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ARTICLE

An air-stable, reusable Ni@Ni(OH)₂ nanocatalyst for CO₂/bicarbonates hydrogenation to formate

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Production of formate via CO₂/bicarbonate hydrogenation using cheap metal-based heterogeneous catalysts is attractive. Herein, we report the organometallic synthesis of a foam-like Ni@Ni(OH)₂ composite nanomaterial which exhibited remarkable air stability and over 2 times higher catalytic activity than commercial Raney Ni catalyst in formate synthesis. Formate generation was reached with an optimal rate of 6.0 mmol/g_{cat}/h at 100°C, a significantly lower operation temperature compared to the 200–260°C reported in the literature. Deep characterization evidenced that this nanomaterial was made of an amorphous Ni(OH)₂ phase covering metallic Ni sites; a core-shell structure which is crucial for the stability of the catalyst. The adsorption of bicarbonates onto the Ni@Ni(OH)₂ catalyst was found a kinetically relevant step in the reaction, and the Ni-Ni(OH)₂ interface was found beneficial for both CO₂ and H₂ activation thanks to a cooperative effect. Our findings emphasize the underestimated potential of Ni-based catalysts in CO₂ hydrogenation to formate, pointing out a viable strategy to develop stable, cheap metal catalysts for greener catalytic applications.

Introduction

Carbon dioxide, as the main greenhouse gas, has severe impact on global warming and ocean acidification.^{1–3} In parallel to limiting its release in the atmosphere, it is thus necessary to develop the capture of CO₂ and its utilization. Along with the gradual shift from fossil fuels to clean and renewable energy, CO₂ also represents a cheap, renewable carbon source for the future refinery.^{4–7} Processes that convert CO₂ to valuable chemicals are thus of high interest for slowing down CO₂ accumulation in the atmosphere as well as generating chemicals from waste.^{8–15}

Among various transformation approaches, conversion of CO₂ to formic acid (FA) or formate attracts considerable attention.^{1, 16–22} FA is an important precursor for multiple organic chemicals.²⁴ Additionally, FA has potential as a hydrogen storage medium for fuel cell applications.^{24–28} At present, a majority of reports focus on the transformation of CO₂ into formate *via* homogeneous catalytic systems,^{15, 29–33} but the recycling and separation issues intrinsically associated with

homogeneous catalysts limit their application in large scale. Concerning the production of formate from CO₂ over heterogeneous catalysts, the active elements are dominated by noble metals such as Ru,¹⁶ Au¹⁸ and Pd.^{34–36} However, the use of precious metals as catalysts does not align well with the principles of sustainable chemistry, and thus it is desirable to develop catalytic systems based on cheaper and more abundant elements.

On account of their relatively low price and superior hydrogenation ability, nickel-based catalysts are attractive candidates to valorize CO₂.^{9, 37, 38} Ni is well-known for CO₂ hydrogenation into methane, and also widely used in converting CO₂ and methane into syngas at high temperatures.^{39–43} There is very limited research, however, exploring Ni-promoted hydrogenation of CO₂/bicarbonate into formate.^{9, 44–46} Using Raney Ni as catalyst in the presence of amines, Farlow and Adkins observed the formation of amine/formic acid adducts from CO₂ and H₂.⁴⁶ Wang and co-workers reported that unsupported Ni promoted bicarbonate hydrogenation at relatively high temperature (200 °C).⁴⁵ As such, further development of synthetic protocols to prepare nickel-based catalysts active in CO₂ conversion into formate under milder conditions is needed. Since metallic nickel is easily oxidized when exposed to air, thus losing activity in hydrogenation, it is pivotal to design catalysts with enough stability without compromising their activity.

Herein, we report the one-step synthesis of a novel Ni@Ni(OH)₂ nanomaterial by an organometallic approach⁴⁷ using a commercial Ni precursor, the bis(cyclooctadiene) nickel(0) [Ni(COD)₂] complex. This new catalyst was

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characterized by a set of complementary techniques, including X-ray diffraction (XRD), Transmission and Scanning Electron Microscopy (TEM and SEM), X-ray photoelectron spectroscopy (XPS), Thermo Gravimetric Analysis (TGA) and magnetic measurements, and its activity was tested in the hydrogenation of CO₂ and bicarbonates in water. The results obtained afford new insight in the composition/structure/activity relationship and evidence the importance of both the Ni-Ni(OH)₂ interface and the amorphous character of the Ni(OH)₂ phase.

EXPERIMENTAL PART

Preparation of catalysts

Chemicals and gases: Argon and hydrogen were purchased from Air Liquide (Alphagaz). Tetrahydrofuran (THF) was obtained from CarloErba, purified using a purification MBraun SPS-800 machine and degassed with three freeze-pump-thaw cycles before use. Absolute anhydrous ethanol (CARLO ERBA Reagents, ACS reagent) was dried over molecular sieve and degassed by argon bubbling before further use. Bis(1,5-cyclooctadiene)nickel(0) (Ni(COD)₂) (>98%, Strem Chemicals) stored under argon inside the glovebox (MBraun). Deionized water was obtained from Millipore (MilliQ, 18.2 MΩ/cm; Millipore, Bedford, MA); Triethylamine (N(CH₃CH₂)₃, Sigma Aldrich Pte. Ltd); Sodium carbonate (Na₂CO₃, Aldrich); Sodium bicarbonate (NaHCO₃, Sigma Aldrich Pte. Ltd, ≥99.7%); Sodium hydroxide (NaOH, Sigma Aldrich Pte. Ltd); Potassium carbonate (K₂CO₃, Aldrich); Potassium bicarbonate (KHCO₃, Sigma Aldrich Pte. Ltd); Ammonium bicarbonate (NH₄HCO₃, Sigma Aldrich Pte. Ltd). Nickel(II) nitrate hexahydrate (Ni(NO)₃·6H₂O, Sigma Aldrich Pte. Ltd) were used as received.

