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Watt-level ultrafast laser inscribed Thulium waveguide lasers

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Abstract: We report on the first watt-level ultrafast laser inscribed Thulium waveguide (WG) lasers. Depressed-index buried channel WGs with a circular cladding (type III) are produced in monoclinic $\text{Tm}^{3+}:\text{KLu}(\text{WO}_4)_2$ crystals. Laser operation is achieved under conventional ($^3\text{H}_6 \rightarrow ^3\text{H}_4$) and in-band ($^3\text{H}_6 \rightarrow ^3\text{F}_4$) pumping. In the former case, employing a Raman fiber laser emitting at 1679 nm as pump, the continuous-wave Tm channel WG laser generated 1.37 W at 1915-1923 nm with a record-high slope efficiency of 82.7% (with respect to the absorbed pump power), a threshold of only 17 mW and a spatially single-mode output with linear polarization. The WG propagation losses were 0.2 ± 0.3 dB/cm. Passive Q-switching of Tm channel WG lasers is achieved using $\text{Cr}^{2+}:\text{ZnS}$ and $\text{Cr}^{2+}:\text{ZnSe}$ saturable absorbers. With $\text{Cr}^{2+}:\text{ZnS}$, record-short pulses of 2.6 ns/6.9 μJ at a repetition rate of 8.0 kHz were generated. The developed WGs are promising for compact GHz mode-locked lasers at ~ 2 μm .

1. Introduction

Waveguide (WG) lasers represent an important component of integrated photonic circuits [1]. They are compatible with optical fibers and various on-chip devices leading to applications in the fields of optical sensing, on-chip spectroscopy, microfluidics, telecom, medicine and soft material processing. According to their geometry, active WGs can be classified into planar and channel devices. In planar WG lasers, the mode confinement by index-guiding is ensured only in one direction (orthogonal to the plane of the active layer) [2]. In channel WGs, it is provided in two directions leading to a well-defined index profile and, typically, single-transverse-mode operation [3]. Channel WGs have the benefits of small mode areas leading to high intracavity light intensity, low laser threshold, good spatial beam quality and high efficiency due to the good overlap of pump and laser modes. Practical advantages include also their compact and robust design, and compatibility with fiber technology.

The eye-safe spectral range of ~ 2 μm contains absorption lines of several relevant bio- and atmospheric molecules such as H_2O , CO_2 , N_2O or NH_3 . Thus, channel WG lasers emitting continuous-wave (CW) and pulsed laser radiation at these wavelengths are of particular interest for bio-sensing, on-board ice sensing and wind mapping, as well as surgery of soft tissues [4]. Such compact lasers can be also used as seed sources for WG and fiber amplifiers. Typically, laser emission at ~ 2 μm in WG lasers is achieved using trivalent rare-earth ions such as Thulium (Tm^{3+}) [5] or Holmium (Ho^{3+}) [6]. WG lasers emitting above 2 μm based on Chromium (Cr^{2+}) doped chalcogenides (ZnS , ZnSe) are known as well [7].

The Thulium ion (electronic configuration: $[\text{Xe}]4f^{12}$) features emission at ~ 2 μm on the $^3\text{F}_4 \rightarrow ^3\text{H}_6$ 4f-4f transition [8]. Due to the typically large Stark splitting of the ground-state ($^3\text{H}_6$) and strong electron-phonon coupling located at the end of the lanthanide series, Tm^{3+} -doped materials feature broad emission spectra. A conventional way to excite Tm^{3+} ions is to

use the intense ${}^3\text{H}_6 \rightarrow {}^3\text{H}_4$ transition, Fig. 1(a), spectrally located at $\sim 0.8 \mu\text{m}$. Furthermore, the phonon-assisted cross-relaxation (CR) energy-transfer process that becomes efficient even at moderate Tm^{3+} doping levels [9], $\text{Tm}_1({}^3\text{H}_4) + \text{Tm}_2({}^3\text{H}_6) \rightarrow \text{Tm}_1({}^3\text{F}_4) + \text{Tm}_2({}^3\text{F}_4)$, leads to two excitations into the upper laser level thus enhancing the laser slope efficiency over the Stokes limit and reducing the heat load. Efficient Tm WG lasers based on conventional pumping using high-brightness pump sources (e.g., Ti:Sapphire lasers) are known [9,10]. Van Daltsen *et al.* reported on a $\text{Tm}^{3+}:\text{KY}(\text{WO}_4)_2$ channel WG laser delivering up to 1.5-1.6 W at 1840 nm with a slope efficiency η of 75-81% [9]. The disadvantages of the conventional pumping scheme are the limited power scaling capabilities and poor integration with fiber technology. High-power AlGaAs laser diodes with a suitable emission wavelength, widely used in bulk Tm lasers, have not been implemented in efficient single-transverse-mode Tm channel WG lasers so far. The latter is related to the lack of high brightness laser diodes around 800 nm, i.e., with multi Watt emission in the transversal single mode.

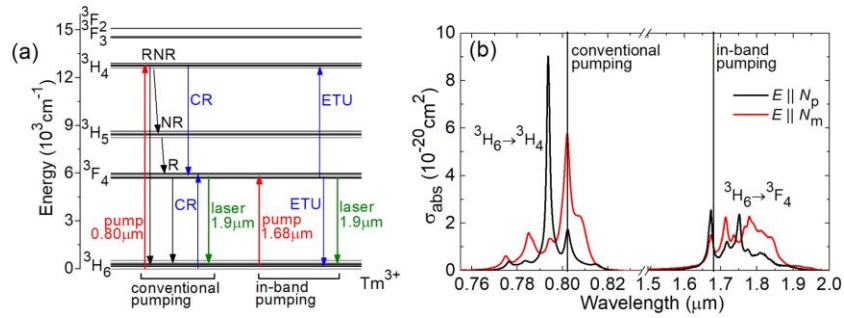


Fig. 1. (a) Energy level scheme of Tm^{3+} in monoclinic $\text{KLu}(\text{WO}_4)_2$ crystal [11] showing relevant processes: red and green arrows – pump and laser transitions, CR – cross-relaxation, NR – non-radiative relaxation, R – radiative relaxation, ETU – energy-transfer upconversion; (b) absorption cross-section, σ_{abs} , spectra for the ${}^3\text{H}_6 \rightarrow {}^3\text{H}_4$ and ${}^3\text{H}_6 \rightarrow {}^3\text{F}_4$ transitions of Tm^{3+} in $\text{KLu}(\text{WO}_4)_2$ [12]. The pump wavelengths are indicated by the vertical lines. The light polarization is $E \parallel N_p$ and $E \parallel N_m$.

Another pumping scheme for the Tm^{3+} ion (called resonant or in-band pumping) refers to a direct excitation to the upper laser level (${}^3\text{F}_4$). This scheme can result in high laser efficiency even at moderate Tm^{3+} concentrations. The only limiting factor here is the phonon-assisted energy-transfer upconversion (ETU), $\text{Tm}_1({}^3\text{F}_4) + \text{Tm}_2({}^3\text{F}_4) \rightarrow \text{Tm}_1({}^3\text{H}_6) + \text{Tm}_2({}^3\text{H}_4)$, a process opposite to the CR, which depopulates the upper laser level. However, for low Tm^{3+} doping levels, the ETU rates are weak. As a pump source for in-band pumping, one can use Raman fiber lasers operating at $\sim 1.7 \mu\text{m}$. Efficient *bulk* in-band-pumped Tm lasers are known [13,14]. W. Yao *et al.* developed a $\text{Tm}^{3+}:\text{CaYAlO}_4$ laser delivering 6.8 W at 1968 nm with $\eta \approx 56\%$ [14]. There is only one report about an in-band-pumped $\text{Tm}^{3+}:\text{LiYF}_4$ *waveguide* laser generating 2.05 W at 1881 nm with $\eta = 78.3\%$ [15]. However, due to the weaker crystal-field in fluorides, it was not possible to operate this laser above $1.9 \mu\text{m}$.

For the fabrication of Tm channel WG lasers, different methods have been used such as Liquid Phase Epitaxy (LPE) [5,16-18] with subsequent microstructuring by reaction ion (Ar^+) beam etching [19] or, recently, by diamond-saw dicing [20,21], direct bonding [22], ion diffusion [23] or reactive co-sputtering [24]. Only LPE-based Tm channel WG lasers have featured watt-level output performance so far, see Table 1. In recent years, another method for the fabrication of photonic microstructures in transparent dielectric materials has emerged, namely femtosecond Direct Laser Writing (fs-DLW) [3,25], also referred as Ultrafast Laser Inscription (ULI). It is based on the formation of a strongly localized, permanent and thermally stable variation of the refractive index (n) in the material volume by a tightly focused fs laser radiation. The light-guiding is then ensured by a refractive index difference Δn between the laser damage tracks and the unmodified (bulk) material. The Δn can be both

positive (guiding *within* the damage tracks, type I structures, typically observed in glasses [26]) or negative (guiding *between* the damage tracks, type II or type III structures) depending on the material.

Fs-DLW has the advantages of short fabrication time, high precision, a great variety of the three-dimensional WG geometries and available materials (glasses, crystals or ceramics), moderate propagation losses and it is relatively simple from the technological point of view. So far, fs-DLW has been implemented for the fabrication of type II or type III channel WGs in *thulium*-doped glasses [27,28] and cubic crystals / ceramics [29,30], Table 1. D. Lancaster *et al.* achieved the best results in terms of output power using a Tm³⁺-doped ZBLAN glass WG with conventional pumping around 800 nm, namely 205 mW at ~1890 nm with $\eta = 67\%$ [28]. The WG propagation losses were 0.4 ± 0.2 dB/cm. However, the obtained results are inferior compared to LPE-based WGs.

Table 1. Output Characteristics* of Thulium Channel Waveguide Lasers Fabricated by Liquid Phase Epitaxy (LPE) and Femtosecond Direct Laser Writing (DLW)

Method	Material	λ_P , nm	P_{th} , mW	P_{out} , W	η , %	λ_L , nm	η_{coupl} , %	Ref.
LPE	Tm:KY(WO ₄) ₂	794	50	1.5-1.6	81-75	1840	90	[9]
	Tm:LiYF ₄	783	70	1.30	80	1880	87	[20]
		1679	12	2.05	78.3	1881	86.5	[15]
DLW	Tm:ZBLAN	792	12	0.21	67	1890	79	[28]
	Tm:Y ₃ Al ₅ O ₁₂	800	312	0.09	27	1985	20	[29]
	Tm:Lu ₂ O ₃	796	50	0.08	7	1942	40	[30]
	Tm:KLu(WO ₄) ₂	802	52	0.17	37.8	1847	83	[31]
		802	170	1.07	62.4	1828-1855	77.1	**
	1679	17	1.37	82.7	1915-1923	~77	**	

* λ_P – pump wavelength, P_{th} – laser threshold, η – slope efficiency (vs. absorbed pump power), P_{out} – output power, λ_L – laser wavelength, η_{coupl} – pump coupling efficiency. The best results are selected from multiple reports on the same material.

