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Pavel Loiko, Rémi Soulard, Gurvan Brasse, Lauren Guillemot, A. Braud, et al.. Passive Q-switching of a Tm3+:LiYF4 waveguide laser by Cr2+:ZnSe and Co2+:ZnSe saturable absorbers. Optical Materials, 2020, 107 (20), pp.110116. 10.1016/j.optmat.2020.110116. hal-03140563

HAL Id: hal-03140563

https://hal.science/hal-03140563

Submitted on 22 Aug 2022

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Passive Q-switching of a Tm³⁺:LiYF₄ waveguide laser by Cr²⁺:ZnSe and Co²⁺:ZnSe saturable absorbers

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Abstract. A Tm³⁺:LiYF₄ / LiYF₄ channel waveguide laser produced by Liquid Phase Epitaxy and diamond-saw dicing is passively Q-switched by Cr²⁺:ZnSe and Co²⁺:ZnSe saturable absorbers. For Cr²⁺:ZnSe, the laser generated a maximum average output power of 0.59 W at 1876.5 nm with a slope efficiency of 36.1% (with respect to the absorbed pump power) and a linearly polarized output (π-polarization). The pulse characteristics (duration / energy) were 9 ns / 2.1 μJ at a repetition rate of 0.29 MHz. The laser performance was modelled within a "slow" saturable absorber model showing good agreement with the experiment. We also revisited Co²⁺:ZnSe for passive Q-switching applications in the spectral range of ~2 μm. It allowed to operate the laser in a high-repetition-rate regime (0.91 MHz) while preserving the benefits of short pulses (30 ns / 0.9 μJ). For Co²⁺:ZnSe, the average output power of the waveguide laser reached 0.81 W with a record-high slope efficiency of 49.6%.

Keywords: waveguide laser; thulium ions; saturable absorber; zinc selenide; passive Q-switching.

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1. Introduction

Waveguide (WG) lasers operating in the eye-safe spectral range of ~2 μ m are of interest for spectroscopy, bio- and environmental sensing, telecom applications and soft material processing. Such coherent sources are achieved using trivalent thulium (Tm³+) or holmium (Ho³+) ions. Due to the typically large Stark splitting of the ground-state (³H₆), Tm³+ ions feature broadband emission slightly below 2 μ m (the ³F₄ \rightarrow ³H₆ transition) [1] overlapping with the absorption lines of H₂O molecules. Moreover, they can be excited at ~0.8 μ m (to the ³H₄ state) using high-power AlGaAs laser diodes or high-brightness Ti:Sapphire lasers [1,2]. Due to the efficient cross-relaxation (CR) process for adjacent Tm³+ ions even at moderate doping levels, ³H₄(Tm₁) + ³H₆(Tm₂) \rightarrow ³F₄(Tm₁) + ³F₄(Tm₂), the pump quantum efficiency can reach 2 greatly improving the laser efficiency and reducing detrimental heat loading [3].

Efficient and power scalable Tm WG lasers are known [3-6]. Liquid Phase Epitaxy (LPE) is one of the most reliable methods to produce Tm³+-doped waveguiding crystalline thin films for laser applications [5]. So far, LPE has been applied for various Tm³+-doped materials, such as cubic Tm³+:Y₃Al₅O₁₂ [5], tetragonal Tm³+:LiYF₄ [7] or monoclinic Tm³+:KY(WO₄)₂ [8]. The as-grown films may be used in planar WGs lasers while their microstructuring leads to fabrication of channel WG lasers. The latter are more desirable because of single-transverse mode behavior, lower laser threshold, stronger confinement of the laser mode and thus higher intracavity light intensity. So far, different methods such as reactive ion etching [9] or diamond-saw dicing [7,10] were used for producing channel WGs in LPE-grown films. Recently, a continuous-wave Tm³+:LiYF₄ / LiYF₄ channel WG laser delivering 1.30 W at 1880 nm with a slope efficiency of 79.7% and a laser threshold of 70 mW was reported [7].

Passive Q-switching is a well-known method to generate ns-long pulses in solid-state lasers. This regime is ensured by insertion into the cavity of a saturable absorber (SA). A SA is a nonlinear optical element which exhibits increased transmission under high incident light fluence / intensity (called bleaching or absorption saturation). According to the ratio between the recovery time of the initial absorption τ_{rec} and the characteristic time of pulse formation $\Delta \tau$, the SAs can be classified as "fast" ($\tau_{rec} << \Delta \tau$) and "slow" ($\tau_{rec} > \Delta \tau$). Particularly "slow" SAs are useful for generation of short [11] and high-energy [12] pulses at relatively low repetition rates. State-of-the-art "slow" SAs are based on transition-metal ion-doped crystals [13].

Nowadays, chalcogenide crystals (ZnS and ZnSe) doped with chromium (Cr^{2+}) ions [14] are widely used as "slow" SAs of bulk solid-state lasers emitting in the spectral range of ~2 µm [12,15]. They feature broadband and intense absorption bands due to the ${}^5T_2 \rightarrow {}^5E({}^5D)$ transition of Cr^{2+} ions in tetrahedral (T_d) sites, low saturation fluence, almost zero excited-state absorption (ESA) [16] and acceptable laser-induced damage thresholds (LIDTs) [17]. The host materials, in their turn, provide good transparency in the near-IR and attractive thermal properties. Cr^{2+} -doped zinc selenide (ZnSe), as compared to its ZnS counterpart, provides a red-shift of the absorption band [15].

