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#### Kinetic Monte Carlo simulation of random deposition and scaling behavior with respect to the germination length

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This work aims at analyzing the scaling behavior and develop correlations during surface growing for different germination lengths. The surface growing by random deposition is simulated using a kinetic Monte Carlo approach, by considering different germination lengths. Different surface descriptors are extracted, among them the roughness and the correlation. The former allows extracting the scaling behavior, while the latter proves the existence of correlations independent of the system size but dependent on the germination length. Moreover, as in the case of random deposition with a null germination length, the growing roughness never saturates.

Keywords: Random deposition; germination length; roughness; growth scaling.

#### 1. Introduction

Functional coatings are nowadays major players empowering high-technology applications, as the ones concerning functional surfaces enabling oxidation resistance or anti-condensation, among many others. These functional surfaces are elaborated by using physical vapor deposition (PVD) and chemical vapor deposition (CVD), with the surface growing due to the continuous atoms bombardment that the surface experiences.

In this context, it is necessary to have a tool able to predict the growth evolution of the film. Traditionally, two main mathematical descriptions were widely employed for describing the evolving surface morphology: (i) the kinetic Monte Carlo (kMC) simulations [Family and Vicsek, 1991; Halpin-Heraly and Zhang, 1995; Duke and Plummer, 2002; Das Sarma and Tamborenea, 1991; Barato *et al.*, 2008; Albano *et al.*, 1999; Forgerini and Figueiredo, 2009, 2011; Cansizoglu *et al.*, 2015], based on tracking a huge number of particles obeying quite simple microscopic rules and (ii) the stochastic differential equations (SDEs) [Haselwandter and Vvedensky, 2007; Majaniemi *et al.*, 1996].

kMC simulations combine the simplicity of its computational implementation with their deep physical content. However, kMC-based approaches do not allow to obtain closed forms of the solution, making difficult the implementation of optimization or inverse analyses. On the other hand, SDE allows a more rigorous solution procedure, enabling its employment in controllers, however, the modeling stage represents its trickiest issue, where usually a number of hypotheses must be considered for deriving a closed model. This paper will focus on the former approach, the kMC.

When using the kMC approach, the behavior of an atom reaching a surface will depend on the energy of the atom, the atom–surface interaction (chemical bonding) and the temperature of the surface. The mobility on a surface can vary depending on the chemistry, crystallography, etc. affecting the surface diffusion.

Atoms condense on a surface by losing energy by creating and breaking chemical bonds with the substrate atoms, colliding with other diffusing surface atoms, finding preferential nucleation sites and colliding or reacting with adsorbed surface species.

When atoms condense, they form nuclei. According to the nature of interaction between the deposited atoms and the substrate material it is possible to identify three types of growing mechanisms: (i) layer-by-layer growth; (ii) island growth, characterized by a three-dimensional nucleation and growth and (iii) combining layer and island growth.

One of the descriptors used to study surface growing and roughening processes is scaling. It is well established that some characteristics of the growing surfaces present scale-invariant properties, so that quite different growing processes exhibit very similar scaling behaviors. The time evolution of a surface induced by the deposition of particles is usually described in terms of some scaling exponents. These scaling exponents define the most fundamental characteristics of the surface growth, and allows to consider different processes belonging to the same universal class.

In many circumstances, the roughness increases exhibiting saturation after a certain time. This time as well as the resulting roughness can depend on the system size, proving that the saturation phenomenon involves a finite length effect. These effects result from physical correlations.

During the growth process, correlations develop along the surface, which imply that the different sites of the surface are not totally independent, but depend on the heights of neighboring sites, conferring a nonlocality to the growth process. The correlation length determines the length in which the roughness influences the growth of a given site. At the beginning of the process, the locations where particles are deposited remain too far (with respect to the correlation length) and consequently the growing dynamics seems uncorrelated, fully local and without length effects. Correlations appear later.

This work aims at analyzing the effect of microscopic deposition physical rules, in particular the germination length, on the scaling exponents describing the growing dynamics.