**This work.

The objective of the present work is to assess the potential of fs-DLW for producing active WGs with Tm doping capable of delivering Watt-level output at ~2 μm with high laser efficiencies. We have employed both conventional and in-band pumping schemes. The latter has never been applied to fs-DLW Tm WGs before.

We utilized one of the advantages of fs-DLW: its applicability to various materials including low-symmetry (*anisotropic*) crystals. By preserving the crystallinity of the unmodified material (acting as a core), compared to the damage tracks (acting as a cladding) [32], we were able to explore the beneficial anisotropic spectroscopic properties of low-symmetry crystals. In particular, we used the monoclinic potassium lutetium double tungstate, Tm³⁺:KLu(WO₄)₂, which is known for efficient bulk laser operation at ~2 μm in the continuous-wave [33,34], passively Q-switched [35-37] and mode-locked [38] regimes. Thin-disk lasers based on this laser material are also known [39]. The crystal features intense and broad spectral bands (absorption and emission) with polarized light, easy Tm³⁺ doping, strong CR and weak luminescence quenching [12]. It is thus very attractive for both conventional and in-band pumping; see the polarized absorption cross-section, σ_{abs} , spectra for the $^3\text{H}_6 \rightarrow ^3\text{H}_4$ and $^3\text{H}_6 \rightarrow ^3\text{F}_4$ transitions in Fig. 1(b).

KLu(WO₄)₂ belongs to the crystal family of monoclinic double tungstates (MDTs) with a general chemical formula KRE(WO₄)₂ (abbreviated: KREW, where RE = Gd, Y or Lu is a host-forming cation). So far, these crystals were recognized as excellent laser host materials for doping with such rare-earth ions (RE³⁺) as Yb³⁺ [40-44], Tm³⁺ [33-38,45] and Ho³⁺ [46-49]. The advantages of RE³⁺-doped MDTs are the following: (i) high RE³⁺ doping levels (up to stoichiometric compositions) with minimum lattice distortions; (ii) ordered structure, i.e., a

single crystallographic site for the RE^{3+} ions (C_2), (iii) long $\text{RE}^{3+} - \text{RE}^{3+}$ interatomic distances leading to a weak luminescence quenching; (iv) high luminescence quantum yields and weak non-radiative relaxation from the emitting states of the considered RE^{3+} ions; (v) strong anisotropy of optical and spectroscopic properties for polarized light; (vi) Raman activity. As for the thermal properties, the thermal conductivity of MDT is moderate ($\kappa \sim 3.5 \text{ Wm}^{-1}\text{K}^{-1}$ for $\text{KLu}(\text{WO}_4)_2$) [50]. The thermo-optical effects in MDTs can be greatly suppressed owing to their “athermal” behavior [51,52], i.e., a mutual compensation of contributions to the variation of the optical path length arising from the negative thermo-optic coefficients ($dn/dT < 0$) [53] and positive thermal expansion [54]. These properties lead to a weak, positive and nearly spherical thermal lens for certain crystal orientations with a reduced effect on the laser mode [55-59].

Prior to the present work, there existed studies on ultrafast laser written channel WGs in monoclinic double tungstate crystals (see Section 3.4). In particular, fs-DLW buried channel WGs in the monoclinic $\text{Tm}^{3+}:\text{KLu}(\text{WO}_4)_2$ crystal were first reported in [60].

2. Direct laser writing and waveguide laser setup

2.1 Fabrication and characterization of waveguides

As a gain material, we used the monoclinic (sp. gr. $C_{2h}^6 - C2/c$) $\text{Tm}^{3+}:\text{KLu}(\text{WO}_4)_2$ crystal (shortly $\text{Tm}:\text{KLuW}$). It was grown by the Top-Seeded Solution Growth (TSSG) Slow-Cooling method using potassium ditungstate ($\text{K}_2\text{W}_2\text{O}_7$) as a solvent and a [010]-oriented seed [12]. The Tm^{3+} doping level was 3 at.% (ion density: $N_{\text{Tm}} = 2.15 \times 10^{20} \text{ cm}^{-3}$). $\text{Tm}:\text{KLuW}$ is an optically biaxial crystal and it was oriented in the frame of the mutually orthogonal optical indicatrix axes N_p , N_m and N_g (the corresponding refractive indices follow the relation $n_p < n_m < n_g$). A rectangular sample was cut for light propagation along the N_g -axis (N_g -cut) to utilize the advantageous thermo-optical [51,55] and spectroscopic [11] properties for this crystal orientation. The sample thickness (t) was 3.00 mm and its aperture was $3.10(N_m) \times 2.85(N_p)$ mm². Its input, output and top surfaces were polished to laser-grade quality (prior to the inscription of the WGs) and remained uncoated.

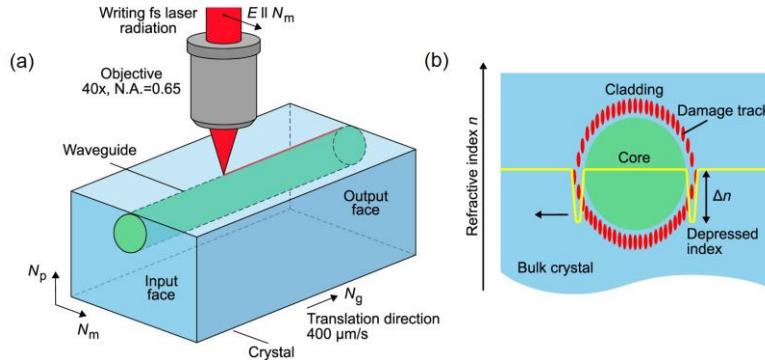


Fig. 2. (a) Femtosecond Direct Laser Writing of channel buried waveguides in a bulk $\text{Tm}:\text{KLuW}$ crystal; (b) illustration of the geometry of a depressed-index waveguide with a circular cladding (type III structure, end-facet view).

Depressed-index buried channel WGs with a circular cladding were fabricated in bulk $\text{Tm}:\text{KLuW}$ crystals by fs-DLW [60], see the scheme in Fig. 2(a). As a laser source, we used a Ti:Sapphire regenerative amplifier (Spitfire, Spectra-Physics) delivering 120 fs pulses at a central wavelength of 795 nm with a repetition rate of 1 kHz. The pulse energy incident on the sample was attenuated using a set of a half-wave ($\lambda/2$) plate, a calibrated neutral density filter and a linear polarizer. A 40 \times microscope objective (numerical aperture: N.A. = 0.65) was used to focus the femtosecond laser radiation into the sample through the polished top face ($N_m \times N_g$). To produce the damage tracks, the sample was translated in the horizontal

direction (along the N_g -axis) with a speed of $400 \mu\text{m/s}$. The incident pulse energy on the sample was $\sim 57 \text{ nJ}$. The damage tracks were continuous and they were written through the entire sample length thus reaching the polished input and output surfaces. No repolishing of the sample end-facets was applied after completing the fs-DLW process. The polarization of the femtosecond radiation ($\mathbf{E} \parallel N_m$) was orthogonal to the writing direction [32] to avoid anisotropic effects related to the birefringence of MDTs. The writing parameters were optimized in a set of previous test experiments.

The photograph of the sample during fs-DLW is shown in Fig. 3.

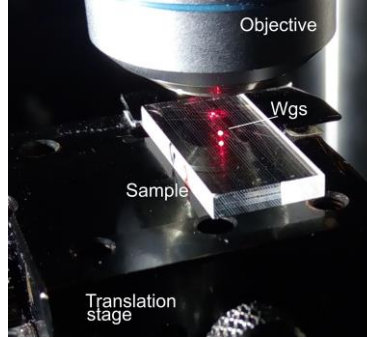


Fig. 3. Photograph of a Tm:KLuW sample under femtosecond Direct Laser Writing. The red laser serves as a laser pointer.

The line scan procedure was repeated at different depths and lateral positions of the crystal to fabricate a barrel-shaped WG, Fig. 2(b). It consisted of an unmodified core surrounded by a ring-shaped cladding (diameter: $40 \mu\text{m}$) containing 48 damage tracks. The bottom-up writing approach was implemented to ensure that the incoming pulses are not blocked or distorted by the previously written tracks. The axis of the WG was located at a depth of $\sim 120 \mu\text{m}$ below the crystal surface. The tracks had a lateral separation of $2 \mu\text{m}$. Their size was $\sim 1 \times 6 \mu\text{m}^2$ along the horizontal and vertical directions.

The end-facet and top-surface of the sample were inspected using a confocal laser microscope (model LSM 710, Carl Zeiss) equipped with a blue laser diode ($\lambda = 405 \text{ nm}$) and a polarizer, Fig. 4. All the studies were performed in transmission mode with polarized light. When observing the end-facet, a dark ring of damage tracks below the crystal surface representing the cladding is seen, Fig. 4(a). No cracks surrounding the cladding are visible for the selected pulse energy. The inner part of the WG is darker because of the scattering at the damage tracks. Similarly, observing the WG from the top crystal surface, Fig. 4(b), a dark barrel-shaped cladding is visible in the pristine bulk volume. The cladding has a periodic net-like surface.

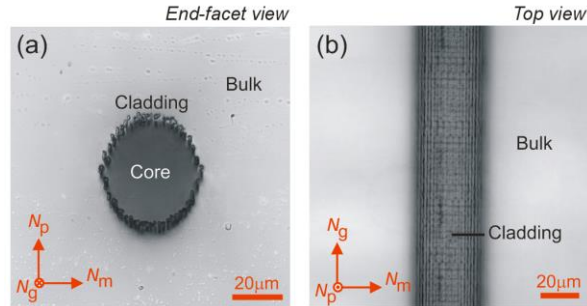


Fig. 4. Confocal laser microscope images of a buried channel waveguide in Tm:KLuW produced by femtosecond Direct Laser Writing: (a) end-facet view, (b) top view. Transmission mode, $\lambda = 405 \text{ nm}$, polarized light: (a) $\mathbf{P} \parallel N_p$, (b) $\mathbf{P} \parallel N_g$.

The modification of the material in the irradiated regions was confirmed by μ -Raman spectroscopy. This method is well suited to characterize the structural modifications induced by the fs pulses and to study the integrity of the inherent crystal structure at the WG core. For the mapping, a Renishaw inVia Reflex confocal Raman microscope equipped with an Ar⁺ laser ($\lambda_{\text{exc}} = 514 \text{ nm}$) and a 50 \times Leica objective was used. A set of a $\lambda/2$ plate and a polarizer were used to determine the polarization state of the incident and scattered light. The measurement geometry was $g(jk)\bar{g}$, where $j, k = p, m$ for the overview polarized Raman spectra, Fig. 5, and $g(mm)\bar{g}$ for the μ -Raman mapping. Here and below, we use the Porto's notations [61] for polarized Raman spectroscopy, i.e., $i(jk)\bar{l}$, where the indices i and l stand for the directions of propagation of the excitation and the back-scattered (detected) light, respectively, and the indices j and k indicate the corresponding polarization states. For simplicity, we use the labels p, m, g for the optical indicatrix axes N_p, N_m, N_g , respectively. For the μ -Raman mapping, we selected the most intense vibration of KLuW, centered at $\sim 907 \text{ cm}^{-1}$ and assigned as $\nu(\text{W-O})/\nu_1$ (internal mode) [12]. It is related to the W-O stretching vibrations in the distorted WO_6 octahedrons.

