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Robustness of the Data-Driven Identification algorithm with incomplete input data

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Abstract

Identifying the mechanical response of a material without presupposing any constitutive equation is possible thanks to the Data-Driven Identification algorithm developed by Leygue *et. al.* (*Data-based derivation of material response*. Computer Methods in Applied Mechanics and Engineering **331**, 184–196 (2018)). This algorithm allows to measure stresses from displacement fields and forces applied to a given structure; the peculiarity of the technique is the absence of underlying constitutive equation. In the case of real experiments, the algorithm has been successfully applied in Dalémat *et. al.* (*Measuring stress field without constitutive equation*. Mechanics of Materials **136**, 103087 (2019)), where a perforated elastomer sheet is deformed under large strain. Displacements are gathered with Digital Image Correlation and net forces with a load cell. However, those real data are incomplete for two reasons: some displacement values (close to the edges or in a noise-affected area) are missing and the force information is incomplete with respect to the original DDI algorithm requirements. The present study proves that with appropriate data handling, stress fields can be identified in a robust manner. The solution relies on recovering those missing data smartly enough, so that no assumption, except the balance of linear momentum has to be made. The influence of input parameters of the method is also discussed. The overall study is conducted on synthetic data: perfect and incomplete data are used to prove robustness of the proposed solutions. Therefore, the paper can be considered as a practical guide for implementing the DDI method.

Keywords: Data Driven Identification, Digital Image Correlation, Incomplete data, Stress measurement

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1 Introduction

Constitutive equations are historically essential in Mechanics of Materials to perform analytical or numerical calculations: they close the problem when combined with mechanical equilibrium. In practice, the identification procedure consists in choosing or deriving a constitutive model that describes well the material response. Then, the calibration of the model parameters has to be done ideally considering multiple deformation states (uniaxial tension, pure shear, biaxial tension...), which renders difficult the experimental process. These steps are often done iteratively to end up with a robust and well-calibrated constitutive model. With the evolution of full-field measurement techniques such as Digital Image Correlation [1], identification methods are constantly being improved, specifically with non-standards tests. For example, [2] and [3] propose an overview of identification techniques such as the Virtual Fields Method or the Finite Element Model Updating Method. Concomitantly, with the emergence of Data Sciences, other methods are proposed: for example, [4] and [5] trained a neural network for identification purposes.

Here, a new path is chosen: identifying the material response with no underlying constitutive equation. Indeed, it is possible to use the previous techniques (full-field methods and Data Sciences) to create rich databases that can be used for identification but also for simulation. It overcomes the difficulties in getting a robust identification of the model parameters. This has been introduced in [6] where the constitutive equation is replaced by a discrete database of strain-stress couples. The corresponding approach is referred to as Data-Driven Computational Mechanics (DDCM). Slightly different formulations of this solver are proposed in [7], [8], [9], [10] and several extensions are discussed in [11], [12], [13].

Concerning material characterization, non-parametric approaches are proposed in [14, 15] in which the strain energy function of a hyperelastic material is not presupposed but expressed with splines. In [16] splines are further used to build a structure-based non-parametric constitutive manifold of the material, using simple experimental tests which explicitly provide the stress values. Furthermore, it is possible to account for the thermodynamic consistency of the data-driven procedure through well established formalism as proposed by Gonzalez et al. [17].

For more complex testing conditions, the stress field is heterogeneous and cannot be obtained in a straightforward manner. In [18], a decomposition of the strain field obtained with Digital Image Correlation is made in order to compute the stress field without constitutive equation. In [19], experimental dynamic measurements are used in the balance equations so that stress fields can be directly computed. Additionally, several manifold learning approaches have been proposed and validated on synthetic data to identify a material constitutive manifold, see for example [20, 21].

In the present paper, a specific algorithm called Data Driven Identification (DDI) is considered; it has been recently proposed in [22]. It allows to identify heterogeneous stress fields from measured displacement fields and external forces, without constitutive equation. It relies on the availability of heterogeneous and rich data which can be smartly clustered so that a strain-stress database is built without constitutive equations. It has been validated with synthetic data [22] and its application to real data has been recently assessed [23]. It is an innovative tool to measure stress fields, from DIC

gathered displacement fields and net forces measured by load cells.

The difficulty in applying the DDI algorithm to real data lies mainly in the incompleteness and noisiness of data in some areas of the samples. Indeed, unlike a synthetic problem where everything is perfectly known, neither all forces nor all displacements can be perfectly measured; these difficulties are overcome by making **preprocessing choices** (both on the two intrinsic parameters of the algorithm and on the experimental input data). The so-called preprocessing step transforms raw input data to well-conditioned input data with consistent parameters for the DDI algorithm. The present work demonstrates the robustness of the DDI algorithm when applied to incomplete data: several possible preprocessing choices are compared so that the proper one can be applied with confidence. **It is to note that although the discussion is here illustrated on a single non-linear hyperelastic case study, it stems from the experience accumulated in applying DDI to many cases involving synthetic and real data, and linear and non-linear material behaviors [22, 23, 24].**

The paper is organized as follows:

- A brief recall of the algorithm is proposed in order to highlight its optimal parameters and input data;
- Then, a case study is built to study several preprocessing choices. Synthetic data are considered for which the reference stress response is known. These synthetic data are modified to simulate incomplete data representative of reality;
- Then, a parametric study is conducted to find the proper preprocessing choice. It focuses on:
 - (i) the **intrinsic parameters** (of the algorithm) when using the DDI with perfect data;
 - (ii) the preprocessing step for **incomplete input data** (missing displacements and forces);
- Finally, the proper preprocessing choice is summarized so that the DDI method can be applied with confidence on real (*i.e.* partial and noisy) data. It gives the reader the possibility to implement him/herself the DDI method for real data.

