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Enhancement of the Adhesive Properties by Optimizing the Water Content in PNIPAM- Functionalized Complex Coacervates

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ABSTRACT

Most commercially available soft tissue glues offer poor performance in the human body. Inspired by sea water organisms, we have developed an injectable adhesive whose setting mechanism is activated by a variation in environmental factors (e.g temperature and/or ionic strength). The material is prepared by mimicking a mechanism observed in many natural glues: complex coacervation, a liquid-liquid phase separation between oppositely charged polyelectrolytes. Complex coacervates are characterized by a high-water content, which inevitably weakens the glue. Here, we target the increase of the adhesive properties by systematically tuning the water content, a key parameter affecting the material performance. Among the several strategies here explored, the most effective one is the mechanical removal of water using an extruder, resulting in a work of adhesion increase of one order of magnitude compared to the original formulation.

INTRODUCTION

Adhesive technology, despite being known and exploited since the middle Pleistocene,¹ is rarely applied when dealing with adverse environments. In medicine, for instance, surgical tissue closure still relies on conventional techniques, such as suturing and stapling,² which have many pitfalls, e.g. inflammatory reactions, scar formation and stress localization.³⁻⁵ Tissue glues represent a valid alternative to these methods, especially because of the easy handling and minimal tissue damage.^{3, 5, 6} However, most commercially available adhesives fail to offer a proper performance in wet and dynamic environments and do not achieve the required bonding strength.^{3, 7}

In nature, many aquatic species (e.g. sandcastle worms, mussels) have managed to solve the challenges related to underwater adhesion by developing protein-based glues that bond strongly

to a variety of surfaces even in submerged conditions.⁸⁻¹⁰ A phenomenon directly contributing to the processing and delivery of these materials is complex coacervation,^{11, 12} an associative phase separation process which requires the presence of two oppositely charged polyelectrolytes:¹³ these, under the proper conditions (pH, ionic strength, mixing ratio), partition into a dilute phase (polymer-poor) and a complex coacervate phase (polymer-rich).¹⁴ Several research groups have employed these electrostatic interactions to fabricate viscous glues, most of which set underwater due to covalent crosslinking reactions, providing the strength required to oppose detachment.¹⁵⁻²⁰

Previously,²¹⁻²³ we have produced a complex coacervate-based adhesive which sets in response to environmental triggers, forming exclusively physical bonds without the addition of any cross-linking agent. The glue is prepared by mixing oppositely charged polyelectrolytes modified with poly(N-isopropylacrylamide) (PNIPAM) chains. PNIPAM is a water-soluble polymer which phase separates at temperatures above its lower critical solution temperature (LCST, around 32 °C). The adhesive can be reinforced by heating the sample above the LCST (*temperature switch*), by immersing it in a lower ionic strength medium (*salt switch*) or by combining the two triggers (*temperature + salt switch*), mimicking the conditions that the glue would experience in the human body. However, despite optimizing the performance by assessing the effect of different parameters (polymer composition, temperature, ionic strength, environmental trigger and probe surface), we could obtain, at best, a 3-fold enhancement of the adhesive properties compared to the original formulation.²¹⁻²³

For this adhesive system, and basically for all water-containing adhesives, the adhesive performance and the mechanical properties heavily depend on water content. For instance, commercial poly(ethylene glycol) (PEG) based glues, such as DuraSeal[®] and CoSeal[®], bind to tissues with a low adhesive strength, which is mainly attributable to the high water content, ranging from 90w/v% to 99w/v%.²⁴ Another related drawback is the significant swelling in

physiological conditions (>700%),²⁵ which can lead to medical complications and further weakening of the adhesive: DuraSeal[®] has been reported to cause nerve compression,^{26,27} while CoSeal[®] has shown a dramatic decrease in both moduli and energy to failure (in compression mode) over a period of three days in physiological conditions due to water sorption.²⁸ In order to circumvent issues associated with hydrophilic polymers, relatively hydrophobic surgical glues have been proposed. For example, Karp and co-workers designed a hydrophobic prepolymer (poly(glycerol sebacate acrylate) (PGSA)) which can be UV cross-linked in situ: the glue showed limited swelling in physiological conditions, providing stronger adhesion than standard tissue adhesives in highly dynamic environments.^{29, 30}

However, it is not always desirable to increase the hydrophobicity. For instance, recently Yuk et al. have developed dry double sided tapes whose adhesion mechanism is initiated by the elimination of the interfacial water present at the surface: in this case, water absorption by the adhesive matrix is considered a crucial requirement to promote an intimate contact with the tissue, resulting in the quick establishment of both covalent and non-covalent interactions with the surface.³¹ Additionally, water may also act as plasticizer, which can improve the adhesion performance.³² Feldstein et al. studied how water content affects the adhesive properties of poly(N-vinyl pyrrolidone)-poly(ethylene glycol) (PVP-PEG) blends.^{33, 34} By increasing the content of PEG, the water content increased and adhesion was enhanced, enabling the material to sustain higher deformations without considerably affecting the ultimate tensile strength. The optimal performance, in terms of peel force, was detected at a PEG content of 36%, with the mode of failure transitioning from adhesive to cohesive, allowing fibrillation within the material. A further increase in water sorption, however, caused a dilution of the entanglement structure, excessively lowering the modulus and making the material too fluid-like, leading to a decrease in adhesion.³² Analogous to the work of Feldstein,³²⁻³⁴ we believe that the

optimization of the water content and, consequently, of the polymer concentration is necessary to promote further enhancement of the adhesion performance.

