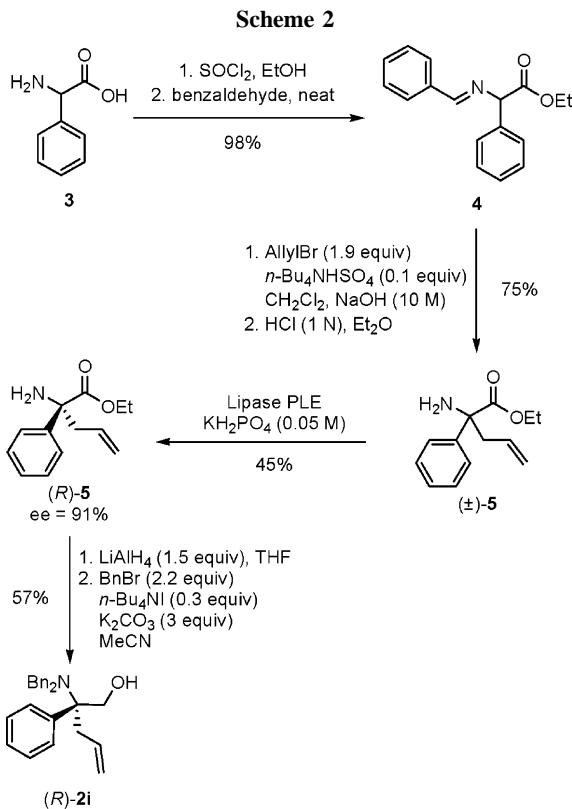
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bromide ( $\text{K}_2\text{CO}_3$ , *n*-Bu<sub>4</sub>NI,  $\text{CH}_3\text{CN}$ , microwaves irradiation, 120 °C, 3 h) (Scheme 2).



*N,N*-Dibenzylamino alcohols **2a–i** were treated with trifluoroacetic anhydride (TFAA, 1.5 equiv) and Et<sub>3</sub>N (2 equiv) and heated at 100 °C under microwave (MW) irradiation. After 2 h, the reaction mixture was treated with NaOH (3.75 N) to provide the *N,N*-dibenzyl- $\beta$ -amino alcohols **6a–i** in good yields and with excellent enantiomeric excess (Table 2).<sup>22</sup> The (*S*)-absolute configuration of **6a**<sup>23</sup> was determined by comparison of the  $[\alpha]_D$  of the (*S*)-*N,N*-2-dibenzylamino-1-phenylethanol synthesized from the commercially available (*S*)-2-amino-1-phenylethanol. The (*R*)-absolute configuration was established for compounds **6b**,<sup>24</sup> **6d**,<sup>24</sup> and **6e**<sup>25</sup> by comparison of the  $[\alpha]_D$  reported in the literature. We have to point out that in the case of amino-1,3-diol **2h** the amino-1,2-diol **6h** was obtained in 66% yield indicating that the reaction is very regio- and diastereoselective. Furthermore, almost no loss of chirality was observed in the case of the amino alcohol **6i**, possessing a tertiary hydroxyl group, as it was obtained from **2i** with 63% yield

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(21) Determined by chiral HPLC, using a Chiralpack AD-H column.

(22) Similar yield and ee were obtained when heating **2b** in a sealed tube at 100 °C for 2 h.

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**Table 2.** Rearrangement of *N,N*-Dibenzylamino Alcohols

entry	substrates	products	yield(ee)
1			93%(99%) <sup>a</sup>
2			97%(95%) <sup>b</sup>
3			76%(95%) <sup>b</sup>
4			99%(99%) <sup>a</sup>
5			88%
6			99%
7			97% <sup>d</sup>
8			66% <sup>e</sup>
9			63%(88%) <sup>a</sup>

<sup>a</sup> Determined by chiral HPLC (see the Supporting Information for details).<sup>b</sup> Determined by application of the modified Mosher method.<sup>26</sup><sup>c</sup> TFAA (4.5 equiv), Et<sub>3</sub>N (9 equiv), reflux, 37 h.<sup>d</sup> TFAA (3 equiv), Et<sub>3</sub>N (4 equiv).<sup>e</sup> TFAA (1.1 equiv), Et<sub>3</sub>N (1.5 equiv).<sup>f</sup> TFAA (2 equiv), Et<sub>3</sub>N (3 equiv), rt, 48 h.

and 88% ee [starting from ee (**2i**) 91%]. Even for amino alcohols of type **A** possessing a quaternary center, the rearrangement is enantiospecific as compounds of type **B** were obtained with good enantiomeric excess.

