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# Superhydrophobic capillary coatings: elaboration, characterization and application to electrophoretic separations

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# 9 ABSTRACT.

10 Separation efficiency is ideally controlled by molecular diffusion in capillary electrophoresis (CE). However, other adverse phenomena, such as solute adsorption on capillary surface, tend 11 12 to increase the peak dispersion. An interesting alternative to limit the solute adsorption is to avoid as much as possible the contact of the solute with the capillary surface by elaborating 13 14 superhydrophobic (SH) coatings on fused silica capillary surfaces. This work describes an 15 optimized protocol to get non-wettable SH coating using hydrophobically modified silica nanoparticle suspensions (Glaco<sup>TM</sup>), based on simple capillary flushes and thermal 16 stabilization. In this protocol, the control of the air flushing after the introduction of the 17 Glaco<sup>TM</sup> suspension in the capillary was found crucial to get optimized coating coverage and 18 reproducibility. The SH coating was characterized by ellipsometry, atomic force microscopy, 19 20 scanning electron microscopy, contact angle (about 159°) and the observation of the meniscus 21 of water in the coated capillary. The hydrodynamic behavior of the SH coated capillary was 22 investigated by plotting the Poiseuille law. Finally, electrophoretic separations of a peptide 23 mixture in acidic conditions demonstrated the interest of this approach with an increase by a factor 2 of the separation efficiency compared to fused silica capillary. 24

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- 26 Keywords: Superhydrophobic coating, wettability, adsorption, capillary electrophoresis.
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#### 28 **1. Introduction**

Superhydrophobic surfaces (SHS) are generally generated from the combination of chemical 29 hydrophobicity with micro and nano-structuration that makes the surface entirely water 30 repellent. An air layer is formed between the surface and water solution poured on it. The 31 most well-known examples can be found in Nature with lotus leaves, butterfly wings, petals 32 of rose, or legs of gerris [1-3]. Direct applications of SHS include self-cleaning, antifreeze, 33 34 anticorrosion, and anti-friction surfaces, together with droplet handling [1-3]. Other applications exist in pharmaceutical and biomedical fields, such as the study of cellular 35 communication or the reduction of bacterial adhesion on biomedical implants [4]. 36

HS can be characterized by the measurement of the static contact angle (CA), which is the macroscopic angle between the solid-liquid interface and the liquid-air interface when a water droplet is deposited on a solid surface. The higher the CA value, the more spherical the droplet is, and so, the more repellent to water the surface is. A surface is hydrophilic when CA < 90°, while it is considered as hydrophobic when 90° < CA < 120°, and superhydrophobic when CA > 120° [5].

SHS can be divided into two categories with antagonistic effects. The lotus effect 43 prevents water molecules from adhering to the surface, while the petal effect corresponds to a 44 sticking (but non-wetting) water drop on the surface. The difference between these two 45 46 categories is generally related to pattern periodicity and surface roughness [2]. Apart from these two effects, surface wetting on SHS can be characterized by the so-called Cassie (non-47 wetting) [6] and Wenzel (wetting) states (Figure 1). In the Cassie state, air bubbles are present 48 49 in the anfractuosities of the surface, while the liquid fill most of the space in the Wenzel state [7-8]. Some SHS can lead to slippage (Cassie state with a lotus effect), others not (Cassie 50 51 state with a petal effect). In this context, Wenzel state corresponds to simple hydrophobic wetting. Due to the presence of air, water friction on SHS is reduced and generally 52

53 characterized by the slip length that is defined as the length corresponding to the intercept 54 along the axis orthogonal to the interface when a tangent line is drawn along the velocity 55 profile at the interface [9-11].

SHS can be prepared in several ways that are generally based on silica nanoparticles, 56 carbon nanotubes, SU-8 polymeric photoresist, polydimethylsiloxane (PDMS) or lithography 57 [12]. For instance, microchannels (30 µm deep x 300 µm wide x 8 cm long) coated by 58 octadecyltrichlorosilane (OTS), give a CA of 120° and 0.92 µm slip length [13]. Other 59 examples can be found in the literature. Lotus-leaf layered columns (7 to 19 mm diameter, 60 61 145 mm height) were obtained by lotus leaf print on flat flexible cellophane paper (100 µm 62 thick) and then filled with steel balls of 4.6 mm diameter, giving a CA higher than 150° and 47-117 µm slip length [14]. Cylindrical microchannels (150 µm diameter) were prepared with 63 64 negative print of lotus leaf surface in polystyrene, giving a CA of 160° [15]. Microchannels were coated with carbon nanotubes, giving a CA of 165° and 20 µm slip length [16]. 65 66 Superhydrophobic cells consisting of two surface-modified glass plates with nanostructured 67 silica wall (by deposition of soot, tetraethoxysilane and alkyl trichlorosilane layers) were used with two platinium electrodes, giving a CA of 169°, less than 1 µm roughness, up to 30 nm 68 69 slip length under 0 to 50 V/cm electrical field, but no increase of electroosmotic flow [17].

