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Characterization of Polyoxometalate/Polymer photo-composites: a Toolbox for the Photodegradation of Organic Pollutants

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Abstract:

Different inorganic/organic photo-composites based on Polyoxometalate (POM) nanoparticles have been developed for photocatalytic applications. Currently, polyoxometalate nanoparticles have been successfully in-situ embedded into an acrylate polymer network by photopolymerization upon mild visible light irradiation at 405 nm. The proposed POM/polymer photocomposites have been characterized using complementary techniques for a better understanding of their photocatalytic activity. Interestingly, the obtained photocomposites exhibit high rigidity, excellent thermal stability, a non-negligible porosity and new functionalities such as light reactivity and redox properties. Moreover, developed composites showed efficient catalytic activity for the color removal of aqueous solutions of Erythrosine B and rose Bengal under Light Emitting Diodes LED@375 nm irradiation reaching 80% and 90% as a final discoloration rate respectively.

1. Introduction

Nowadays, nanocomposites materials are receiving a lot of attention to create new functional materials with specific properties across many fields.^{1,2} Actually, incorporation of metal nanoparticles into polymers can offer enhanced properties to the generated composites.³ Indeed, on one hand, inorganic inclusions reinforce mechanical strength and enrich the functionalities of polymer materials and on the other hand, the polymer can be used to immobilize nano-building blocks and ensures high processability and reuse opportunities.⁴ This operation yields versatile functional composites with a wide range of potential applications such as conductivity, isolation, luminescence and light absorption.^{3,5}

Polyoxometalates (POMs) are a vast class of green and stable early transition metal oxide clusters with a variety of molecular structures and properties.⁶ Indeed, POMs exhibit simple to highly complex topologies. Metal ions are ranging from 6 to 368 units, can organize different subunits with monodisperse size ranging from Angstroms up to 10 nm.⁷ Therefore, POMs present promising building blocks for nanocomposite materials.^{1,2} Different techniques were used for the fabrication of inorganic-organic POM nanocomposites such as the chemisorption on carbon surfaces, the layer by layer self-assembly and immobilization in a polymer matrix using chemical and electrochemical routes.¹⁴

Besides their relatively low cost, POMs have interesting properties including Bronsted acidity, redox properties, oxidative and thermal stability and strong UV light absorption.⁸

Currently, POMs can undergo fast and reversible multi-electron transfer without decomposition ⁹ which is the key step for their redox properties and regeneration cycle (by reoxidation).¹⁰ Moreover, POMs in suspension have been used extensively in catalysis and photocatalysis for water splitting¹¹, hydrolysis of esters¹², oxidation of organic compounds such as hydrocarbons¹³ and aqueous organic contaminant removal including dyes^{13–15} and pesticides^{16,17,18}, etc. Additional functional properties of POMs have also been reported for different applications such as magnetism¹³, ionic conductivity¹⁹ and photo or electrochromism.²⁰

However, the difficulty in exploiting POMs as functional materials in practical applications stems from their high solubility in aqueous solutions or organic solvents because of their strong Bronsted acid property i.e. $H_3W_{12}O_{40}$ (pKa₁= 1.5; pKa₂= 3) and $H_3PMo_{12}O_{40}$ (pKa= 1.5)²¹, which prevents their easy recovery and reuse. To overcome these problems, researchers have reported different methods for more effective and cheaper photocatalytic applications, such as POMs impregnation on semiconductors^{22,23}, combination with counter

ions to give insoluble salts²⁴, entrapping onto active carbon²⁵ and nanocomposites development.^{26,27} Through the development of nanocomposite materials, the POMs functionalities can be exploited.^{28–30} Actually, the synthesis of functional nanocomposites requires the development of an efficient strategy adapting POM particles immobilization within a polymer that should be tailored to meet up the needs of the intended application.

In this context, our challenge consists of developing an easy and soft methodology of hybrid inorganic/organic POM/polymer composite synthesis for photocatalytic organic pollutants removal without inhibiting the catalytic properties of POMs nanoparticles.

Compared to the most popular inorganic photocatalyst (Titanium dioxide - TiO_2) that received much attention in the field of photocatalysis^{31–40}, there are only few reported studies dealing with the characterization of POM/polymer composites for heterogeneous photocatalysis. ^{41–45}

Therefore, the present work originally focuses on a) polyoxometalate/polymer (POM/polymer) photo-composites preparation, by photopolymerization thanks to its process advantages: solvent-free reactions achieved at ambient temperature and high-speed process⁴⁶ using safe and cheap LED irradiation conditions, b) evaluation of the photocatalytic properties of composites on erythrosine B and rose Bengal discoloration upon LED exposure and c) full POM/polymer photo-composites characterization: stability, surface structure, porosity, optical properties and regeneration that were realized with a wide range of analytical techniques using Scanning Electron Microscopy (SEM), Transmission Electron Microscopy (TEM), Atomic Force Microscopy (AFM), Energy-dispersive X-ray analyses (EDX), BET specific surface, Dynamic Mechanical Analysis (DMA), Thermogravimetric Analysis (TGA) and Electron Spin Resonance (ESR). To the best of our knowledge, this is the first detailed characterization of the inorganic/organic POM/polymer composites (from the microscopic to the macroscopic scales).