Despite broad applications of Cr^{2+} -doped chalcogenides as SAs of ~2 µm bulk lasers, they have been barely studied in WG oscillators. The only report presented a Tm^{3+} :KY(WO₄)₂

planar WG laser passively Q-switched by a Cr^{2+} :ZnS SA and generating rather long pulses (1.2 μ s / 120 nJ) [8]. The output power was as low as 1.2 mW at ~1.84 μ m.

In the present work, we aimed to demonstrate efficient and power-scalable passively Q-switched (PQS) Tm channel WG lasers employing transition-metal ion-doped ZnSe crystals as SAs. In addition to Cr^{2+} :ZnSe, we used its cobalt (Co²⁺)-doped counterpart [18,19] which was not studied previously for the ~2 µm spectral range.

2. Experimental

2.1. Waveguide fabrication

As a laser gain material, we selected Tm^{3+} -doped lithium yttrium fluoride (LiYF₄) single-crystalline thin films. Tetragonal Tm^{3+} :LiYF₄ is known for laser emission at ~1.9 µm [6,20]. It features good thermal properties, linearly polarized laser output [21], strong CR and good energy storage capabilities (upper laser level lifetime of ~10 ms) [22] which is attractive for attaining high pulse energies under PQS operation [22].

The Tm³⁺,Gd³⁺:LiYF₄ single-crystalline thin films were grown on (001)-oriented undoped bulk LiYF₄ substrates by LPE using LiF as a solvent [7]. Codoping with optically passive Gd³⁺ ions was implemented to increase the refractive index difference between the active layer and the substrate Δn , estimated to be $2.3\pm0.5\times10^{-3}$ at 1.88 µm for π -polarization [7]. The actual Tm³⁺ doping level was 6.2 at.% (ion density: $N_{\rm Tm} = 8.6\times10^{20}$ cm⁻³). The top surface of the film was polished to laser quality to reach a thickness of 30 µm.

The epitaxies were microstructured by diamond-saw dicing [7,10] resulting in fabrication of surface channel (ridge) WGs, with a square cross-section of $30\times30~\mu\text{m}^2$ and a length of 8.0 mm (for light propagation along the crystallographic *a*-axis, *a*-cut), Fig. 1. The WG propagation losses, estimated from CW laser performance by applying the Caird analysis [24], amounted to $0.27\pm0.1~\text{dB/cm}$.

2.2. Laser set-up

The Tm³⁺:LiYF₄ / LiYF₄ epitaxy was mounted on a passively cooled Cu-holder using a silver paste to improve the thermal contact. The laser cavity was composed by a flat pump mirror (PM) coated for high transmission (HT, T = 96%) at ~0.78 µm and high reflection (HR) at 1.87–2.3 µm, and a flat output coupler (OC) with a transmission $T_{OC} = 50\%$ at the laser wavelength, Fig. 2. A transmission-type SA was inserted between the sample and the OC at a normal incidence. The cavity mirrors, the WG and the SA were all placed next to each other with minimum air gaps. No index-matching liquid was used to avoid optical damage.

The WG was pumped by focused output of a CW Ti:Sapphire laser (model 3900S, Spectra Physics) delivering up to 3.2 W at 783 nm with a spatially single-mode output ($M^2 \approx 1$). For this, a spherical lens (focal length f = 50 mm, transmission at the pump wavelength T = 88%) was used. The pump polarization in the WG corresponded to π . The measured pump coupling efficiency was $87\pm1\%$. The pumping was in a single-pass. The pump absorption measured at the threshold pump power for PQS operation was $70\pm1\%$. The pump power incident on the WG was varied by a rotatory half-wave plate and a Glan-Taylor polarizer.

The laser output was filtered from the residual pump by a cut-off filter. The laser spectra were measured using an optical spectrum analyzer (OSA, model AQ6375B, Yokogawa, spectral resolution: 0.1 nm) and the temporal behavior was studied using a fast InGaAs photodetector (model UPD-5N-IR2-P, rise time: <200 ps) and an 8 GHz digital oscilloscope (DSA70804B, Tektronix).

2.3. Saturable absorbers

Two SAs made of Cr^{2+} :ZnSe and Co^{2+} :ZnSe crystals were used. In ZnSe, the transition-metal ions are replacing the Zn^{2+} cations in tetrahedral (T_d) sites [14]. This leads to high ground-state absorption (GSA) transition cross-sections, σ_{GSA} , Fig. 3. The broad absorption band of Cr^{2+} ions centered at ~1.76 µm is due to the ${}^5T_2 \rightarrow {}^5E({}^5D)$ transition. At 1.88 µm, $\sigma_{GSA} = 0.69 \times 10^{-18}$ cm². Weaker absorption band of Co^{2+} ions is centered at 1.60 µm and it is related to the ${}^4A_2 \rightarrow {}^4T_1({}^4F)$ transition. The corresponding $\sigma_{GSA} = 0.22 \times 10^{-18}$ cm² at 1.88 µm.

