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Constraint Analysis and Optimization of NES System Based on Variable Pitch Spring

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Abstract This study proposes the realization of a device with a pure cubic stiffness mechanism to suppress a wide range of vibrations, which is known as the Nonlinear Energy Sink. Deciding how to construct a light, reliable NES device is always a challenge. According to our design, the device can counterbalance the undesirable linear stiffness that emerges from the intrinsic property of a variable pitch spring. Our goal is to reduce the mass of the spring while keeping the same cubic stiffness. Through the multifaceted analysis of the nonlinear constraint, we try to explore the full potential of NES device to reduce its mass. Meanwhile, a global search method, *Multi Start*, is applied by repeatedly running a local solver. Finally, a new design with different variable pitch distribution is proposed.

Keywords: Nonlinear Energy Sink (NES), Variable pitch spring, Constraint Analysis, *Multi Start* method

1 Introduction

Vibration is an inevitable phenomenon and can be harmful to structures in the domains of civil engineering, aerospace or the machine industry. In recent decades, novel systems composed of a primary linear structure and a strongly nonlinear attachment have attracted attention because of their ability to absorb a wider range of vibration frequencies and their relatively small attached mass [2]. Because of the existence of a nonlinear component, which is always referred to as cubic stiffness, the system demonstrates localization and irreversible transient transfer of energy from the primary system to the attached mass, where it is finally damped by the absorber [1]. This new concept is called a Nonlinear Energy Sink (NES). Several methods have been proposed for achieving the cubic stiffness. G. Kerschen used a straight air tract to support the primary system and NES. An essential cubic stiffness nonlinearity was obtained by means of a thin hat was not

under tension [3]. In an acoustic system, R. Bellet found that the transversal displacement of the center of a clamped membrane can have a cubic stiffness [4]. Our idea is to use a variable pitch spring to produce the desired cubic stiffness by designing the distribution of the pitch. A novel design of a variable pitch spring coupled with a negative stiffness mechanism has been proposed by D. Qiu [5].

The structure of the current paper is as follows. In section 2, a NES system design process will be presented based on the variable pitch spring. In section 3, the nonlinear constraint will be defined according to the various conditions. In section 4, *Multi Start*, a global search method, will be applied and the optimization result will be compared. Section 5 contains some concluding remarks and discussion.

2 NES design process

The most significant component in a NES system is the cubic stiffness, which is obtained through the variable pitch spring in our study. A core characteristic of the variable pitch spring is its progressively increasing pitch, which results in a variable stiffness. The objective displacement-force relation of a variable pitch spring can be defined by the following equation, where k_0 is the linear stiffness before the spring reaches its transition point s_t , a_1 is the spring rate in the nonlinear part, and a_3 is the cubic stiffness value.

$$F = \begin{cases} k_0 u & (u \le s_t) \\ a_3 (u - s_t)^3 + a_1 (u - s_t) + k_0 s_t (u > s_t) \end{cases}$$
(1)

However, when we apply the nonlinear spring, the force displacement characteristic inevitably includes a linear part [6]. To skip the linear part, a method of combining two pre-compressed springs at the transition point is adopted, as in part (b) of Figure 1. So the composed stiffness curve $f_K = (a_1+k_0) u+a_3u^3$ is obtained. To counterbalance the linear phase $a_1 + k_0$, a negative stiffness mechanism is introduced, as in part (a) of Figure 1. When the two linear springs are subjected to horizontal pre-compression, they have a negative stiffness in the vertical direction. The force-displacement relation can be expressed as a Taylor expansion. It is important to note that the Taylor expansion is valid only when the displacement remains close to the initial balancing point. When the displacement is large, a higher-order polynomial term is needed to describe it. By adding the force of the pre-compressed variable pitch spring combined with a negative stiffness mechanism, a composed force displacement relation is expressed:

$$F = \left(a_1 + k_0 - 2k_l \frac{l_p}{l_{0l} + 2l_c - l_p}\right)u + \left(a_3 + k_l \frac{l_{0l} + 2l_c}{\left(l_{0l} + 2l_c - l_p\right)^3}\right)u^3$$
(2)