Synthesis of Ni@Ni(OH)₂ nanomaterial. All the synthesis preparation was performed inside a glovebox or using schlenk tube techniques (Argon atmosphere). Typically, inside the glovebox, Ni(COD)₂ (4.0 mmol; 1.1 g) was added into a Fisher Porter (FP) bottle and solubilized in tetrahydrofuran (THF, 180 mL). Then, out of the glovebox, ethanol (20 mL, 10%v/v) was added with a syringe under argon. The FP bottle was subsequently pressurized with hydrogen (3 bar) and left under vigorous stirring at 70 °C for 20 h. After this period of time a black solid covering the stirring bar together with a colorless supernatant and a metallic mirror on the glassware were observed. Excess H₂ was then evacuated and the solvent evaporated under vacuum. The product was collected inside the glovebox using a magnet and scraping with a spatula and finally stored under inert atmosphere.

Synthesis of Ni@Ni(OH)₂[100%ethanol] The synthesis of this nanomaterial was done following the procedure described above for Ni@Ni(OH)₂ but using pure ethanol instead of a THF/EtOH 90/10 mixture .

Synthesis of Ni(OH)₂. In air Ni(NO)₃·6H₂O (0.725 g, 0.025 M) and urea (0.6 g, 0.1 M) were dissolved in 100 mL of de-ionized water. Then, the as-obtained solution was transferred into a round bottomed glass flask before refluxing at 90 °C for 6 h. After cooling down the reaction mixture, the obtained product was centrifuged and washed with de-ionized water for another 4

times. Subsequently, the as-formed solid was dried overnight at 120 °C in an oven to get the final product.⁴⁸

Characterization Techniques

All the analyses on the samples before catalysis have been conducted under inert gas except for X-Ray Photoelectron Spectroscopy (XPS) and ThermoGravimetric Analysis (TGA). The crystallinity and phase purity of the samples were investigated by powder X-ray diffraction (XRD) on a Panalytical MPDPro diffractometer using Cu Kα radiation (λ = 1.5418 Å). Transmission electron microscopy (TEM) observation was carried out with a JEOL JEM 1400 microscope. The sample dispersion was made in isopropyl alcohol before deposition on a carbon-covered copper TEM grid. Scanning electron microscopy (SEM) was conducted on a JEOL 6700F microscope. The XPS spectra were collected by a Thermo Scientific K-Alpha system via using a monochromatised Al Kalpha (hν = 1486.6 eV) source. The size of the X-ray Spot was about 400 μm. The Pass energy was respectively fixed at 30 eV for core levels (step 0.1 eV) and 160 eV for surveys (step 1eV). The Au 4f7/2 (83.9 ± 0.1 eV) and Cu 2p3/2 (932.8 ± 0.1 eV) photoelectron lines were used to calibrate the spectrometer energy. All the XPS spectra were collected in direct mode N (Ec), coupling with subtraction of background signal via Shirley method. The charge effect was neutralized by using flood Gun on the top surface. The TGA was carried out with a Mettler Toledo TGA/DSC 3+ star system. The magnetic hysteresis curves were measured on a MPMS Quantum Design superconducting quantum interference device (SQUID) at 5 K between +5 and -5 T. Zero Field Cooled procedures (ZFC) or Field Cooled (FC) procedures under an applied field of 5 T where applied. The magnetization values are given per mass of material. Raman spectra were obtained using a laser Raman spectrometer Xplora from Horiba employing a laser with an incident wavelength of 532 nm. The CO₂-TPD (Temperature Programmed Desorption) profile was collected by mass spectra (MS, mass spectrometer (LC-D200M, TILON) with m/z = 44 (CO₂) under He flow. The sample was pre-treated at 100°C in purified N₂ (30 mL/min) for 30 min. Subsequently, the CO₂ molecules were adequately adsorbed on the samples with a flow rate of 30 mL/min at room temperature for another 1 h. After purging with He (30 mL/min) for another 1 h, desorption evolution was monitored by heating from 30 to 600 °C with a ramping rate of 10°C·min⁻¹. In situ DRIFTS (Diffuse Reflectance Infrared Fourier Transform Spectroscopy) tests were conducted on a commercial Nicolet iS50 FT-IR spectrometer, coupling with a reaction cell (Harrick Scientific Products, INC). With a scan number of 64 and at a resolution of 4 cm⁻¹, a mercury cadmium telluride (MCT)-A detector was used to record the spectra. The spectra were recorded at 100 °C and the spectrum of the background recorded in pure N₂ flow at the same temperature was subtracted.

Catalytic reaction

The CO₂/(bi)carbonate hydrogenation reactions to formate were performed in a batch reactor at various gas pressures and temperatures. Typically, 2 mL of ultrapure water was introduced into the reactor, and then 2 mmol of bicarbonate

(NaHCO_3 , KHCO_3 , NH_4HCO_3) or carbonate (Na_2CO_3 , K_2CO_3 , $(\text{NH}_4)_2\text{CO}_3$) were added. After stirring for 1 min, the (bi)carbonate was dissolved completely. Then, the catalyst (10 mg) was added and dispersed uniformly into the solution via ultrasonic treatment for 5 min. Subsequently, either a CO_2/H_2 (1:1) gas mixture or pure H_2 , at various pressures, was introduced into the reactor (the reactor was previously purged with CO_2/H_2 or H_2). Finally, the reactor was placed into an oil-bath and maintained at fixed temperature under stirring for 1 h. The concentration of reaction product (HCOO^-) was analyzed using ion chromatography equipment (Dionex ICS 5000 SP).