2. Experimental section

2.1. Chemical compounds

 $H_3PMo_{12}O_{40}^{47}$, SiMo₁₂O₄₀(IPh₂)₄, W₁₀O₃₂(IPh₂)₄, W₁₀O₃₂(TH)₄⁴⁸ were synthesized according to reported procedures (See Figure 1). Trimethylolpropane triacrylate (TMPTA from Allnex) was selected as monomer for composite synthesis. *Bis*(4-*tert*-butylphenyl)iodonium hexafluorophosphate (Iod also noted Speedcure 938), Phenyl *bis*(2,4,6-trimethylbenzoyl) phosphine oxide (BAPO or Speedcure BPO) were obtained from Lambson Ltd (UK), Erythrosine B and rose Bengal from Sigma Aldrich.



Figure 1. Chemical structures of the main compounds used in this work

2.2. Photopolymerization experiments

In this work, polymolybdates and polytungstates were in-situ embedded in acrylate monomer (TMPTA). Free radical polymerization of acrylates functions occurred using the following methods. The photopolymerization experiments were carried out under air. For thick composites, the photosensitive resins [BAPO/Iod/POM (0.2%/1%/1% w/w/w)]⁴⁹ were deposited in a mold to define the final shape of polymer or composite, 1.3 mm). For thin composites (formulations were sandwiched between two propylene films, 25 µm). The evolution of the double bond content of TMPTA during the polymerization reaction was followed by real-time Fourier transform infrared spectroscopy at 4730 cm⁻¹ and 1630 cm⁻¹ for thick and thin samples respectively. Light Emitting Diodes LED@405 nm, I₀ = 100mW.cm⁻² was used as the irradiation source.⁵⁰

2.3. Photocatalytic activity

Photocatalytic activity of 1%H₃PMo₁₂O₄₀/polymer and 1%W₁₀O₃₂(IPh₂)₄ /polymer composites was evaluated by measuring over time the evolution of the absorbance of aqueous solutions of erythrosine (10 mg/L) at 526 nm and rose Bengal (10 mg/L) at 550 nm upon Light Emitting Diodes LED@375 nm, I₀ = 70mW.cm⁻² exposure. A JASCO V730 spectrometer was used for the UV-visible absorption measurements.

The dye consumption at different irradiation time was calculated by the following formula (eq.1):

$$\left(1 - \frac{Abs\,t}{Abs\,t=0}\right) \,\times \,100\tag{eq.1}$$

Where Abs t = 0 and Abs t are the measured dyes absorbances before and after a given time 't' of irradiation.

2.4. Composites stability

2.4.1. Stability in water

Swelling experiments were realized after impregnation of composites in water for 24h, The swelling ratio is calculated using the following formula (eq.2):

Swelling =
$$\left(\frac{Ws}{Wd} - 1\right) \times 100$$
 (eq.2)

Where W_d is the initial weight of polymer or composite and W_s is the weight of swollen polymer or composite.

Also, the dry extracts of the composites were determined after the swelling experiments by drying them in a vacuum at 50° C for 1h. The dry extract is calculated using the following formula (eq.3):

Dry extract
$$=\frac{Wsd}{Wd} \times 100$$
 (eq.3)

Where W_{sd} = Weight of dried polymer or composite after swelling.

2.4.2. Thermal stability

The Thermogravimetric Analysis (TGA) was realized using a METTLER TOLEDO TGA/DSC 3+ equipment. The experiments were carried out at temperatures ranging from 30°C to 800 °C and were accessed at a heating rate of 10 K/min under a dry air flow of 100 mL/min.

2.5. Composites characterization

2.5.1. Morphological characterization

For morphological characterization, JSM-7900F Scanning Electron Microscopy (SEM) from JEOL was used in this study. It is equipped with an annular detector from DEBEN for transmission images.

2.5.2. Chemical analysis

Energy-dispersive X-ray analyses were realized using the system QUANTAX double detector from Bruker.

2.5.3. Surface properties and rigidity of composites

Surface properties and rigidity of the different composites were examined using AFM technique. AFM measurements were performed using a Bruker Multimode IV, with a Nanoscope V controller and an E "vertical" scanner (Bruker), by the Peak Force Quantitative Nanomechanical Mapping (PF-QNM, Bruker) method. PF-QNM is a contact AFM mode, based on the force-volume method.⁵¹ A calibration procedure was first followed. All quantitative measurements were carried out with NCLR cantilever (Nano World) with a spring constant of 48 N/m and a resonance frequency of 190 kHz, a width of 38 μ m and a length of 225 μ m. Thanks to the Sader method⁵², the actual spring constant was determined and found to be around 27 N/m. Then, the deflection sensitivity (around 32 nm/V) was measured on a sapphire surface. The Tip radius was calibrated against a polystyrene standard provided by Bruker. The measured value of the tip radius was 10 nm. The Poisson's ratio was assumed to be equal to 0.3. To get relevant results, the cantilever and the tip geometry are taking into account in the PF-QNM measurements. For all experiments, an area of 5 μ m x 5 μ m (256×256 pixels at 0.6 Hz) was taken at three different areas on the sample surface.