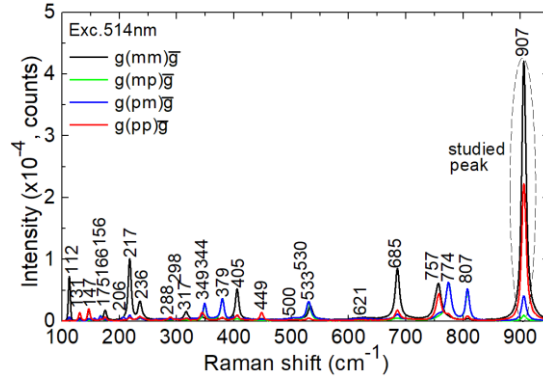


Fig. 5. Polarized Raman spectra of the 3 at.% Tm:KLuW crystal. The measurement geometry is $g(jk)\bar{g}$ for $j, k = p, m$ (Porto's notations), $\lambda_{\text{exc}} = 514 \text{ nm}$.

During the measurement, a high precision motorized 3D-stage was used to control the position of the sample. Initially, the end-facet of the WG was aligned to be at the focus of the laser. The sample was translated by $\sim 15 \mu\text{m}$ (the measurement was performed slightly below the surface). The Wire 3.5TM software was used. The Raman spectra were taken with a spatial resolution of $\sim 0.4 \mu\text{m}$ and a spectral resolution of $\sim 1 \text{ cm}^{-1}$ over the desired area ($140(N_p) \times 140(N_m) \mu\text{m}^2$). The Raman peak was fitted using the Lorentz profile yielding the peak height (intensity), the peak position (Raman shift) and the peak width. The 2D plots of these parameters created the desired maps, Fig. 6.

In the core region, the crystalline quality of the material is well preserved, as indicated by almost unchanged Raman response as compared to that from the pristine bulk crystal surrounding the WG. Thus, fs-DLW is expected to maintain the beneficial anisotropic optical and spectroscopic properties of the crystal. For the irradiated regions forming the depressed-index cladding, a decreased Raman intensity, broadening of the peak and a shift of its position to higher frequencies are observed. These findings are an indication of a partial amorphization of the material (a decrease in its crystallinity – a degree of structural order, i.e., the lack of lattice defects, imperfections and structure disorder). The existence of a residual anisotropic stress field is evident from the observed phonon energy shift outside the WG cladding [62], see Fig. 6(a). This stress field leads to the stress-induced birefringence via the photo-elastic effect [63] and favors the polarization response of the WG.

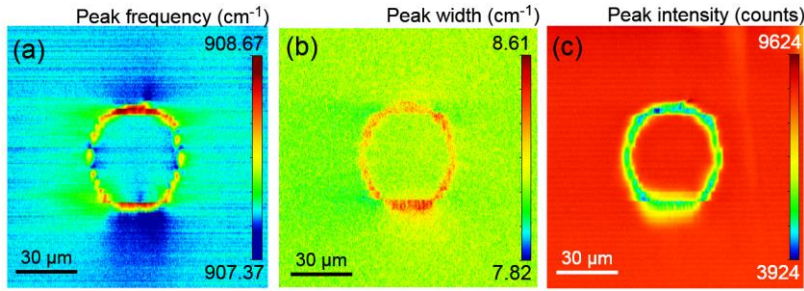


Fig. 6. Micro-Raman mapping of a polished end-facet of the depressed-cladding buried channel WG in Tm:KLuW produced by femtosecond Direct Laser Writing: measuring the high gain 907 cm^{-1} phonon mode: (a) peak frequency, (b) peak width (full width at half-maximum – FWHM) and (c) peak intensity. Measurement geometry: $g(mm)g$ (Porto's notations), $\lambda_{\text{exc}} = 514\text{ nm}$. WG diameter: $40\text{ }\mu\text{m}$.

For Tm^{3+} :KLuW, because of the anisotropy of its spectroscopic properties, it is desirable to work (both in absorption and emission) with light polarization $\mathbf{E} \parallel N_m$. The corresponding refractive index of the bulk (undoped) KLuW crystal is $n_m = 1.9927$ at the wavelength of $1.9\text{ }\mu\text{m}$ [64]. This value is calculated using the Sellmeier formulas based on the experimental data on the dispersion of the principal refractive indices. The latter were determined in [64] by the minimum deviation method using oriented prisms. For the fabricated micro-structures, the waveguiding properties were ensured by a decrease of the refractive index in the cladding, $\Delta n = n_{\text{cladding}} - n_{\text{core}} \approx -0.6 \times 10^{-3}$ [32]. In [32], this value was estimated at the wavelength of $\sim 1.84\text{ }\mu\text{m}$ using the measured laser mode divergence out of a buried channel WG inscribed in a 3 at.% Tm:KLuW crystal. Thus, the fabricated WGs are classified as type III fs-DLW structures (or depressed-cladding WGs, contrary to another known geometry also based on depressed refractive index, type II, but relying on a double-track scheme and a stress-induced refractive increase at the waveguide core) [3].

Depressed-cladding WGs were first reported by Okhrimchuk *et al.* for Nd^{3+} :YAG crystals [65,66]. Later, such structures were fabricated in various materials doped with various RE^{3+} ions, such as (i) Nd^{3+} [67-71] and (ii) Yb^{3+} [72-74], both applied for laser emission at $\sim 1\text{ }\mu\text{m}$; (iii) Er^{3+} [75-77], the laser operation was achieved in the visible, at $\sim 0.55\text{ }\mu\text{m}$, using an upconversion pumping scheme, and in the near-infrared, at $\sim 1.5\text{ }\mu\text{m}$; Pr^{3+} [78,79], for red laser emission at $\sim 0.6\text{--}0.7\text{ }\mu\text{m}$; Ho^{3+} [80-82], for near-mid-infrared emissions at $\sim 2.1\text{ }\mu\text{m}$ and $\sim 2.9\text{ }\mu\text{m}$. The results for Tm^{3+} -doped type III WGs are discussed in the Introduction section. Moreover, such a WG geometry was implemented for transition-metal-doped (e.g., Cr^{4+} , Cr^{2+} , Fe^{2+}) materials used both as saturable absorbers [83] and gain media [84,85].

2.2 Laser set-up

The scheme of the WG laser is shown in Fig. 7. The WG sample was mounted on a passively-cooled glass (BK7) holder. The linear laser cavity was composed of a flat pump mirror (PM) coated for high transmission (HT) at the pump wavelengths ($T = 96\%$ at $0.80\text{ }\mu\text{m}$ and 93% at $1.68\text{ }\mu\text{m}$) and for high reflection (HR) at $1.87\text{--}2.30\text{ }\mu\text{m}$, and a set of flat output couplers (OCs) with transmission $T_{\text{OC}} = 1.6\%\text{--}50\%$ at the laser wavelength. Operation without an OC (relying solely on the Fresnel reflection from the uncoated WG facet, equivalent to $T_{\text{OC}} = 89\%$) was also studied. We have also employed a short-pass OC coated for HT at $1.80\text{--}1.96\text{ }\mu\text{m}$ with T_{OC} of 2% at $2.02\text{--}2.12\text{ }\mu\text{m}$, to enforce laser oscillation above $2\text{ }\mu\text{m}$. For CW operation, both PM and OC were placed as close as possible to the crystal with minimum air gaps. No index-matching liquid was used. Such liquids, under high pump power, might burn and damage the WG end-facets or induce coating damage to the mirrors. Thus, for the CW laser, the geometrical cavity length was 3.0 mm .

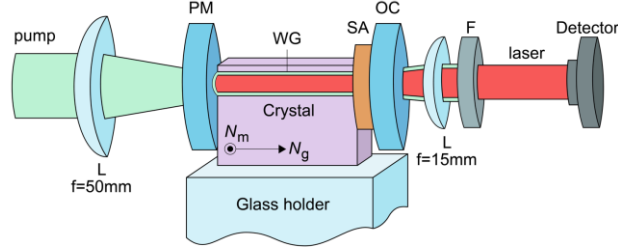


Fig. 7. Scheme of the Tm channel waveguide laser: L – lenses, PM – pump mirror, OC – output coupler, SA – saturable absorber, F – cut-off filter.

Two pump sources were applied. The first source for conventional pumping the ${}^3\text{H}_6 \rightarrow {}^3\text{H}_4$ transition was a CW Ti:Sapphire laser (model 3900S, Spectra Physics) delivering up to 3.2 W at $\lambda_p = 802$ nm (emission bandwidth: $\Delta\lambda_p < 0.2$ nm) with $M^2 \approx 1$. The second source for in-band pumping the ${}^3\text{H}_6 \rightarrow {}^3\text{F}_4$ transition was a home-made Raman fiber laser (RFL) [86] delivering up to 4.45 W at 1679 nm ($\Delta\lambda_p = 1$ nm) with $M^2 \approx 1$. Both lasers were linearly polarized. The pump was focused into the crystal using a spherical uncoated CaF_2 lens (focal length: $f = 40$ mm, transmission at the pump wavelengths: $T = 93.8 \pm 0.3\%$) resulting in a pump spot size at the input WG facet $2w_p = 30 \pm 5$ μm . The pump polarization was $\mathbf{E} \parallel N_m$.

For the Ti:Sapphire laser, the pump coupling efficiency into the WG, $\eta_{\text{coupl}} = P_{\text{coupl}}/P_{\text{inc}}$, was determined from pump-transmission experiments at 830 nm (out of Tm $^{3+}$ absorption) to be $77.1 \pm 1\%$ (Fresnel losses at the uncoated WG input facet taken into account). The pump absorption at 802 nm, $\eta_{\text{abs,NL}} = P_{\text{abs}}/P_{\text{coupl}}$, was determined in a similar manner under non-lasing conditions at incident pump powers corresponding to the laser threshold P_{th} for each OC (we assumed that under lasing conditions, $\eta_{\text{abs,L}} \approx \eta_{\text{abs,NL}}(P_{\text{th}})$). It amounted to $81\text{--}85 \pm 1\%$, depending on the OC. Similar values were obtained from a rate-equation model accounting for the ground-state bleaching and CR. Note that the small-signal pump absorption calculated from the spectroscopic parameters, $\eta_{\text{abs,0}} = 1 - \exp(-\sigma_{\text{abs}}^p N_{\text{Tm}} t) = 97.5\%$. Here, $\sigma_{\text{abs}}^p = 5.75 \times 10^{-20}$ cm^2 , cf. Fig. 1(b). Thus, the pump absorption in the WG was bleached.

For the RFL, we assumed a similar value of η_{coupl} . The pump absorption was taken at its small-signal limit, $\eta_{\text{abs,0(1-pass)}} = 50.8\%$ ($\sigma_{\text{abs}}^p = 1.10 \times 10^{-20}$ cm^2 , Fig. 1(b)), not to overestimate the laser slope efficiency. Because of the high reflectivity of the OCs at ~ 1.68 μm , the pumping was in double-pass. Thus, the total pump absorption, $\eta_{\text{abs,0(2-pass)}} = 56.1 \pm 1\%$.

