

Analytical modelling of the effect of morphological fluctuations on the transverse elastic behaviour of unidirectional fibre reinforced composites

Jennifer Blondel, Sébastien Joannès, Eveline Hervé-Luanco

▶ To cite this version:

Jennifer Blondel, Sébastien Joannès, Eveline Hervé-Luanco. Analytical modelling of the effect of morphological fluctuations on the transverse elastic behaviour of unidirectional fibre reinforced composites. International Journal of Solids and Structures, 2020, 206, pp.436-455. 10.1016/j.ijsolstr.2020.06.001. hal-03109172

HAL Id: hal-03109172 https://hal.science/hal-03109172v1

Submitted on 24 Oct 2022

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



- Analytical modelling of the effect of morphological fluctuations on the transverse elastic behaviour of unidirectional fibre reinforced composites
- J. Blondel^{a,c}, S. Joannès^{a,*}, E. Hervé-Luanco^{b,a,*}

 **MINES ParisTech, PSL University, Centre des Matériaux (CMAT), CNRS

 **UMR 7633,

 BP 87 91003 Evry Cedex, France

 **Université de Versailles, Saint-Quentin en Yvelines,

 45 Avenue des Etats-Unis, F-78035 Versailles Cedex, France

 CManufacture Française des Pneumatiques Michelin,

 23 Place des Carmes Déchaux, 63040 Clermont Ferrand Cedex 9, France

Abstract

This paper proposes to take into account the influence of some morphological fluctuations – often observed in unidirectional composite materials – on the modelling of the elastic behaviour of such materials. This work relies on a Generalized Self-Consistent Scheme coupled with a Morphologically Representative Pattern based approach. An analytical model is proposed to deal with "non-percolated" or trapped matrix regions. Closed-form analytical expressions are provided to investigate different kinds of morphological fluctuation effects on the effective transverse elastic behaviour. Finally some examples are given to illustrate the effectiveness of this approach.

- 13 Keywords: Homogenization, Fibre reinforced composites,
- Micromechanical models, Morphologically Representative Patterns,
- Generalized Self-Consistent Scheme, Fluctuations of morphology

^{*}Corresponding authors

Email addresses: sebastien.joannes@mines-paristech.fr (S. Joannès),
Preprint submitted to International Journal of Solids and Structures May 5, 2020

List of Acronyms & Symbols

17 Acron	yms
----------	-----

16

18	EHM	Equivalent Homogeneous Medium15
19	FEM	Finite Element Method
20	GHW	Refers to the results published in Gusev et al. (2000)30
21	GSCS	Generalized Self-Consistent Scheme
22	MRP	Morphologically Representative Pattern10
23	RVE	Representative Volume Element
24	UD	Unidirectional (fibre-reinforced composites)
25	ZC	Refers to the results published in Zimmer and Cost (1970) 30
26	Subscripts	s, superscripts and brackets
27	•	Represents an arbitrary (0, 1, 2)-tensor field or a matrix vari-
28		able

- Defines a first-order tensor (vector)
- Defines a second-order tensor
- Defines a fourth-order tensor
- $\bullet^{(i_{\lambda})}$ or $\bullet_{i_{\lambda}}$ Phase index inside the pattern $\lambda, i_{\lambda} \in \{1, \ldots, n_{\lambda}\}$

- The letter k is used generically to designate any phase (k). It can be the phase index $\bullet^{(i)}$ or \bullet_i , $i \in \{1, 2, ..., n+1\}$ or the phase index inside the pattern λ , $i_{\lambda} \in \{1, ..., n_{\lambda}\}$
- 36 $\bullet^{[j]}$ An estimate of \bullet during the iteration process
- \bullet^f , \bullet^m or \bullet^{eff} Related to "fibre", "matrix" or "effective" properties
- $\bullet^{\scriptsize{\textcircled{\Large 38}}}$ or $\bullet_{\scriptsize{\textcircled{\Large 38}}}$ Indicates the pattern dependency
- 39 $\bullet^{\overline{\lambda}}$ or $\bullet_{\overline{\lambda}}$ Identity transformation defined for two patterns and two phases,
 40 $\overline{\lambda} \equiv \operatorname{Id}(\lambda)$ with $\overline{1} = 1$ and $\overline{2} = 2$
- Complementary transformation defined for two patterns and two phases,
- $\Delta \equiv \operatorname{Cp}(\lambda) \text{ with } \mathbf{1} = 2 \text{ and } \mathbf{2} = 1$
- 44 $\langle ullet \rangle_{\Omega_\square}$ Average volume fraction of any ullet expression over the domain Ω_\square
- When \bullet needs to be expanded, \bullet can be, partially or completely, split into several parts: $\{A_1\}, \{A_2\}, \ldots; \{A_p\}, p \in \mathbb{N}$, represents
- all these parts. When \bullet can be written in different forms, $\{B_p\}$,
- $\{C_p\}, \dots$ are used. When only one part is needed, index is
- 49 omitted

50 Material constants and parameters

- Shear modulus
- Poison's ratio
- E Young's modulus

- k_{23} Transverse bulk modulus
- Σ Elastic stiffness tensor

56 Other Symbols

- Position vector, i.e. $\underline{x} = x_1 \underline{e_1} + x_2 \underline{e_2} + x_3 \underline{e_3}$ or $\underline{x} = r \underline{e_r} + x_1 \underline{e_1}$
- $(\underline{e_1}, \underline{e_2}, \underline{e_3})$ Cartesian orthonormal basis set
- ⁵⁹ $(\underline{e_r}, \underline{e_{\theta}}, \underline{e_1})$ Cylindrical orthonormal basis set
- 60 (x_1, x_2, x_3) Cartesian coordinates of \underline{x} in the basis $(\underline{e_1}, \underline{e_2}, \underline{e_3})$
- ₆₁ (r, θ, x_1) Cylindrical coordinates of \underline{x} in the basis $(\underline{e_r}, \underline{e_\theta}, \underline{e_1})$
- Ω Domain of material whose effective properties are sought
- 63 Ω_{λ} Domain of the pattern λ , partition of Ω
- Domain of phase (i), partition of Ω
- Domain of phase (i) inside the pattern λ , partition of Ω_i
- Number of phases n
- Number of "Morphological Representative Pattern" families
- Number of phases inside pattern λ
- Volume fraction of phase (1), in the case $N_{\lambda}=2$ and $n_{\lambda}=2$
- for each pattern; i.e. $f = f_1$
- Volume fraction of phase (i)

72	m_{λ}	Volume fraction of pattern λ
73	m	Volume fraction of the "direct" pattern, in the case $N_{\lambda}=2$
74		and $n_{\lambda} = 2$ for each pattern; i.e. $m = m_1$
75	$c_{i_{\lambda}}$	Volume fraction of phase (i) inside pattern λ
76	$c_{i (\!\!\! \lambda \!\!\!)}$	Volume fraction of the "ith" phase inside pattern λ
77	c	Volume fraction of phase (1) inside the "direct" pattern, in the
78		case $N_{\lambda}=2$ and $n_{\lambda}=2$ for each pattern; i.e. $c=c_{1_1}=c_{1\widehat{\square}}$
79	R_i	Outer radius of phase (i) lying within the radii R_{i-1} and R_i
80	\underline{T}	Stress vector
81	\underline{T}^0	Applied stress vector
82	T_i	Stress vector component along $\underline{e_i}$
83	\underline{u}	Displacement vector
84	\underline{u}^0	Displacement vector applied to each pattern, homogeneous con-
85		ditions
86	$\underline{u}^{\mathrm{g}}$	"Given" displacement vector applied to the equivalent homoge-
87		neous configuration, homogeneous conditions
88	u_i	Displacement vector component along $\underline{e_i}$
89	$ \overset{\sigma}{\sim} $	Stress tensor

Strain tensor

 $\stackrel{\mathcal{E}}{pprox}$

- Strain tensor such that $\underline{u}^0 = \underline{\varepsilon}^0 \cdot \underline{x}$ is applied to each pattern
- Strain tensor such that $\underline{u}^{\mathrm{g}} = \underline{\mathcal{E}} \cdot \underline{x}$ is applied to the equivalent
- homogeneous configuration
- ⁹⁴ $\mathcal{A}_{i_{\lambda}}$ Average intensity concentration for phase (i_{λ})
- 95 $\underset{\approx}{\mathcal{A}}_{i}$ Average intensity concentration tensor for phase (i)
- Bold notation for rectangular arrays
- i.e. rectangular arrays such as V, J, N or Q with components
- denoted Q_{kl} for example
- 99 \boldsymbol{Q} or \boldsymbol{Q}^* Transfer matrices
- A_k , B_k , C_k and D_k Integration constants for each phase (k) in the case of an in-plane transverse shear mode
- $A_{i_{\lambda}}$ and $D_{i_{\lambda}}$ Constants for phase (i_{λ})

1. Introduction

1.1. Evaluating the transverse elastic properties of unidirectional composites

Knowing and anticipating how a structure will deform when subjected 106 to a load is a daily challenge for engineers. Depending on their anisotropy, 107 composite materials can exhibit a strong dependence on the direction in 108 which loads are applied. It is clear that a single unidirectional (UD) ply, 109 for example reinforcing the rubber of a tire, will exhibit a considerable re-110 sistance to deformation if the load is applied along the direction of the 111 reinforcement. In contrast, this same ply will undergo a large deformation 112 if the load is now applied in a non-longitudinal direction. To design effi-113 cient composite structures and take advantage of the anisotropy, engineers 114 need to characterize or predict the load-deformation material response for 115 all the directions in which loads may occur. Regarding transverse proper-116 ties, experimental characterization is always a tedious procedure and result 117 uncertainties are often large. These complications provide a strong practical 118 motivation for the development of models which can be used to predict the 119 material performance. 120

However, this does not mean that models remove the underlying difficulties. If the prediction of UD longitudinal properties is rarely complicated,
transverse properties are more affected by interactions between the constituents and predicting accurately the transverse properties is always challenging. Models taking into account the morphological distribution of the
phases, in addition to their volume fractions, are required to obtain realistic
predictions for the transverse properties of such UD composite materials.

Morphological variabilities and fibre packing strongly influence the trans-128 verse linear elastic behaviour of these composites. Numerous and varied 129 methods have already been proposed in order to predict effective proper-130 ties of such a multi-phases medium. Existing solutions include, on the one 131 hand, full-field approaches – as the Finite Element Method (FEM) for ex-132 ample – requiring to model the microstructure in details. Such methods 133 require complex¹ mesh operations, especially when the fibres get very close 134 or when functionally graded materials are considered. On the other hand, 135 mean-field approaches are based on a single inclusion problem and unlike 136 full-field approaches, only statistical information about the microstructure 137 is needed. Both approaches have their advantages and this work is focused 138 on an efficient, fast and cost-effective analytical mean-field model to take 139 into account morphological fluctuations at the microscopic scale, in order to 140 predict the transverse linear elastic shear and bulk moduli of unidirectional 141 composites. 142

143 1.2. A rational microstructure model

144

145

147

148

As explained previously, this work is devoted to the study of the elastic behaviour of fibre-reinforced composites with different distributions of fibres. Restricting the attention to cylindrical shape and transverse isotropic elasticity, we can refer to Hashin and Rosen's (1964) composite assemblage or to Christensen and Lo's (1979) three-phase model which deal with two-phases coaxial cylinder for a two-phases material. A model has

¹The two-dimensional models dealt with in the present investigation are nevertheless far more simple than the three-dimensional ones require in the case of macroscopically isotropic particulate composites, such as in Bardella et al. (2018).

been developed in Hervé and Zaoui (1995) to predict the elastic behaviour of heterogeneous fibre-reinforced composites including the case of coated 151 fibre-reinforced composites, usually referred to as the (n+1)-phase model². 152 This work has also provided the elastic strain and stress fields in an infinite 153 medium constituted of an n-layered transversely isotropic cylindrical inclu-154 sion, surrounded by a transversely isotropic cylindrical matrix subjected to 155 uniform conditions at infinity. These fields have been given in a simpler 156 form in Hervé-Luanco (2020). From that, we can study the transverse elas-157 tic behaviour of more complex morphologies regarding the way the fibres 158 are distributed inside the matrix and by also accounting for fibres that can 159 have a functionally graded behaviour. These concerns lead directly, on the 160 one hand, to more than one pattern³, and, on the other hand to more than 161 two phases in each pattern. 162

The way used here to take into account complex morphologies is to add as many elementary patterns as needed like in Marcadon et al. (2007) or in Majewski et al. (2017) in the case of particle-reinforced composites having size effects, or in Diani and Gilormini (2014) in the case of linear viscoelasticity of nano-reinforced polymers with an interphase, or in Bilger et al. (2007), Bardella and Genna (2001) and Bardella et al. (2018) in the case of porous materials. This latter case, dealing with macroscopically isotropic particulate composites, is particularly relevant to show that

²It should be noted that the three-phase model proposed in Christensen and Lo (1979) corresponds also to the (n+1)-phase model developed in Hervé and Zaoui (1995) in the particular case of n=2.

³A "pattern" contains a "representative disposition of some of the constitutive mechanical phases", as defined by Bornert et al. (1996).

the present study makes sense. Although the materials are very different, in Bardella et al.'s paper (2018) it is shown that the method adopted in the present investigation, using representative patterns to account for complex morphologies, works very well even with an extremely large filler volume fraction.

If a biphasic matrix-inclusion material is considered, at low volume frac-176 tion of inclusions, there is no doubt that the matrix is a continuous and percolating phase as opposed to inclusions which are distributed discontin-178 uously. If the volume fraction of inclusions increases sufficiently a network 179 of percolating aggregates can be formed. The matrix is then trapped by ag-180 gregates which makes it lose its continuity and leads to a "phase inversion" 181 phenomenon as discussed in Albérola et al.'s paper (1994). In this specific 182 case of two patterns with two phases in each pattern, using an "inverse" 183 pattern – where the inclusion surrounds the matrix – allows to model this 184 phenomenon (Albérola et al., 1994; Mélé et al., 2005). 185

In this work, the Generalized Self-Consistent Scheme (GSCS) used in Hervé 186 and Zaoui (1995) and in Hervé-Luanco (2020) is coupled with the Mor-187 phologically Representative Pattern (MRP) based approach developed by 188 Bornert et al. (1996) in order to take into account local morphological fluc-189 tuations and heterogeneous distribution of fibres. Analytical estimates are 190 provided for both effective transverse shear and bulk moduli. In this pa-191 per, the approach followed by Marcadon et al. (2007) for particle-reinforced 192 composites in the case of two patterns with two phases has been generalized 193 in the case of: 1) fibre-reinforced composites 2) for any number of patterns 194 with any number of phases inside each pattern like in Hervé-Luanco and Joannès (2016a). In this latter paper a model has been developed to predict 196

the transverse properties of a fibre-reinforced composite in the case of transport phenomena. In a second article (Joannès and Hervé-Luanco, 2016b),
the authors have used their model to study the influence of fibre packing
effects on the transverse properties of the composites regarding transport
phenomena.

In the present paper, a MRP-based approach is coupled to the (n+1)-202 phase model thanks to a rearrangement of the transfer matrices in terms 203 of their dependence on the behaviour of a given phase as shown in Hervé-204 Luanco (2020). It is organized as follows: Section 2 is devoted to the de-205 velopment of the model. Closed-form equations are given for the transverse 206 shear and bulk moduli. In section 3, the model is applied in the case of two 207 patterns with two phases inside each pattern. An example of application is 208 given to highlight the possibilities of the presented model. Two comparisons 209 with experimental data are presented in section 4.

211 2. Extension of the (n+1)-phase model by using a MRP-based approach

2.1. Introduction

Let us consider the configuration defined in Hervé and Zaoui (1995)
where the elementary pattern representing the microstructure is a *n*-phase
cylindrical inclusion which is embedded in an infinite matrix subjected to
homogeneous boundary conditions at infinity (Figure 1). Each phase is
homogeneous, linearly elastic and transversely isotropic with the axis of
transverse isotropy along the direction of the fibre.

Let us assume first that the Representative Volume Element (RVE) of the studied microstructure is a Hashin assemblage of cylindrical domains

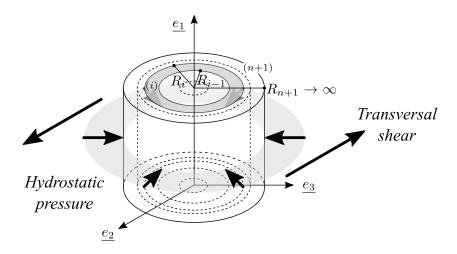


Figure 1: One single elementary pattern made of a n-layered cylindrical inclusion embedded in an infinite matrix, i.e. phase (n + 1).

consisting of a set of N_{λ} families (see Figure 2) of homothetic identical finite composite domains whose material content is known. These families are 223 called here "pattern", they are made of different phases and this microstruc-224 ture can be referred to as a generalized Hashin's assemblage of patterns. The 225 configuration under study is referred to a Cartesian rectangular coordinate 226 system in the basis $(\underline{e_1}, \underline{e_2}, \underline{e_3})$ thus allowing to locate any point from the 227 origin O by its position vector $\underline{x} = x_1 \underline{e_1} + x_2 \underline{e_2} + x_3 \underline{e_3}$. Direction given by 228 $\underline{e_1}$ is parallel to the fibre longitudinal axis while $(O, \underline{e_2}, \underline{e_3})$ define the trans-229 verse plane. A cylindrical coordinates system with the same origin and 230 the orthonormal basis set $\left(\underline{e_r},\,\underline{e_\theta},\,\underline{e_1}\right)$ can also be used. In this cylindrical 231 representation, coordinates of the position vector are denoted (r, θ, x_1) . As 232 in Hervé and Zaoui (1995), let phase (i), for $i \in \{1, 2, ..., n+1\}$, lie within

the shell limited by the inner radius R_{i-1} and the outer radius R_i (see Figure 1). It should be noted that we consider $R_0 = 0$ and $R_{n+1} \to \infty$. The 235 interfaces between the different phases are supposed to be perfect leading 236 to the continuity of the displacement vector \underline{u} and of the stress vector \underline{T} at 237 each interface $r = R_i$. Let $k_{23}^{(i)}$ and $\mu_{23}^{(i)}$ be respectively the transverse bulk 238 and shear moduli of phase (i) and $\underline{\varepsilon}$ and $\underline{\sigma}$ be respectively the strain and 239 stress tensors. A cylindrical symmetry behaviour is considered where $k_{23}^{(i)}$ 240 and $\mu_{23}^{(i)}$ depend only on r. In order to determine the effective transverse 241 bulk and shear moduli of the assemblage (i.e. k_{23}^{eff} and μ_{23}^{eff}), two elementary 242 loadings modes are studied: an in-plane hydrostatic mode and an in-plane 243 transverse shear one.

