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▶ To cite this version:

M. Chefdeville, R. de Oliveira, C. Drancourt, N. Geffroy, T. Geralis, et al.. Development of Micromegas detectors with resistive anode pads. Nucl.Instrum.Meth.A, 2021, 1003, pp.165268. 10.1016/j.nima.2021.165268 . hal-03217623

HAL Id: hal-03217623 https://hal.science/hal-03217623

Submitted on 24 Apr 2023 $\,$

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Development of Micromegas detectors with resistive anode pads

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11 Abstract

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A novel type of resistive Micromegas combining a Bulk mesh and a resistive 12 pad board is presented. Readout pads are covered by a thin insulating layer 13 with a top resistive coating segmented into resistive pads. Readout and resis-14 tive pads are electrically connected by means of planar resistors embedded in 15 the insulator, enabling fast clearance of the avalanche charge from the resistive 16 surface. The maximum gas gain achieved by these resistive detectors is simi-17 lar to that of non-resistive Micromegas. A possible saturation of the gain for 18 large energy deposits in the gas was investigated by means of 55 Fe quanta and 19 electromagnetic showers in the 30–200 GeV energy range, but no significant de-20 viation from a proportional response was found. With a suitable choice of the 21 resistance, these detectors demonstrate negligible gain drop and no sparking 22 up to X-ray fluxes of $\sim 1 \,\mathrm{MHz} \,/\,\mathrm{mm}^2$ which constitutes a major improvement 23 over non-resistive Micromegas. Spark suppression was also verified in a hadron 24 beam for prototypes with a pad resistance as low as $40 \,\mathrm{k}\Omega$ or above. Passive pro-25 tections of the front-end electronics against sparks (diodes on a printed circuit 26 board) are therefore not required for these resistive detectors. 27

March 5, 2021

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²⁸ Keywords: Micro Pattern Gas Detectors, Micromegas, resistive electrodes

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29 1. Introduction

Owing to the small anode-to-cathode distance ($\sim 100 \,\mu\text{m}$) in Micro Pattern 30 Gas Detectors (MPGD), the fast removal of positive ions by nearby electrodes 31 results in a short collection time and eliminates space-charge build-up [1, 2]. 32 MPGDs therefore show excellent rate capability [3] and are good candidates for 33 experiments at high-luminosity colliders (LC [4, 5, 6, 7], HL-LHC [8], CEPC [9] 34 and FCC [10]). Occasional sparking could be a serious flaw for such applications 35 but can be suppressed by means of resistive electrodes. Spark-free operation can 36 be achieved with different resistive materials (glass, DLC [11, 12]) and detector 37 designs, most often using a resistive layer but also resistive patterns. 38

In a detector without mechanical imperfections, sparks are triggered by an 39 ionisation event when the total size in the avalanche exceeds a critical charge 40 density; this is known as the Raether limit ($\sim 10^8$ electrons) [13]. It indicates the 41 transition from avalanche to streamer mode which might occur when too many 42 primary electrons are released in the gas (by e.g. an α -particle), or when an 43 electron avalanche generates successor avalanches through feedback mechanisms 44 [14, 15]. Diverging processes nevertheless, can be impeded by means of resistive 45 electrodes. Progressive charge-up of the anode by avalanche electrons reduces 46 locally the electric field and quenches the spark at an early stage of development. 47 Due to the finite resistivity of the electrode, the surface charge is eventually 48 drained to ground and the local field is restored after a characteristic time. 49

In a simple detector design, an insulating foil with a resistive surface coating is coupled to the readout plane. Signal induction is controlled by the electric properties of the foil and coating, while surface charges are drained to ground at the edges of the foil where proper connections are made. This grounding scheme is not suited for large detector sizes and operation at high particle rates

due to slow evacuation and pile-up of surface charges and the resulting drop 55 of gas gain. To mitigate this, a new design using shorter electrical paths to 56 ground is proposed: the resistive layer is segmented into resistive pads which are 57 connected to ground by means of resistors embedded in the insulator. Embedded 58 resistors were initially proposed by de Oliveira et al. [16] and first implemented 59 in COMPASS prototypes using a few mm² pads and a relatively large resistance 60 [17]. More recently and in parallel to this work, prototypes with large pads of 61 $1 \times 1 \,\mathrm{cm}^2$ were studied for the ATLAS experiment [18], where the possibility to 62 use a continuous resistive coating was also explored [8]. 63

In this contribution, small-size prototypes of various pad resistance were extensively tested. Non-resistive prototypes were also constructed to give a point of reference. The fabrication process is described in section 2. Results on gas gain, signal linearity, rate capability and stability to hadrons, which were partly published in [19], are reported in section 3 to 7. Measurements of electron showers in a small calorimeter are reported in section 8 where a detailed simulation model is presented.

Larger area prototypes were subsequently built to verify the scalability of 71 the fabrication process. Their design inherits from previous R&D on Parti-72 cle Flow calorimetry where the front-end electronics is integrated directly on 73 the Bulk Micromegas pad board [5]. Diodes placed between electronic chan-74 nel inputs and readout pads absorb the energy of sparks which could otherwise 75 destroy the sensitive circuits. Three prototypes were equipped with a resistive 76 Micromegas, including one without diodes to assess the protection capability of 77 the resistive electrodes itself. A fourth prototype was equipped with an RP-78 WELL [7]. Having four detectors, pad-to-pad efficiencies were measured with 79 an in-situ method. Results are reported in section 9. 80

