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1	A study of ultra-processing marker profiles in 22,028 packaged ultra-
2	processed foods using the Siga classification
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15	Abbreviations
16	MUP, marker of ultra-processing
17	A-MUP, additives MUP
18	FSA, Food Standard Agency
19	NA-MUP, non-additive ingredients MUP
20	UPF, ultra-processed food
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23	Short title: Profile of ultra-processing markers in packaged foods
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25	

26 Abstract

Ultra-processed foods (UPFs) are characterized by the presence of markers of ultra-processing 27 (MUP), either additives (A-MUP) or non-additive ingredients (NA-MUP). The present study 28 29 aims to characterize the MUP profile of approximately 22,000 UPFs, representative of assortments in French supermarkets. UPFs were ranked according to Siga classification 30 within five UPF technological groups, from C01 to C3, depending on the nature and number 31 32 of MUPs (MUP1 and MUP2), presence of risk-associated additives, and contents of salt, 33 sugar and/or fat. Then, UPFs were categorized within 10 food categories. The results showed that UPFs contain more NA-MUPs than A-MUPs, on average 1.3 more by UPF. The main 34 MUPs are NA-MUPs, i.e., refined oils (52.5% of UPFs), extracts and natural aromas (42.7%), 35 synthetic aromas (26.5%), glucose syrup (20.0%), native starches (19.1%), and dextrose 36 (16.2%). The NA-MUP/UPF and A-MUP/UPF ratios were not correlated in the 10 food 37 categories. Among UPFs, 19% contained only one MUP, and 31% contained more than five 38 MUPs. In conclusion, additives are not a sufficient marker of ultra-processing. It is proposed 39 40 that NA-MUPs in UPFs should be taken into greater consideration and that foods be scored with indices based on the degree of processing, not compositional scores, which fail to filter 41 MUPs. 42

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45 Keywords: Packaged foods, markers of ultra-processing, additives, ultra-processed

46 ingredients

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1. Introduction

More than forty-three epidemiological studies have shown that excessive and regular 48 consumption of ultra-processed foods (UPFs) was positively associated with several chronic 49 diseases, notably overweight/obesity, type 2 diabetes, cardiovascular diseases and total 50 cancers, and all-cause mortality (Lane et al., 2020; Pagliai et al., 2020; Askari et al., 2020; 51 FAO et al., 2019), and UPF consumption has also been associated with DNA damage (Edalati 52 53 et al., 2020) and shorter telomeres (Alonso-Pedrero et al., 2020). Prior to the development of the UPF concept in 2009 (Monteiro, 2009), other studies also showed the importance of the 54 degree of food processing for health, e.g., whole-grain versus refined cereals, fruits versus 55 100% fruit juice versus sweetened fruit juices, red versus processed meats, and minimally 56 versus highly processed plant-based foods (Fardet and Boirie, 2014; Satija et al., 2017). 57

58 Ultra-processed foods were assessed using the NOVA classification according to the extent and purpose of processing in four technological groups: un/minimally processed foods, 59 culinary ingredients, processed foods and UPFs (Moubarac et al., 2014). The Siga 60 61 classification extends the NOVA classification with additional subgroups, taking into account added salt, sugar and fat contents; "at risk" additives; "matrix" effects; ultra-processed 62 ingredients; and the number of markers of ultra-processing (MUPs), where UPFs are defined 63 64 as "characterized by the presence of at least one deliberately added substance obtained by synthesis or by a succession of physical, chemical and/or biological processes leading to its 65 purification and/or substantial deterioration compared to the original material in the list of 66 ingredients. UPFs can also be created by the direct application of a deterioration process 67 (e.g., extrusion-cooking) to the food matrix. These substances are named MUPs and can be 68 indifferently an ingredient or an additive, most of which are obtained by technological 69 processes relating to cracking or synthesis" (pages 2031-2032) (Davidou et al., 2020). 70 Therefore, Siga distinguishes additive MUPs (A-MUPs) and non-additive MUPs (NA-71

MUPs). Finally, the Siga classification distinguishes, from the least to the highest processed, nine technological groups combining previous NOVA groups with five more specific subgroups; then foods are ranked according to an algorithm based on a decision tree including criteria mentioned in **Figure 1**.

