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Exploring pyrolysis and oxidation chemistry of o-xylene at various pressures with

special concerns on PAH formation

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Abstract: This work reports an experimental and kinetic modelling investigation on flow reactor pyrolysis and jet-stirred reactor oxidation of o-xylene. The flow reactor pyrolysis experiments were conducted over 1050-1600 K at 0.04 and 1.0 atm. Key products related to fuel decomposition such as o-xylyl radical, o-xylylene, benzocyclobutene and styrene, as well as polycyclic aromatic hydrocarbons (PAHs), were detected by using synchrotron vacuum ultraviolet photoionization mass spectrometry. The jet-stirred reactor oxidation experiments were performed at 10 atm, 800-1200 K, a residence time of 0.5 s and equivalence ratios of 0.5, 1.0 and 2.0. Speciation were conducted by using gas chromatography and Fourier transform infrared spectrometry. A kinetic model of o-xylene was developed from our previous models of aromatic fuels and validated against both present data and experimental data in literature. Styrene is observed as the dominant product in the pyrolysis of oxylene and it is mainly produced from the isomerization of o-xylylene directly or via benzocyclobutene as an intermediate species. C9 PAHs (indenyl, indene and indane), phenanthrene and its methyl derivatives were observed as the abundantly produced bicyclic and tricyclic PAHs. The main formation pathways of bicyclic and tricyclic PAHs are found to be different at low and atmospheric pressures, depending on the major precursors produced. Particularly, the self-combination reactions of o-xylyl and the addition reaction of o-xylyl with benzyl and subsequent stepwise H-loss/cyclization reactions are found to be the main sources of methylphenanthrene and dimethylphenanthrene. In the JSR oxidation of o-xylene, toluene and benzene were observed as the abundantly produced aromatic products, while o-methylbenzaldehyde was among the most abundantly produced oxygenated aromatics. Modelling analysis reveals that o-xylyl radical is also the dominant fuel consumption product. Its consumption mainly proceeds through the oxidation by HO₂ and finally produces omethylbenzaldehyde. Further decomposition reactions of o-methylbenzaldehyde contribute to the formation of other major oxygenated aromatics such as cresol and benzofuran. Indene and naphthalene were also observed in the oxidation of o-xylene, which are mainly produced from the stepwise Hloss/cyclization reaction sequence of o-methylethylbenzene and decomposition of dibenzofuran, respectively.

Keywords: o-xylene; flow reactor pyrolysis; jet-stirred reactor oxidation; kinetic model; PAH formation

1. Introduction

Xylene isomers are important aromatic components in gasoline and are commonly used as octane boosters to enhance anti-knock properties of gasoline due to their high octane numbers [1]. Despite the advantages, the combustion of xylenes can readily produce polycyclic aromatic hydrocarbons

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(PAHs) and soot [2], which are among major combustion pollutants. A better understanding of the fuel decomposition and PAH formation chemistry of xylenes can benefit the understanding of combustion chemistry of aromatic fuels and help develop kinetic models of transportation surrogate fuels. Among the three xylene isomers, the combustion chemistry of *o*-xylene is of special interest because the two adjacent methyl groups provide the possibility of intramolecular H-transfer and consequently *o*-xylene manifests greater reactivity than other two isomers [3].

Previous studies of o-xylene combustion either focused on the speciation in the oxidation or flames at low-to-atmospheric pressures [4-8], or were dedicated on the measurements of global combustion parameters [5, 9-15]. Among the speciation experiments, Emdee et al. [4] investigated the flow reactor oxidation of o-xylene at 1 atm and 1150 K. The mole fractions of some major products were measured using gas chromatography (GC). Gaïl et al. [5] investigated the oxidation of o-xylene in a jet-stirred reactor (JSR) at 1 atm using GC. Li et al. [6] and Zhao et al. [7] investigated laminar premixed flames of o-xylene at 0.04 atm and equivalence ratios (ϕ) from 0.75 to 1.79 using synchrotron vacuum ultraviolet photoionization mass spectrometry (SVUV-PIMS). Wang et al. [8] measured the OH time histories in the shock tube oxidation of o-xylene at pressures around 1.2 atm and temperatures from 1513 to 1877 K using laser absorption spectroscopy. In regard to the global combustion parameter measurements, Roubaud et al. [9, 10] measured the ignition delay times of o-xylene in a rapid compression machine at pressures above 14 atm and temperatures of 600-900 K. Gaïl et al. [5] measured the ignition delay times of o-xylene at 1 atm, temperatures of 1400-1830 K and equivalence ratios from 0.5 to 2.0. Battin-Leclerc et al. [11] measured the ignition delay times of o-xylene at pressures from 6.7 to 9 atm, temperatures from 1330 to 1800 K and equivalence ratios from 0.5 to 2.0. Shen and Oehlschlaeger [12] measured the ignition delay times in a shock tube at pressures from 10 to 40 atm, temperatures from 941 to 1408 K and equivalence ratios from 0.5 to 1.0. Recently, Kukkadapu et al. [15] measured the ignition delay times of o-xylene in a rapid compression machine (RCM) at pressures of 25-45 atm, temperatures of 850-1000 K and equivalence ratios of 0.5-1.0. The laminar flame speeds of o-xylene were also measured by Ji et al. [13] at the initial pressure (Pu) of 1 atm and initial temperature (T_u) of 353 K and by Han et al. [14] at $P_u = 1-2$ atm and $T_u = 353$ K. Furthermore, Han et al. [14] also measured the ignition temperatures of o-xylene at 1-3 atm using a counterflow ignition apparatus.

Based on above experimental results, several kinetic models for *o*-xylene oxidation were developed by validating one or two sets of experimental data [5, 11, 15]. Specifically, Gaïl et al. [5] developed a detailed kinetic model by validating their measured JSR oxidation data at 1 atm. Battin-Leclerc et al. [11] developed a detailed kinetic model and validated against their measured ignition delay time data as well as the flow reactor oxidation data from Emdee et al. [4]. Kukkadapu et al. [15] developed a detailed kinetic model by validating their measured ignition delay time data, as well as the flow reactor oxidation data from Emdee et al. [4], JSR oxidation data from Gaïl et al. [5] and laminar flame speed data from Ji et al. [13]. It is recognized that there is no speciation investigation on the pyrolysis of *o*-xylene, the speciation experiments on *o*-xylene oxidation at high pressure are insufficient, and a kinetic model of *o*-xylene combustion which is widely validated against available experimental data and covers both fuel decomposition and PAH formation chemistry is still lacking. Thus, more experimental and modeling efforts will be needed to better understand the combustion chemistry of *o*-xylene.