81 2. Detector design

82 2.1. Fabrication process

All prototypes are composed of a board with $1 \times 1 \,\mathrm{cm}^2$ pads, a Micromegas 83 and a resistive stage (Fig. 1). The latter is a sandwich of kapton foils and 84 screen-printed resistive paste and is fabricated as follows. A $25 \,\mu m$ kapton foil 85 is first glued onto the pad board. Small holes are drilled into the foil and filled 86 with silver paste to later provide an electrical contact between metallic pads 87 and embedded resistors. A $50\,\mu\mathrm{m}$ photosensitive film (so-called coverlay) is 88 then laminated onto the board and etched to the chosen resistor shape (Fig. 2). 89 Etched spaces are filled with resistive paste by screen-printing. The paste is 90 baked and its surface polished. A second kapton foil is then glued and drilled 91 to create the silver vias that will connect resistors to resistive pads. As for 92 the embedded resistors, a second photosensitive film is used to make resistive 93 pads (which can themselves be patterned as shown in Fig. 3). The shortest 94 distance between two adjacent resistive pads is 500 μ m, resulting in 10 % inactive 95 regions. After polishing and cleaning, the board is finally equipped with a Bulk 96 Micromegas [20]. The distance from the anode pad surface to the resistive pad 97 surface is $150 \,\mu\text{m}$ while the amplification gap between the resistive pad and the 98 mesh is $128 \,\mu \text{m}$. 99



Figure 1: Sketch of Micromegas with embedded resistors (not to scale).



Figure 2: Embedded resistor shapes, from left to right: star, mirror, snake and spider-like patterns. Black spaces are filled with resistive paste, blank spaces with insulating coverlay. Black dots represent vias connecting the embedded resistors to readout or resistive pads.

Figure 3: Resistive pad of the spider-like prototype (left) and of other prototypes (right).

100 2.2. Small prototypes

Small prototypes are built on $20 \times 30 \text{ cm}^2$ printed circuit boards (PCB). The active region is a 10×10 matrix of $1 \times 1 \text{ cm}^2$ copper pads. The four corner pads are used to bias the mesh and partly filled with coverlay. The 96 other pads are routed to a connector compatible with Gassiplex electronic boards (when anode signals are read out) or for direct grounding (when mesh signals are read out). In the latter case, signals are digitised by a multi-channel analyser (Amptek's MCA-8000D).

A first batch of prototypes was produced using a paste with a sheet resistance $R_{\rm S}$ of $100 \,\mathrm{k}\Omega/\Box$ (non-resistive prototypes were also produced). After successful tests, a second batch with $R_{\rm S} = 1 \,\mathrm{k}\Omega/\Box$ was produced. For a given resistivity, the pad-to-ground resistance is given by the shape of the embedded resistor and the number of vias (Fig. 1 (bottom)). Vias act as a current divider and influence the detector behaviour at high rates. The following designs were studied:

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• star: 4 parallel resistors in series with 4 parallel resistors, and 8 vias;

- *mirror*: 2 parallel resistors and 4 vias;
- *snake*: one resistor and 2 vias;
- *spider*: similar to the *snake* pattern but with strip-patterned resistive pads.

¹¹⁹ During fabrication, the resistance between top vias and ground was measured ¹²⁰ with an ohmmeter for several pads of the first batch prototypes. A uniformity of ¹²¹ 10 % RMS is achieved. Average values are $\sim 1, 1.5, 4$ and 40 M Ω for star, spider, ¹²² mirror and snake pattern respectively. Values for the second batch should be ¹²³ 100 times smaller.

Measurements using a GEM foil were performed in a dedicated gas vessel where each prototype was successively placed (section 4.1). Later on, the prototypes were individually equipped with a drift cover in steel, defining a 3 mm drift gap. Small openings in this cover serve as X-ray windows. Unless stated otherwise, a mixture of Ar/CO₂ 93/7 is flushed through the chambers.

129 2.3. Large prototypes

Large resistive prototypes are built on $50 \times 50 \text{ cm}^2$ PCB with anode pads 130 on one side and front-end Application Specific Integrated Circuits (ASIC) on 131 the other side. This so-called Active Sensor Units (ASU) design developed for 132 hadronic calorimetry is described in details in [5]. The rectangular anode pad 133 array was changed to a circular array to provide uniform radial containment of 134 particle showers. An intermediate board collecting the ASIC data and providing 135 high-voltage to the detector was also merged to the ASU. Based on the expe-136 rience with small prototypes, a resistance of $\sim 1 \,\mathrm{M\Omega} \,(R_{\mathrm{S}} = 100 \,\mathrm{k\Omega}/\Box)$ using a 137 snake pattern was chosen for the three large prototypes. A mixture of Ar/CO_2 138 93/7 was used for all tests. 139

¹⁴⁰ 3. Gas gain and energy resolution

¹⁴¹ 3.1. Introduction and calibration

The gas gain of the small prototypes is measured using X-rays from a Cu target X-ray tube (K_{α} line at 8.1 keV). First, the X-ray tube is used to derive an absolute reference gain G_{ref} by measuring the mesh current i_{mesh} in the non-resistive prototype and the photon conversion rate f:

$$G_{\rm ref} = \frac{i_{\rm mesh}}{f N_{\rm p} q_{\rm e}} \tag{1}$$

where $N_{\rm p}$ is the average number of primary electrons released in the gas and $q_{\rm e}$ is the electron charge. Next, the relative gain dependence on mesh voltage is measured by recording the total charge spectrum with the MCA and extracting the magnitude of the photoelectric peak from a fit. Relative gains are then converted to absolute gains using $G_{\rm ref}$.

As pile-up conditions at mid-range tube power prevent a direct measurement of the conversion rate, a thin absorber consisting of a copper tape is placed on the detector window to reduce the rate down a few hundreds of kHz which can be accurately measured with the MCA. The resulting attenuation determined as the ratio of mesh currents without and with foil is then used to calculate the rate without the foil: $f \sim 56$ MHz.

