

Investigation of the electrical limit conditions effects in piezoelectric transducer arrays utilized in medical imaging

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18 Abstract

Crosstalk is considered as an undesirable phenomenon disturbing the electromechanical 19 20 behavior of the ultrasonic transducer arrays used in medical imaging applications. Indeed, when one element of a transducer array is excited, it generates parasitic voltages and/or displacement fields on 21 22 the adjacent passive elements. Consequently, these interactions between elements decrease the array's 23 electroacoustic performance, which affects the obtained image quality. To overcome the crosstalk's 24 problem, several research works propose active cancellation techniques. In this case, the correction 25 voltages are determined by considering the array's elements grounded, contrary to the conventional 26 crosstalk's definition which considers the array elements in Open-Circuit. The novelty of this paper is 27 in one hand the study of the electrical limit conditions' effects on the physical behavior of a 28 piezoelectric transducer array radiating in a fluid medium (water). On the other hand, a displacement 29 method is proposed to evaluate the crosstalk level when the array elements are grounded. The 30 limitations of the proposed method are also discussed. For this purpose, a piezoelectric transducer array is firstly modeled using a Two-dimensional Finite Elements Method (FEM), when the array 31 32 elements are not grounded (open-circuit). Then, the results are compared to those obtained when the neighboring elements are grounded (as in the case of the crosstalk's active cancellation techniques). 33

Finally, measurements are realized on a fabricated transducer array vibrating in air medium and aresuccessfully compared to the results predicted using FEM.

Keywords—Piezoelectric transducer arrays, displacement measurement, electrical limit conditions. 37

38 1. Introduction

Ultrasonic transducers and transducer arrays are usually utilized in medical diagnostics 39 and therapeutic applications [1-5]. The major objective of ongoing and future research in this 40 41 area is to optimize the electroacoustic performance of these transducers, to obtain a high image 42 resolution for more reliable and safe diagnostics. For this purpose, several works investigate the crosstalk phenomenon, which decreases the performance of the ultrasonic transducer arrays 43 44 [6-14]. Indeed, when one element of a transducer array is driven, it generates parasitic voltages and/or displacement fields on the passive neighboring elements, which affects the performance 45 of these devices. It is mainly responsible for anomalous behavior in the directivity of the 46 ultrasonic transducer arrays, i.e. in presence of crosstalk, the main lobe is not obtained in the 47 axial direction of the transducer array and several undesirable side lobes can be observed [15-48 49 16]. The crosstalk level in the ultrasonic transducer arrays is generally evaluated as the ratio 50 between the parasitic voltages obtained on the passive neighboring elements and the excitation's amplitude applied to the active element [11, 14]. In this definition, one element of 51 the studied transducer array is electrically driven, while its neighboring elements are 52 considered electrically in Open-Circuit (not grounded). 53

In literature research works devoted to the minimization of crosstalk can be divided into 54 55 three approaches. The first one investigates the contribution of the passive elements, i.e. filling material, matching layers, and backing, to the mechanical crosstalk [17-21]. The 56 second approach consists of developing a systematic method for the active cancellation of 57 crosstalk. The last method concerns specific treatments realized on the excitation and 58 59 reception signals to reduce crosstalk [22-23]. The active cancellation of crosstalk is based on 60 the application of adequate voltages to the elements adjacent to the excited one, to minimize the parasitic signals (crosstalk). The required voltages can be determined using different 61 62 methods. Cugnet et al. [24] proposed a numerical technique to calculate them from the average normal displacement computed at the surface of the array elements. In the same 63 64 manner, Bybi et al. [16] determined the correction voltages from punctual displacement measurements realized using a Laser Vibrometer. Zhou et al. [25-26] developed another 65

method using the transfer function matrix relating input voltages *Vi* to output pressures *Pi*. In
this case, the measurement of the elements transfer function is realized using a hydrophone.
Finally, Bybi et al. [7, 27] proposed another simple electrical method to cancel crosstalk in
acoustical arrays, using the analogy between the motional current and normal displacement.
In this situation, the determination of the correction voltages requires average measurements,
i.e. impedance and current measurements, instead of punctual displacement measurements.

In all active crosstalk cancellation techniques, the determination of the correction 72 voltages considers the neighboring elements electrically in Short-Circuit, i.e. the passive 73 74 neighboring elements are connected to the ground, contrary to the conventional definition 75 (neighboring elements are not grounded). The main objective of this paper is to study the 76 effects of the electrical limit conditions (neighboring elements grounded or not grounded) on 77 the electromechanical behavior of the piezoelectric transducer arrays utilized in medical imaging. An alternative solution to the conventional crosstalk's evaluation method, i.e. based 78 79 on the ratio between the parasitic voltages measured on each passive element and the excitation voltage, is also proposed and tested when the array elements are grounded. It is 80 81 expected that this study will be helpful in terms of crosstalk definition and accurate evaluation and suppression. 82