Capillary electrophoresis (CE) is a separation technique especially well-suited for the 70 analysis of (bio)macromolecules such as peptides, proteins and polysaccharides. In the ideal 71 72 case, when separation efficiency is controlled by molecular diffusion, the theoretical plate 73 number in CE is inversely proportional to the molecular diffusion coefficient [18-21]. Therefore, the larger the solute is, the lower its molecular diffusion coefficient, and the higher 74 75 the separation efficiency. However, other dispersive phenomena can occur, such as solute 76 adsorption onto the capillary wall, which tend to decrease the separation efficiency [22]. In 77 order to minimize protein adsorption, capillaries can be physically or chemically coated with

a neutral [23] or charged polymer [24] or even using polyelectrolyte multilayers [25][26]. 78 Njoya et al. proposed the use of silica colloidal crystals (with ordered arrangements of silica 79 spheres coated with polyacrylamide) for protein electrophoresis leading to plate height of only 80 0.15 µm [27]. An interesting alternative to avoid solute adsorption onto the capillary wall 81 82 would be to limit the wettability of the water-based electrolyte onto the capillary surface. To our knowledge, the idea of using SHS in CE has not been yet investigated. When hydrophobic 83 surfaces are used in CE or miniaturized chip electrophoresis [17, 28-31], researchers generally 84 85 try to reduce the analyte adsorption by modifying/coating the capillary/channel wall and making them more hydrophilic. For instance in ref [30], electrophoretic separations of amino 86 87 acids were compared in PDMS microchannels without and with an in situ polyethylene glycol 88 covalent modification using air-plasma treatment and silanization [30]. Coated PDMS microchannels gave much better separation efficiency (up to 20 times) due to higher 89 hydrophilicity leading to lower CA (64° instead of 106° for non-coated PDMS). In this work, 90 91 we propose a paradigm change by making the capillary wall so hydrophobic that the capillary 92 surface should become unwettable by the background electrolyte, and by the solute zone. By 93 this way, the interactions between the solutes and the capillary wall should be reduced. Finally, it is worth noting that slip flow occurring in chromatography using colloidal crystals 94 95 made of 470 nm silica spheres that are chemically modified with hydrocarbon considerably 96 enhance the separation efficiency [32].

<sup>97</sup>Glaco<sup>TM</sup> is a commercial isopropyl alcohol suspension containing hydrophobically <sup>98</sup>modified silica nanoparticles used as a spray to make car windshields and wing mirrors <sup>99</sup>superhydrophobic to improve visibility during rainy conditions. Glaco<sup>TM</sup> coating has been <sup>100</sup>used and reported in literature based on a simple coating protocol consisting in the contact of <sup>101</sup>the surface to be treated with the Glaco<sup>TM</sup> solution, followed by heating at 200°C for 30 min <sup>102</sup>[33]. This process was generally repeated 3-4 times [33]. Atomic Force Microscopy (AFM) studies of the Glaco<sup>TM</sup> treated surface showed that particle size was about 30 to 50 nm, with
50 to 200 nm roughness, a CA of minimum 155° and a sliding angle less than 5° [33-34].
Superhydrophobicity was observed on Glaco<sup>TM</sup> treated microscope glass blade (with receding
angle of 150° and advancing angle of 164°) [35].

This work aims at elaborating, characterizing and using superhydrophobic coatings in
 fused silica capillaries using Glaco<sup>TM</sup> deposition for electrophoretic separations.

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## 110 **2. Experimental section**

#### 111 **2.1. Chemicals and samples**

Glaco Mirror Coat Zero<sup>™</sup> was purchased from Soft99 (Osaka, Japan). It is made of silica 112 nanoparticles (hydrophobically modified with alkyl functions) suspension in isopropyl alcohol 113 (see Material safety data sheet [36]). The nanoparticle concentration in the Glaco<sup>™</sup> solution is 114 115 about 4 g/L, as quantified by weighting the dry residue after evaporation of the solvent. Ultrapure grade water (18 MΩ.cm) was produced on a Milli-Q equipment (Merck Millipore, 116 117 USA). Sodium hydroxide (NaOH) and N,N-dimethylformamide (DMF, 99% m/m) were purchased from Sigma-Aldrich (St Quentin Fallavier, France). 4-(2-hydroxyethyl)-1-118 119 piperazine ethanesulfonic acid (HEPES) from VWR (Fontenay-sous-bois, France), tris(hydroxymethyl)aminomethane (Tris) from Thermo Fischer (Karlsruhe, Germany) and 120 sodium phosphate, monobasic 99% m/m from Aldrich Chemical Company (Milwaukee, 121 USA) were used as received to prepare the different background electrolytes in CE. 122 Creatinine, alanine dimer (Ala-Ala), alanine trimer (Ala-Ala-Ala), alanine tetramer (Ala-Ala-123 Ala-Ala), Lys-His-Gly and Bursin tripeptides were purchased from Sigma-Aldrich (Saint-124 125 Quentin Fallavier, France). Brilliant Blue FCF (food coloring, E133) was used as a water colorant purchased from Vahiné (Avignon, France) and used as is. 126

#### 127 **2.2. Glaco<sup>TM</sup> coating**

Glass blades (76 x 26 mm, Thermo Scientific, Germany) were coated with  $Glaco^{TM}$  by pouring  $Glaco^{TM}$  solution on them using a 5 mL plastic pipette. Isopropyl alcohol was then evaporated and the coating was stabilized by placing the glass blades in an oven for 15 minutes at 250°C. The same process was repeated 3 times to obtain maximum covering of the glass surface by the  $Glaco^{TM}$  nanoparticles.