For the passive Q-switching experiments, a transmission-type SA was inserted between the crystals and the OC at a normal incidence with minimum air gaps.

The laser output after the OC was collimated using a spherical CaF_2 lens ($f = 15$ mm). A cut-off filter (FEL 900, Thorlabs) was used to filter out the residual pump. The emission spectra were measured using an optical spectrum analyzer (OSA, model AQ6375B, Yokogawa) equipped with a low-OH multimode optical fiber (core diameter: 200 μm , N.A. = 0.50, length: 2 m) from Thorlabs. The laser radiation was coupled into the fiber using an uncoated CaF_2 lens ($f = 40$ mm). The spectral sensitivity of the OSA-based set-up was calibrated using a quartz iodine lamp with a known spectral power distribution. The beam profile was captured using a FIND-R-SCOPE near-IR camera. The output facet of the WG was reimaged onto the camera using a short focal length CaF_2 lens ($f = 15$ mm). The pump and laser radiation were selected by a proper long-pass / short-pass filter. A scale calibration for the camera was provided by illuminating the WG with near-IR light revealing the cladding with a known size. We also used a 1951 USAF resolution test target (R1DS1, Thorlabs) placed on the position of the WG output facet to verify the scale calibration for the camera. The pulsed output was detected with a fast InGaAs photodetector (model UPD-5N-IR2-P, Alphasas, rise time: < 200 ps) and an 8 GHz digital oscilloscope (DSA70804B, Tektronix).

2.3 Saturable absorbers

For the passive Q-switching experiments, several SAs based on Cr²⁺-doped chalcogenides (ZnS and ZnSe) were used. They are well-known for passive Q-switching of bulk Tm lasers [87-89]. They provide (i) a broad and intense absorption in the near-IR related to the ⁵T₂ → ⁵E(⁵D) transition of Cr²⁺ ions in tetrahedral (T_d) sites, Fig. 8(a); (ii) high ground-state absorption (GSA) cross-sections, σ_{GSA} , (iii) low excited-state absorption and (iv) acceptable laser-induced damage threshold (LIDT) [90-92]. At the laser wavelength of ~1.84 μm , the σ_{GSA} are $0.62 \times 10^{-18} \text{ cm}^2$ (for Cr²⁺:ZnS) and $0.95 \times 10^{-18} \text{ cm}^2$ (for Cr²⁺:ZnSe).

The thickness of the SAs (t_{SA}) was about 1.0 and 2.2 mm for Cr²⁺:ZnSe and Cr²⁺:ZnS, respectively, and their small-signal (unsaturated) transmission at 1.84 μm T_{SA} was 98.0...64.3%, Fig. 8(b). Both faces of the SAs were AR-coated at the laser wavelength to reduce the insertion losses.

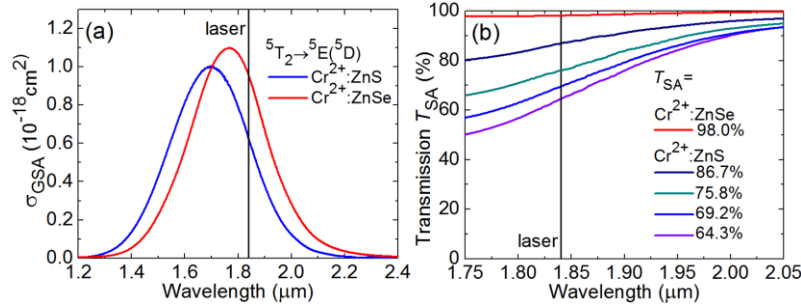


Fig. 8. (a) Ground-state-absorption (GSA) cross-section, σ_{GSA} , spectra of Cr²⁺:ZnS and Cr²⁺:ZnSe (this work); (b) the small-signal transmission (T_{SA}) spectra of the studied SAs. The vertical lines indicate the laser wavelength.

The passive Q-switching experiments were performed using the conventional pumping at 800 nm in order to avoid excessive heating of the SA by the residual (non-absorbed) pump that may lead to unstable operation. Only OCs with high transmission ($T_{\text{OC}} = 20\%$ and 50%) were used to avoid damage to the optical components due to the high intracavity laser fluence.

3. Continuous-wave lasers

3.1 Conventional pumping

At first, we used conventional pumping (to the ³H₄ state, $\lambda_p = 802 \text{ nm}$). The input-output characteristics of the Tm WG laser are shown in Fig. 9(a). For the “standard” OCs, the maximum output power reached for $T_{\text{OC}} = 50\%$, 1.07 W at 1828-1855 nm with a slope efficiency η of 62.4% (with respect to the absorbed pump power, P_{abs}). The laser threshold was at $P_{\text{abs}} = 170 \text{ mW}$ and the optical-to-optical conversion efficiency η_{opt} was 38.3% (vs. the incident pump power, P_{inc}). For lower output coupling, the laser performance gradually deteriorated.

The laser emission spectra are shown in Fig. 9(b). They are broad and contain multiple lines due to (i) the broad gain spectra of Tm³⁺:KLuW and (ii) etalon (Fabry-Perot) effects at the crystal-mirror interfaces. As the output coupling decreased, the central laser wavelength experienced a red-shift due to the quasi-three-level nature of the ³F₄ → ³H₆ Tm³⁺ laser transition exhibiting reabsorption losses [12]. For the lowest $T_{\text{OC}} = 1.6\%$, the emission was at 1887-1921 nm. For $T_{\text{OC}} < 5\%$, the laser operated at ~1.90 μm and for higher T_{OC} , it jumped to ~1.84 μm . This agrees with the gain spectra of Tm³⁺:KLuW for $E \parallel N_m$, Fig. 10.

Without an OC (effective T_{OC} of 89%), the WG laser-generated an output power of 130 mW at ~1834 nm with a notably increased laser threshold of 335 mW and much lower $\eta = 17.5\%$, see Fig. 9(c,d). This is attributed to significantly higher upconversion losses associated with high Tm³⁺ inversion ratios $\beta = N_2(^3\text{F}_4)/N_{\text{Tm}}$. Indeed, high β is needed to compensate for the cavity losses in this case leading to enhanced ETU.

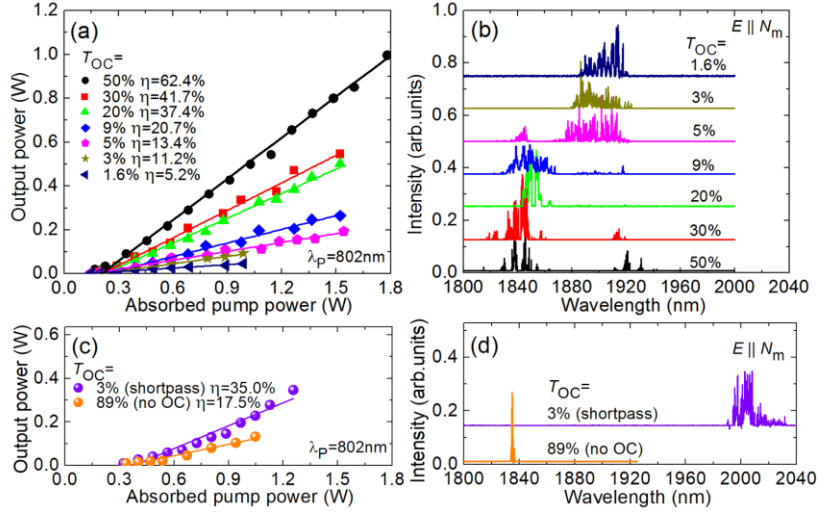


Fig. 9. Continuous-wave Tm channel WG laser with conventional pumping ($\lambda_p = 802$ nm): (a,c) input-output dependencies, η – slope efficiency; (b,d) typical laser emission spectra, $P_{abs} = 1$ W. The laser polarization is $E \parallel N_m$.

With a short-pass OC, we achieved an output power of 350 mW at 1994-2032 nm with $\eta = 35.0\%$, Fig. 9(c,d). The laser threshold was relatively high, 310 mW. The longest wavelength of a purely electronic transition ${}^3F_4 \rightarrow {}^3H_6$ for $Tm^{3+}:KLuW$ is 1948 nm (corresponding to a transition between the Stark sub-levels with energies 5663 and 530 cm^{-1} , i.e., the lowest and the highest ones in the corresponding multiplets) [11]. The observed wavelengths are attributed to vibronic interaction (the electron-phonon coupling) with the low-energy phonons of the KLuW lattice, cf. Fig. 5 [93]. Such vibronic emissions have been previously observed only in bulk Tm lasers [93-95].

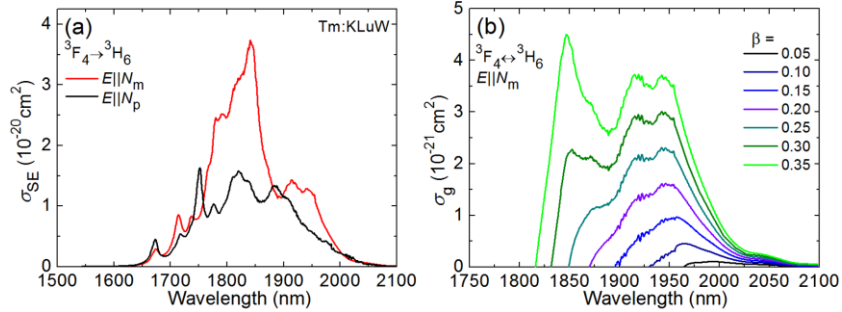


Fig. 10. Emission properties of Tm^{3+} ions in KLuW at ~ 2 μm (the ${}^3F_4 \leftrightarrow {}^3H_6$ transition): (a) stimulated-emission (SE) cross-sections, σ_{SE} , for light polarizations $E \parallel N_m$ and $E \parallel N_p$; (b) gain cross-sections, $\sigma_g = \beta\sigma_{SE} - (1-\beta)\sigma_{abs}$, for light polarization $E \parallel N_m$ and various inversion ratios $\beta = N_2({}^3F_4)/N_{Tm}$, N_2 is the population of the upper laser level.

For all studied OCs, the laser output was linearly polarized ($E \parallel N_m$); the polarization was naturally selected by the gain anisotropy, Fig. 10(a) [12]. The output power dependencies were linear indicating weak thermal effects. This was confirmed by applying a quasi-CW pumping (duty cycle: 1:2). No thermal fracture of the crystal around the written WGs was observed. The produced damage tracks were stable under the high-power laser irradiation and the associated heating.

For both pump and laser wavelengths, we analyzed the mode profiles at the WG output facet, Fig. 11. The pump mode, Fig. 11(a), is well confined within the cladding and it is slightly multimode. There is a weak leakage of the pump mode through the ring of the

damage tracks. The laser mode, Fig. 11(b), is confined within the cladding, and the corresponding 1D intensity profiles along the horizontal (along the polarization, $\parallel N_m$) and vertical ($\parallel N_p$) directions are nearly Gaussian, see Fig. 11(c) (goodness of the fit: $R^2 > 0.99$). The mode diameters (at the $1/e^2$ intensity level) are $2w_L = 41.9 \pm 2 \mu\text{m}$ and $39.4 \pm 2 \mu\text{m}$, respectively. Thus, a good overlap between the pump and laser modes is observed.