RESULTS AND DISCUSSION

The preparation of nanomaterials by the organometallic approach enables the generation of structurally well-defined catalysts. For example, the decomposition of the organometallic bis(cyclooctadiene) nickel(0) complex, $(\text{Ni}(\text{COD})_2)$, by H_2 leads to the formation of nickel nanoparticles with a controlled surface composition, depending on the ligand(s) and solvent(s) used.⁴⁷ Several applications of such nickel nanoparticles in catalysis have been published.^{47, 49-53} In the present work we prepared a novel nickel nanomaterial by hydrogenation of the $\text{Ni}(\text{COD})_2$ precursor in a THF/EtOH mixture in the absence of any additional stabilizer. As the only byproduct cyclooctane was eliminated under vacuum, no purification step of the obtained material was needed. As such, this synthesis method leads to a high purity catalyst without any residual halogen/nitrate/sulfide from the precursor that may poison the catalyst surface.⁵⁴ This allowed us to investigate the surface composition- and structure-activity relationships of this new nanomaterial in the catalytic hydrogenation of CO_2 /(bi)carbonates to formate.

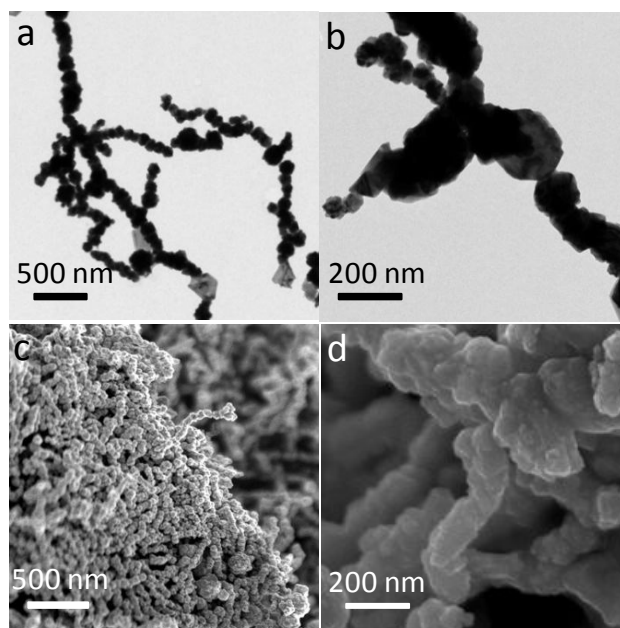


Fig. 1. TEM micrographs at (a) low magnification and (b) higher magnification; SEM micrographs at (c) low magnification and (d) higher magnification of as prepared $\text{Ni}@\text{Ni}(\text{OH})_2$ foam.

The morphology of the as-prepared nickel nanomaterial (hereafter referred to as $\text{Ni}@\text{Ni}(\text{OH})_2$ foam) was characterized by TEM and SEM. TEM analysis (Fig. 1a and 1b) showed Ni particles with a diameter of ca. 100 nm (100.3 ± 53.6 nm) aligned in worm-like structures. The SEM images (Fig. 1c and 1d) not only confirmed the approximate particle size of 100 nm with linear hierarchical organization but also revealed the foam-like character of the material. The nanomaterial surface exposed abundant kinks and edges, providing diverse possible active sites for catalysis.

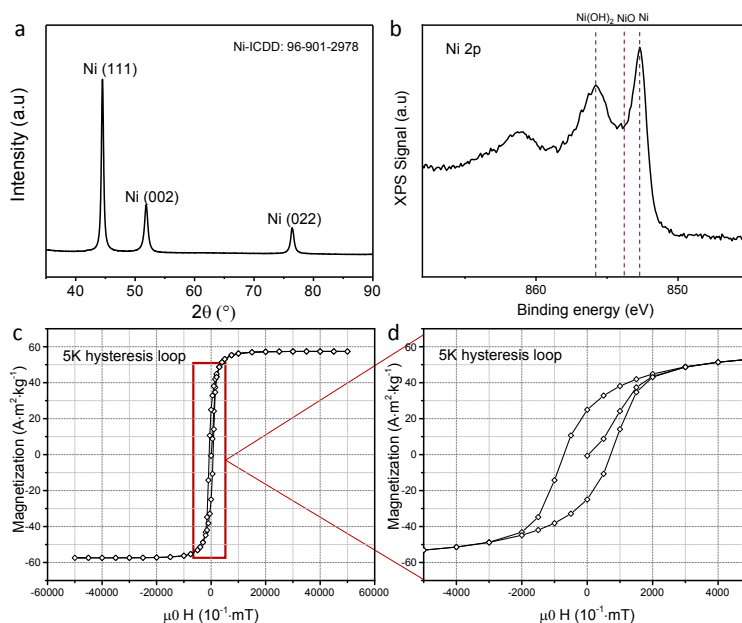


Fig. 2. (a) XRD pattern, (b) Ni 2p XPS spectrum (2p_{3/2} region) and (c, d) hysteresis cycle recorded at 5K (FC procedure under an applied field of 5T) on as prepared $\text{Ni}@\text{Ni}(\text{OH})_2$ foam.