245 2.2. Methodology

In the two studied modes the same methodology has been used in order 246 to derive closed-form solutions of the transverse bulk and shear moduli. The 247 local fields inside each phase of each pattern λ with $\lambda \in \{1, 2, ..., N_{\lambda}\}$ are 248 here expressed thanks to the model developed in Hervé and Zaoui (1995) 249 and simplified recently in Hervé-Luanco (2020). Let n_{λ} be the number of 250 phases inside pattern λ and m_{λ} the volume fraction of pattern λ . Phase 251 (i_{λ}) corresponds to the part of phase (i) present in pattern λ . Depending on the context, i_{λ} can take an explicit form⁴ or represents the position of phase (i) inside the pattern λ using an integer to indicate the ranking. 254 This is particularly the case if calculations are carried out with i_{λ} such as, for example, $i_{\lambda} - 1$. In that latter case, i_{λ} may take the following values $\{1, 2, \ldots, n_{\lambda}\}$. Consider that the studied material occupies a volume Ω

 $^{^4}$ For instance 1_2 , designating phase (1) in pattern 2.

and that the volume corresponding to pattern λ is denoted Ω_{λ} . We suppose that $\Omega = \bigcup_{\lambda=1}^{N_{\lambda}} \Omega_{\lambda}$ and that $\bigcap_{\lambda=1}^{N_{\lambda}} \Omega_{\lambda} = \emptyset$. We also denote by Ω_i the vol-259 ume corresponding to all the parts of phase (i) present in several patterns 260 and consider that $\Omega_i = \bigcup_{\lambda=1}^{N_{\lambda}} \Omega_{i_{\lambda}}$ and $\bigcap_{\lambda=1}^{N_{\lambda}} \Omega_{i_{\lambda}} = \emptyset$ where $\Omega_{i_{\lambda}}$ is the volume 261 corresponding to the phase (i) in pattern λ . The particular case of two 262 patterns and two phases (section 3) makes it possible to grasp more easily 263 the relationship between (i) and (i_{λ}) . 264 Overall properties are defined through consideration of a boundary value 265 problem. The determination of the effective behaviour is derived from first, 266 the solution of the elementary problem of each pattern embedded in an in-267 finite homogeneous elastic matrix with adequate moduli subjected to the 268 same uniform strain at infinity and secondly, with some adequate average 269 operation leading to the determination of the effective elastic stiffness ten-270 sor C^{eff} (transverse moduli in this paper). The first step is to consider that 271 the same kind of boundary conditions are imposed on each pattern as for 272 the classical GSCS model (Hervé-Luanco, 2020). The terminal sections of 273 the composite are subjected to the following boundary condition:

$$u_1^0 = 0
 T_2^0 = 0
 T_3^0 = 0$$
(1)

and the lateral surface, i.e. $r = R_{n+1}$, to the following ones:

$$\underline{u}^{g} = \underline{E} \cdot \underline{x} \tag{2}$$

On the terminal section of each pattern:

277 and on the lateral surface of each pattern:

$$\underline{u}^0 = \underline{\varepsilon}^0 \cdot \underline{x} \tag{4}$$

where ε^0 in Eq. (4) depends on the considered mode (in-plane hydrostatic or in-plane transverse shear mode).

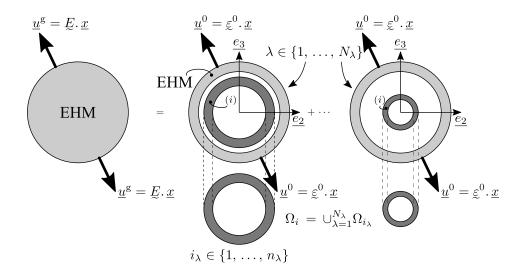


Figure 2: MRP approach with N_{λ} patterns made of a n_{λ} -layered cylindrical inclusion embedded in an infinite medium, i.e. phase (n+1), also corresponding to the Equivalent Homogeneous Medium (EHM).

280 The linear constitutive relation for elasticity will be denoted by:

$$\underline{\sigma} = \underbrace{C}_{15} : \underline{\varepsilon} \tag{5}$$

279

Since we disregard eigenstrains the average strain tensor in any phase (i) is written as follows:

$$\langle \widehat{\varepsilon} \rangle_{\Omega i} = \widehat{\mathcal{A}}_i : \widehat{E}$$
 (6)

where $\underbrace{\mathcal{A}_i}$ is the average intensity concentration tensor regarding phase (i).

The effective elastic moduli tensor $\widetilde{\mathbb{C}}^{\mathrm{eff}}$ is derived from the following rela-

285 tions:

$$\Sigma = \langle \underline{\tilde{c}} \rangle_{\Omega} = C^{\text{eff}} : \langle \underline{\tilde{c}} \rangle_{\Omega} = C^{\text{eff}} : E$$
(7)

It comes immediately from Eqs. (5), (Eq. (6)) and (Eq. (7)) that:

$$\Sigma = \left\langle \widetilde{\underline{C}} : \widetilde{\underline{\mathcal{A}}} \right\rangle_{\Omega} : \widetilde{\underline{E}} = \sum_{i=1}^{n} f_{i} \ \widetilde{\underline{C}}^{(i)} : \widetilde{\underline{\mathcal{A}}}_{i} : \widetilde{\underline{E}}$$
 (8)

where f_i is the volume fraction of phase (i). Consequently, as defined by Hill (1963):

$$\overset{C}{\underset{i=1}{\overset{\text{eff}}{=}}} = \sum_{i=1}^{n} f_i \overset{C}{\underset{i=1}{\overset{(i)}{=}}} : \underset{\underset{i=1}{\overset{}{\sim}}}{\mathcal{A}_i}$$
(9)

289 2.3. In-plane hydrostatic mode

In the case where an in-plane hydrostatic mode is considered, following Hervé and Zaoui (1995), ε^0 in Eq. (4) is chosen as:

$$\underline{\varepsilon}^0 = \beta^0 \left[\left(\underline{e_2} \otimes \underline{e_2} \right) + \left(\underline{e_3} \otimes \underline{e_3} \right) \right] \tag{10}$$

Thanks to the (n+1)-phase problem solved in Hervé and Zaoui (1995) (Eq. 95 (37)),

with $\epsilon = 0$, as typographically defined in Hervé and Zaoui's paper (1995),

we know the average strain tensor $\langle \varepsilon \rangle_{\Omega_{i_{\lambda}}}$ in each phase (i_{λ}) of any pattern λ :

$$\langle \underline{\varepsilon} \rangle_{\Omega_{i_{\lambda}}} = \frac{Q_{11}^{(i_{\lambda}-1)}}{Q_{11}^{(n_{\lambda})}} \beta^{0} \left[(\underline{e}_{2} \otimes \underline{e}_{2}) + (\underline{e}_{3} \otimes \underline{e}_{3}) \right]$$
 (11)

From Eqs. (10) and (Eq. (11)) it is worth noticing that $\langle \varepsilon \rangle_{\Omega_{i_{\lambda}}}$ can be written under the following form:

$$\langle \underline{\varepsilon} \rangle_{\Omega_{i_{\lambda}}} = \mathcal{A}_{i_{\lambda}} \underline{\varepsilon}^{0} \tag{12}$$

where $\mathcal{A}_{i_{\lambda}}$ is a scalar defined by:

$$\mathcal{A}_{i_{\lambda}} = \frac{Q_{11}^{(i_{\lambda}-1)}}{Q_{11}^{(n_{\lambda})}} \tag{13}$$

²⁹⁸ and where Q is the transfer matrix defined in Hervé and Zaoui (1995). It ²⁹⁹ is now possible to write the strain average of whole phase (i) $(m_{\lambda}$ is the ³⁰⁰ volume fraction of pattern λ):

$$\langle \xi \rangle_{\Omega_i} = \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \langle \xi \rangle_{\Omega_{i_{\lambda}}} = \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \mathcal{A}_{i_{\lambda}} \xi^0$$
 (14)

301 Therefore:

$$\underline{E} = \langle \underline{\varepsilon} \rangle_{\Omega} = \sum_{i=1}^{n} f_i \langle \underline{\varepsilon} \rangle_{\Omega_i} = \left[\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \mathcal{A}_{i_{\lambda}} \right) \right] \underline{\varepsilon}^0$$
 (15)

302 It is worth noticing that consequently:

$$\begin{aligned}
& E = E\left[\left(\underline{e_2} \otimes \underline{e_2}\right) + \left(\underline{e_3} \otimes \underline{e_3}\right)\right] \\
& \text{with} \quad E = \left[\sum_{i=1}^n f_i \left(\sum_{\lambda=1}^{N_\lambda} m_\lambda \mathcal{A}_{i_\lambda}\right)\right] \beta^0
\end{aligned}$$
(16)

From Eqs. ⁹⁵ (39) and (40) of Hervé and Zaoui (1995), with $\epsilon = 0$ and using Eq. (A.1) from Appendix A (which summarizes some basic elastic relations applied to transversely isotropic systems), we get the average stress tensor in phase (i_{λ}) when each pattern λ is subjected to boundary conditions defined in Eq. (4) with ε^{θ} given by Eq. (10):

$$\langle \sigma_{11} \rangle_{\Omega_{i_{\lambda}}} = 2 C_{12}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \beta^{0}
\langle \sigma_{22} (\underline{e}_{2} \otimes \underline{e}_{2}) + \sigma_{33} (\underline{e}_{3} \otimes \underline{e}_{3}) \rangle_{\Omega_{i_{\lambda}}} = 2 k_{23}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \xi^{0}$$

$$\downarrow 17$$
(17)

308 leading to:

$$\langle \sigma_{11} \rangle_{\Omega} = \left[\sum_{i=1}^{n} f_{i} \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} 2 C_{12}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \right) \right] \beta^{0}$$

$$\langle \sigma_{22} \left(\underline{e}_{2} \otimes \underline{e}_{2} \right) + \sigma_{33} \left(\underline{e}_{3} \otimes \underline{e}_{3} \right) \rangle_{\Omega} =$$

$$\left[\sum_{i=1}^{n} f_{i} \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} 2 k_{23}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \right) \right] \underline{\varepsilon}^{0}$$

$$(18)$$

The effective elastic moduli tensor \mathcal{C}^{eff} is derived from relation (Eq. (7)) and Eq. (A.1) applied to the equivalent homogeneous medium:

$$\Sigma_{11} = 2 C_{12}^{\text{eff}} E = \langle \sigma_{11} \rangle_{\Omega}$$

$$\Sigma_{22} (\underline{e}_{2} \otimes \underline{e}_{2}) + \Sigma_{33} (\underline{e}_{3} \otimes \underline{e}_{3}) = 2 k_{23}^{\text{eff}} \underline{E}$$

$$= \langle \sigma_{22} (\underline{e}_{2} \otimes \underline{e}_{2}) + \sigma_{33} (\underline{e}_{3} \otimes \underline{e}_{3}) \rangle_{\Omega}$$

$$(19)$$

Comparison between Eq. (19) and Eq. (18) where $\underline{\mathcal{E}}$ and E are given by Eq. (16) implies that:

$$C_{12}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} C_{12}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \right)}{\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \mathcal{A}_{i_{\lambda}} \right)}$$

$$k_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} k_{23}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \right)}{\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \mathcal{A}_{i_{\lambda}} \right)}$$

$$(20)$$

The effective transverse bulk modulus is finally obtained by substituting $A_{i_{\lambda}}$ from Eq. (13) in Eq. (20):

$$k_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_i \ k_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)}}{Q_{11}^{(n_{\lambda})}}}{\sum_{i=1}^{n} f_i \sum_{\lambda \in \overline{\mathbb{N}}}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)}}{Q_{11}^{(n_{\lambda})}}}$$
(21)

and we get the effective value of C_{12} in the same manner:

$$C_{12}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_i C_{12}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)}}{Q_{11}^{(n_{\lambda})}}}{\sum_{i=1}^{n} f_i \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)}}{Q_{11}^{(n_{\lambda})}}}$$
(22)

Eq. (22) will not be considered in the following because only the elastic transverse behaviour is addressed in this paper.

It should be noted that k_{23}^{eff} , given by Eq. (21), depends on the volume frac-

tion of each phase in the composite, on the volume fraction of each pattern,

on the distribution of the different phases inside each pattern and also on

the transverse properties (bulk and shear moduli) of each phase.

Such a coupling between the effective moduli is totally similar to that no-

ticed for macroscopically isotropic particulate composites by Bardella and

324 Genna (2001).

It has been shown in Hervé-Luanco (2020) (following Eq. (23)) that $Q_{11}^{(n_{\lambda})}$ depends on k_{23}^{eff} and on μ_{23}^{eff} :

$$\boldsymbol{Q}^{(n_{\lambda})} = \boldsymbol{J}_{n_{\lambda}+1}^{-1} \left(R_{n_{\lambda}} \right) \boldsymbol{Q}^{*(n_{\lambda})}$$
(23)

327 with

$$\boldsymbol{J}_{n_{\lambda}+1}^{-1}(R_{n_{\lambda}}) = \frac{1}{2 R_{n_{\lambda}} \left(k_{23}^{(n_{\lambda}+1)} + \mu_{23}^{(n_{\lambda}+1)}\right)} \begin{pmatrix} 2 \mu_{23}^{(n_{\lambda}+1)} & R_{n_{\lambda}} \\ 2 k_{23}^{(n_{\lambda}+1)} & -R_{n_{\lambda}} \end{pmatrix}$$
(24)

leading immediately to:

$$Q_{11}^{(n_{\lambda})} = \frac{2 \mu_{23}^{(n_{\lambda}+1)} Q_{11}^{*(n_{\lambda})} + R_{n_{\lambda}} Q_{21}^{*(n_{\lambda})}}{2 R_{n_{\lambda}} \left(k_{23}^{(n_{\lambda}+1)} + \mu_{23}^{(n_{\lambda}+1)} \right)}$$
(25)

 k_{23}^{eff} can be rearranged by substituting Eq. (25) into Eq. (21):

$$k_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} k_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)} R_{n_{\lambda}}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*(n_{\lambda})} + R_{n_{\lambda}} Q_{21}^{*(n_{\lambda})}}}{\sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)} R_{n_{\lambda}}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*(n_{\lambda})} + R_{n_{\lambda}} Q_{21}^{*(n_{\lambda})}}}$$
(26)

where $\left(k_{23}^{(n_{\lambda}+1)} + \mu_{23}^{(n_{\lambda}+1)}\right)$ has been removed because this expression is the same in all the patterns (same infinite medium).

The different matrices \boldsymbol{Q} and \boldsymbol{Q}^* present in Eq. (26) depend all on the pattern λ they refer to. For this reason and in order to more easily evaluate k_{23}^{eff} , we will write it in the following form⁵ using the symbol \otimes to denote the pattern dependency:

$$k_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} k_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)\bigodot{N}} R_{n_{\lambda}\textcircled{N}}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*\textcircled{N}} + R_{n_{\lambda}\textcircled{N}} Q_{21}^{*\textcircled{N}}}}{\sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)\textcircled{N}} R_{n_{\lambda}\textcircled{N}}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*\textcircled{N}} + R_{n_{\lambda}\textcircled{N}} Q_{21}^{*\textcircled{N}}}}$$
(27)

For $N_{\lambda}>1$ (more than one pattern), it is worth noting that the effective transverse bulk modulus $k_{23}^{\rm eff}$ depends on the effective transverse shear modulus $\mu_{23}^{\rm eff}$.

2.4. In-plane transverse shear mode

In the case where an in-plane transverse shear mode is considered, following Hervé and Zaoui (1995), ε^0 in Eq. (4) is chosen as:

$$\underline{\varepsilon}^0 = \gamma^0 \left[\left(\underline{e_2} \otimes \underline{e_2} \right) - \left(\underline{e_3} \otimes \underline{e_3} \right) \right] \tag{28}$$

The second states \mathbf{Q}^* is only written for n_{λ} and n_{λ} being perfectly defined for each pattern, $\mathbf{Q}^{*(n_{\lambda})}$ will be equivalently written $\mathbf{Q}^{*(\lambda)}$.

The same methodology as the one presented in the case of an in-plane hydrostatic mode is used.

From Eq.⁹⁵ (74) published in Hervé and Zaoui (1995), the average strain tensor $\langle \varepsilon \rangle_{\Omega_{i_{\lambda}}}$ in each phase (i_{λ}) of any pattern λ is given by Eq. (29), where $A_{i_{\lambda}}$ – not to be confused with $A_{i_{\lambda}}$ – and $D_{i_{\lambda}}$ are defined constants for phase (i_{λ}) (see Hervé and Zaoui (1995)):

$$\langle \varepsilon \rangle_{\Omega_{i_{\lambda}}} = \frac{1}{D_{n_{\lambda}+1}} \left[D_{i_{\lambda}} - 3 A_{i_{\lambda}} \frac{\left(R_{i_{\lambda}}^4 - R_{i_{\lambda}-1}^4 \right)}{R_{i_{\lambda}}^2 \left(R_{i_{\lambda}}^2 - R_{i_{\lambda}-1}^2 \right)} \right] \varepsilon^0 = \mathcal{A}_{i_{\lambda}} \varepsilon^0$$
 (29)

leading to:

$$\mathcal{A}_{i_{\lambda}} = \frac{1}{D_{n_{\lambda}+1}} \left[D_{i_{\lambda}} - 3 A_{i_{\lambda}} \frac{\left(R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4} \right)}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2} \right)} \right]$$
(30)

It is easy to deduce that we have still:

$$\underline{E} = \langle \underline{\varepsilon} \rangle_{\Omega} = \sum_{i=1}^{n} f_i \langle \underline{\varepsilon} \rangle_{\Omega_i} = \left[\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} A_{i_{\lambda}} \right) \right] \underline{\varepsilon}^0$$
 (31)

with $A_{i_{\lambda}}$ given now by Eq. (30) and consequently:

with
$$E = E\left[(\underline{e}_2 \otimes \underline{e}_2) - (\underline{e}_3 \otimes \underline{e}_3) \right]$$

$$= \left[\sum_{i=1}^n f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \mathcal{A}_{i_{\lambda}} \right) \right] \gamma^0$$
(32)

Using Eq. (A.1) we get the average stress tensor in phase (i_{λ}) when each pattern λ is subjected to boundary conditions defined in Eq. (4) with ε^{0} given by Eq. (28):

$$\langle \underline{\sigma} \rangle_{\Omega_{i_{\lambda}}} = 2 \,\mu_{23}^{(i_{\lambda})} \,\mathcal{A}_{i_{\lambda}} \underline{\varepsilon}^{0}$$
 (33)

354 leading to:

$$\langle g \rangle_{\Omega} = \left[\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \ 2 \ \mu_{23}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \right) \right] \underline{\varepsilon}^0$$
 (34)

The effective elastic stiffness tensor \mathcal{C}^{eff} is derived from relations (Eq. (7)) and (Eq. (A.1)) applied to the equivalent homogeneous medium:

$$\sum_{\mathcal{Z}} = 2 \,\mu_{23}^{\text{eff}} E = \langle \mathcal{Z} \rangle_{\Omega} \tag{35}$$

Comparison between Eq. (34) and Eq. (35) (with ε^0 given by Eq. (28)), where E and E are given by Eq. (32), implies that:

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \ \mu_{23}^{(i_{\lambda})} \mathcal{A}_{i_{\lambda}} \right)}{\sum_{i=1}^{n} f_i \left(\sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \mathcal{A}_{i_{\lambda}} \right)}$$
(36)

Substituting Eq. (30) into Eq. (36) yields the following expression of μ_{23}^{eff} :

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} \,\mu_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{1}{D_{n_{\lambda}+1}} \left[D_{i_{\lambda}} - 3 \, A_{i_{\lambda}} \frac{\left(R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4} \right)}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2} \right)} \right]}{\sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{1}{D_{n_{\lambda}+1}} \left[D_{i_{\lambda}} - 3 \, A_{i_{\lambda}} \frac{\left(R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4} \right)}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2} \right)} \right]}$$
(37)

In Hervé and Zaoui (1995), the form of the solution of the displacement field is expressed in terms of four constants (A_k, B_k, C_k, D_k) in the case of a transverse shear mode and V_k denotes the matrix with these constants as components:

$$\boldsymbol{V}_{k} = \begin{pmatrix} A_{k} \\ B_{k} \\ C_{k} \\ D_{k} \end{pmatrix} \tag{38}$$

Here $A_{i_{\lambda}}$ and $D_{i_{\lambda}}$ correspond respectively to A_k and D_k and are given in Eq. (39) where phase (k) will be replaced by phase (i_{λ}) present in pattern λ and n will be replaced by n_{λ} (see Eq.⁹⁵ (72) in Hervé and Zaoui 22