#### 1.1. Surface descriptors and scaling exponents

Scaling theory describes the dynamics of rough surfaces, in particular the standard deviation of time-dependent height [Family, 1986; Meakin, 1985], describing the surface roughness W

$$W(t,L) = \sqrt{\frac{1}{L} \sum_{i=1}^{L} (h(t,i) - \bar{h}(t,L))^2},$$
(1)

where L is the size of the system, h(t, i) is the height at the site i on the surface at instant t and  $\bar{h}$  is the mean value of the height at that instant, given by

$$\bar{h}(t,L) = \frac{1}{L} \sum_{i=1}^{L} h(t,i).$$
(2)

Generally, the surface roughness increases as a power of time until a time  $t_x$ , called crossover time [Mal *et al.*, 2011], according to

$$W(t,L) \sim t^{\beta}, \quad t \ll t_x,$$
(3)

where  $\beta$  is the so-called growth exponent.

The crossover time represents the time required to change the growing regime and that depends on the system size according to the power law

$$t_x \sim L^z,\tag{4}$$

where z is the so-called dynamic exponent. After the crossover time  $t_x$ , the regime can turn into a saturation regime, due to correlations occurring on the surface, regime in which the roughness reaches a saturation value that remains constant in time but increases as L increases, according to

$$W_{\rm sat}(L) \sim L^{\alpha},$$
 (5)

where  $\alpha$  is the so-called roughness exponent.

The relation between the exponents depends on the growth process and has been widely studied [Coy and Sidik, 1985; Meakin, 1993]. The exponents  $\alpha$ ,  $\beta$  and z characterize the growth of surfaces and their structural properties (self-affine, self-similarity, fractal dimension, etc.) [Barabasi *et al.*, 1995; Forgerini and Figueiredo, 2011].

With respect to critical phenomena, only two exponents are needed to characterize the dynamics and consequently to define universal classes of rough surfaces [Binder, 1976].

Another usual procedure consists of studying surface correlations [Saoudi *et al.*, 2017; Mirabella and Aldao, 2016], with the height correlation function calculated from

$$C(x,t) = \langle (h(x_0 + x, t) - h(x_0, t))^2 \rangle_{x_0}.$$
(6)

#### 2. Growth Model

In the random deposition addressed in this work, taking place on a surface of length L (corresponding to the number of sites on the surface at which the particles reaching the surface can attach), a number of particles N large enough (e.g.,  $N = 10 \times L$ ) are randomly projected on the surface. When one particle reaches the surface at site  $i \in [1, \ldots, N]$  (where periodicity is assumed, i.e.,  $N + 1 \equiv 1$  and  $0 \equiv N$ ), its final location is given by some microscopic rules. The ones here considered, for a given germination length  $l_G$ , are as follows:

- If  $h_i < \max\{h_j, j \in [i l_G, i + l_G]\}$ , then the particle will move to the site k of maximum height,  $h_k = \max\{h_j, j \in [i l_G, i + l_G]\}$  with 80% of probability or stay at site i with the remaining 20% probability. It they are different sites in that interval with the same (maximum) height, the 80% probability is equally distributed between those sites.
- If  $h_i = \max\{h_j, j \in [i l_G, i + l_G]\}$ , then the particles attach to site *i* with 80% probability or move to the site of highest height when excluding one of the sites *i*,  $h_i$ , i.e., to site *k*, with  $h_k = \max\{h_j, j \in [i l_G, i + l_G], j \neq i\}$  with 20% probability.



Fig. 1. Schematic diagram for some surface growth processes in the random deposition with a germination length  $l_G = 1$ .

It they are in different sites in that interval with the same (maximum) height, the 20% probability is equally distributed between those sites.

Figure 1 illustrates these microscopic rules for  $l_G = 1$ .

#### 3. Scaling Behavior

In order to optimize surface properties and performances, it is necessary to simulate the growth mechanism. The different growth stages are very influenced by the number of particles and the surface roughness [Petrov *et al.*, 2003]. The germination effects emulate surface tension in a liquid surface, when addressing PVD [Jeong and Boo, 2004].