2 Recall of the Data Driven Identification algorithm

This section is recalling the DDI algorithm so that its optimal parameters and input data are highlighted. The Data Driven Identification (DDI) [22] corresponds to the inverse method of Data Driven Computational Mechanics (DDCM) derived in [6]. This method identifies the complete response of a structure without using constitutive equation, from a large database.

2.1 Input data

We consider a 2D-meshed geometry, deformed over N_X increments indexed by X . For this geometry, the following data are the inputs of the algorithm and are considered to be available:

- (I-1) the nodal displacements \mathbf{u}_j^X , j being the node number. The strain derived from the displacements is the Hencky true strain tensor $\ln \mathbf{v}$. It is defined from \mathbf{b} , the left Cauchy-Green strain tensor, by:

$$\ln \mathbf{v} = \frac{1}{2} \ln \mathbf{b}, \quad (1)$$

85 with $\mathbf{b} = \mathbf{F}\mathbf{F}^T$, \mathbf{F} being the deformation gradient tensor. In practice, a Digital Image Correlation software provides displacement fields on a grid. A mesh with associated connectivity is built from it to compute \mathbf{F} ,

- (I-2) the matrix \mathbf{B}_{ej}^X which encodes both geometry and connectivity, e being the quadrature point number. In particular, the mechanical balance can be evaluated at all nodes by:

$$\sum_e w_e^X \mathbf{B}_{ej}^X \cdot \boldsymbol{\sigma}_e^X = \mathbf{f}_j^X \quad \forall X, j, \quad (2)$$

where w_e^X is the integration weight of point e at loading step X ,

- 90 (I-3) the nodal forces \mathbf{f}_j^X . These are zero in the absence of body forces, excepted for boundary nodes.

Additionally, the method has two intrinsic parameters:

- (Inp-1) the size N^* of the (stress-strain) database that samples the material response,
 (Inp-2) the positive definite tensor \mathbb{C} that defines the distance between two points in the phase space (here, the stress-strain space).

95 2.2 Output of the method

After convergence of the algorithm, the N_X mechanical problems are solved and the method gives:

- (O-1) the stress fields $\boldsymbol{\sigma}_e^X$ that satisfy the mechanical balance in each node j according to Eq. (2). The stress $\boldsymbol{\sigma}_e^X$ (calculated) and the strain $\ln \mathbf{v}_e^X$ (measured) are referred to as a *mechanical state*, as they are mechanically admissible (balanced and compatible),
 100 (O-2) the N^* material states $(\ln \mathbf{v}_i^*, \boldsymbol{\sigma}_i^*)$, N^* being chosen by the user (Inp-1). These material states can be interpreted as a sampling of the material strain-stress response surface. Their distance from mechanical states is defined by a norm $\|\cdot\|_{\mathbb{C}}^2$ defined in Eq. (3) where \mathbb{C} is a fourth order positive definite tensor also chosen by the user (Inp-2).
 105

2.3 Solver

The algorithm aims at finding material states that are as close as possible to statically and kinematically admissible mechanical states (the latter being half known: the strain field is known, the stress field not), according to the norm $\|\cdot\|_{\mathbb{C}}^2$ defined by:

$$\|(\ln \mathbf{v}, \boldsymbol{\sigma})\|_{\mathbb{C}}^2 = \frac{1}{2} (\ln \mathbf{v} : \mathbb{C} : \ln \mathbf{v} + \boldsymbol{\sigma} : \mathbb{C}^{-1} : \boldsymbol{\sigma}). \quad (3)$$

Although this norm has the form and the units of an energy density through \mathbb{C} ([Pa]) it is not related to any actual energy in the system: the magnitude of \mathbb{C} simply allows to weight the respective contributions of strain and stress.

The problem is formulated as follows:

$$\text{solution} = \arg \min_{\boldsymbol{\sigma}_e^X, (\ln \mathbf{v}_i^*, \boldsymbol{\sigma}_i^*)} \mathcal{E}(\boldsymbol{\sigma}_e^X, \ln \mathbf{v}_e^{*X}, \boldsymbol{\sigma}_e^{*X}), \quad (4)$$

with,

$$\mathcal{E}(\boldsymbol{\sigma}_e^X, \ln \mathbf{v}_e^{*X}, \boldsymbol{\sigma}_e^{*X}) = \sum_{X'} \sum_{e'} w_{e'}^{X'} \|(\ln \mathbf{v}_{e'}^{X'} - \ln \mathbf{v}_{e'}^{*X'}, \boldsymbol{\sigma}_{e'}^{X'} - \boldsymbol{\sigma}_{e'}^{*X'})\|_{\mathbb{C}}^2, \quad (5)$$

and subject to the constraints

- 110 • of respecting the mechanical balance Eq. (2),
- that the material state $(\ln \mathbf{v}_e^{*X}, \boldsymbol{\sigma}_e^{*X})$ associated to the element e of increment X belongs to the database $(\ln \mathbf{v}_i^*, \boldsymbol{\sigma}_i^*)_{i=1}^{N^*}$.

Therefore, the DDI outputs are:

- the mechanical states,
- 115 • the database of material states,
- the mapping between mechanical and material states.

In the initial work [22], the validity of the method has been demonstrated with perfect synthetic data (from (I-1) to (I-4)). In the experimental validation [23], the algorithm has been applied with incomplete data that are well-preprocessed. The purpose
120 of this paper is to carefully study the preprocessing choices and their influence on the robustness of the algorithm.

3 Building the case study

In this section, a case study is developed to study several preprocessing choices. First, features of usual real data are presented then several preprocessing options are pro-
125 posed, with a focus on missing data. Finally, the methodology for the next section is summarized.

3.1 From idealized to realistic input data

Experimental data might have missing information and can be noisy. Here, the construction of the actual realistic problem from perfect synthetic data is explained thanks
130 to a 2D example. Noise on the displacement field measurements has to be taken into account. The typical noise in DIC is considered to have an amplitude of the order of 1 pixel, independently of the measured displacement. The discussion of the effect of noisy displacement values is beyond the scope of this paper and has already been partially addressed in the original DDI publication [22].