Fused silica capillaries (PolyMicro Technologies, Photonlines, Saint-Germain-en-133 Layes, France) of 360 µm external diameter, various internal diameters (180, 100 and 50 µm), 134 and 40 cm total length (30 cm to the detector window) were coated with Glaco<sup>TM</sup> by flushing 135 at a given pressure and for a given duration that depended on the internal diameter (see Table 136 1). Excess of Glaco<sup>TM</sup> solution was removed by flushing with air at a well-defined pressure / 137 duration depending on the capillary internal diameter (I.D.) (see Table 1). Coating was then 138 thermally stabilized by placing the capillaries in a GC-2010 Plus oven (Shimadzu, Marne-la-139 140 Vallée, France) for 15 min at 250°C without any gas flow. The same process was repeated 4 times by alternating the flushing direction in the capillary (alternatively from the starting or 141 the ending ends of the capillary) to obtain maximum covering of the capillary walls by the 142 Glaco<sup>TM</sup> nanoparticles. Capillaries were finally let overnight under ambient air at room 143 temperature before use. 144

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#### 146 **2.3. Surface characterization methods**

#### 147 **2.3.1 Contact Angle (CA)**

148 Contact angle between droplets of 20 mM HEPES + 10 mM NaOH (pH 7.46) solution and 149 Glaco<sup>TM</sup> treated glass blades was measured using PAT tensiometer (Sinterface, Berlin, 150 Germany). Dropsnake plugin on ImageJ software was used for processing the picture of the 151 droplet. Advancing contact angle was measured by growing gradually (with 1  $\mu$ L steps) the 152 droplet volume from 20  $\mu$ L to 30  $\mu$ L, while receiding angle was measured by decreasing 153 gradually the droplet volume from 30  $\mu$ L to 20  $\mu$ L.

#### 154 **2.3.2Ellipsometry**

Multiple angles of incidence ellipsometry (Multiskop Optrel, Sinzing, Germany) was used to measure the thickness  $d_{Glaco}$  and refraction index  $n_{Glaco}$  of the Glaco<sup>TM</sup> coating on a glass blade and the thickness of the air layer on a Glaco<sup>TM</sup> coated glass blade submerged in deionized water. The incidence angle of the laser beam (533 nm) could be finely modified and the reflected polarized light was detected by a four quadrant photodiode (2×2 cm<sup>2</sup>). Ellipsometry at the water-solid interface was measured by using light guides immersed in water in order to detect the reflection from the water-solid interface avoiding the reflection coming from theair-water interface [37].

#### 163 **2.3.3 Atomic Force Measurement (AFM)**

Tapping Mode Atomic Force Microscopy (TM-AFM) images were acquired with a Bruker Nanoman (Bruker SAS, Palaiseau, France) driven by Nanoscope 3A Quadrex electronics. The cantilever tips were Silicon Point Probe Plus<sup>TM</sup> NCSTR (Nanosensors, Neuchâtel, Switzerland) used at a constant force of 6.5 N/m, resonance frequency of 157 kHz. All the image treatments and the thickness measurements were performed using WSxM 4.0 Beta 8.2 and the resulting data were treated with the Fityk software to correct the background of the image.

#### 171 2.3.4 Dynamic Light Scattering (DLS)

Glaco<sup>TM</sup> nanoparticles size was measured with a Litesizer<sup>TM</sup> 500 (Anton Paar, Graz, Austria) dynamic light scattering (DLS) equipment mounted with a BM10 module, driven by Kalliope 1.8.4 software. Quartz cells (10 mm x 10 mm x 45 mm) were used. Refraction index of isopropyl alcohol was 1.3749 at 25 °C. Transmittance was 98.3% at 90°. Glaco<sup>TM</sup> solution (4 g/L in nanoparticle) was used as received for the DLS measurement.

#### 177 2.7. Scanning Electron Microscopy (SEM)

Scanning Electron Microscopy (SEM) was realized using a Hitachi S4800 machine (Hitachi High Technologies America, Inc., Schaumburg, Illinois, USA). Thickness, roughness and nanoparticle size were measured on Glaco<sup>TM</sup> coated glass blades and capillaries. Inner surface of capillaries were made accessible to SEM by burning the external polyimide protection layer of the capillaries and then by shattering it with a ceramic capillary cutter on a double faced tape support to obtain some shards turned face up. Acceleration voltage varied from 0.1 to 30 kV depending on the magnification and sample conductivity.

#### 185 2.3.6 Optical Microscopy

USB optical microscope n° 44302 (Celestron, California, USA) was used to observe the capillary wall-air-electrolyte interface in  $Glaco^{TM}$  coated capillaries at ×150 magnification. Capillaries (40 cm total length) of various internal diameters (50, 100 and 180 µm) were observed after being partially filled with brilliant blue dyed water (1 g/L) and air bubble. Dyed water and air were introduced with a syringe fixed on capillary by a LuerTight<sup>TM</sup> 360  $\mu$ m outside diameter (O.D.) tubing to Luer connection (P-662 rapid connection, Idex Health and Science, California, USA).

# 193 **2.3.7. C4D profiling of the Glaco<sup>TM</sup> coated capillary**

The capacitively coupled contactless conductivity detector (C4D) was a TraceDec 194 (Innovative Sensor Technologies GmbH, Innsbruck, Austria) used with the following settings: 195 196 frequency 2xHIGH, voltage -12 Db, gain 50% and offset 0. Conductivity measurements were 197 performed along the capillary under a 1 mL/min flow rate of 20 mM HEPES + 10 mM NaOH 198 electrolyte, pH 7.46. The flow rate was ensured by a syringe-pump (KD Scientific, USA) connected to the capillary by a LuerTight<sup>™</sup> connection (P-662 rapid connection, Idex Health 199 and Science, California, USA). The C4D cell was moved along the capillary by steps of 3 cm, 200 201 and the conductivity was measured at each point. Fused silica capillaries of different I.D. were tested as reference and compared to a 100 µm I.D. Glaco<sup>™</sup> coated capillary. 202

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204 2.3.8. Hydrodynamic behavior: Poiseuille law