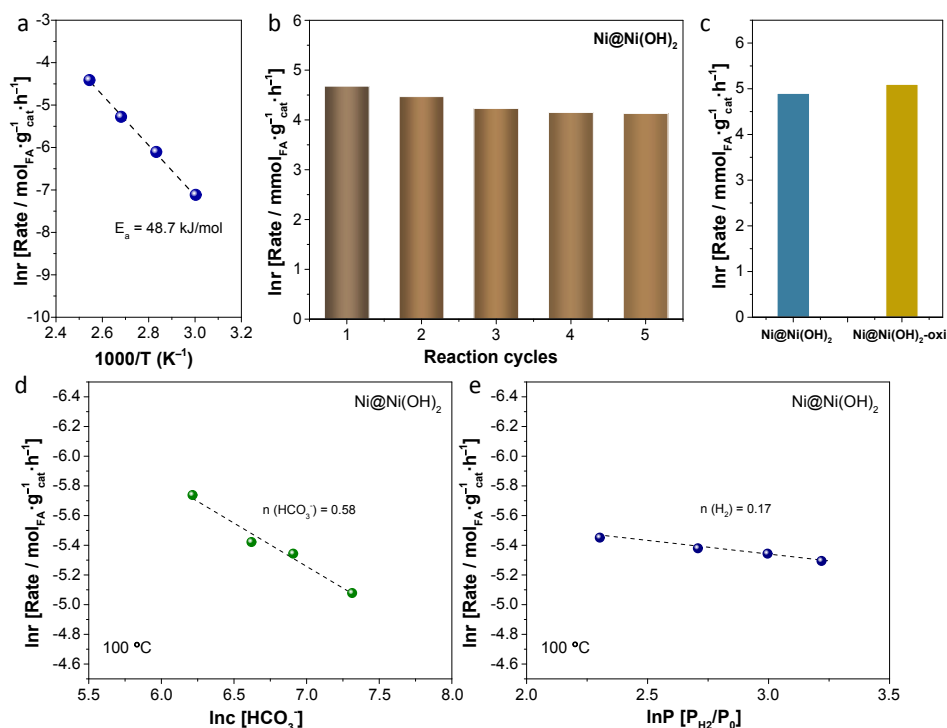


Fig. 3. (a) Apparent activation energy (E_a) of hydrogenation of NaHCO_3 over Ni@Ni(OH)_2 foam catalyst. (b) Recycling tests with Ni@Ni(OH)_2 foam catalyst for NaHCO_3 hydrogenation at $100\text{ }^\circ\text{C}$ (1 h for each cycle). (c) Anti-oxidation test with Ni@Ni(OH)_2 foam catalyst for NaHCO_3 hydrogenation at $100\text{ }^\circ\text{C}$ and $\text{Ni@Ni(OH)}_2\text{-oxi}$ (catalyst treated under air at $90\text{ }^\circ\text{C}$ for 24 h before catalytic test). Other reaction conditions: catalyst (10 mg) in 1 M aqueous NaHCO_3 solution, $P_{\text{H}_2} = 20$ bar. Apparent reaction orders of (d) NaHCO_3 and (e) H_2 for NaHCO_3 hydrogenation reaction over Ni@Ni(OH)_2 foam catalyst.

The XRD pattern of Ni@Ni(OH)_2 foam shown in Fig. 2a matched well with the $\text{Ni}(111)$, $\text{Ni}(002)$ and $\text{Ni}(022)$ peaks of the Ni fcc crystal structure as reported in Ni-ICDD:96-901-2978 data. An average crystallite size of 22.4 nm was determined using the Scherrer equation (mean size obtained over (111), (002) and (022) planes). This smaller crystallite size compared with the mean diameter of the particles measured in TEM images (ca. 100 nm) indicated that the nanomaterial was composed of individual nanocrystals of ca. 20-30 nm that were aggregated into regular superstructures of ca. 100 nm in size. The aggregation of these primary nanocrystals into large particles may be due to the weak surface interaction between ethanol or tetrahydrofuran, the only potential stabilizers present in the synthesis medium, while the wire-like morphology could be a consequence of the dipolar coupling between the magnetic particles induced by the magnet used to collect the material. XPS, an analytical technique identifying the near surface composition of materials (less than 10 nm in depth), was used to probe the composition of the nanomaterial. From literature, binding energies of 852.6 eV, 853.7 eV and 855.6 eV were ascribed to metallic Ni, NiO and Ni(OH)_2 , respectively.^{55, 56} As shown in Fig. 2b, the recorded Ni 2p spectrum showed two sharp peaks. The peak at 852.6 eV was attributed to metallic Ni and the second one, at 855.6 eV, was associated to Ni(OH)_2 , clearly indicating the co-presence of metallic and hydroxide nickel species. NiO did not seem to exist in the surface layer.^{57, 58} Based on these results, we hypothesized that the as-prepared nickel nanomaterial could be described as Ni@Ni(OH)_2 , consisting of a layered structure with Ni(OH)_2 surrounding a metallic Ni core. The absence of Ni(OH)_2

diffraction peaks in the XRD diagram (Fig. 2a) indicated that the layer of Ni(OH)_2 was thin (≤ 1 nm) and/or amorphous. In the Raman spectrum (Fig. S1), six broad vibrational bands were observed between 300 and 900 cm^{-1} that were ascribed to different phases of Ni(OH)_2 .⁵⁹ The more intense band at 520 cm^{-1} can derive from structural defects and/or correspond to a second order acoustic mode,^{57, 60, 61} which supports the amorphous character of the Ni(OH)_2 layer in our nanomaterial.