135 **3.1.1 Why are some data missing?**

The DDI method is applied to a perforated hyperelastic membrane subjected to uniaxial tension. The mechanical problem and the different notations are provided in Figure 1a.

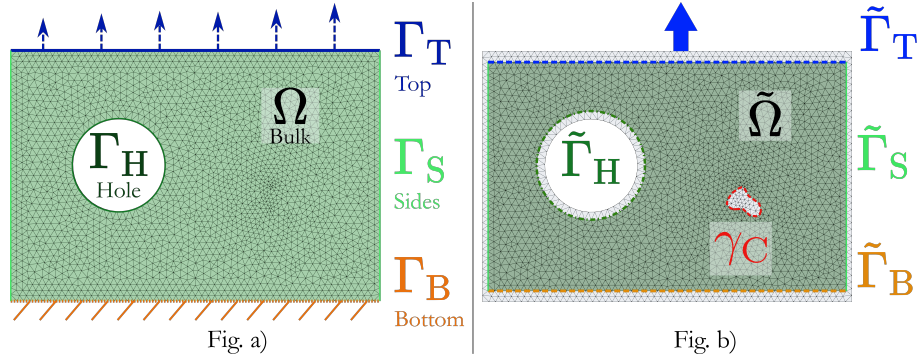


Figure 1: a) Theoretical problem b) Real problem with three particular modified boundaries: top boundary with grip, *cluster* of missing data and imperfectly defined edges close to hole.

Synthetic data are rendered incomplete according to usual experimental constraints:

- we cannot measure the nodal forces but a net force,
- 140 • displacements are sometimes missing in areas called *clusters* (which are larger than just a few pixels): the latter are the DIC results when using a software that does not provide the considered unreliable displacements (due to large strain, noise or loss of speckles for example),
- 145 • displacements are also missing close to edges: both the camera and the DIC software which works on a manually preselected region cannot resolve the edges of the part. In addition, most correlation software use rectangular patterns that cannot account for curved edges.

The mechanical problem with real boundaries is thus depicted in Figure 1b.

In Fig. 1, the theoretical boundaries are the top boundary (Γ_T) where the force is applied, the sides boundaries (Γ_S) that are free edges, the displacement-free bottom boundary (Γ_B) which is clamped and the hole boundary which is stress-free (Γ_H). In the real problem, all the boundaries are close but not exactly identical to the actual ones. They are noted $\tilde{\Gamma}_T$ for the top, $\tilde{\Gamma}_S$ for the sides, $\tilde{\Gamma}_B$ for the bottom and $\tilde{\Gamma}_H$ for the hole boundaries. Plus, the cluster of missing data is defined by its boundary denoted γ_C .

3.2 Possible preprocessing options for missing data

The preprocessing choices concern both the intrinsic parameters of the DDI method and the way of dealing with raw data. First, the preprocessing choices regarding the missing data are detailed.

160 With such experimental data, it is necessary to rewrite some equations of the initial
 DDI algorithm given in Section 2. Indeed, handling properly the areas where data are
 missing is fundamental to insure robustness. Several possibilities are proposed to deal
 with the missing data:

- In the area near the grip, where the force is measured (in the following, the "t-"
 165 stands for the top boundary):

(t-0) In the synthetic case, we know each nodal force \mathbf{f}_j^X at the top boundary Γ_T ;

(t-1) Using a load cell, only the sum of the forces \mathbf{f}_j^X on the top boundary Γ_T in
 the loading direction \mathbf{n}_{sol} is known:

$$\sum_{j \in \Gamma_T} \mathbf{f}_j^X \cdot \mathbf{n}_{\text{sol}} = F_{\text{cell}}^X \quad \forall X. \quad (6)$$

It is thus possible to define a global equilibrium condition on the boundary,
 by combining Eqs. (2) and (6):

$$\sum_{j \in \Gamma_T} \sum_e w_e^X \mathbf{B}_{ej}^X \cdot \boldsymbol{\sigma}_e^X \cdot \mathbf{n}_{\text{sol}} = F_{\text{cell}}^X \quad \forall X. \quad (7)$$

(t-2) In the real case, displacements close to the grips are not measured and the
 true boundary cannot be considered in the algorithm. Thus, the boundary
 Γ_T cannot be considered and is replaced by $\tilde{\Gamma}_T$. To deal with the force
 information, the simplest solution is to assume that Eq. (7) applies also on
 $\tilde{\Gamma}_T$ as follow:

$$\sum_{j \in \tilde{\Gamma}_T} \sum_e w_e^X \mathbf{B}_{ej}^X \cdot \boldsymbol{\sigma}_e^X \cdot \mathbf{n}_{\text{sol}} = F_{\text{cell}}^X \quad \forall X. \quad (8)$$

- For *clusters* of missing displacement values, the objective function Eq. (5) cannot
 be evaluated in some elements which should be removed from the problem along
 with associated nodes (in the following, the "c-" stands for clusters).

170 (c-1) A simple and naive solution is to simply discard the equilibrium constraint
 for these nodes.

(c-2) Another solution is to consider that the boundary of *clusters* is the boundary
 of a mechanically balanced subset. Indeed, a global balance condition is
 prescribed on the boundary γ_C . This is equivalent to consider a zero net
 force on this boundary. This can be easily explained by the Ostrogradsky-
 Gauss theorem in the continuous formulation:

$$\int_{\Omega_C} \text{div} \boldsymbol{\sigma} \, dV = \int_{\gamma_C} \boldsymbol{\sigma} \cdot \mathbf{n} \, dS = \int_{\gamma_C} \mathbf{f} \, dS, \quad (9)$$

which gives, for the discrete formulation:

$$\sum_{j \in \gamma_C} \sum_e w_e^X \mathbf{B}_{ej}^X \cdot \boldsymbol{\sigma}_e^X = \mathbf{0}. \quad (10)$$

175 • For edges close to holes, the perfect case is the one where the mesh boundary coincides with the real edge of the hole and the free edge condition applies. It is denoted (h-0) and will be the reference case (in the following, the "h-" stands for the hole boundary). In the real case, due to the imperfect edge definition, the displacement values in the vicinity of holes edges are not known. Therefore, the data on the real boundary Γ_H are not known and $\tilde{\Gamma}_H$ must be considered instead. On this boundary, several assumptions can be made:

180 (h-1) The free edge assumption can be adopted if we consider that $\tilde{\Gamma}_H$ is really close to Γ_H so the edge is free. This incorrect assumption is likely to introduce a bias in the predictions.