In the PNIPAM-based adhesive system that we recently developed,²¹⁻²³ the water content is always above 90%, strongly limiting the adhesive properties. In this work, we test several strategies to reduce and control the water content within the glue, with the goal of enhancing the work of adhesion of at least one order of magnitude. The first strategy is by changing the ionic strength: a lower salt concentration results in a higher polymer concentration in the adhesive.¹⁴ The second strategy entails raising the polymer concentration of the solutions when preparing the complex coacervates. The third strategy involves the use of mechanical force to squeeze the water out of the complex coacervate phase using an extruder. Earlier research has shown that the high shear forces experienced by polyelectrolyte complexes during extrusion are effective in removing liquids trapped within pores, resulting in the reinforcement of the material.³⁵⁻³⁷

RESULTS AND DISCUSSION

Strategy 1: Effect of Salt Concentration

The first explored strategy to reduce the water content is to decrease the salt concentration at preparation conditions. Previous work has indeed shown that complex coacervates retain less water when prepared at low ionic strength due to the stronger electrostatic interactions.¹⁴ The characteristics of the polymers (Figures S1-S2-S3 and Table S1) and of the samples (Table S2) used are shown in the Supporting Information. Figure 1 reports the water content of the analysed samples against the added salt concentration at $T = 20\text{ }^{\circ}\text{C}$ (no change in water content is observed as function of temperature).^{21, 23}

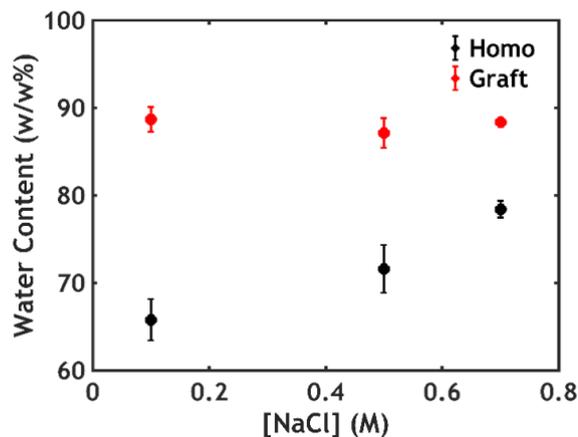


Figure 1 Water content versus added salt concentration for the samples analysed in Strategy 1. In line with previous reports,¹⁴ complex coacervates prepared from homopolymer solutions have a lower water content at lower ionic strength. However, the complex coacervates prepared from graft copolymers show a constant water content over the whole range of salt concentrations analysed. As observed in our previous work,²³ the excess water could be absorbed, at low ionic strength, by the PNIPAM domains and, at high ionic strength (lower PNIPAM hydration),³⁸ by the polyelectrolyte matrix. Additionally, while homopolymer complex coacervates are transparent or slightly turbid at every salt concentration, graft copolymer complex coacervates turn white at 0.5 M NaCl and below. At low ionic strength, the formation of a microporous structure, due to the water entrapment within the material, is observed: the higher opacity is attributed to the greater dimensions of the pores, which have sizes big enough to scatter light.³⁹

However, even though the water content does not change significantly upon lowering the salt concentration, the mechanical properties are strongly affected, as shown in Figure S4. At high ionic strength (GS7P1) the material exhibits characteristics of a viscoelastic fluid (Figure S4A), with both storage (G') and loss (G'') moduli crossing each other at a characteristic frequency ω_c , from which it is possible to calculate the relaxation time τ ($1/\omega_c$): at timescales longer than τ ($\omega < \omega_c$) the polymer chains can relax the applied stress by sliding along each

other, while at shorter timescales ($\omega > \omega_c$) the chain movement is partially inhibited, leading to a solid-like response. When lowering the salt concentration, a liquid-to-solid transition is detected below the LCST: both moduli display a very weak frequency dependence, with G' always higher than G'' , which indicates gel formation. This behaviour is due to the stronger electrostatic interactions at lower ionic strength, which slow down the relaxation of the polyelectrolyte chains.⁴⁰ This also leads to a high complex viscosity at low ionic strength (Figure S4B), which makes it difficult for the sample to be injected through a small-bore needle during application. Therefore, since the water content is independent on the salt concentration, lowering the ionic strength is not an effective strategy to increase the polymer content within the adhesive matrix.

Strategy 2: Effect of Starting Polymer Concentration

The second strategy consists in increasing the polymer concentration upon mixing. Figure 2 shows a schematic phase diagram of the graft copolymer mixture, plotting the added salt concentration as function of the polymer concentration.