The measured $M_{x,y}^2$ factors of the laser mode were below 1.3.

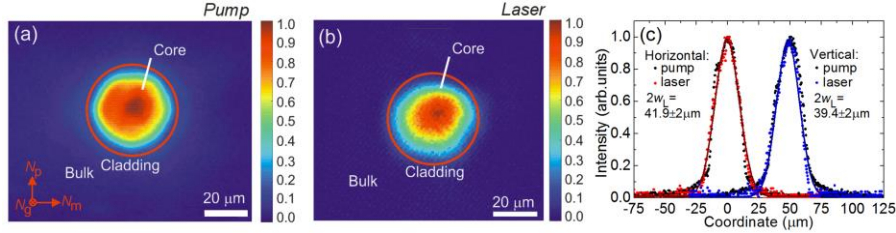


Fig. 11. Mode analysis of the Tm channel WG laser (conventional pumping): (a,b) 2D intensity profiles of the (a) pump mode at 802 nm and (b) laser mode at ~ 1840 nm, red circle – position of the WG cladding; (c) 1D intensity plots along the horizontal ($\parallel N_m$) and vertical ($\parallel N_p$) directions, symbols – experimental data, curves - Gaussian fits. The laser polarization is horizontal. $T_{OC} = 50\%$, $P_{abs} = 1.0$ W.

3.2 In-band pumping

The CW laser experiments were extended to in-band pumping (to the 3F_4 state, $\lambda_p = 1679$ nm). The input-output characteristics are shown in Fig. 12(a). The maximum output power reached 1.37 W at 1915-1923 nm with a slope efficiency η of 82.7% (vs. the absorbed pump power) and the laser threshold was as low as $P_{abs} = 17$ mW. The optical-to-optical efficiency η_{opt} was 74.8% (vs. the incident pump power). For lower output coupling, the slope efficiency gradually decreased. Contrary to the case of conventional pumping, for $T_{OC} > 20\%$, the laser performance slightly deteriorated. This is attributed to the effect of ETU, see Fig. 1(a). For all OCs, the laser emission was linearly polarized ($E \parallel N_m$). Neither damage of the WG nor thermal roll-over in the output dependencies were observed.

Typical laser emission spectra for the in-band pumped Tm WG laser are shown in Fig. 12(b). They differ from those recorded with conventional pumping, Fig. 9(b). For low $T_{OC} < 10\%$, the emission was within two spectral bands centered at ~ 1.92 and $1.95 \mu\text{m}$, e.g., at 1908-1921 nm and 1940-1948 nm for $T_{OC} = 1.6\%$. For higher output coupling, only the short-wavelength emission band was observed. For the maximum $T_{OC} = 50\%$, the laser emission was within three spectral bands centered at ~ 1.85 , 1.92 and $1.95 \mu\text{m}$. These spectral features agree well with the gain spectra of $\text{Tm}^{3+}:\text{KLuW}$ [12].

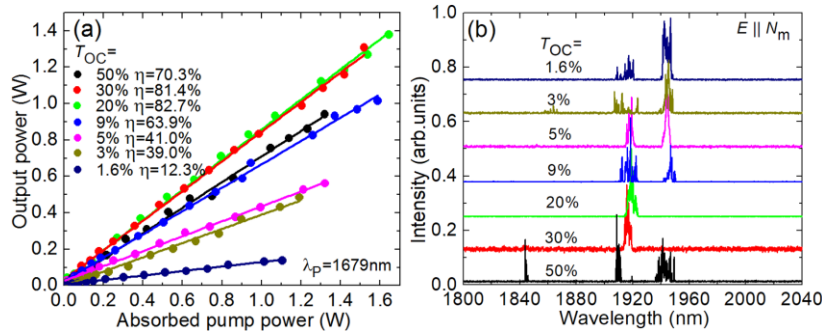


Fig. 12. Continuous-wave Tm channel WG laser with in-band pumping ($\lambda_p = 1679$ nm): (a) input-output dependencies, η – slope efficiency; (b) typical laser emission spectra, $P_{abs} = 1$ W. The laser polarization is $E \parallel N_m$.

For the in-band pumping, the pump and laser mode profiles were similar. The laser mode at the output WG facet is presented in Fig. 13(a). It is more symmetric compared to the case of conventional pumping, Fig. 11(b), and more confined within the cladding. The 1D intensity profiles are well fitted with a Gaussian distribution ($R^2 > 0.99$), yielding mode diameters $2w_L$ of $31.6 \pm 2 \mu\text{m}$ and $36.3 \pm 2 \mu\text{m}$ along the horizontal and vertical directions, respectively. These values are lower compared to the case of conventional pumping, indicating weaker interaction with the cladding and, potentially, lower propagation losses (see Section 3.3). The $M^2_{x,y}$ factors of the laser mode were as low as 1.1.

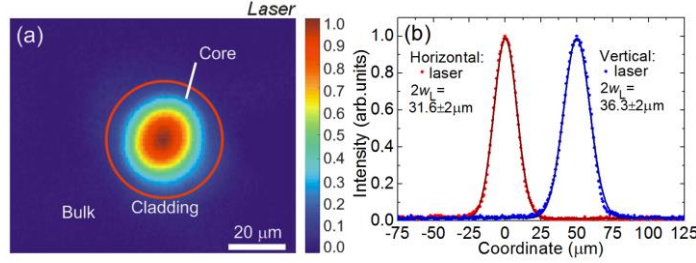


Fig. 13. Mode analysis of the thulium channel waveguide laser (in-band pumping): (a) 2D intensity profile of the laser mode at $\sim 1950 \text{ nm}$, *red circle* – position of the WG cladding; (b) 1D intensity plots along the horizontal ($\parallel N_m$) and vertical ($\parallel N_p$) directions, *symbols* – experimental data, *curves* – Gaussian fits. The laser polarization is horizontal. $T_{OC} = 50\%$, $P_{abs} = 0.9 \text{ W}$.

3.3 Discussion

Let us consider the slope efficiency of the Tm WG lasers. First, we estimate the WG propagation losses for both pumping schemes using the Caird analysis [96] modified for the case of high output coupling [30]:

$$1/\eta = (1/\eta_0)(1 + 2\gamma/\gamma_{OC}), \quad (1)$$

where $\gamma = -\ln(1 - L)$, L is the internal loss per pass, $\gamma_{OC} = -\ln(1 - T_{OC})$, and η_0 is the intrinsic slope efficiency. The plots of the inverse of the slope efficiency, $1/\eta$, vs. inverse of the output-coupling loss, $1/\gamma_{OC}$, are shown in Fig. 14. Their linear fits yield the η_0 and L parameters. For the Caird analysis to be meaningful, the laser wavelength (more precisely, the Stokes efficiency λ_p/λ_L) should be constant for all OCs [96]. In our case, the blue-shift of λ_L with increasing output coupling is minor with respect to λ_p .

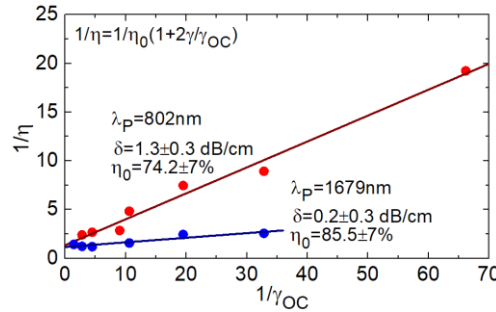


Fig. 14. Caird analysis of the intracavity losses for Tm channel WG lasers with conventional (in red) and in-band pumping (in blue): the plots show the inverse of the slope efficiency, $1/\eta$, vs. the inverse of the output-coupling losses, $1/\gamma_{OC}$, *circles* – experimental data, *line* – their fit.

For the conventional pumping (considering the data for $T_{OC} \leq 50\%$), $\eta_0 = 74.2 \pm 7\%$ and the WG propagation losses $\delta_{loss} = 4.34L/t = 1.3 \pm 0.3 \text{ dB/cm}$, in agreement with [60]. For the in-band pumping, $\eta_0 = 85.5 \pm 7\%$ and $\delta_{loss} = 0.2 \pm 0.3 \text{ dB/cm}$. Both δ_{loss} values are specified at the

laser wavelength of $\sim 1.9 \mu\text{m}$. The much lower propagation losses in the latter case are attributed to (i) weaker overlap of the pump and laser modes with the WG cladding, Fig. 13(a), and (ii) lower fractional heat loading under in-band pumping leading to weaker heat dissipation in the WG and, consequently, weaker thermo-optic effects such as stress-induced depolarization losses or diffraction losses caused by the thermal lens. The effect of lower δ_{loss} is visible in the emission spectra, as longer wavelengths are generated in the in-band pumped laser, Fig. 12(b), indicating smaller inversion ratios β .

The upper limit for the slope efficiency η of a quasi-three-level solid-state laser is [9]:

$$\eta \leq \eta_{\text{mode}} \cdot \eta_{\text{OC}} \cdot \eta_{\text{q}} \cdot \eta_{\text{St,L}}, \quad (2)$$

where η_{mode} is the mode overlap efficiency; $\eta_{\text{OC}} = \ln[1 - T_{\text{OC}}]/\ln[1 - T_{\text{OC}} \cdot (1 - 2L)]$ is the outcoupling efficiency ($2L$ is the roundtrip passive loss); η_{q} is the pump quantum efficiency; $\eta_{\text{St,L}} = \lambda_{\text{p}}/\lambda_{\text{L}}$ is the Stokes efficiency under lasing conditions. For this analysis, we assume an outcoupling corresponding to the best laser performance and use the WG propagation losses values determined above.

Let us first consider conventional pumping ($\lambda_{\text{p}} = 802 \text{ nm}$). From the measured pump and laser modes, Fig. 11(c), we calculate $\eta_{\text{mode}} = 93 \pm 5\%$. From the determined δ_{loss} value, we derive $\eta_{\text{OC}} = 88.1\%$. The pump quantum efficiency in this case is determined mostly by the CR which depends on the Tm doping concentration: for the given N_{Tm} , $\eta_{\text{q}} = 1.75$ [97]. Finally, $\eta_{\text{St,L}}$ is 4.36%, so that $\eta \leq 62.5\%$ which agrees well with our results. More details about the pump quantum efficiency for Tm^{3+} ions can be found elsewhere [98].

For the case of in-band pumping ($\lambda_{\text{p}} = 1679 \text{ nm}$), a similar analysis is performed yielding the following values: $\eta_{\text{mode}} > 99\%$, $\eta_{\text{OC}} = 94.5\%$, $\eta_{\text{q}} \approx 1$ (assuming weak ETU) and $\eta_{\text{St,L}} = 87.4\%$. As a result, η is $\leq 82.6\%$, again in agreement with our observations. Thus, the higher slope efficiency for the in-band pumped Tm WG laser is due to (i) better overlap between the pump and laser modal profiles, (ii) lower associated intracavity losses and (iii) much higher Stokes efficiency, well exceeding that for the conventional pumping even under efficient CR process. Further discussion about the in-band pumping can be found in a recent study [99].