(h-2) A weaker assumption consists in applying a zero net force on this boundary. It is verified as the missing matter should be mechanically balanced (like in (c-2)):

$$\sum_{j \in \tilde{\Gamma}_H} \sum_e w_e^X \mathbf{B}_{ej}^X \cdot \boldsymbol{\sigma}_e^X = \mathbf{0}. \quad (11)$$

These strategies to deal with missing data are summarized in Figure 2.

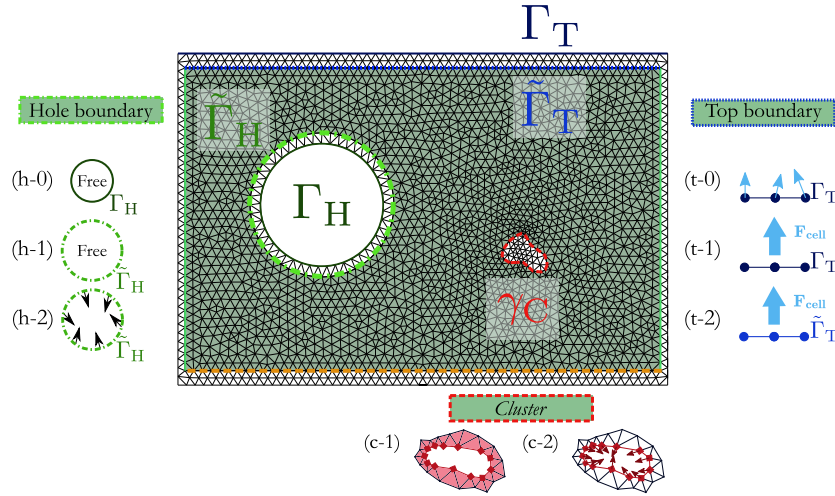


Figure 2: Summary of the possible preprocessing choices. They concern the missing data for three particular boundaries: top boundary with grip, *cluster* of missing data and imperfectly defined edges close to hole.

3.3 Methodology in practice

3.3.1 Inputs and parameters

185 The methodology to investigate the robustness of the DDI is to compare several cases of synthetic input data that are deteriorated on purpose. The cases are studied with

respect to the intrinsic parameters of the DDI algorithm. As a recall, the inputs of the algorithm are:

- The algorithm parameters (intrinsic to the resolution method): N^* and \mathbb{C} ,
- 190 • The measured data, especially displacements and forces, which can be incomplete.

Therefore, the discussion is organized as follows:

1. First, the effects of intrinsic parameters on a case where the input data are perfect are analyzed;
- 195 2. Second, the influence of the incomplete measured data is analyzed: the cases of (t-0), (t-1) and (t-2) related to the top grip are compared, the cases of (c-1) and (c-2) related to the *clusters* of missing data are discussed, and finally the cases of (h-0), (h-1) and (h-2) related to the edges close to the holes are considered.

3.3.2 Reference model

200 It is necessary to build synthetic data for which the reference response is known. Thus, a standard Finite Element model (made with the software Abaqus™) is used. The geometry is given in Figure 3 where both the initial and deformed meshes of the problem are presented. The initial height is denoted h_0 .

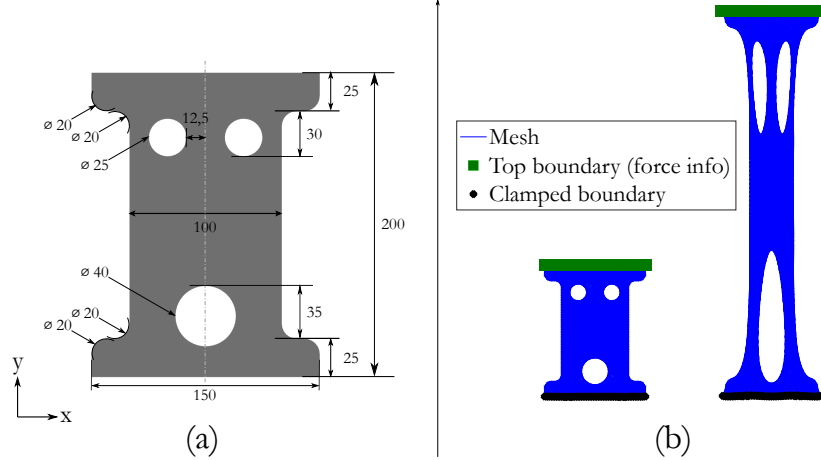


Figure 3: Case of study: a perforated hyperelastic membrane under uniaxial tension ((a): initial mesh; (b): after 200% of total macroscopic strain). On the top nodes, information on force is available while the bottom ones are clamped.

The Ogden model [25] is chosen and the equation describing the strain energy density is:

$$W(\lambda_1, \lambda_2, \lambda_3) = \sum_{i=1}^n \frac{\mu_i}{\alpha_i} (\lambda_1^{\alpha_i} + \lambda_2^{\alpha_i} + \lambda_3^{\alpha_i} - 3). \quad (12)$$

Coefficient	Value	Units
μ_1	$6.18 \cdot 10^5$	[Pa]
μ_2	$1.18 \cdot 10^3$	[Pa]
μ_3	$-9.81 \cdot 10^3$	[Pa]
α_1	1.3	[-]
α_2	5.0	[-]
α_3	-2.0	[-]

Table 1: Ogden parameters to build the reference solution [25].