NA-MUPs are mainly aromas (synthetic, extracts and natural aromas), and ultra-76 processed carbohydrates, fats and proteins; for example, hydrolysed sugars, hydrogenated fats 77 and protein isolates. Additives that are minimally processed are not included in the definition 78 79 of UPFs (Davidou et al., 2020). Therefore, A-MUPs are highly processed additives such as lecithins and diacetyl tartaric acid ester of mono- and diglycerides (i.e., DATEM); additives 80 81 such as sodium bicarbonate or acacia gum are not A-MUPs. Finally, the risk assessment of additives is complementary to the evaluation of the degree of processing, and some "at risk" 82 additives may also send foods into the UPF category, but were not considered as MUPs (e.g., 83 talc or E553b) (Davidou et al., 2020). They correspond to additives that have been noted to 84 present a risk for health (safety concerns of the European Food Safety Authority reports, 85 EFSA), notably when regularly consumed, e.g., phosphate additives (Ritz et al., 2012) and 86 sodium nitrite (Jiang et al., 2012). 87

In a previous study on 24,932 packaged foods representative of the food supply in 88 French supermarkets, it was found that 67% of foods were UPFs, of which 13% contained 89 only one MUP, and that among foods with more than 5 ingredients, there was more than a 90 75% probability of being a UPF (Davidou et al., 2020). Therefore, if MUPs are generally 91 perceived as only additives (i.e., texture agents, taste exhausters, sweeteners and colouring 92 93 agents), sometimes evaluated as associated with risk, they are also NA-MUPs. The main objective of this study was therefore to analyse the MUP profiles of approximately 22,000 94 95 packaged UPFs (except for organic products) representative of French supermarket assortments and to distinguish between A-MUPs and NA-MUPs. This is the first studyaddressing this issue, notably with a human health perspective as the background.

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2. Materials and Methods

100 2.1 Food selection and data collection

101 The Siga database is built from information provided by its partners (manufacturers and 102 retailers – 65% of data) and that collected within the framework of the partnership with the 103 "Consumer Transparency program" of Alkemics (i.e., a retail collaborative platform that helps 104 retailers and brands managing, collaborating and sharing product data – 35% of data). To 105 establish the Siga score, data notably include the brand name, the list of ingredients, and the 106 nutrient fact panels.

Packaged foods were extracted from the Siga database according to ten food categories (*i.e.*, beverages, bakery products and pastries, starchy foods, fruits and vegetables, ready-toeat meal, seafood products, dairy products, salted products, sweet products, and meats and eggs), containing a total of 31,967 items. The UPFs were extracted from them, corresponding to 22,028 food items (i.e., 69%). Baby foods, alcoholic beverages and food supplements were not considered in this study because they are generally reserved as part of special diets and because alcoholic beverages are not foods.

The percentages of UPFs for each of the five UPF groups (C01–C3, **Figure 1**) were calculated directly from the Siga database based on the list of ingredients (crude results, excluding fresh fruits and vegetables, bread and cheeses, delicatessen, unlabelled seafood packaged in advance). Beyond A-MUP and NA-MUP ingredients, processes of only industrial use directly applied to the foods and highly modifying their matrix (e.g., extrusion-cooking or puffing) are also considered as MUPs (Monteiro et al., 2019; Davidou et al., 2020). However, in this analysis, they were not considered because they were not mentioned on the packagingas legal information that Siga could check.

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123 2.2 Siga classification

The Siga classification and its methodology have been previously described in detail 124 (Davidou et al., 2020). In this study, for a better description and analysis, the UPF group, 125 126 initially described by three technological groups (C01, C02, C1), was subdivided into five 127 groups according to the number and nature of MUPs, the presence of "risk-associated additives", and the added sugar, salt and/or fat contents, i.e., C01, C02, C1, C2 and C3 128 129 (Figure 1). In addition, although A1 and A2 groups (minimally-processed foods and culinary ingredients, respectively) were distinguished in our previous paper (Davidou et al., 2020), in 130 this study they were merged in the A1 group only (Figure 1), leading to a total of nine groups. 131 132 Concerning MUPs, they have been grouped into 152 different families with 92 MUP1 (e.g., ascorbates, fibre isolates) and 60 MUP2 (e.g., polyols, hydrogenated oils): 133 - MUP1: obtained by chemical synthesis and is identical to natural substances, by successive 134 processes leading to purification, or by successive processes leading to the high deterioration 135 of the ingredient matrix, such as isolated protein, starches, natural flavouring, and yeast 136 137 extract. - MUP2: obtained by artificial chemical synthesis or by successive processes leading to the 138

combined purification and substantial deterioration of the matrix, as is the case for glucose
syrup, dextrose, hydrolysed proteins, carboxymethylcellulose, etc.