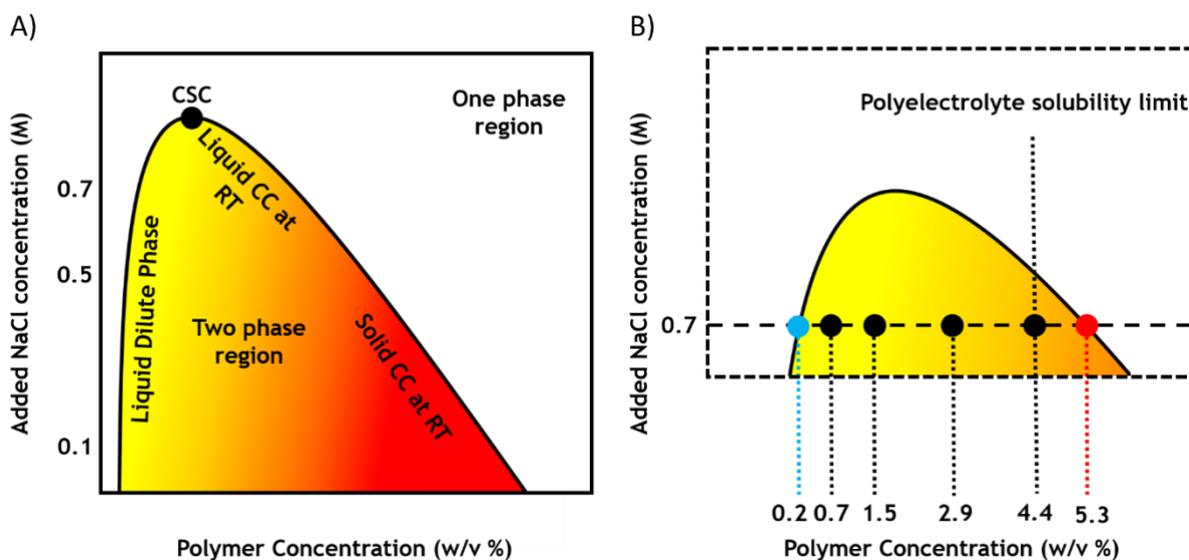


Figure 2 A) Complex coacervate (CC) phase diagram. In the two phase region a gradient from yellow to red is used to indicate the transition from a liquid dilute phase (left side) to a liquid CC phase (top right side) and finally to a solid CC phase (bottom right side). B) Effect of polymer concentration: zoom in the liquid CC area, in which the black dots represent the analysed samples, which phase separate into a dilute phase, shown as a light blue dot, and a complex coacervate phase, shown as a red dot.

In the phase diagram (Figure 2A), two regions can be recognized: a one phase region (white colour) and a two phase region (coloured with a yellow-to-red gradient) in which phase separation into a dilute phase (on the left border of the diagram) and a complex coacervate phase (on the right border) occurs. In Figure 2B we assume that salt partitions in the same way between dilute and complex coacervate phase, in line with other reports in literature:¹⁴ however, it should be mentioned that other researchers have found the salt concentrations are not the same in the two phases.⁴¹⁻⁴³ The dilute phase is always a liquid aqueous solution (as indicated by the yellow colour in Figure 2) at any salt concentration, while the complex coacervate phase transitions from a solid (red) to a liquid (orange) by increasing the added NaCl concentration. When surpassing the critical salt concentration (CSC), which in this system is between 0.8 and 0.85 M NaCl, the electrostatic interactions are completely screened, preventing phase separation. At 0.7 M NaCl, a viscous, phase-separated material with the optimal characteristics of an injectable adhesive is obtained: therefore, this ionic strength is set as standard for all following experiments.

When increasing the polymer concentration while maintaining the salt concentration constant, the system (black dots in Figure 2B) always phase separates into the same two phases with the same polymer concentrations (blue and red dots in Figure 2B): the only factor that changes is the volumetric ratio between the two phases, with the complex coacervate phase percentage increasing as the initial polymer concentration increases. When the polymer concentration at mixing reaches the polymer concentration in the complex coacervate phase, the system enters a one phase region: the polymer concentration at mixing is equal to the final one, meaning that an increase in the polymer concentration in the preparation stage leads to a final material with a higher polymer concentration. In order to reach a concentration which is high enough to access this region, several samples, shown in Table S3, were prepared by varying the polymer concentration in the preparation stage.

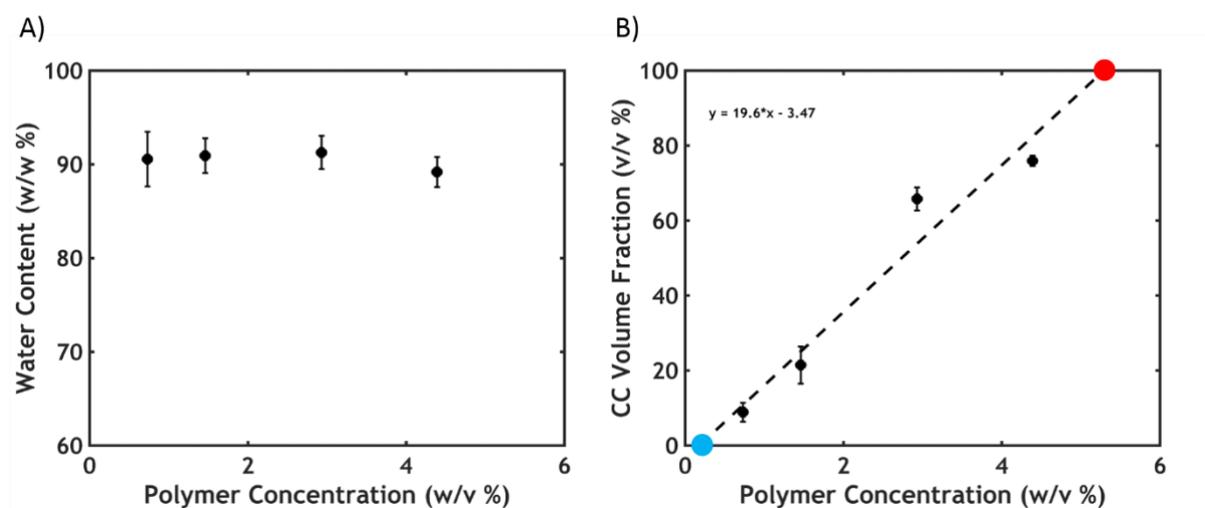


Figure 3 Effect of the polymer concentration on A) water content and B) complex coacervate volume fraction. The theoretical polymer concentration of the dilute (blue dot) and complex coacervate phase (red dot) are obtained by extrapolating the regression line to $y = 100\%$ and $y = 0\%$ respectively.