A typical MCA spectrum of X-ray conversions is shown in Fig. 4 where the 157 photopeak, the escape peak and a bremstrahlung continuum are visible. After 158 fitting these contributions to the data points, the ratio R between the average 159 ADC value and the most probable ADC value of 0.89 is used to calculate the 160 average number of primary electrons entering Eq.1: $N_{\rm p} = RE_{\alpha}/W \sim 268$, 161 where $E_{\alpha} \sim 8.1 \,\text{keV}$ is the energy of the K_{α} line of copper and $W \sim 26.9 \,\text{eV}$ 162 the mean energy per ion pair in the gas mixture. The average ADC value is 163 calculated from the fit function to account for events below the MCA threshold. 164



Figure 4: Spectrum of X-ray tube photon conversions measured with a non-resistive prototype. The red-dashed line represents the contribution of the 8.1 keV K_{α} line of copper, the blue line is the full fit function.

165 3.2. Gain curves

Gain measurements are performed at a rate of a few kHz. X-rays are collimated to a 3 mm diameter spot at the centre of a pad such that inactive dielectric regions between resistive pads have negligible impact on the measurement. At each mesh voltage, the ADC count spectrum is recorded and the gain calculated using the previous calibration. Results are summarised in Fig. 5.

All prototypes operate at a maximum gain of $1-2 \cdot 10^4$. The mesh voltage applied to reach a given gain varies by ~ 30 V between the two batches of resistive prototypes, while the response of the non-resistive prototype, constructed first, lies in between. This small dispersion reflects the thickness uniformity of the coverlay foils used to make the mesh pillars. Thickness variations from different rolls of 64 μ m coverlay foils are guaranteed at the $\pm 7 \,\mu$ m level. As



Figure 5: Gas gain versus mesh voltage measured in Ar/CO₂ 93/7 using a Cu target X-ray tube. Measurements with a standard non-resistive prototype are plotted with black starshaped markers. Other data points correspond to resistive prototypes. The legend indicates the pattern of the embedded resistor (as explained in the article) and its surface resistance $(1 \text{ k}\Omega/\Box \text{ or } 100 \text{ k}\Omega/\Box)$.

¹⁷⁷ two foils are laminated on the pad boards, prototypes from different batches ¹⁷⁸ can show very different gains. As an example, Monte Carlo simulations of the ¹⁷⁹ avalanche process in the gas mixture used, predict a relative gain increase of ¹⁸⁰ ~ 1.7 for a -14 μ m variation from a nominal 128 μ m thickness [21].

Prototypes from the $100 \text{ k}\Omega/\Box$ batch have comparable gas gains. The spectra 181 in Fig. 6 also reveal a worse energy resolution (by a factor 2) of the mirror, 182 star and spider-like prototypes with respect to the snake-like prototype. The 183 latter pattern seems to guarantee superior gap uniformity and achieves 30% 184 FHWM, compared to 23% for the non-resistive prototype. A noticeable feature 185 in the $100 \,\mathrm{k}\Omega/\Box$ prototype distributions is the tail on the right-hand side of the 186 photopeak which points to regions of higher gains and therefore poor response 187 uniformity. The flatness of the resistive pad surface is indeed crucial to define 188 a constant amplification gap and seems to have improved for the second batch 189 of prototypes which show an improved energy resolution of about 30% FWHM 190 for the three designs, with again best results for the snake-like design. 191



Figure 6: Multi-channel analyser output distributions measured in Ar/CO₂ 93/7 using a Cu target X-ray tube (mesh voltage between 520-530 V).

¹⁹² 4. Signal linearity with a charge injector

Accumulation of electric charge at the surface of the resistive layer can result 193 in significant reduction of gas gain. The surface charge distribution reflects the 194 arrival of avalanche electrons at the resistive surface which depends on the gas 195 gain, event rate and type of ionising radiation (e.g. minimum ionising particles, 196 X-rays, α -particles). It is therefore interesting to study the rate dependence of 197 the response (in section 5) and if proportionality is preserved at high resistivity 198 [22] or high primary charge. Following a setup described in [23], resistive pro-199 totypes are successively tested in combination with a GEM foil that acts as a 200 first amplification stage. 201

202 4.1. Experimental setup

A dedicated gas vessel with a kapton-based drift electrode is flushed with Ar/CO₂ 90/10. It contains a $10 \times 10 \text{ cm}^2$ standard GEM foil (140 μ m hole picth, 70 μ m hole diameter) placed 3 mm above the Bulk mesh to define a 15 mm thick drift region. The extraction field is set to 1.3 kV/cm as a balance between mesh transparency and GEM extraction efficiency, while a drift voltage of 500 V ²⁰⁸ guarantees a good field uniformity and transmission of electrons through the ²⁰⁹ GEM holes. Conversions from 5.9 keV X-rays from a 10 kBq ⁵⁵Fe source are ²¹⁰ recorded during two test campaigns (one for each resistivity batch) using the ²¹¹ same readout as for previous gain measurements.

212 4.2. Calibration of the GEM injector

The effective gain is deduced from ⁵⁵Fe photon mesh signals at different voltages across the GEM electrodes. At $\Delta V = 0$ V across the electrodes, only photons converting between the mesh and the GEM are observed: photoelectric signals are digitised around position p_1 . Increasing ΔV , conversions above the GEM are recorded as well and signals are digitised around position p_2 . Fig. 7 shows a spectrum where the two photon populations are well separated.



Figure 7: Pulse height histogram when coupling a non-resistive Bulk Micromegas to a GEM pre-amplification stage. The dashed-red line at p_1 corresponds to ⁵⁵Fe photons converting between the GEM and the Bulk. The dotted-blue line at p_2 is for conversion above the GEM.