The upper limit of the slope efficiency for conventional pumping is set by η_{q} determined by CR, and, consequently, by the Tm doping level (3 at.%). Higher η_{q} approaching its limit (2) is expected in highly-doped (≥ 8 at.% Tm) samples. However, in our fs-DLW experiments using highly doped crystals the obtained quality of the WGs was low. This low quality is most probably due to the overlap of the writing central wavelength (795 nm) with the Tm^{3+} absorption (${}^3\text{H}_6 \rightarrow {}^3\text{H}_4$) inducing serious damage to the crystal. This limitation is however absent under in-band pumping where low-doped crystals can be used still leading to a high laser slope efficiency.

The threshold of an in-band pumped quasi-three-level laser can be calculated as [100]:

$$P_{\text{th}} = \frac{h\nu_{\text{p}}}{\tau_{\text{Tm}}} \frac{k_{\Sigma} + \sigma_{\text{abs}}^{\text{L}} N_{\text{Tm}}}{\sigma_{\text{abs}}^{\text{L}} + \sigma_{\text{SE}}^{\text{L}}} \frac{\pi w_{\text{p}}^2}{2}. \quad (3)$$

Here, h is the Planck constant, ν_{p} is the pump frequency, k_{Σ} is the total loss coefficient, $k_{\Sigma} = k_{\text{OC}} + k_{\text{loss}}$, where $k_{\text{OC}} = -\ln(1 - T_{\text{OC}})/2t$ and $k_{\text{loss}} = -\ln(1 - 2L)/2t$ represent the outcoupling and passive losses, respectively, $\sigma_{\text{abs}}^{\text{L}} = 0.17 \times 10^{-20} \text{ cm}^2$ and $\sigma_{\text{SE}}^{\text{L}} = 1.36 \times 10^{-20} \text{ cm}^2$ are the absorption and stimulated-emission cross-sections of $\text{Tm}^{3+}:\text{KLuW}$ at the laser wavelength $\lambda_{\text{L}} \approx 1.92 \mu\text{m}$ [12], respectively, the term $\sigma_{\text{abs}}^{\text{L}} N_{\text{Tm}}$ stands for the reabsorption losses and $\tau_{\text{Tm}} = 0.275 \text{ ms}$ [12] is the upper laser level (${}^3\text{H}_4$) lifetime. Finally, Eq. (3) yields $P_{\text{th}} = 19 \text{ mW}$, in good agreement with our experimental result.

For the designed lasers, the confocal parameter of the pump beams is comparable with the crystal thickness: $2z_{\text{R}}$ was about a few mm (in the crystal) for the conventional and in-band pumping. Thus, one may argue about a bulk (non-waveguiding) regime of laser operation. It is known that the thermal lens in N_{g} -cut Tm:KLuW crystal is positive [34] and it supports lasing in a plano-plano cavity. However, when the position of the pump beam was moved out

of the WG into the bulk crystal, no laser emission was observed. Moreover, the size of the laser mode was clearly determined by the WG cladding (the estimated radius of the laser mode defined solely by the thermal lens is $\sim 60 \mu\text{m}$). Finally, no lasing in the bulk regime is expected without the OC.

3.4 Fs-DLW double tungstate waveguide lasers

Let us discuss the previous results on fs-DLW of optical waveguides in MDT crystals. The Tm:KLuW crystal is a representative of this crystal family.

The laser-active WGs were based on MDT crystals doped with Yb³⁺ and Nd³⁺ (at $\sim 1 \mu\text{m}$), Er³⁺ (at $\sim 1.5 \mu\text{m}$) and Tm³⁺ and Ho³⁺ ions (at $\sim 2 \mu\text{m}$). A summary of the laser performances (output power and slope efficiency) of the fs-DLW MDT WG lasers is shown in Fig. 15.

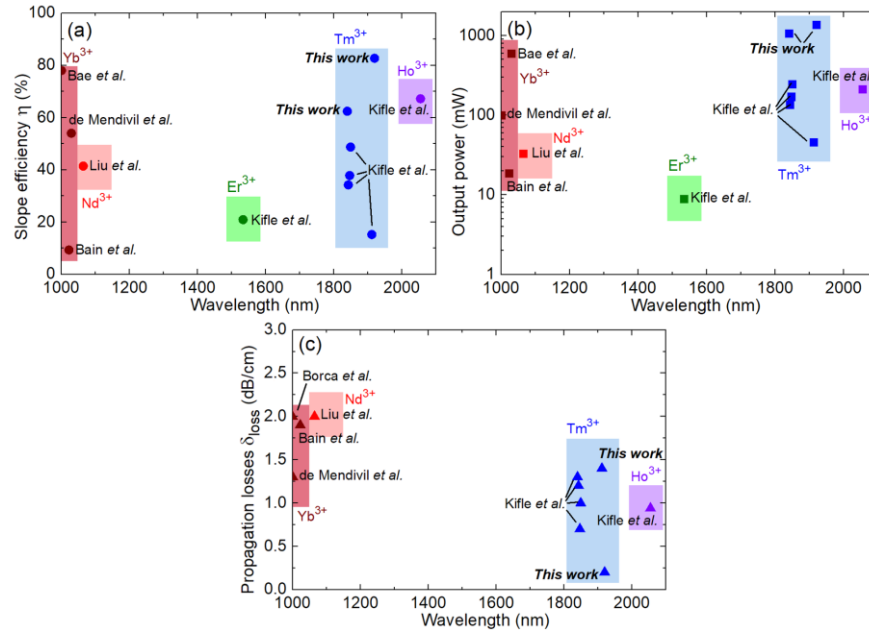


Fig. 15. Summary of the output performance of continuous-wave waveguide lasers produced in rare-earth-doped monoclinic double tungstate (MDT) crystals by fs direct laser writing: (a) slope efficiency η vs. the absorbed pump power; (b) output power; (c) propagation losses δ_{loss} .

As for passive (*undoped*) crystals, Eaton *et al.* observed Raman gain around the fs laser inscribed damage tracks in KGdW [101].

Ytterbium WGs. Bain *et al.* reported on type II buried channel WGs (with a double-track geometry) fabricated in 5 at.% Yb:KGdW and Yb:KYW crystals [102]. The WG propagation losses were in the range 1.9-3.9 dB/cm. The Yb:KGdW WG laser-generated an output power of 18.6 mW at 1023 nm with $\eta = 9.3\%$ (vs. the absorbed pump power). The pump source was a single-mode fiber-coupled 980 nm InGaAs laser diode. Later, the same authors reported on micro-Raman spectroscopy of such waveguides by monitoring several characteristic Raman bands [103]. The authors concluded that the densification of the double-oxygen WOOW bridges in the lattice is responsible for the refractive index change around the irradiated regions. Borca *et al.* reported on passive waveguiding in type I and type II buried channel WGs in 2 at.% Yb:KYW; an estimation of $\delta_{\text{loss}} = 2$ -2.5 dB/cm at $\sim 1 \mu\text{m}$ was provided [104]. de Mendivil *et al.* implemented fs laser writing for material removal of LPE-grown “mixed” Yb³⁺-doped MDT films [105,106]. The WG propagation losses and the laser performance were governed mostly by the LPE method. The maximum output power was 100 mW at 1001 nm with a very high $\eta = 78\%$ [105]. Bae *et al.* reported on type III surface channel WGs (with

a half-ring cladding) in 5 at.% Yb:KLuW crystals yielding much higher output power of 600 mW at ~ 1030 μm with $\eta = 54\%$ [107].

Neodymium WGs. Liu *et al.* reported on type II buried channel WGs in 1 at.% Nd:KGdW crystal. Passive waveguiding at 633 nm and propagation losses down to 0.2 dB/cm were observed [108]. The same group of authors confirmed the preservation of micro-Raman and micro-luminescence response of the WG core region in similar structures in Nd:KGdW [109]. Liu *et al.* also reported laser operation in such WGs under Ti:Sapphire laser pumping at 808 nm. The Nd WG laser-generated 33 mW at 1065 nm with $\eta = 41.4\%$ and the WG propagation losses were as high as 2 dB/cm (at the laser wavelength) [110]. The estimated refractive index change (decrease) due to fs-DLW was -2.9×10^{-3} at the wavelength of ~ 1 μm (in the damage tracks), as determined from the measured numerical aperture of the waveguide [110].

Erbium WGs. The only report on ~ 1.5 μm MDT waveguide laser was based on fs-DLW type III buried channel WG in 1 at.% Er:KLuW. The WG laser diode-pumped at 981 nm generated 8.9 mW at 1533.6 nm with a slope efficiency of 20.9% [111]. The laser output was linearly polarized ($\mathbf{E} \parallel N_m$).

Thulium WGs. In the first work on ~ 2 μm fs-DLW MDT waveguides, Kifle *et al.* reported on type III buried channel WGs in 3 at.% Tm:KLuW with a circular and hexagonal cladding [60]. Under Ti:Sapphire laser pumping at 802 nm, the WG with a circular cladding generated output power of 46 mW at 1912 nm corresponding to a slope efficiency of 15.2%. The same authors studied the WGs with a hexagonal (optical lattice-like) cladding in more detail in [32], including the emission properties at ~ 2 μm , micro-Raman spectroscopy and improved laser behavior. An estimation of the refractive index change of -0.6×10^{-3} and the propagation losses of 1.2 ± 0.3 dB/cm at the wavelength of ~ 1.84 μm were provided. Furthermore, the power scaling of Tm WG laser with a circular cladding was also demonstrated [112], yielding 247 mW at 1849.6 nm with a slope efficiency of 48.7%. The Tm WG lasers operated at the fundamental transverse mode. In [31], type III surface channel WG geometry (with a half-ring cladding) was implemented for Tm:KLuW. Finite element method simulations of the surface WG accounting for various processes contributing to the refractive index change (damage and stress-optic index changes) have been performed. The refractive index change at sub- μm tracks was estimated from this analysis to be $\Delta n = -0.01 + 0.0017i$ at the wavelength of ~ 1.85 μm [31]. Note that the estimated real part of the complex refractive index, $Re(\Delta n)$, is higher than the value obtained from the measured numerical aperture of a similar waveguide [32].

Holmium WGs. The only report on fs-DLW Ho:MDT WGs was based on buried channel type III WGs fabricated in 5 at.% Ho:KGdW [113]. The Ho WG laser was in-band pumped by a bulk Tm laser at 1960 nm and it generated 212 mW at 2055 nm with a slope efficiency of 67.2%. The WG propagation losses were 0.94 ± 0.2 dB/cm (at the laser wavelength). Micro-Raman and micro-luminescence mapping of the WG end-facet were also reported. In both Tm and Ho fs-DLW WG lasers, the output was linearly polarized ($\mathbf{E} \parallel N_m$) [112,113]. For Ho WG, it was spatially multimode [113].