The SAs had a thickness (t) of 1.01 mm and 1.91 mm for Cr²⁺:ZnSe and Co²⁺:ZnSe, respectively. Both their sides were polished to laser quality and antireflection (AR) coated for 1.5-1.9 μ m. The small-signal (unsaturated) absorption at the laser wavelength T_{SA} was 97.0% and 99.2%, respectively. The key properties of the SAs are summarized in Table 1.

3. Results and Discussion

3.1 Laser performance

At first, we characterized the laser performance in the CW regime (when removing the SA from the cavity). The Tm³⁺:LiYF₄ WG laser generated a maximum output power of 1.30 W at 1877-1883 nm with a slope efficiency $\eta = 79.7\%$ (vs. the absorbed pump power $P_{\rm abs}$) and a laser threshold of 65 mW.

When inserting the SAs, a stable passive Q-switching was achieved for the whole range of pump powers. For the Cr²⁺:ZnSe SA, the average output power reached 0.59 W at 1876.5 nm with $\eta = 36.1\%$, Fig. 4(a). The Q-switching conversion efficiency with respect to the CW regime η_{conv} was 45.4% and the laser threshold was at $P_{\text{abs}} = 155$ mW. Higher average output power was achieved for the Co²⁺:ZnSe SA, namely 0.81 W at 1877.7 nm corresponding to $\eta = 49.6\%$. The laser threshold was at $P_{\text{abs}} = 150$ mW and the Q-switching conversion efficiency increased to 62.3%. The drop in the laser performance when inserting the SA in the cavity is due to scattering losses in ZnSe and possible non-saturable absorption of transition-metal ions. However, the Co²⁺:ZnSe SA provided lower stability of the PQS operation. For both CW and PQS lasers, the emission was linearly polarized (π) and the polarization was naturally selected by the gain anisotropy. The input-output dependences were clearly linear showing no detrimental thermal effects. No thermal fracture of the epitaxy nor optical damage of the SAs / cavity mirrors were detected.

The typical laser emission spectra for the CW and PQS lasers are shown in Fig. 4(b). They are centered at ~1.88 μ m, in agreement with the gain spectra of Tm³⁺ ions in LiYF₄ for π -polarization [22]. For the CW regime, the spectrum was broad and for the PQS operation, it was notably narrowed due to the mode competition [25]. A slight blue-shift of the emission spectra for the PQS laser with respect to the CW one was detected. It is explained by the

quasi-three-level nature of the Tm³⁺ laser scheme: for higher intracavity losses, larger inversion is needed to reach the condition "gain is equal to losses" leading to weaker reabsorption and a blue-shift in the gain spectra.

The pulse characteristics of the PQS lasers are shown in Fig. 5. The pulse duration $\Delta \tau_p$ (determined as full width at half maximum, FWHM) and the pulse repetition frequency (PRF) were measured directly, and the pulse energy was calculated: $E_{\rm out} = P_{\rm out}/PRF$ (here, $P_{\rm out}$ is the average output power). Both Cr²⁺:ZnSe and Co²⁺:ZnSe (recovery time of initial absorption: $\tau_{\rm rec} = 5.4~\mu s$ and ~100 μs , respectively [16,18]) are "slow" SAs for the designed PQS laser, so that a weak dependence of $\Delta \tau_p$ and $E_{\rm out}$ on the pump power is expected. This is clearly observed for Cr²⁺:ZnSe: the pulse duration / energy were almost constant above the laser threshold, ~9 ns / 2.1 μJ , and the PRF increased almost linearly from 21 to 290 kHz. The maximum peak power of the PQS laser, $P_{\rm peak} = E_{\rm out}/\Delta \tau_p$, thus reached 0.23 kW.

For Co^{2+} :ZnSe, more notable variation of the pulse characteristics was observed. With the increase of the pump power, the pulse duration shortened from 145 to 30 ns and the pulse energy increased from 0.2 to 0.9 μ J. The PRF was also changing almost linearly, from 0.18 to 0.91 MHz. The peak power reached 0.03 kW. Lower energies and longer pulses achieved with the Co^{2+} :ZnSe SA are due to its lower modulation depth. Probably because of the same reason, the stabilization of the pulse characteristics is achieved at much higher pump power as compared to Cr^{2+} :ZnSe.

The typical oscilloscope traces of the laser emission from the PQS Tm^{3+} :LiYF₄ WG laser at the maximum applied pump power are shown in Fig. 6. The single Q-switched pulses have a nearly Gaussian temporal shape. The intensity instabilities and the r.m.s. pulse-to-pulse timing jitter are <15% and <30% for Cr^{2+} :ZnSe and Co^{2+} :ZnSe SAs, respectively. It is known that the stability of PQS operation in compact lasers is affected by heating of the SA by the residual (non-absorbed) pump. In our case, this detrimental effect is greatly suppressed by enough pump absorption in the WG. Lower stability of PQS operation with the Co^{2+} :ZnSe SA is due to its absorption at 0.67-0.8 μ m originating from the $^4A_2(^4F) \rightarrow ^4T_1(^4P)$ transition of Co^{2+} ions in T_d sites [18,19] and overlapping with the pump wavelength.