141 MUP1s and MUP2s are equal to total MUPs and include A-MUPs as well as NA-MUPs. C01

142 (nutritionally balanced UPF) contains only one MUP1 with low levels of salt, sugar and/or

143 fats (according to the medium Food Standard Agency threshold, FSA); C02 contains only one

144 MUP1 with high levels of salt, sugar and/or fats (according to the medium FSA threshold);

C1 contains less than 5 MUP1s; and C2 contains more than 5 MUP1 and/or 1 MUP2 and/ or 1 145 146 at-risk additive. Beyond these criteria, foods and beverages are classified in the C3 technological group. The medium FSA nutritional thresholds are 1.5 g salt/100 g, 12.5 g 147 sugars/100 g and 17.5 g fat/100 g for foods, and 0.75 g salt/100 g, 6.25 g sugars/100 g and 148 8.75 g fat/100 g for beverages. When added sugars, fats and/or sugars were not detected 149 within the list of ingredients of packaged foods, the above-mentioned thresholds were not 150 151 taken into consideration for calculations.

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2.3 Statistical and machine learning analyses 153

The distribution of MUPs in each UPF category was controlled for normality 154 (Lilliefors and Kolmogorov-Smirnov tests). Since not following a normal distribution (p >155 0.05), the average number of MUP by category was therefore expressed as the median. Other 156 157 calculations were based on simple analytical indices such as ratios and percentages. The results were expressed based on the number of total MUPs, percentages of main MUPs in the 158 159 UPFs, the number of foods according to the number of MUPs, the MUP/UPF ratio, the MUP/UPF ratio among food subcategories, and the presence of A-MUPs, NA-MUPs and 160 "risk-associated" additives. The numbers of A-MUPs and NA-MUPs in UPFs among 161 categories were correlated using Pearson's correlation coefficient, and the effect was 162 considered significant at the p < 0.05 level. 163

Decision tree analysis was applied to the "152 MUP \times 17,571 UPFs" matrix to define 164 rules for foods belonging to UPF groups with more than one MUP (i.e., C1, C2 and C3, with 165 C01 and C02 removed), and to unravel potential co-occurrence of MUPs within UPFs. 166 Among machine learning algorithms, the chi-square automatic interaction detector (CHAID) 167 was chosen, instead of classification and regression trees (CARTs) and C4.5 algorithms, 168 because it is more adapted to an exploratory study with a big sample. A total of 90% of the 169

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foods were used for the learning sample (n = 15,814 UPFs), and the remaining 10% were used 170 for the test sample (model validation). In the final analysis, "< 0.5" indicates the absence of 171 the MUP and " ≥ 0.5 " indicates the presence of the MUP. 172

Statistical and decision tree analyses were all performed on a PC with SPAD9.1 173 software (Coheris[©], Suresnes, France). 174

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3. Results 176

3.1 Numbers of MUPs in the different Siga UPF groups 177

Among the 22,028 UPFs, the median contents of total MUPs, A-MUPs, NA-MUPs, "risk-associated" additives, MUP1s and MUP2s increased with Siga UPF categories from 179 C01 to C3 (Figure 2). As defined by Siga, the C01–C02 groups contain only one MUP, 180 which is almost exclusively an NA-MUP of the MUP1 type; indeed, some A-MUPs may be 181 found in UPFs in the C01 and C02 groups, as observed when using the mean number of 182 MUPs, which is 1.3, whereas the median is 1. The C1 group does not contain "risk-183 184 associated" additives or MUP2s, with a median of 3 MUP1s with 2 NA-MUPs and 1 A-MUP.