The ratio p_2/p_1 should be a direct measure of the effective gain. As shown in Fig. 8, effective gains up to several hundreds are achieved. Given the relatively

small dynamic range of the preamplifier, the GEM gain had to be measured at 221 three different Micromegas gains ($\sim~10^2,\,10^3$ and 10^4 at a mesh voltage of 390, 222 460 and 530 V respectively). At decreasing voltages, the Micromegas electron 223 collection efficiency is slightly lower. The measurements at 460 and 390 V are 224 thus scaled up using the well-known collection curve of the Micromegas (by 8%225 and 22% respectively). Furthermore, the peak position p_1 was only measured 226 at 530 V: at lower Micromegas gains, photon conversions above and below the 227 GEM can not be separated anymore and p_1 is extrapolated at 460 and 390 V 228 using the known slope of the gain curve. The final gain curves of the GEM 229 overlap well, as shown in Fig. 8. A slight change of slope is observed which can 230 be explained by a more favorable field configuration close to the GEM holes at 231 larger ΔV . 232



Figure 8: Effective gain of the GEM foil measured at different Micromegas mesh voltages.

233 4.3. Response of resistive prototypes

The response of resistive prototypes is defined as the 55 Fe photopeak position 234 p_2 as a function of the GEM effective gain from Fig. 8. Prototypes of $100\,\mathrm{k}\Omega/\Box$ 235 were operated at gains of $G \sim 10^2$, 10^3 and 10^4 . Although the charge range is 236 similar during the three scans, the charge density on the pad surface should be 237 higher in the last case and could reveal a different behaviour. This is however 238 not observed and all measured responses are fairly linear over the tested range. 239 This is illustrated in Fig.9 where the best straight line fit is added to each 240 measured response. As opposed to [19] where the straight line was forced to the 241 origin, the intercept with the vertical axis is now floated to allow for a non-zero 242 pedestal at the MCA input (this pedestal could not be measured). For a non-243 zero pedestal, data points (mainly those with low p_2 values) are shifted from 244 their true values, yielding a non-physical response. In Fig. 9, points at low p_2 245 indeed stand below the fit which could, as occurred in [19], be misinterpreted 246 as saturation. 247

²⁴⁸ During the second test period, the preamplifier dynamic range was extended ²⁴⁹ by reducing its gain by a factor 3.5. A single scan was performed for each $1 \text{ k}\Omega/\Box$ ²⁵⁰ prototype at a gas gain close to 10^4 ($V_{\text{mesh}} = 510 \text{ V}$). Response curves are shown ²⁵¹ in Fig. 10 and are linear as well, which is compatible with the performance at ²⁵² higher resistivity.

²⁵³ 5. Rate capability with X-rays

Rate capability is a flagship measurement for resistive detectors. It measures the magnitude of charge-up effects and also offers a ground for testing spark suppression because overlapping events can be responsible of large primary charge deposits [24]. Measurements reported in this section were performed first with the $100 \text{ k}\Omega/\Box$ prototypes. When the second batch became available, the



Figure 9: Response of $100 \text{ k}\Omega/\Box$ resistive prototypes to ⁵⁵Fe quanta when using a GEM foil as pre-amplification stage. From top to bottom: star, mirror and snake patterns. Dashed lines are linear functions to guide the eye. The double logarithmic scale is chosen for the sake of readability.



Figure 10: Response of $1 k\Omega/\Box$ resistive prototypes to 55 Fe quanta when using a GEM foil as pre-amplification stage. Dashed lines are linear functions to guide the eye.

²⁵⁹ measurements were repeated, although at lower rates due to using a different
²⁶⁰ apparatus. Results from the two test campaigns are consistent.

²⁶¹ 5.1. Experimental setup and protocol

The setup is the one used for the gain measurements (section 3). Photons 262 from the X-ray tube are collimated to a 3 mm diameter spot at the detector 263 window. One pad is illuminated so the current flows through one embedded 264 resistor only. Results are easier to interpret this way and charge-up effects are 265 maximal. The X-ray tube power is converted into a particle flux using the 266 rate calibration of section 3.1 and the known beam spot size. During the first 267 test campaign, four rate scans were performed per prototype (at 400, 435, 470, 268 $505 \,\mathrm{V}$). Due to a larger number of prototypes and time constrains in the test 269 facility, this was reduced to a single scan during the second campaign. 270

271 5.2. First test campaign

Response curves obtained with the $100 \text{ k}\Omega/\Box$ prototypes are shown in Fig. 11 where the non-resistive best measurement was added for reference (best meaning that sparking was sufficiently rare to measure stable currents). Below 470 V, the responses are linear and therefore not shown. At 470 V and 505 V, the response of all resistive prototypes saturates. In the absence of saturation, the expected gains would be ~ $1.5 \cdot 10^3$ and ~ $3.5 \cdot 10^3$ respectively. At the highest X-ray tube power, the intensity is about 12 MHz/mm^2 and no sparks are observed.

At given rate and voltage, prototypes with higher resistance exhibit more saturation. For a given prototype, saturation is also more pronounced at high rates due to an increased voltage drop across the amplification gap. Ignoring space charge effects and charge recombination in the drift region, the current iand rate f are related by:

$$i(f) = i_0(f) \frac{G(f)}{G(0)} = i_0(f) e^{-B\Delta V} = Q_0 f e^{-BRi}$$
(2)

where i_0 ($Q_0 = q_e N_p G$) is the current (average charge per event) in absence of charge-up and is modulated by the gain drop expected from the Ohm's law (*B* is the slope of the gain curve and *R* the pad-to-ground resistance). The exponential relation between gain and voltage is used, as measured in Fig. 5. For small voltage drops ΔV , the exponential can be replaced by its first-order Taylor expansion, yielding:

$$i(f) = \frac{Q_0 f}{1 + BRQ_0 f} \tag{3}$$

which is valid to a few percent accuracy for $\Delta V \leq 10 V$ (*i.e.* a gain drop below 25%). This assumption should be valid for the star-like and mirror-like prototypes for which the parameters Q_0 and BR can be adjusted to the data.