2.5.4. Textural properties and porosity

The textural characteristics of the different samples were determined from nitrogen adsorption/desorption at 77.35 K using micromeritics ASAP 2420 instrument. BET specific surface area and average pore diameter (Gurlich law) were calculated by using the standard Brunauer, Emmett, and Teller (BET) method based on adsorption data.

The samples were degassed at 25°C for 60 hours on degassing port and weighted. Then, the samples were degassed once again at 25°C for 4 hours on the analysis port to extract the trapped nitrogen. The analyses were realized with a reactor of the free volume to optimize the measurement and the free volumes were determined after analysis to avoid the pollution of the samples.

2.5.5. Mechanical properties in bulk

Dynamic storage modulus G' and dynamic loss modulus G'' of different synthesized composites were evaluated to have an idea about their mechanical properties in bulk. The

Dynamic Mechanical Analysis (DMA) was measured using a DMA METTLER TOLEDO DMA861e equipment.

2.5.6. Optical properties

Due to the opaque nature of the composites, spectroscopy measurements were performed using the UV-Visible spectrophotometer (Jasco V-750) equipped with an integrating sphere.

2.5.7. Electron Spin Resonance (ESR) experiments

ESR experiments were realized to investigate the reactivity of POM/polymer composites under light irradiation using EMX PLUS (Bruker) spectrometer. Different composites were irradiated at room temperature upon LED@405 nm, $I_0 = 120 \text{ mW.cm}^{-2}$. The EPR spectra simulations were realized with the WINSIM software.

3. Results and discussions

3.1. Synthesis of POM/polymer composites by photopolymerization

The photopolymerization process was used to synthesize the different POM/Polymer composites (see section 2.2) by transforming the liquid filled formulation containing TMPTA as the monomer and POM as the fillers. The photoinitiating system i.e. BAPO/Iod (0.2%/1% (w/w)) is very reactive upon LED@405 nm irradiation. The obtained photopolymerization profiles for the free radical polymerization (FRP) of TMPTA are reported in Figure 2.



Figure 2. Photopolymerization profiles of TMPTA (double bond conversion vs irradiation time) (thickness = 1.3 mm) under air upon the exposure to LED@405 nm in the presence of different systems (1) BAPO/Iod (0.2%/1%(w/w)) (unfilled sample), (2) BAPO/Iod/W₁₀O₃₂(IPh₂)₄ (0.2%/1%/1% w/w/w), (3) BAPO/Iod/SiMo₁₂O₄₀(IPh₂)₄

(0.2%/1%/1% w/w/w), (4) BAPO/Iod/W₁₀O₃₂(TH)₄ (0.2%/1%/1% w/w/w), (5) BAPO/Iod/H₃PMo₁₂O₄₀ (0.2%/1%/1% w/w/w). The irradiation starts for t = 7 s.

In the absence of polyoxometalates, the final conversion of acrylate functions reached 72% at t = 30 s of a LED@ 405 nm irradiation (Figure 2; curve 1). In presence of POM as fillers (Figure 2, curves 2-5 vs. curve 1), it is obvious that the polymerization performance slightly decreases (both for the final acrylate function conversions (FCs) and the polymerization rates) compared to the unfilled sample e.g. for the system BAPO/Iod/SiMo1₂O₄₀(IPh₂)₄ FC= 63% after 40 s compared to > 70% for the unfilled sample. These results could be explained by the light scattering originating from the POMs nanoparticles, inhibiting the light penetration into the formulation. Light irradiation at 405 nm was specifically selected to prevent the direct excitation of POMs¹² during the polymerization process since they do not exhibit high light absorption properties at 405 nm (see Figure 3).



Figure 3. UV-Vis absorption spectra of different polyoxometalates in water: $W_{10}O_{32}(IPh_2)_4$ (250 mg/L), $H_3PMo_{12}O_{40}$ (65 mg/L), $SiMo_{12}O_{40}(IPh_2)_4$ (150 mg/L), $W_{10}O_{32}(IPh_2)_4$ (370 mg/L).

3.2. Effect of POMs concentration and composite thickness

The influence of the $H_3PMo_{12}O_{40}$ content on the polymerization profiles was examined and the results are shown in Figure 4.



Figure 4. Photopolymerization profiles of acrylate functions (double bond conversion vs irradiation time) under air upon exposure to a LED@405 nm in the presence of (1) BAPO/Iod/H₃PMo₁₂O₄₀ (0.2%/1%/1% (w/w/w)) for thin composite (25 μ m) synthesis, (2) BAPO/Iod/H₃PMo₁₂O₄₀ (0.6%/3%/3% (w/w/w)) for thin composite (25 μ m) synthesis and (3) BAPO/Iod/H₃PMo₁₂O₄₀ (0.2%/1%/1% (w/w/w)) for thick composite (1.3 mm) synthesis. The irradiation starts for t = 7 s.

Final acrylate function conversion (FC) decreases when increasing the concentration of $H_3PMo_{12}O_{40}$ (Figure 4 curves 2 vs 1) i.e. FC = 65% at 20 s for $H_3PMo_{12}O_{40}$ 1% in weight vs. FC = 60% at 20 s for $H_3PMo_{12}O_{40}$ 3% in weight despite a higher photoinitiator content in curve 2 to compensate the higher light scattering issued from the fillers. This result is explained by the more limited light penetration into the photocurable formulation caused by the increase of the $H_3PMo_{12}O_{40}$ content.