The output mode of the Tm^{3+} :LiYF₄ WG laser was measured. The equivalent size of the mode at the OC amounted to $2w_L = 30\pm 3 \mu m$ (at the $1/e^2$ intensity level, w_L – the mode radius) and the 1D intensity profiles were well fitted with a Gaussian distribution. The measured $M^2_{x,y}$ parameters were 1.1±0.1 indicating a single-transverse-mode operation.

3.2. Modeling

The criterion for efficient "slow" SA passive Q-switching is the following [27]:

$$X = \frac{\sigma_{\text{GSA}}}{\sigma_{\text{abs}}^g + \sigma_{\text{SE}}^g} \frac{A_g}{A_{\text{SA}}} >> 1 \tag{1}$$

Here, $\sigma_{\rm GSA}$ is the GSA cross-section of SA, $\sigma^{\rm g}_{\rm abs}$ and $\sigma^{\rm g}_{\rm SE}$ are the absorption and stimulated-emission (SE) cross-sections of the gain material, respectively, $A_{\rm g}$ and $A_{\rm SA}$ are the laser mode areas in the gain material and SA, respectively. For the designed WG laser, $A_{\rm g} \approx A_{\rm SA}$, so that the parameter X is defined mostly by the spectroscopic properties. For Tm³⁺:LiYF₄, $\sigma_{\rm SE} = 0.42 \times 10^{-20}$ cm² and $\sigma_{\rm abs} = 0.07 \times 10^{-20}$ cm² at the wavelength of ~1.88 µm for π -polarization

[22]. Thus, X > 100 for Cr^{2+} :ZnSe and X = 45 for Co^{2+} :ZnSe. A weak dependence of the pulse characteristics on the pump power is observed for X >> 1. The determined X values explain the observation of such a dependence when using Co^{2+} :ZnSe, Fig. 5, by relative closeness of the saturation intensities of the gain material and the SA.

The intracavity peak on-axis fluence on the SA can be calculated as [28]:

$$F_{\rm in} = \frac{2 - T_{\rm OC}}{T_{\rm OC}} \frac{2E_{\rm out}}{\pi w_{\rm L}^2}.$$
 (2)

Here, the term "2" indicates a Gaussian spatial profile of the laser mode. For the Cr^{2+} :ZnSe and Co^{2+} :ZnSe SA, the maximum $F_{in} = 1.78$ J/cm² and 0.76 J/cm², respectively. By comparing these values to the saturation fluence F_S of both SAs, cf. Table 1, we conclude that both SAs are deeply bleached. The determined F_{in} values also represent the lower limit for the LIDT for the studied SAs for ns-long pulses.

The pulse characteristics of the Tm^{3+} :LiYF₄ WG laser PQS by the Cr^{2+} :ZnSe SA were calculated within the model of a quasi-three-level gain medium and a "slow" SA [29]. The parameters of the gain material and the SA used for the modeling are listed in the text. The results are shown in Fig. 7. They are in good agreement with the experimental data. For high output coupling, the pulse characteristics are weakly dependent on T_{OC} . However, the use of high T_{OC} (50% in the present work) allowed us to decrease the intracavity fluence on the SA, Eq. (2), and avoid its optical damage. With the increase of the modulation depth of the SA (1 – T_{SA}), the generation of even shorter and more energetic pulses is expected. However, this may be accompanied by a higher probability of optical damage and higher insertion loss of the SA leading to a decrease in the laser slope efficiency.

A similar modeling was also performed for the Co^{2+} :ZnSe SA. A reasonable agreement between the experimental and calculated pulse duration / energy was observed only for the pump powers well above the laser threshold (for $P_{abs} >> 1$ W), where nearly constant pulse characteristics were observed. Note that this model does not account for the dependence of the pulse characteristics on P_{abs} .

3.3 Discussion

In Table 2, we summarize the results on PQS Tm channel waveguide lasers reported to date. Previously, only "fast" SAs ($\tau_{rec} \ll \Delta \tau$) were implemented in such lasers. "Fast" SAs allow to obtain higher repetition rates (typically, in the MHz-range) whilst at much lower pulse energies and longer pulse durations [30]. Moreover, the pulse characteristics are strongly dependent on the pump power because of the dynamic bleaching of the SA. Those "fast" SAs were based on carbon nanostructures (graphene [31-33] and single-walled carbon nanotubes – SWCNTs [34]), transition metal dichalcogenides – TMDs (e.g., MoS₂) [33] or topological insulators – TIs (e.g., Bi₂Te₃) [35].

The best results were achieved with a Tm^{3+} : $KLu(WO_4)_2$ WG produced by femtosecond direct laser writing (DLW) and based on an evanescent interaction with surface-deposited SWCNTs [34]. It generated 150 mW at 1847 nm with $\eta = 34.6\%$ and the pulse characteristics were 0.11 μ J / 98 ns at a high repetition rate of 1.42 MHz.