Here, l_{0l} and l_p are the free length of the linear spring and its length of precompression. l_c is the length of the connectors, which are connected to the ground and the central mass by hinges. The connector is marked in Figure 2. A schematic diagram of this NES system is proposed in Figure 1. For the purpose of eliminating linear stiffness, the stiffness of cylindrical spring k_l is determined by $k_l = (a_l)$ $+k_0$) $(l_{0l} - l_p + 2l_c)/(2l_p)$. To design a cylindrical spring with the target stiffness, the diameter of a linear cylindrical spring, D_l , and the diameter of its wire, d_l , are necessary to fix its active number of coils through the following equation $n_l =$ $Gd_l^4/(8D_l^3k_l)$. A method using a special coordinate point is adopted to manufacture a variable pitch spring with the required stiffness curve. Groups of coils with different pitches are symmetrically distributed on both sides of the spring. The detailed process to determine the distribution of variable pitch can be found in Donghai's work [5]. Through the above analysis, the whole NES system is determined by 11 independent variables $(d, D, l_f, d_l, D_l, l_{0l}, k_0, a_l, st, a_3, p_c)$. p_c is a dimensionless coefficient of pre-compression $l_p = p_{c^*} l_{0l}$. The mass of the total of 4 springs is easily obtained from following equation:

$$M = 2 \left[\left(\sum_{i=1}^{n_a} n_i + 1.5 \right) D \frac{d^2 \pi^2}{4} + \left(n_l + 1.5 \right) D_l \frac{d_l^2 \pi^2}{4} \right] \rho$$
(3)

The sum of n_i and n_l are the total numbers of active coils in the variable pitch spring and the cylindrical spring, the extra 1.5 coils being added as end coils at both spring sides to support the active coils. The lower boundary (*Lb*) and upper boundary (*Ub*) of the parameters are presented in Table 1. The unit of *d*, *D*, l_f , d_l , D_l , l_{0l} and s_t are the *mm*, the unit of k_0 and a_1 are N/m, and the unit of a_3 is N/m^3 .

Table 1. Lower and upper boundaries for the parameters of the NES system.

	d	D	l_f	d_l	D_l	lot	ko	a_1	St	a3	p_c
Lb	0.1	20	Course+2toler	0.1	20	20	100	100	0.5Course+toler	0.2e5	0.3
Ub	5	60	95	5	60	70	800	800	60	8e5	0.6



Fig. 1. Schematic of NES mechanism

3 Nonlinear constraint analysis

In order to maintain reliable operation of the device in complex situations, the design of the spring and the parameter values should be strictly chosen to meet the different constraints, e.g. design constraints, buckling conditions, space between coils of the nonlinear spring, and static maximum constraint. These nonlinear constraints involve all the design parameters, and they can hardly be separated individually. For the sake of convenience, we sort the constraints in Table 2.

Table 2. Definition of the optimization constraint

No	Description	Constraint
1	Avoid the occurrence of negative numbers of coils during the calculation.	$k_0 < a_1$
2	Ensure the accuracy of the fitting.	<i>n_a</i> > 8
3	Maintain spring characteristics.	$n_{l} > 4$
4	Strengthen the spring and induce low internal stress. Facili- tate the manufacturing process.	$5 < \frac{D}{d} < 20$
5		$5 < \frac{D_l}{d_l} < 20$
6	Ensure spring free length is smaller than its critical length $L_k = v_l l_{0l}/D_l$ to avoid buckling. Sitting factor for linear spring where both ends are connected with hinge joints $v_l = l$.	$v_l \frac{l_{0l}}{D_l} < 2.6$
7	Sitting factor $v_{nl} = 0.5$ for nonlinear spring that is embedded	$v_{nl} \frac{L_l}{D} < 2.6$
8	Constant helix angle of linear spring.	$\arctan\left(\frac{p_l}{\pi D_l}\right) < 7.5^\circ$