Obviously, the thickness of the synthesized composite affects the polymerization profile. Indeed, for similar conditions, thick composites (1.3 mm) are more difficult to polymerize than the thinner ones (see Figure 4 curve 3 vs. curve 1). Thicker samples are characterized by lower polymerization rates as well as lower final conversions compared to the thinner ones again in agreement with a better light penetration in thinner composites.

3.3 Photocatalytic activity of composite

Very few POM/polymer composites were proposed for photocatalytic organic pollutants removal (e.g. our reported work on effective eosin-Y photodegradation in organic solvent⁴⁹). Therefore, it is still important to evaluate the composite's photocatalytic activity for other dyes removal. This property was investigated for both H₃PMo₁₂O₄₀/polymer and

 $W_{10}O_{32}(IPh_2)_4$ /polymer composites for the photodegradation of erythrosine B and rose Bengal in aqueous solution using LED@375 nm irradiation. Obtained results are reported in Figure 5.



Figure 5. Erythrosine B (10 mg/L) consumption under LED@375 nm irradiation in the presence of (1) 1% $H_3PMo_{12}O_{40}$ /polymer composite and (2) 1% $W_{10}O_{32}(IPh_2)_4$ /polymer composite. Rose Bengal (10 mg/L) consumption under LED@375 nm irradiation in the presence of (3) 1% $H_3PMo_{12}O_{40}$ /polymer composite and (4) 1% $W_{10}O_{32}(IPh_2)_4$ /polymer composite.

The color removal of both erythrosine and rose Bengal demonstrates the efficient photocatalytic activity of the synthesized composites under LED@375 nm irradiation.

Indeed, the conversion of erythrosine B in the presence of the composite 1% $H_3PMo_{12}O_{40}$ /polymer (Figure 5 curve (1)) reached almost 80% after only 2h of light exposure. However, in the presence of 1% $W_{10}O_{32}$ (IPh₂)₄/polymer the erythrosine B conversion is only about 30% (Figure 5 curve (2)). In the case of Rose Bengal, a high final removal rate was obtained reaching 90% after 2h of irradiation in the presence of 1% $H_3PMo_{12}O_{40}$ /polymer (Figure 5 curve (3)). When using the 1% $W_{10}O_{32}$ (IPh₂)₄/polymer composite, Rose Bengal final discoloration rate is about 70% after 2h of light exposure (Figure 5 curve (4)).

Thus, these results demonstrate the photocatalytic activity of the developed POM/polymer composites for organic dyes removal from aqueous solution using soft near UV irradiation by LED@375 nm. Furthermore, we demonstrated in previous work the efficiency of the photocatalytic ability of POM/polymer composites for Eosin-Y total removal under LED@375 nm irradiation reaching 98% as final conversion.⁴⁹

However, there are very few studies dealing with the characterization of inorganic/organic POM/polymer composites for photocatalytic applications. In fact, Feng and collaborators ⁴² realized polymer films of POMs/polyvinyl alcohol for the photodegradation of azo dyes: such as methyl orange, Congo red and Ponceau 2R reaching 99.6%, 47.6% and 72.4% as maximal degradation conversion respectively. Where the SEM characterizations indicated that POMs and polyvinyl alcohol were intact after synthesis by impregnation. On his side, Yanglijun ⁵³ developed a multilayer film of ($PW_{12}O_{40}^{3-}$ Azure A) composite via a layer by layer self-assembly method for the photodegradation of methyl orange under UV and visible light irradiation for 150 min using a xenon lamp and solar irradiation reaching 99.6% as maximal degradation conversion. The examination of the resulting composites demonstrated that $PW_{12}O_{40}^{3}$ was intact after the self-assembly process and the film surface was smooth and uniform. In another work, Yanglijun⁴³ focused on the synthesis of POM-Thionine composites by a precipitation method for the photocatalytic degradation and mineralization of rhodamine B after 60 min of visible light irradiation at 420 nm using a xenon lamp with a cutoff filter to eliminate the UV light. Here again, structural characterizations showed a relatively large surface area: a BET surface of 20.26 m²/g and a Langmuir surface of 31.59 m²/g were respectively determined.43

To the best of our knowledge, the development of hybrid POM/polymer composites by photopolymerization technique for the photocatalytic organic pollutant removal was only reported by us in a recent paper. Therefore, an important novelty of this paper is associated with the investigation and characterization of POM/polymer composites (stability, surface structure, porosity, mechanical properties, reactivity under light irradiation ...).

3.4. Stability of composites

3.4.1. Stability in water

To further estimates the stability in water, swelling experiments for the different composites were carried out in the water. Indeed, water is the most interesting solvent in photocatalysis for organic pollutants removal (see Table 1).

Table 1. Acrylates Final Conversion (FC %), Swelling degree (%) (in water) and dry extract

 degree (%) of different studied POM/polymer composites.