The resulting fits are superimposed on the data points. The expected response 293 in absence of charge-up is also indicated (numerator of Eq. 3). Deviations from 294 the linear response are essentially governed by the voltage drop which can be 295 calculated from the fit parameters. Results are summarised in Fig. 12 where the 296 voltage drop is plotted against mesh current. Ohm's law is well verified except 297 for the highest-R prototype (snake pattern) because its expected non-saturated 298 response can not be precisely derived, Eq. 3 being a poor approximation. In that 200 case, the non-saturated response is taken from a fit to the lowest voltage data 300 (400 V) and extrapolated to higher voltages using the known slope of the gain 301 curve. The limited precision of this extrapolation might explain the departure 302 from Ohm's law seen in Fig. 12. 303

304 5.3. Second test campaign

The X-ray tube power during the second campaign was smaller by a factor 305 ten. After rate calibration, scans were repeated or performed for the first time. 306 Repeated measurements are well compatible with those of the first campaign 307 and labelled as tube2 in Fig. 11. Performance of $1 k\Omega/\Box$ prototypes measured 308 at $\sim 490\,{\rm V}$ (i.e. gas gain of $\sim~5\cdot10^3)$ are shown in Fig.13. Only the snake-like 309 prototype and the $100 \text{ k}\Omega/\Box$ spider-like prototype (only tested then) exhibit a 310 slight saturation due to a higher resistance or operating gain. Despite the low 311 resistivity used, it is remarkable that stable operation is achieved at such high 312 rate ($\sim 1 \,\mathrm{MHz/mm^2}$) and gas gain. 313

³¹⁴ 6. Discharge rate measurements with X-rays

Although sparks were not seen when operating the prototypes in current mode, a complementary study was performed in pulse mode using a differentiator circuit with a large time constant (RC = 0.1 s) to read out the mesh electrode. The mesh was connected to a 10 nF capacitor and then a 10 M Ω resistor

to the ground. The signal was probed from the resistor to a shaper-amplifier 319 with unit amplification. As verified with Spice software [25], signal frequencies 320 above 30 Hz are fully transmitted, thus the voltage drop of ionising events can be 321 recorded by measuring the pulse height. Spectra of voltage drops were recorded 322 for long periods of irradiation with X-rays (Rh 3 keV X-ray tube) at a high rate 323 with the spider-like prototype. The Rh X-ray tube operated at 5 kV produces 3 324 lines of close energies averaging at 2.75 keV. Garfield++ simulation shows that 325 from each 2.75 keV X-ray absorption in the gas, 101 ± 13 primary electrons are 326 produced. In order to increase the photon conversion rate a drift gap of 1.4 cm 327 was used in this setup. The irradiated area was about $0.18 \,\mathrm{cm}^2$ and the observed 328 currents were up to 90 nA depending on the gain. The detector linearity was 329 excellent for rates up to tens of MHz/cm^2 . 330

Table 1 quotes the maximum voltage drop for gains spanning from $2-6 \times 10^3$ 331 at a constant rate of $11 \,\mathrm{MHz/cm^2}$ over periods of 24 hours. The third column 332 refers to rates with voltage drop larger than 30 mV, which corresponds to a 333 charge pulse just above the Raether limit (10^8 electrons) , taking into account 334 the detector capacitance ($\sim 600 \text{ pF}$). The fourth column refers to discharge rates 335 with voltage drop larger than 0.5 V, corresponding to small but measurable gain 336 drop. The maximum voltage drop never exceeded $0.8 \,\mathrm{V}$ for gains up to 4000 337 while for a gain of 6000 it was at most 2 V with an extreme case of 4.9 V. At 338 a gain of 2000, no voltage drop greater than $0.5 \,\mathrm{V}$ was recorded over a period 339 of 24 hours, corresponding to a relative gain drop below 2% (as deduced from 340 the slope of the gain curve in Fig. 5). At such rates and gas gains, sparking has 341 thus a negligible impact on the detector performance. 342

Gain	Maximum	r_1	r_2
	HV drop (V)	$(/\mathrm{cm}^2/\mathrm{s})$	$(/\mathrm{cm}^2/\mathrm{s})$
2000	0.25	5.5×10^{-4}	$< 1.3 \times 10^{-4}$
3000	0.80	1.4×10^{-3}	$2.8 imes 10^{-4}$
4000	0.80	2.7×10^{-3}	$6.8 imes 10^{-4}$
6000	4.90	1.8×10^{-1}	1.4×10^{-1}

Table 1: Rates of events provoking a voltage drop larger than $30 \text{ mV}(r_1)$ and $0.5 \text{ V}(r_2)$ under 11 MHz/cm^2 X-rays illumination.