4. Passively Q-switched lasers

4.1 Laser performance

Passive Q-switching was performed using conventional pumping at 802 nm exclusively, as already mentioned, because of the SA absorption at the in-band pumped wavelength around 1680 nm. We started with the Cr^{2+} :ZnSe SA having the smallest modulation depth ($T_{\text{SA}} = 98.0\%$) and, thus, the lowest insertion losses. The pump power was limited to $P_{\text{abs}} \approx 1.15$ W since above this level the pulse stability degraded due to significant heating of the SA by the non-absorbed pump power. The input-output dependencies of the passively Q-switched (PQS) Tm WG laser are shown in Fig. 16(a). The maximum average output power was 434 mW at 1838 nm with a slope efficiency $\eta = 48.9\%$ (for $T_{\text{OC}} = 50\%$). The laser threshold was at $P_{\text{abs}} = 265$ mW. Considering the output power achieved in the CW mode (at the same pump

level), the Q-switching conversion efficiency η_{conv} was 67.9%. For lower outcoupling ($T_{\text{OC}} = 20\%$), the laser generated only 284 mW at ~ 1850 nm with $\eta = 29.7\%$ and higher $\eta_{\text{conv}} = 80.2\%$.

Typical laser emission spectra are shown in Fig. 16(b). For higher outcoupling, the spectrum is narrower due to stronger competition of laser lines saturating the SA. The relatively high Q-switching conversion efficiencies and the minor change of the laser wavelength with respect to the CW regime are evidence for relatively low insertion loss of the SA. For both OCs, the laser emission was linearly polarized ($E \parallel N_m$).

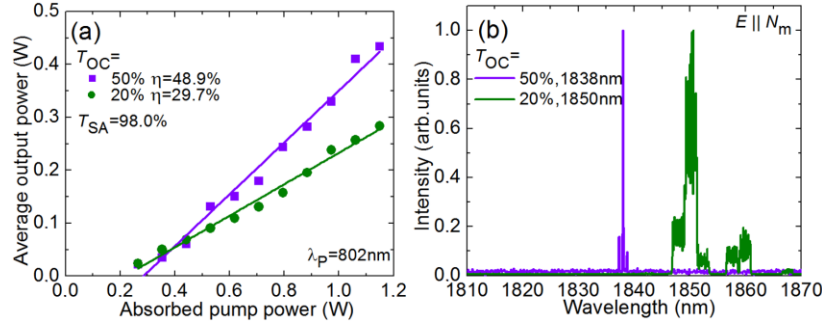


Fig. 16. Passively Q-switched Tm channel WG laser (conventional pumping at 802 nm): (a) input-output dependencies, η – slope efficiency; (b) typical laser emission spectra measured at the maximum P_{abs} . The laser polarization is $E \parallel N_m$. SA: $\text{Cr}^{2+}:\text{ZnSe}$ with $T_{\text{SA}} = 98.0\%$.

The pulse duration (defined as FWHM) $\Delta\tau_p$ and the pulse repetition frequency (PRF) were determined directly and the pulse energy was calculated, $E_{\text{out}} = P_{\text{out}}/\text{PRF}$ (P_{out} – average output power). The dependence of these pulse characteristics on the pump power is illustrated in Fig. 17 (for the $\text{Cr}^{2+}:\text{ZnSe}$ SA with $T_{\text{SA}} = 98.0\%$). Better pulse characteristics were observed for higher outcoupling: the pulse duration / energy reached 8.2 ns / 7.0 μJ at the maximum pump power for $T_{\text{OC}} = 50\%$. The $\Delta\tau_p$ and E_{out} values showed only a weak dependence on the pump level contrary to the PRF which increased almost linearly, from 5 to 62 kHz. As a result, the peak power $P_{\text{peak}} = E_{\text{out}}/\Delta\tau_p$ reached 0.85 kW.

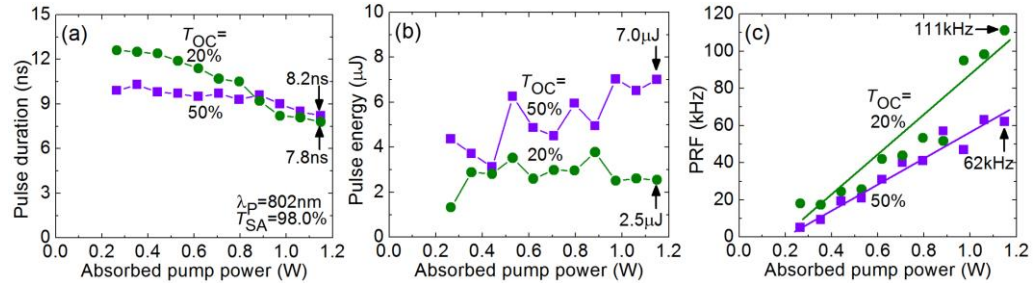


Fig. 17. Characteristics of the passively Q-switched Tm channel WG laser (conventional pumping at 802 nm): (a) pulse duration (FWHM), (b) pulse repetition frequency (PRF), (c) pulse energy. SA: $\text{Cr}^{2+}:\text{ZnSe}$, $T_{\text{SA}} = 98.0\%$.

The oscilloscope traces of the shortest Q-switched pulses achieved with both studied OCs are shown in Fig. 18(a). The pulses have a nearly Gaussian temporal shape. Typical pulse trains of the PQS Tm WG laser corresponding to a PRF of 9.3 and 31 kHz are shown in Fig. 18(b),(c). The latter confirms the excellent stability of the PQS operation with a measured pulse-to-pulse r.m.s. timing jitter of $<5\%$ and intensity instabilities in the pulse train of $<10\%$.

The mode profile of the PQS laser was similar to that of the CW one, cf. Fig. 11(b).

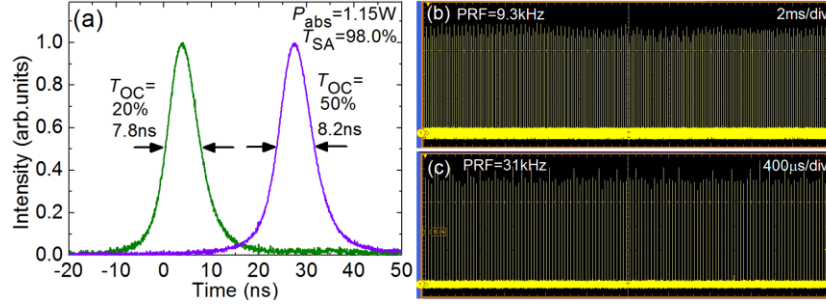


Fig. 18. Oscilloscope traces of (a) the shortest single Q-switched pulses and (b) pulse trains at a PRF of 9.3 kHz and 31 kHz ($T_{OC} = 50\%$) for the passively Q-switched Tm channel WG laser. SA: Cr²⁺:ZnSe with $T_{SA} = 98.0\%$.

4.2 Effect of the saturable absorber modulation depth

To investigate the effect of the modulation depth, we compared Cr²⁺:ZnS and Cr²⁺:ZnSe SAs with different small-signal transmission T_{SA} . The PQS laser performance was studied at a reference pump power of $P_{abs} = 0.80$ W (well above the laser threshold whilst below the range of instabilities caused by the residual pump) using the high-transmission output coupler, $T_{OC} = 50\%$.

The laser characteristics for the studied SAs are summarized in Table 2. With the decrease of the small-signal SA transmission from 98.0% to 64.3%, the average output power gradually decreased from 244 to 55 mW (thus, the Q-switching conversion efficiency dropped from 61.7% to 13.9%) because SAs with smaller transmission introduced higher insertion losses. The laser wavelength for all SAs was at ~ 1838 nm. Because of the high inversion ratios β , the gain spectrum of Tm³⁺:KLuW features a local maximum at ~ 1.84 μ m [12]. Thus, no wavelength blue-shift is expected even for greatly increased intracavity losses.

Table 2. Output Characteristics* of Passively Q-switched Thulium Channel Waveguide Lasers**

SA	T_{SA} , %	P_{out} , mW	η_{conv} , %	$\Delta\tau_p$, ns	E_{out} , μ J	PRF, kHz	P_{peak} , kW
Cr ²⁺ :ZnSe	98.0	244	61.7	9.3	6.0	41.0	0.64
Cr ²⁺ :ZnS	86.7	177	44.8	5.8	5.1	34.7	0.88
	75.8	113	28.6	3.7	6.0	18.8	1.63
	69.2	74	18.7	3.1	7.1	10.4	2.30
	64.3	55	13.9	2.6	6.9	8.0	2.66

* P_{out} – average output power, η_{conv} – Q-switching conversion efficiency, $\Delta\tau_p$ – pulse duration, E_{out} – pulse energy, PRF – pulse repetition frequency, P_{peak} – peak power. Bold numbers correspond to the best results.

**At a reference $P_{abs} = 0.80$ W, for $T_{OC} = 50\%$.

Regarding the pulse characteristics, the pulse duration notably shortened with decreasing T_{SA} , from 9.3 down to 2.6 ns, Fig. 19(a), representing a record-short value for any passively Q-switched WG laser at ~ 2 μ m. This behavior is typical for PQS solid-state lasers. Corresponding oscilloscope traces of the single Q-switched pulses are shown in Fig. 19(c). The pulse energy was, however, weakly dependent on T_{SA} , Fig. 19(b), reaching 6.9 μ J for the SA with the highest optical density ($T_{SA} = 64.3\%$). The latter may originate from the heating of the SA by the residual pump radiation. As a result, the peak power for this SA was as high as 2.66 kW. The PRF decreased with decreasing T_{SA} , from 41.0 to 8.0 kHz related to the corresponding drop of the average output power.

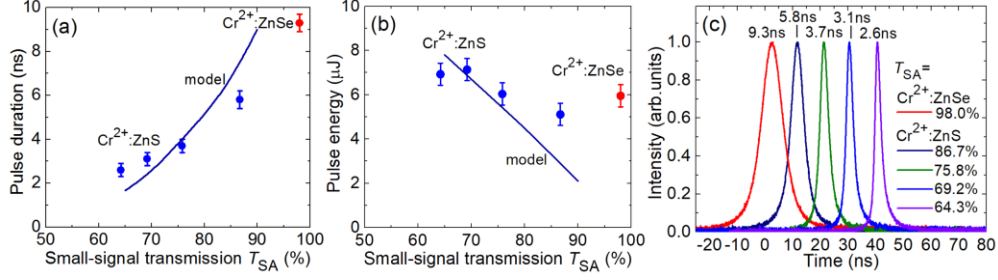


Fig. 19. Tm channel WG laser passively Q-switched by $Cr^{2+}:ZnS$ and $Cr^{2+}:ZnSe$ SAs with different small-signal transmission T_{SA} : (a) pulse duration, (b) pulse energy and (c) the corresponding oscilloscope traces. Panels (a),(b): *symbols* – experimental data, *curves* – numerical modeling. $T_{OC} = 50\%$, $P_{abs} = 0.8$ W.

The oscilloscope traces of the pulse trains for the $Cr^{2+}:ZnS$ SAs are shown in Fig. 20 indicating stable PQS operation without any signs of multi-pulse generation. For optically dense $Cr^{2+}:ZnS$ SAs, compared to Fig. 18(b),(c), the intensity instabilities were higher but still below 20%.