This work aims to perform a speciation investigation on the pyrolysis and oxidation of *o*-xylene under extended experimental conditions compared with previous studies. The flow reactor pyrolysis experiments of *o*-xylene were performed at pressures of 0.04 and 1 atm with SVUV-PIMS, while the JSR oxidation experiments of *o*-xylene were conducted at 10 atm and equivalence ratios of 0.5, 1.0 and 2.0 with GC and Fourier transform infrared spectroscopy (FTIR). Furthermore, a kinetic model

was developed to provide new insights into the fuel decomposition and PAH formation chemistry of *o*-xylene. The model was also validated against the available speciation data and global parameters reported in previous work.

2. Experimental methods

2.1. Flow reactor pyrolysis

The flow reactor pyrolysis experiments were performed at the National Synchrotron Radiation Laboratory. Detailed introduction to the beamline and the flow reactor apparatus have been introduced elsewhere [16-19]. o-Xylene (purchased from Sinopharm Chemical Reagent Limited Co., Shanghai, China, with purity \$\geq 99\%) was gasified in a home-made vaporizer. After vaporization, the gas mixture of o-xylene (1%) and argon (99%) with a total flow rate of 1000 standard cubic centimeters per minute (sccm) was fed into a flow tube with 22 cm length. The flow tube was made of α -alumina to reduce wall catalytic effects [20, 21]. A small inner diameter (0.7 cm) was used to ensure strong radial diffusion effects and achieve adequately homogeneous reaction circumstance [22-24]. In this work, the pressures were maintained at 0.04 and 1 atm. Temperature profiles along the flow reactor centerline were measured using an S-type thermocouple [16]. Methodologies for intermediate identification and mole fraction evaluation were also reported in detail previously [25, 26]. With SVUV-PIMS, stable intermediates, isomers, radicals and PAHs were detected in this work. The uncertainties of obtained mole fractions mainly come from the uncertainties of photoionization cross sections (PICSs), which are estimated to be within $\pm 25\%$ for pyrolysis products with known PICSs and a factor of 2 for those with estimated PICSs. The PICSs used in this work are provided in Table S1 in the Supplementary Material (SMM) #1.

2.2. JSR oxidation

The JSR oxidation experiments were performed at C.N.R.S.-I.N.S.I.S. Table 1 lists the detailed experimental conditions. The JSR used in this work and the experimental procedure are similar to those used earlier [27]. It consists of a small fused silica sphere of 40 mm outer diameter (30.5 cm³). Four nozzles of 1 mm inner diameter were mounted in the sphere to feed the gases and achieve stirring. Two regulated heating wires of ca. 1.5 kW maintained the temperature of the reactor at the desired working temperature. Good thermal homogeneity along the whole vertical axis of the reactor (gradients of ca. 1 K/cm) was observed for each experiment by thermocouple (0.16 mm chromelalumel) measurements (typical change \leq 5 K). A high-pressure liquid chromatography pump (Hewlett Packard 1100) was used to deliver o-xylene mixture to an atomizer-vaporizer. A high degree of nitrogen dilution (0.1% volume of o-xylene) was used in order to reduce temperature gradients in the reactor caused by the oxidation heat release. All the gases were preheated before injection to minimize temperature gradients inside the reactor. The reacting mixtures were sampled by means of a fused silica low-pressure sonic probe. The reactants, products and stable intermediates were analyzed online by FTIR (10 m path length, 200 mBar, resolution of 0.5 cm⁻¹), GC-MS (Varian Quadrupole V1200)-flame ionization detector (FID) and off-line after collection and storage in 1 L Pyrex bulbs. Off-line analyses were performed using GC equipped with capillary columns (DB-5ms, Al₂O₃-KCl, Poraplot U and Carboplot-P7), a thermal conductivity detector (TCD) and an FID. In this work, the experiments were performed at 10 atm and $\phi = 0.5$, 1.0 and 2.0, while the residence time (τ) was kept at a constant value of 0.5 s by changing the flow rate of reactants. The uncertainties of the species mole fractions are estimated to be around $\pm 15\%$ [28]. The experimental data of both flow reactor pyrolysis and JSR oxidation can be found in SMM #2.

Table 1Conditions of the JSR oxidation of o-xylene. ϕ P/atmFuel/% O_2 /% N_2 /% τ /s

0.50	10	0.1	2.100	97.800	0.5
1.00	10	0.1	1.050	98.850	0.5
2.00	10	0.1	0.525	99.375	0.5

3. Kinetic model development

A detailed kinetic model of *o*-xylene consisting of 415 species and 2726 reactions was developed by extending our recent kinetic models of aromatic fuels [29-32]. For most of the reactions in the submechanism of *o*-xylene, their rate constants lack experimental and theoretical investigations. In the present model, the sub-mechanism of *o*-xylene was constructed by mainly referring to the submechanism of toluene [30]. Table S2 in SMM #1 lists the selected reactions in the sub-mechanism of *o*-xylene. Some key reactions will be discussed in detail below.

The rate constants for the C-H bond dissociation, H-abstraction and *ipso*-substitution reactions of o-xylene were analogous to those for similar reactions of toluene [30]. Special attentions were paid on the decomposition reactions of o-xylyl radical. Based on available theoretical [3, 33-35] and experimental [36-39] progresses and analogy to benzyl reactions, detailed o-xylyl decomposition pathways were incorporated in the present model. The pathways include its decomposition to oxylylene and H, decomposition to fulvenallene and methyl, 2-methylfulvenallene and H, 1,3cyclopentadiene and methylcyclopentadienyl via ring-rearrangement reactions, decomposition to benzocyclobutene via ring-closure reaction, decomposition to benzyl via H-attack reaction and isomerization to m-xylyl or dimethylphenyl. As a resonantly stabilized radical, o-xylyl has the possibility to proceed self-combination or addition reactions with other resonantly stabilized radicals such as benzyl, phenyl or abundantly produced radicals such as methyl. Rate constants of these reactions were referred to similar reactions of benzyl. Pachner et al. [33] suggested that o-xylylene can isomerize to styrene or benzocyclobutene and the latter is more energetically favoured. Benzocyclobutene can also isomerize to styrene. Furthermore, the reactions of o-xylyl with HO₂, O₂, O and OH to produce o-methylbenzoxyl, o-methylbenzaldehyde and o-methylbenzalcohol, together with the decomposition reactions of the three products, were incorporated in the present model with the rate constants referred to the similar reactions of benzyl.