The surface roughness is expected depending on the germination length  $l_G$  as the kMC simulations show in Fig. 2, as reported in Elsholz and Schöll [2004] when addressing the growth of SiO<sub>2</sub> and Nb<sub>2</sub>O<sub>5</sub> thin films.

The interface becomes less dense at higher germination lengths  $l_G$ , with particles concentrating in the highest surface peaks, such that the larger germination lengths are possible according to the growth model described in Sec. 2. Thus, the growth mainly localizes at some locations that attract high probability particles that reached the surface at neighboring positions (neighbors in the sense of the



Fig. 2. Surface topography obtained for different germination lengths  $l_G$  in random deposition. Both, the system size L and the computational particles N, were kept constant, L = 1000 and N = 10000.

germination length  $l_G$ ). This mechanism seems in agreement with the observations reported in Raoufi and Hosseinpanahi [2013].

For different sizes of the system L and the germination length  $l_G$ , two different growth regimes are noticed, as Figs. 3 and 4 evidence. An initial growing regime occurs when the number of deposited particles remains smaller than the system size (L). In this regime, the germination length has a negligible effect, with the growth dynamics approaching a purely random deposition. Then, when the number of the particles becomes greater than the system length, the effects of the germination



Fig. 3. Growing dynamics for  $l_G = 2$  and different system size L. Dashed lines represent the exponents  $\beta_1$  and  $\beta_2$  (averages are computed on 100 different configurations).



Fig. 4. Growing dynamics for L = 10000 and different germination length  $l_G$ . Dashed lines represent the exponents  $\beta_1$  and  $\beta_2$  (averages are computed on 100 different configurations).

length on the growth dynamics become preponderant, and a change in the slope is noticed. As expected, the growth strongly depends on the germination length  $l_G$  in this terminal regime, with the growing exponent independent of the system size L.

The growth exponents  $\beta_1$  and  $\beta_2$  were calculated from the slope of the roughness logarithm  $(\ln(W))$  as a function of  $\ln(t)$ . As expected, the initial regime approaches the usual uncorrelated random deposition with null germination length, and its growth exponent  $\beta_1 = 0.5055$  is in perfect agreement with the expected coefficient 0.5.

The terminal regime is characterized by a greater growth exponent,  $\beta_2 = 0.8982$ (for  $l_G = 2$ ), and as previously indicated, both  $\beta_1$  and  $\beta_2$  are independent of the system size *L*, but exhibit a significant (expected) dependence on the germination length, with  $\beta_2$  differing from 0.5 when  $l_G$  increases, as reported in Table 1.

The growing dynamics induced by the microscopic rules discussed previously avoids reaching a saturation regime.

Figures 5 and 6 show the evolution of the correlation according to expression (6) when varying the system size (L) and the germination length  $(l_G)$ , respectively.

Table 1. Growth exponents  $\beta_1$  and  $\beta_2$  for random deposition with different germination length  $l_G$  (L = 10000).

$l_G$	$\beta_1$	$\beta_2$
0	0.5000	0.5000
1	0.5019	0.8754
2	0.5055	0.8982
4	0.5135	0.9313



Fig. 5. Correlation in rough surfaces generated by random deposition with germination length  $l_G = 2$  for different system sizes L (averages are computed over k = 100 different configurations).



Fig. 6. Correlation in rough surfaces generated by random deposition with system size L = 1000and different germination length  $l_G$  (averages are computed over k = 100 different configurations).

When x increases, the correlation reaches a constant value that seems independent of the system size (L) but depends on the germination length  $(l_G)$ .

#### 4. Conclusions

This paper proposes a surface growing mechanism able to generate different surface morphologies with a roughness that never saturates. It is based on the fact of introducing a germination length that allows deposited particles to attach to the highest neighbor sites. Thus, the interface density localizes, never saturates and shows a space correlation that depends on that germination length.

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