367 (1995)):

$$\frac{\mathbf{V}_{k}}{D_{n+1}} = \frac{1}{Q_{44}^{(n)}Q_{11}^{(n)} - Q_{41}^{(n)}Q_{14}^{(n)}} \begin{pmatrix} Q_{11}^{(k-1)} & Q_{12}^{(k-1)} & Q_{13}^{(k-1)} & Q_{14}^{(k-1)} \\ Q_{21}^{(k-1)} & Q_{22}^{(k-1)} & Q_{23}^{(k-1)} & Q_{24}^{(k-1)} \\ Q_{31}^{(k-1)} & Q_{32}^{(k-1)} & Q_{33}^{(k-1)} & Q_{34}^{(k-1)} \\ Q_{41}^{(k-1)} & Q_{42}^{(k-1)} & Q_{43}^{(k-1)} & Q_{44}^{(k-1)} \end{pmatrix} \begin{pmatrix} -Q_{14}^{(n)} \\ 0 \\ 0 \\ Q_{11}^{(n)} \end{pmatrix} \tag{39}$$

368 leading to:

$$\frac{A_k}{D_{n+1}} = \frac{-Q_{11}^{(k-1)}Q_{14}^{(n)} + Q_{14}^{(k-1)}Q_{11}^{(n)}}{Q_{44}^{(n)}Q_{11}^{(n)} - Q_{41}^{(n)}Q_{14}^{(n)}}
\frac{D_k}{D_{n+1}} = \frac{-Q_{14}^{(n)}Q_{41}^{(k-1)} + Q_{44}^{(k-1)}Q_{11}^{(n)}}{Q_{44}^{(n)}Q_{11}^{(n)} - Q_{41}^{(n)}Q_{14}^{(n)}} \right\}$$
(40)

It is important to highlight that A_k , i.e. $A_{i_{\lambda}}$ and D_k , i.e. $D_{i_{\lambda}}$, depend on μ_{23}^{eff} through the different components of $\mathbf{Q}^{(n_{\lambda})}$. In order to show the dependence on μ_{23}^{eff} in Eq. (37), $\mathbf{Q}^{(n_{\lambda})}$ is expressed thanks to Eq. (23) with $\mathbf{J}_{n+1}^{-1}(R_n)$ (see Hervé-Luanco (2020)) given in the transverse shear mode by:

$$J_{n+1}^{-1}(R_n) = \frac{1}{\nu_{n+1}} \begin{pmatrix} -\frac{R_{n+1}^2}{8 R_n^3} & -\frac{R_{n+1}^2}{8 R_n^3} & -\frac{R_{n+1}^2}{48 \mu_{23}^{(n+1)} R_n^2} & -\frac{R_{n+1}^2}{48 \mu_{23}^{(n+1)} R_n^2} \\ 0 & -\frac{R_n^3}{4 R_{n+1}^4} & -\frac{\nu_{n+1} R_n^4}{12 \mu_{23}^{(n+1)} R_{n+1}^4} & -\frac{(2 \nu_{n+1} - 3) R_n^4}{24 \mu_{23}^{(n+1)} R_{n+1}^4} \\ -\frac{R_n}{8 R_{n+1}^2} & \frac{R_n}{8 R_{n+1}^2} & \frac{R_n^2}{16 \mu_{23}^{(n+1)} R_{n+1}^2} & -\frac{R_n^2}{16 \mu_{23}^{(n+1)} R_{n+1}^2} \\ -\frac{1}{2 R_n} & -\frac{1}{4 R_n} & \frac{\nu_{n+1} - 1}{4 \mu_{23}^{(n+1)}} & -\frac{2 \nu_{n+1} - 1}{8 \mu_{23}^{(n+1)}} \end{pmatrix}$$

$$(41)$$

After tedious calculations (all the details are given in Appendix B) the final equation providing the effective shear modulus is:

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} \,\mu_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} \frac{m_{\lambda} R_{n_{\lambda} \bigodot{\bigcirc}} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\bigodot{\bigcirc}}^{(i)} + R_{n_{\lambda} \textcircled{\bigcirc}} \beta_{\bigodot{\bigcirc}}^{(i)}\right)}{A_{\bigodot{\bigcirc}} \mu_{23}^{\text{eff}^{2}} + B_{\bigodot{\bigcirc}} \mu_{23}^{\text{eff}} + C_{\bigodot{\bigcirc}}}$$

$$\sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} \frac{m_{\lambda} R_{n_{\lambda} \textcircled{\bigcirc}} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\bigodot{\bigcirc}}^{(i)} + R_{n_{\lambda} \textcircled{\bigcirc}} \beta_{\bigodot{\bigcirc}}^{(i)}\right)}{A_{\bigodot{\bigcirc}} \mu_{23}^{\text{eff}^{2}} + B_{\bigodot{\bigcirc}} \mu_{23}^{\text{eff}} + C_{\bigodot{\bigcirc}}}$$

$$(42)$$

371 with

$$\alpha_{\widehat{\mathcal{N}}}^{(i)} = Q_{44}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{11}^{*\widehat{\mathcal{N}}} + Q_{21}^{*\widehat{\mathcal{N}}} \right)$$

$$- Q_{41}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{14}^{*\widehat{\mathcal{N}}} + Q_{24}^{*\widehat{\mathcal{N}}} \right)$$

$$- 3 \frac{\left(R_{i_{\lambda}\widehat{\mathcal{N}}}^{4} - R_{i_{\lambda}-1\widehat{\mathcal{N}}}^{4} \right)}{R_{i_{\lambda}\widehat{\mathcal{N}}}^{2} \left(R_{i_{\lambda}\widehat{\mathcal{N}}}^{2} - R_{i_{\lambda}-1\widehat{\mathcal{N}}}^{2} \right)}$$

$$\times \left[Q_{14}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{11}^{*\widehat{\mathcal{N}}} + Q_{21}^{*\widehat{\mathcal{N}}} \right) \right]$$

$$- Q_{11}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{14}^{*\widehat{\mathcal{N}}} + Q_{24}^{*\widehat{\mathcal{N}}} \right) \right]$$

$$(43)$$

372 and

$$\beta_{\widehat{\mathcal{N}}}^{(i)} = Q_{44}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{31}^{*\widehat{\mathcal{N}}} + Q_{41}^{*\widehat{\mathcal{N}}} \right)$$

$$- Q_{41}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{34}^{*\widehat{\mathcal{N}}} + Q_{44}^{*\widehat{\mathcal{N}}} \right)$$

$$- 3 \frac{\left(R_{i_{\lambda}\widehat{\mathcal{N}}}^{4} - R_{i_{\lambda}-1\widehat{\mathcal{N}}}^{4} \right)}{R_{i_{\lambda}\widehat{\mathcal{N}}}^{2} \left(R_{i_{\lambda}\widehat{\mathcal{N}}}^{2} - R_{i_{\lambda}-1\widehat{\mathcal{N}}}^{2} \right)}$$

$$\times \left[Q_{14}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{31}^{*\widehat{\mathcal{N}}} + Q_{41}^{*\widehat{\mathcal{N}}} \right)$$

$$- Q_{11}^{(i_{\lambda}-1)\widehat{\mathcal{N}}} \left(Q_{34}^{*\widehat{\mathcal{N}}} + Q_{44}^{*\widehat{\mathcal{N}}} \right) \right]$$

$$(44)$$

 A_{\odot} , A_{\odot} and A_{\odot} have been determined in Eq. (B.14) of Appendix B:

$$A_{\bigcirc} = 12 Z_{12}^{\bigcirc} + 6 \frac{R_{n_{\lambda} \bigcirc}}{k_{23}^{\text{eff}}} \left(Z_{14}^{\bigcirc} + Z_{32}^{\bigcirc} + Z_{24}^{\bigcirc} + Z_{31}^{\bigcirc} \right)$$

$$B_{\bigcirc} = \frac{2 Z_{34}^{\bigcirc} R_{n_{\lambda} \bigcirc}^{2}}{k_{23}^{\text{eff}}} + 2 R_{n_{\lambda} \bigcirc} \left(2 Z_{14}^{\bigcirc} + 2 Z_{32}^{\bigcirc} + Z_{24}^{\bigcirc} + Z_{31}^{\bigcirc} \right)$$

$$C_{\bigcirc} = Z_{34}^{\bigcirc} R_{n_{\lambda} \bigcirc}^{2}$$

$$(45)$$

where Z_{ij}^{\bigcirc} denotes:

$$Z_{ij}^{(\lambda)} \stackrel{\text{def}}{=} Q_{i4}^{*(\lambda)} Q_{j1}^{*(\lambda)} - Q_{j4}^{*(\lambda)} Q_{i1}^{*(\lambda)}$$

$$\tag{46}$$

It should be noted (see Eqs. (42) and (Eq. (45))) that the transverse shear modulus depends on the transverse bulk modulus. Finally both moduli k_{23}^{eff} and μ_{23}^{eff} are linked together. In addition, the radius $R_{n_{\lambda}(\lambda)}$ disappears in both final equations (Eq. (27)) and (Eq. (42)) for particular cases of N_{λ} and n_{λ} (see section 3 for $N_{\lambda} = 2$ and $n_{\lambda} = 2$ for each pattern).

380 3. Particular case of two patterns with two phases in each pat $ag{181}$ $ag{181}$ $ag{181}$ $ag{182}$ $ag{183}$ $ag{184}$

In this section we consider one "direct" pattern and one "inverse" pattern as drawn in Figure 3.

The first pattern $(\lambda=1)$ is called the "direct" pattern and consists in two concentric cylinders where the internal phase is made of the fibre material (1) and the external phase of the pure matrix material (2). The second pattern $(\lambda=2)$ is called the "inverse" pattern and, on the opposite, the internal phase is made now of the pure matrix material (2) and the external phase of the fibre material (1). Let f be the overall volume fraction of fibre,

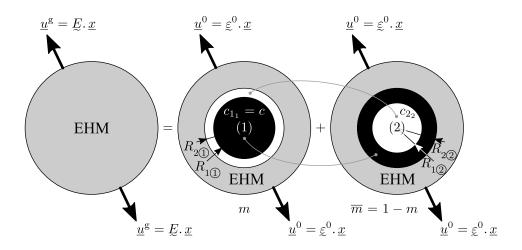


Figure 3: Two morphologically representative patterns.

i.e. $f = f_1$ and let m be the volume fraction of the first pattern and c the volume fraction of fibre inside this first pattern. 391 Let phase (i) $(i \in \{1, 2\})$ lie in each pattern λ within the shell limited by 392 the two concentric cylinders with the radii R_{i-1} and R_{i} for $\lambda \in \{1, 2\}$. 393 In this studied configuration, phase (1) represents the fibres and is split 394 into phase (1_1) inside the direct pattern 1 and phase (1_2) inside the inverse 395 pattern 2. As shown in Figure 3, phase (1_1) corresponds to the first phase, 396 i.e. the internal phase of pattern 1, and lies between radii $R_{0(1)} = 0$ and $R_{1(1)}$. 397 Still considering the fibres, phase (1_2) corresponds to the outer phase, i.e. 398 the second phase of pattern 2, and lies between radii R_{12} and R_{22} . It 390 is important not to confuse the phase number and its indexing number 400 within each pattern. This is expressed as follows for the volume fractions 401 but also applies to radii: $c_{i_{\lambda}}$ corresponds to the volume fraction of phase (i)402 inside pattern λ whereas $c_{i \bigodot}$ is the volume fraction of the "ith" phase inside pattern λ ; c_{2_2} and c_{22} are thus not equivalent. The parameters presented in Figure 3 are linked by the following relations:

$$c_{1_{1}} = c_{1} = c = R_{1}^{2} / R_{2}^{2} \quad \text{and} \quad c_{2_{1}} = c_{2} = 1 - c$$

$$c_{1_{2}} = c_{2} = 1 - c_{2_{2}} \quad \text{and} \quad c_{2_{2}} = c_{1} = R_{1}^{2} / R_{2}^{2}$$

$$f_{1} = mc_{1_{1}} + (1 - m)c_{1_{2}} = mc + (1 - m)(1 - c_{2_{2}}) = f$$

$$f_{2} = 1 - f$$

$$(47)$$

It should be noted that f, m and c are the three independent parameters of the model and all these data allow to express c_{2_2} as $c_{2_2} = [(1-f)+m(c-1)]/(1-m)$. Let also $k_{23}^{(i)}$ and $\mu_{23}^{(i)}$ denote respectively the plane strain bulk modulus and transverse shear modulus of phase (i). Eq. (27) and Eq. (42) have been particularized in this particular case of two patterns with two phases in each pattern. For this purpose, the different transfer matrices \mathbf{Q} and \mathbf{Q}^* have been determined in Appendix C in the

case of an hydrostatic pressure loading and in the case of a transverse shear loading. These developments lead to the following solution for the effective

transverse modulus (see details of calculation in Appendix C.1).

$$k_{23}^{\text{eff}} \stackrel{\text{def}}{=} \frac{\{\mathsf{C}_1\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_2\}}{\{\mathsf{C}_3\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_4\}}$$

$$\stackrel{\subseteq k_{23}^{\text{eff}}}{=} \frac{\{\mathsf{C}_3\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_4\}}{\{\mathsf{C}_4\}_{23}^{\text{eff}}}$$

$$(48)$$

where coefficients $\{C_p\}$ for $p \in [1, 4]$ are known in terms of the three in- ${}_{\subseteq k_{23}^{\text{eff}}}$ dependent parameters f, m, and c and in terms of moduli of each phase
inside the two patterns (see Eq. (C.18)). With more tedious calculations
the effective transverse shear modulus has been determined in Appendix

C.2 as the solution of the following equation:

421

$$\mu_{23}^{\text{eff}} = \mu_{23}^{\text{eff}} \left(f, m, c, k_{23}^{\text{eff}}, \mu_{23}^{\text{eff}}, k_{23}^{(i)}, \mu_{23}^{(i)} \right) \stackrel{\text{def}}{=} \frac{\{A_1\}}{\{A_2\}}$$

$$\subseteq \mu_{23}^{\text{eff}}$$

$$\subseteq \mu_{23}^{\text{eff}}$$

$$(49)$$

where coefficients $\{A_p\}$, $p \in [1, 2]$, function of μ_{23}^{eff} , are defined by Eq. (C.34) and Eqs. (C.36) to (Eq. (C.44)).

424 4. Highlighting the usefulness of the "two patterns - two phases" 425 approach

The specific case of two patterns with two phases in each pattern is particularly suitable for taking into account local morphological fluctuations, such as trapped matrix regions induced by the heterogeneous distribution of fibres. The purpose of this section is to illustrate this ability and to justify the addition of an inverse pattern to the classical GSCS.

In order to check the accuracy of any model, a sufficient amount of reliable "reference data" must be available. Initial resources are generally coming from experimental characterization tests and results from the literature.

A very large majority of experimental studies reported in the literature are based on "mechanical" testing techniques. Although the mechanical characterization of longitudinal and transverse Young's moduli does not, generally, provide any difficulties, this is not as simple for the characterization of the transverse bulk and shear moduli which are considered in the present paper. These moduli are usually missing from the publications and in the best case, are estimated indirectly from elastic constants easier to

obtain. To facilitate the characterization of these transverse elastics constants and reduce the inherent propagation of experimental uncertainties, alternative testing methods have been proposed.

Ultrasonic methods offer such an alternative and have been developed 445 since the 1970's, initiated by Markham (1970) and Zimmer and Cost (1970). 446 The principle is based on the propagation of ultrasonic waves through a 447 sample and the phase velocity of these propagating plane waves is measured. 448 An appropriate geometry thus makes it possible to propagate the waves in 449 the desired directions and to estimate more easily elastic constants using the 450 well-known Christoffel's equations. A recent review of ultrasonic methods 451 written by Paterson et al. (2018) can be consulted for further details. 452

Beyond experimental results on the transverse elastic behaviour, the 453 comparison with a micromechanical model, as presented in the present pa-454 per, requires to know the properties of the constituents but also the mor-455 phology of the microstructure. This is the case for Zimmer and Cost's pa-456 per (1970) which will allow – in a first step – to highlight that the intro-457 duction of the inverse pattern leads to better predictions of the "average" 458 experimental values. If ultrasonic methods make it possible to limit exper-459 imental uncertainties, it nonetheless remains true that these uncertainties 460 on average properties remain large. In addition, other problems are raised 461 when using experimental results as reference data, even when increasing the 462 number of tests. 463

Experimental results are indeed affected by behaviours unaccounted for by the linear elastic homogenization procedure, such as nonlinearities, uncertainties on the actual moduli of the employed phases, or even the presence of interphases of unknown properties between the reinforcement and the matrix. The use of numerical experiments makes it possible to get rid
of these issues. In a second step, results obtained with full-field finite element simulations are thus employed to test the present approach. Gusev
et al.'s paper (2000) has been selected because it combines both experimental results – using ultrasonic techniques – and numerical ones for the desired
elastic properties.

Material properties related to the two above-mentioned examples chosen to illustrate the present approach are gathered in Table 1, where "ZC" refers to Zimmer and Cost (1970), "GHW" to Gusev et al. (2000), and the superscripts "f" and "m" to the fibre and the matrix respectively. As sug-

474

477

Property & Notation	\mathbf{ZC}	GHW	Units	
Overall volume fraction of fibres	$\langle f \rangle$	0.49	0.54	-
Young's modulus of the fibre	$\left\langle E^{\mathrm{f}}\right angle$	72.4	72.5	GPa
Poisson's ratio of the fibre		0.20	0.20	-
Young's modulus of the matrix	$\langle E^{\mathrm{m}} \rangle$	4.34	5.32	GPa
Poisson's ratio of the matrix	$\langle \nu^{\rm m} \rangle$	0.36	0.365	-

Table 1: Materials data as provided by Zimmer and Cost (1970) (referred as ZC, E-glass fibre and ScotchplyTM 1002 epoxy matrix) and by Gusev et al. (2000) (referred as GHW, E-glass fibre and 913 epoxy matrix).

gested by Zimmer and Cost, due to the viscoelasticity of the resin and the ultrasonic frequencies chosen, the Young's modulus of the matrix, $\langle E^{\rm m} \rangle_{\rm ZC}$, is presented with a 40% increase over the measured value for modelling pur-

poses; which gave, in their situation, the best matches between experiences

and reference models. We place ourselves under the same conditions.

The primary objective of this paper is clearly the development of the model, while emphasizing its effectiveness by experimental and numerical examples 6 .