The thermochemical properties of the species in the sub-mechanism of *o*-xylene were either taken from the work of Kukkadapu et al. [15] or estimated using the THERM software [40]. Table S3 in SMM #1 lists the species with estimated thermodynamic properties. Besides the new data in this work, the model was also validated against the available speciation data in JSR oxidation at atmospheric pressure [5], shock tube oxidation [8], low pressure laminar premixed flames [7] and turbulent flow reactor oxidation [4], as well as ignition delay times [11, 12, 15] and laminar flame speeds [13, 14]. Table 2 summarizes the experimental data used to validate the present model. Comparisons of simulated results with previous experimental data are shown in Figs. S1-S10 in SMM #1. The simulations of flow reactor pyrolysis, JSR oxidation, laminar premixed flames and laminar flame speeds were performed with the Plug Flow Reactor, Perfectly Stirred Reactor, Premixed Laminar Burner-Stabilized Flame and Premixed Laminar Flame-Speed Calculation modules in the Chemkin-Pro software [41], respectively. The simulations of turbulent flow reactor oxidation, RCM ignition delay times, shock tube oxidation and ignition delay times were carried out with the Closed Homogenous Batch Reactor module in the Chemkin-Pro software [41]. The reaction mechanism, thermodynamic data and transport data are provided in SMMs #3, #4 and #5, respectively.

Table 2 Summary of the validation data of the present model.

Experimental type Reactor I/K P/atm ϕ References	Experimental type	Reactor	T/K	P/atm	φ	References
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Pyrolysis	Flow reactor	1050-1625	0.04, 1	∞	This work
	Flow reactor	1150	1	1.1	[4]
Oxidation	JSR	800-1200	10	0.5, 1.0, 2.0	This work
	JSR	900-1400	1	0.5, 1.0, 1.5	[5]
	Shock tube	1513-1877	1.2	1.0	[8]
	Laminar premixed flame	500-2100	0.04	0.75, 1.0, 1.79	[7]
Ignition delay times	Shock tube	1400-1830	1	0.5, 1.0, 2.0	[5]
	Shock tube	1330-1800	6.7-9	0.5, 1.0, 2.0	[11]
	Shock tube	941-1408	10, 40	0.5, 1.0	[12]
	RCM	840-990	25, 45	0.5, 1.0	[15]
Laminar flame speeds Counterflow twin flames		353	1, 2	0.7-1.5	[13, 14]

4. Results and discussion

4.1. Flow reactor pyrolysis

Dozens of species were detected in the pyrolysis of *o*-xylene (*o*-C₈H₁₀, the nomenclature in this model, see Table S4 in SMM #1), including the critical resonantly stabilized radicals, e.g. *o*-xylyl (*o*-C₈H₉), benzyl (A1CH₂), fulvenallenyl (C₇H₅), cyclopentadienyl (C₅H₅) and indenyl (C₉H₇) radicals. Isomers were also identified, especially the three primary C₈H₈ isomers produced from the decomposition of *o*-xylyl, i.e. *o*-xylylene (*o*-C₈H₈), styrene (A1C₂H₃) and benzocyclobutene (A1cC₂H₄). Figure 1 illustrates the measured photoionization efficiency (PIE) spectra of *o*-xylyl and the three C₈H₈ isomers. In this section the primary decomposition process of *o*-xylene and PAH formation process are discussed, which involves some critical intermediates and abundantly produced products.

4.1.1. Decomposition of o-xylene

Figure 2 displays the experimental and simulated mole fraction profiles of *o*-xylene and C₈-C₇ products detected in the pyrolysis of *o*-xylene at 0.04 and 1 atm. In general, the model can reasonably reproduce the experimental results. Styrene is observed as the most abundant C₈ product in the pyrolysis of *o*-xylene with peak mole fractions of 2.3×10⁻³ and 1.3×10⁻³ at 0.04 and 1 atm, as shown in Fig. 1(d). Compared with styrene, *o*-xylyl radical and toluene (A1CH₃) are formed at lower temperatures. In fact, the initial formation temperatures of the two products are close to the initial decomposition temperature of *o*-xylene, indicating that they are the primary decomposition products of *o*-xylene. In contrast, the initial formation temperatures of *o*-xylylene, benzyl and fulvenallene (C₇H₆) are close to that of styrene. Therefore based on above observations, *o*-xylyl radical and toluene should be produced earlier than styrene, *o*-xylylene, benzyl and fulvenallene in the decomposition process of *o*-xylene.

(1) Consumption of o-xylene

To reveal key pathways in the decomposition of *o*-xylene, rate of production (ROP) and sensitivity analyses were performed at 1522 K, 0.04 atm and 1362 K, 1 atm, corresponding to 70% conversion of *o*-xylene where most of products reach or are close to their peak mole fractions. The sensitivity analysis here is the relative response of mole fraction of the target species by changing the pre-exponential A-factor of the target reaction infinitesimally. The main reaction network of the fuel decomposition in the pyrolysis of *o*-xylene is shown in Fig. 3 according to the ROP analysis results. The ROP analysis shows that the pyrolysis of *o*-xylene is initiated by the C-H bond dissociation reaction of the CH₃ groups, which is similar to the pyrolysis of toluene [30]. The C-H bond dissociation

reaction is also a major consumption reaction of *o*-xylene, contributing around 20% and 10% to the consumption of *o*-xylene at 0.04 and 1 atm, respectively. The H-abstraction reaction by H is another major reaction and consumes over 50% of *o*-xylene at all pressures. Other consumption pathways of *o*-xylene include the *ipso*-substitution reaction by H and H-abstraction reactions by other radicals. The sensitivity analysis results shown in Fig. 4 also reveal the key roles of these reactions in the consumption of *o*-xylene, while their roles vary with pressure. For example, C-H bond dissociation reaction is the most sensitive reaction for the consumption of *o*-xylene at 0.04 atm, while at 1 atm, H-atom abstraction reactions have the largest sensitivity coefficients for the consumption of *o*-xylene.