The first part of this paper is devoted to the description of a conventional piezoelectric 83 transducer array and the presentation of the experimental setup utilized to evaluate the 84 crosstalk level. In the second part, a transducer array composed of seven piezoelectric elements 85 86 made of PZ 27 ceramic is modeled using a two-dimensional finite element method. In the last section, a prototype is fabricated and the experimental results, i.e. electrical impedance and 87 displacement curves are compared to the numerical ones (FEM). Finally, the crosstalk level is 88 89 evaluated experimentally considering both electrical limit conditions: neighboring elements ground and not grounded. 90

91 **2.** Piezoelectric transducer arrays for medical imaging applications

92 2.1 Structure description

Transducer arrays utilized in medical imaging and NDT applications are generally composed of an even number of piezoelectric elements having a thickness T, a width W, and a length L, spaced by a distance d and aligned as illustrated in Fig. 1. The elements are polarized in the thickness direction (*z*-direction) and are bonded to each other by a nonconductive resin. The transducer array elements' are also equipped with front and back

matching layers, to minimize the mismatching problem, which creates a prolonged ringing 98 99 after pulse excitation. Generally, the acoustic impedance of a conventional transducer is matched to that of the propagation medium (tissues in medical applications) by one or two 100 101 matching layers on its front face and a thick backing layer on its back face. In our study, the manufactured array is only composed of piezoelectric elements bonded to each other by a 102 103 non-conductive acrylic resin, PLEXCIL (ESCIL). The matching layers are not taken into 104 account to facilitate the fabrication of the prototype. This kind of transducer arrays is utilized to understand the crosstalk phenomenon and to study the effects of the electrical limit 105 conditions on the array's electromechanical behavior. This also allowed as testing our 106 107 crosstalk correction methods easily [16, 27].

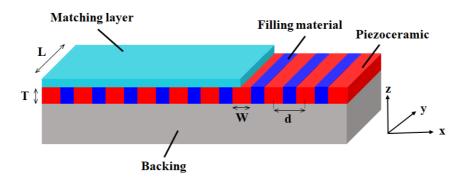
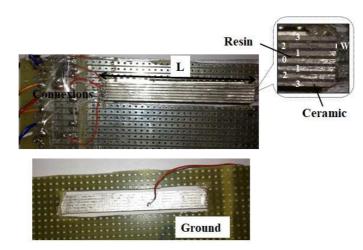




Figure 1: Schematic description of a conventional piezoelectric transducer array.



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Figure 2: Seven-element transducer array.

To get a full symmetry of the transducer array and to simplify calculations and analysis, an odd number of transducers is assumed. As shown in Fig. 2, the fabricated prototype is composed of seven piezoelectric elements made of PZ27 Ferroperm ceramic, having the following dimensions: T = 3.3 mm, W = 0.7 mm, L = 37 mm and d = 1.2 mm. The piezoelectric material (PZ27) properties are listed in Table I.

| S_{11}^{E} | S_{12}^{E} | S_{13}^{E} | S_{33}^{E} | S_{44}^{E} | S_{66}^{E} | d_{15} | <i>d</i> ₃₁ | <i>d</i> ₃₃ | ϵ_{33}^{S} | $\mathbf{\epsilon}_{11}^{s}$ | ρ |
|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|----------|------------------------|------------------------|---------------------|------------------------------|-------------------|
| pPa ⁻¹ | pC/N | pC/N | pC/N | ϵ_0 | $\boldsymbol{\epsilon}_0$ | kg/m ³ |
| 17 | -6.71 | -8.53 | 23 | 43.47 | 47.42 | 500 | -170 | 425 | 1130 | 914 | 7700 |

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Table I: Physical properties of PZ27 ceramic.

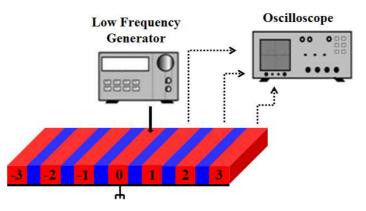
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119 2.2 Crosstalk measurements

Crosstalk measurements are performed on the studied transducer array using two methods as shown in Fig 3 and Fig. 4. In the first technique (Fig. 3), the central element "0" is excited using Agilent 33250A Low Frequency Generator delivering an electrical sine signal V_0 . The neighboring elements "1", "-1", "2", "-2", "3" and "-3" are connected individually to a digital oscilloscope, displaying the parasitic voltage generated on each element (V_i , i = 1, -1, 2, -2, 3, and -3). In the literature [11, 14] the crosstalk level *C* (dB) is evaluated from the measurements using the relation (1):

127
$$C(dB) = 20 \operatorname{Log}(\frac{V_i}{V_0}),$$
 (1)

This definition considers one element of the studied transducer array as electrically driven, while its neighboring elements are electrically in Open-Circuit (not grounded). In this paper, a second method is proposed to evaluate the crosstalk level when the neighboring elements are connected to the ground, as in the case of the crosstalk's active cancellation methods [16, 24, 25, 26, 27]. In this situation, voltage measurement cannot be utilized because the elements are not in Open-Circuit as suggested by the definition (Fig.3).

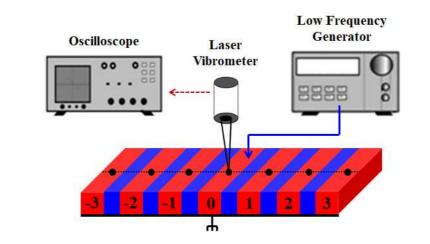




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Figure 3: Crosstalk's evaluation using voltage measurements.