The results achieved in the present work represent the best laser characteristics among all studied PQS Tm channel WG lasers, in terms of the highest output power, slope efficiency, pulse energy and the shortest pulse duration. The main reason for this is the proper selection of the gain material and the SA. Indeed, the gain material (Tm³+:LiYF4) features good thermal properties allowing for power scaling to almost watt-level output power, limited mostly by the available pump source. The long upper laser level (³F4) lifetime of Tm³+ ions (about 10 ms) is a prerequisite for attaining high pulse energies. The selected SAs (Cr²+:ZnSe and Co²+:ZnSe) featuring low saturation fluence, low non-saturable losses and acceptable LIDT, were deeply bleached in the designed laser cavity well satisfying the criterion for "slow" SA PQS, Eq. (1).

Finally, let us comment on formation of the laser mode within the SA. The introduction of the SA into the laser cavity implies that there is a "free space" section of the resonator where the mode guiding is no longer provided by the refractive index contrast (like within the WG itself) and, thus, the mode can expand. Such a situation will inevitably lead to a certain coupling loss between the guided and free space modes after the light leaves the channel and returns back after passing through the SA and being reflected by the output coupler. Such coupling loss in included into the total insertion loss of the SA, expressed by the Q-switching conversion efficiency. Other contributions arise from the scattering losses and non-saturable absorption of the SA, as explained above. To our opinion, the latter factor dominates in the developed oscillator, as an increase of the SA thickness for Co²⁺:ZnSe (as compared to Cr²⁺:ZnSe) is not accompanied by a respective drop of the Q-switching conversion efficiency.

The "free space" section of the resonator resembles a microchip laser, where the most common mechanism of the mode formation is the positive (focusing) thermal lens [36]. SAs can exhibit thermal lensing [37,38] due to the residual (non-saturated) absorption both at the pump and laser wavelengths. The thermo-optical properties of a laser material in a free space are expressed by the so-called thermal coefficient of the optical path (TCOP) [39], $W = dn/dT + (n-1)\alpha$, where dn/dT is the thermo-optic coefficient and α is the coefficient of thermal expansion. For ZnSe, the first term is large and positive $(dn/dT = 5.45 \times 10^{-5} \text{ K}^{-1} \text{ at } \sim 1.88 \text{ }\mu\text{m}$ [40]) and dominates over the contribution of thermal expansion ($\alpha = 7.8 \times 10^{-6} \text{ K}^{-1}$ [41]). Thus, strong positive thermal lens is expected in ZnSe-based SAs which will stabilize the laser mode in the "free space" section of the resonator and reduce the back-coupling loss. Indeed, microchip Cr^{2+} :ZnSe lasers are known [42].

4. Conclusion

To conclude, we have demonstrated stable and efficient passively Q-switched operation of thulium channel WG lasers using Cr^{2+} - and Co^{2+} -doped ZnSe saturable absorbers capable of producing nanosecond pulses at high average output powers (approaching the watt-level) due to good thermal and spectroscopic properties of Tm^{3+} :LiYF₄ used as a gain material, low propagation losses in the fabricated WGs and attractive nonlinear properties of transition-metal ion-doped ZnSe crystals acting as classical "slow" SAs. In particular, for the Cr^{2+} :ZnSe SA, the pulse energy / duration were 2.1 μ J / 9 ns at a repetition rate of 0.29 MHz (average output power: 0.59 W at 1877 nm), representing the record values for any PQS thulium WG lasers reported to date.

We also revisited the Co^{2+} :ZnSe crystal for PQS applications in the spectral range of ~2 μ m. Because of the smaller modulation depth and higher saturation intensity (as compared to Cr^{2+} :ZnSe), we operated this SA in a high-repetition-rate regime (PRF = 0.91 MHz) while preserving the benefits of short pulses (0.9 μ J / 30 ns). The average output power of the PQS WG laser in this case was even higher, 0.81 W with a record-high slope efficiency of 49.6%. Co^{2+} :ZnSe may be thus considered as an alternative to "fast" SAs such as graphene as it may provide better laser performance with comparable pulse characteristics.

The studied channel WGs are also of interest for high repetition-rate (GHz-range) mode-locked oscillators.

Acknowledgements

This work was supported by French Agence Nationale de la Recherche (ANR) through the LabEx EMC3 (ANR-10-LABX-09-01), SPLENDID2 (ANR-19-CE08-0028), and the European project "NOVAMAT" co-funded by the Normandy County Council and the European Union within the framework of the Operational Program ERDF/ESF 2014-2020.