The median number of "risk-associated" additives in the C2 group was 0, but the average 185

number was 0.4 (indicating the presence of "risk-associated" additives in less than 50% of 186

187 UPFs in this group); C2 contains a median of 3 MUP1s and 1 MUP2, with 2 NA-MUPs and 1

A-MUP. The C3 group contains a median total of 9 MUPs with 6 MUP1s, a median of 3 188

MUP2s, a median of 2 "risk-associated" additives and an equal median content of A-MUPs 189

and NA-MUPs. Finally, all taken together, the CO-C3 categories contains a median number of 190

4 MUPs/UPF (result not shown). 191

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3.2 Number of foods according to number of MUPs 193

Thirty-nine UPFs contained "risk-associated additives" not classified as MUPs (e.g., iron oxide E172 or talc E553b), so these UPFs were removed from these calculations. Among the remaining 21,989 UPFs, 19.0% contained only one MUP (4,186 products), 16.2% contained two MUPs (3,566 products), 12.2% contained three MUPs (2,685 products), 11.8% contained four MUPs (2,603 products), 9.9% contained five MUPs (2,166 products) and 30.9% contained more than five MUPs (6,783 products) (**Figure 3**).

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201 3.3 Main MUPs among packaged ultra-processed foods

Among UPFs, the most representative MUPs ($\geq 10\%$ of all UPFs) were NA-MUPs such as refined oils, extracted/natural aromas, synthetic aromas, and glucose syrup (**Table 1**). A total of 132 other MUPs were found in less than 10% of UPFs (results not shown). Among the 12 most representative MUPs, 9 NA-MUPs (i.e., 75%) were found.

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207 3.4 UPF percentages and MUP profiles by food category

208 The ten food categories contain varied levels of UPFs (Figure 4), as shown here in 209 decreasing order: ready-to-eat meals, sweet products, meat/egg-based products, bakery products/pastries, salted products, seafood, beverages, dairy products, starchy foods and 210 fruits/vegetables categories, which contain 92, 83, 80, 78, 71, 58, 55, 54, 36.5 and 33% of 211 UPFs, respectively (Figure 4). Within the ten categories, the average "A-MUP/UPF" and 212 "NA-MUP/UPF" ratios were not significantly correlated ($R^2 = 0.22$, p = 0.17), although a 213 tendency is observable, i.e., the higher the level of an A-MUP in a UPF, the higher the 214 number of NA-MUPs (Figure 5a). Besides, 3 food categories exhibited at least 2 "A-215 MUPs/UPF", with meats and eggs being the category with the highest "A-MUPs/UPF" ratio 216 217 (= 2.5), and 3 food categories exhibited at least 3 "NA-MUPs/UPF", with ready-to-eat meals being the category with the highest "NA-MUPs/UPF" ratio (= 4.2) (Figure 5a). However, the 218

total number of A-MUPs was highly correlated with the total number of NA-MUPs among the ten food categories ($R^2 = 0.93$, p < 0.001) with a 1.35 higher number of NA-MUP (**Figure 5b**). Overall, among the ten food categories, the median content of "NA-MUPs/UPF" was 1.3 higher than the median content of "A-MUPs/UPF" (results not shown).

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3.5 Decision tree analysis

Among the 15,803 foods (90%, learning sample, Root/Racine), while 33% of C2-C3 225 UPFs had synthetic aromas (MUP2), C1 UPFs did not (Figure 6a-b). Among these 33%, 425 226 UPFs of the C3 group (approximately 2.7%) had a co-occurrence of three MUP2s, i.e., 227 dextrose, glucose syrup and synthetic aromas. Other strong co-occurrences of MUPs within 228 C1–C3 UPFs may be deduced from the decision tree and the different branches: 1) within the 229 C3 group: non-additive modified starch/glucose syrup/synthetic aroma in 228 UPFs, citric 230 231 acid/glucose syrup/synthetic aromas in 366 UPFs, caramels/phosphates in 316 UPFs, and nitrites-nitrates/phosphates in 192 UPFs; 2) within the C2 group, there was no MUP co-232 233 occurrence strongly characteristic of the group; 3) within both the C2 and C3 groups: refined 234 oils/phosphates in 448 UPFs, mono-diglycerides of fatty acid/glucose syrup in 229 UPFs, dextrose/glucose syrup in 248 UPFs, lactose/dextrose in 249 UPFs, and natural aromas and 235 extracts/dextrose in 549 UPFs; and 4) within the C1 group: natural aromas and 236 237 extracts/refined oils in 540 UPFs, lecithins/refined oils in 260 UPFs, and lecithins/natural aromas and extracts in 324 UPFs. 238

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241 **4. Discussion**

The objective of this study was to describe the profiles of MUPs among a sample of packaged UPFs, which corresponds to 69% of the initial sample of all foods (n = 31,967)

representative of supermarket assortments, subdivided into 10 categories. This value of 69% 244 is very close to the value of 67% previously reported by Siga classification on 24,932 245 packaged foods (Davidou et al., 2020). Both values are, however, lower than those reported in 246 New Zealand supermarkets (83% of 19,426 packaged products) using NOVA classification 247 (Luiten et al., 2016). In France, based on the Kantar Worldpanel database and NOVA 248 classification, sales in conventional and organic stores among 7,883 households were reported 249 to be at a level of 39% and 27% UPFs, respectively, but all foods were considered, including 250 251 fresh foods, rather than industrial packaged ones only (Desquilbet et al., 2018).