Another solution is to utilize the displacement measurements instead of the voltage ones as shown in Fig. 4. One of the objectives of this research work is to test the validity of this method and to evaluate its limitations. For this purpose, displacement measurements are carried out in the middle of the fabricated array elements using a Polytech psv400 laser vibrometer (Fig. 4). The results obtained using both methods (Fig. 3 and 4) are compared numerically and experimentally in the frequency domain.



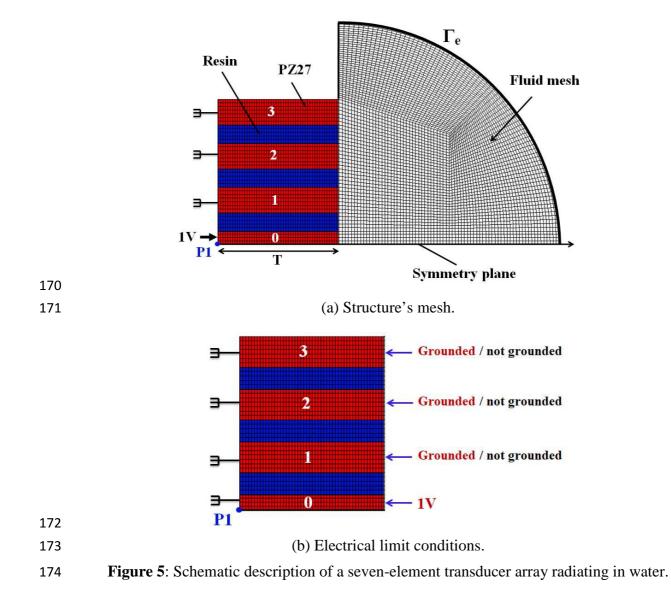
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Figure 4: Crosstalk's evaluation using displacement measurements.

144 **3. Numerical study**

The piezoelectric transducer array is first modeled numerically using the ATILA code 145 (FEM code for elastic and piezoelectric structures radiating in fluid) [28] to determine its 146 Transmitting Voltage Response (TVR) and to predict the normal displacement at the radiating 147 surface of each array element. The numerical model is also utilized to compute the array's 148 electrical impedance and to evaluate the crosstalk level. As shown in Fig. 5(a), the studied 149 array is composed of seven piezoelectric elements made of PZ27 ceramic bounded to each 150 other by Acrylic PLEXCIL resin (filling material). Both the piezoelectric array elements and 151 the filling material (resin) are meshed using isoparametric quadratic elements respecting the 152 $\lambda/4$ criterion, i.e. the piezoelectric array elements are divided into seven elements along their 153 width W and fifty elements along their thickness T, whereas the resin elements are divided into 154 five elements along their width and fifty elements along their thickness. The spacing between 155 the array elements (d) is chosen equal to 1.2 mm to respect the Nyquist criterion and to avoid 156 grating lobes. Each element of the studied array has a thickness T = 3.3 mm, a width W = 0.7157 mm and its length is chosen to be 37 mm long, with a Length-to-Thickness Ratio (L/T) of 158 159 about 11.21, thus this length can be considered as infinite and a plane strain approximation 160 assumed. In the literature, it is demonstrated that a dominant thickness mode is obtained when 161 the width-to-thickness ratio W / T is less than or equal to 0.5 [29-30]. This aspect ratio is chosen about 0.21 to enable the separation of the thickness mode about the undesirable lateral 162 modes (width and length modes). Furthermore, in our previous work (ref. 8), it was also 163 demonstrated numerically and experimentally that the influence and the contribution of these 164 undesirable modes (width and length modes) is negligible. The transducer array radiates in a 165 fluid medium (water in medical imaging applications) meshed with isoparametric quadratic 166 elements respecting the $\lambda/4$ criterion. This medium is limited by a non-reflecting surface Γe 167 made up of dipolar elements that absorb the outgoing acoustic wave almost completely [15]. 168 Furthermore, only half the domain is meshed due to symmetry. 169



To study the effects of the electrical limit conditions on the array's electromechanical behavior, two limit conditions are considered (Fig. 5(b)):

i) The array's central element "0" is driven, while its neighboring elements "1", "2" and "3"
are grounded.

ii) The central element "0" is driven and its neighboring elements "1", "2" and "3" are notgrounded (open-circuit).

181 **3.1 Transmitting Voltage Response (TVR)**

Firstly, the Transmitting Voltage Response (TVR) of the seven-element transducer 182 array is computed between 250 kHz and 750 kHz, for a relative reference pressure 1 μ Pa / V 183 184 at 1 m. Fig. 6 compares the TVR obtained considering the electrical limit conditions (i) and (ii). After analysis, it is observed that the two curves follow relatively the same variation, i.e. 185 the same maximums and minimums. Nevertheless, a frequency shift about 20 kHz is obtained 186 between the curves. Furthermore, a parasitic mode (maximum of TVR) is observed around the 187 188 frequency of 570 kHz, in the curve corresponding to the limit condition (ii). Finally, the maximum of TVR obtained for the limit condition (i) is somewhat less than that computed for 189 190 the condition (ii) (about 2 dB).