³⁴³ 7. Stability with pion showers

Successful operation of resistive prototypes at gains and X-rays fluxes unsus-344 tainable by a standard Micromegas suggests a suppression of sparking already 345 at very low resistance values. The charge deposited by X-rays in the gas, how-346 ever, is at most a few hundreds primary electrons. In these conditions, sparks 347 mainly occur by superposition in time and space of close-by photon conversions. 348 On the other hand, hadrons might release heavily ionising particles with ener-349 gies in the MeV range. Tests with hadrons are therefore necessary to evaluate 350 spark suppression in a definitive manner. This is done by scrutinising the mesh 351 current during exposure of the detectors to an intense hadron beam at CERN. 352

353 7.1. Experimental setup

High-energy $150 \,\mathrm{GeV/c}$ pions produced in the interaction of the SPS proton 354 beam with targets are directed to the North Area of CERN in the H4 beam 355 line. The detector stack is composed of nine small Micromegas (seven of which 356 are resistive) held perpendicular to the beam direction and biased at 470 V. The 357 pion beam has a $\sim 1~\times~1\,{\rm cm}^2$ transverse size and its rate is about 200 kHz. To 358 enhance the number of particles traversing the detector, a $1.5 \lambda_{int}$ thick iron 359 brick is placed $\sim 1 \,\mathrm{cm}$ upstream of the prototype under test. Mesh and drift 360 currents are recorded and analysed offline. 361

362 7.2. Results

Typical current recordings from non-resistive and resistive prototypes are shown in Fig. 14. In the first case, the mesh current is quite irregular with spikes to several μ A interpreted as frequent sparking. On the other hand, most resistive prototypes show reduced and stable currents which can be explained as an absence of sparking.

Currents at the highest pion rate are binned into histograms to make an 368 easier comparison. Histograms are plotted in Fig. 15. Except for the lowest 369 resistance prototype, mesh currents are roughly constant: current distributions 370 show a peak at $\sim 200 \,\mathrm{nA}$ and $\sim 500 \,\mathrm{nA}$ for the 100 and $1 \,\mathrm{k\Omega/\Box}$ prototypes re-371 spectively. The current ratio between the two resistivity values is consistent 372 with the known gain curves. Interestingly, the behaviours of the lowest re-373 sistance prototype and standard Micromegas are similar, which suggests that 374 sparks are suppressed if the resistance is larger than a threshold value. 375

The physical meaning of this threshold resistance is unknown. As an out-376 look to future investigations, we propose that it reflects a competition between 377 the physical processes that charge-up the resistive elements (avalanche growth) 378 and those that discharge it (RC constant). If the electric field is restored too 379 quickly, electron avalanches can diverge and lead to a spark. If not, charges 380 pile-up and quench the spark by local reduction of the electric field. In this 381 model, sparks are suppressed if the RC constant is larger than the timescale 382 of the avalanche development ($\sim 1 \, \text{ns}$). Examination of the validity of this 383 model involve measurement and modelling of the time response of the resistive 384 detectors and should be part of future work. 385

386 8. Response to electromagnetic showers

Modelling and measuring the detector response and scrutinizing the level 387 of agreement between them offers a ground for testing the understanding of 388 the underlying physical processes. This approach is followed using electrons in 389 the 30–200 GeV range showering in a small calorimeter of six prototypes (two 390 standard and four resistive) and iron absorbers. The total charge per shower is 391 measured at different energies and compared to simulation. All prototypes are 392 simulated nearly in the same way (*i.e.* the resistive layer is ignored) except for 393 variations in average gas gain. As will be shown, this approximation is good 394 enough to reproduce the data. 395

396 8.1. Experimental setup

Four $100 \text{ k}\Omega/\Box$ resistive prototypes and two non-resistive prototypes from the SPS/H4 setup described in section 7 were used. Adding iron absorbers between the prototypes (Fig. 16), a calorimeter thickness equivalent to $\sim 23 \text{ X}_0$ and $\sim 2.4 \lambda_{\text{int}}$ is achieved which is sufficient to contain the electron showers.

Individual pads are read out by Gassiplex electronics upon reception of a 401 scintillator trigger and digitised with 10-bits resolution (see [26] for details). A 402 working voltage of 470 V was chosen as a compromise between high signal-over-403 noise ratio and rare ADC saturation. The beam was set at six energy points 404 (30, 50, 70, 90, 130 and 200 GeV) with almost constant transverse size and rate 405 $(\sim 1 \times 1 \text{ cm}^2 \text{ and } 1-2 \text{ kHz})$. Its composition is energy-dependent with *e.g.* a 406 pion fraction of 30% at 200 GeV. This contamination is reduced offline using 407 the first calorimeter layer as a preshower. About 5×10^4 events were recorded 408 at each energy. 409

410 8.2. Simulation

The Monte Carlo (MC) Geant4 software toolkit (version 10.5, [27]) is used 411 to model the calorimeter and simulate the development of showers (the beam 412 line instrumentation is ignored). Geant4 energy deposits in the gas are digitised 413 by a standalone program which shifts and smears the beam position. Primary 414 electrons are generated according to the W value of the gas mixture. The 415 avalanche process is using the individual gas gains of section 3, assuming expo-416 nential fluctuations. Next, the number of electrons to ADC counts conversion 417 is performed using the electronic gain from the Gassiplex data-sheet. Measured 418 pedestals are subtracted from the ADC counts. If the difference is above 2^{10} . 419 the ADC value is set to 1024 to reflect the dynamic range of the ADCs. Finally, 420 the event reconstruction proceeds the same for simulated and real data. For 421 each detector channel, the ADC value is compared to a threshold equal to ten 422 times the pedestal noise. A signal above threshold is counted as a hit. 423

Electrons and pions samples are generated at each energy point. Pion samples serve the definition of various cuts applied to real data to improve the electron purity. For this purpose, 10^4 pion events per energy point are sufficient. To align with the statistics in real data, 4×10^4 electron events are simulated at each energy.