4.1. Proposed methodology

Reference data, i.e. transverse bulk and shear moduli, are firstly extracted from the two publications mentioned above (Zimmer and Cost, 1970;
Gusev et al., 2000) and the uncertainties on the average values are evaluated. These results are intended to be compared with those obtained by the
model presented in Section 3. For this purpose, material data from Table 1
are used as input data for the model. The transverse moduli of the unidirectional composites are derived by using an iterative algorithm – based

⁶A work in progress will complement the illustrative nature of this section and will offer to scan, different morphologies and fibre volume fractions for validation and parameter calibration purposes.

on Eqs. (C.17) and (C.33) – which can be described by Eq. (50)

$$k_{23}^{\text{eff}} \approx k_{23}^{[j+1]} \stackrel{\text{def}}{=} \frac{\{\mathsf{C}_{1}\}\mu_{23}^{[j]} + \{\mathsf{C}_{2}\}}{\{\mathsf{C}_{3}\}\mu_{23}^{[j]} + \{\mathsf{C}_{4}\}} \stackrel{\subseteq k_{23}^{\text{eff}}}{=} \frac{\{\mathsf{C}_{1}\}\mu_{23}^{[j]} + \{\mathsf{C}_{4}\}}{\{\mathsf{C}_{3}\}\mu_{23}^{[j]} + \{\mathsf{C}_{4}\}} \stackrel{\text{def}}{=} \frac{\{\mathsf{C}_{1}\}\mu_{23}^{[j]} + \{\mathsf{C}_{4}\}}{\{\mathsf{C}_{2}\}\mu_{23}^{\text{eff}}}$$
with $\{\mathsf{C}_{p}\}, p \in [1, 4]$, depending on $(f, m, c, k_{23}^{(i)}, \mu_{23}^{(i)})$

$$\mu_{23}^{\text{eff}} \approx \mu_{23}^{[j+1]} \stackrel{\text{def}}{=} \frac{\{\mathsf{A}_{1}\}}{\{\mathsf{A}_{2}\}} \stackrel{\text{Geff}}{=} \frac{\{\mathsf{A}_{1$$

and where $k_{23}^{[j]}$ and $\mu_{23}^{[j]}$ are respectively estimates of the effective plane-495 strain bulk and transverse shear moduli at step $[j], j \in \mathbb{N}$, of the iteration 496 process (see Figure 4). The initial estimates, $k_{23}^{[0]}$ and $\mu_{23}^{[0]}$, can be chosen 497 as the plane-strain bulk and transverse shear moduli of the matrix or the 498 ones of the fibre leading respectively to the lower or to the upper estimates. 499 The iteration process is stopped when the relative error defined by Eq. (51) 500 is lower than 10^{-6} . 501

$$\operatorname{Err} = \frac{\sqrt{\left(\mu_{23}^{[j+1]} - \mu_{23}^{[j]}\right)^2 + \left(k_{23}^{[j+1]} - k_{23}^{[j]}\right)^2}}{\sqrt{\left(\mu_{23}^{[0]}\right)^2 + \left(k_{23}^{[0]}\right)^2}}$$
(51)

Figure 5 illustrates the iteration process for two isotropic but contrasted 502 phases as in Hervé et al. (1991). Convergence is obtained within only a few 503 iterations and in a fraction of a second on a personal computer. 504

The input parameters in Eq. (50) are the elastic behaviour of each phase 505 and the following three morphological parameters: f, the volume fraction

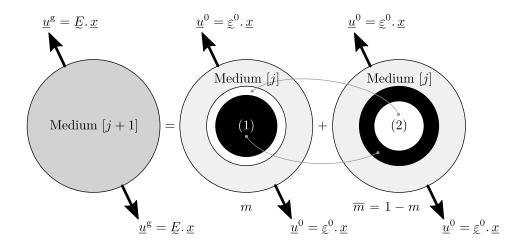


Figure 4: Recursive algorithm to get the effective transverse behaviour.

of fibre, m, the volume fraction of the "direct" pattern and c, the volume fraction of fibre inside the "direct" pattern. If the values of m and c were chosen arbitrarily in the example given in Figure 5, it is necessary to proceed differently for the comparison with Zimmer and Cost (1970) and Gusev et al. (2000) papers. Let us recall that m and c must satisfy, respectively, Eqs. (52) and (53) as in Joannès and Hervé-Luanco (2016b).

$$m \ge \frac{1}{2} + |f - \frac{1}{2}|\tag{52}$$

$$0 \le c_{\min} = 1 + \frac{f - 1}{m} < c < c_{\max} = \frac{f}{m} \le 1$$
 (53)

Knowing f from Table 1, the range of variation of m and c is determined and possible pairs (m,c) – distributed over the entire parameter space – are selected to assess the domain of the response of the model in terms of effective moduli k_{23}^{eff} and μ_{23}^{eff} . Plotting the response domain of the model makes it possible to compare it with the reference data.

513

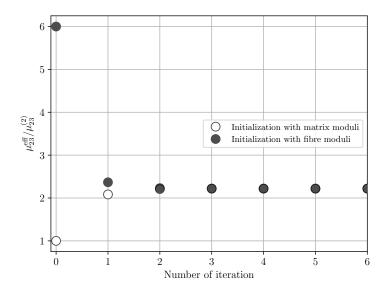


Figure 5: Effective shear modulus of a fibre-reinforced composite yielded by an iterative algorithm and normalized by the shear modulus of the matrix (phase (2)). The fibre (phase (1)) volume fraction, f, is equal to 0.5, as to m and c. Shear moduli are $\mu^{(1)} = 6$ and $\mu^{(2)} = 1$ with the Poisson's coefficients $\nu^{(1)} = 0$ and $\nu^{(2)} = 0.45$.

19 4.2. Results and discussion

As previously mentioned, Zimmer and Cost's paper (1970) is particularly suitable to highlight the interest of the present model. Zimmer and Cost have considered the ultrasonic characterization of a glass-epoxy composite: E-glass fibres reinforcing a ScotchplyTM 1002 epoxy matrix (see Table 1). The following results for C_{22} and C_{23} (see Eq. (54)) have been reported with their associated uncertainties.

$$\langle C_{22}\rangle_{\text{ZC}} = (17.79 \pm 1.03) \,\text{GPa}$$

 $\langle C_{23}\rangle_{\text{ZC}} = (9.79 \pm 1.52) \,\text{GPa}$ (54)

It is worth noting that the transverse moduli C_{22} and C_{23} are related to the effective transverse plane-strain bulk and shear moduli through Eq. (A.2). Experimental average values from Zimmer and Cost (1970) are finally given as follows:

$$\left\langle k_{23}^{\text{eff}} \right\rangle_{\text{ZC}} = (13.79 \pm 1.28) \,\text{GPa}$$

$$\left\langle \mu_{23}^{\text{eff}} \right\rangle_{\text{ZC}} = (4.00 \pm 1.28) \,\text{GPa}$$

$$(55)$$

 $\langle k_{23}^{\rm eff} \rangle_{
m ZC}$ is provided with an estimated uncertainty of slightly more than 9 % and $\langle \mu_{23}^{\rm eff} \rangle_{
m ZC}$ with an estimated uncertainty of 32 %.

532

By following the iterative process described in $\S 4.1$, and by varying m 533 and c, it is possible to build gradually the domain of the response of the 534 model corresponding to Zimmer and Cost's experimental results (1970). 535 The data of Table 1 being given, for each investigated pair, (m, c), a "point" 536 of the response domain is obtained. In order to illustrate the way the error 537 defined in Eq. (51) decreases during the iterative algorithm, its value has 538 been plotted in Figure 6 (top and bottom), respectively when the initial 539 medium corresponds to the fibre (glass) and to the matrix (epoxy). 540

It is worth noticing that the speed of convergence, obviously for one set of parameters, is very fast; namely the number of iterations necessary to reach the desired relative error (10^{-6}) is low, i.e. 9 iterations for the conditions considered here. We have chosen to keep in Figure 6 only five different values for m with c = f = 0.49. This is also the case for the response domain plotted in Figure 7, even if, for this figure more values of m and c are necessary to draw the envelop curves.

Figure 7 requires some explanations; the values of k_{23}^{eff} or μ_{23}^{eff} are placed on the y-axis and evolve as a function of c (placed on the x-axis) and of m

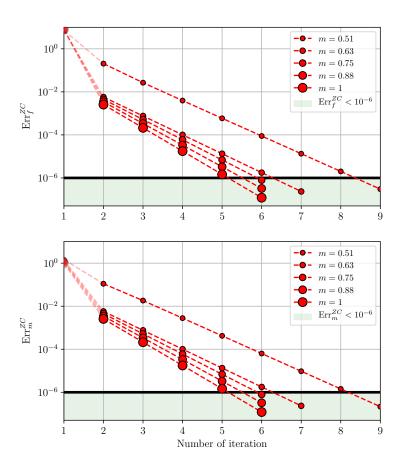


Figure 6: Error minimization during the iteration process corresponding to Zimmer and Cost's experimental conditions (1970), in the particular case where c = f = 0.49 and where medium [0] corresponds to the fibre (top) or to the matrix (bottom).

represented with dotted lines. The value of m is between 0.51 and 1, this latter case corresponding to the classical three-phase model (represented by the " \odot " symbol), and the limit values for c are indicated by left and right triangles. What appears first is the relatively large area related to Zimmer

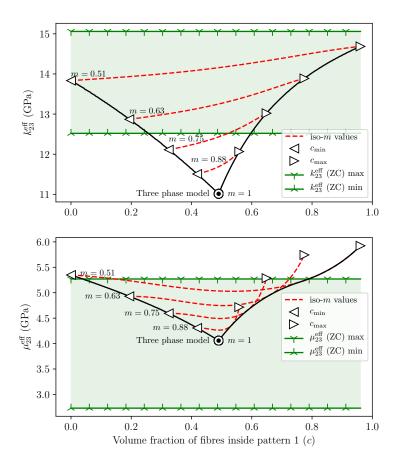


Figure 7: Analytical results, obtained with the present model, are compared to Zimmer and Cost's experimental data (1970).

and Cost's results (1970) inherent to the experimental uncertainties. If the GSCS predicted value for μ_{23}^{eff} is very close to that obtained experimentally by Zimmer and Cost, it is not the same for k_{23}^{eff} , which is far below the expected value. The response domain of the proposed model is located be-

tween the solid line curves (envelope curves). The response domain is quite large and allows to reach the plain-strain bulk modulus obtained experimentally. An infinity of pairs (m, c) achieves this goal but the experimental uncertainty is really too broad to provide further conclusions. These are the limits of this first comparison step based on experimental results.

As already stated, the second set of data is taken from Gusev et al. 563 (2000) where a glass-epoxy composite is also considered: E-glass fibres re-564 inforcing a 913 epoxy matrix. In Gusev et al.'s work (2000), the ultrasonic 565 experimental results are compared to finite element simulations making it 566 possible to overcome a large part of the uncertainty problems raised above. 567 Elastic constants "are calculated numerically based on periodic Monte Carlo 568 realizations with unit cells comprising a random dispersion of 100 non-569 overlapping fibres". According to the authors, this process is sufficient to 570 reduce the uncertainty on the average values of elastic constants to less 571 than 1%. They show a good agreement between the experimental and nu-572 merical results. Thanks to their numerical approach, they also show "that 573 the randomness of the composite microstructure had a significant influence 574 on the transverse composite elastic constants"; what is now well known and 575 justifies the use of the MRP approach which offers great flexibility. Gusev 576 et al.'s numerical results (2000) are used in this second comparison step 577 and C_{22} and C_{23} are calculated from the compliance matrix provided in 578 their paper. The following results have been found while considering an uncertainty of 1%:

$$\langle C_{22}\rangle_{\text{GWH}} = (22.38 \pm 0.22) \,\text{GPa}$$

 $\langle C_{23}\rangle_{\text{GWH}} = (10.09 \pm 0.10) \,\text{GPa}$

$$(56)$$

which leads to Eq. (57) (using Eq. (A.2)):

597

598

599

600

602

$$\left\langle k_{23}^{\text{eff}} \right\rangle_{\text{GWH}} = (16.23 \pm 0.16) \,\text{GPa}$$

$$\left\langle \mu_{23}^{\text{eff}} \right\rangle_{\text{GWH}} = (6.14 \pm 0.16) \,\text{GPa}$$

$$(57)$$

It is necessary to say that the value of μ_{23}^{eff} provided in Gusev et al.'s paper (2000) is slightly below (about 1%) the value calculated here, which ensures the transverse isotropy.

As for the first step, the domain of the response of the proposed model 585 is plotted in Figure 8. It can be seen that the analytical results are in good 586 agreement and encompass the numerical values. However Gusev et al. do 587 not give precise estimates of the uncertainties of their simulations, which 588 in all cases are negligible compared to the range of values represented and 589 are not shown in Figure 8. The three-phase model corresponding to m=1590 is the lowest value of the predicted moduli in Figure 7 and Figure 8, the 591 predicted moduli are far below the expected values for the materials that 592 are considered in this paper. This can be explained by the fact that, in the 593 studied microstructures, a part of the matrix is trapped by the fibres (see 594 for instance an image⁷ of the transverse cross-section of Gusev et al.'s ma-595 terial (2000) in Figure 9). 596

Figure 7 and Figure 8 clearly show that the introduction of an inverse pattern makes it possible to considerably extend the prediction range of the three phase model. The reference values considered in the two comparison steps are reached without any difficulty by varying m and c. These last two figures provide a wealth of results and other analyzes can be drawn from them:

 $^{^7\}mathrm{A}$ similar micrograph is presented in Zimmer and Cost's publication (1970).

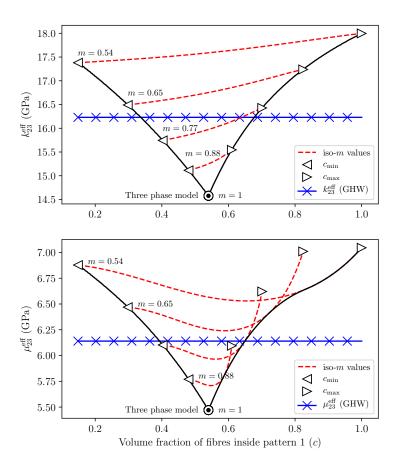


Figure 8: Analytical predicted transverse moduli compared to Gusev et al.'s numerical results (2000).

• Even considering relatively low contributions of the inverse pattern, it is possible to increase the transverse moduli by several percent. This is "graphically" highlighted in Figure 7 where the experimental uncertainty range is plotted. In the studied configuration and as a

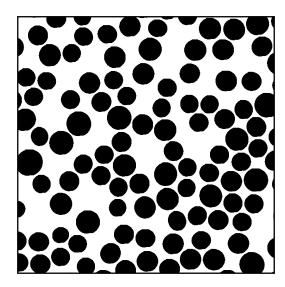


Figure 9: Example of a transverse cross-section microstructure of a unidirectional composite taken from Gusev et al. (2000). Glass fibres appears in black and the epoxy matrix in white, trapped matrix regions are clearly visible.

first approximation, considering a third of reverse pattern and twothirds of direct pattern allows about 20 % variation on the values of k_{23}^{eff} or μ_{23}^{eff} .

- In the case of the plain strain bulk modulus, for a given $m \neq 1$, varying c does not offer much "modulation" of the predicted values.
- The effect of c is much more visible when considering the transverse shear modulus. Two areas appear in the k_{23}^{eff} graphs of Figure 7 and Figure 8: "c < f" and "c > f". When c < f, the sensitivity to c is very low as in the case of μ_{23}^{eff} analysed above. When c > f, the sensitivity to c becomes very large and tiny variations are enough to increase the predicted values by a few percent. This highly sensitive area is probably difficult to use, while providing very little added

value in terms of the predicted range.

• As a first approximation, setting c=f seems to be a good modelling compromise. This allows a wide modulus range to be obtained while ensuring stability and smoothness regarding predicted values. Moreover, it seems that (m,c) solutions pairs for k_{23}^{eff} and μ_{23}^{eff} are quite close⁸.

5. Conclusion

619

620

621

622

623

624

638

639

In this paper, a pattern-based method has been introduced to take into 626 account the effect of the morphological fluctuations on the transverse elastic 627 behaviour of fibre reinforced composites. For that purpose a Generalized 628 Self-Consistent Scheme based on N_{λ} patterns with n_{λ} phases each has been 629 proposed. The particular case of two patterns with two phases has been 630 completely developed, the first pattern is a "direct" one (fibre embedded 631 in the matrix) and the other is an "inverted" one (matrix embedded in the 632 phase fibre). This second pattern allows us to take into account the role the 633 non-percolated matrix part plays on the transverse elastic behaviour. Two 634 additional morphological parameters (m, the volume fraction of the direct635 pattern in the microstructure and c, the volume fraction of fibre inside the 636 second pattern) have been introduced.

As it has been shown in this paper, these two parameters make it possible to widely extend the predictive capacity of the classical three phase model. For a given microstructure, several pairs (m, c) seem to be able

⁸This analysis, dealing with the uniqueness of solution pairs, constitutes a work in progress that goes beyond the scope of the present paper.

to accurately describe the experimental results. This means that from an appropriately identified pair (m,c), it is possible to predict the transverse 642 behaviour of a composite microstructure with trapped or non-percolated 643 matrix areas. This identification, which is not the subject of this paper, 644 can be carried out in different ways. An image analysis procedure, derived 645 from a covariogram analysis can for example be applied and is under devel-646 opment by the authors. Moreover, a work in progress aims to show that for 647 a given microstructure, a couple (m,c) can be chosen quasi-independently 648 of the phase contrast and the phase properties in order to predict effective 649 transverse elastic constants. 650

651 Acknowledgement

This study has been supported by Michelin Company. The authors are indebted to R. Bruant and A. Mbiakop-Ngassa for fruitful discussions during this work.

⁶⁵⁵ Appendix A. Elastic behaviour of transversely isotropic systems

The linear constitutive relation, for elasticity is written here in the form:

$$\begin{pmatrix}
\sigma_{11} \equiv \sigma_{1} \\
\sigma_{22} \equiv \sigma_{2} \\
\sigma_{33} \equiv \sigma_{3} \\
\sigma_{23} \equiv \sigma_{4} \\
\sigma_{31} \equiv \sigma_{5} \\
\sigma_{12} \equiv \sigma_{6}
\end{pmatrix} = \begin{pmatrix}
C_{11} & C_{12} & C_{12} & 0 & 0 & 0 \\
C_{12} & C_{22} & C_{23} & 0 & 0 & 0 \\
C_{12} & C_{23} & C_{22} & 0 & 0 & 0 \\
0 & 0 & 0 & C_{44} & 0 & 0 \\
0 & 0 & 0 & 0 & C_{55} & 0 \\
0 & 0 & 0 & 0 & C_{55}
\end{pmatrix} \begin{pmatrix}
\varepsilon_{1} \equiv \varepsilon_{11} \\
\varepsilon_{2} \equiv \varepsilon_{22} \\
\varepsilon_{3} \equiv \varepsilon_{33} \\
\varepsilon_{4} \equiv 2 \varepsilon_{23} \\
\varepsilon_{5} \equiv 2 \varepsilon_{31} \\
\varepsilon_{6} \equiv 2 \varepsilon_{12}
\end{pmatrix} \tag{A.1}$$

In the equivalent homogeneous material we will use C_{ij}^{eff} and in phase (k) $C_{ij}^{(k)}$ to describe their respective elastic behaviour. By combining C_{22} and C_{23} , C_{23} , C_{23} and C_{23}

$$k_{23} = \frac{C_{22} + C_{23}}{2}$$

$$\mu_{23} = \frac{C_{22} - C_{23}}{2}$$
(A.2)

Appendix B. Determination of $\mu_{23}^{ ext{eff}}$ in the case of N_{λ} patterns with n_{λ} phases

In section 2.4, the homogenisation approach has led to the following effective transverse shear modulus (Eq. (37)):

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} \,\mu_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{1}{D_{n_{\lambda}+1}} \left[D_{i_{\lambda}} - 3 \, A_{i_{\lambda}} \frac{\left(R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4} \right)}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2} \right)} \right]}{\sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} m_{\lambda} \frac{1}{D_{n_{\lambda}+1}} \left[D_{i_{\lambda}} - 3 \, A_{i_{\lambda}} \frac{\left(R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4} \right)}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2} \right)} \right]}$$
(B.1)

 $A_{i_{\lambda}}/D_{n_{\lambda}+1}$ and $D_{i_{\lambda}}/D_{n_{\lambda}+1}$ in Eq. (B.1) are given by Eq. (40) which is written in the following form:

$$\frac{A_{i_{\lambda}}}{D_{n_{\lambda}+1}} = \frac{Q_{14}^{(i_{\lambda}-1)}Q_{11}^{(n_{\lambda})} - Q_{11}^{(i_{\lambda}-1)}Q_{14}^{(n_{\lambda})}}{Q_{44}^{(n_{\lambda})}Q_{11}^{(n_{\lambda})} - Q_{41}^{(n_{\lambda})}Q_{14}^{(n_{\lambda})}} \\
\frac{D_{i_{\lambda}}}{D_{n_{\lambda}+1}} = \frac{Q_{44}^{(i_{\lambda}-1)}Q_{11}^{(n_{\lambda})} - Q_{14}^{(n_{\lambda})}Q_{41}^{(i_{\lambda}-1)}}{Q_{44}^{(n_{\lambda})}Q_{11}^{(n_{\lambda})} - Q_{41}^{(n_{\lambda})}Q_{14}^{(n_{\lambda})}} \right\}$$
(B.2)