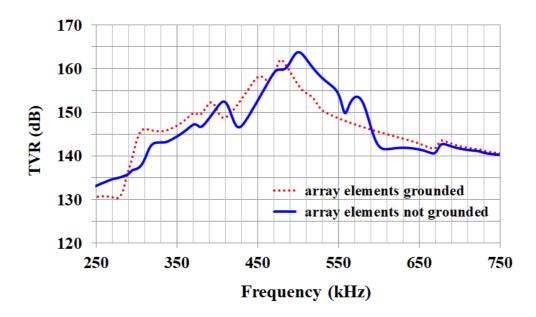


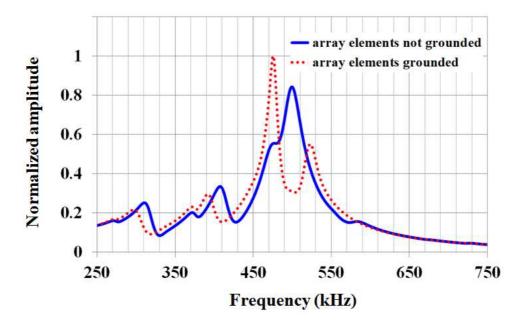
Figure 6: Transmitting Voltage Response (TVR) of the seven-element transducer array.

193 **3.2 Displacement**

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The normal displacement is also computed in the middle of the radiating surface of the central element "0", i.e. at the position P1 (Fig. 5b) between 250 kHz and 750 kHz. Fig. 7

compares the normalized displacement curves (all values are divided by the maximum value 196 197 reached by one of the compared curves) obtained considering the electrical limit conditions (i) and (ii). It is observed from this figure that the results are different, particularly between 450 198 199 kHz and 550 kHz. In this frequency domain, a maximum of displacement is obtained around 500 kHz (mechanical resonant frequency), for the limit condition (ii). Whereas, in the case of 200 201 the limit condition (i), two resonance frequencies 475 kHz and 520 kHz are obtained. Finally, the comparison of the two curves indicates a frequency shift (about 25 kHz) between the two 202 displacement peaks observed in the frequency band 450 kHz – 550 kHz. 203



204

Figure 7: Normal displacement computed at the radiating surface of the element "0".

206 **3.3 Electrical impedance**

207 To observe the effect of the limit conditions (i) and (ii) on the electrical behavior of the transducer array, the electrical impedances computed using the numerical model are 208 209 compared in the frequency domain 250 kHz – 750 kHz, as shown in Fig. 8. After analysis, it is observed that the two curves follow the same behavior in the frequency domains 250 kHz -210 211 470 kHz and 590 kHz – 750 kHz. Nevertheless, a frequency shift (about 20 kHz) is obtained 212 between the two curves in the first frequency band. The major differences are observed 213 around the thickness mode, i.e. in the frequency band 470 kHz – 590 kHz. In this domain, two resonance frequencies (475 kHz and 520 kHz) and a one anti-resonance frequency (581 kHz) 214 215 are obtained for the limit condition (i), whereas in the case of the condition (ii), one resonant frequency is obtained at about 500 kHz and two anti-resonance frequencies are observed at 216 571 kHz and 595 kHz. As seen previously in Fig. 7, the resonance frequencies (minimum of 217

218 impedance) correspond also to the mechanical resonance frequencies (maximum of219 displacement).

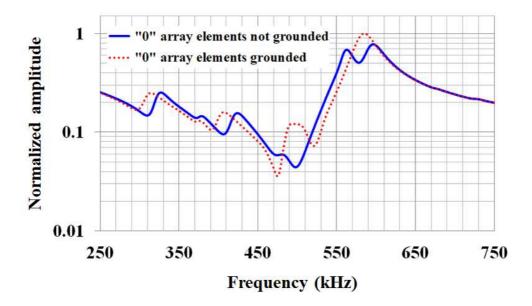
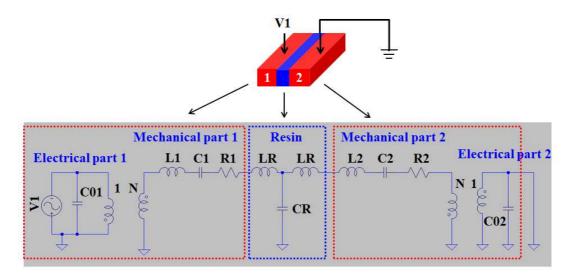




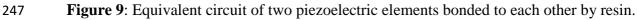


Figure 8: Numerical electrical impedance of the central element "0".