(2) Consumption of o-xylyl radical

Due to the existence of *ortho*-CH₃ group, the main decomposition pathways of *o*-xylyl radical are quite different from those of benzyl radical. The ROP analysis shows that *o*-xylyl radical tends to loss an H atom on the other CH₃ group producing *o*-xylylene, while the decomposition of benzyl radical has to undergo ring-rearrangement processes with high energy barriers [43]. At all pressures this reaction contributes over 50% to the consumption of *o*-xylyl radical. Figure 4 shows that this reaction is a sensitive reactions for the consumption of *o*-xylene. *o*-Xylylene is mainly converted to styrene through direct isomerization or a reaction sequence via benzocyclobutene, which explains the abundant production of styrene at all pressures.

o-Xylyl radical can also isomerize to *m*-xylyl (*m*-C₈H₉) radical. As shown in Fig. 4, this reaction can inhibit the consumption of *o*-xylene, especially at 0.04 atm, since *m*-xylyl radical is quite stable and cannot decompose by losing an H atom like *o*-xylyl does. Under the investigated conditions, *m*-xylyl radical tends to undergo H-addition reaction to form *m*-xylene, which is a typical chaintermination reaction and can also suppress the pyrolysis reactivity of *o*-xylene, as shown in Fig. 4. Other consumption pathways of *o*-xylyl radical include the unimolecular decomposition reactions to produce 2-methylfulvenallene (C₇H₅CH₃) + H, fulvenallene + CH₃ and benzocyclobutene + H, the reaction with H to produce benzyl + CH₃ and the decomposition reaction to produce methylcyclopentadienyl (C₃H₄CH₃) + acetylene and cyclopentadiene (C₅H₆) + propargyl (C₃H₃). As shown in Fig. 3, these reaction pathways have very similar contributions to the consumption of *o*-xylyl radical and are the major formation pathways of benzyl, fulvenallene and cyclopentadiene. It should be noted that the self-combination reaction only have minor contribution to the consumption of *o*-xylyl radical, even at 1 atm, which is different from the situation of benzyl radical in the pyrolysis of toluene [30].

(3) Formation of pyrolysis intermediates

Figure 5 shows the results of C₉-C₄ products in the pyrolysis of o-xylene. These species are mainly produced through the further decomposition/recombination reactions of the primary decomposition products, e.g. styrene, o-xylyl and fulvenallene. For example, o-methylethylbenzene (o-CH₃C₆H₄C₂H₅) is dominantly produced from the addition reaction of o-xylyl with CH₃, while phenylacetylene (A1C₂H) is produced via the stepwise H-loss reactions of styrene. It is interesting to observe that the peak mole fraction of o-methylethylbenzene decreases dramatically with the increasing pressure. This is different from the trend of ethylbenzene (A1C₂H₅), i.e. the product of the addition reaction of benzyl with CH₃, in the pyrolysis of toluene [30]. The ROP analysis reveals that in the pyrolysis of o-xylene, the reduced formation of o-methylethylbenzene at 1 atm is caused by the enhanced competing pathways like self-combination and isomerization reactions in the consumption of o-xylyl as pressure increases. As shown in Fig. 5(d), the peak mole fractions of benzene (A1) reach 1×10^{-3} at both pressures, making it one of the most abundant products in the pyrolysis of o-xylene. The ROP analysis shows that benzene is mainly produced from the unimolecular decomposition reaction of styrene (A1C₂H₃ = A1 + H₂CC) [44] and the *ipso*-substitution reaction of styrene by H (A1C₂H₃ + H = A1 + C₂H₃) [45].

Figure 6 displays the experimental and simulated mole fraction profiles of C₄-C₀ products in the pyrolysis of o-xylene. Among these small products, the peak mole fractions of C₂-C₄ products decrease as pressure increases. According to the ROP analysis results, the main formation pathways of C₂-C₃ products are closely related to the decomposition reactions of aforementioned important pyrolysis products of o-xylene. For example, acetylene (C₂H₂) is mainly produced from the isomerization of vinylidene (H₂CC), which is the other product besides benzene in the unimolecular decomposition reaction of styrene. At both pressures, around 50% of acetylene is produced via the isomerization of vinylidene, while another 15% is produced from the decomposition of vinyl (C₂H₃), which is also dominantly produced from the *ipso*-substitution reaction of styrene by H. Other formation pathways of acetylene include the decomposition reactions of o-xylyl, fulvenallene and phenylacetylene. Besides acetylene, the decomposition reaction of styrene (A1-+C₂H₄ = A1C₂H₃ + H) [46] is a major formation pathway of ethylene (C₂H₄). Furthermore, diacetylene is also observed as a major pyrolysis product of o-xylene at 0.04 atm, as shown in Fig. 6(a). According to the ROP analysis, over 95% of diacetylene is formed from the unimolecular decomposition reaction of fulvenallenyl which is mainly produced from the decomposition of fulvenallene.

4.1.2. Formation and growth of PAHs

Figure 7 displays the experimental and simulated mole fraction profiles of typical PAH species detected in this work. It can be observed from Fig. 7 that the production of PAHs is generally enhanced as pressure increases. The ROP analysis was also performed to reveal the main PAH formation pathways at 1522 K, 0.04 atm and 1362 K, 1 atm, as shown in Fig. 8. Furthermore, three groups of major PAH products are observed, i.e. C9 PAHs, naphthalene (A2) and its methyl derivatives, phenanthrene (A3) and its methyl derivatives. For each group, Fig. 9 compares their summed mole fraction with that in the pyrolysis of toluene [30].

Indene (C₉H₈), indenyl (C₉H₇) and indane (C₉H₁₀) are observed as the major C₉ PAHs in the pyrolysis of *o*-xylene, which is one group of major PAH products in the pyrolysis of *o*-xylene. According to the ROP analysis, indene is mainly produced from the reaction between fulvenallene and acetylene [47], CH₃ addition/cyclization reaction sequence of *o*-vinylphenyl (C₆H₄C₂H₃) radical [48] and addition reaction of benzyl radical with acetylene. As discussed above, all of these precursors can be significantly produced in the pyrolysis of *o*-xylene. Besides, the dominant formation pathways of indene are found to vary with pressure. At 0.04 atm when the concentration of CH₃ is higher, indene is dominantly produced through the CH₃ addition/cyclization reaction sequence of *o*-vinylphenyl radical. At 1 atm, the reaction between fulvenallene and acetylene has a greater contribution to indene formation. Indane is another important C₉ PAH observed in the pyrolysis of *o*-xylene. At 1 atm, the peak mole fraction of indane reaches around 2.5×10⁻⁴, which is at the same level as that of indene. The abundant production of indane implies that some fuel-specific pathways may contribute to its formation, because it is hard to form this kind of hydrogenated PAH via recombination reactions. According to the ROP analysis, indane is mainly generated via the dehydrogenation/cyclization reactions of *o*-ethylbenzyl radical, which is the recombination product of *o*-xylyl and methyl.