It should be noted that $A_{i_{\lambda}}$ and $D_{i_{\lambda}}$ depend on μ_{23}^{eff} through the different components of $\boldsymbol{Q}^{(n_{\lambda})}$. In order to exhibit the dependance on μ_{23}^{eff} in Eq. (B.1), $\boldsymbol{Q}^{(n_{\lambda})}$ is expressed thanks to Eq. (B.3) where $\boldsymbol{Q}^{*(n_{\lambda})}$ does not depend on μ_{23}^{eff} :

$$\boldsymbol{Q}^{(n_{\lambda})} = \boldsymbol{J}_{n_{\lambda}+1}^{-1} \left(R_{n_{\lambda}} \right) \boldsymbol{Q}^{*(n_{\lambda})}$$
(B.3)

with $(\nu_{n_{\lambda}+1}-1) \boldsymbol{J}_{n_{\lambda}+1}^{-1}(R_{n_{\lambda}})$ (see Hervé-Luanco (2020)) given in the transverse shear mode by:

$$\begin{pmatrix}
-\frac{R_{n_{\lambda}+1}^{2}}{8 R_{n_{\lambda}}^{3}} & -\frac{R_{n_{\lambda}+1}^{2}}{8 R_{n_{\lambda}}^{3}} & -\frac{R_{n_{\lambda}+1}^{2}}{48 \mu_{23}^{(n_{\lambda}+1)} R_{n_{\lambda}}^{2}} & -\frac{R_{n_{\lambda}+1}^{2}}{48 \mu_{23}^{(n_{\lambda}+1)} R_{n_{\lambda}}^{2}} \\
0 & -\frac{R_{n_{\lambda}}^{3}}{4 R_{n_{\lambda}+1}^{4}} & -\frac{\nu_{n_{\lambda}+1} R_{n_{\lambda}}^{4}}{12 \mu_{23}^{(n_{\lambda}+1)} R_{n_{\lambda}+1}^{4}} & -\frac{(2 \nu_{n_{\lambda}+1} - 3) R_{n_{\lambda}}^{4}}{24 \mu_{23}^{(n_{\lambda}+1)} R_{n_{\lambda}+1}^{4}} \\
-\frac{R_{n_{\lambda}}}{8 R_{n_{\lambda}+1}^{2}} & \frac{R_{n_{\lambda}}}{8 R_{n_{\lambda}+1}^{2}} & \frac{R_{n_{\lambda}}^{2}}{16 \mu_{23}^{(n_{\lambda}+1)} R_{n_{\lambda}+1}^{2}} & -\frac{R_{n_{\lambda}}^{2}}{16 \mu_{23}^{(n_{\lambda}+1)} R_{n_{\lambda}+1}^{2}} \\
-\frac{1}{2 R_{n_{\lambda}}} & -\frac{1}{4 R_{n_{\lambda}}} & \frac{\nu_{n_{\lambda}+1} - 1}{4 \mu_{23}^{(n_{\lambda}+1)}} & -\frac{2 \nu_{n_{\lambda}+1} - 1}{8 \mu_{23}^{(n_{\lambda}+1)}}
\end{pmatrix} (B.4)$$

To facilitate reading, n_{λ} being perfectly defined for each pattern, $\mathbf{Q}^{*(n_{\lambda})}$ will be noted $\mathbf{Q}^{*(\lambda)}$ in the following equations where (λ) denotes the pattern dependency. It is worth taking into account that phase $(n_{\lambda}+1)$ is the same phase in all the patterns and corresponds to the effective medium. To determine k_{23}^{eff} and μ_{23}^{eff} , we will thus consider that $k_{23}^{\text{eff}} = k_{23}^{(n_{\lambda}+1)}$ and $\mu_{23}^{\text{eff}} = \mu_{23}^{(n_{\lambda}+1)}$. Coefficient $\nu_{n_{\lambda}+1}$ can be calculated by using its definition given in Hervé and Zaoui (1995):

$$\nu_{n_{\lambda}+1} = \frac{C_{23}^{(n_{\lambda}+1)}}{C_{22}^{(n_{\lambda}+1)} + C_{22}^{(n_{\lambda}+1)}}$$
(B.5)

By using Eq. (A.2):

$$k_{23}^{(n_{\lambda}+1)} = \frac{C_{22}^{(n_{\lambda}+1)} + C_{23}^{(n_{\lambda}+1)}}{2}$$

$$\mu_{23}^{(n_{\lambda}+1)} = \frac{C_{22}^{(n_{\lambda}+1)} - C_{23}^{(n_{\lambda}+1)}}{2}$$
(B.6)

 $\nu_{n_{\lambda}+1}$ can then equivalently be rewritten as:

$$\nu_{n_{\lambda}+1} = \frac{k_{23}^{(n_{\lambda}+1)} - \mu_{23}^{(n_{\lambda}+1)}}{2 k_{23}^{(n_{\lambda}+1)}}$$
(B.7)

680 Or more generally as:

$$\nu_k = \frac{k_{23}^{(k)} - \mu_{23}^{(k)}}{\frac{2}{45} k_{23}^{(k)}} \tag{B.8}$$

Let us now calculate the denominator of equation (Eq. (B.2)):

$$\{A\} \stackrel{\text{def}}{=} Q_{44}^{(n_{\lambda})} Q_{11}^{(n_{\lambda})} - Q_{41}^{(n_{\lambda})} Q_{14}^{(n_{\lambda})}$$
(B.9)

All of the components of $Q^{(n_{\lambda})}$ present in the previous equation can be determined by introducing Eq. (B.4) in (Eq. (B.3)):

$$Q_{44}^{(n_{\lambda})} = \frac{1}{\nu_{n_{\lambda}+1} - 1} \left[-\frac{Q_{14}^{*\textcircled{0}}}{2 R_{n_{\lambda}}} - \frac{Q_{24}^{*\textcircled{0}}}{4 R_{n_{\lambda}}} + \frac{Q_{34}^{*\textcircled{0}}}{4 \mu_{23}^{(n_{\lambda}+1)}} (\nu_{n_{\lambda}+1} - 1) - \frac{Q_{44}^{*\textcircled{0}}}{8 \mu_{23}^{(n_{\lambda}+1)}} (2 \nu_{n_{\lambda}+1} - 1) \right]$$

$$Q_{11}^{(n_{\lambda})} = \frac{1}{\nu_{n_{\lambda}+1} - 1} \left(\frac{R_{n_{\lambda}+1}}{R_{n_{\lambda}}} \right)^{2} \left[-\frac{Q_{11}^{*\textcircled{0}}}{8 R_{n_{\lambda}}} - \frac{Q_{31}^{*\textcircled{0}}}{48 \mu_{23}^{(n_{\lambda}+1)}} - \frac{Q_{41}^{*\textcircled{0}}}{48 \mu_{23}^{(n_{\lambda}+1)}} \right]$$

$$Q_{41}^{(n_{\lambda})} = \frac{1}{\nu_{n_{\lambda}+1} - 1} \left[-\frac{Q_{11}^{*\textcircled{0}}}{2 R_{n_{\lambda}}} - \frac{Q_{21}^{*\textcircled{0}}}{4 R_{n_{\lambda}}} + \frac{Q_{31}^{*\textcircled{0}}}{4 \mu_{23}^{(n_{\lambda}+1)}} (\nu_{n_{\lambda}+1} - 1) - \frac{Q_{41}^{*\textcircled{0}}}{8 \mu_{23}^{(n_{\lambda}+1)}} (2 \nu_{n_{\lambda}+1} - 1) \right]$$

$$Q_{14}^{(n_{\lambda})} = \frac{1}{\nu_{n_{\lambda}+1} - 1} \left(\frac{R_{n_{\lambda}+1}}{R_{n_{\lambda}}} \right)^{2} \left[-\frac{Q_{14}^{*\textcircled{0}}}{8 R_{n_{\lambda}}} - \frac{Q_{44}^{*\textcircled{0}}}{48 \mu_{23}^{(n_{\lambda}+1)}} - \frac{Q_{44}^{*\textcircled{0}}}{48 \mu_{23}^{(n_{\lambda}+1)}} \right]$$

$$(B.10)$$

Using Eqs. (B.7) and (Eq. (B.10)), $\{A\}$ can consequently be rewritten as:

$$\{\mathsf{A}\} = \frac{4 \, R_{n_{\lambda}+1}^2}{R_{n_{\lambda}}^2 \left(1 + \frac{\mu_{23}^{(n_{\lambda}+1)}}{k_{23}^{(n_{\lambda}+1)}}\right)^2} \left(\{\mathsf{B}_1\}_{\subseteq/D_{n_{\lambda}+1}} \{\mathsf{B}_2\}_{\subseteq/D_{n_{\lambda}+1}} - \{\mathsf{B}_3\}_{\subseteq/D_{n_{\lambda}+1}} \{\mathsf{B}_4\}_{\subseteq/D_{n_{\lambda}+1}}\right) (B.11)$$

with $\{\mathsf{B}_p\}$, $p \in \llbracket 1, 4 \rrbracket$, given by:

$$\begin{cases}
B_{1} \\ \subseteq D_{n_{\lambda}+1} \\
B_{2} \\ \subseteq D_{n_{\lambda}+1}
\end{cases} \stackrel{\text{def}}{=} -\frac{Q_{14}^{*(\lambda)}}{2 R_{n_{\lambda}}} - \frac{Q_{24}^{*(\lambda)}}{4 R_{n_{\lambda}}} + \frac{Q_{34}^{*(\lambda)}}{4 \mu_{23}^{(n_{\lambda}+1)}} (\nu_{n_{\lambda}+1} - 1) \\
-\frac{Q_{44}^{*(\lambda)}}{8 \mu_{23}^{(n_{\lambda}+1)}} (2 \nu_{n_{\lambda}+1} - 1) \\
\begin{cases}
B_{2} \\ \subseteq D_{n_{\lambda}+1} \\
B_{3} \\ \subseteq D_{n_{\lambda}+1}
\end{cases} \stackrel{\text{def}}{=} -\frac{Q_{11}^{*(\lambda)}}{2 R_{n_{\lambda}}} - \frac{Q_{21}^{*(\lambda)}}{8 R_{n_{\lambda}}} - \frac{Q_{31}^{*(\lambda)}}{4 R_{n_{\lambda}}} + \frac{Q_{31}^{*(\lambda)}}{4 \mu_{23}^{(n_{\lambda}+1)}} (\nu_{n_{\lambda}+1} - 1) \\
-\frac{Q_{41}^{*(\lambda)}}{4 \mu_{23}^{(n_{\lambda}+1)}} (2 \nu_{n_{\lambda}+1} - 1) \\
-\frac{Q_{41}^{*(\lambda)}}{8 \mu_{23}^{(n_{\lambda}+1)}} (2 \nu_{n_{\lambda}+1} - 1)
\end{cases}$$

$$\begin{cases}
B_{4} \\ \subseteq D_{n_{\lambda}+1}
\end{cases} \stackrel{\text{def}}{=} -\frac{Q_{14}^{*(\lambda)}}{8 R_{n_{\lambda}}} - \frac{Q_{24}^{*(\lambda)}}{8 R_{n_{\lambda}}} - \frac{Q_{34}^{*(\lambda)}}{4 R_{n_{\lambda}}} - \frac{Q_{34}^{*(\lambda)}}{4 R_{n_{\lambda}+1}} - \frac{Q_{44}^{*(\lambda)}}{4 R_{n_{\lambda}+1}} \\
\frac{Q_{34}^{*(\lambda)}}{4 R_{n_{\lambda}+1}} - \frac{Q_{44}^{*(\lambda)}}{4 R_{n_{\lambda}+1}} - \frac{Q_{44}^{*(\lambda)}}{4 R_{n_{\lambda}+1}}
\end{cases}$$

By rearranging (Eq. (B.12)) thanks to $Z_{ij}^{\textcircled{\bigcirc}} \stackrel{\text{def}}{=} Q_{i4}^{*\textcircled{\bigcirc}} Q_{j1}^{*\textcircled{\bigcirc}} - Q_{j4}^{*\textcircled{\bigcirc}} Q_{i1}^{*\textcircled{\bigcirc}}$ with $i, j \in \{1, 4\}$ (Eq. (46)) and by using (Eq. (B.7)) it follows that:

$$384 R_{n_{\lambda}}^{2} \mu_{23}^{(n_{\lambda}+1)^{2}} \left(\{B_{1}\}_{\subseteq/D_{n_{\lambda}+1}} \{B_{2}\}_{\subseteq/D_{n_{\lambda}+1}} - \{B_{3}\}_{\subseteq/D_{n_{\lambda}+1}} \{B_{4}\}_{\subseteq/D_{n_{\lambda}+1}} \right) = A_{\widehat{\triangle}} \mu_{23}^{(n_{\lambda}+1)^{2}} + B_{\widehat{\triangle}} \mu_{23}^{(n_{\lambda}+1)} + C_{\widehat{\triangle}}$$
(B.13)

with $A_{(\lambda)}$, $B_{(\lambda)}$ and $C_{(\lambda)}$ given by:

$$A_{\bigodot} \stackrel{\text{def}}{=} 12 Z_{12}^{\bigodot} + 6 \frac{R_{n_{\lambda} \bigodot}}{k_{23}^{\text{eff}}} \left(Z_{14}^{\bigodot} + Z_{32}^{\bigodot} + Z_{24}^{\bigodot} + Z_{31}^{\bigodot} \right)$$

$$B_{\bigodot} \stackrel{\text{def}}{=} \frac{2 Z_{34}^{\bigodot} R_{n_{\lambda} \bigodot}^2}{k_{23}^{\text{eff}}} + 2 R_{n_{\lambda} \bigodot} \left(2 Z_{14}^{\bigodot} + 2 Z_{32}^{\bigodot} + Z_{24}^{\bigodot} + Z_{31}^{\bigodot} \right)$$

$$C_{\bigodot} \stackrel{\text{def}}{=} Z_{34}^{\bigodot} R_{n_{\lambda} \bigodot}^2$$

$$(B.14)$$

It is important to notice that A_{\bigcirc} and B_{\bigcirc} depend on k_{23}^{eff} . Finally:

Eq. (B.2) takes the following form and consequently can be calculated thanks to Eq. (B.15) and to Eq. (B.10):

$$\frac{A_{i_{\lambda}}}{D_{n_{\lambda}+1}} = \frac{Q_{14}^{(i_{\lambda}-1)}Q_{11}^{(n_{\lambda})} - Q_{11}^{(i_{\lambda}-1)}Q_{14}^{(n_{\lambda})}}{\{A\}}
\frac{A_{i_{\lambda}}}{D_{n_{\lambda}+1}} = \frac{Q_{44}^{(i_{\lambda}-1)}Q_{11}^{(n_{\lambda})} - Q_{14}^{(n_{\lambda})}Q_{41}^{(i_{\lambda}-1)}}{\{A\}}
\frac{A_{i_{\lambda}}}{D_{n_{\lambda}+1}} = \frac{Q_{44}^{(i_{\lambda}-1)}Q_{11}^{(n_{\lambda})} - Q_{14}^{(n_{\lambda})}Q_{41}^{(i_{\lambda}-1)}}{\{A\}}$$
(B.16)

689 leading to:

$$\frac{A_{i_{\lambda}}}{D_{n_{\lambda}+1}} = \frac{4 R_{n_{\lambda}} \left(1 + \frac{\mu_{23}^{(n_{\lambda}+1)}}{k_{23}^{(n_{\lambda}+1)}}\right) \left(6 \mu_{23}^{(n_{\lambda}+1)^{2}} \alpha_{A_{i_{\lambda}}} + R_{n_{\lambda}} \mu_{23}^{(n_{\lambda}+1)} \beta_{A_{i_{\lambda}}}\right)}{A_{\widehat{\triangle}} \mu_{23}^{(n_{\lambda}+1)^{2}} + B_{\widehat{\triangle}} \mu_{23}^{(n_{\lambda}+1)} + C_{\widehat{\triangle}}}$$
(B.17)

690 with

$$\alpha_{A_{i_{\lambda}}} \stackrel{\text{def}}{=} Q_{14}^{(i_{\lambda}-1)} \left(Q_{11}^{*\textcircled{\lambda}} + Q_{21}^{*\textcircled{\lambda}} \right) - Q_{11}^{(i_{\lambda}-1)} \left(Q_{14}^{*\textcircled{\lambda}} + Q_{24}^{*\textcircled{\lambda}} \right)$$

$$\beta_{A_{i_{\lambda}}} \stackrel{\text{def}}{=} Q_{14}^{(i_{\lambda}-1)} \left(Q_{31}^{*\textcircled{\lambda}} + Q_{41}^{*\textcircled{\lambda}} \right) - Q_{11}^{(i_{\lambda}-1)} \left(Q_{34}^{*\textcircled{\lambda}} + Q_{44}^{*\textcircled{\lambda}} \right)$$
(B.18)

and

$$\frac{D_{i_{\lambda}}}{D_{n_{\lambda}+1}} = \frac{4 R_{n_{\lambda}} \left(1 + \frac{\mu_{23}^{(n_{\lambda}+1)}}{k_{23}^{(n_{\lambda}+1)}}\right) \left[6 \mu_{23}^{(n_{\lambda}+1)^{2}} \alpha_{D_{i_{\lambda}}} + R_{n_{\lambda}} \mu_{23}^{(n_{\lambda}+1)} \beta_{D_{i_{\lambda}}}\right]}{A_{\bigotimes} \mu_{23}^{(n_{\lambda}+1)^{2}} + B_{\bigotimes} \mu_{23}^{(n_{\lambda}+1)} + C_{\bigotimes}}$$
(B.19)

692 with

$$\alpha_{D_{i_{\lambda}}} \stackrel{\text{def}}{=} Q_{44}^{(i_{\lambda}-1)} \left(Q_{11}^{*\textcircled{0}} + Q_{21}^{*\textcircled{0}} \right) - Q_{41}^{(i_{\lambda}-1)} \left(Q_{14}^{*\textcircled{0}} + Q_{24}^{*\textcircled{0}} \right)$$

$$\beta_{D_{i_{\lambda}}} \stackrel{\text{def}}{=} Q_{44}^{(i_{\lambda}-1)} \left(Q_{31}^{*\textcircled{0}} + Q_{41}^{*\textcircled{0}} \right) - Q_{41}^{(i_{\lambda}-1)} \left(Q_{34}^{*\textcircled{0}} + Q_{44}^{*\textcircled{0}} \right)$$
(B.20)

Replacing $A_{i_{\lambda}}/D_{n_{\lambda}+1}$ and $D_{i_{\lambda}}/D_{n_{\lambda}+1}$ respectively with the expressions given by Eq. (B.17) and by Eq. (B.19) in Eq. (B.1), μ_{23}^{eff} becomes:

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} \, \mu_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} \frac{4 \, m_{\lambda} R_{n_{\lambda}} \left(1 + \frac{\mu_{23}^{(n_{\lambda}+1)}}{k_{23}^{(n_{\lambda}+1)}}\right) \mu_{23}^{(n_{\lambda}+1)} \left(6 \, \mu_{23}^{(n_{\lambda}+1)} \alpha_{\circlearrowleft}^{(i)} + R_{n_{\lambda}} \beta_{\circlearrowleft}^{(i)}\right)}{A_{\circlearrowleft} \mu_{23}^{(n_{\lambda}+1)^{2}} + B_{\circlearrowleft} \mu_{23}^{(n_{\lambda}+1)} + C_{\circlearrowleft}}$$

$$\sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} \frac{4 \, m_{\lambda} R_{n_{\lambda}} \left(1 + \frac{\mu_{23}^{(n_{\lambda}+1)}}{k_{23}^{(n_{\lambda}+1)}}\right) \mu_{23}^{(n_{\lambda}+1)} \left(6 \, \mu_{23}^{(n_{\lambda}+1)} \alpha_{\circlearrowleft}^{(i)} + R_{n_{\lambda}} \beta_{\circlearrowleft}^{(i)}\right)}{A_{\circlearrowleft} \mu_{23}^{(n_{\lambda}+1)^{2}} + B_{\circlearrowleft} \mu_{23}^{(n_{\lambda}+1)} + C_{\circlearrowleft}}$$
(B.21)