The Ni@Ni(OH)_2 material was analyzed by TGA (Fig. S2). First, the sample was heated under air to $700\text{ }^\circ\text{C}$ to remove organics while nickel was fully oxidized into NiO. After cooling down to $25\text{ }^\circ\text{C}$, the sample was placed under 2% H_2 flow and then heated again to $700\text{ }^\circ\text{C}$. Using this protocol, the Ni content was found to be close to 95%, indicating low organic, water and hydroxide contents. Magnetic properties were measured using a SQUID magnetometer, at 5 K with a field cooling sequence under 5 T (Fig. 2c and 2d), showing a perfectly symmetric hysteresis cycle. The results evidenced a ferromagnetic behavior with a saturation magnetization of $57.4\text{ A}\cdot\text{m}^2\cdot\text{kg}^{-1}$ at 5 T and a coercive field of 140 mT. Interestingly, the value of the saturation magnetization was high and very close to that of bulk Ni ($58.9\text{ A}\cdot\text{m}^2\cdot\text{kg}^{-1}$). Considering the high Ni content measured by TGA (95%), this was in good agreement with the thin and amorphous character of the Ni(OH)_2 layer, since no exchange bias could be evidenced in the hysteresis loop ($\alpha\text{-Ni(OH)}_2$ and $\beta\text{-Ni(OH)}_2$ are both antiferromagnetic at 5 K).^{62, 63} When comparing with literature data,^{63, 64} our nanomaterial displays high saturation magnetization and coercivity probably due to the linear organization of the particles coupled with the metallic Ni and amorphous Ni(OH)_2 magnetic properties. Additionally, the as-

prepared Ni@Ni(OH)₂ foam demonstrated remarkable resistance to oxidation even after a long period of time under ambient air. Indeed little change was observed in the magnetic properties (Fig. S3) of Ni@Ni(OH)₂ samples exposed to ambient air, with a limited and slow decrease of the metallic Ni content from 97.4% for the as-prepared Ni@Ni(OH)₂ to 94.5% and 93.4% for air-exposed samples after 3 and 21 weeks, respectively. Consistently, the XPS analysis of the materials surface after 21 weeks of air exposure (Fig. S4) showed an increase of the Ni(OH)₂ contribution and a decrease of metallic Ni one, thus indicating a thickened amorphous Ni(OH)₂ layer outside the metallic Ni cores.

The catalytic performance of the as-prepared Ni@Ni(OH)₂ foam-like nanomaterial was evaluated in the hydrogenation of NaHCO₃ into formate at 80°C in comparison with commercial Raney nickel and Ni catalysts in other forms (Table 1). The total mass of introduced catalyst was used to normalize the formate production rate. As shown in Table 1, in the absence of catalyst no formate was detected (entry 6). Ni(NO₃)₂·6H₂O and NiO were not effective for the hydrogenation of HCO₃⁻. Commercial Raney Ni showed an activity of 0.9 mmol/g_{cat}/h (entry 2). The as-prepared Ni@Ni(OH)₂ foam catalyst showed a 2.5 times better performance than Raney Ni, reaching a value of 2.3 mmol/g_{cat}/h (entry 1). The catalytic activity was then evaluated at varied temperatures. The reaction rate increased to 4.7 mmol/g_{cat}/h at 100°C and reached 12.5 mmol/g_{cat}/h at 120°C (entries 7 and 8), which are milder reaction conditions than those previously reported for Ni-based catalysts.⁹ The apparent activation energy of sodium bicarbonate hydrogenation has been determined as 48.7 kJ/mol (Fig. 3a).

Recycling tests of the Ni@Ni(OH)₂ foam catalyst were also performed under optimized conditions, namely at 100°C under 20 bar H₂. Between each catalytic run, the Ni@Ni(OH)₂ catalyst was washed with deionized water four times to eliminate residual substances. As shown in Fig. 3b, a high formate generation rate was still obtained after five catalytic cycles, indicating excellent stability and reusability of Ni@Ni(OH)₂ foam catalyst. To be noted, the activity of Ni@Ni(OH)₂ exhibited little change even after pre-treatment at 90°C under air for 24 h (sample referred to as Ni@Ni(OH)₂-oxi on Fig. 3c), further demonstrating its remarkable stability in air. In the XPS spectrum (Fig. S5), a high metallic Ni contribution was still detected in the surface layer after air treatment at 90°C, suggesting the presence of amorphous Ni(OH)₂ layer considerably slows down the oxidation of the metallic Ni core. This air stability is a plus regarding long term storage of this material.

When directly using CO₂ as a carbon source, a formate generation rate of ~6 mmol/g_{cat}/h was obtained at 100°C using NaOH as a base (entry 14, Table 1), slightly higher than in the case of HCO₃⁻. This discrepancy in activity might be induced by an inhibited reverse reaction, namely the equilibrium of formate decomposition being suppressed by the presence of gaseous CO₂ and abundant OH⁻ in the solution. The activity is higher than that previously observed with Ni₃S₄ catalyst under similar conditions (~1 μmol/g_{cat}/h, reaction condition: 125 °C, 2MPa, CO₂/H₂ = 1:1),⁶⁵ but lower than those of Ni⁴⁵ and Ni-Zn⁹

catalysts at 200 °C. GC analysis indicates the absence of volatile organic compounds such as methanol or acetic acid after reaction (Fig. S6), although methanol has been detected in trace amount in a previous study.⁴⁵ Using KOH as a base (entry 15, Table 1) led to an even higher value of 8.5 mmol/g_{cat}/h while NEt₃ led to a decreased activity (2.8 mmol/g_{cat}/h). Various bicarbonates and carbonates were screened as a carbon source (Table 1, entries 13-15). As a general trend, bicarbonates provided much higher activity than the corresponding carbonates. For instance, Na₂CO₃ only afforded an activity of 0.5 mmol_{FA}·g_{cat}⁻¹·h⁻¹ as compared to NaHCO₃ that is almost ten times more active (entries 10 vs 7). Similar trend was found between K₂CO₃ and KHCO₃ (entries 11 vs 8). According to previous reports, it is more difficult to hydrogenate carbonates than bicarbonates as the result of the lower protonation of carbonate ions in the aqueous solutions.^{66, 67} Among various bicarbonate salts, NaHCO₃ and KHCO₃ were equally effective affording high formate production rates of 4.7 and 4.8 mmol_{FA}·g_{cat}⁻¹·h⁻¹, respectively (entries 7 and 8). In sharp contrast, the ammonium cation (NH₄⁺, entry 10) showed an obvious negative influence in formate generation (0.3

Table 1. Catalytic performance of various catalysts in the hydrogenation of NaHCO₃/CO₂.