Naphthalene is the most important C₁₀ PAH observed in the pyrolysis of *o*-xylene. The reaction between 1-phenylvinyl (A1CCH₂) and acetylene [49] and the recombination between fulvenallenyl and propargyl are two major formation pathways of naphthalene. The dominant formation pathway of naphthalene also varies with pressure. At 0.04 atm when fulvenallenyl and propargyl have high concentration levels, the later pathway dominates the production of naphthalene with a contribution of over 50%. At 1 atm, the reaction between 1-phenylvinyl and acetylene becomes the dominant pathway. Naphthalene can also formed through the ring-rearrangement reaction of 1-methyleneindan-2-yl (C₉H₇CH₂) radical, which is mainly produced from the recombination reaction between benzyl and

propargyl. In the pyrolysis of toluene [30], this pathway has dominant contributions to naphthalene formation. However in the pyrolysis of *o*-xylene, this pathway has only minor contributions to naphthalene formation due to the limited production of benzyl.

Phenanthrene and its methyl derivatives are the other major group of PAHs observed in the pyrolysis of o-xylene, as can be seen from Figs. 7 and 9. Their peak mole fractions follow the order of phenanthrene > methylphenanthrene (A3CH₃) > dimethylphenanthrene (A3(CH₃)₂). For phenanthrene, the self-combination reaction of fulvenallenyl contributes over 40% of its formation at 0.04 atm. At 1 atm, phenanthrene is mainly produced from the stepwise H-loss/cyclization reaction sequence of bibenzyl (C₁₄H₁₄) which is the self-combination product of benzyl radical. Apart from phenanthrene, methylphenanthrene and dimethylphenanthrene are also observed as abundantly-produced tricyclic PAHs. It should be noted that phenanthrene and its methyl derivatives are also a major group of PAHs produced in the pyrolysis of toluene [30], as shown in Fig. 9. By analogy to the formation pathways phenanthrene, fuel-specific formation pathways of methylphenanthrene the dimethylphenanthrene were proposed in this work, as illustrated in Fig. 8. The ROP analysis results show that the formations of methylphenanthrene and dimethylphenanthrene at 1 atm are mainly controlled by the stepwise H-loss/cyclization reaction sequences of 2-methylbibenzyl and 2,2'dimethylbibenzyl, which are produced from the addition reaction of o-xylyl with benzyl and selfcombination reaction of o-xylyl, respectively. At low pressure, the addition reaction of 2methylfulvenallenyl with fulvenallenyl and the self-combination reaction of 2-methylfulvenallenyl contribute to the formation of most of dimethylphenanthrene and methylphenanthrene, respectively.

4.2. JSR oxidation

Dozens of oxidation species were also detected in the JSR oxidation of o-xylene at 10 atm and ϕ = 0.5, 1.0 and 2.0. The oxidation products are classified as aromatic products, oxygenated aromatic products, PAHs and C₅-C₀ products. This section focuses on the decomposition process of o-xylene, oxygenated aromatics formation chemistry and PAH formation chemistry under high pressure oxidation conditions.

4.2.1. Decomposition of o-xylene

Experimental and simulated mole fraction profiles of o-xylene and major aromatic products are displayed in Fig. 10. The present model can well capture the oxidation reactivity of o-xylene at different equivalence ratios. Toluene and benzene belong to the abundantly produced aromatic products while the production of styrene is not as favoured as the situation under pyrolysis conditions. The ROP analysis was performed at 975 K and $\phi = 1.0$ to provide insights into the oxidation chemistry of o-xylene. Under lean and rich conditions, the major decomposition and oxidation pathways of o-xylene are similar to those under the stoichiometric condition. According to the ROP analysis results, main reaction network in the oxidation of o-xylene is summarized in Fig. 11. It should be noted that the main consumption pathways of o-xylene and the main formation/consumption pathways of major products have little differences at different equivalence ratios. The fuel is mainly consumed through the H-abstraction reaction by OH, O, H and HO₂, producing o-xylyl radical. Other consumption reactions include the H-abstraction reaction producing dimethylphenyl radical and the *ipso*-substitution reaction by H producing toluene and CH₃.

4.2.2. Oxidation of o-xylyl and formation of oxygenated aromatics

The *o*-xylyl radical mainly undergoes the oxidation reaction with HO₂, producing *o*-methylbenzoxyl (*o*-CH₃C₆H₄CH₂O) + OH directly or through *o*-methylbenzyl hydroperoxide (*o*-CH₃C₆H₄CH₂OOH). Further decomposition of *o*-methylbenzoxyl radical mainly produces *o*-methylbenzaldehyde (*o*-CH₃C₆H₄CHO) by losing an H atom and partly produces toluene + formyl

(HCO) and methylphenyl (C₆H₄CH₃) + formaldehyde (CH₂O). As a result, o-methylbenzaldehyde is the most abundantly produced oxygenated aromatics in the oxidation of o-xylene. o-Methylbenzaldehyde mainly decays through the H-loss reaction producing o-methylbenzoyl radical, followed by decarbonylation reaction producing methylphenyl radical. Further oxidation of methylphenyl radical by O₂ produces o-methylphenoxy (OC₆H₄CH₃) radical and o-benzoquinone (o-C₆H₄O₂) as major products. The former product prefers to add an H atom to form cresol (Fig. 14(b)), which is also an important oxygenated aromatic product in the oxidation of o-xylene. Part of omethylphenoxy radical may also isomerize to o-hydroxybenzyl (o-CH₂C₆H₄OH) radical, while further oxidation reactions of o-hydroxybenzyl radical are the main source of phenoxy (A1O) radical in the oxidation of o-xylene. Benzofuran (C8H6O) is an important oxygenated aromatic product in the oxidation of o-xylene, as well as the oxidation of styrene [29] and ethylbenzene [32]. As illustrated in Fig. 12(d), the peak mole fraction of benzofuran increases from lean to rich conditions. The ROP analysis indicates that two main pathways contribute to the formation of benzofuran, i.e. the reaction of phenoxy radical and acetylene and the ring-closure reaction of o-vinylphenoxy (OC₆H₄C₂H₃) radical, as shown in Fig. 11. However the model under-predicts the formation of benzofuran, especially the observed increasing trend with the increasing equivalence ratio, which reveals the need of further investigation on the formation and consumption pathways of benzofuran.