	FC (%)	Swelling (%)	Dry extract (%)
Polymer	72	10	1
1%	65	10	90
H3PM012O40/polymer			
3%	60	0	90
H ₃ PMo ₁₂ O ₄₀ /polymer			
1%	80	0	100
W10O32(IPh2)4/polymer			
3%	85	0	100
W10O32(IPh2)4/polymer			

According to the obtained swelling degree of the neat polymer and the 1% H₃PMO₁₂O₄₀/polymer composite (Table 1), a very low swelling degree about 10% is observed. This could be ascribed principally to the presence of porosity in their structure (see below). However, no swelling is observed for the other composites (Table 1) indicating a highly cross-linked acrylate network even though the presence of POMs nanoparticles. Indeed, the lower the swelling ratio is, the higher is the crosslinking density between monomers. This result is in good agreement with the obtained high final conversions of acrylates during the photopolymerization process for composite synthesis (see Figure 2). Remarkably, obtained dry extract degree (Table 1) indicate a low probability of monomer loss after the polymerization process. These results show the good stability of the POM/polymer composites in water.

3.4.2. Thermal stability

The thermal stability of the POMs/polymer composites was studied using Thermogravimetric Analysis TGA experiments to estimate their respective decomposition temperatures and mass loss at different temperatures. A comparison of filled vs. unfilled samples was also valuable.

Table 2. Decomposition temperatures and mass loss at the decomposition temperature for the developed unfilled sample (polymer) and the different composites (filled samples).

Sample	Decomposition temperature (°C)	The mass loss at the decomposition temperature (%)
Polymer	475	30
1% H ₃ PMo ₁₂ O ₄₀ / polymer	465	21
3% H3PM012O40/ polymer	460	22
1% W10O32(IPh2)4/polymer	465	19
3% W10O32(IPh2)4/polymer	470	18

TGA analyses revealed a high and stable degradation temperature for the different composites (Table 2) i.e. the degradation temperature remains very similar to that of the neat polymer (about 475 °C) suggesting that the POMs incorporation does not change this bulk property. Besides, the mass loss is less important in the case of composites compared to the neat polymer (30%) due to the presence of POMs nanoparticles in the polymeric matrix. Therefore, the incorporation of POMs nanoparticles enhances the thermal stability of the polymer which promotes the potential application of these composites in the photocatalytic field.

3.5. POM/Polymer composite characterization

3.5.1 Morphological and chemical characterization

Morphology of the developed composites was examined using Transmission Electron Microscopy TEM and Scanning Electron Microscopy SEM. TEM images of only the polymer used to host for the POMs nanoparticles showed a homogeneous surface morphology (Figure 6 (h)). Two different composites based on $H_3PMo_{12}O_{40}$ or $W_{10}O_{32}(IPh_2)_4$ were studied.













Figure 6. (a, b, c) SEM images of $H_3PMo_{12}O_{40}$ /polymer composites at different scales; (d) TEM image of $H_3PMo_{12}O_{40}$ /polymer composite; (e) SEM image of $W_{10}O_{32}(IPh_2)_4$ /polymer composite; (f, g) TEM images of $W_{10}O_{32}(IPh_2)_4$ /polymer composite at different scales and (h) TEM image of the prepared TMPTA based polymer without POMs.

Figures 6 (a), (b) and (c) correspond to the SEM images of $H_3PMo_{12}O_{40}$ /polymer composite at different scales, showing the presence of spherical aggregates of different sizes ranging from 10 nm to 5µm in the polymer network. When zooming to a large aggregate of $H_3PMo_{12}O_{40}$ (figure 6 (d)) we observe smaller spherical aggregates (about 10 nm of size). Also, Figures 6 (e) and (f) present TEM images of $W_{10}O_{32}(IPh_2)_4$ /polymer composite showing the presence of different sizes of large and non-spherical $W_{10}O_{32}(IPh_2)_4$ aggregates ranging from 0.1 µm to 15 µm which are dispersed randomly into the polymer matrix. TEM images (figure 6 (g)) taken on a zoomed $W_{10}O_{32}(IPh_2)_4$ aggregates. All these TEM/SEM images show i) the heterogeneous dispersion of POM particles in the polymer matrix, ii) the difference in sizes and shapes of the POM aggregates depending on the structure and the composition of the embedded POM. The POM structures will be detailed later in this work.

Moreover, Energy Dispersive X-ray (EDX) analysis of the composite was used to obtain additional information about the synthesized composites and more particularly about the dispersion of POMs and the potential presence of aggregates (See Figure 7).



Figure 7. (a) SEM- EDX analyses of $H_3PMo_{12}O_{40}$ /polymer composite, (b) SEM image of carbon seen in $H_3PMo_{12}O_{40}$ /polymer composite (c) EDX analysis of $H_3PMo_{12}O_{40}$ /polymer composite.