695 with

$$\alpha_{\bigcirc}^{(i)} \stackrel{\text{def}}{=} \alpha_{D_{i_{\lambda}}} - 3 \frac{R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4}}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2}\right)} \alpha_{A_{i_{\lambda}}}
\beta_{\bigcirc}^{(i)} \stackrel{\text{def}}{=} \beta_{D_{i_{\lambda}}} - 3 \frac{R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4}}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2}\right)} \beta_{A_{i_{\lambda}}}$$
(B.22)

 $\mu_{23}^{(n_{\lambda}+1)}$ and $k_{23}^{(n_{\lambda}+1)}$ do not depend on the pattern they are attached to (see Figure 2) consequently they do not depend on λ and Eq. (B.21) can be rewritten as:

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} \,\mu_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} \frac{m_{\lambda} R_{n_{\lambda}} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\bigcirc}^{(i)} + R_{n_{\lambda}} \beta_{\bigcirc}^{(i)}\right)}{A_{\bigcirc} \mu_{23}^{\text{eff}^{2}} + B_{\bigcirc} \mu_{23}^{\text{eff}} + C_{\bigcirc}}$$

$$\sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} \frac{m_{\lambda} R_{n_{\lambda}} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\bigcirc}^{(i)} + R_{n_{\lambda}} \beta_{\bigcirc}^{(i)}\right)}{A_{\bigcirc} \mu_{23}^{\text{eff}^{2}} + B_{\bigcirc} \mu_{23}^{\text{eff}} + C_{\bigcirc}}$$
(B.23)

699 where

$$\alpha_{\widehat{\mathbb{N}}}^{(i)} = Q_{44}^{(i_{\lambda}-1)} \left(Q_{11}^{*\widehat{\mathbb{N}}} + Q_{21}^{*\widehat{\mathbb{N}}} \right)$$

$$-Q_{41}^{(i_{\lambda}-1)} \left(Q_{14}^{*\widehat{\mathbb{N}}} + Q_{24}^{*\widehat{\mathbb{N}}} \right)$$

$$-3 \frac{\left(R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4} \right)}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2} \right)}$$

$$\times \left[Q_{14}^{(i_{\lambda}-1)} \left(Q_{11}^{*\widehat{\mathbb{N}}} + Q_{21}^{*\widehat{\mathbb{N}}} \right) \right]$$

$$-Q_{11}^{(i_{\lambda}-1)} \left(Q_{14}^{*\widehat{\mathbb{N}}} + Q_{24}^{*\widehat{\mathbb{N}}} \right) \right]$$

$$-Q_{41}^{(i_{\lambda}-1)} \left(Q_{31}^{*\widehat{\mathbb{N}}} + Q_{41}^{*\widehat{\mathbb{N}}} \right)$$

$$-Q_{41}^{(i_{\lambda}-1)} \left(Q_{34}^{*\widehat{\mathbb{N}}} + Q_{44}^{*\widehat{\mathbb{N}}} \right)$$

$$-3 \frac{\left(R_{i_{\lambda}}^{4} - R_{i_{\lambda}-1}^{4} \right)}{R_{i_{\lambda}}^{2} \left(R_{i_{\lambda}}^{2} - R_{i_{\lambda}-1}^{2} \right)}$$

$$\times \left[Q_{14}^{(i_{\lambda}-1)} \left(Q_{31}^{*\widehat{\mathbb{N}}} + Q_{41}^{*\widehat{\mathbb{N}}} \right) \right]$$

$$-Q_{11}^{(i_{\lambda}-1)} \left(Q_{34}^{*\widehat{\mathbb{N}}} + Q_{44}^{*\widehat{\mathbb{N}}} \right)$$

$$-Q_{11}^{(i_{\lambda}-1)} \left(Q_{34}^{*\widehat{\mathbb{N}}} + Q_{44}^{*\widehat{\mathbb{N}}} \right) \right]$$

It is worth remembering that Eq. (B.23) is an implicit equation depending both on $\mu_{23}^{\rm eff}$ and on $k_{23}^{\rm eff}$ through A_{\bigodot} and B_{\bigodot} . In the different applications we will use the following expressions to take into account the fact that the different radii and the matrices \boldsymbol{Q} and \boldsymbol{Q}^* present in Eq. (B.23) depend on the pattern λ they are attached to:

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{n} f_{i} \,\mu_{23}^{(i)} \sum_{\lambda=1}^{N_{\lambda}} \frac{m_{\lambda} R_{n_{\lambda} \bigodot } \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\bigodot }^{(i)} + R_{n_{\lambda} \bigodot } \beta_{\bigodot }^{(i)}\right)}{A_{\bigodot } \mu_{23}^{\text{eff}^{2}} + B_{\bigodot } \mu_{23}^{\text{eff}} + C_{\bigodot }} \\ \sum_{i=1}^{n} f_{i} \sum_{\lambda=1}^{N_{\lambda}} \frac{m_{\lambda} R_{n_{\lambda} \bigodot } \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\bigodot }^{(i)} + R_{n_{\lambda} \bigodot } \beta_{\bigodot }^{(i)}\right)}{A_{\bigodot } \mu_{23}^{\text{eff}^{2}} + B_{\bigodot } \mu_{23}^{\text{eff}} + C_{\bigodot }}$$
(B.25)

705 where finally

$$\alpha_{\widehat{\otimes}}^{(i)} = Q_{44}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{11}^{*\widehat{\otimes}} + Q_{21}^{*\widehat{\otimes}} \right)$$

$$-Q_{41}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{14}^{*\widehat{\otimes}} + Q_{24}^{*\widehat{\otimes}} \right)$$

$$-3 \frac{\left(R_{i_{\lambda}\widehat{\otimes}}^{4} - R_{i_{\lambda}-1\widehat{\otimes}}^{4} \right)}{R_{i_{\lambda}\widehat{\otimes}}^{2} \left(R_{i_{\lambda}\widehat{\otimes}}^{2} - R_{i_{\lambda}-1\widehat{\otimes}}^{2} \right)}$$

$$\times \left[Q_{14}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{11}^{*\widehat{\otimes}} + Q_{21}^{*\widehat{\otimes}} \right) \right]$$

$$-Q_{11}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{14}^{*\widehat{\otimes}} + Q_{24}^{*\widehat{\otimes}} \right) \right]$$

$$\beta_{\widehat{\otimes}}^{(i)} = Q_{44}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{31}^{*\widehat{\otimes}} + Q_{41}^{*\widehat{\otimes}} \right)$$

$$-Q_{41}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{34}^{*\widehat{\otimes}} + Q_{44}^{*\widehat{\otimes}} \right)$$

$$-3 \frac{\left(R_{i_{\lambda}\widehat{\otimes}}^{4} - R_{i_{\lambda}-1\widehat{\otimes}}^{4} \right)}{R_{i_{\lambda}\widehat{\otimes}}^{2} \left(R_{i_{\lambda}\widehat{\otimes}}^{2} - R_{i_{\lambda}-1\widehat{\otimes}}^{2} \right)}$$

$$\times \left[Q_{14}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{31}^{*\widehat{\otimes}} + Q_{41}^{*\widehat{\otimes}} \right) \right]$$

$$-Q_{11}^{(i_{\lambda}-1)\widehat{\otimes}} \left(Q_{34}^{*\widehat{\otimes}} + Q_{44}^{*\widehat{\otimes}} \right) \right]$$

Appendix C. Details of the calculations made in the particular case of 2 patterns with 2 inverted phases

In this section a configuration with two patterns is considered, one is a "direct" pattern and the other is an "inverse" one, each one being made of two phases ($n=2, N_{\lambda}=2$ and $n_{\lambda}=2$ for each pattern) see description in section 3 and Figure 3.

In the following, we will use the functions and parameters defined below:

Id:
$$\{1, 2\}$$
 \rightarrow $\{1, 2\}$

$$\lambda \mapsto \operatorname{Id}(\lambda) \equiv \overline{\lambda} = \begin{cases} 1 & \text{if } \lambda = 1 \\ 2 & \text{if } \lambda = 2 \end{cases}$$
(C.1)

$$\operatorname{Cp}: \left\{ \begin{array}{l} \{1,2\} \\ \subseteq \Omega \end{array} \right\} \rightarrow \left\{ \begin{array}{l} \{1,2\} \\ \subseteq \mathbb{N} \end{array} \right\}$$

$$\lambda \quad \mapsto \operatorname{Cp}(\lambda) \equiv \mathbb{Z} = \begin{cases} 1 & \text{if } \lambda = 2 \\ 2 & \text{if } \lambda = 1 \end{cases} \tag{C.2}$$

where the codomain $\{1,2\}$ of Id and Cp transformations have totally lost any "pattern" reference. It means that images $\operatorname{Id}(\lambda)$, i.e. $\overline{\lambda}$, and $\operatorname{Cp}(\lambda)$, i.e. $\overline{\lambda}$, are just natural numbers and can, for example, describe phase numbers if they are placed in parentheses or in indices as for : $\bullet^{(k)}$ or \bullet_k . So, taken from Hervé and Zaoui (1995):

$$\rho_{\overline{\lambda}} \stackrel{\text{def}}{=} \mu_{23}^{(\overline{\lambda})} / \mu_{23}^{(\overline{\lambda})}$$

$$a_{\overline{\lambda}} \stackrel{\text{def}}{=} \rho_{\overline{\lambda}} + (3 - 4 \nu_{\overline{\lambda}})$$

$$b_{\overline{\lambda}} \stackrel{\text{def}}{=} (3 - 2 \nu_{\overline{\lambda}}) + \rho_{\overline{\lambda}} (2 \nu_{\overline{\lambda}} - 3)$$

$$c_{\overline{\lambda}} \stackrel{\text{def}}{=} 1 + \rho_{\overline{\lambda}} (3 - 4 \nu_{\overline{\lambda}})$$

$$d_{\overline{\lambda}} \stackrel{\text{def}}{=} 2 \nu_{\overline{\lambda}} - 1 + \rho_{\overline{\lambda}} (1 - 2 \nu_{\overline{\lambda}})$$

$$e_{\overline{\lambda}} \stackrel{\text{def}}{=} 1 - \rho_{\overline{\lambda}}$$
(C.3)

see Eq. (B.8) for $\nu_{\overline{\lambda}}$ and $\nu_{\overline{\lambda}}$. And:

$$q_{\widehat{\mathcal{D}}}^{2} \stackrel{\text{def}}{=} R_{1\widehat{\mathcal{D}}}^{2} / R_{2\widehat{\mathcal{D}}}^{2} \implies \begin{cases} q_{\widehat{\mathbb{D}}}^{2} = c \\ q_{\widehat{\mathbb{D}}}^{2} = c_{2_{2}} \end{cases}$$
(C.4)

To calculate $\alpha_{\bigcirc}^{(i)}$ and $\beta_{\bigcirc}^{(i)}$ in the case of the determination of the effective transverse shear modulus it may be noted that:

$$c_{\overline{\lambda}} = a_{\overline{\lambda}} + 2 d_{\overline{\lambda}} \tag{C.5}$$

Appendix C.1. Development of $k_{23}^{\it eff}$

In the case of two patterns with two phases each, Eq. (27) becomes:

$$k_{23}^{\text{eff}} = \frac{\sum_{i=1}^{2} f_{i} \ k_{23}^{(i)} \sum_{\lambda=1}^{2} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)\bigodot{\lambda}} R_{2\bigodot{\lambda}}}{2 \ \mu_{23}^{\text{eff}} Q_{11}^{*\bigodot{\lambda}} + R_{2\textcircled{\lambda}} Q_{21}^{*\bigodot{\lambda}}}}{\sum_{i=1}^{2} f_{i} \sum_{\lambda=1}^{2} m_{\lambda} \frac{Q_{11}^{(i_{\lambda}-1)\bigodot{\lambda}} R_{2\textcircled{\lambda}}}{2 \ \mu_{23}^{\text{eff}} Q_{11}^{*\bigodot{\lambda}} + R_{2\textcircled{\lambda}} Q_{21}^{*\bigodot{\lambda}}}}$$
(C.6)

Substituting the different components of the Q^{\bigcirc} matrices (see Hervé and Zaoui (1995)) (for $\lambda \in \{1,2\}$) in Eq. (C.6) gives:

$$k_{23}^{\text{eff}} = \frac{fk_{23}^{(1)}\{\mathsf{A}_1\} + (1-f)k_{23}^{(2)}\{\mathsf{A}_2\}}{f\{\mathsf{A}_1\} + (1-f)\{\mathsf{A}_2\}} \stackrel{\subseteq k_{23}^{\text{eff}}}{=} \frac{\{\mathsf{B}_1\}}{\{\mathsf{B}_2\}}$$

$$\stackrel{\subseteq k_{23}^{\text{eff}}}{=} \frac{\subseteq k_{23}^{\text{eff}}}{=} \frac{\subseteq k_{23}^{\text{eff}}}{\{\mathsf{B}_2\}}$$
(C.7)

725 where

728

730

$$\begin{cases}
\mathsf{A}_{1} \\
\subseteq k_{23}^{\text{eff}}
\end{cases} \stackrel{\text{def}}{=} \frac{mQ_{11}^{(0)} R_{2(1)}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*(1)} + R_{2(1)} Q_{21}^{*(1)}} + \frac{(1-m) Q_{11}^{(1)} R_{2(2)}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*(2)} + R_{2(2)} Q_{21}^{*(2)}} \\
\{\mathsf{A}_{2} \} \stackrel{\text{def}}{=} \frac{mQ_{11}^{(1)} R_{2(1)}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*(1)} + R_{2(1)} Q_{21}^{*(1)}} + \frac{(1-m) Q_{11}^{(0)} R_{2(2)}}{2 \mu_{23}^{\text{eff}} Q_{11}^{*(2)} + R_{2(2)} Q_{21}^{*(2)}} \end{cases}$$
(C.8)

The Q^{\bigcirc} matrices are determined from Hervé and Zaoui (1995) for $\lambda \in \{1,2\}$:

$$\boldsymbol{Q}^{(0)\bigcirc} = \boldsymbol{I} \Longrightarrow Q_{11}^{(0)\bigcirc} = 1 \qquad (C.9)$$

$$\boldsymbol{Q}^{(1)\bigcirc} = \boldsymbol{N}^{\lambda(1)} = \frac{1}{\mu_{23}^{(\mathbf{M})} + k_{23}^{(\mathbf{M})}} \begin{pmatrix} (\mu_{23}^{(\mathbf{M})} + k_{23}^{(\mathbf{M})}) & \frac{R_{0\bigcirc}^2}{R_{1\bigcirc}^2} (\mu_{23}^{(\mathbf{M})} - \mu_{23}^{(\mathbf{M})}) \\ (k_{23}^{(\mathbf{M})} - k_{23}^{(\mathbf{M})}) & \frac{R_{0\bigcirc}^2}{R_{1\bigcirc}^2} (\mu_{23}^{(\mathbf{M})} + k_{23}^{(\mathbf{M})}) \end{pmatrix}$$
(C.10)

 $R_{00}^2 = 0$ by definition leading to:

$$Q_{11}^{(1)(\lambda)} = \frac{\mu_{23}^{(\mathbf{A})} + k_{23}^{(\mathbf{A})}}{\mu_{23}^{(\mathbf{A})} + k_{23}^{(\mathbf{A})}}$$
(C.11)

In order to determine k_{23}^{eff} in terms of μ_{23}^{eff} from Eq. (C.6) the \boldsymbol{Q} matrices have to be calculated by using the \boldsymbol{Q}^* matrices like in Hervé-Luanco (2020).

$$\boldsymbol{Q}^{*()} = \boldsymbol{J}_{2}^{()} \left(R_{2()} \right) \boldsymbol{Q}^{(1)()} \tag{C.12}$$

733 with

$$\boldsymbol{J}_{2}^{(\underline{\lambda})}\left(R_{2(\underline{\lambda})}\right) = \begin{pmatrix} R_{2(\underline{\lambda})} & \frac{R_{1(\underline{\lambda})}^{2}}{R_{2(\underline{\lambda})}} \\ 2 k_{23}^{(\underline{\lambda})} & -2 \frac{R_{1(\underline{\lambda})}^{2}}{R_{2(\underline{\lambda})}^{2}} \mu_{23}^{(\underline{\lambda})} \end{pmatrix}$$
(C.13)

134 It can easily been shown that:

$$Q_{11}^{*(\mathring{\Delta})} = \frac{R_{2\mathring{\Delta}} \left(\mu_{23}^{(\mathring{\Delta})} + k_{23}^{(\mathring{\Delta})}\right) + \frac{R_{1\mathring{\Delta}}^{2}}{R_{2\mathring{\Delta}}} \left(k_{23}^{(\mathring{\Delta})} - k_{23}^{(\mathring{\Delta})}\right)}{\mu_{23}^{(\mathring{\Delta})} + k_{23}^{(\mathring{\Delta})}} = \frac{2 k_{23}^{(\mathring{\Delta})} \left(\mu_{23}^{(\mathring{\Delta})} + k_{23}^{(\mathring{\Delta})}\right) - 2 \frac{R_{1\mathring{\Delta}}^{2}}{R_{2\mathring{\Delta}}^{2}} \mu_{23}^{(\mathring{\Delta})} \left(k_{23}^{(\mathring{\Delta})} - k_{23}^{(\mathring{\Delta})}\right)}{\mu_{23}^{(\mathring{\Delta})} + k_{23}^{(\mathring{\Delta})}}$$

$$(C.14)$$

⁷³⁵ $\{A_p\}$, $p \in [1, 2]$, in Eq. (C.8) are then written as:

$$\begin{cases} \mathsf{A}_1 \rbrace &= \frac{m \left(\mu_{23}^{(2)} + k_{23}^{(2)} \right)}{2 \left(\mu_{23}^{(2)} + k_{23}^{(1)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) + 2 \, c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(2)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right)}{2 \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)} \right) + 2 \, c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)} \right)} \\ \lbrace \mathsf{A}_2 \rbrace &= \frac{m \left(\mu_{23}^{(2)} + k_{23}^{(1)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) + 2 \, c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(2)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(1)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)} \right) + 2 \, c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)} \right) + 2 \, c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)} \right) + 2 \, c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)} \right) + 2 \, c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) + 2 \, c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) + 2 \, c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + \mu_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} + \mu_{23}^{(2)} \right) + 2 \, c_{22} \left(k_{23}^{\mathrm{eff}} - k_{23}^{(2)} \right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(2)} \right)} \\ &+ \frac{\left(1 - m \right) \left(\mu_{23}^{\mathrm{eff}} + \mu_{23}^{\mathrm{eff}} \right) \left(\mu_{23}^{\mathrm{eff}} + \mu_{23}^{\mathrm{eff}} \right) \left(\mu_{$$

By reintroducing $\{A_1\}$ and $\{A_2\}$ from Eq. (C.15) in Eq. (C.7) we obtain: $\subseteq k_{23}^{\text{eff}}$

$$\begin{cases} \mathsf{B}_{1} \rbrace = \frac{f k_{23}^{(1)} m \left(\mu_{23}^{(2)} + k_{23}^{(2)}\right) + \left(1 - f\right) k_{23}^{(2)} m \left(\mu_{23}^{(2)} + k_{23}^{(1)}\right)}{\left(\mu_{23}^{(2)} + k_{23}^{(1)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)}\right) + c \left(k_{23}^{(2)} - k_{23}^{(1)}\right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(2)}\right)} \\ + \frac{f k_{23}^{(1)} \left(1 - m\right) \left(\mu_{23}^{(1)} + k_{23}^{(2)}\right) + \left(1 - f\right) k_{23}^{(2)} \left(1 - m\right) \left(\mu_{23}^{(1)} + k_{23}^{(1)}\right)}{\left(\mu_{23}^{(1)} + k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)}\right) + c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)}\right)} \\ \rbrace \rbrace \rbrace = \frac{f m \left(\mu_{23}^{(2)} + k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)}\right) + \left(1 - f\right) m \left(\mu_{23}^{(2)} + k_{23}^{(1)}\right)}{\left(\mu_{23}^{(2)} + k_{23}^{(1)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)}\right) + c \left(k_{23}^{(2)} - k_{23}^{(1)}\right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(2)}\right)} \\ + \frac{f \left(1 - m\right) \left(\mu_{23}^{(1)} + k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)}\right) + \left(1 - f\right) \left(1 - m\right) \left(\mu_{23}^{(1)} + k_{23}^{(1)}\right)}{\left(\mu_{23}^{(1)} + k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)}\right) + c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)}\right)} \\ + \frac{\left(1 - m\right) \left(\mu_{23}^{(1)} + k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(1)}\right) + c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)}\right)}{\left(\mu_{23}^{(1)} + k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} + k_{23}^{(2)}\right) + c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)}\right) \left(\mu_{23}^{\mathrm{eff}} - \mu_{23}^{(1)}\right)} \right)} \right\}$$