4.2.3. Formation of PAHs

Indene and naphthalene are two major PAHs detected in the present oxidation experiments. It can be observed from Fig. 13(b) that the measured peak mole fraction of indene decreases with the increasing equivalence ratio. The model is able to predict the formation of indene under the rich condition while under-predicts its formation under lean and stoichiometric conditions. The main formation pathways of indene is contributed by the stepwise H-loss/cyclization reaction sequence of o-methylethylbenzene, which is mainly produced from the addition reaction of o-xylyl with methyl. Additional pathways may contribute to the formation of indene under lean and stoichiometric conditions, which deserves further studies in the future. In contrast to indene, the measured peak mole fraction of naphthalene increases with the increasing equivalence ratio. The dominant formation pathway of naphthalene is totally different from that under pyrolysis conditions. At all equivalence ratios, naphthalene is dominantly produced form the decomposition of dibenzofuran, while the latter species is produced from the self-combination of phenoxy.

4.2.4. Formation of C₅ and smaller products

Figure 13(d-i) shows the experimental and simulated mole fraction profiles of C₅-C₃ hydrocarbon products. As equivalence ratio increases, the peak mole fractions of cyclopentadiene, 1,3-butadiene (C₄H₆), propyne (p-C₃H₄) and allene (a-C₃H₄) only slightly increase, while the peak mole fraction of vinylacetylene (C₄H₄) has a remarkable increase. The ROP analysis shows that the major formation pathways of former species do not vary with equivalence ratios, except for the slight changes in reaction fluxes. For vinylacetylene, it can be abundantly formed from the decomposition of cyclopentadienone under the rich condition, while under the lean condition, its formation is inhibited due to the strong competition from the oxidation reaction of cyclopentadienone by O and OH.

Figure 14 presents the experimental and simulated mole fraction profiles of C₂-C₀ species and O₂. In comparison with the *o*-xylene oxidation experiments at 1 atm [5], the peak mole fractions of ethane, ethylene, acetylene and methane at 10 atm have only slight changes, while the peak mole fractions of formaldehyde are almost doubled. The ROP analysis at the two pressures show that the decomposition reaction of *o*-methylbenzoxyl becomes an additional main formation pathway of formaldehyde at 10 atm, leading to the enhanced formation of formaldehyde at 10 atm.

5. Conclusions

The flow reactor pyrolysis and JSR oxidation of o-xylene were investigated in this work at various pressures, focusing on the decomposition and oxidation chemistry of o-xylene and the PAH formation mechanism. A kinetic model was developed based on our previous models of aromatic fuels and recent theoretical progress on o-xylyl reactions. The model was also validated against available experimental data of o-xylene combustion. Key decomposition products of o-xylene, such as o-xylyl radical, oxylylene/benzocyclobutene/styrene isomers and fulvenallene were detected. The pyrolysis of o-xylene mainly produces o-xylyl radical. o-Xylyl radical mainly decomposes to o-xylylene which further converts to styrene directly or through benzocyclobutene. In the pyrolysis of o-xylene, C9 PAHs (indenyl, indene and indane), phenanthrene and methylphenanthrenes belong to the abundantly produced bicyclic and tricyclic PAHs, respectively. The PAH formation pathways initiated from oxylyl radical were also investigated. The dominant formation pathways of major bicyclic and tricyclic PAHs differ at low and atmospheric pressures. Fuel-specific pathways contribute to the formation of some PAHs, such as methylphenanthrene and dimethylphenanthrene produced by reaction sequences initiated from the self-combination of o-xylyl and addition of o-xylyl with benzyl, respectively. o-Xylyl radical is also the dominant fuel consumption product in the JSR oxidation of o-xylene. The consumption of o-xylyl radical mainly proceeds through the oxidation by HO₂ and finally produces omethylbenzaldehyde. The further decomposition reactions of o-methylbenzaldehyde contribute to the formation of other major oxygenated aromatics like cresol and benzofuran. PAHs like indene and naphthalene were also observed in the oxidation of o-xylene. Indene is mainly produced from the stepwise H-loss/cyclization reaction sequence of o-methylethylbenzene, while naphthalene is mainly produced via the decomposition reaction of dibenzofuran, which is generated from the selfcombination of phenoxyl.

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Figures

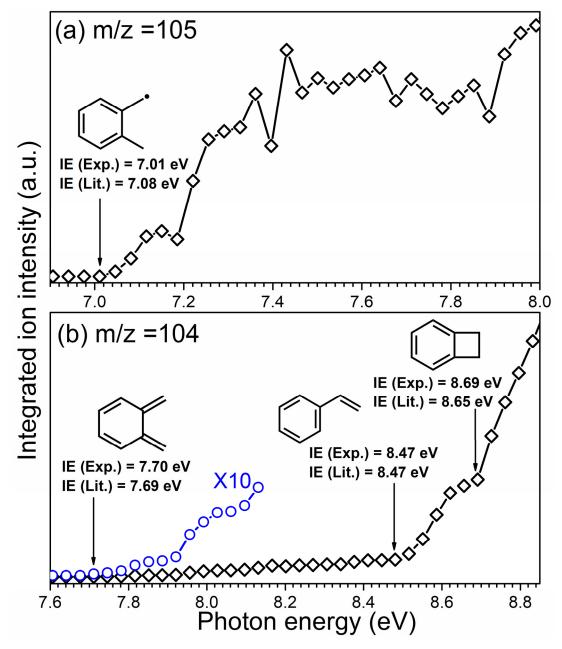


Fig. 1 Measured PIE spectra of (a) C₈H₉ (m/z = 105) and (b) C₈H₈ (m/z = 104) in the flow reactor pyrolysis of *o*-xylene at 0.04 atm. IE (Exp.) and IE (Lit.) denote the measured and literature ionization energies (IEs) of *o*-xylyl radical [37], *o*-xylylene [37], styrene [42] and benzocyclobutene [37], respectively.