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List of figure captions

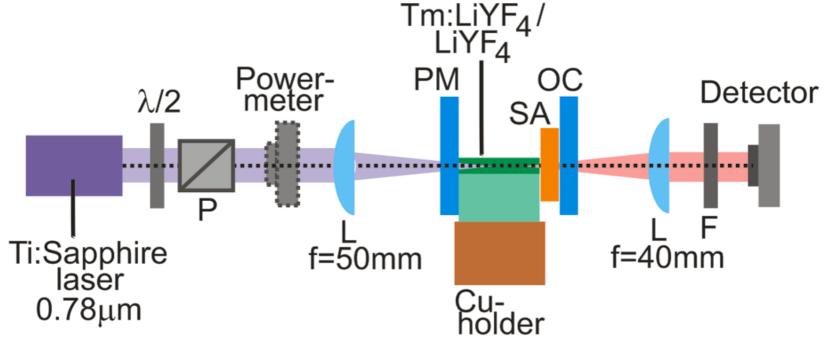
- **Figure 1.** Confocal microscope image of Tm³⁺:LiYF₄ waveguides produced by diamond-saw dicing of LPE-grown thin films (top view).
- **Figure 2.** Scheme of the PQS Tm^{3+} :LiYF₄ waveguide laser: $\lambda/2$ rotatory half-wave plate, P Glan-Taylor polarizer, L lens, PM pump mirror, SA saturable absorber, OC output coupler, F cut-off filter.
- **Figure 3.** Ground-state absorption cross-sections, σ_{GSA} , for Cr^{2+} and Co^{2+} ions in the ZnSe crystal. The *vertical line* indicates the laser wavelength (1.88 μ m).
- **Figure 4.** PQS Tm³⁺:LiYF₄ waveguide laser: (a) input-output dependences, η slope efficiency; (b) typical laser emission spectra measured at $P_{\rm abs} = 1.5$ W. $T_{\rm OC} = 50\%$, the laser polarization is π .
- **Figure 5.** Pulse characteristics of the PQS Tm^{3+} :LiYF₄ waveguide laser: (a) pulse duration (FWHM) and pulse repetition frequency (PRF) and (b) pulse energy. $T_{OC} = 50\%$.
- **Figure 6.** Oscilloscope traces of (a) the shortest switched pulses and (b) the corresponding pulse trains for the Tm^{3+} :LiYF₄ waveguide laser PQS by Cr^{2+} :ZnSe and Co^{2+} :ZnSe SAs. $P_{abs} = 1.67$ W.
- **Figure 7.** Calculated (a) pulse duration and (b) energy for the Tm^{3+} :LiYF₄ WG laser PQS by a Cr^{2+} :ZnSe SA: T_{OC} output coupling, T_{SA} small-signal transmission of the SA. *Circles* experimental data.

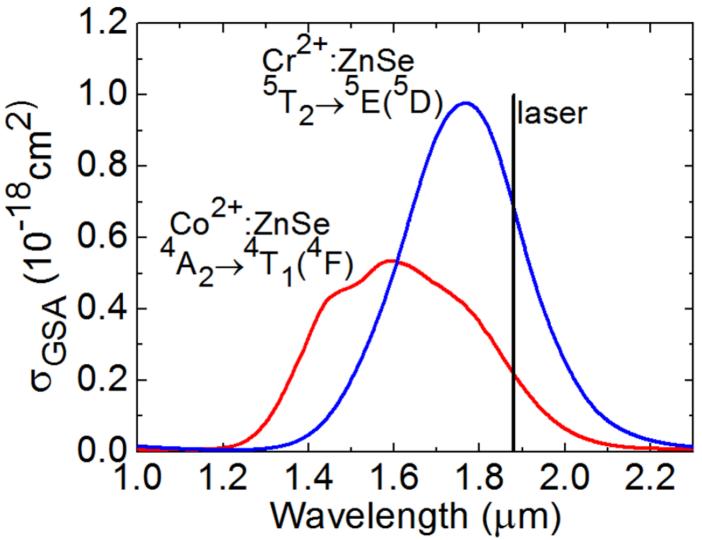
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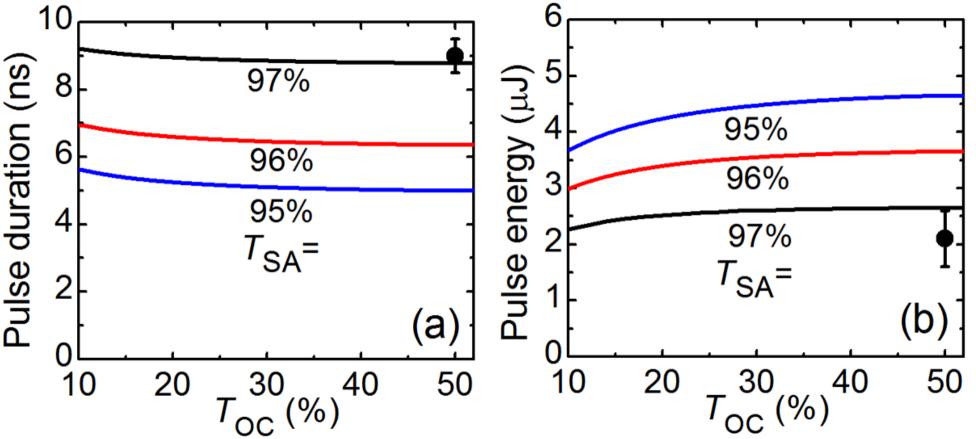
Diced area (substrate: LiYF₄)