The differences between the results obtained under the limit conditions (i) and (ii), i.e. 223 224 TVR, displacement and impedance curves, can be explained by the simplified equivalent 225 circuit represented in Fig. 9. In this case, only two piezoelectric elements bonded to each 226 other by a non-conductive resin are considered, i.e. an active piezoelectric element (part 1) 227 and its neighbouring element grounded or in open-circuit (part 2). The piezoelectric elements are represented by their equivalent electromechanical circuit composed of an electrical part 228 $(R_{01,2}, C_{01,2})$ and a mechanical part $(R_{1,2}, L_{1,2})$ and $C_{1,2}$. The elements $R_{1,2}$, $L_{1,2}$ and $C_{1,2}$ 229 correspond to a mass - spring system, for which $R_{1,2}$ represents the mechanical dissipations, 230 $L_{1,2}$ the mass and $C_{1,2}$ the compliance (flexibility) of the material. $R_{01,2}$ and $C_{01,2}$ represent the 231 dielectric losses and the static capacitance of the piezoelectric material. The two parts are 232 connected by a transformer converting the electrical energy to mechanical energy and vice-233 234 versa and having a transformation ratio N. Because of their very large value (several M Ω), the resistors $R_{01,2}$ are neglected. In the same manner, the non-conductive resin is represented by its 235 equivalent circuit (L_R, C_R) . In our previous work [7], it was demonstrated that this 236 237 representation is more accurate in the vicinity of the considered resonant frequency (thickness resonance). According to the equivalent circuit, it is clear that when the element 2 is 238 239 grounded, its static capacitance C_{02} is short-circuited, i.e. the contribution of the electrical branch (C_{02}) is suppressed. Consequently, only the mechanical branch $(R_2, L_2 \text{ and } C_2)$ 240 241 contributes to the total electrical impedance of the structure composed of the elements 1 and 242 2. Finally, in the case of the transducer array composed of seven piezoelectric elements, the
243 limit condition (i) is responsible in the elimination of the individual static capacitances and it
244 results in non-negligible differences between the curves obtained under the limit conditions (i)
245 and (ii), e.g. the observed frequency shifts.







248 **3.4 Crosstalk**

The crosstalk level is firstly evaluated at the two characteristic frequencies (maximum of displacement) 475 kHz and 520 kHz using both methods. The estimation of the crosstalk level *C* utilizes the conventional method (relation (1)) when the neighboring elements are not grounded (limit condition (ii)). In the case of the limit condition (i) (neighboring elements grounded) the proposed method is to evaluate the crosstalk from the displacement values in the middle of the array elements) using the relation (2):

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$$C(dB) = 20 \operatorname{Log}(\frac{u_i}{u_0}),$$
 (2)

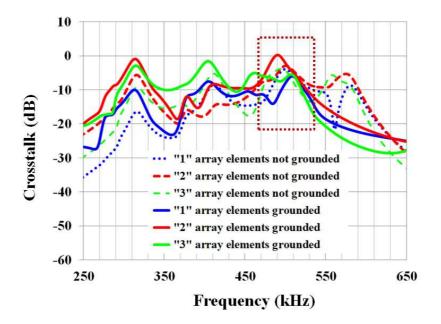
where u_0 represents the normal displacement computed in the middle of the central 256 element "0" and u_i (i = 1, 2, 3) the displacement in the middle of the neighboring elements 257 "1", "2" and "3". The results obtained using the two methods are summarized in Table II. The 258 259 comparison shows that the two methods, i.e. evaluation of crosstalk level by the relation (1) and using parasitic displacements instead of voltages C_u (relation 2), give relatively similar 260 crosstalk values at the resonance frequencies. The difference (about 1 dB) is probably because 261 the definition of the crosstalk is based on the voltage, which is an average value, whereas, the 262 263 displacement's method is punctual (obtained in the middle of the elements).

| Element | "1" | "2" | "3" |
|-------------------------------|-------|------|-------|
| | -11.8 | -5.2 | -6.1 |
| Crosstalk C _u (dB) | -8.8 | -7.9 | -10 |
| | -12.7 | -7.4 | -7.7 |
| Crosstalk C (dB) | -8.1 | -6.7 | -11.1 |

264 265

Table II: Crosstalk evaluated at the resonance frequencies 475 kHz and 520 kHz (bold values).

The comparison is then extended to a large frequency band between 250 kHz and 650 kHz, as shown in Fig. 10. After analysis, it is observed that the crosstalk evaluated using both methods are similar around the two characteristic frequencies (see dashed rectangular). The difference between the two curves increases beyond the resonance frequencies. In other words, the crosstalk evaluated using the displacement in the middle of the array elements is a good approximation in the vicinity of the considered mode (thickness mode in this work).



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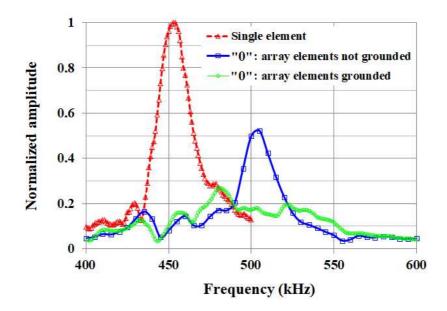
Figure 10: Crosstalk computed using relation 1 (array elements not grounded) compared to that obtained from the relation 2 (array elements grounded).

275 4. Experimental Characterization

The manufactured transducer array (Fig. 2), is characterized experimentally by electrical impedance and displacement measurements, in both conditions (i) and (ii). The crosstalk level is also evaluated using the previous methods, i.e. from the parasitic voltages (relation (1)) and using the proposed displacements method (relation (2)). For the sake of simplification, measurements are realized in air. The results are then compared to those obtained numerically in the air medium instead of water. It is important to notice that the FEM calculations are first done in the water medium (section 3) to see the effects of the limit conditions on the transducer arrays utilized in medical imaging, and then done in the air medium to compare the numerical results with the experimental ones.