The values of the parameters are given in Table 3.3.2. They are identified in [25] to fit experimental data [26].

$N_e = 6108$ linear triangular finite elements under plane stress condition are chosen. The displacements are prescribed using a (x, y) coordinate system corresponding to the horizontal and vertical directions, respectively. They are given for the top and bottom boundaries (denoted Γ_T and Γ_B) by:

$$\begin{cases} u_x = 0 & \text{on } \Gamma_T \\ u_y = 2h_0 & \text{on } \Gamma_T \\ u_x = 0 & \text{on } \Gamma_B \\ u_y = 0 & \text{on } \Gamma_B. \end{cases} \quad (13)$$

The finite element computation is decomposed into $N_X = 21$ increments under quasi-static loading conditions. It gives the reference stresses in each element denoted $\boldsymbol{\sigma}_{FE}$. The strain fields, meshes and loading conditions are used as inputs in the DDI algorithm with the preprocessing choices introduced in the previous section, resulting in an identified stress field, denoted $\boldsymbol{\sigma}_{DDI}$.

3.3.3 Error in stress identification

As the purpose of the DDI is to measure stress field without constitutive equation, the global error between the stress field identified by the DDI $\boldsymbol{\sigma}_{DDI}$ and the reference one $\boldsymbol{\sigma}_{FE}$ is computed for all loading increments X and all elements e by:

$$e = \frac{\sum_{X,e} \|\boldsymbol{\sigma}_{FE,e^X} - \boldsymbol{\sigma}_{DDI,e^X}\|_2}{\sum_{X,e} \|\boldsymbol{\sigma}_{FE,e^X}\|_2}. \quad (14)$$

4 Results and discussion

This section presents the results obtained by comparing several cases of incomplete data. The aim is to determine the proper preprocessing choices that ensure robustness and reliability for stress identification. The influence of the intrinsic parameters of the DDI algorithm is first discussed with perfect input data. Then, the incompleteness of input data and the preprocessing choices associated are discussed.

4.1 Influence of intrinsic parameters

The number of material states N^* is the parameter that allows to sample more or less finely the response of the material. It is to be compared to the total number of degrees of freedom of the problem: $N_e \times N_X = 128\,268$. We define the sampling ratio $r^* = (N_e \times N_X)/N^*$ and consider that it varies between 2 and 10^4 .

The distance to mechanical states $(\ln \mathbf{v}_e^X, \boldsymbol{\sigma}_e^X)$ is defined by the norm $\|\cdot\|_{\mathbb{C}}^2$ of Eq. (3). The simplest form for the tensor \mathbb{C} is spherical with an amplitude C :

$$\mathbb{C} = C\mathbb{I}, \quad (15)$$

where \mathbb{I} is the fourth-order identity tensor. This form aims to equally weight all components of the strain and stress fields. C is defined accordingly to a pseudo-tangent elasticity modulus of the behavior model used in finite element analyses: $C_0 = 2.3 \cdot 10^6$ Pa. It is computed by the slope of the straight line found by the least mean square method in the $(\|\ln \mathbf{v}\|_{\text{VM}}, \|\boldsymbol{\sigma}\|_{\text{VM}})$ space (von Mises norm). Practically, we choose values of C ranging from $10^{-6}C_0$ to 10^6C_0 .

Figure 4 shows the identification error, after convergence. The left subfigure presents

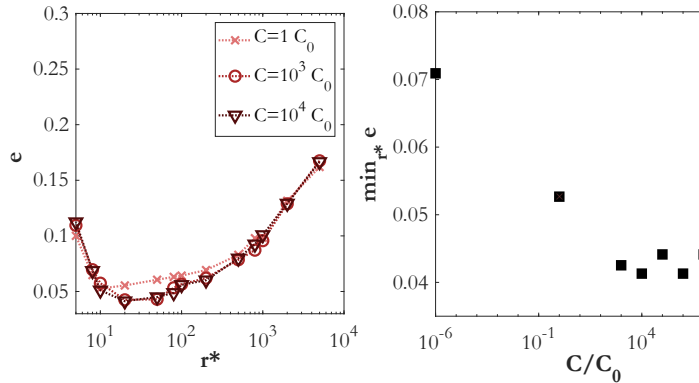


Figure 4: Influence of the intrinsic parameters N^* (related to r^*) and C without missing data. The error is compared to r^* (left subfigure), and the minimum error is compared to C (right subfigure).

the error as a function of the sampling ratio r^* for different values of C . For each C value, the minimum error (with respect to r^*) is reported. Then, the minimum error (for the optimal value of r^*) in relation to C/C_0 is shown in the right subfigure. The error is minimal for $r^* \approx 20$ (10 to 50 depending on the C value). A large ratio (not enough material states) implies a sub-sampling of the response and therefore a significant error. Conversely, a too small ratio (too many material states) does not provide enough regularization to the stress estimation problem as the behavior is no longer averaged sufficiently, which also leads to a significant error. It is therefore necessary to choose a value between these two extremes; these results are similar to those obtained in [22].

In addition it is shown that C significantly contributes to the convergence of the method: the higher it is (to a certain extent), the lower the error is. Indeed, the distance defined by the norm influences the mapping between material and mechanical states. By choosing a large value of C , the mapping based on strain values is favored, which is relevant since they are measured (and so reliable) unlike stresses which evolve during the convergence of the algorithm. Finally, N^* is more influential than C : without missing data, a bad choice of N^* will never be compensated by a good choice of C .