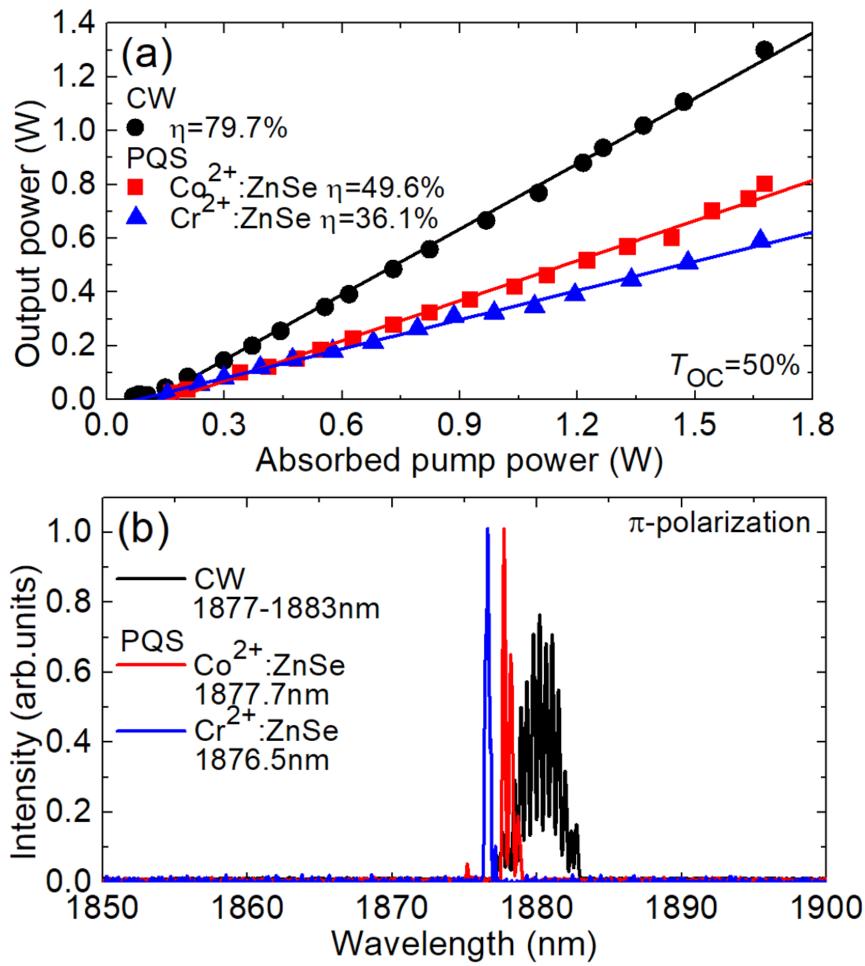


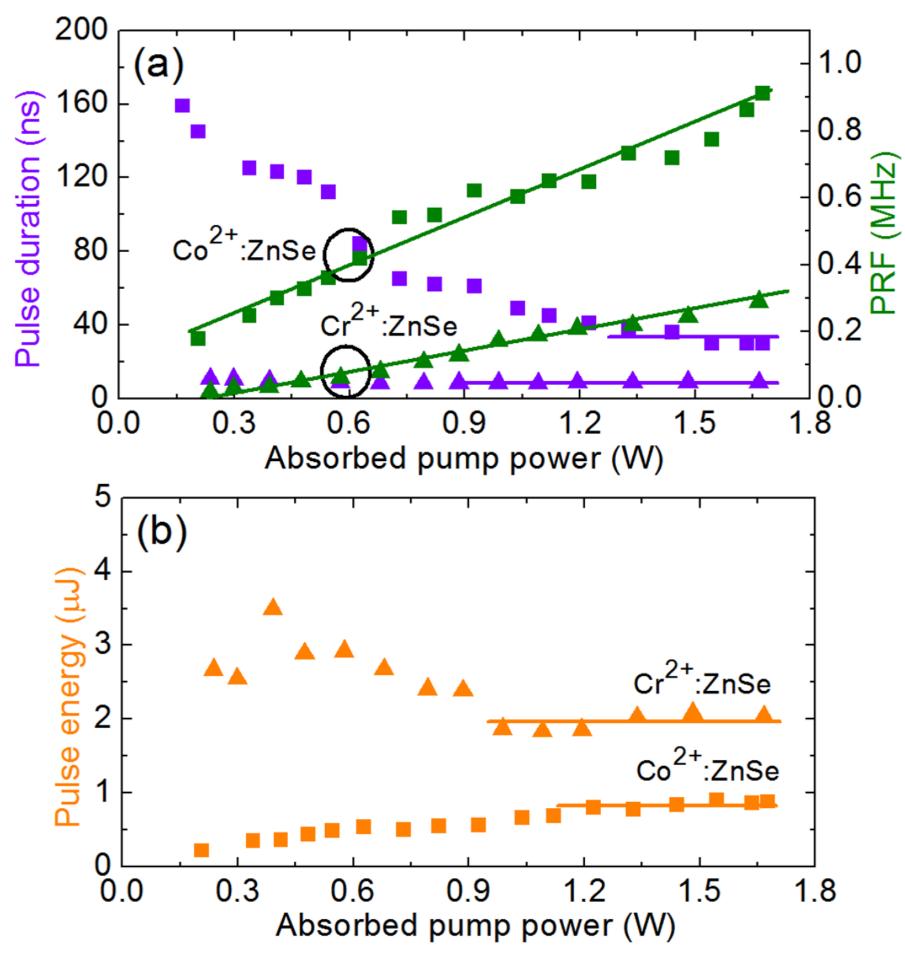












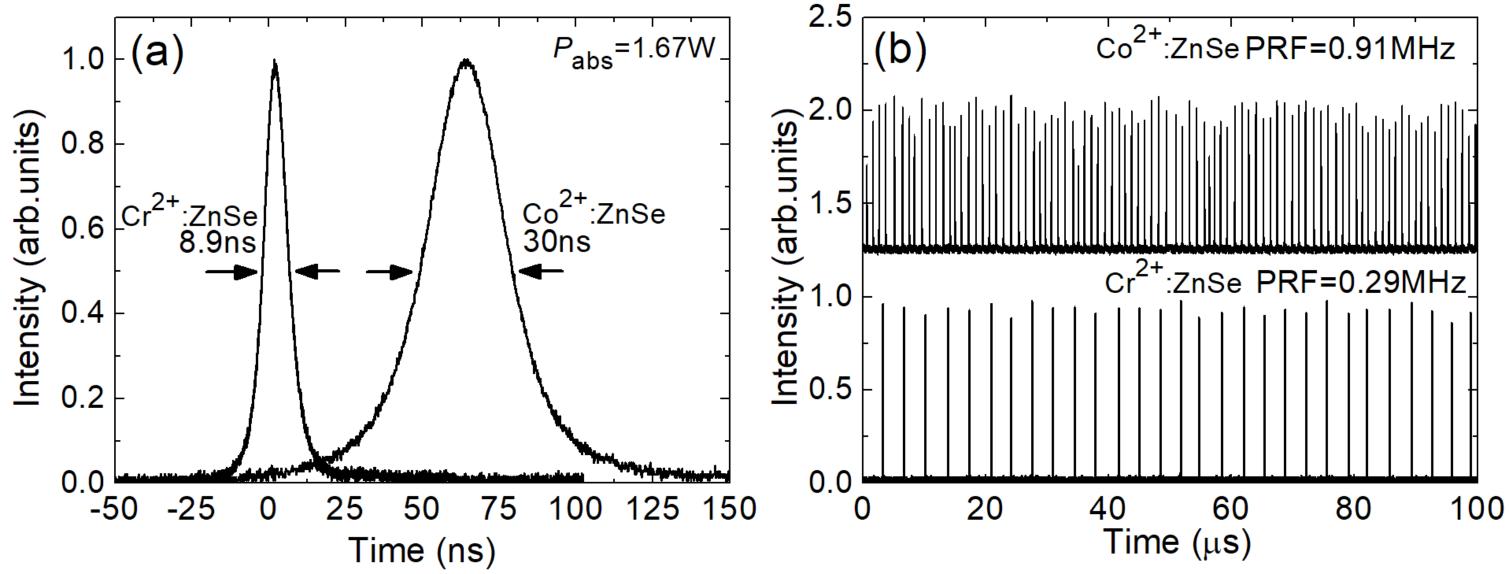


Table 1. Characteristics of Cr^{2+} :ZnSe and Co^{2+} :ZnSe saturable absorbers*.

SA	,	$\sigma_{\rm GSA}$, 10^{-18} cm ²	F _S **, J/cm ²	$\sigma_{ m ESA}/\sigma_{ m GSA}$	$ au_{ m rec}, ag{\mu s}$	T _{SA} , %	Ref.
Cr ²⁺ :ZnSe	1.01	0.69	0.15	~0.05	5.4	97.0	[16]
Co ²⁺ :ZnSe	1.91	0.22	0.48	< 0.05	~100	99.2	[18,19]

^{*}At the laser wavelength of ~1.88 µm.

^{**}Saturation fluence: $F_S = hv_L/\sigma_{GSA}$, h –Planck constant, v_L – laser frequency.

Table 2. Output characteristics* of passively Q-switched Thulium channel waveguide lasers reported so far.

Material	Method	SA	P_{out} ,	λ _L ,	η,	$\Delta au_{ m p}$,	E_{out} ,	PRF,	Ref.
	**		mW	μm	%	ns	nJ	MHz	