As shown in Figure 3A, over the whole range of polymer concentrations analysed, complex coacervates with nearly the same water content (around 90%), and consequently same polymer concentration, are obtained. Figure 3B indicates that the complex coacervate volume fraction increases linearly when increasing the polymer concentration, as expected.

However, contrary to our expectations, it was not possible to enter the one phase region (and therefore increase the polymer concentration) because of solubility issues, especially concerning the anionic graft copolymer. When mixing the polyelectrolytes at a 1:1 charge ratio, the maximum reachable total polymer content is 4.39% w/v, which, as shown in Figure 3B, is lower than the polymer concentration in the complex coacervate phase (around 5.3% w/v), obtained by extrapolating the regression line in Figure 3B to 100% (border between the two-phase and one-phase region). The value obtained with this method is comparable to the one obtained by performing a thermogravimetric analysis (TGA) on the complex coacervate phase (5.5 % w/v), highlighting the validity of the phase diagram. In conclusion, the devised strategy is not effective in raising the polymer content in the complex coacervate phase.

Strategy 3: Extrusion

As a third strategy, we used a mini-extruder to mechanically force water out of the adhesive (which is prepared at 0.7 M NaCl and at 0.05 M charged monomer concentration). After occurrence of complex coacervation, the dilute phase is removed. The complex coacervate is heated above its LCST and inserted through an inlet on top of the screws in the extrusion chamber. Then, the material is submitted to an extrusion cycle at 50 °C. At first, the material is moved forward in the chamber by the shearing forces of the extruder screws; its progression is then stopped when the whole sample has passed through the screws, with the complex coacervate being solidified in an inner reservoir (Figure S5). After 3 minutes in the chamber, the material is removed and stored in the refrigerator overnight and, if required, the following day another cycle is performed (up to a maximum of 3). After one cycle, expelled water, separated from the material, is visible in the extruded chamber (Figure S5), indicating that this strategy is effective in reducing the water content and, therefore, in increasing the polymer concentration of the material. In order to study the process in more detail, the effect of the extruder frequency and of the number of extrusion cycles are investigated (Figures 4, S6, S7).

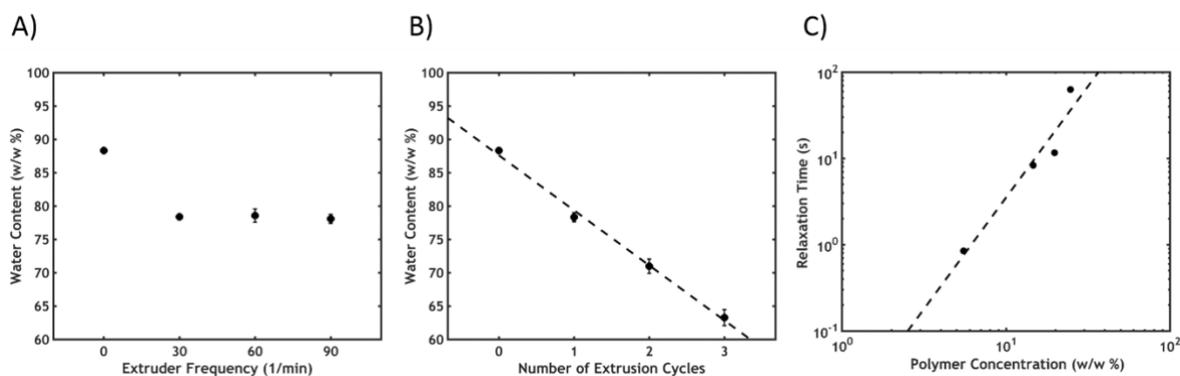


Figure 4 Water content as a function of (A) extruder frequency and (B) number of extrusion cycles. (C) Relaxation time plotted as function of polymer concentration (the last point is not the real value but the relaxation time corresponding to the minimum frequency accessed in the experiment).

A drop in water content from 88% to 78% (Figure 4A), giving rise to an increase in viscoelastic moduli G' and G'' (Figure S6), is observed after one extrusion cycle, independently of extruder frequency. Therefore, for the remaining measurements, the extruder frequency was set to 30/min. In contrast, increasing the number of extrusion cycles, after homogenizing the material in the fridge overnight between two successive cycles, significantly influences the complex coacervate phase properties. The water content decreases at a higher number of cycles, reaching 63% after three extrusion processes (Figure 4B).

Differently from the extruder frequency, a higher number of cycles profoundly affects the rheological behaviour: the as-made material shows typical features of a viscous liquid at a temperature below the PNIPAM LCST, with both moduli frequency dependent (Figure S7A). G' overcomes G'' at a crossover frequency ω_c of 7.36 rad/s, corresponding to a relaxation time $\tau = 1/\omega_c = 0.85$ s. After one extrusion cycle, the water content drops to 78%, with the complex coacervates still showing liquid behaviour. However, the moduli become less frequency dependent and increase. The relaxation time increases by an order of magnitude, to $\tau = 8.33$ s. This behaviour becomes more obvious at a higher number of cycles: after three extrusion cycles, the crossover frequency is not detectable in the window of frequencies analysed, meaning that $\tau \geq 62.5$ s. This is evidence of a higher polymer concentration in the

material which slows down chain relaxation, in accordance with the sticky Rouse model, which has been adopted to describe chain dynamics in complex coacervates^{40, 44} and which predicts a power-law increase of the relaxation time versus the polymer volume fraction, as observed in Figure 4C.