4.2 Influence of the incompleteness of input data

4.2.1 Force input

First, we consider preprocessing choices related to force information: either with all nodal forces (t-0), or represented by their net value on the true boundary (t-1) or the net force on the approximate boundary (t-2). The influence of N^* on the error is reported in Figure 5 (for $C = 10^3 C_0$). Global errors are similar: a sampling ratio r^* from 20 to

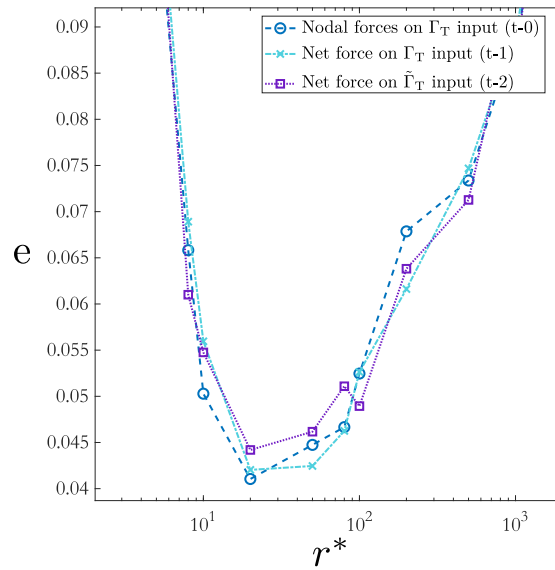


Figure 5: Influence of force inputs on the error as a function of r^* for (t-0) the given nodal forces, and (t-1) and (t-2) the given net force on respectively the true boundary and the approximate boundary.

100 is preferable. It shows that the DDI results are only slightly influenced by the way these equilibrium conditions are prescribed on the top boundary.

For a local insight, Figure 6 presents the nodal forces computed with the stress identified with the DDI in case (t-1). They are compared to the reference ones (case (t-0)). They are really similar which means that stresses computed with the DDI are almost as perfect as the reference ones, even if the input in force is the net force only.

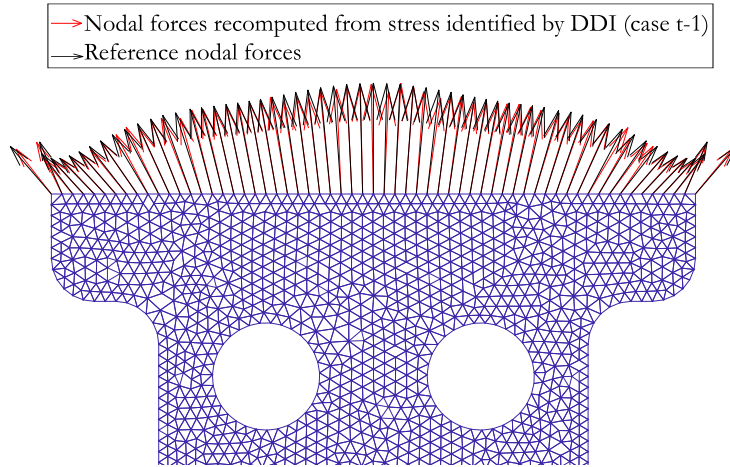


Figure 6: Nodal forces computed with the identified stress for the case (t-1) compared to the reference nodal forces (t-0).

4.2.2 Cluster of missing data

We consider the influence of the preprocessing choices related to a *cluster*: by handling it naively (c-1) and in a mechanically optimal way (c-2). The influences of r^* and C on the error are shown in Figure 7.

In the case of a naively handled *cluster* (c-1), it is difficult to achieve a small error. Too many or too few material states lead to more important errors. Here, the choice of C is crucial: the larger it is (within a certain limit), the closer we get to a mapping based on strains (which are known). By simply adding the zero net force condition (c-2) on the boundary, as proposed in Eq. (10), a robustness similar to results without missing data is recovered. In this case, the choice of C is much less critical than that of N^* .

4.2.3 Imperfect resolution close to holes

Finally, we consider the influence of the preprocessing choices in the case of an imperfect resolution close to the edges, on the boundary $\tilde{\Gamma}_H$. The case of (h-1) the free edge assumption on this boundary and the case of (h-2) zero net force over the boundary $\tilde{\Gamma}_H$ are compared to the perfect case with no missing data close to the edge (h-0). Errors are plotted for a given C with respect to the sampling ratio r^* in Figure 8.

Considering the free edge assumption leads to a large error, whereas the globally balanced assumption again induces a small error, close to the ideal case. Then, it is interesting to study the stress distribution as one approaches the hole: the von Mises stress is plotted along a line of the sample for the three cases, as depicted in Figure 9. For the free edge assumption (h-0), the algorithm predicts a misplaced stress increase close to the wrongly presumed free edge. Stresses are overestimated around the hole and this overestimation propagates to the bulk by equilibrium relations which