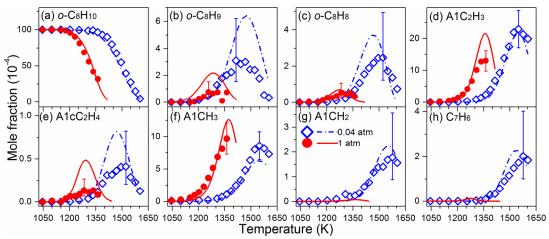


Fig. 2 Experimental (symbols) and simulated (lines) mole fraction profiles of fuel and several C₈-C₇ products in the pyrolysis of *o*-xylene at 0.04 and 1 atm.

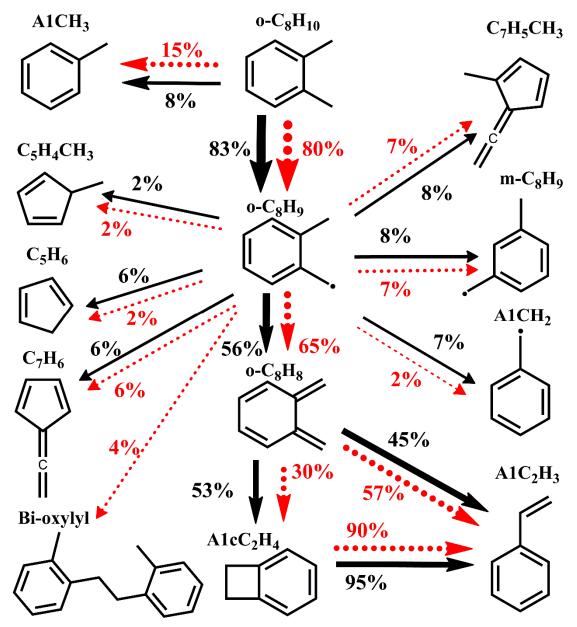


Fig. 3 Main reaction network of the fuel decomposition in the pyrolysis of *o*-xylene. Black solid and red dotted arrows denote pathways at 0.04 and 1 atm, respectively, together with their contributions (numbers with corresponding colors).

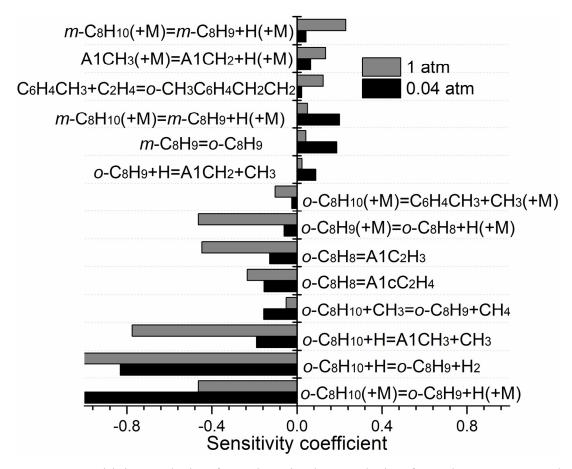


Fig. 4 Sensitivity analysis of *o*-xylene in the pyrolysis of *o*-xylene at 0.04 and 1 atm. Top 14 reactions that promote/inhibit the decomposition reactivity of *o*-xylene are listed.

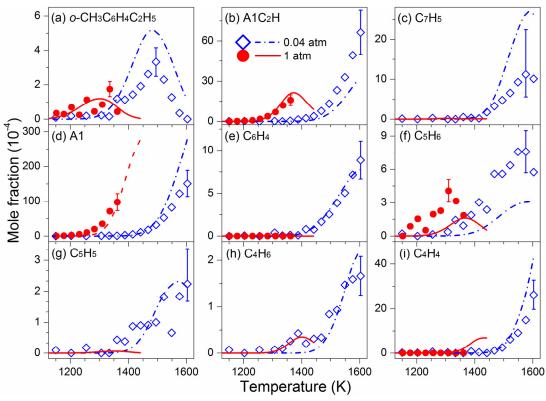


Fig. 5 Experimental (symbols) and simulated (lines) mole fraction profiles of several C₉-C₄ products in the pyrolysis of *o*-xylene at 0.04 and 1 atm.

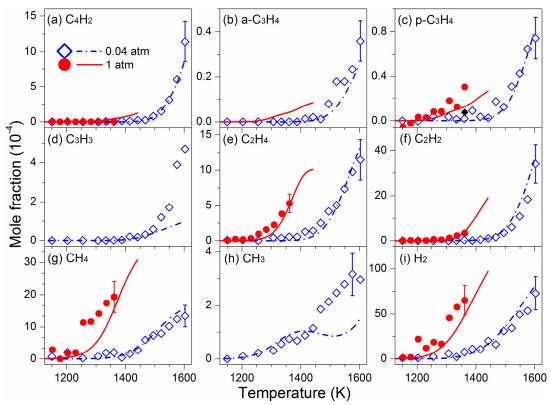


Fig. 6 Experimental (symbols) and simulated (lines) mole fraction profiles of C₄-C₀ products in the pyrolysis of *o*-xylene at 0.04 and 1 atm.

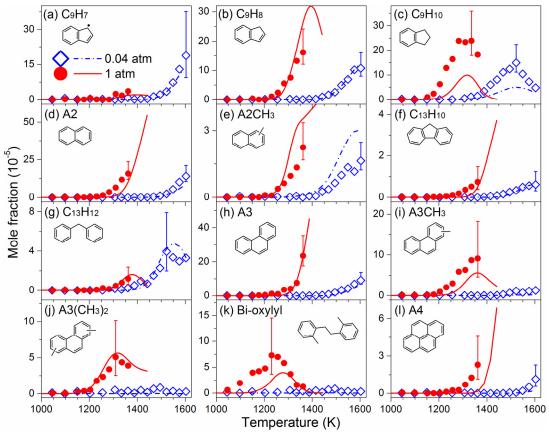


Fig. 7 Experimental (symbols) and simulated (lines) mole fraction profiles of PAHs in the pyrolysis of *o*-xylene at 0.04 and 1 atm.

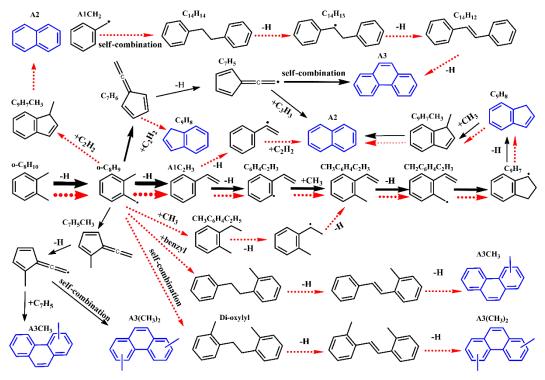


Fig. 8 Main reaction network of PAH formation in the pyrolysis of *o*-xylene. Black solid and red dotted arrows denote pathways at 0.04 and 1 atm, respectively. The PAHs observed in this work are highlighted in blue color.