When performing a temperature switch by heating the sample above the LCST of PNIPAM (between 10 °C and 35 °C, Figures S9-S10), the collapse of the thermoresponsive chains is promoted: as a result, all samples acquire characteristics of soft solids, with G' higher than G'' , and both frequency independent (Figure S7B). G' shows a power-law increase as function of the polymer concentration (Figure 5A), highlighting that the extrusion process is effective in stiffening the material: this is in accordance with the statistical theory of rubber elasticity, which states that the storage modulus is proportional to the amount of elastically active chains per unit volume.⁴⁵

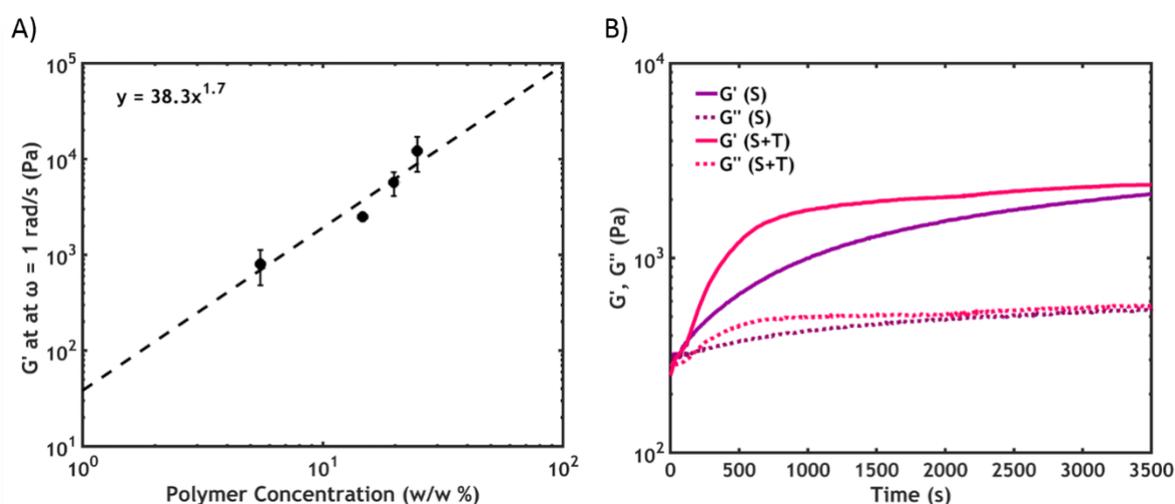


Figure 5 Setting processes. A) Storage modulus recorded at $\omega = 1$ rad/s after a single temperature switch plotted against the polymer concentration. B) Time sweeps after one extrusion cycle when performing a salt (S) or a combined salt and temperature (S+T) switch;

The adhesive can also be reinforced by performing a salt switch, namely by exposing the material to an ionic strength gradient. When soaking the sample in a medium prepared at 0.1 M NaCl, the excess salt ions diffuse out of the adhesive, strengthening the electrostatic

interactions between the polyelectrolyte chains. This promotes a reinforcement of the material over time, with the moduli progressively increasing and heading towards a plateau after one hour (Figure 5B). When applying a combined salt and temperature switch, different kinetics are observed (Figure 5B). The rheological properties increase more abruptly during the first stages of the transition, due to the immediate collapse (response) of the thermoresponsive PNIPAM chains when exposed to a medium with a higher temperature than the LCST. This process is much faster than ion diffusion from a confined region. In contrast, for the salt switch, a contact time of one hour is required for the full setting of the material.²² At the end of the transition, the complex coacervate phase has the characteristics of a soft elastic solid, with higher moduli at a higher number of cycles (Figure S11A). The obtained values (Figure S11B) are similar to the ones obtained after a single temperature switch: this means that the total number of nodes is almost the same. However, in this case, both PNIPAM-PNIPAM and electrostatic interactions contribute to the final moduli, while, when applying a temperature switch, the formed network results mainly from the collapse of the thermoresponsive chains.

Figure 6 shows the rheological properties of the sample obtained after one extrusion cycle and of the homopolymer complex coacervate: despite having a different preparation history, the two materials have the same water content (78% for both samples).

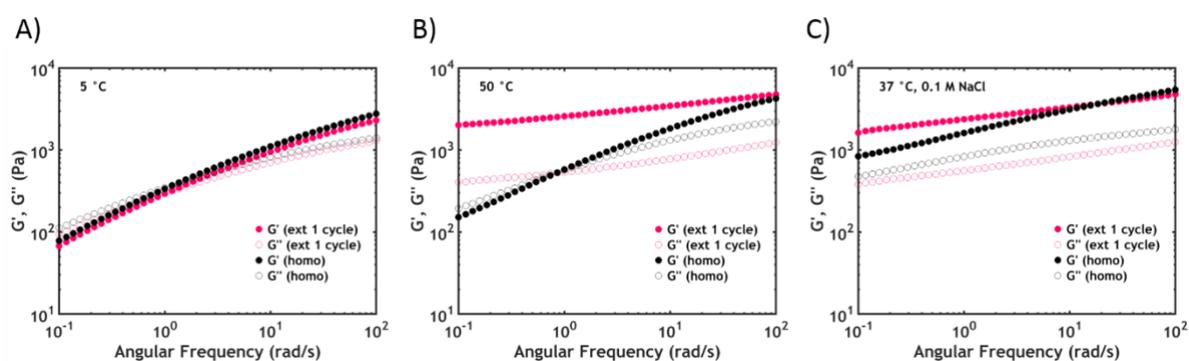


Figure 6 Rheological properties of extruded and homopolymer complex coacervates A) at 5 °C, B) at 50 °C and C) after a combined temperature and salt switch.