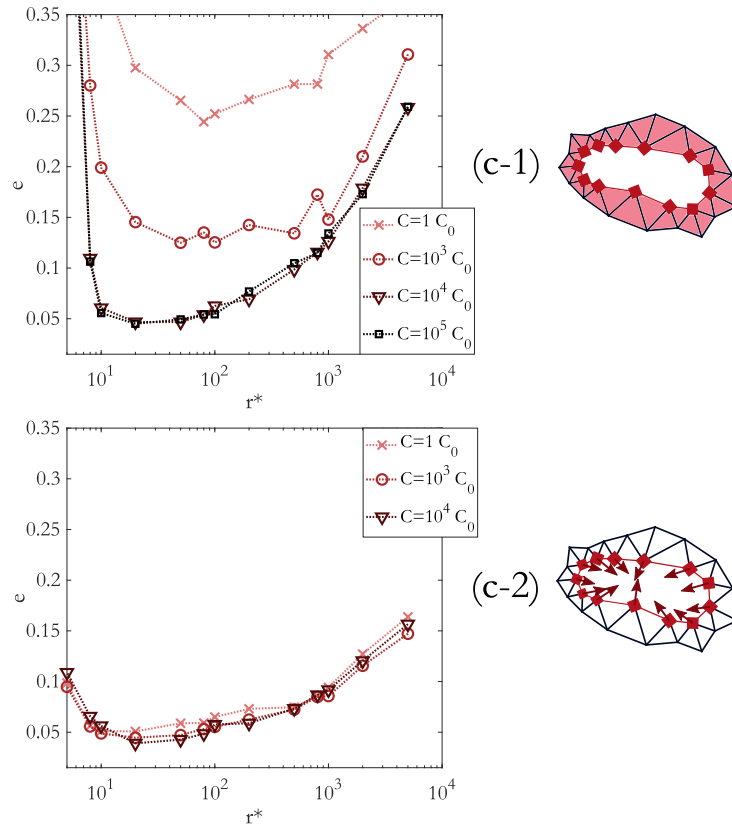


Figure 7: Influence of the preprocessing choice with a *cluster* on the error as a function of r^* and C for cases (upper subfigure) (c-1) naive and (lower subfigure) (c-2) mechanically optimal

are global. Therefore, the best manner to handle an imperfect edge consists in adopting a mechanically correct assumption: only a zero net force condition must be enforced. In this case (h-2), the error is similar to the one with no missing data. The optimal ratio r^* is again between 20 and 100.

285 4.2.4 Summary

To close this discussion on how to handle properly incomplete input data, Figure 10 presents the three stress components identified considering the corrections depicted in the left-hand side subfigure. The incomplete input data have to be completed smartly with only the mechanical balance equation: (t-2),(c-2),(h-2). It leads to results similar
 290 to the perfect case: the global error is less than 0.05.

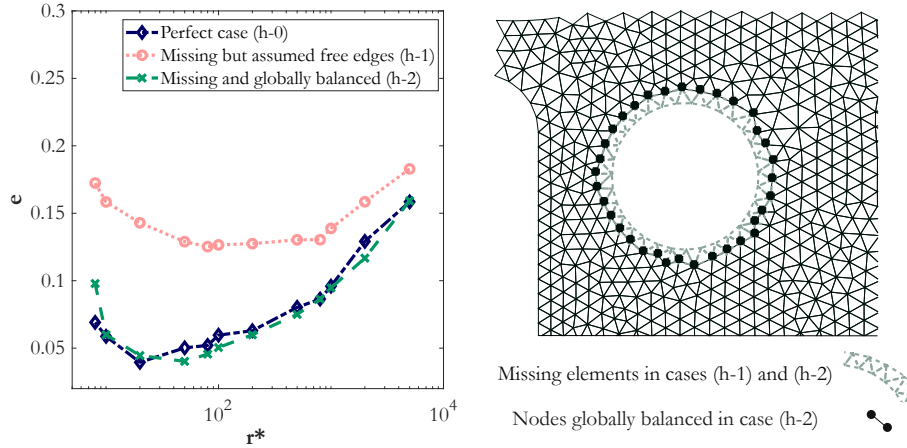


Figure 8: Influence of preprocessing choice for the hole edge definition on the error as a function of r^* for a given C , for the cases of an imperfectly defined edge close to the hole (with (h-1) the assumption of free edge, (h-2) the global balance condition) and of a perfectly defined edge (h-0) (left subfigure). Nodes/elements used in the calculations (right subfigure).

The preprocessing choices that bring the best robustness when dealing with missing data are summarized in Figure 11. These are the choices made in the experimental validation of the DDI algorithm [23].

5 Closure: implementation of the DDI with real data

295 In this work, the input parameters of the DDI algorithm have been examined, with the objective of identifying correctly the stress field without constitutive equation. A study of its intrinsic parameters confirms our previous work. In particular, the consequences of incomplete data (inherent to experimental data) is analyzed through two aspects: the availability of net forces instead of nodal forces on the computational mesh, and
 300 the difference between the actual part geometry and the computational mesh. This last aspect appears either through *clusters* of missing data (areas of a few pixels/elements) and the imperfect edge definitions close to holes and boundaries. We show that the robustness of the method is ensured when incomplete data are managed under a strict mechanical point of view. **Although these recommendations are here illustrated on a single example, they are drawn from our experience in applying DDI to many cases involving synthetic and real data, linear and non-linear material behaviors [22, 23, 24].**

To conclude, we propose to adapt the original DDI algorithm to real experimental data. The boundaries defined in Figure 1 are considered. The solution of the problem

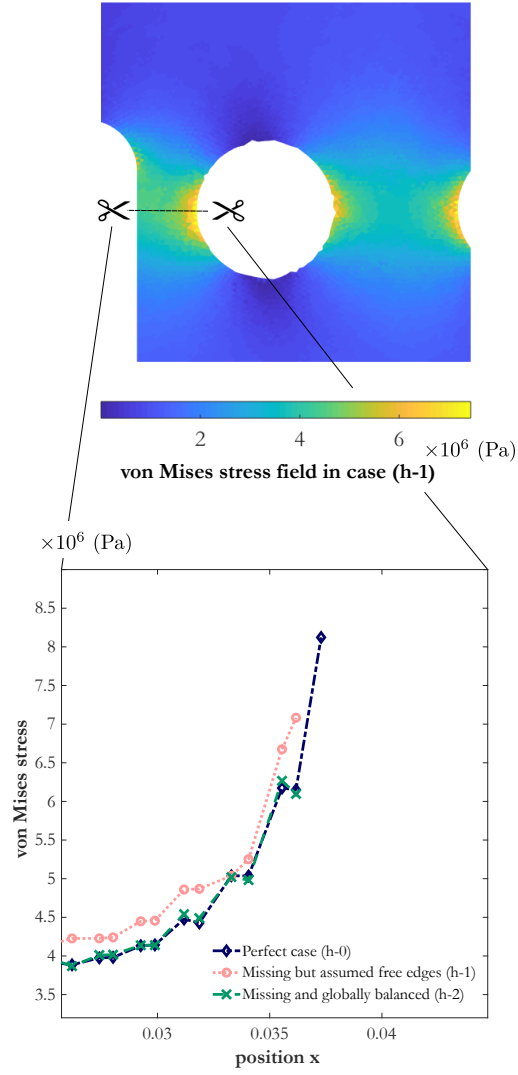


Figure 9: von Mises stress field (lower subfigure) and reported values along a horizontal line going through the sample (upper subfigure), for the three cases.