Concerning food categories, bakery products/pastries, ready-to-eat meals, salted products, 252 253 sweet products, and meats/egg-based products contain the highest levels of UPFs (> 70%). These foods, and other UPF categories, are generally high in added fat, salt and/or sugars 254 (Cediel et al., 2018; Daniela Neri, 2018; FAO et al., 2019; Martínez Steele et al., 2016; 255 256 Rauber et al., 2019) and may result in the consumption of more calories than necessary. Indeed, in 20 weight-stable adults, a 20% increase in calorie intake was observed with UPF 257 258 consumption over two weeks, mainly in the form of fat and carbohydrates (Hall et al., 2019). 259 Since minimally processed and ultra-processed diets were matched for presented calories, energy density, macronutrients, sugar, sodium, and fibre, the increased consumption may be 260 mainly due to their hyperpalatable and artificialised matrices (Fardet and Rock, 2019). 261 Therefore, it is not surprising that UPFs have been consistently associated with increased risks 262 of overweight/obesity among adults and children (Canella et al., 2014; Canhada et al., 2019; 263 Eaton, 2020; Juul and Hemmingsson, 2015; Khandpur et al., 2020; Louzada et al., 2015; 264 Monteiro and Cannon, 2019; Nardocci et al., 2019; Rauber et al., 2020), children being 265 particularly targeted by advertising for sweet UPFs (including beverages) (Allemandi et al., 266 2017; Fagerberg et al., 2019; Mallarino et al., 2013). 267

The median number of total MUPs in the UPF C3 category was 9, with equal median 268 269 numbers of A-MUPs (n = 4) and NA-MUPs (n = 4), and C3 includes 28.2% of all UPFs and 19.5% of all packaged foods in supermarkets, *i.e.*, one out of five. Therefore, knowing that 270 daily UPF consumption in France has been evaluated to be at least 18.4% daily by weight and 271 35.9% daily by calories (Julia et al., 2018), this suggests that French people may potentially 272 consume quite high levels of MUPs daily if we cluster all UPFs from C01 to C3, at least with 273 a median number of 4 MUPs/UPF. Therefore, although combinations are infinite, more 274 275 research is probably needed to explore the potential health risk of long-term cocktail effects linked to MUPs, not only additives (without counting chemical residues and natural toxicants) 276 (Shaw, 2014). 277

The results also showed that the most representative MUPs (present in $\geq 10\%$ of all 278 UPFs) were refined oils, extracts/natural aromas, synthetic aromas, glucose syrup, native 279 starches, citric acid, dextrose, lecithin, phosphates modified starches, nitrites/nitrates, and 280 protein isolates, which is in agreement with our previous results (Davidou et al., 2020). 281 282 Refined oil and aroma (both extract/natural and synthetic) are extensively used in UPFs, being present in more than 25% UPFs. For aroma, this can be explained by their very low prices 283 compared to less processed ingredients, e.g., natural fruits, allowing UPFs to be provided at a 284 very low cost for the consumer (Gupta et al., 2019). The high use of glucose syrup (20% of 285 UPFs) is also of concern because this is a hidden sugar with a high glycaemic index (i.e., 286 approximately 100) that may substantially increase the consumption of added sugars within a 287 day. The WHO recommends not exceeding 10% of free sugars daily from fruit juices, added 288 sugars and honey (WHO, 2017). Therefore, glucose syrup (together with added fructose 289 present in 2.1% of UPFs, result not shown) may potentially and significantly increase this 290 291 percentage daily, potentially contributing to the obesogenic potential of UPFs (Askari et al., 2020). In addition, the frequencies of additives in our study were compared with those 292

obtained in 126,556 foods collected from the collaborative Open Food Facts database
(https://fr.openfoodfacts.org/), in which citric acid (14.5%) and lecithin (10.4%) were the
most frequently used additives (Chazelas et al., 2020).