The flow rate under given hydrodynamic pressure was measured using the CE 205 equipment on Glaco<sup>TM</sup> coated capillaries and fused silica capillaries (40 cm total length, 30 206 cm to detector) of three different I.D. (50, 100 and 180 µm), by applying different pressures 207 208 with the 20 mM HEPES + 10 mM NaOH electrolyte, pH 7.46, containing 0.5% v/v DMF as 209 UV marker. Between each run, the capillary was flushed by the same background electrolyte (BGE), without UV marker, at a given pressure depending of the capillary I.D. (3 psi 2 min 210 211 for I.D. 100  $\mu$ m, 10 psi 5 min for I.D. 50  $\mu$ m, and 1 psi 2 min for I.D. 180  $\mu$ m. 1 psi = 0.06 212 bar). For 50 µm (resp. 100 µm and 180 µm) I.D. capillaries, applied pressure range was 3 to 213 14 psi (resp. 1 to 3 psi and 0.2 to 1.2 psi). Detection of the marker was monitored by UV 214 absorbance at 190 nm. Flow-to-pressure relationship was used to calculate the apparent 215 capillary diameter, and to estimate the slip length.

The flow rate Q (in m<sup>3</sup>/s) at a given pressure  $\Delta P$  (in Pa) was calculated from the detection time  $t_{DMF}$  (in s) of the DMF marker according to:

$$Q = \frac{l\pi R_c^2}{t_{DMF}}$$
(1)

where *l* is the length of the capillary to the UV detection window and  $R_c$  is the capillary radius. Poiseuille law (*Q* vs  $\Delta P$ ) was systematically plotted. The slope *a* of the *Q* vs  $\Delta P$ relationship depends on the apparent radius  $R_e$  of the capillary, according to the following equation:

$$Q = \frac{\pi R_e^4}{8\eta} \frac{\Delta P}{L}$$
(2)

where  $\eta$  is the viscosity of the solution (in Pa.s) and *L* is the total length of the capillary (in m). It is therefore possible to determine the apparent radius  $R_e$  from the slope *a* using the following equation:

$$R_e = \left(\frac{8\eta La}{\pi}\right)^{1/4} \tag{3}$$

## 228 **2.3.9. Capillary electrophoresis**

229 Capillary electrophoresis experiments were carried out on a P/ACE<sup>TM</sup> MDQ 230 Beckman-Coulter (Sciex, Villebon sur Yvette, France) piloted by 32 Karat software. Bare 231 silica and Glaco<sup>TM</sup> coated capillaries of various internal diameter (I.D.), and of total capillary 232 length 40 cm and effective capillary length 30 cm, were tested for the electrophoretic 233 separation of peptides mixtures. Unless otherwise specified, all electrolytes were prepared 234 with boiled ultrapure water to obtain gas-free solutions. Electrophoretic separations were

performed in a Tris / Phosphate 6.5 mM / 14.1 mM electrolyte at pH 2.5 (10 mM ionic 235 strength). Before each run the capillary was flushed at 3 psi for 2 min (I.D. 100 µm). Peptides 236 mixture for analysis (0.1 g/L in water of Lys-His-Gly, Arg, creatinine, Ala, Ala-Ala and Ala-237 Ala-Ala) was injected into the capillary at 0.2 psi, 2 s (1.06 nL for a capillary of 50 µm I.D.). 238 Separations were realized at 10 kV with a pressure of 3 psi at both capillary ends of the 239 capillary to stabilize the electrical current. Between each run, the capillary was flushed by the 240 BGE at a pressure depending of the capillary I.D. (3 psi 2 min for I.D. 100 µm, 10 psi 5 min 241 242 for I.D. 50 µm, and 1 psi 2 min for I.D. 180 µm). The temperature of the capillary cartridge was set at 25°C. UV detection was performed at 214 nm. Separation efficiency was 243 244 determined using the following equation:

$$N = 5.54 \left(\frac{t_m}{\delta}\right)^2 \tag{4}$$

where  $t_m$  is the migration time and  $\delta$  is the half-height peak width determined using CEval 0.6 software available at the following address [https://echmet.natur.cuni.cz/software/ceval].

#### 248 **3. RESULTS AND DISCUSSION**

#### 249 **3.1. Superhydrophobic glass blade**

Glaco<sup>™</sup> coated glass surfaces were first prepared on glass blades, based on simple contact 250 251 of Glaco<sup>TM</sup> solution on the surface followed by a heating treatment at 250°C, both repeated three times (see the experimental protocol described in the experimental part). Figure 2 252 253 displays a picture of a ~20  $\mu$ L water droplet deposited on the Glaco<sup>TM</sup> coated glass surfaces. A static contact angle (CA) of  $159^{\circ} (\pm 6^{\circ})$ , which is the standard deviation based on n=4254 repetitions on 3 different blades) was observed for advancing droplet (i.e. growing droplet) 255 and  $145^{\circ}$  (±  $12^{\circ}$ ) for receding (i.e. decreasing droplet size), clearly demonstrating that 256  $Glaco^{TM}$  coated glass blades present superhydrophobic behavior (defined as CA > 120°). 257 258 Figure SI1 shows a photography of an immersed glass blade and the air layer covering it. The

silver-mirror sheen of the immersed coated glass blade is due to a thin air layer retained on thesurface, and is the signature appearance of Cassie state [34].