At temperatures below PNIPAM LCST, the polymer concentration seems to dictate the rheological properties, with both samples showing a similar behaviour (Figure 6A). However, the presence of PNIPAM is crucial above the LCST: when heated (Figure 6B), the extruded sample turns into a gel because of the collapse of the PNIPAM chains which abruptly slows down the relaxation processes, while, in the homopolymer complex coacervates, no considerable variation is visible due to the absence of any temperature sensitive unit. However, both samples show a transition in response to a combined temperature-salt switch, mimicking the conditions that the sample would experience in a physiological environment (Figure 6C). Both materials turn into soft gels, with G' overcoming G'' at any analysed frequency. However, the moduli of the homopolymer complex coacervates are more frequency dependent, meaning that the crossover frequency (not detectable because it is out of the frequency range analysed) is anticipated to be higher and the relaxation time will therefore be lower. This indicates that, despite a similar polymer concentration, the presence of the PNIPAM units allows the formation of a soft elastic network which is more effective in slowing down chain relaxation.

The underwater adhesive properties of the extruded graft samples are determined using the setup developed by Sudre et al.⁴⁶ In Figure 7A, the effect of a combined temperature-salt switch is reported for samples which were exposed to different extrusion cycles.

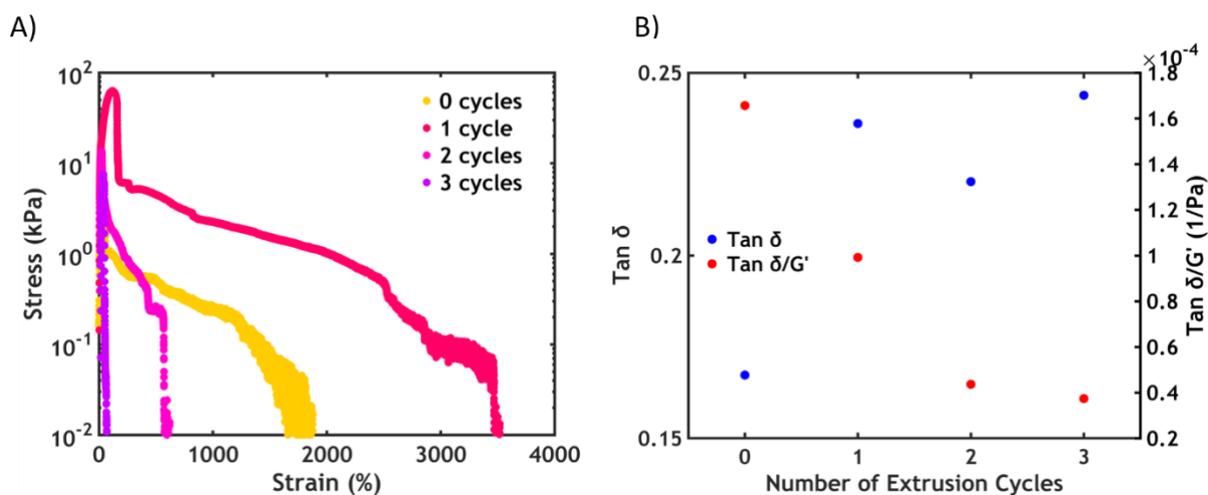


Figure 7 A) Underwater adhesion performance after application of a temperature-salt switch at a nominal strain rate of 0.2 s^{-1} . B) $\text{Tan } \delta$ and $\text{Tan } \delta/G'$ recorded with a rheometer at $\omega = 1 \text{ rad/s}$ (comparable to the strain rate in the tack measurement).

Compared to the unprocessed sample (0 cycles), the adhesive which has been submitted to one extrusion cycle shows a much higher adhesion energy, with both an increase in the peak stress (60 kPa) and maximum strain (3500%). The mode of failure is the same in both samples, with the material failing cohesively, leaving residues on both retracting surfaces. The higher polymer concentration reinforces the material, enabling a higher resistance to an applied stress: this might be ascribed to a combination of increased stiffness, as observed in Figure 5A, and dissipation, characterized by the damping factor $\text{tan } \delta (G''/G')$, which shows a 50% increase after 1 extrusion cycle (Figure 7B). However, a further increase in polymer concentration, obtained when performing additional extrusion cycles, leads to a decrease in the adhesive performance: despite showing a higher peak stress than the unprocessed sample, the strain at break decreases significantly. The mode of failure also changes, with the material now failing adhesively, without residues on the probe. This suggests a much less viscoelastic and more elastic gel-like behaviour. In adhesion science, this is generally quantified by the ratio of the damping factor to the storage modulus, employed as a gauge of expected adhesive performance.⁴⁷ An excessively high value of G' , relative to the dissipative character of the adhesive, will prevent cavities formation in the vertical direction:⁴⁷ this means that when the

material is too stiff and too elastic, i.e. a too low value of $\tan \delta / G'$ (Figure 7B), resistance to interfacial crack propagation is too low and the material fails adhesively at low strain.⁴⁷

Therefore an optimal polymer concentration is needed for a balance between cohesive and adhesive properties.⁴⁸

Another requirement that an underwater adhesive should meet is the dimensional stability in submerged conditions.^{25, 49} When performing an extrusion process, the complex coacervate phase is brought in an out of equilibrium condition and, if submerged, could likely reabsorb the water which has been previously removed. Swelling experiments were therefore performed on the samples in conditions mimicking the physiological environment ($T = 37\text{ }^{\circ}\text{C}$, 0.1 M [NaCl] , $\text{pH } 7.0$) over a period of one hour to check the water uptake/release in the timescale of the experiment (Figure S12A). The unprocessed sample, with the highest water content, shows a negative swelling ratio: this is an indication of shrinking, mainly due to the collapse of the PNIPAM chains, as already observed in other work on thermoresponsive adhesives,²⁵ and to the contraction of the polyelectrolyte matrix at lower ionic strength.