Entry	Substrates/ Solvent	Conditions ^a	Catalysts	Activity (mmol _{FA} ·g _{cat} ⁻¹ ·h ⁻¹)	TOF ^b (h ⁻¹)
1	NaHCO ₃ +H ₂ / H ₂ O	80 °C, 20 bar	Ni@Ni(OH) ₂	2.3	1.3
2	NaHCO ₃ +H ₂ / H ₂ O	80 °C, 20 bar	Raney Ni	0.9	–
3	NaHCO ₃ +H ₂ / H ₂ O	80 °C, 20 bar	Ni(OH) ₂	0.2	–
4	NaHCO ₃ +H ₂ / H ₂ O	80 °C, 20 bar	NiO	trace	–
5	NaHCO ₃ +H ₂ / H ₂ O	80 °C, 20 bar	Ni(NO ₃) ₂ ·6 H ₂ O	trace	–
6	NaHCO ₃ +H ₂ / H ₂ O	80 °C, 20 bar	Blank	trace	–
7	NaHCO ₃ +H ₂ / H ₂ O	100 °C, 20 bar	Ni@Ni(OH) ₂	4.7	2.6
8	NaHCO ₃ +H ₂ / H ₂ O	120 °C, 20 bar	Ni@Ni(OH) ₂	12.5	7.1
9	KHCO ₃ +H ₂ / H ₂ O	100 °C, 20 bar	Ni@Ni(OH) ₂	4.8	2.7
10	NH ₄ HCO ₃ +H ₂ / H ₂ O	100 °C, 20 bar	Ni@Ni(OH) ₂	0.3	0.2
11	Na ₂ CO ₃ +H ₂ / H ₂ O	100 °C, 20 bar	Ni@Ni(OH) ₂	0.5	0.3
12	K ₂ CO ₃ +H ₂ / H ₂ O	100 °C, 20 bar	Ni@Ni(OH) ₂	0.6	0.3
13	(NH ₄) ₂ CO ₃ + H ₂ /H ₂ O	100 °C, 20 bar	Ni@Ni(OH) ₂	0.1	0.06
14	CO ₂ +H ₂ / NaOH	100 °C, 20 bar	Ni@Ni(OH) ₂	6.0	3.4
15	CO ₂ +H ₂ / KOH	100 °C, 20 bar	Ni@Ni(OH) ₂	8.5	4.8
16	CO ₂ +H ₂ / NEt ₃	100 °C, 20 bar	Ni@Ni(OH) ₂	2.8	1.6
17	CO ₂ +H ₂ / H ₂ O	100 °C, 20 bar	Ni@Ni(OH) ₂	1.7	0.9

^aReaction conditions in this work: catalyst (10 mg) in 1 M aqueous NaHCO₃/KHCO₃/NH₄HCO₃/Na₂CO₃/K₂CO₃/(NH₄)₂CO₃ (entries 1-13) or 1 M NaOH/KOH/NEt₃ solution; the CO₂:H₂ = 1:1 (entries 14-16).

^bTurnover frequency (TOF) normalized by the percentage of exposed Ni atoms (10.2%) which was calculated using the average size of Ni crystallites determined from XRD analysis (Scherrer equation).²³