To better characterize the surface, the thickness of the Glaco<sup>™</sup> layer and of the air layer 261 between the immerged Glaco<sup>TM</sup> coated glass surface and water were measured by 262 ellipsometry (Figure 3). Uncoated glass blade in contact of water shows the absence of an air 263 layer at the solid-liquid interface (Figure 3A). Figure 3A shows scans of the ellipsometric 264 amplitude  $(\tan \Psi)$  and phase  $(\Delta)$  as a function of the incident angle  $(\varphi)$  for a bare and a 265 Glaco<sup>TM</sup> coated glass surfaces exposed to air. Around the Brewster angle ( $\varphi$ 266 Br=arctan(1/n<sub>Glass</sub>=56.8), tan $\Psi$  and  $\Delta$  change sharply for the uncoated surface confirming the 267 absence of an interfacial layer and the cleanness of the glass substrate. In the presence of a 268 Glaco<sup>TM</sup> coating, tan  $\Psi$  and  $\Delta$  deviate strongly from the ones of the bare surface, which allows 269 us to evaluate the average thickness and refractive of the coating:  $n_{Glaco}=1.58\pm0.1$  and 270 271  $d_{Glaco}$ =270±5 nm (see inset of Figure 3), assuming a single layer interfacial profile between 272 two macroscopic media: water and air. Ellipsometry was also performed for glass blades in 273 water, as shown in Figure 3B. In order to fit these results, we introduce an additional 274 interfacial layer of refractive index  $n_{Air}$  and thickness  $d_{Air}$ , fixing the refractive index of the glass substrate  $n_{Glass}$  and the thickness of the Glaco<sup>TM</sup> coating (as obtained from Figure 3A). 275 From the fits, we obtain  $n_{Air} = 1.17 - 1.24$  and thicknesses  $d_{Air} = 124 - 208$  nm. Being  $n_{Air} < n_{Water}$ 276 277 = 1.333, we can interpret this result as the observation of gas bubbles trapped in water on the hydrophobic Glaco<sup>TM</sup> surface. The interfacial layer between water and the Glaco<sup>TM</sup> coating 278 could be modelled as a mixed layer composed by gas bubbles immersed in water. The volume 279 fraction of air f in the interfacial layer of thickness  $d_{Air}$  could be evaluated accounting for the 280 Wiener effective medium approximation [38]: 281

282 
$$n_{Air}^2 = f + (1 - f)n_{Water}^2$$
 (5)

283 which leads to f = 0.31 - 0.52.

Figure 4 displays the surface topology of the Glaco<sup>™</sup> onto the glass blade as observed by 284 AFM (tapping mode). Excellent coverage of the surface was observed, with a thickness of 285 about 200 nm (Figure 4A and 4B). Particle size was about 30 nm (Figure 4C) and roughness 286 was about 100 nm (Figure 4B). Granulometric distribution of the Glaco<sup>™</sup> solution (in 287 isopropyl alcohol) measured by DLS showed an intensity average hydrodynamic diameter of 288 135 nm (with a polydispersity index of 23%). Glaco<sup>TM</sup> suspension is made of stable raspberry 289 shaped clusters of smaller nanoparticles (~30 nm diameter) as shown in Figure 4C. These 290 291 results are in agreement with a self-similar fractal structure [39]. Neither ultrasounds, nor dilution, were found to modify cluster size (monitored by DLS). 292

293

#### 294 **3.2. Superhydrophobic capillary coating**

Glaco<sup>™</sup> coated capillaries were then prepared according to an optimized protocol described 295 296 in the experimental part. In brief, this protocol is based on the 4-times repetition of a three steps procedure based on: (i) flushing of the capillary with the Glaco<sup>™</sup> suspension; (ii) 297 298 controlled air flushing of the capillary leading to a Glaco<sup>™</sup> film deposition onto the capillary 299 surface and (iii) the thermal stabilization of the coating at 250°C in a GC oven. Step (ii) was found to be crucial to control the quantity of Glaco<sup>™</sup> deposited onto the capillary surface. 300 The thickness ( $\varepsilon$ ) of the Glaco<sup>TM</sup> film remaining on the fused silica capillary when flushing 301 302 with air strongly depends on the applied air pressure to remove the Glaco<sup>™</sup> suspension, as shown by equation (6) from the Landau, Levich and Derjaguin (LLD) theory (also known as 303 304 the Bretherton law)[40] :

$$305 \qquad \varepsilon = 1.34 R_c C a^{2/3} \tag{6}$$

306 where Ca is the dimensionless capillary number defined by equation (7):

$$Ca = \frac{\eta V}{\gamma} \tag{7}$$

 $\gamma$  is the surface tension of the coating solution (in N/m) and V is the linear velocity of the coating solution flushed by air pressure (in m/s). Combining equations (6), (7) with the Poiseuille law leads to:

311 
$$\varepsilon = 1.34 R_c^{7/3} \left( \frac{\Delta P}{8L\gamma} \right)^{2/3}$$
(8)

where  $\Delta P$  is the applied pressure at which the air replace the Glaco<sup>TM</sup> solution, and L is the 312 capillary length. It is worth noting that equations (6) and (8) are only valid for Ca lower than 313  $10^{-2}$ . The pressure  $\Delta P$  were adjusted so that the coating thickness was similar for all capillary 314 I.D.. Taking  $\gamma = 0.0217$  N/m at 20°C for isopropyl alcohol (solvent of Glaco<sup>TM</sup> suspension), 315 and the  $\Delta P$  values set in Table 1 for each capillary I.D., leads to Glaco thickness  $\varepsilon = 1.1, 1.2$ 316 and 1.0  $\mu$ m for capillary I.D. of 50, 100 and 180  $\mu$ m, respectively. *Ca* numbers are 5.9 x 10<sup>-3</sup>, 317  $2.3 \times 10^{-3}$ , 7.6 x  $10^{-4}$  respectively, demonstrating the validity of equation (8). Following this 318 experimental protocol, very good coating coverage of the capillary inner wall surface was 319 320 observed, as shown by scanning electron microscopy (SEM) in Figure 5, even if the surface coverage was found less effective in capillaries (Figure 5C to 5F) than in glass blade (Figure 321 322 5A).