285 **4.1 Displacement**

To avoid the edge effects, displacement measurements are realized in the middle of the central element "0" using a Polytech OFV353 Laser Vibrometer. The curves obtained in both conditions (i) and (ii) are compared with that measured in the middle of a single element (Fig. 11).



290

Figure 11: Normalized displacement amplitude measured in the middle of the central element
 "0" compared to that obtained in the middle of a single piezoelectric element.

As expected, the curves measured on the element "0" (conditions (i) and (ii)) are different, particularly in the frequency band 450 kHz - 550 kHz. In this domain, the maximum displacement is obtained at about 500 kHz for the condition (ii). Whereas, in the case of the condition (i), two mechanical resonance frequencies 481 kHz and 520 kHz are obtained. Furthermore, the displacement amplitudes at both frequencies are lower than those observed at 500 kHz. Finally, a frequency shift is obtained between the single element's resonance frequency (452 kHz) and the array's resonance frequencies. This result is due to the 301 presence of the neighboring elements, which shifts the resonance frequencies towards the high 302 frequencies and reduces the amplitude of the displacement, e.g. the maximum displacement 303 for the condition (ii) is about half that obtained in the case of the single element.

Fig. 12 compares the displacements measured in the middle of the element "1", in both conditions (i) and (ii) to the numerical results (FEM). It is seen from this figure that the results obtained are similar. Nevertheless, a small frequency shift is observed between the curves (about 4 kHz), due to the materials' incertitude. Furthermore, the displacement's amplitude obtained numerically is relatively high compared to the measured one, because the resin's real losses are not taken into account (about 5%) and the piezoelectric material losses are not considered.

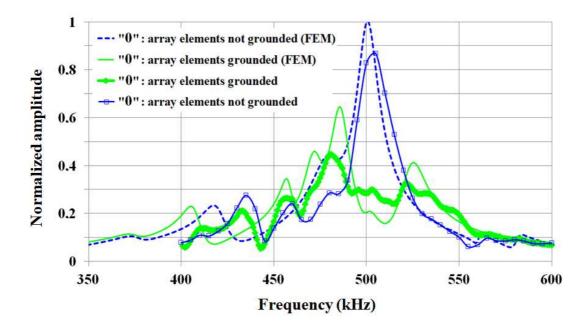


Figure 12: Normalized displacements amplitude measured in the middle of the central
 element "0" compared to the numerical results (FEM).

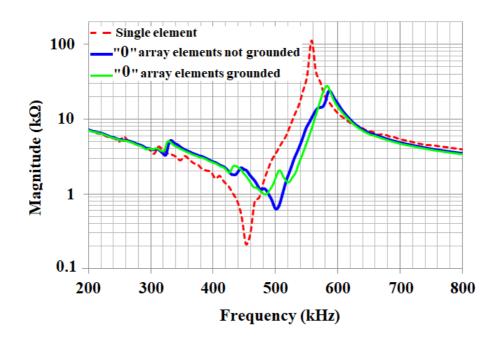
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315 **4.2 Electrical impedance**

The electrical impedance of the transducer array is also measured in the frequency band 200 kHz – 800 kHz. Fig. 13 compares the curves obtained considering the limit conditions (i) and (ii). To show the effects of the interactions between the array elements (crosstalk), the transducer array's curves are also compared to that of a single piezoelectric element. After analysis, different conclusions can be made. Firstly, concerning the single element, a minimum and a maximum of impedance are observed at 452 kHz and 558 kHz respectively. Secondly, a frequency shift can be observed between the transducer array curves and the

electrical impedance of the single element (about 30 kHz). This result is due to the presence 323 324 of the neighboring piezoelectric elements, which shifts the resonance and anti-resonance 325 frequencies towards the high frequencies. Furthermore, due to the crosstalk phenomenon, parasitic vibrations are obtained around the array's resonance (condition (i)) and anti-326 resonance frequencies (condition (ii)), contrary to the single piezoelectric element. Finally, in 327 the same manner as the numerical results, differences are observed between the electrical 328 impedance curves obtained in the case of the conditions (i) and (ii). Indeed, two resonance 329 frequencies (481 kHz and 520 kHz) and a one anti-resonance frequency (580 kHz) are 330 obtained in the case of the condition (i), whereas in the case of the condition (ii), a one 331 resonance frequency is obtained at 500 kHz and two anti-resonance frequencies are observed 332 at 565 kHz and 583 kHz. As seen in Fig. 11, the resonance frequencies (minimum of 333 impedance) correspond also to the mechanical resonance frequencies (maximum of 334 335 displacement).