429 8.3. Event selection and charge fits

Electrons and hadrons leave different signature in the calorimeter. Pions traversing the calorimeter without showering leave roughly one hit per layer and are easily identified. Late-showering pions can be suppressed using the energy-weighted barycentre along the beam direction which is relatively small for electrons. Larger fluctuations in the transverse development of pion showers provide additional handles. To reduce lateral energy leakage, fiducial cuts on the horizontal and vertical barycentres are also applied. Cut values are deduced

$E_{\rm beam}$ (GeV)	30	50	70	90	140	200
ϵ_{e^-} (%)	95.1	94.6	93.4	93.4	96.0	96.0
$\epsilon_{\pi^{-}}~(\%)$	15.8	14.8	13.0	12.9	14.5	15.5
$N_{ m e} imes 10^{-3}$	37	35	30	25	33	26
$(\mu_{data} - \mu_{MC})/\mu_{MC} (\%)$	-2.0	5.2	-0.7	1.1	-0.2	-3.4
$R_{data} - R_{MC} \ (\%)$	1.3	0.5	1.1	0.7	0.6	0.6

 $_{437}$ $\,$ from simulation. Selection efficiencies are about 95 % for electrons and 14 % for

Table 2: Expected selection efficiency for electrons and pions versus energy. The fourth row indicates the number of selected electron events in the data. Data/MC agreement for the average charge (μ) and resolution (R) is indicated in the last two rows.

439 8.4. Results

pions (Table 2).

438

Total charge distributions after selections are shown in Fig. 17 where the 440 MC distributions are scaled to the data statistics. A good overall agreement is 441 found. Calorimeter performances are fitted to the data points. Since electron 442 samples are very pure, their charge distribution is modelled by a Novosibirsk 443 function (defined in Appendix A) to account for an eventual radiative tail. The 444 electron response shown in Fig. 18 (top) is the relation between the mean total 445 charge μ and the electron energy. Charge resolution calculated as σ / μ improves 446 with energy (Fig. 18 (bottom)) as expected from the stochastic fluctuations of 447 the shower process. Simulation results are included in the figures. The MC 448 response agrees with data at the $\sim 5\%$ level (Table 2) while simulated charge 449 distributions are always slightly narrower. A small offset of 1% in data might 450 be due to pad-to-pad gas gain variations which are not modelled. The overall 451 scale and trend are nevertheless well reproduced and no striking features from 452 using resistive Micromegas are observed. 453

454 9. Large resistive prototypes

Following a detailed exploration of the parameter space of small prototypes, three prototypes of larger size ($\sim 0.2 \text{ m}^2$) using snake-like embedded resistors ($R = 1 \text{ M}\Omega$ with $R_{\text{S}} = 100 \text{ k}\Omega/\Box$) were constructed and tested to demonstrate that the manufacturing process can be used for larger PCBs. Two of them are equipped with diodes to protect the front-end electronics against discharges. The third prototype features only the resistive electrodes to ultimately test the suppression of sparks for this type of resistive Micromegas.

462 9.1. Resistive Active Sensor Units and test setup

Compact detector designs for sampling calorimetry at a future e^+e^- linear 463 collider are studied by the CALICE collaboration. In these designs, the front-464 end electronics and the sensitive medium are held on a same support (a PCB) 465 to allow for very-high granularity. A Micromegas design was proposed and 466 studied using $1 \times 1 \text{ m}^2$ prototypes, each composed of so-called Active Sensor 467 Units (or ASU) placed inside a common gas vessel [5]. The ASU consisted of a 468 Bulk Micromegas laminated on a 1.2 mm thin PCB with pads on one side and 469 diode-protected front-end chips (or ASICs) on the other side. This detector was 470 not resistive and subject to sparking [28]. A natural evolution was to make it 471 resistive. The resistive ASUs are equipped with 1792 readout pads forming a 472 circular active area which reflects the rotational symmetry of hadron showers. 473

474 9.2. MIP efficiency and spatial uniformity

Given the 20-fold increase of the active area, emphasis was first put on characterising the uniformity of the response by means of a wide 150 GeV muon beam (SPS/H4 beam line). Composed of three resistive Micromegas ASU and a fourth ASU equipped with a large RPWELL electrode [7], the detector stack can be used to measure hit efficiency without external information thanks to a common data acquisition system. The efficiency plateau is first measured locally
for one prototype to define a working voltage. The detector stack is then moved
horizontally and vertically across the beam at constant voltage to control the
uniformity of the response over most of the pads.

Muon trajectories are reconstructed using the time and position of hits in 484 three so-called telescope prototypes: single hits with same pad coordinates and 485 timestamp are required. The efficiency of the fourth test prototype is inferred 486 from the presence of a hit in a small time and space interval around the expected 487 coordinates (± 200 ns and ± 1 pad). Fig. 20 shows the trend of efficiency together 488 with a previous measurement performed with a $1 \times 1 \,\mathrm{m}^2$ non-resistive prototype 489 using a different argon-based mixture [5]. The plateau is reached at a different 490 voltage as expected, but the resistive ASU achieves a slightly inferior efficiency 491 by 2-3%. Inactive dielectric regions between resistive pads could explain this 492 drop. Although mitigated by the transverse diffusion of the electrons in the drift 493 region and not relevant for calorimeter resolution, this effect could be reduced 494 in a future design with wider resistive pads. 495

Fig. 21 shows two-dimensional efficiency maps obtained at 500 V where the 496 statistical error per pad is below 1.5%. Most probable value and dispersion 497 calculated from a binned fit to the 1D-distributions are listed in Table 3. The 498 measured dispersion is comparable to the statistical error, meaning that it is 499 not significant. To assess the systematic error arising from the size of the search 500 region, the analysis was repeated with larger window sizes, up to ± 7 pads. 501 In that last case, the most probable efficiency increased by $\sim 0.2\%$ suggesting 502 that the measurement is robust against noise. If we ignore the data points 503 corresponding to one wrongly configured ASIC, the uniformity is thus given by 504 the statistical error, *i.e.* better than 2%. 505

Prototype	#1	#2	#3
ϵ_{μ} (%)	95.6	92.7	97.4
$\operatorname{RMS}(\epsilon_{\mu})$ (%)	1.5	1.1	1.0
Δ_{ϵ} (%)	0.1	0.3	0.1

Table 3: Most probable muon efficiency ϵ_{μ} measured over the prototype active region using a ± 1 pad search region and its standard deviation $\text{RMS}(\epsilon_{\mu})$. The last row reports the efficiency shift Δ_{ϵ} when using a ± 7 pads search region.