Scanning contactless conductivity detector (sC4D) was next used to sense the capillary inner surface (as discussed in a review paper [41]) by measuring the conductivity at different positions along the capillary under constant flow rate with a 20 mM HEPES electrolyte (pH 7.46). The conductivity measurements confirm that the thickness of the glaco coating is negligible compared to the capillary I.D., as the conductivity was similar on Glaco<sup>TM</sup> coated and on a fused silica capillaries (see Figure SI2).

To demonstrate that the superhydrophobicity was also observed inside the capillaries (and not only on the coated glass blades), the meniscus of a blue colored water solution injected in Glaco<sup>TM</sup> coated capillaries was compared to the one observed in a fused silica capillary (Figure 6). As expected for a SHS, the meniscus was reversed in the case of Glaco<sup>TM</sup> coated capillaries for all internal diameters (50, 100 and 180  $\mu$ m I.D.). It is worth noting that flushing the capillary with air by hand using a syringe and LuerTight<sup>TM</sup> connector in step (*ii*) of the coating protocol did not give reversed meniscus (only flat profile of the interface; not shown). Similarly, using lower pressure in step (*ii*) that those given in Table 1, leads to thinner film deposition (< 1  $\mu$ m) and weaker SH properties.

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#### 339 **3.3. Hydrodynamic behavior**

Before studying the hydrodynamic behavior (Poiseuille law), it was first observed that a minimal pressure of 0.3 psi was required to flush a freshly prepared 180  $\mu$ m I.D. Glaco<sup>TM</sup> coated capillary, initially filled with air, with a HEPES / Na BGE. Below that limiting value, the BGE did not enter in the capillary. This is in good agreement with the minimum pressure predicted by the Young-Laplace law:

$$P_{\min} = \frac{2\gamma}{R_c}$$

346 with  $\gamma = 72$  N/m,  $R_c = 90$  µm, leading to  $P_{min} = 0.23$  psi. This experimental observation is in 347 agreement with the SHS of the Glaco<sup>TM</sup> coated capillary.

(9)

Figure 7A displays the BGE fronts (0.5% v/v DMF was added in the BGE as a marker) 348 349 obtained at different applied pressures in Glaco<sup>™</sup> coated capillaries, initially filled with HEPES / Na BGE at 1 psi 2 min, and in fused silica capillary for comparison (all capillaries 350 with 180 µm I.D.). The higher the applied pressure, the shorter the elution time. Flow rates 351 352 were plotted against the applied pressure (Figure 7B). The slope is directly related to the apparent capillary radius,  $R_e$ , that can be determined using equation (3). The blue trace in 353 Figure 7B corresponds to the behavior of a fused silica capillary, leading to an effective radius 354 of 94 µm which is very close to the expected value of 90 µm, assuming no-slip boundary 355 conditions at the silica surface. As for the superhydrophobic 180 µm I.D. Glaco<sup>™</sup> coated 356 357 capillary, it was first observed a shift in the Poiseuille law with a pressure drop of about 0.3 psi (or 2100 Pa, yellow trace in Figure 7B), which is due to the presence of multiple air bubbles in the capillary. Using equation (9), we can estimate that a bubble separating two plugs of BGE in a 180 µm I.D. capillary generate a pressure drop  $\Delta P_{bubble}$  of ~100 Pa taking  $\gamma$ =72 N/m,  $R_c = 90$  µm,  $\theta_r = 145^\circ$  and  $\theta_a = 160^\circ$ :

$$\Delta P = \frac{\gamma}{R} (\cos(\theta_r) - \cos(\theta_a))$$
(10)

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This observation means that the pressure drop would correspond to a train of approx. 20 bubbles in the whole capillary. Experimentally, using a USB optical microscope, 14 to 24 bubbles could be observed in the  $Glaco^{TM}$  coated capillary, in good agreement with the expectations.

The Poiseuille law measurements was duplicated one week later on the same capillary, leading to the red trace with apparent slippage (slope higher than bare silica slope) corresponding to a slip length of 23.3  $\mu$ m, calculated from the Poiseuille law corrected from the slip length factor [42] leading to:

$$b = \frac{2\eta La}{\pi R^3} - \frac{R}{4}$$
(11)

with *b* the slip length and *a* the slope of the Poiseuille profile (i.e.  $Q/\Delta P$ ). The poor linearity of the Poiseuille law at low flow rate can be explained by unstable flows (i.e. the flow can be temporally stopped), leading to non-linear behavior.

Finally, the same experiments performed one week later, leads to the green trace, which is similar to the fused silica capillary. These observations are in agreement with a progressive coating degradation that led to the loss of the meniscus inversion upon time. The fact that the slipping behavior (higher slope in the Poiseuille law than for fused silica capillary) was observed at intermediate state (in week 2), could be related to the pattern and the density of the Glaco<sup>TM</sup> coating, which is affected by the progressive coating degradation. Indeed, it was shown recently that the effective slip length strongly depends on the meniscus angle  $\theta_{meniscus}$  382 of the nanobubble trapped between the surface anfractuosities and the liquid (see e.g. Figure 3 in ref. [43]). In the Cassie regime, when bubbles fill the holes,  $\theta_{meniscus}$  between  $-30^{\circ}$  and  $45^{\circ}$ 383 leads to positive slip length with a maximum slip at ~0°. For  $\theta_{meniscus} > 45$ °, the slip lengths 384 become negative, i.e. smaller than in the Wenzel case (without any gas phase trapped on the 385 surface = no slip). Negative effective slip lengths can be explained by an immobilized layer of 386 the liquid close to the wall. In this limit, the liquid-solid friction is higher than on a non-387 slipping surface (without holes) [43]. We can imagine that the freshly prepared Glaco<sup>™</sup> SHS 388 leads to high  $\theta_{meniscus}$  (>45°) with no slipping surface. Then, the aging of the coating may 389 favor the formation of less protruding gas bubbles and the slip condition at the SHS surface 390 occurs (ideal metastable Cassie slipping state), before recovering a more classical no-slip 391 392 condition (Wenzel state), leading to similar hydrodynamic behavior as observed on silica surface. 393

Similar results were obtained on 100  $\mu$ m and 50  $\mu$ m I.D. Glaco<sup>TM</sup> coated capillaries (see Figures SI3 and SI4), even if the intermediate slipping state was not observed; probably because it is metastable.