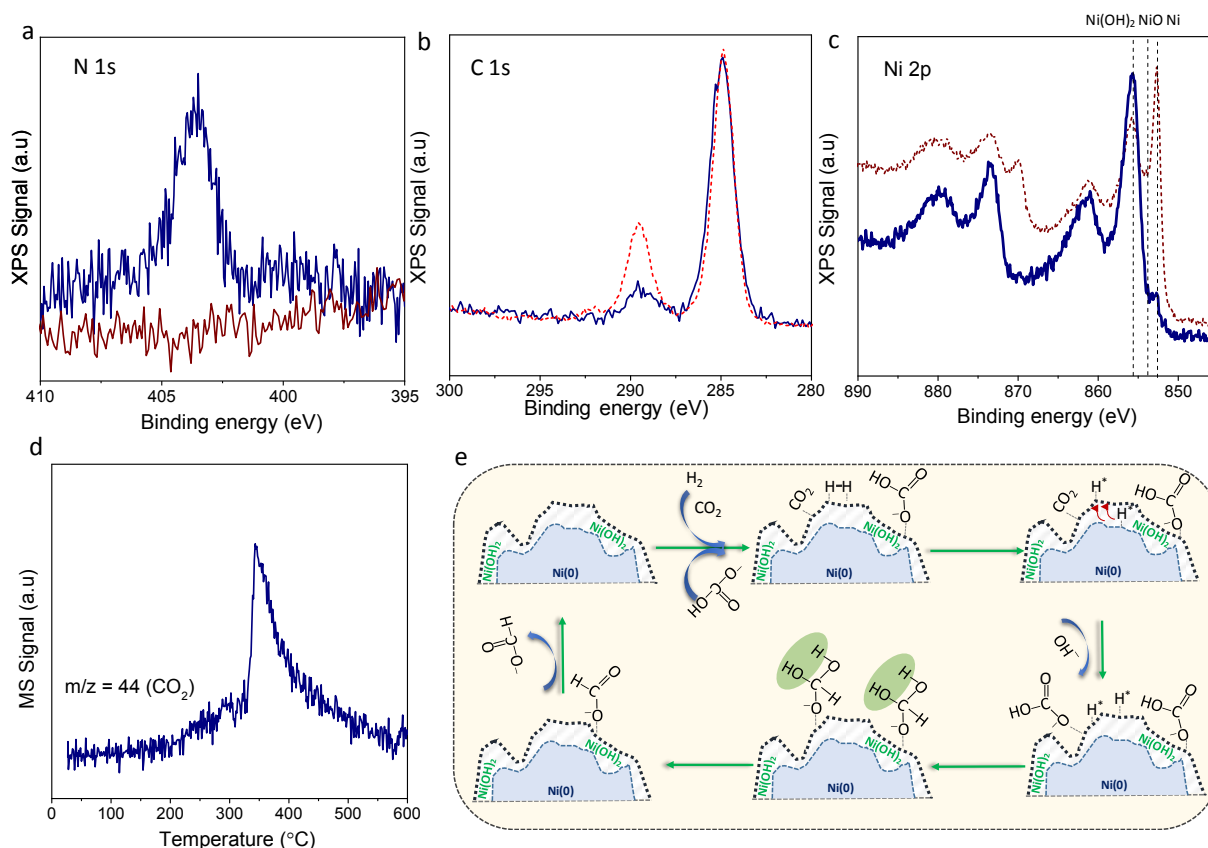


Fig. 4. (a) N 1s XPS spectrum of Ni@Ni(OH)₂ catalyst after reaction in NH₄HCO₃ (navy blue) and NaHCO₃ (red) solutions. (b) C 1s XPS spectrum of Ni@Ni(OH)₂ catalyst after NH₄HCO₃ (solid line) or NaHCO₃ (dash line) hydrogenation reaction. (c) Ni 2p XPS spectrum of Ni@Ni(OH)₂ foam catalyst after NaHCO₃ hydrogenation reaction (solid line). The dash line is the Ni 2p XPS spectrum of Ni@Ni(OH)₂ foam before NaHCO₃ hydrogenation reaction as comparison point. (d) CO₂-TPD profile of Ni@Ni(OH)₂ catalyst. (e) Schematic illustration of the plausible reaction pathway of CO₂ hydrogenation to formate over Ni@Ni(OH)₂ foam catalyst.

mmol_{FA}·g_{Cat}⁻¹·h⁻¹). Without base, formate was also generated despite of a lower formation rate (entry 17) indicating the potential role of surface hydroxide for the activation of CO₂.

To understand the origin of the cation effect, XPS spectra of the Ni@Ni(OH)₂ catalyst after reaction with NH₄HCO₃ and NaHCO₃ bicarbonates were compared (Fig. 4a and 4b). After reaction in NH₄HCO₃ solution (Fig. 4a), the observed N signal at 403.6 eV confirmed the presence of N-H bond of NH₄HCO₃ species on the surface of the spent catalyst (Ni@Ni(OH)₂-NH₄⁺), which is absent for the Ni@Ni(OH)₂ catalyst after reaction in NaHCO₃ solution (Ni@Ni(OH)₂-NaHCO₃). In contrast, the intensity of the C 1s peak (Fig. 4b) for O-C=O species at ca. 289.0 eV on Ni@Ni(OH)₂-NH₄HCO₃ is weaker than that on Ni@Ni(OH)₂-NaHCO₃, indicating the lower adsorption of HCO₃⁻ on the surface of Ni@Ni(OH)₂ catalyst in the presence of NH₄⁺. Therefore, despite HCOONH₄ (as-formed from NH₄HCO₃) is more readily decomposed into gaseous CO₂, NH₃ and H₂ as temperature increased, the negative effect observed seemed to derive from less accessible active sites due to the adsorption of NH₄⁺ species at the catalyst surface that limited the adsorption and the reaction of HCO₃⁻. This result points out the impact of the bicarbonate counter cation on the adsorption properties of the catalyst for the production of formate. Apparent reaction orders determined for NaHCO₃ and H₂ during the hydrogenation reaction of NaHCO₃ over Ni@Ni(OH)₂ foam

catalyst was 0.58 for NaHCO₃, which is higher than the 0.17 obtained for hydrogen, also highlighting the essential role of the adsorption of bicarbonate species on the catalyst surface for hydrogenation.¹⁹

The XPS spectrum of Ni@Ni(OH)₂ catalyst collected after 1 h of reaction in NaHCO₃ solution was compared to that of the as-prepared catalyst (Fig. 4c). The two Ni 2p XPS spectra clearly showed a drastic decrease of the relative intensity of the peak at 852.6 eV corresponding to metallic Ni and a major contribution of the peak corresponding to Ni(OH)₂, centered at 855.7 eV after catalysis. These results indicated a composition evolution during the catalytic reaction leading to a higher proportion of Ni(OH)₂ in 10 nm thick surface layer probed by XPS. The stability of this hydroxide surface layer in Ni@Ni(OH)₂ catalyst was maintained after 5 test cycles, as confirmed by XPS analysis (Fig. S7). An XRD diagram recorded on the same spent catalyst (Fig. S8) showed only the classical Ni fcc pattern with a calculated crystallite size of 20.9 nm (Scherrer equation) thus indicating a slight decrease compared to crystallite size in the as-prepared nanomaterial (22.4 nm) but that metallic nickel is still present. Here again, no other diffraction peak than that of metallic Ni was observed indicating that the Ni(OH)₂ layer which continued to form at the surface of the material under catalytic conditions was amorphous. TEM and SEM images (Fig. S9 and S10, respectively) revealed a shell with a thickness larger than