is still defined as:

$$\text{solution} = \arg \min_{\sigma_e^X, (\ln v_i^*, \sigma_i^*)} \mathcal{E}(\sigma_e^X, \ln v_e^*, \sigma_e^*), \quad (16)$$

with \mathcal{E} defined in Eq. (5), and subject to the (new) constraints:

- respecting the mechanical balance equations:

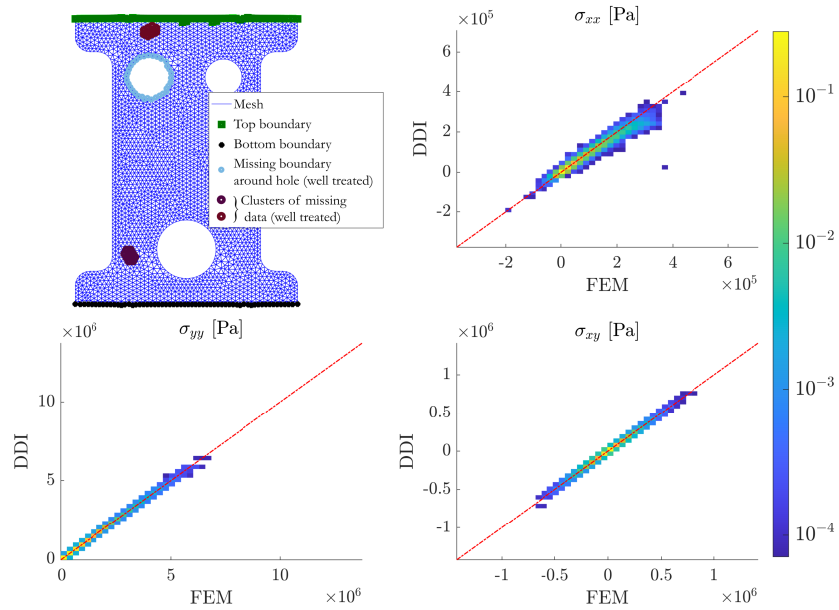


Figure 10: Comparison between reference stress fields and identified stress fields with DDI for a geometry with the proper preprocessing choices for missing data. The colors in the 2D histograms represent the histogram bin probability for each stress component.

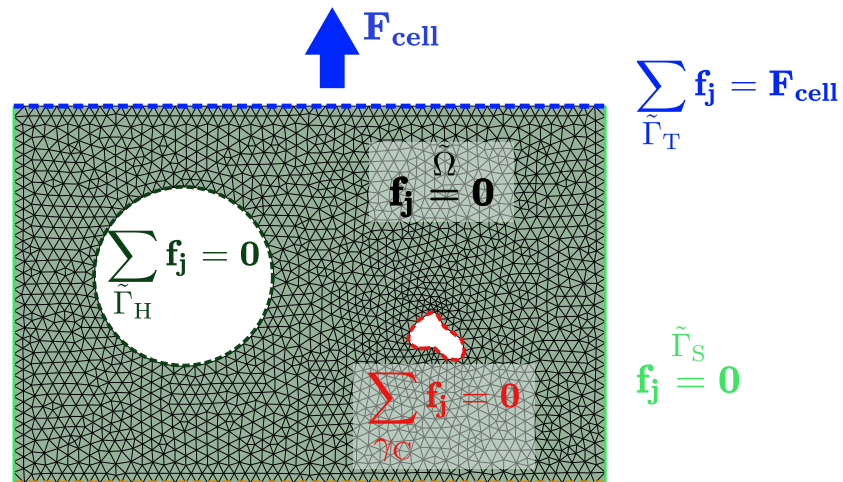


Figure 11: Summary of the proper preprocessing choice to deal with three particular boundaries (top boundary with a global force information, *cluster* of missing data and imperfectly defined edges close to a hole).

– locally:

$$\sum_e w_e^X \mathbf{B}_{ej}^X \cdot \boldsymbol{\sigma}_e^X = \mathbf{0} \quad \forall X, \forall j \in \tilde{\Omega} \cup \tilde{\Gamma}_B, \quad (17)$$

– globally:

$$\sum_{j \in \Delta^X} \sum_e w_e^X \mathbf{B}_{ej}^X \cdot \boldsymbol{\sigma}_e^X = \mathbf{F}_{\Delta^X} \quad \forall X, \quad (18)$$

with Δ^X representing each boundary on which is applied the net force \mathbf{F}_{Δ^X} , at the increment X *i.e.*:

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* the top boundary $\tilde{\Gamma}_T^X$ on which the net force is the one measured by the load cell $F_{\text{cell}}^X \mathbf{n}_{\text{sol}}$;

* the boundary around *clusters* of missing data γ_C^X on which a zero net force is applied;

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* the boundary around a hole $\tilde{\Gamma}_H^X$ on which a zero net force is applied;

- ensuring that the material state $(\ln \mathbf{v}_{e^X}^*, \boldsymbol{\sigma}_{e^X}^*)$ associated to the element e^X belongs to the database $(\ln \mathbf{v}_i^*, \boldsymbol{\sigma}_i^*)_{i=1}^{N^*}$.

The implementation details can be found in the original paper [22]. For the intrinsic parameters, it is advised to choose N^* so that the sampling ratio r^* is 100 and to choose $\mathbb{C} = C\mathbb{I}$ with $C \geq 10^3 C_0$, C_0 being the average stiffness of the material and \mathbb{I} the fourth-order identity tensor.

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