*N*-Alkyl groups have almost no influence on the rearrangement, as the *N,N*-diallylamino alcohol **7a**<sup>27</sup> and the *N,N*-

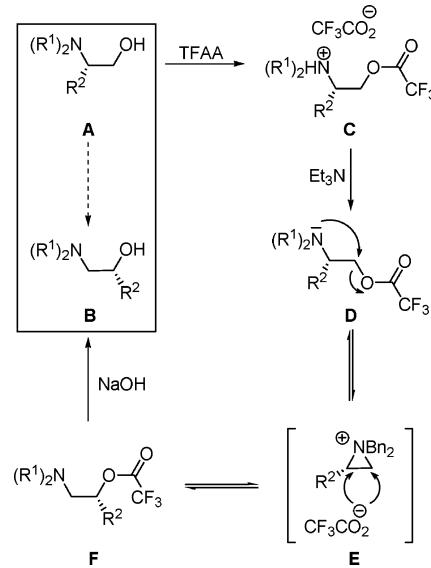
dimethylamino alcohol **7b**<sup>28</sup> led to the amino alcohols **8a**<sup>29</sup> and **8b**<sup>30</sup> in 85% and 72% yield, and in 99% and 95% enantiomeric excess, respectively (Table 3). The (*S*)-configuration of **8a** and **8b** were established by comparison with the  $[\alpha]_D$  reported in the literature.<sup>29,30</sup>

**Table 3.** Rearrangement of Diallyl- and Dimethylamino Alcohols

entry	R	yield, %	ee, <sup>a</sup> % (configuration)
1	allyl ( <b>8a</b> )	85	99 ( <i>S</i> )
2	Me ( <b>8b</b> )	72	95 ( <i>S</i> )

<sup>a</sup> Determined by chiral HPLC (see the Supporting Information for details).

The stereospecificity of this reaction can be rationalized by the intermediacy of an aziridinium ion of type **E**.<sup>13</sup> This aziridinium is formed from the ammonium trifluoroacetate ester **C**, which is transformed to the aziridinium **E**, via the amino ester **D**, after treatment with Et<sub>3</sub>N. As a trifluoroacetate anion is liberated into the reaction media, this anion can attack the more substituted carbon atom of the aziridinium **E**, producing the aminoester **F**. By analogy with the work of Gmeiner,<sup>10</sup> we assume that compounds **D** and **F** are in equilibrium, and that the secondary trifluoroacetate ester **F** is the thermodynamic product. After saponification of **F**, amino alcohols of type **B** are liberated (Scheme 3). Due to the high ee observed in the rearrangement it is unlikely that the reaction proceeds via a planar carbocation intermediate.

**Scheme 3**

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The treatment of 1,2-amino alcohols with TFAA/Et<sub>3</sub>N/NaOH is a very powerful procedure that allows the synthesis of  $\beta$ -amino alcohols of type **B** with high yield and enantioselective excess. Furthermore, the *N,N*-dibenzyl- $\beta$ -amino alcohols of type **B** can be used to provide chiral 2-amino-1-alkyl-ethanols by hydrogenolysis of benzyl groups.<sup>25</sup> Further

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studies with amino alcohols of type **B** as chiral auxiliaries, as well as in the synthesis of natural products, are currently underway.

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**Supporting Information Available:** General experimental procedure and characterization data of compounds **2a**, **2c**, **2e–i**, **6a–i**, **7a,b**, and **8a,b**. This material is available free of charge via the Internet at <http://pubs.acs.org>.