10 nm covering the particle cores, which could be attributed to an amorphous Ni(OH)₂ phase.^{57, 64} As this thickness is larger than the depth probed by XPS, it suggests that the Ni/Ni(OH)₂ interface is not regular with some Ni protuberances extending in the hydroxide layer or that some Ni islands are dispersed inside this layer. Although near surface metallic Ni is oxidized under the reaction conditions, which contributes to thicken the Ni(OH)₂ shell, this did not induce any appreciable drop in activity in five consecutive runs (Fig. 3b). As shown in Table 1 (entry 3), the crystallized Ni(OH)₂ material reference only demonstrated an activity of 0.2 mmol_{FA}·g_{Cat}⁻¹·h⁻¹ at 80 °C, which was obviously lower than that of Ni@Ni(OH)₂ foam catalyst where the hydroxide layer is amorphous (2.3 mmol_{FA}·g_{Cat}⁻¹·h⁻¹). Considering these, we propose that the metallic Ni in the core and the amorphous Ni(OH)₂ in the shell work cooperatively to convert CO₂ or bicarbonate to formate.

CO₂-TPD experiments were conducted to study the sorption ability of CO₂ on Ni@Ni(OH)₂ catalyst. As shown in Fig. 4d, one desorption peak was clearly observed at 400°C under helium atmosphere, indicating the effective capture ability for CO₂ at the catalyst surface. In-situ DRIFTS results indicated an apparent adsorbed CO₂ signal during the switching test between CO₂ and N₂ gas flow (Fig. S11). However, only a negligible signal of bicarbonate was observed in the range of 1000 to 1800 cm⁻¹, suggesting the relatively slow formation/adsorption rate of bicarbonate at the catalyst surface in good agreement with the higher reaction order of NaHCO₃ compared to H₂ (Fig. 3d).

On the basis of the present findings and previous reports,^{19, 68} a simplified plausible reaction mechanism for carbon dioxide hydrogenation over Ni@Ni(OH)₂ foam catalyst is proposed in Fig. 4e, in which i) HCO₃⁻ and CO₂ species are adsorbed on amorphous Ni(OH)₂ while H₂ molecules diffuse to the metallic Ni core; ii) adsorbed CO₂ species are transformed to bicarbonates by reacting with the OH⁻ in the solution, or alternatively *via* reaction between gaseous CO₂ and hydroxide species present on the catalyst surface. In parallel, hydrogen dissociation happens on metallic Ni sites, followed by H spillover from metallic Ni to surface Ni(OH)₂; iii) one H atom attacks the carbon of the adsorbed bicarbonate and a second H atom links with the carbonyl O atom to form an unstable geminal diol and then a formate;⁶⁹ iv) the as-formed formate from CO₂ desorbs from the catalyst surface thus making the reaction enter into the next cycle. As the catalyst has a foam-like morphology along with an amorphous outside layer, the diffusion of H₂ may be facilitated. It is also worth mentioning, that based on the current experimental evidence, we cannot fully rule out the possibility that the amorphous Ni(OH)₂ surface is able to activate both H₂ and CO₂ without the direct participation of metallic Ni in the core.

Interestingly, we observed an increase in the catalytic activity of NaHCO₃ reduction to formate from 4.7 to 16.6 mmol_{FA}·g_{Cat}⁻¹·h⁻¹ at 100°C when synthesizing the nanomaterial in pure ethanol (sample named Ni@Ni(OH)₂[100%ethanol]). The TEM and SEM results (Fig. S12) evidenced the presence of larger nanowires with a highly irregular surface. XPS and XRD data (Fig. S13) revealed a similar core-shell structure, but the Ni crystallite size decreased from ca. 21 nm to ca. 6 nm, suggesting that the

higher activity observed with this catalyst derives from a size effect. Finally, as with the previous nanomaterial, this higher catalytic performance reinforces the unreleased potential of foam-like Ni@Ni(OH)₂ catalysts in CO₂ transformation.

Conclusion

We developed an air-stable, efficient and reusable Ni-based composite catalyst to generate formate *via* CO₂ hydrogenation. The foam-like Ni@Ni(OH)₂ nanomaterial was controllably and easily synthesized from a commercial organometallic compound without the use of stabilizer. The as-prepared catalyst exhibits a core-shell type structure with predominantly metallic Ni in the core and Ni/amorphous Ni(OH)₂ composite in the surface layer. The presence of the amorphous Ni(OH)₂ efficiently protected the catalyst against air oxidation, thus facilitating its long term storage. In CO₂/HCO₃⁻ hydrogenation, Ni@Ni(OH)₂ reached formate generation rate of 6.0/4.7 mmol/g_{cat}/h at 100°C. By comparing formate generation rates using HCO₃⁻ and CO₃²⁻ as carbon source, and measuring apparent reaction orders, HCO₃⁻ was identified as the genuine precursor for formate synthesis. The co-existence of both metallic Ni and Ni(OH)₂ appeared to be crucial for both CO₂ and H₂ activation leading to high activity. The recycling study also evidenced excellent stability and reusability of Ni@Ni(OH)₂, with a high formate generation rate still observed after five catalytic cycles. This work reports a robust nickel-based nanomaterial that is a performant catalyst for CO₂ hydrogenation to formate, and contributes to the understanding of 'structure-activity' relationship in CO₂ conversion. Finally, the preliminary catalysis results obtained with the Ni@Ni(OH)₂[100%ethanol] nanomaterial, namely a reaction rate above 16.6 mmol_{FA}·g_{Cat}⁻¹·h⁻¹, indicate that higher catalytic performance can be reached by optimizing the catalyst design, i.e. by tuning the Ni domain sizes and Ni/Ni(OH)₂ interface.

Conflicts of interest

There are no conflicts to declare.

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