The overlap of SEM images and EDX analyses of Molybdate (Figure7(a)) for the H₃PMo₁₂O₄₀/polymer composite confirmed the non-homogeneous distribution of molybdate metals in the polymer matrix. The SEM image of the presence of carbon (in red forming the polymeric matrix) with the presence of different dark spots corresponding to the embedded aggregates of H₃PMo₁₂O₄₀ (Figure 7(b)). The global chemical EDX analysis of the composite (Figure 7(c)) fully confirmed the presence of Molybdenum and phosphor coming from H₃PMo₁₂O₄₀ nanoparticles, carbon from the polymer matrix (TMPTA) and oxygen from both H₃PMo₁₂O₄₀ and polymer. Also, the presence of iodine is coming from the iodonium salt used for the photoinitiating system for the free radical polymerization of acrylates.

Therefore, from SEM, TEM and EDX results, in-situ embedded POMs in a polymer matrix can be easily prepared by the photopolymerization. Moreover, the self-assembly of POMs could enhance the photocatalytic activity of these composites in removing different organic pollutants.⁴

3.5.2. Structural and mechanical characterization

3.5.2.1. Surface properties and porosity

The specific surface area is an important parameter for the evaluation of the porosity and the discussion of the heterogeneous catalysis behavior of the composites. Therefore, BET surface area and pore diameter were evaluated (Table 3).

Table 3. BET surface area and average pore diameter of different polyoxometalate powders,

 polymer and POM/polymer composites

	BET surface area	Average pore
	(m².g ⁻¹)	diameter (nm)
TMPTA Polymer	9.3	3.5
W10O32(IPh2)4	3.5	16.6
W10O32 (TH)4	5.4	5.4
H3PM012O40	14.3	6.2
SiMo12O40(IPh2)4	0.6	1,2
H3PM012O40/Polymer Thick composite	1.3	2.5
H3PM012O40/Polymer Thin composite	7.9	1.4

The N₂ adsorption analyses (Table 3) show the impact of the structure and the nature of the POM. In fact, The decatungstate $W_{10}O_{32}$ shows a specific surface around 3-5 m².g⁻¹ whatever the counter-ions but the size of the latest will influence the pore size. However, for the polymolybdate $X_nMo_{12}O_{40}$ composites, important differences are found with a specific surface area of 14 m².g⁻¹ for H₃PMo₁₂O₄₀ and no porosity in the case of SiMo₁₂(IPh₂)₄. This

was also demonstrated by the N_2 adsorption isotherms of different POMs (Figure 8) showing different behaviors.



Figure 8. N₂ adsorption isotherms for the different POMs.

In addition to a higher surface area, $H_3PMo_{12}O_{40}$ shows a double porosity with a microporous part (pore inferior to 2 nm) at low pressure and a mesoporous part which is indicated by the hysteresis. Inversely, $SiMo_{12}O_{40}(IPh_2)_4$ has a relatively flat isotherm and a slight increase of the adsorption at high pressure corresponding to the inter-grain adsorption. In this case, the texture of this POM likely corresponds to large particles or aggregates without porosity.

In the case of decatungsate $W_{10}O_{32}$, the N_2 isotherms present a slight increase which is relatively similar whatever the pressure and the composition (Figure 8). Nevertheless, in the function of the latest, we can observe an increase in the adsorption at high pressure more or less important: more the increase is important, more hysteresis seems to be present. This behavior is probably linked to the size of the particles and their aggregations. Thus, the different results suggest that $W_{10}O_{32}(IPh_2)_4$ is on the form of weakly porous particles present on the form of aggregations (as seen by SEM, Figure 6 (e)) and the size of inter-grain volumes corresponds to large mesopores. In the case of $W_{10}O_{32}(TH)_4$, the porosity is probably similar but the particles are under the form of more opened aggregates (macropores) or larger particles. Thus, herein, we can observe again the influence of the composition of a polyoxometalate (specially the counter ion) on its porosity and its structure.

For the neat polymer, the pore size distribution according to the Density Functional Theory (DFT) (Figure 9) shows the presence of a large porosity with a maximum value of about 4.8 nm. This result completes the reported value in Table 3 indicating an average pore diameter of 3.5 nm for the polymer. Based on that, we can also explain the obtained swelling degree of the polymer which is 10% due to its porosity. At high pressure, we can observe an increase that can be explained by a swelling of the porosity by the nitrogen.⁵⁴



Figure 9. The neat polymer pore size distribution according to DFT.

Concerning the POM/polymer composites, the polymer specific surface area $(9.3 \text{ m}^2.\text{g}^{-1})$ and pore diameter decreased significantly by the introduction of POMs nanoparticles into the polymer (Table 3). Indeed, in the case of 1% H₃PMo₁₂O₄₀/polymer thick composite (1.3 mm) BET specific surface area fall to $1.3 \text{ m}^2.\text{g}^{-1}$ with an average pore diameter of 2.55 nm. Such a decrease in BET surface area and pore diameter of the polymer could be explained by the fact that incorporated POMs aggregates are confined with the polymer channels as seen in Figure 7(b). Actually, when embedded into the polymer network the specific surface area of H₃PMo₁₂O₄₀ (14.3 m².g⁻¹) falls to $1.3 \text{ m}^2.\text{g}^{-1}$ in the case of 1% H₃PMo₁₂O₄₀/polymer thick composite (25 µm). These results demonstrate that the incorporation of POMs nanoparticles into the polymer matrix decreases the specific surface area and pore size (Table 3) of both the polymer and the POMs nanoparticles due to the important crosslinking density of the polymer matrix after polymerization process as shown by swelling experiments. Thus, the higher are the thickness and the crosslinking density of the polymer network, the lower are the specific surface area and pore size of the obtained POM/polymer composites. This fact was also reported by Zhang and

his collaborators ⁵⁵ indicating that introduction of ($[(Eu_2PW_{10}O_{38})_4(W_3O_8 (H_2O)_2 (OH)_4)]_{22}$) into Polycrystalline aluminosilicate polymer decreased the BET surface area and the pore volume.