Additionally, the sample turns white (Figure S13), evidence that water also remains trapped within the material, forming a porous structure, as already proposed in our previous work.²¹⁻²³

The swelling ratio increases as a function of extrusion cycles: the samples submitted to one extrusion cycle shows a higher dimensional stability, exhibiting a swelling ratio close to zero (Figure S12A), similarly to what is observed in hydrophobic tissue adhesives.^{29, 30} This means that the water removed through the extrusion process is not reabsorbed by the sample (no swelling is observed over a five days period, Figure S12B). However, when the amount of extrusion cycles is further increased, the material swells due to water sorption (Figure S12A), which might also contribute to the decrease in the adhesive performance as seen in Figure 7, as reported for PEG-based tissue adhesives.²⁸ When decreasing the amount of water within

the material, the adhesive, after setting, becomes less opaque (Figure S13), evidence of a lower amount and of a smaller size of pores containing trapped water within the material.³⁶

Therefore, the optimal balance between adhesive and cohesive properties, together with a proper dimensional stability, leads to a large enhancement of the adhesion performance in the sample submitted to only one extrusion cycle.

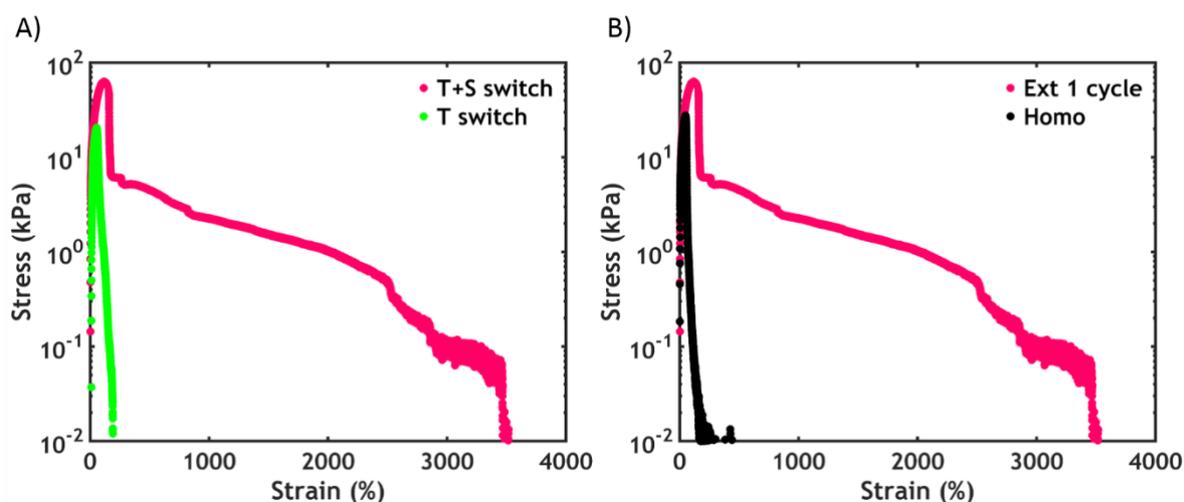


Figure 8 Underwater adhesive performance of the sample extruded once after application of a temperature-salt switch compared to **A)** the application of a single temperature switch and **B)** the performance of the homopolymer complex coacervate upon a combined trigger.

A poorer adhesive performance is observed when submitting the samples only to a temperature trigger (Figure 8A). Despite obtaining similar moduli when reinforcing the material with a single or a combined trigger (Figures 5A-S11B), the sample fails in an adhesive fashion much earlier when applying only a temperature trigger: this could be correlated to the size of the polymers involved in the reinforcing mechanism. When just a temperature trigger is performed, only the short PNIPAM chains are collapsed, forming domains of a small size. Thereby, when applying a detaching stress, the chains can be stretched only to a small extent. By contrast, by decreasing the ionic strength, stronger interactions between the long backbones are activated. In order to break the sample, also these additional bonds need to be disrupted and the adhesive can be stretched to a higher extent

before failure, resulting in a higher toughness. Additionally, this behaviour might also be ascribed to the more viscoelastic character of the material after a combined switch, as confirmed by the slightly higher values of the damping factor and of $\tan \delta/G'$ as compared to values obtained for a single temperature switch (Figure 9A).