To get more insight on the reason of the coating degradation upon time, and to investigate if the degradation was caused by the mechanical erosion due to the capillary flushing between hydrodynamic experiments (1 psi ~70 mbar, 2 min), a freshly coated capillary was left in the HEPES / Na pH 7.5 BGE to see if the meniscus was lost with time in absence of capillary flushing. The meniscus starts to be altered after 4 to 7 days (see Figure SI5 for more details), while the SHS was conserved even after 18 days of contact with a Tris / Phosphate pH 2.5 BGE. This is why the pH 2.5 BGE was used to study the electrokinetic behavior.

404

#### 405 **3.4. Electrokinetic Behavior of SHS coated capillaries**

Freshly prepared 100  $\mu$ m I.D. Glaco<sup>TM</sup> coated capillaries were used to separate a peptide mixture composed of Bursin, Lys-His-Gly, creatinine, Ala-Ala, Ala-Ala-Ala and Ala-Ala-Ala-Ala in acidic conditions (Tris / Phosphate 6.5 mM / 14.1 mM at pH 2.5). Separation efficiencies were compared with those obtained on a fused silica capillary in the same conditions. Figure 8 shows the electrophoregrams and the corresponding current intensity obtained using the fused silica capillary (Figure 8A) and the Glaco<sup>TM</sup> coated capillary at different times (Figure 8B to 8E).

413 Separations could not be obtained on the freshly prepared Glaco<sup>™</sup> coated capillaries (Figure 8B) with reversed meniscus (see insert in Figure 8B), due to unstable current intensity 414 probably because of the presence of large air bubbles in the capillary. This phenomenon was 415 416 observed despite the degassing of the BGE (using boiled water) and the application of a +3psi pressure on both ends of the capillary to help to stabilize the current intensity. After 5 417 418 runs, the meniscus was less reversed, and stable separations could be obtained with +3 psi pressure (Figure 8C). Figure 9 gives the separations efficiencies (in plate number) obtained on 419 420 a fused silica capillary (blue) and on three different Glaco<sup>™</sup> coated capillaries. Much better 421 separation efficiencies were obtained on Glaco<sup>™</sup> coated capillaries (up to 60 000 plates) compared to fused silica capillary (less than 25 000 plates). These results were reproducible, 422 as shown by the data reported on 3 different Glaco<sup>™</sup> coated capillaries. These encouraging 423 424 results demonstrate that a low wettability of the capillary surface can increase the separation efficiency (with an average gain by a factor 2 on the separation efficiency). However, the 425 stabilization of the current intensity is difficult to obtain on freshly SHS due to air bubble 426 formation. 427

Increasing the total number of runs leads to some coating degradation as demonstrated by the shape of the meniscus (see Figures 7C to 7E), which tends to become flat (Figure 7D), or not well defined (Figure 7E), probably because of the occurrence of coating heterogeneities. This

degradation tends to increase the peak dispersion, and thus, to decrease the separation
efficiencies. It is worth noting that a progressive wetting of the surface leading to the Wenzel
state, instead of a coating degradation, was discarded since the SH state was not recovered
after heating of the degradated capillary in a GC oven at 250°C for 15 min.

Coming back to freshly prepared SHS capillaries, the +3 psi stabilization pressure (both ends) used to try to stabilize the current intensity was arbitrarily chosen. Conceptually, it only had to be lower than  $P_{lim}$ , the pressure above which wetting of the coating is forced by the compression of the air bubble. This limiting pressure value  $P_{lim}$  was evaluated to be ~100 psi (7.1 bars) using equation (12):

$$P_{\rm lim} = \frac{\gamma}{r} \tag{12}$$

taking  $\gamma$  the superficial tension of the BGE (72 x 10<sup>-3</sup> N/m), and *r* the roughness of the capillary wall (100 nm, see AFM measurement). Stabilization pressures higher than 3 psi were tested (up to 80 psi), but none of those tests gave better results regarding current stabilization (or separation efficiency) compared to the application of 3 psi. The current intensity was not stabilized faster (there were still approx. 5 runs similar to Figure 8B before the capillary behavior was similar to figure 8C).

447

#### 448 **4. CONCLUSION**

In this work, we report for the first time a simple coating protocol to obtain superhydrophobic coatings in fused silica capillaries with I.D. comprised between 50  $\mu$ m and 180  $\mu$ m. The pressure of the air flush to remove the Glaco<sup>TM</sup> coating suspension was found to be crucial to control the thickness, the homogeneity and the reproducibility of the coating layer. The coating layer was ~200-300 nm thick, with 100 nm roughness and ~100-200 nm air layer when dipped in water. SHS were obtained in the 50-180 $\mu$ m I.D. fused silica capillaries as demonstrated by the shape of the meniscus and the existence of a limiting pressure to

introduce water in a capillary previously filled with air. The hydrodynamic behavior of the 456 superhydrophobic capillaries revealed the presence of air bubbles in the capillary, as observed 457 optically and by the pressure drop in the Poiseuille law. Initially, the superhydrophobic 458 capillaries did not display any slipping behavior, but the hydrodynamic behavior changed 459 with time with intermediate metastable slipping state (slipping length  $\sim 23 \mu m$ ). 460 Electrophoretic separations were difficult to obtain in freshly prepared superhydrophobic 461 capillaries due to the presence of air bubbles leading to unstable current intensity. After a few 462 (typically 5) instable runs, electrophoretic separations of peptides display improved separation 463 efficiencies (by a factor  $\sim$ 2) compared to fused silica capillaries, demonstrating the possibility 464 to improve electrophoretic separations by using superhydrophobic coatings. This first proof-465 of-concept should be further studied to find better coating long-term stability and to improve 466 467 the current intensity stability.