For further investigation of the surface properties, topological characterization of the polymer and $W_{10}O_{32}(IPh_2)_4$ /polymer was realized using Atomic Force Microscopy (AFM) with the Peak-Force QNM imaging mode. Figure 10 shows the obtained topographical images.



Figure 10. 3D AFM height images of (a) the polymer without POM and (b) the $W_{10}O_{32}(IPh_2)_4$ /polymer composite.

AFM recorded topology of the polymer (see Figure 10 (a)) showed a rather rough surface with the presence of edges and grooves where the height was ranging from [0.6 - 35 nm] and 5 nm as a roughness average value. This rugosity could explain the obtained porous structures of polymer obtained by BET surface area (Table 3).

However, $W_{10}O_{32}(IPh_2)_4$ /polymer composite did not present the same surface topology (Figure 10 (b)). Indeed, a much higher surface rugosity was observed i.e. an important difference on the surface height that was ranging from [1.2 – 206.3 nm] was observed with a roughness average value of 199 nm. The observed difference of rugosity between the polymer and the composite could be attributed to the presence of $W_{10}O_{32}(IPh_2)_4$ aggregates at the surface of the composite.

3.5.2.2. Mechanical properties

Mechanical properties of the composites were also studied by AFM (Peak-Force QNM imaging mode). Figure 11 shows the recorded topology of the elastic modulus on the surface of the composite for the $W_{10}O_{32}(IPh_2)_4$ /polymer composite.



Figure 11. AFM stiffness images (Young modulus) of (a) $W_{10}O_{32}(IPh_2)_4$ /polymer composite and (b) the polymer without POM. (c) 3D AFM stiffness image (Young modulus) of the of $W_{10}O_{32}(IPh_2)_4$ /polymer composite.

From the AFM images (Figure 12), it is obvious that $W_{10}O_{32}(IPh_2)_4$ /polymer composite presents a non-homogeneous surface rigidity. Compared to the polymer elastic modulus ranging from [0.1 - 2.3 GPa] with an average value of 1.14 GPa, the composite $W_{10}O_{32}(IPh_2)_4$ /polymer presented a higher elastic modulus ranging from [0.4 - 10.6 GPa] with an average value of 2.9 GPa. This improvement of the rigidity of the composite (reinforcement property) is attributed to the presence of $W_{10}O_{32}(IPh_2)_4$ nanoparticles into the composite.

Moreover, by comparing 3D AFM visualization of the surface topology (Figure 10 (b)) and the 3D AFM visualization of the mechanical properties (Figure 11 (c)), it can be assumed that the highest elastic modulus was concentrated on $W_{10}O_{32}(IPh_2)_4$ aggregates. Therefore, the

presence of $W_{10}O_{32}(IPh_2)_4$ nanoparticles at the polymer surface improves the rigidity of the obtained composites.

For further information, the bulk mechanical properties of the composites were evaluated using Dynamic Mechanical analysis DMA experiments. The obtained values of dynamic storage modulus G' and dynamic loss modulus G'' at 25°C are presented in Table 4.

Composition	Dynamic storage	Dynamic loss modulus G"		
	modulus G'(MPa)	(MPa)		
Polymer	100	20		
Composite 1%H3PM012O40	90	8		
Composite 3%H3PM012O40	95	8		
Composite 1% W10O32(IPh2)4	100	16		
Composite 3% W10O32(IPh2)4	95	9		

Table 4. Dynamic storage modulus (G') and dynamic loss modulus (G'') at 25°C of the different composites vs. the TMPTA based polymer.

In all cases, the dynamic storage modulus G' is higher than the dynamic loss modulus G''for the different composites suggesting that both the neat TMPTA based polymer and the composites are more solid-like property with high mechanical rigidity. This is again in agreement with the low swelling degree (Table 1) and high crosslinking density of the polymeric network of the polymer and different composites. Moreover, G' values do not present a significant variation with or without POM this can be ascribed to its low content (1 or 3%) that does not change this bulk property but mainly the surface properties (see above the AFM experiments).

However, the dynamic loss modulus G'' decreases in the case of composites compared to the polymer (Table 4). This is explained by the addition of POMs nanoparticles that reduces the mobility of polymer chains. Actually, in the absence of POMs nanoparticles, polymer chains respond more easily to the applied stress. By adding the fillers (POMs) the movement of the polymer chains is reduced and therefore the stress transfer in the matrix is decreased.

3.6. Composites optical properties

The present POM/polymer composites were developed for specific photocatalytic applications, consequently, it was important to estimate their energy band gap. Therefore, their optical properties were examined through UV-vis diffuse reflectance spectra and the results are shown in Figure 12 (See Table 5).