296 Beyond total MUPs, MUPs were also clustered as NA-MUPs and A-MUPs. The main results showed a higher use of NA-MUPs than A-MUPs in UPFs, and no significant 297 correlation between NA-MUPs/UPF and A-MUPs/UPF ratios among the 10 categories. This 298 result is relevant because this means that organic food products do not escape ultra-299 processing, despite the reduction in use of additives (e.g., 48 in France), allowing for a rate of 300 UPFs of approximately 27% among all foods in organic stores (Desquilbet et al., 2018). 301 302 Therefore, because of NA-MUPs, decreasing the use of additives in organic foods is not sufficient to make the product healthier. This indicates the need to regulate NA-MUPs in 303 organic foods to limit UPFs, not only additives. Otherwise, some modified starches are NA-304 305 MUPs, and are not identified as additives contrary to other chemically modified starch. These NA-MUP modified starches are starches fluidised by hydrolysis and heat treatment, which 306 307 can be used in confectionery, pastry creams, etc. (or bleached). This would support the fact 308 that the regulations should be reviewed with regard to uses or to legislate on the definition of a UPF based on MUPs, and to propose an on-pack indicator for consumers. 309

310 NA-MUPs are therefore still more characteristic of UPFs than A-MUPs, and unlike additives, they supply calories, either in the form of added sugar with a high glycaemic index 311 (i.e., invert sugar, dextrose (16.2% UPFs), maltodextrins and dextrins (4.5%), glucose syrup 312 (20% UPFs), fructose (2.1% UPFs) and/or lactose (7.2% UPFs)), refined oils of generally 313 lower nutritional quality than corresponding virgin oils (ANSES, 2017; U.S. Department of 314 Agriculture, 2005), or protein isolates (10% of UPFs in this study and 3.5% for protein 315 hydrolysates, result not shown). In addition, there are insufficient data on the health effects of 316 protein-based MUPs when consumed for a long time in high amounts, e.g., pea/soybean 317

protein isolates and gluten. Finally, concerning the addition of isolated fibre (4.9% of UPFs) that allows artificial improvement of food compositional scores, they are different from natural fibre in foods and of lower quality, notably with respect to fibre co-passengers, such as antioxidants associated with fibre in minimally processed food matrices (Vitaglione et al., 2008), and with respect to their inferior physico-chemical properties reported in rats (Monro et al., 2016). Similar to protein-based MUPs, the long-term physiological effects of fibrebased MUPs remain unexplored.

325 Concerning the rules for categorizing UPFs into C1-C3 groups (decision tree analysis), synthetic aromas are the most discriminant MUPs; among the strongest co-326 occurrences of MUPs within C1-C3 UPF groups, we notably found dextrose, glucose syrup 327 and synthetic aromas, dextrose and synthetic aromas, dextrose and glucose syrup, citric acid 328 and glucose syrup, phosphates and synthetic aromas, native starches and synthetic aromas, 329 330 lecithins and refined oils, caramels and phosphates, and natural aromas and extracts cooccurring in at least 2% of UPFs. We suppose that such associations within UPFs have a 331 332 technological meaning-although currently unknown for us-and may be characteristic of 333 specific food categories. Nevertheless, these results clearly show that the association of dextrose with glucose syrup and synthetic aromas is frequently used in very highly processed 334 foods, i.e., C3 UPFs. In contrast, the concomitant use of lecithins with refined oils appears to 335 be more characteristic of the UPF C1 group. In the end, NA-MUP co-occurrences are largely 336 more discriminating for UPF sub-groups than A-MUP co-occurrences, again emphasising the 337 importance of these NA-MUP ingredients in the definition of UPFs. In the end, such analyses 338 may also help detect strong additive co-occurrences, and that may be potentially associated 339 with an unknown cocktail effect (Shaw, 2014). 340

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5. Conclusions and perspectives