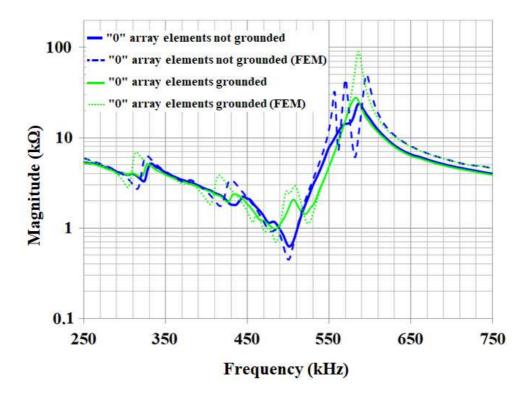


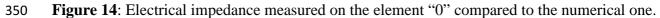
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Figure 13: Experimental electrical impedance of the element "0" compared to that of a single
 piezoelectric element (dashed line).

Fig. 14 compares the experimental and numerical (FEM) electrical impedances in both conditions (i) and (ii): array elements grounded and not grounded. It is seen from this figure that the results obtained are similar. Nevertheless, a small frequency shift is observed between the curves in the frequency band 250 kHz – 450 kHz, due to the materials' incertitude. Furthermore, in the case of the condition (ii), i.e. when the central element "1" is excited and its neighboring elements are grounded, only two anti-resonance frequencies are observed in the measured curve, instead of three frequencies as obtained numerically. This result is mainly
due to the resin losses chosen in the numerical model (about 5 %) and the piezoelectric
material losses, which are not taken into account.





351 4.3 Crosstalk

The experimental setup presented previously in Fig. 3 is first utilized to measure the parasitic voltages generated on the neighboring elements "1", "-1", "2", "-2", "3", and "-3", when the central element "0" is excited by a harmonic signal having 10 V amplitude. In this case, measurements are realized at the first resonant frequency of 481 kHz. The crosstalk level *C* (dB) is then evaluated using the relation (1). The obtained results are given in Table III.

358

349

| Element | ''-3'' | "-2" | "-1" | "0" | "1" | "2" | "3" |
|--------------------|---------------|-------|-------|-----|--------|--------|------|
| Voltage (V) | 5.04 | 1.64 | 3.23 | 10 | 2.73 | 1.62 | 4.47 |
| Crosstalk C(dB) | -5.95 | -15.7 | -9.81 | 0 | -11.28 | -15.81 | -7 |

359 360

Table III: Crosstalk evaluated using parasitic voltages.

| 361 | The measurements show that when the central element "0" is excited, it vibrates mainly |
|-----|--|
| 362 | in its thickness mode, but it generates significant undesirable voltages on its passive |
| 363 | neighboring elements "1", "-1", "2", "-2", "3" and "-3". These results demonstrate the |
| 364 | presence of crosstalk in the fabricated transducer array, i.e. the measured average values about |
| 365 | -10.54 dB, -15.75 dB, and -6.47 dB on the first, second and third neighboring elements |
| 366 | respectively. Furthermore, a high level of crosstalk is noticed in the case of the third |
| 367 | neighboring elements "3" and "-3" due to edge effects. As explained previously, in the case of |
| 368 | active cancellation of crosstalk, the determination of the correction voltages considers the |
| 369 | neighboring elements electrically in Short-Circuit (condition (i)). In this situation, the |
| 370 | crosstalk cannot be estimated using the conventional definition (relation (1)). The proposed |
| 371 | solution to evaluate the crosstalk level is to measure the parasitic displacements generated on |
| 372 | the neighboring elements using the experimental setup given in Fig. 4 and then deduce the |
| 373 | crosstalk C_u (dB) from the relation (2). In this case, the results obtained when the central |
| 374 | element "0" is excited (at the frequency 481 kHz) and its neighboring elements are connected |
| 375 | to the ground (Fig. 4) are summarized in Table IV. In the same manner as the previous results |
| 376 | (Table III), significant parasitic displacements are observed on the passive neighboring |
| 377 | elements. Consequently, strong crosstalk is noticed on the first ("1", "-1") and third ("3", "- |
| 378 | 3") neighboring elements particularly. |

| Element | "-3" | " - 2" | ''-1'' | "0" | "1" | "2" | "3" |
|--|-------|---------------|---------------|------|--------|--------|-------|
| Displacement (nm) | 6.21 | 2.73 | 5.48 | 11.8 | 3.62 | 1.8 | 5.59 |
| Crosstalk <i>C_u</i> (dB) | -5.58 | -12.71 | -6.66 | 0 | -10.26 | -16.33 | -6.49 |

379

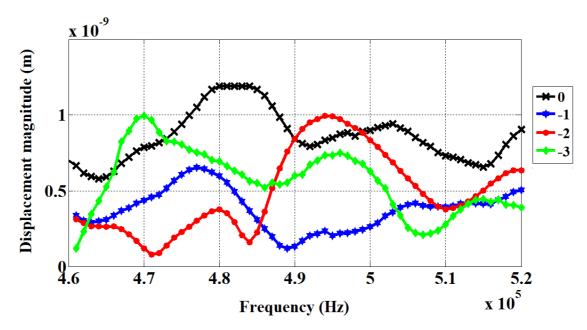
380

Table IV: Crosstalk evaluated using parasitic displacements.