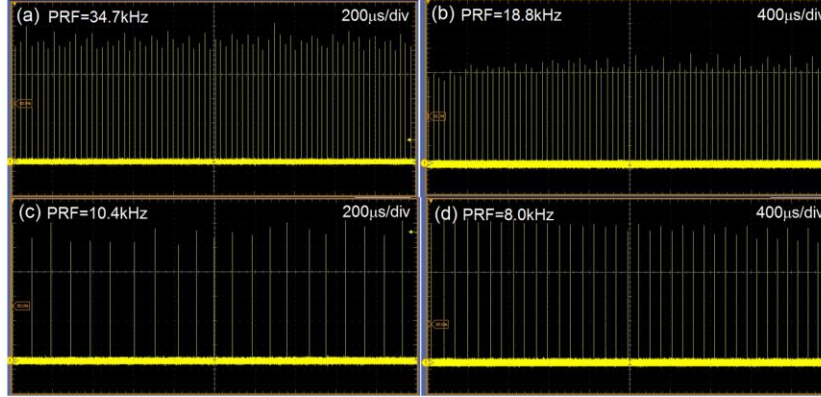


Fig. 20. Oscilloscope traces of the pulse trains from the Tm channel WG lasers passively Q-switched by $Cr^{2+}:ZnS$ SAs with different small-signal transmission: $T_{SA} =$ (a) 86.7%, (b) 75.8%, (c) 69.2% and (d) 64.3%. $P_{abs} = 0.8$ W, $T_{OC} = 50\%$.

4.3 Discussion

According to the relation between the recovery time of initial absorption τ_{rec} and the characteristic time of formation of a single Q-switched pulse, $\Delta\tau$, typically in the ns-range, the SAs employed in PQS solid-state lasers are classified as “fast” ($\tau_{rec} \ll \Delta\tau$) and “slow” ($\tau_{rec} \gg \Delta\tau$). Cr^{2+} -doped chalcogenides (ZnS and ZnSe) are classical “slow” SAs for PQS ~ 2 μm lasers. They allow obtaining either high pulse energies (up to mJ) [88] or very short pulses (down to sub-ns) [36] while operating at low repetition rates (few kHz) because τ_{rec} for these materials is about 5-6 μs [90] (associated with the lifetime of the $^5E(^5D)$ Cr^{2+} state).

“Slow” SAs feature a weak dependence of the PQS laser pulse characteristics (energy and duration) on the pump power if the following criterion is satisfied [114]:

$$X = \frac{\sigma_{GSA}}{\sigma_{abs}^L + \sigma_{SE}^L} \frac{A_{AE}}{A_{SA}} \gg 1. \quad (4)$$

Here, A_{AE} and A_{SA} are the laser mode areas in the active element and in the SA, respectively ($A_{AE} \approx A_{SA}$ for the WG lasers). For the $Cr^{2+}:ZnS$ and $Cr^{2+}:ZnSe$ SAs, at the laser wavelength of 1.84 μm , X are 17 and 26, respectively (here, $\sigma_{abs}^L = 1.38 \times 10^{-20}$ cm^2 and $\sigma_{SE}^L = 3.67 \times 10^{-20}$

cm² [12]). Thus, the proposed laser design is suitable for efficient “slow” SA passive Q-switching.

Now let us determine the intracavity fluence on the SA [115]:

$$F_{in} = \frac{2-T_{OC}}{T_{OC}} \frac{2E_{out}}{\pi w_L^2}. \quad (5)$$

Here, T_{OC} is the transmission of the output coupler, E_{out} is the output pulse energy, w_L is the radius of the intracavity laser mode and the factor “2” indicates a nearly Gaussian laser mode. For the SAs made of Cr²⁺:ZnSe ($T_{SA} = 98.0\%$) and Cr²⁺:ZnS ($T_{SA} = 96.7\%$) yielding the lowest pulse energies, $F_{in} = 2.4$ J/cm² and 2.9 J/cm², respectively. These values have to be compared with the saturation fluence of the SAs, $F_S = (h\nu_L)/\sigma_{GSA}$, where ν_L is the laser frequency. The latter amount to $F_S = 0.17$ J/cm² and 0.11 J/cm², respectively. Thus, all SAs are fully bleached.

During the passive Q-switching experiments, no damages of the SAs nor the WG were observed. The latter allows estimating a lower limit of the laser induced damage threshold (LIDT) for Cr²⁺-doped chalcogenides for ns-pulses at a wavelength of ~ 2 μ m. Considering the maximum F_{in} values obtained on our experiments, LIDT $\geq 3.3 \pm 0.5$ J/cm² for both materials. This value agrees well with a recent report [92].

The pulse characteristics (duration / energy) were calculated using a model of a quasi-three level laser material and a “slow” SA [116,117]. The results are shown in Fig. 19(a),(b). Both the predicted trends for the pulse characteristics and their values agree with the experiment.

In Table 3, we summarized the results on passively Q-switched Tm WG lasers reported so far [17,18,31,60,112,118-122]. Two classes of SAs were implemented, namely, “fast” and “slow” ones. The latter group comprises of Cr²⁺-doped chalcogenides (ZnS, ZnSe) while the former one contains various nanostructures, such as graphene (a single layer of carbon atoms arranged in a honeycomb lattice, a representative 2D material [123,124]), single-walled carbon nanotubes (SWCNTs – rolled sheets of graphene [125]), transition metal dichalcogenides (TMDs, MoS₂ [126,127]) and topological insulators (TIs, Bi₂Te₃ [128]). The TMDs and TIs are the graphene-inspired 2D materials containing few weakly interacting atomic layers.

Table 3. An Overview of Passively Q-switched Thulium Waveguide Lasers Reported So Far*

Gain material	SA	P_{out} , mW	λ_L , nm	η , %	$\Delta\tau_p$, ns	E_{out} , nJ	PRF, kHz	Ref.
LPE-based								
Tm:KYW	Cr ²⁺ :ZnS	1.2	1.845	~ 3	1200	120	10	[17]
	graphene	6.5	1.832	9	195	5.8	1130	[118]
		26.7	1.834	11.3	98	21	1270	[119]
	SWCNTs	45.6	1.835	22.5	83	33	1390	[18]
Fs-DLW								
Tm:ZBLAN	graphene	6	~ 1.9	~ 5	2760	240	25	[120]
	Bi ₂ Te ₃	16.3	1.88	1.3	1400	370	44.1	[121]
Tm:YAG	graphene	6.5	1.944	~ 2	< 500	9.5	684	[122]
Tm:KLuW	SWCNTs	10.3	1.841	3.8	50	7	1480	[60]
		150	1.847	34.6	98	106	1420	[31]
	graphene	24.9	1.845	9.3	88	18	1390	[112]
	MoS ₂	22.1	1.843	8.5	73	18	1580	[112]
	Cr ²⁺ :ZnSe	430	1.838	48.9	8.2	7.0$\times 10^3$	61.6	This work
	Cr ²⁺ :ZnS	55.4	1.833	–	2.6	6.9 $\times 10^3$	8	This work

* P_{out} – average output power, λ_L – laser wavelength, η – slope efficiency, $\Delta\tau_p$ – pulse duration, E_{out} – pulse energy, PRF – pulse repetition frequency. Bold numbers correspond to the best results.

The thulium WG lasers Q-switched by nanostructure-based SAs typically operated at low average output powers (limited by the thermal effects in the SA [129]) and at high repetition rates (hundreds of kHz – few MHz) determined by their low modulation depth (e.g., ~1.5% for a single layer of carbon atoms – graphene [130]). As a result, the pulse energy was about tens to hundreds nJ and the pulse durations were in the μs range (except of configurations where it was reduced due to the short cavity length and, hence, short roundtrip time). Furthermore, the slope efficiency of such lasers was low indicating the need for further optimization of insertion losses in such nanostructures. However, they still can be considered as a cheap and broadband alternative to Semiconductor Saturable Absorber Mirrors (SESAMs) [131].

The only previous report on $\text{Cr}^{2+}:\text{ZnS}$ Q-switching of a Tm WG laser presented moderate pulse characteristics (pulse duration / energy: $1.2 \mu\text{s} / 120 \text{ nJ}$) corresponding to a low average output power of 1.2 mW with a slope efficiency of about 3%. In the present work, we fully explore the potential of Cr^{2+} -doped chalcogenides as “slow” SAs by reaching simultaneously high pulse energies (for WG lasers, namely few μJ), short pulse durations (few ns) and, thus, record-high peak powers. Furthermore, the good thermal properties of ZnS and ZnSe allowed for power scaling reaching record-high average output powers for this type of lasers. Note that this operation regime corresponded to low repetition rates (few tens kHz).

5. Conclusion

To conclude, femtosecond Direct Laser Writing is a powerful method to fabricate single-mode active (Tm^{3+} -doped) channel waveguides. We have extended this method to anisotropic crystals for highly efficient and power-scalable laser emission at $\sim 2 \mu\text{m}$. Using two different pump schemes, conventional pumping around 800 nm relying on cross-relaxation and in-band pumping at 1678 nm, we demonstrated for the first time watt-level continuous-wave output from a Tm channel WG laser produced by fs-DLW. For the latter pump scheme, the output power reached 1.37 W at 1915-1923 nm with a record-high slope efficiency of 82.7% almost approaching the Stokes limit, while the laser threshold was as low as 17 mW. The laser output was spatially single-mode with a naturally-selected linear polarization. The estimated WG propagation losses were relatively low, $0.2 \pm 0.3 \text{ dB/cm}$ at the wavelength of $\sim 1.9 \mu\text{m}$, and comparable to the LPE-based WGs due to the weak leakage of the pump / laser modes through the WG cladding and reduced thermal effects under in-band pumping.

In-band pumping of fs-DLW Tm channel WGs using $\sim 1.7 \mu\text{m}$ Raman fiber lasers (RFLs) represents an efficient strategy for high-power integrated light sources at $\sim 2 \mu\text{m}$. A proper design of the RFL wavelength will help to reach higher pump absorption (which was ensured in the present work by double-pass pumping). Moreover, by applying dielectric coatings to the WG facets, direct fiber-to-waveguide light coupling can be implemented.

The combination of fs-DLW single-mode Tm channel WGs and Cr^{2+} -doped chalcogenides (ZnS or ZnSe) acting as “slow” saturable absorbers represents an efficient way to generate few ns-long pulses at kHz-range repetition rates. Such compact and robust PQS WG lasers can be used as seed sources for further amplification. We achieved the shortest pulses (2.6 ns) and the highest peak power (2.66 kW) ever extracted from a PQS WG laser at $\sim 2 \mu\text{m}$.

The good power scalability, low internal losses and spatially single-mode output make the developed WGs interesting for mode-locked WG lasers operating at high repetition rates (GHz-range) [132-135]. In particular, the studied gain material, $\text{Tm:KLu}(\text{WO}_4)_2$, is known for its smooth and broad emission spectra at $\sim 2 \mu\text{m}$ utilized in mode-locked bulk lasers [38]. To ensure low mode-locking thresholds, the WG length should be increased up to 1-2 cm which has been already realized in our writing experiments.

Another interesting direction applying Tm channel WG lasers is the extension of their emission wavelength well beyond $2 \mu\text{m}$ (into the shortwave- and midwave-infrared spectral

range). One way is the use of vibronic laser emission, as demonstrated in the present work. An alternative is the laser operation on the ${}^3\text{H}_4 \rightarrow {}^3\text{H}_5$ laser transition at $\sim 2.3 \mu\text{m}$ [136,137].

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