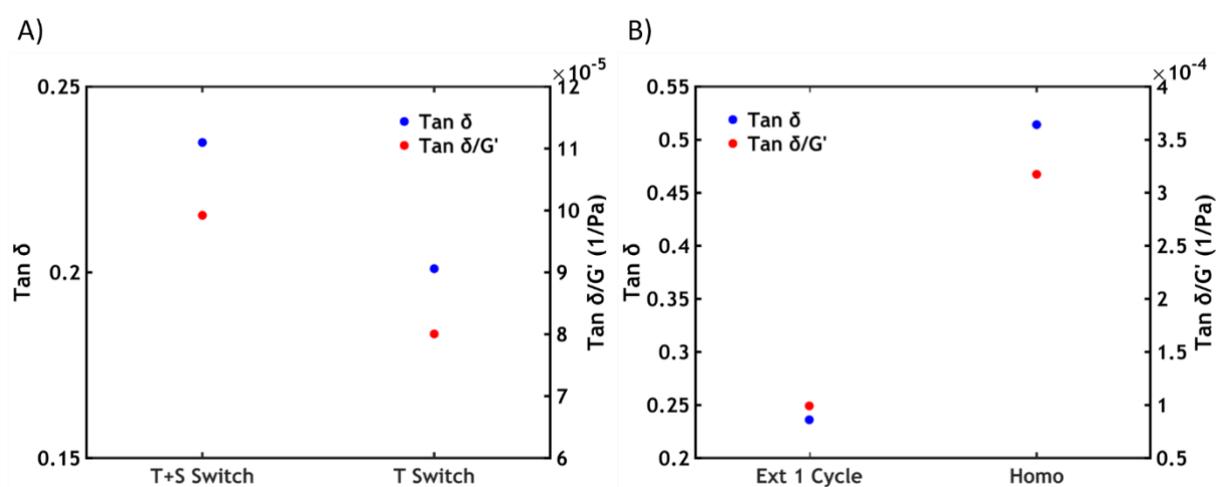


Figure 9 $\tan \delta$ and $\tan \delta/G'$ recorded with a rheometer at $\omega = 1$ rad/s for the sample extruded once after application a combined switch compared to **A**) the application of a single temperature switch and **B**) the response of the homopolymer complex coacervate upon a combined trigger.

Similarly, when probing the homopolymer counterpart with the same water content in physiological conditions, an adhesive failure at low strain is observed (Figure 8B). This behaviour is surprising since, as observed in Figure 9B, the homopolymer complex coacervates have a more dissipative character than the extruded sample. In this case, the linear rheology properties fail to predict the non-linear behaviour observed in the probe-tack test. The improved adhesive performance shown by the extruded sample might indicate that the presence of two types of interactions in the same material (PNIPAM nodes and electrostatic interactions) favours an increase in toughness (not detectable via linear rheology), which might be related to the variety of bond strength present in the adhesive, as observed for polyampholyte hydrogels and double networks.⁵⁰⁻⁵² Additionally, the higher (in absolute value) swelling ratio (-23.4%) reported in our previous work²² for homopolymer complex coacervates measured in similar conditions might affect the adhesive properties: a higher

amount of released water might weaken the interfacial interactions with the probe, resulting in a lower dimensional stability and a worse adhesive performance compared to the extruded samples, which show a lower swelling ratio (-9.6%).

Lastly, in Figure 10 the work of adhesion (W_{adh}), obtained from the area below the stress-strain curves, is plotted versus the amount of extrusion cycles.

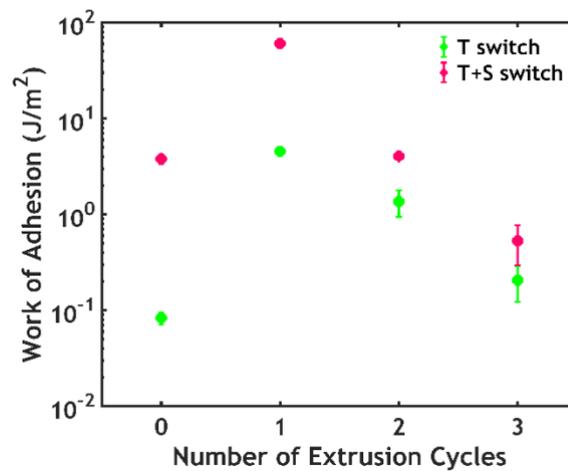


Figure 10 Work of adhesion versus the amount of extrusion cycles and versus the applied trigger. After one extrusion cycle, when performing a combined switch, the work of adhesion increases from 3.8 J/m² to 60.6 J/m², much higher than the one shown by the homopolymer counterpart (4.7 J/m², not shown in Figure) and the one obtained after performing a temperature switch only (4.6 J/m²). When further raising the amount of extrusion cycles, the work of adhesion drastically decreases, with a similar trend observed for both triggers. An optimum performance is obtained when preserving a porous structure, when properly balancing the adhesive and cohesive properties and when in-situ swelling is limited.

CONCLUSIONS

Polymer concentration strongly affects the physical properties of an adhesive. PNIPAM-functionalized complex coacervates exhibit a high water content, which inevitably affects the

moduli and the adhesive properties of the material. Several routes have been adopted in this work in order to optimize the water content: among the attempted strategies, extrusion is the most effective in increasing the polymer concentration within the complex coacervate phase.

While a higher amount of extrusion cycles does lead to a progressive enhancement of the dynamic moduli, the underwater W_{adh} initially benefits of the higher polymer concentration within the material, and then drastically drops when the water content is further decreased. By carefully tuning the polymer concentration, promising adhesion data are obtained, reaching an adhesive strength of 60 kPa and work of adhesion of 60 J/m²: these values are higher than those reported for commercial adhesives measured underwater, such as fibrin glues, and comparable to the highest values reported for bioinspired adhesives tested in similar conditions.⁵³⁻⁵⁴ However, differently from those materials, which are already in the solid state before application or need to be solidified in situ with external agents, this glue sets immediately when released in physiological conditions, experiencing an environmentally-triggered phase transition. Further studies are required to systematically address the role of the microstructure on the adhesion properties.

ASSOCIATED CONTENT

Supporting Information.

The following files are available free of charge.

Experimental section, synthesis details of the polymers, additional rheology and swelling data

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Author Contributions

The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

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TOC FIGURE