9	The helix angle is variable for the nonlinear spring, its max- imal helix angle is considered.	$\arctan\left(\frac{\max\left(p_{nl}\right)}{\pi D}\right) < 7.5^{\circ}$
10	Ensure the maximum corrected main stress does not exceed the acceptable maximum stress. Maximum stress: $\tau_{max} = 8FDcos(a)(1+2d/(3D))/(\pi d^3)$. Stress correction factor k = $(w+0.5)/(w-0.75)$. Maximum allowable stress τ_{zul} is equal to 0.48Rm. For stainless steel $Rm = 1919-255.86ln(d)$.	$\tau_{zul} > k \tau_{\max}$
11	Reduce the risk of a crash under alternating load. Com- pressed solid length of spring $ln = d_l (n_{lin-active} + 1.5) + Sa$. Sum of minimum spaces between active coils. $Sa = n_{lin-active} (0.0015D_l^2 / d_l + 0.1d_l)$	$l_p \le l_{0l} - l_n$
12	Avoid nonlinear spring 1 or 3 being released central mass (in Figure 2 right)	$s_t > \frac{Course}{2} + toler$
13		$l_f - s_t > \frac{Course}{2} + toler$
14	Avoid the linear spring 2, 4 separation in Figure 2 left. Dis- tance between hinges in extreme position $D_{max}^2 = (l_{0l} - l_p + 2l_c)^2 + (l_f - s_l)^2$, free distance $D_f = l_{0l} + 2l_c$	$D_f - D_{\max} > toler$
15	Error control. Taylor expansion with higher order term $\Delta F(u) = 0.75 \ k_l(l_{0l} + 2l_c) \ u^5 / (l_{0l} - l_p + 2l_c)^5$. Maximum force $F_{max} = A_3(Course/2)^3$	$\Delta F(u) < 0.05 F_{\rm max}$

When the central mass moves to the upper maximal displacement, two potentially dangerous conditions appear. The separated position is indicated in the dotted red circle in Figure 2, which corresponds to the 12th/13th/14th constraints.



Fig. 2. Detachment conditions (1) left: spring 2, 4 separation; (2) right: spring 1 or 3 released

4 Optimization result

The function *fmincon* from *Matlab* is used to obtain a local minimum value with respect to the nonlinear and linear constraint. This kind of nonlinear optimization problem is extremely sensitive to the initial starting point. To generate a global solution, one idea is to repeatedly run a local solver with the various starting points. The best solution is then picked among the multiple local minima. The *Multi Start* method was applied in our study.

Firstly, we should define the working course, Course = 80 mm, and the tolerance, toler = 5 mm, to prevent the center of mass falling outside the working course. The target cubic stiffness, A_3 is $4e5N/m^3$. The initial value is chosen with the parameters given in [5].

When the number of local solvers is 1000, the lightest quality design parameter is obtained in Table 3 and a new distribution of pitch is found in Figure 4. Our mass is reduced to 88.15 g. So, compared with the original mass of 182.98 g, there is a mass saving of 51.8%. At the same time, the error of the force-displacement relation of optimization (4.28%) is kept below the tolerance level (5%) presented in Figure 3.



Table 3. Parameter of optimization result.

Fig. 3. Comparison of target stiffness and optimized design stiffness. Fig. 4. Symmetrical type of pitch distribution for optimized design and original design.

5 Conclusions

This article has studied the realization and optimization of a NES system with a variable pitch spring. The main challenge is to construct a system with pure cubic stiffness. The variable pitch springs are combined axially with pre-compression and negative stiffness mechanism are used to counterbalance the linear phase and leave a pure cubic stiffness. The nonlinear constraint analysis is the foundation for the optimization. By using *Multi Start* method, it is possible to obtain global resolution with respect to the nonlinear constraint and minimize the mass of the system. The stiffness curve of optimized design basically coincides with the target stiffness curve, while the mass is reduced effectively. This result proves that our design is successful. For the next stage of the study, we will analyze the optimization result or other constraints still further to reduce the number of parameters.

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