Tm ³⁺ :ZBLAN	DLW	graphene	6	~1.9	~5	2760	240	0.025	[31]
		Bi_2Te_3	16.3	1.88	1.3	1400	370	0.044	[35]
Tm ³⁺ :Y ₃ Al ₅ O ₁₂	DLW	graphene	6.5	1.94	~2	<500	9.5	0.68	[32]
Tm ³⁺ :KLu(WO ₄) ₂	DLW	SWCNT***	150	1.85	34.6	98	106	1.42	[34]
		graphene	24.9	1.84	9.3	88	18	1.39	[33]
		MoS_2	22.1	1.84	8.5	73	14	1.58	[33]
Tm ³⁺ :LiYF ₄	LPE	Cr ²⁺ :ZnSe	590	1.88	36.1	9	2100	0.29	****
		Co ²⁺ :ZnSe	810	1.88	49.6	30	900	0.91	****

^{*} P_{out} – average output power, λ_{L} – laser wavelength, η – slope efficiency, $\Delta \tau_{\text{p}}$ – pulse duration, E_{out} – pulse energy, PRF – pulse repetition frequency.

^{**}Fabrication method: DLW – femtosecond Direct Laser Writing, LPE – Liquid Phase Epitaxy and diamond-saw dicing.

^{***}SWCNT – single-walled carbon nanotubes.

^{****}This work.