Figure 12. (a) UV-vis diffuse reflectance spectra of (1) $H_3PMo_{12}O_{40}$ powder and (2) $W_{10}O_{32}(TH)_4$ powder and (3) $W_{10}O_{32}(IPh_2)_4$ powder; (b) UV-vis diffuse reflectance spectra of (1) 1% $W_{10}O_{32}(IPh_2)_4$ /polymer composite, (2) 1% $W_{10}O_{32}(TH)_4$ /polymer composite, (3) 1% TiO₂/polymer composite; (4) neat polymer and (5) 1% $H_3PMo_{12}O_{40}$ /polymer composite.

Table 5.	Bandgap	energy va	alues of o	different	POMs a	nd synthe	esized co	omposites	s (using	1% of
fillers in '	TMPTA)									

Composite	Bandgap Energy (eV)
Polymer	3.9
H ₃ PMo ₁₂ O ₄₀ (Powder)	2.6
W ₁₀ O ₃₂ (TH) ₄ (Powder)	3.3
$W_{10}O_{32}(IPh_2)_4$ (Powder)	3.3
H ₃ PMo ₁₂ O ₄₀ composite	2.8
W ₁₀ O ₃₂ (TH) ₄ composite	3.2
W10O32(IPh2)4 composite	3.2
TiO ₂ composite	3.1

The bandgap was extracted from the reflectance spectra as the intercept of the slope with the x-axis as shown in Figure 12 (Table 5). Remarkably, the $H_3PMo_{12}O_{40}$ (powder) and $H_3PMo_{12}O_{40}$ /polymer composite could induce a bathochromic shift of the absorption compared to the well-established TiO₂ photocatalyst. Since the photocatalytic performance of a photocatalyst is directly governed by its bandgap or its absorption properties, a good matching between the absorption properties of the composites and the emission spectrum of the light source is always required. Here, $H_3PMo_{12}O_{40}$ allowed a better overlap than TiO₂ with the visible light.

3.7. Composite reactivity under photolysis and regeneration

To further study the reactivity of the composites under photolysis using LED irradiation, Electron Spin Resonance (ESR) experiments were carried out for the 1%H₃PMO₁₂O₄₀ polymer composite under light LED irradiation @405 nm. The obtained ESR spectra (see Figure 13) suggest the generation of transient species at the composite surface after a long irradiation time (typically 3 hours).



Figure 13. Experimental ESR spectra for 1%H₃PMO₁₂O₄₀/polymer composite (1) taken before irradiation, (2) after 3 h of irradiation with a LED@405 nm in an aqueous solution of Rose Bengal (10 ppm) and (3) after 5 days kept in dark.

Just before the irradiation of the composite, no ESR signal was observed (Figure 13, curve 1). Whereas a clear signal was observed between 3600 G and 3800 G after 3 h of irradiation (See Figure 13, curve 2). These signals could be attributed to Mo (V) according to the g value, which is around 1.92, and the multiplet character of the ESR transition. Some of the Mo natural isotopes exhibit a nuclear spin of 5/2. This ESR signal may arise from the photoreduction of Mo (VI) while exposed to light irradiation as previously reported.⁵⁶

Finally, ESR spectra recorded after five days of storage in the dark showed a clear decrease in the peak (figure13, curve 3 vs. curve 2). This result demonstrates that the regeneration of Mo species is possible upon storage in the presence of air. Therefore, the observed reoxidation of the composite is attributed to the reoxidation of embedded H₃PMO₁₂O₄₀ by dioxygen. This is in agreement with the reusable character found in previous works.⁴⁹

Thus, POM/polymer composites exhibit light sensitivity after exposure to LED@405 nm irradiation by reducing the metal oxide of the incorporated POM nanoparticles and could be regenerated by O_2 . This is a particularly important result for the potential reuse of the composite in photocatalytic applications.

4. Conclusion:

In the present paper, a simple and mild approach was introduced to prepare inorganic/organic hybrid composites based on polyoxometalates by photopolymerization under visible light using Light Emitting Diodes LED@405 nm as a cheap and safe irradiation source. The new proposed POM/polymer composites were characterized by several techniques. More particularly, SEM, TEM and EDX revealed the successful embedding of POMs nanoparticles which are present in aggregates in the polymer matrix. Indeed, self-assembly of POMs nanoparticles at the surface improves its mechanical properties as shown by AFM analysis. Moreover, hybrid POM/Polymer composites present high rigidity, a relatively low surface area (BET surface area is lower than 10 m².g⁻¹), exhibit redox properties and a regeneration ability under air.

We demonstrated also the efficient photocatalytic ability of developed composites for the color removal of erythrosine B and rose Bengal using soft LED@375 nm irradiation reaching respectively 80% and 90% after 2 h of irradiation in the presence of only H₃PMO₁₂O₄₀/polymer composite. In general, the proposed POM/polymer composites can open up new routes in the field of inorganic/polymer composites with important properties and applications in heterogeneous catalysis and organic pollutant removal. The use of the composites for the degradation of emergent pollutants will be proposed in forthcoming papers.

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TOC Graphic:

Synthesis of Polyoxometalate/Polymer photo-composites by photopolymerization and characterization for photocatalytic applications