⁵⁰⁶ 9.3. Stability in a high-intensity pion beam

Detector stability was then studied using a pion beam collimated to a narrow region at the detectors. From the measured beam profile, an intensity of $\sim 0.5 \text{ MHz/cm}^2$ is estimated at the central pad. The mesh voltages of the Micromegas prototypes are raised from 430 V to 540 V in eight increments and the data acquisition system is kept running during the scan. At each voltage increment, the integrity of the front-end electronics is checked by configuring the ASICs and scrutinising the reconstructed beam profile.

Variations of mesh currents are recorded by the RD51 slow-control system (514 Fig. 22). At a given voltage, all mesh currents are roughly constant during the 515 spills. At equal voltages, larger currents are measured in downstream prototypes 516 due to an increased particle multiplicity along the beam direction when pion 517 shower inside the detector material. All prototypes operate up to the highest 518 tested voltage value which should correspond to a gain of 10^4 as charge-up 519 effects are small ($\Delta V \sim 1 V$). Most importantly, their behavior are similar and 520 no damage to the readout electronics was observed. The resistive layer solely 521 protects the electronics against sparking and could therefore replace the PCB 522 diode networks in this function. The possible simplification of the PCB design 523 is an important finding in view of a large-scale application at a future physics 524 experiment as both high performance and cost effectiveness are desirable. 525

526 10. Conclusions

Embedded resistors are an interesting evolution of resistive layers to im-527 prove the rate capability of gas detectors by using a shorter electrical path to 528 ground. Combined with a Bulk Micromegas, they suppress sparking already at 529 surprisingly low values of resistivity $(1 \text{ k}\Omega/\Box)$ for which charge-up effects have 530 negligible impact on the detector response, even at very high rates or for large 531 energy deposits. Cross-talk from charge diffusion over the resistive surface can 532 be avoided by segmentation of the layer into resistive pads, at the cost of a few 533 percent loss of MIP efficiency in the studied designs. An important limitation 534 of resistive MPGD is hence lifted as the electric path from pad to ground does 535 not scale with the detector size anymore, which in principle paves the way to 536 the construction of arbitrary large resistive detectors. As a first step in this 537 direction, resistive prototypes of moderate size ($\sim 0.2 \,\mathrm{m}^2$) were successfully 538 constructed and operated with high MIP efficiency (95%), excellent uniformity 539 (below 2%) and no sparks. Replacement of conventional ASIC protection diodes 540 by embedded resistors is also an important finding which should simplify the 541 construction of larger detectors and lower their cost. 542

543 Appendix A. Fit functions

544 The Novosibirsk function is given by

$$f(x;\mu,\sigma,t) = \exp\frac{-ln^2(1+t\Lambda\frac{x-\mu}{\sigma})}{2t^2} - \frac{t^2}{2}$$
(A.1)

where $\Lambda = \sinh t \sqrt{ln4}/(t\sqrt{ln4})$. This function approaches a Gaussian function when the parameter t vanishes.

547 Acknowledgements

This work has been partially supported by the RD51 common project SCREAM. Several studies reported in this paper were made using the collaboration infrastructures and hardware. The authors are grateful to the RD51 collaboration for its decisive support. This research was supported in part by the Grant No 5029538 from the Structural Funds, European Regional Development Funds (ERDF) and European Structural Funds (ESF), Greece.

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Figure 11: Rate capability of $100 \text{ k}\Omega/\Box$ resistive prototypes. From top to bottom: star, mirror and snake-like resistor pattern. Plain lines are a fit of Eq. 3 to the data points and dashed lines are the expected response in absence of charge-up. Points and lines in black color are the best measurement performed with a standard non-resistive prototype.



Figure 12: Rate capability of $100 \text{ k}\Omega/\Box$ resistive prototypes plotted as a voltage to current dependence. Markers are data points. Lines are a fits of a linear function to the data and represent Ohm's law.



Figure 13: Rate capability of $1\,k\Omega/\square$ resistive prototypes. Plain lines are the fits of Eq.3 to the data points and dashed lines are the expected response in absence of charge-up.



Figure 14: Mesh current under periodic pion irradiation.



Figure 15: Mesh current at high pion rate in the H4 SPS beam line at CERN.



Figure 16: Sketch of the small calorimeter. Iron absorbers and Micromegas prototypes are colored in blue and yellow respectively. The arrow indicates the direction of the beam.



Figure 17: Total charge from electrons showering in a small sampling Micromegas calorimeter. Different markers indicate different energy of the beam. Simulation results are plotted as red histograms.



Figure 18: Electron response (top) and charge fluctuations (bottom) of a small sampling Micromegas calorimeter.



Figure 19: ASU design with 28 ASICs represented as black squares and 1792 pads forming a circular active area (drawn in in grey). The red perimeter is used for mechanical assembly, powering and connection to the readout.



Figure 20: Muon efficiency using resistive and non-resistive ASUs and a different gas mixture).



Figure 21: Efficiency maps of the three resistive ASU operated at $500\,\mathrm{V}.$



Figure 22: Mesh current during intense pion irradiation at increasing mesh voltages. The most upstream (downstream) prototype on **4D**e beam line is plotted at the top (bottom). Colored points stand for measured mesh currents and reflect the time structure of the pion spills, dashed lines indicate voltage settings.