There are more NA-MUPs than A-MUPs in UPFs, and additives are therefore not a sufficient 343 indicator of ultra-processing. In addition to NA-MUPs and A-MUPs, MUPs may also be 344 drastic processes directly apply on raw food matrices, e.g., puffing or extrusion-cooking 345 346 (Davidou et al., 2020; Monteiro et al., 2019). These MUPs were not considered in this study because technological processes are not indicated on packaging. Therefore, characterising the 347 health potential of foods with reductionist compositional food scores (e.g., Traffic Light 348 (Machín et al., 2018), Health Star rating (Moore et al., 2019), Nutri-score (Egnell et al., 2018) 349 and other nutritional warnings worldwide) is clearly insufficient for allowing an informed 350 choice for the consumer confronted with industrial packaged foods. Indeed, by definition, 351 352 compositional scores based on a few nutrients "to limit" or "to encourage" obviously fail to distinguish NA-MUPs and A-MUPs, and they score numerous UPFs containing many MUPs 353 as "high/good". For example, in Australia, the Health Star Rating System was compared to 354 355 NOVA, from which the Siga classification is derived, and it was shown that this system resulted "in 3 out of 4 instances of these UPF displaying at least 2.5 so-called health stars" 356 357 (Dickie et al., 2018). Other Australian researchers added that "the Health Star Rating System frequently is inadvertently contradicting Australian Dietary Guidelines (ADG) 358 recommendations, and promoting the marketing of discretionary and UPFs" (Lawrence et al., 359 2019). 360

As perspectives, this study emphasises the need for manufacturers to replace MUPs by real and minimally-processed food ingredients, generally associated with a higher nutritional density in fibre and micronutrients. For example, citric acid may be replaced by citrus juice, soya protein isolate by whole soybean, etc., notably to preserve the crucial "matrix" effect. Indeed, this study clearly showed that the use of one MUP generally leads to the use of another MUP – and so on – to correct the deleterious effect of the first MUP on organoleptic properties of the food, like in a vicious circle. Therefore, ultra-processing (the cause) inevitably leads to ultra-formulation (the effect), both being clearly linked, as shown in thisstudy.

In addition, the results obtained in this study on MUP profiles of UPFs, combined with 370 371 results obtained regarding UPFs and health risks (FAO et al., 2019), should also prompt public health policies to take the issue of UPFs into greater consideration, to propose food 372 scoring with scores based on the degree of processing such as NOVA (Moubarac et al., 2014) 373 and/or Siga (Davidou et al., 2020), and also to prompt super- and hypermarkets to rearrange 374 375 food offers according to the degree of processing. This would be faster and more efficient than reviewing food additive legislation. 376 377 378 Acknowledgements 379 None. 380 381 382 **Financial support** 383 This study received no specific funding except that of Siga society. 384 385 386 **CRediT** authorship contribution statement 387 388 Sylvie Davidou: Conceptualization, Methodology, Investigation, Validation, Formal analysis, Writing - review. Aris Christodoulou: Conceptualization, Methodology, Data 389 390 formatting, Validation. Kelly Frank: Conceptualization, Formal analysis, Validation. Anthony Fardet: Conceptualization, Methodology, Investigation, Validation, Formal 391 analysis, Writing - review. 392

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Captions to figures

550	Fig. 1 The Siga [©] food classification involving ten technological groups (including minimally
551	processed culinary ingredients, e.g., table sugar, virgin oils, salt, spices).
552	
553	Fig. 2 Median numbers of total MUPs, additives (A-MUP), non-additive MUPs (NA-MUP),
554	risk-associated additives, MUP1s and MUP2s for the five different UPF groups ($n = 22,028$
555	UPF products). Foods classified as UPFs because they contained non-MUP "risk-associated
556	additives" were included. Median numbers are indicated above the bars, and the percentages
557	of foods in each Siga UPF group (C01 to C3) are indicated above the horizontal parentheses.
558	
559	Fig. 3 Number of UPFs according to number of MUPs, Siga database ($n = 21,989$ products).
560	Thirty-nine UPFs were removed because they contained non-MUP "risk-associated additives"
561	(see Materials and Methods).
562	
563	Fig. 4 The percentages of UPFs by food category.
564	
565	Fig. 5 Spearman's correlation coefficient between (a) A-MUP/UPF and NA-MUP/UPF ratios
566	among the 10 food categories, and (b) between total A-MUPs and total NA-MUPs among the
567	10 food categories.
568	
569	Fig. 6 Plot of the CHAID decision tree algorithm for C1 (blue) versus C2 (orange) versus C3
570	(green) UPF groups: < 0.5 indicates absence of the MUP, and \ge 0.5 indicates presence of the

Figure 1



Figure 2





Number of MUP

Figure 4



Food categories

Figure 5



A-MUP/UPF

(a)



Total A-MUP