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#### 579 FIGURE CAPTIONS

Figure 1. Scheme of a droplet in the non-wetting Cassie state (A), with the presence of air
bubbles beneath the droplet, in the surface anfractuosities, and in the wetting Wenzel state
(B), with the droplet filling all the anfractuosities of the surface beneath it.

- **Figure 2.** Picture of a ~20  $\mu$ L droplet (20 mM HEPES, pH 7.45) deposited on a Glaco<sup>TM</sup> coated glass blade (76 × 26 mm) surface. Contact angle, CA = 159°.
- **Figure 3.** Ellipsometric scans of Glaco<sup>TM</sup> coated glass blade at the solid-air interface (**A**) and solid-liquid interface (**B**). Ultrapure water was used for (**B**).
- **Figure 4.** (**A**) Tapping mode AFM scan of a Glaco<sup>TM</sup> coated glass blade surface with a bare glass space (black) ; (**B**) corresponding texture profile of AFM scan showing the size and structure of the Glaco<sup>TM</sup> nanoparticles and clusters ; and (**C**) zoom in of the Glaco<sup>TM</sup> coating.
- **Figure 5.** SEM pictures of Glaco<sup>TM</sup> coated surfaces. Glaco<sup>TM</sup> coated glass blade (**A**). Beveled capillary end (100  $\mu$ m internal diameter capillary) (**B**). (**C**) and (**D**) display different zooms of a 100  $\mu$ m internal diameter capillary inner wall coated by Glaco<sup>TM</sup>. (**E**) and (**F**) show different zooms of a 180  $\mu$ m internal diameter capillary inner wall coated by Glaco<sup>TM</sup>.
- **Figure 6.** Visualization of the meniscus in bare silica (**A**: 100  $\mu$ m ID) and in Glaco<sup>TM</sup> coated capillaries of different internal diameters (**B**: 50  $\mu$ m; **C**: 100  $\mu$ m and **D**: 180  $\mu$ m ID) by optical microscopy (magnification x50). Capillaries are filled with blue colored water (dyed with E133 at 1 g/L) and air. Glaco<sup>TM</sup> coated capillaries are prepared according to the protocol given in section 2.2 (see also Table 1).

**Figure 7.** DMF fronts obtained at different applied pressures on Glaco<sup>™</sup> coated capillary (A): 599 2 psi (black), 1.5 psi (blue), 1.2 psi (green), 1 psi (orange), 0.8 psi (yellow) and 0.5 psi (red) 600 and the Poiseuille profiles obtained for different 180 µm ID capillaries (B): bare silica 601 capillary (Blue  $\bullet$ ), Glaco<sup>TM</sup> coated capillary week #1 (Yellow  $\blacktriangle$ ), week #2 (Red  $\blacksquare$ ), and 602 week #3 (Green ♦). Glaco<sup>™</sup> coated capillaries # 1, 2 and 3 correspond to the same capillary 603 used in the first week, second week and third week of experiments. Each flow rate 604 determination was realized in triplicate (error bars are +/- one SD). Experimental conditions: 605 606 capillary dimensions 180 µm ID x 40 cm length (30 cm to the detector). BGE: 20 mM HEPES + 10 mM NaOH at pH 7.65. Marked BGE contains 0.5 % v/v DMF in the HEPES/Na BGE. 607 BGE flush between runs: 1 psi (~ 70 mbar), 2 min. ( $C_1$ ) and ( $C_2$ ) show schemes of an air 608 609 bubble in the capillary, during week #1 and week #2.

610 Figure 8. Electrophoregrams (blue traces) of a peptide mixture obtained on bare silica capillary (A), freshly prepared Glaco<sup>™</sup> coated capillary (B), Glaco<sup>™</sup> coated capillary after 5 611 612 runs (C), Glaco<sup>™</sup> coated capillary after 10 runs (D), and Glaco<sup>™</sup> coated capillary after 15 runs (E). Corresponding current intensity are displayed in brown. Inserts show the water 613 (dyed with E133 at 1 g/L) – air (translucent brown) interface of each capillary. Experimental 614 615 conditions: capillary dimensions 100 µm x 40 cm length (30 cm to the detector). Background electrolyte: Tris / Phosphate 6.5 mM/14.1 mM at pH 2.5. Voltage: 10 kV. Pressure: + 3 psi at 616 both ends. Injection: 2 psi, 0.2 s. Sample identification: Bursin (1), Lys-His-Gly (2), 617 618 Creatinine (3), Ala-Ala (4), Ala-Ala-Ala (5) and Ala-Ala-Ala (6).

**Figure 9.** Separation efficiencies for each peptide obtained on bare silica capillary and on three different Glaco<sup>TM</sup> coated capillaries. Plate numbers are average values (+/- one SD) obtained on 4 successive runs determined from run 5 (the first run with stable current intensity) to run 9 for each Glaco<sup>TM</sup> coated capillary. Experimental conditions as in Figure 8.