 $k_{23}^{ ext{eff}}$ can finally be developed in terms of $\mu_{23}^{ ext{eff}}$:

$$k_{23}^{\text{eff}} = \frac{\{\mathsf{C}_1\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_2\}}{\{\mathsf{C}_3\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_4\}}$$

$$= \frac{\{\mathsf{C}_1\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_4\}}{\{\mathsf{C}_3\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_4\}}$$

$$= \frac{\{\mathsf{C}_1\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_4\}}{\{\mathsf{C}_4\}\mu_{23}^{\text{eff}} + \{\mathsf{C}_4\}}$$
(C.17)

738 with

$$\begin{cases} \mathsf{C}_1 \rbrace & \stackrel{\text{def}}{=} \left[f k_{23}^{(1)} m \left(\mu_{23}^{(2)} + k_{23}^{(2)} \right) + (1-f) \, k_{23}^{(2)} m \left(\mu_{23}^{(2)} + k_{23}^{(1)} \right) \right] \\ & \times \left[c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) + \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) \right] \\ & + \left[f k_{23}^{(1)} \left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) + (1-f) \, k_{23}^{(2)} \left(1 - m \right) \left(\mu_{23}^{(1)} + k_{23}^{(1)} \right) \right] \\ & \times \left[c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) + \left(\mu_{23}^{(2)} + k_{23}^{(2)} \right) \right] \\ & \times \left[c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) + \left(\mu_{23}^{(2)} + k_{23}^{(2)} \right) \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \mu_{23}^{(1)} \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \mu_{23}^{(2)} \right] \\ & \times \left[\left(\mu_{23}^{(2)} + k_{23}^{(1)} \right) k_{23}^{(2)} - c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) \mu_{23}^{(2)} \right] \\ & \times \left[\left(\mu_{23}^{(2)} + k_{23}^{(2)} \right) k_{23}^{(2)} - c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) \mu_{23}^{(2)} \right] \\ & \times \left[c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) + \left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) \right] \\ & \times \left[c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) + \left(\mu_{23}^{(2)} + k_{23}^{(1)} \right) \right] \\ & \times \left[c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) + \left(\mu_{23}^{(2)} + k_{23}^{(1)} \right) \right] \\ & \times \left[c \, \left(k_{23}^{(2)} - k_{23}^{(1)} \right) + \left(\mu_{23}^{(2)} + k_{23}^{(1)} \right) \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \mu_{23}^{(1)} \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \mu_{23}^{(1)} \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \mu_{23}^{(1)} \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \mu_{23}^{(1)} \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(2)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(2)} \right) \mu_{23}^{(1)} \right] \\ & \times \left[\left(\mu_{23}^{(1)} + k_{23}^{(1)} \right) k_{23}^{(1)} - c_{22} \left(k_{23}^{(1)} - k_{23}^{(1)} \right) \mu_{23}^{(1)} \right] \\ & \times \left$$

(C.18)

739 Appendix C.2. Development of μ_{23}^{eff}

In the context of two patterns with two phases Eq. (42) becomes:

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{2} f_{i} \,\mu_{23}^{(i)} \sum_{\lambda=1}^{2} \frac{m_{\lambda} R_{2 \odot} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\odot}^{(i)} + R_{2 \odot} \beta_{\odot}^{(i)}\right)}{A_{\odot} \mu_{23}^{\text{eff}^{2}} + B_{\odot} \mu_{23}^{\text{eff}} + C_{\odot}}$$

$$\sum_{i=1}^{2} f_{i} \sum_{\lambda=1}^{2} \frac{m_{\lambda} R_{2 \odot} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{\odot}^{(i)} + R_{2 \odot} \beta_{\odot}^{(i)}\right)}{A_{\odot} \mu_{23}^{\text{eff}^{2}} + B_{\odot} \mu_{23}^{\text{eff}} + C_{\odot}}$$
(C.19)

In order to calculate $A_{\bigodot}\mu_{23}^{\text{eff}^2} + B_{\bigodot}\mu_{23}^{\text{eff}} + C_{\bigodot}$ let us use the following equations:

as:
$$A_{\bigcirc} = 12 Z_{12}^{\bigcirc} + 6 \frac{R_{2\bigcirc}}{k_{23}^{\text{eff}}} \left(Z_{14}^{\bigcirc} + Z_{32}^{\bigcirc} + Z_{24}^{\bigcirc} + Z_{31}^{\bigcirc} \right)$$

$$B_{\bigcirc} = \frac{2 Z_{34}^{\bigcirc} R_{2\bigcirc}^2}{k_{23}^{\text{eff}}} + 2 R_{2\bigcirc} \left(2 Z_{14}^{\bigcirc} + 2 Z_{32}^{\bigcirc} + Z_{24}^{\bigcirc} + Z_{31}^{\bigcirc} \right)$$

$$C_{\bigcirc} = Z_{34}^{\bigcirc} R_{2\bigcirc}^2$$
(C.20)

where all the Z_{ij} (see Eq.⁹⁵ (81) in Hervé and Zaoui (1995)) are already defined by:

$$Z_{ii}^{\bigcirc} \stackrel{\text{def}}{=} Q_{i4}^{*\bigcirc} Q_{i1}^{*\bigcirc} - Q_{i4}^{*\bigcirc} Q_{i1}^{*\bigcirc} \tag{C.21}$$

745 with:

$$\boldsymbol{Q}^{* \bigcirc} = \boldsymbol{J}_{2}^{\bigcirc} \left(R_{2 \bigcirc} \right) \boldsymbol{Q}^{(1) \bigcirc} \tag{C.22}$$

From Hervé and Zaoui (1995), in the case of a transverse shear loading,

747 $J_2^{\bigcirc}\left(R_{2\bigcirc}\right)$ is given by:

$$\boldsymbol{J}_{2}^{(\!\boldsymbol{\lambda}\!)}\left(\boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)}\right) = \begin{pmatrix} -4\;\nu_{\!\boldsymbol{\lambda}\!}\boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} & \boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} & \boldsymbol{4}\;\left(1-\nu_{\!\boldsymbol{\lambda}\!}\right)\boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} & \boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} \\ \left(6-4\;\nu_{\!\boldsymbol{\lambda}\!}\right)\boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} & \boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} & -\left(2-4\;\nu_{\!\boldsymbol{\lambda}\!}\right)\boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} & -\boldsymbol{R}_{2(\!\boldsymbol{\lambda}\!)} \\ 0 & -6\;\mu_{23}^{(\!\boldsymbol{\lambda}\!)} & -8\;\mu_{23}^{(\!\boldsymbol{\lambda}\!)} & 2\;\mu_{23}^{(\!\boldsymbol{\lambda}\!)} \\ 12\;\mu_{23}^{(\!\boldsymbol{\lambda}\!)} & -6\;\mu_{23}^{(\!\boldsymbol{\lambda}\!)} & -4\;\mu_{23}^{(\!\boldsymbol{\lambda}\!)} & -2\;\mu_{23}^{(\!\boldsymbol{\lambda}\!)} \end{pmatrix} \tag{C.23}$$

and $Q^{(1)}$ by:

$$Q^{(1)} = \frac{1}{4 \left(1 - \nu_{\square}\right)}$$

$$\times \begin{pmatrix} \frac{a_{\square}}{q_{\square}^2} & \frac{1 - \rho_{\square}}{q_{\square}^2} & \frac{1 - \rho_{\square}}{q_{\square}^2} & 0\\ 2 q_{\square}^4 b_{\square} & q_{\square}^4 c_{\square} & 2 q_{\square}^4 d_{\square} & q_{\square}^4 \left(\rho_{\square} - 1\right)\\ -3 q_{\square}^2 \left(1 - \rho_{\square}\right) & 0 & q_{\square}^2 a_{\square} & q_{\square}^2 \left(1 - \rho_{\square}\right)\\ -6 d_{\square} & 3 \left(1 - \rho_{\square}\right) & 2 b_{\square} & c_{\square} \end{pmatrix}$$
(C.24)

The different $Q^{*(\lambda)}$ matrices are calculated from Eq. (C.22) with the help

of Eq. (C.23) and Eq. (C.24):

$$\begin{split} Q_{11}^{*\textcircled{}} &= \frac{R_{2\textcircled{}}}{4 \ (1 - \nu_{\blacksquare})} \left[-4 \ \nu_{\blacksquare} \frac{a_{\boxdot}}{q_{\textcircled{}}^2} + 2 \ q_{\textcircled{}}^4 b_{\boxminus} \right] \\ &- 12 \ (1 - \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\gimel} - 6 \ d_{\gimel} \\ &- 12 \ (1 - \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\gimel} - 6 \ d_{\gimel} \\ &- 12 \ (1 - \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\gimel} - 6 \ d_{\gimel} \\ &- 12 \ (1 - \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\gimel} - 6 \ d_{\gimel} \\ &- 12 \ (1 - \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\gimel} - 6 \ d_{\gimel} \\ &- 12 \ (1 - \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\gimel} + 2 \ q_{\textcircled{}}^4 b_{\beth} \\ &+ 3 \ (2 - 4 \ \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\beth} + 6 \ d_{\beth} \\ &- 3 \ (2 - 4 \ \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\beth} - 6 \ d_{\beth} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 6 \ q_{\textcircled{}}^4 e_{\beth} + 12 \ q_{\textcircled{}}^2 e_{\beth} - 6 \ d_{\beth} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 6 \ q_{\textcircled{}}^4 e_{\beth} + 6 \ q_{\beth}^2 e_{\beth} + 6 \ d_{\beth} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 6 \ q_{\textcircled{}}^4 e_{\beth} + 4 \ (1 - \nu_{\blacksquare}) \ q_{\textcircled{}}^2 e_{\beth} + c_{\beth} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 2 \ \mu_{23} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 2 \ \mu_{23} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 2 \ q_{\textcircled{}}^2 e_{\beth} - c_{\beth} \\ &- 2 \ \mu_{23} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 2 \ q_{\textcircled{}}^2 e_{\beth} - c_{\beth} \\ &- 2 \ \mu_{23} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 2 \ q_{\textcircled{}}^2 e_{\beth} - c_{\beth} \\ &- 2 \ \mu_{23} \\ &- 4 \ (1 - \nu_{\blacksquare}) \ e_{\beth} - 2 \ q_{\textcircled{}}^2 e_{\beth} - c_{\beth} \\ &- 2 \ \mu_{23} \\ &- 2 \$$

The different components Z_{ij}^{\bigcirc} present in Eq. (C.20) can then be determined thanks to Eq. (C.21) with the previous values of $\boldsymbol{Q}^{*\bigcirc}$ leading to:

$$\begin{split} Z_{12}^{\bigotimes} &= \frac{R_{2\bigotimes}^2}{16 \left(1 - \nu_{\blacksquare}\right)^2} \left[-6 \ q_{\bigotimes}^2 a_{\boxtimes} e_{\boxtimes} - 6 \ q_{\bigotimes}^2 e_{\boxtimes} c_{\boxtimes} + 12 \ q_{\bigotimes}^2 d_{\boxtimes} e_{\boxtimes} \right. \\ &+ 4 \ q_{\bigotimes}^6 b_{\boxtimes} e_{\boxtimes} \left(3 - 4 \ \nu_{\blacksquare}\right) + 6 \ q_{\bigotimes}^6 e_{\boxtimes}^2 \left(4 \ \nu_{\blacksquare} - 3\right) + 4 \ q_{\bigotimes}^4 b_{\boxtimes} c_{\boxtimes} \\ &- 12 \ q_{\bigotimes}^4 e_{\boxtimes} d_{\boxtimes} + \frac{2 \ a_{\boxtimes} c_{\boxtimes}}{q_{\bigotimes}^2} \left(3 - 4 \ \nu_{\blacksquare}\right) + 8 \ a_{\boxtimes} e_{\boxtimes} \left(3 - 6 \ \nu_{\blacksquare} + 4 \ \nu_{\blacksquare}^2\right) \right] \end{split}$$

$$(C.26)$$

$$Z_{31}^{\bigotimes} = \frac{2 \mu_{23}^{(\mathbf{X})} R_{2\bigotimes}}{16 \left(1 - \nu_{\mathbf{X}}\right)^{2}} \left[8 q_{\bigotimes}^{4} b_{\boxtimes} c_{\boxtimes} + 8 q_{\bigotimes}^{6} e_{\boxtimes} b_{\boxtimes} \left(2 - 3 \nu_{\mathbf{X}}\right) - 12 q_{\bigotimes}^{2} e_{\boxtimes} c_{\boxtimes} \left(2 - \nu_{\mathbf{X}}\right) - 12 q_{\bigotimes}^{2} a_{\boxtimes} e_{\boxtimes} \nu_{\mathbf{X}} + 12 q_{\bigotimes}^{6} e_{\boxtimes}^{2} \left(3 \nu_{\mathbf{X}} - 2\right) + 24 q_{\bigotimes}^{2} e_{\boxtimes} d_{\boxtimes} \left(2 - \nu_{\mathbf{X}}\right) - \frac{4 a_{\boxtimes} c_{\boxtimes} \nu_{\mathbf{X}}}{q_{\bigotimes}^{2}} - 24 q_{\bigotimes}^{4} d_{\boxtimes} e_{\boxtimes} + 16 \nu_{\mathbf{X}} e_{\boxtimes} a_{\boxtimes} \right]$$

$$Z_{32}^{\bigotimes} = \frac{2 \mu_{23}^{(\mathbf{X})} R_{2\bigotimes}}{16 \left(1 - \nu_{\mathbf{X}}\right)^{2}} \left[3 \left(6 - 4 \nu_{\mathbf{X}}\right) q_{\bigotimes}^{2} a_{\boxtimes} e_{\boxtimes} + 6 q_{\bigotimes}^{6} e_{\boxtimes}^{2} \left(5 - 6 \nu_{\mathbf{X}}\right) - 8 \left(3 - 2 \nu_{\mathbf{X}}\right) a_{\boxtimes} e_{\boxtimes} - 4 \left(5 - 6 \nu_{\mathbf{X}}\right) q_{\bigotimes}^{6} e_{\boxtimes} b_{\boxtimes} - 12 \left(3 - 2 \nu_{\mathbf{X}}\right) q_{\bigotimes}^{2} e_{\boxtimes} d_{\boxtimes} + \frac{2 a_{\boxtimes} c_{\boxtimes}}{q_{\bigotimes}^{2}} \left(3 - 2 \nu_{\mathbf{X}}\right) - 4 q_{\bigotimes}^{4} b_{\boxtimes} c_{\boxtimes} + 6 q_{\bigotimes}^{2} c_{\boxtimes} e_{\boxtimes} \left(3 - 2 \nu_{\mathbf{X}}\right) + 12 q_{\bigotimes}^{4} e_{\boxtimes} d_{\boxtimes} \right]$$

$$Z_{14}^{\bigotimes} = \frac{2 \mu_{23}^{(\mathbf{X})} R_{2\bigotimes}}{16 \left(1 - \nu_{\mathbf{X}}\right)^{2}} \left[6 \left(2 \nu_{\mathbf{X}} - 1\right) q_{\bigotimes}^{2} a_{\boxtimes} e_{\boxtimes} + 6 q_{\bigotimes}^{6} e_{\bigotimes}^{2} \left(5 - 6 \nu_{\mathbf{X}}\right) + 12 q_{\bigotimes}^{4} e_{\boxtimes} d_{\boxtimes} + 8 \left(3 - 4 \nu_{\mathbf{X}}\right) a_{\boxtimes} e_{\boxtimes} + 4 q_{\bigotimes}^{6} b_{\bigotimes} e_{\bigotimes} \left(6 \nu_{\mathbf{X}} - 5\right) + 12 \left(1 - 2 \nu_{\mathbf{X}}\right) q_{\bigotimes}^{2} d_{\boxtimes} e_{\boxtimes} \right]$$

$$\begin{split} Z_{24}^{\bigotimes} &= \frac{2 \; \mu_{23}^{(\mathbf{X})} R_{2 \bigotimes}}{16 \; \left(1 - \nu_{\mathbf{X}}\right)^2} \left[12 \; (\nu_{\mathbf{X}} - 2) q_{\bigotimes}^2 a_{\boxtimes} e_{\boxtimes} - 12 \; q_{\bigotimes}^6 e_{\boxtimes}^2 \left(2 - 3 \; \nu_{\mathbf{X}}\right) \right. \\ &\left. - 24 \; q_{\bigotimes}^4 d_{\boxtimes} e_{\boxtimes} + 16 \; \nu_{\mathbf{X}} a_{\boxtimes} e_{\boxtimes} + 8 \; \left(2 - 3 \; \nu_{\mathbf{X}}\right) q_{\bigotimes}^6 e_{\boxtimes} b_{\boxtimes} \right. \\ &\left. + 24 \; q_{\bigotimes}^2 e_{\boxtimes} d_{\boxtimes} \nu_{\mathbf{X}} - \frac{4 \; \nu_{\mathbf{X}} a_{\boxtimes} c_{\boxtimes}}{q_{\bigotimes}^2} + 8 \; q_{\bigotimes}^4 b_{\boxtimes} c_{\boxtimes} - 12 \; \nu_{\mathbf{X}} q_{\bigotimes}^2 e_{\boxtimes} c_{\boxtimes} \right] \end{split} \tag{C.30}$$