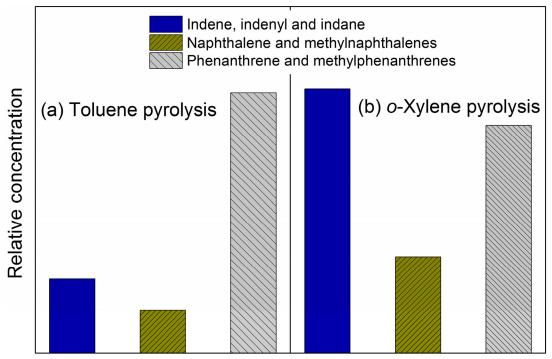


Fig. 9 Comparison of the relative concentration of three kind of PAHs produced in the pyrolysis of toluene and *o*-xylene.

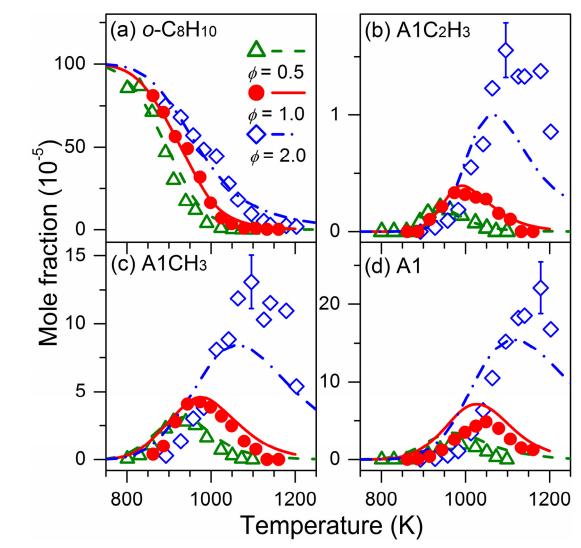


Fig. 10 Experimental (symbols) and simulated (lines) mole fraction profiles of o-xylene and major aromatic products in the JSR oxidation of o-xylene at 10 atm, $\tau = 0.5$ s and $\phi = 0.5$, 1.0 and 2.0.

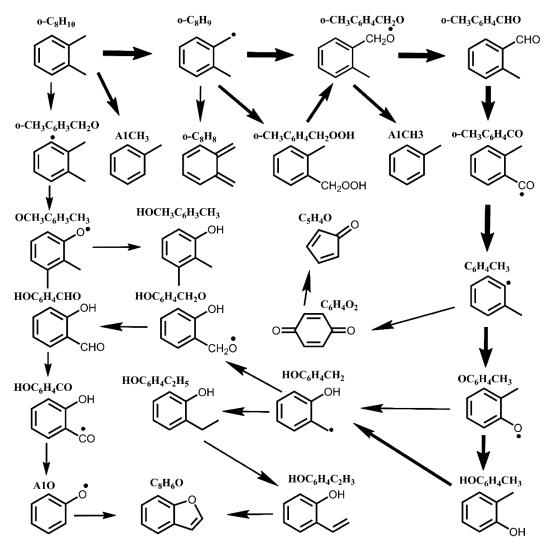


Fig. 11 Main reaction network in the JSR oxidation of o-xylene at 10 atm ($\phi = 1.0, 975$ K).

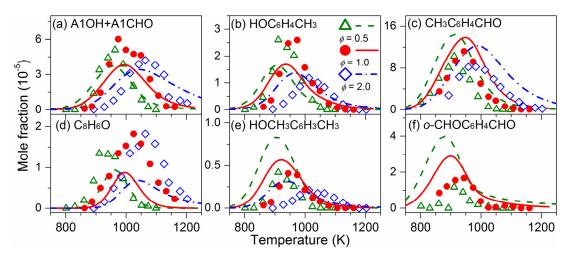
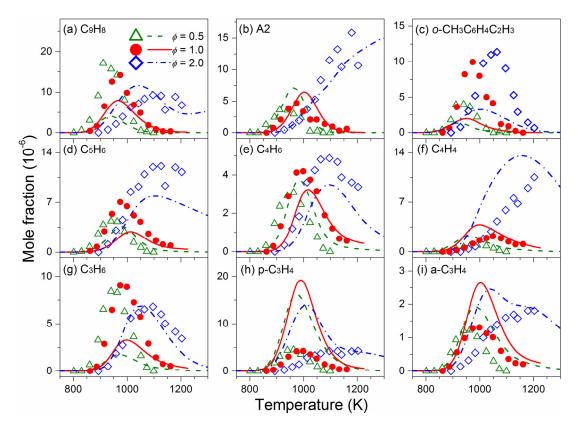


Fig. 12 Experimental (symbols) and simulated (lines) mole fraction profiles of major oxygenated products in the JSR oxidation of *o*-xylene at 10 atm, $\tau = 0.5$ s and $\phi = 0.5$, 1.0 and 2.0.



Experimental (symbols) and simulated (lines) mole fraction profiles of indene, naphthalene, o-methylstyrene and C₅-C₃ products in the JSR oxidation of o-xylene at 10 atm, $\tau = 0.5$ s and $\phi = 0.5$, 1.0 and 2.0.

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Fig.

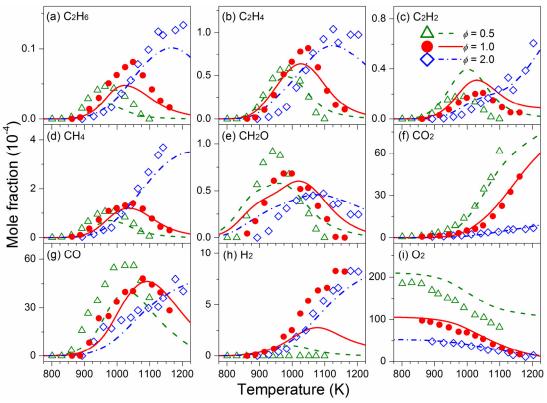


Fig. 14 Experimental (symbols) and simulated (lines) mole fraction profiles of C₂-C₀ products and O₂ in the JSR oxidation of o-xylene at 10 atm, $\tau = 0.5$ s and $\phi = 0.5$, 1.0 and 2.0.