 $+\frac{2 a_{\square} c_{\square}}{q_{\square}^2} (3-2 \nu_{\square}) - 4 q_{\bigcirc}^4 b_{\square} c_{\square} + 6 (2 \nu_{\square} - 1) q_{\bigcirc}^2 e_{\square} c_{\square}$

$$Z_{34}^{\bigcirc} = \frac{4 \mu_{23}^{(\mathbf{X})^2}}{16 \left(1 - \nu_{\mathbf{X}}\right)^2} \left[18 \ q_{\bigcirc}^2 a_{\square} e_{\square} - 18 \ q_{\bigcirc}^6 e_{\square}^2 + 36 \ q_{\bigcirc}^4 e_{\square} d_{\square} - 24 \ a_{\square} e_{\square} \right]$$

$$+12 \ q_{\bigcirc}^6 e_{\square} b_{\square} - 36 \ q_{\bigcirc}^2 e_{\square} d_{\square} + \frac{6 \ a_{\square} c_{\square}}{q_{\bigcirc}^2} - 12 \ q_{\bigcirc}^4 b_{\square} c_{\square} + 18 \ q_{\bigcirc}^2 e_{\square} c_{\square} \right]$$

$$(C.31)$$

and consequently to $\alpha_{\bigcirc}^{(i)}$, A_{\bigcirc} , B_{\bigcirc} , and C_{\bigcirc} , which can be factorized by respect to the radius $R_{2\bigcirc}$. Let us introduce $\alpha_{R\bigcirc}^{(i)}$, $A_{R\bigcirc}$, $B_{R\bigcirc}$, $C_{R\bigcirc}$ defined as:

$$\alpha_{\mathcal{R}(\lambda)}^{(i)} \stackrel{\text{def}}{=} \alpha_{(\lambda)}^{(i)} / R_{2(\lambda)}
A_{\mathcal{R}(\lambda)} \stackrel{\text{def}}{=} A_{(\lambda)} / R_{2(\lambda)}^{2}
B_{\mathcal{R}(\lambda)} \stackrel{\text{def}}{=} B_{(\lambda)} / R_{2(\lambda)}^{2}
C_{\mathcal{R}(\lambda)} \stackrel{\text{def}}{=} C_{(\lambda)} / R_{2(\lambda)}^{2}$$
(C.32)

such that μ_{23}^{eff} in Eq. (C.19) writes now:

$$\mu_{23}^{\text{eff}} = \frac{\sum_{i=1}^{2} f_{i} \,\mu_{23}^{(i)} \sum_{\lambda=1}^{2} \frac{m_{\lambda} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{R(\lambda)}^{(i)} + \beta_{(\lambda)}^{(i)}\right)}{A_{R(\lambda)} \mu_{23}^{\text{eff}^{2}} + B_{R(\lambda)} \mu_{23}^{\text{eff}} + C_{R(\lambda)}} \stackrel{\text{def}}{=} \frac{\{A_{1}\}}{\{A_{2}\}}$$

$$\sum_{i=1}^{2} f_{i} \sum_{\lambda=1}^{2} \frac{m_{\lambda} \left(6 \,\mu_{23}^{\text{eff}} \alpha_{R(\lambda)}^{(i)} + \beta_{(\lambda)}^{(i)}\right)}{A_{R(\lambda)} \mu_{23}^{\text{eff}^{2}} + B_{R(\lambda)} \mu_{23}^{\text{eff}} + C_{R(\lambda)}} \stackrel{\text{def}}{=} \frac{\{A_{1}\}}{\{A_{2}\}}$$

$$\subseteq \mu_{23}^{\text{eff}}$$
(C.33)

with $\{A_p\}$, $p \in [1, 2]$, given by:

$$\begin{cases} \mathsf{A}_{1} \rbrace = \frac{m \left[f \mu_{23}^{(1)} \left(6 \ \alpha_{R \ \ }^{(1)} \mu_{23}^{\text{eff}} + \beta_{\ \ }^{(1)} \right) + (1 - f) \ \mu_{23}^{(2)} \left(6 \ \alpha_{R \ \ }^{(2)} \mu_{23}^{\text{eff}} + \beta_{\ \ }^{(2)} \right) \right] }{A_{R \ \ } \mu_{23}^{\text{eff}}^{2}} + B_{R \ \ } \mu_{23}^{\text{eff}}^{2} + C_{R \ \ } } \\ + \frac{(1 - m) \left[f \mu_{23}^{(1)} \left(6 \ \alpha_{R \ \ }^{(1)} \mu_{23}^{\text{eff}} + \beta_{23}^{(1)} \right) + (1 - f) \ \mu_{23}^{(2)} \left(6 \ \alpha_{R \ \ }^{(2)} \mu_{23}^{\text{eff}} + \beta_{23}^{(2)} \right) \right] }{A_{R \ \ } \mu_{23}^{\text{eff}}^{2}} + B_{R \ \ } \mu_{23}^{\text{eff}} + C_{R \ \ } } \\ \{ \mathsf{A}_{2} \rbrace = \frac{m \left[f \left(6 \ \alpha_{R \ \ }^{(1)} \mu_{23}^{\text{eff}} + \beta_{1}^{(1)} \right) + (1 - f) \left(6 \ \alpha_{R \ \ }^{(2)} \mu_{23}^{\text{eff}} + \beta_{1}^{(2)} \right) \right] }{A_{R \ \ } \mu_{23}^{\text{eff}}^{2}} + B_{R \ \ } \mu_{23}^{\text{eff}} + C_{R \ \ } } \\ + \frac{(1 - m) \left[f \left(6 \ \alpha_{R \ \ }^{(1)} \mu_{23}^{\text{eff}} + \beta_{2}^{(1)} \right) + (1 - f) \left(6 \ \alpha_{R \ \ }^{(2)} \mu_{23}^{\text{eff}} + \beta_{2}^{(2)} \right) \right] }{A_{R \ \ } \mu_{23}^{\text{eff}}^{2}} + B_{R \ \ } \mu_{23}^{\text{eff}}^{2}} + C_{R \ \ } } \\ + \frac{(1 - m) \left[f \left(6 \ \alpha_{R \ \ }^{(1)} \mu_{23}^{\text{eff}} + \beta_{2}^{(1)} \right) + (1 - f) \left(6 \ \alpha_{R \ \ }^{(2)} \mu_{23}^{\text{eff}} + \beta_{2}^{(2)} \right) \right] }{A_{R \ \ } \mu_{23}^{\text{eff}}^{2}} + B_{R \ \ } \mu_{23}^{\text{eff}}^{2}} + C_{R \ \ } } }$$

 $_{\text{762}}$. It is worth noticing that we have used the fact that $A_{\text{RO}},\ B_{\text{RO}}$ and C_{RO}

only depend on pattern λ but not on phase (i) in Eq. (C.33).

We can now get the final expressions of the eight terms $\alpha_{RQQ}^{(i)}$ and $\beta_{QQ}^{(i)}$ (Eq. (B.26))

because $Q^{(0)} = I$, an identity array, and because $Q^{(1)}$ can be determined

₇₆₆ by the help of Eq.⁹⁵ (69) in Hervé and Zaoui (1995):

$$Q_{14}^{(1)(\grave{\lambda})} = 0$$

$$Q_{11}^{(1)(\grave{\lambda})} = \frac{a_{[\lambda]}}{4 \left(1 - \nu_{[\lambda]}\right) q_{[\lambda]}^2}$$

$$Q_{44}^{(1)(\grave{\lambda})} = \frac{c_{[\lambda]}}{4 \left(1 - \nu_{[\lambda]}\right)}$$

$$Q_{41}^{(1)(\grave{\lambda})} = \frac{-6d_{[\lambda]}}{4 \left(1 - \nu_{[\lambda]}\right)}$$

$$(C.35)$$

767 leading finally to:

$$\alpha_{\mathcal{R}(\lambda)}^{(\overline{\lambda})} = \frac{2}{4 \left(1 - \nu_{\overline{\lambda}}\right)} \left[\frac{a_{\overline{\lambda}}}{q_{\overline{\lambda}}^{2}} (3 - 4 \nu_{\overline{\lambda}}) + q_{\overline{\lambda}}^{4} (2 b_{\overline{\lambda}} - 3 e_{\overline{\lambda}}) \right]$$

$$\alpha_{\mathcal{R}(\lambda)}^{(\overline{\lambda})} = \frac{2}{16 \left(1 - \nu_{\overline{\lambda}}\right)^{2}} \left[3 a_{\overline{\lambda}} e_{\overline{\lambda}} \left(1 - q_{\overline{\lambda}}^{2}\right) + c_{\overline{\lambda}} q_{\overline{\lambda}}^{4} (2 b_{\overline{\lambda}} - 3 e_{\overline{\lambda}}) + \frac{a_{\overline{\lambda}} c_{\overline{\lambda}}}{q_{\overline{\lambda}}^{2}} (3 - 4 \nu_{\overline{\lambda}}) \right]$$

$$\left. + c_{\overline{\lambda}} q_{\overline{\lambda}}^{4} (2 b_{\overline{\lambda}} - 3 e_{\overline{\lambda}}) + \frac{a_{\overline{\lambda}} c_{\overline{\lambda}}}{q_{\overline{\lambda}}^{2}} (3 - 4 \nu_{\overline{\lambda}}) \right]$$

$$(C.36)$$

768 and to:

$$\beta_{\widehat{\triangle}}^{(\widehat{\Delta})} = \frac{12 \,\mu_{23}^{(\widehat{\Delta})}}{4 \,\left(1 - \nu_{\widehat{\Delta}}\right)} \, \left[\frac{a_{\widehat{\Delta}}}{q_{\widehat{\triangle}}^2} - 2 \,q_{\widehat{\triangle}}^4 b_{\widehat{\Delta}} + 3 \,q_{\widehat{\triangle}}^4 e_{\widehat{\Delta}} \right]$$

$$\beta_{\widehat{\triangle}}^{(\widehat{\Delta})} = \frac{12 \,\mu_{23}^{(\widehat{\Delta})}}{16 \,\left(1 - \nu_{\widehat{\Delta}}\right)^2} \left[-2 \,c_{\widehat{\Delta}} b_{\widehat{\Delta}} q_{\widehat{\triangle}}^4 + 3 \,a_{\widehat{\Delta}} e_{\widehat{\Delta}} q_{\widehat{\triangle}}^4 \right]$$

$$+3 \,a_{\widehat{\Delta}} e_{\widehat{\Delta}} (q_{\widehat{\triangle}}^2 - 1) + 6 \,e_{\widehat{\Delta}} d_{\widehat{\Delta}} q_{\widehat{\triangle}}^4 + \frac{a_{\widehat{\Delta}} c_{\widehat{\Delta}}}{q_{\widehat{\triangle}}^2}$$

$$(C.37)$$

We can also get the final expressions of A_{RO} , B_{RO} , C_{RO}

770 $A_{R(\lambda)}$ is given by:

$$A_{\mathcal{R}(\lambda)} \stackrel{\text{def}}{=} \{A_1\} + \frac{\{A_2\}}{\stackrel{\subseteq A_{\mathcal{R}(\lambda)}}{=}}$$
(C.38)

771 where

$$\begin{split} \left\{ \begin{aligned} \mathbf{A}_{1} \right\} &= \frac{12 \, Z_{12}^{\left(\right)}}{R_{2 \left(\right)}^{2}} \\ &= \frac{12}{4 \, \left(1 - \nu_{\mathbf{N}} \right)^{2}} \left[\, - \, 6 \, \, q_{\left(\right)}^{2} a_{\overline{\lambda}} e_{\overline{\lambda}} - \, 6 \, \, q_{\left(\right)}^{2} e_{\overline{\lambda}} c_{\overline{\lambda}} + 12 \, \, q_{\left(\right)}^{2} d_{\overline{\lambda}} e_{\overline{\lambda}} \right. \\ &+ 4 \, \, q_{\left(\right)}^{6} b_{\overline{\lambda}} e_{\overline{\lambda}} \left(3 - 4 \, \nu_{\mathbf{N}} \right) + 6 \, \, q_{\left(\right)}^{6} e_{\overline{\lambda}}^{2} \left(4 \, \nu_{\mathbf{N}} - 3 \right) + 4 \, \, q_{\left(\right)}^{4} b_{\overline{\lambda}} c_{\overline{\lambda}} \\ &- 12 \, \, q_{\left(\right)}^{4} e_{\overline{\lambda}} d_{\overline{\lambda}} + \frac{2 \, a_{\overline{\lambda}} c_{\overline{\lambda}}}{q_{\left(\right)}^{2}} \left(3 - 4 \, \nu_{\mathbf{N}} \right) + 8 \, a_{\overline{\lambda}} e_{\overline{\lambda}} \left(3 - 6 \, \nu_{\mathbf{N}} + 4 \, \nu_{\mathbf{N}}^{2} \right) \right] \end{split}$$

$$(C.39) \end{split}$$

772 and

 $B_{R(\lambda)}$ is given by:

$$B_{\mathcal{R} \bigcirc} \stackrel{\text{def}}{=} \left\{ A_1 \right\} + \frac{\left\{ A_2 \right\}}{\frac{\subseteq B_{\mathcal{R} \bigcirc}}{k_{23}^{\text{eff}}}} \tag{C.41}$$

774 where

$$\begin{split} \left\{ \begin{aligned} \mathbf{A}_{1} \right\} &= \frac{2}{R_{2 \bigcirc}} \left(2 Z_{14}^{\bigcirc} + 2 Z_{32}^{\bigcirc} + Z_{24}^{\bigcirc} + Z_{31}^{\bigcirc} \right) \\ &= \frac{8 \; \mu_{23}^{\left(\mathbf{X} \right)}}{16 \; \left(1 - \nu_{\mathbf{X}} \right)^{2}} \left[36 \; \left(1 - \nu_{\mathbf{X}} \right) q_{\bigcirc}^{6} e_{\boxed{\lambda}}^{2} \right. \\ &+ 24 \; \left(\nu_{\mathbf{X}} - 1 \right) q_{\bigcirc}^{6} e_{\boxed{\lambda}} b_{\boxed{\lambda}} + 12 \; \left(1 - \nu_{\mathbf{X}} \right) \frac{a_{\boxed{\lambda}} c_{\boxed{\lambda}}}{q_{\bigcirc}^{2}} \right] \end{split} \tag{C.42}$$

775 and

$$\begin{split} \left\{ \begin{array}{l} \mathbf{A}_{2} \right\} &= 2 \ Z_{34}^{\bigotimes} \\ &= \frac{8 \ \mu_{23}^{\left(\mathbf{X} \right)^{2}}}{16 \ \left(1 - \nu_{\mathbf{X}} \right)^{2}} \left[18 \ q_{\bigotimes}^{2} a_{\widecheck{\square}} e_{\widecheck{\square}} - 18 \ q_{\bigotimes}^{6} e_{\widecheck{\square}}^{2} + 36 \ q_{\bigotimes}^{4} e_{\widecheck{\square}} d_{\widecheck{\square}} \right. \\ & \left. - 24 \ a_{\widecheck{\square}} e_{\widecheck{\square}} + 12 \ q_{\bigotimes}^{6} e_{\widecheck{\square}} b_{\widecheck{\square}} - 36 \ q_{\bigotimes}^{2} e_{\widecheck{\square}} d_{\widecheck{\square}} \right. \\ & \left. + \frac{6 \ a_{\widecheck{\square}} c_{\widecheck{\square}}}{q_{\bigotimes}^{2}} - 12 \ q_{\bigotimes}^{4} b_{\widecheck{\square}} c_{\widecheck{\square}} + 18 \ q_{\bigotimes}^{2} e_{\widecheck{\square}} c_{\widecheck{\square}} \right] \end{split}$$

$$(C.43)$$

 $C_{R(\lambda)}$ is given by:

$$\begin{split} C_{R\!\!\!\backslash\!\!\!\backslash\!\!\!\backslash} &= Z_{34}^{\!\!\!\backslash\!\!\!\backslash\!\!\!\backslash} \\ &= \frac{4\;\mu_{23}^{\left(\mathbf{X}\right)^2}}{16\;\left(1-\nu_{\mathbf{X}}\right)^2} \left[18\;q_{\bigcirc\!\!\backslash}^2 a_{\mathbf{X}} e_{\mathbf{X}} - 18\;q_{\bigcirc\!\!\backslash}^6 e_{\mathbf{X}}^2 + 36\;q_{\bigcirc\!\!\backslash}^4 e_{\mathbf{X}} d_{\mathbf{X}} \right. \\ &\left. -24\;a_{\mathbf{X}} e_{\mathbf{X}} + 12\;q_{\bigcirc\!\!\backslash}^6 e_{\mathbf{X}} b_{\mathbf{X}} - 36\;q_{\bigcirc\!\!\backslash}^2 e_{\mathbf{X}} d_{\mathbf{X}} \right. \\ &\left. + \frac{6\;a_{\mathbf{X}} c_{\mathbf{X}}}{q_{\bigcirc\!\!\backslash\!\!\!\backslash}^2} - 12\;q_{\bigcirc\!\!\backslash\!\!\!\backslash}^4 b_{\mathbf{X}} c_{\mathbf{X}} + 18\;q_{\bigcirc\!\!\backslash\!\!\!\backslash}^2 e_{\mathbf{X}} c_{\mathbf{X}} \right] \end{split} \tag{C.44}$$

7 References

- Albérola, N., Bas, C., and Mélé, P. (1994). Composites particulaires: modelisation du
- comportement viscoelastique, assortie du concept de percolation. C. R. Acad. Sci.
- 780 Paris, Série II, 319:1129–1134.
- 781 Bardella, L. and Genna, F. (2001). On the elastic behavior of syntactic foams. Int. J.
- 782 Sol. Structures, 38:7235–7260.
- Bardella, L., Perini, G., Panteghini, A., Tessier, N., Gupta, N., and Porfiri, M. (2018).
- Failure of glass-microballoons/thermoset-matrix syntactic foams subject to hydro-
- static loading. European Journal of Mechanics A/Solids, 70:58 74.
- Bilger, N., Auslender, F., Bornert, M., Moulinec, H., and Zaoui, A. (2007). Bounds and
- estimates for the effective yield surface of porous media with a uniform or a nonuniform
- distribution of voids. Eur. J. Mech., A/Solids, 26:810–836.
- Bornert, M., Stolz, C., and Zaoui, A. (1996). Morphologically representative pattern-
- based bounding in elasticity. J. Mech. Phys. Sol., 44:307–331.
- 791 Christensen, R. M. and Lo, K. H. (1979). Solutions for the effective shear properties in
- three phase sphere and cylinder models. J. Mech. Phys. Sol., 27:315–330.
- 793 Diani, J. and Gilormini, P. (2014). Using a pattern-based homogenization scheme for
- modeling the linear viscoelasticity of nano-reinforced polymers with an interphase. J.
- 795 Mech. Phys. Sol., 63:51–61.
- 796 Gusev, A., Hine, P., and Ward, I. (2000). Fiber packing and elastic properties of trans-
- versely random unidirectional glass/epoxy composite. Composite Science Technology,
- 60:535-541.
- ⁷⁹⁹ Hashin, Z. and Rosen, B. W. (1964). The elastic moduli of fiber-reinforced materials. J.
- of Applied Mechanics, 31:223–230.
- 801 Hervé, E., Stolz, C., and Zaoui, A. (1991). A propos de l'assemblage de sphères compos-
- ites de hashin. C. R. Acad. Sci. Paris, Série II, 313:857–852.
- 803 Hervé, E. and Zaoui, A. (1995). Elastic behaviour of multiply coated fibrer-reinforced
- composites. Int. J. of Engng Science, 33:1419–1433.
- 805 Hervé-Luanco, E. (2020). Elastic behaviour of multiply coated fibre-reinforced compos-
- 806 ites: Simplification of the (n+1)-phase model and extension to imperfect interfaces.
- International Journal of Solids and Structures, 196-197:10 25.

- 808 Hervé-Luanco, E. and Joannès, S. (2016). Multiscale modelling of transport phenomena
- for materials with n-layered embedded fibres. part i: Analytical and numerical-based
- approaches. Int. J. Sol. Structures, 97-98:625-636.
- Hill, R. (1963). Elastic properties of reinforced solids: Some theoretical principles. Jour-
- nal of the Mechanics and Physics of Solids, 11(5):357 372.
- Joannès, S. and Hervé-Luanco, E. (2016). Multiscale modelling of transport phenomena
- for materials with n-layered embedded fibres, part ii: Investigation of fibre packing
- effects. Int. J. Sol. Structures, 97-98:566-574.
- Majewski, M., Kursa, M., and Kowalczyk-Gajewska, K. (2017). Micromechanical and
- numerical analysis of packing and size effects in elastic particulate composites. Com-
- posites Part B, 124:158–174.
- Marcadon, V., Herve, E., and Zaoui, A. (2007). Micromechanical modeling of packing
- and size effects in particulate composites. Int. J. Sol. Structures, 44:8213–8228.
- Markham, M. F. (1970). Measurement of the elastic constants of fibre composites by
- ultrasonics. COMPOSITE, pages 145–149.
- 823 Mélé, P., Marceau, S., Brown, D., and Albérola, N. (2005). Conséquences de l'agrégation
- et de la percolation de charges sur le comportement viscoélastique de nanocomposites.
- 825 C. R. Mecanique, 333:155–161.
- Paterson, D. A. P., Ijomah, W., and Windmill, J. (2018). Elastic constant determination
- of unidirectional composite via ultrasonic bulk wave through transmission measure-
- ments: A review. Progress in Materials Science, 97:1–37.
- ⁸²⁹ Zimmer, J. and Cost, J. (1970). Determination of the elastic constants of an unidirectional
- fiber composite using ultrasonic velocity measurements. J. Acoust. Soc. Am, 47:795–
- 831 803.