The comparison of the results given in Tables III and IV shows that the two methods, 381 i.e. estimation of the crosstalk level by the relation (1) and using parasitic displacements 382 instead of voltages, give relatively similar crosstalk values at the resonant frequency. The 383 difference is because the definition of the crosstalk is based on the voltage, which is an 384 average value, whereas, the displacement's method is punctual, i.e. measurements are realized 385 only in the middle of the transducer array elements (Fig. 4), to avoid edge effects. In other 386 words, this method supposes the displacement uniform at the surface of the individual 387 elements, which is not true. For more precision, it would be better to measure the 388 displacement at the whole surface of the array elements, to take into account the contribution 389

of the parasitic length mode [8, 16]. The latter makes the displacement not uniform.
Measurements can be achieved with a Scanning Laser Vibrometer, e.g. Polytech psv400. In
this situation, average displacement values can be obtained and the precision of crosstalk
evaluation can be improved.

To estimate the crosstalk level in a relatively large frequency band (460 kHz - 520 kHz) 394 using the relation (2), displacement measurements are first done in the middle of the array 395 elements. The results obtained on the elements "0", "-1", "-2", and "-3", when the central 396 element "0" is excited by a harmonic signal having 1V amplitude and its neighboring 397 elements are grounded (limit condition (i)) are shown in Fig. 15. After analysis, it is observed 398 399 that significant parasitic displacements are obtained on the passive neighboring elements due to the crosstalk phenomenon. At the resonant frequency 481 kHz, a maximum of 400 displacement is measured on the central element "0" ($u_0 = 1.19$ nm). The parasitic 401 displacements measured on the element "-1", "-2" and "-3" are about 46 %, 25 % and 56 % 402 the amplitude of the excited element "0" respectively. 403



404

405 Figure 15: Displacement measured in the middle of the array elements "0", "-1", "-2" and "406 3", when the central element "0" is excited by a harmonic signal having 1V
407 amplitude and its neighboring elements grounded.

408

The relation (2) is then utilized to evaluate the crosstalk level in terms of displacement as shown in Fig. 16. According to the latter, it is clear that in the frequency band 460 kHz – 520 kHz, the transducer array presents a strong crosstalk level (greater than -20 dB). Around the central element's resonant frequency 481 kHz, i.e. between 475 kHz – 487 kHz, the highest crosstalk level is obtained for the third element "-3", located on the array's edge. In
the same frequency band, a relatively similar crosstalk level is measured on the first "-1".
Finally, the crosstalk level observed of the second neighbor "-2" is also not negligible (higher
than -20 dB). Because of these high crosstalk levels, active crosstalk cancellation methods are
successfully proposed and utilized to reduce the interactions between the array elements
(crosstalk) and to improve its performance [16, 27].

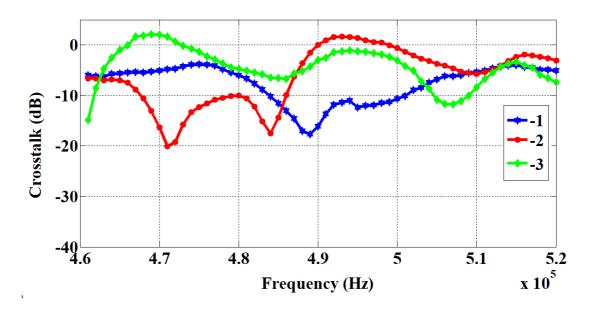


Figure 16: Crosstalk estimated on the array elements "-1", "-2" and "-3" by using the relation
 2 (array elements grounded).

423 **5. Conclusion**

419

422

In this paper, the effects of the electrical limit conditions on the electromechanical 424 425 behavior of a piezoelectric transducer array are investigated numerically and experimentally. A seven-element transducer array radiating in water is first modeled using the 2D Finite 426 427 Element Method. Globally, the computed results (TVR, electrical impedance and displacement) indicated that the influence of the limit conditions (central element's 428 429 neighboring elements grounded or not) is mainly observed around the thickness mode's resonance and anti-resonance frequencies. Furthermore, a frequency shift is obtained between 430 431 the curves computed considering the two limit conditions (about 20 kHz). However, concerning the crosstalk, it is shown that the values calculated under the two electrical limit 432 433 conditions are relatively similar (about 1 dB of difference) at the mechanical resonance 434 frequencies (maximum of displacement) 475 kHz and 520 kHz. The difference between the computed curves increases beyond the resonance frequencies. The numerical results 435

(electrical impedance and displacements) computed in the air medium are successfully 436 437 compared to those measured using an impedance analyzer and a Laser Vibrometer respectively. In both cases, it is shown that the influence of the limit conditions is mainly 438 observed around the thickness mode's resonance and anti-resonance frequencies. 439 Furthermore, the crosstalk level is evaluated experimentally at the mechanical resonance 440 frequency 481 kHz using two methods, i.e. voltage and displacement measurements. The 441 results obtained are relatively similar. Nevertheless, for more precision, a Scanning Laser 442 Vibrometer should be utilized to achieve average displacement values instead of punctual 443 ones. Finally, the crosstalk level is estimated in the frequency band 460 kHz – 520 kHz using 444 the proposed method, i.e. deduced from punctual displacement measurement. According to 445 the results, the manufactured seven-element transducer array presents a strong crosstalk level 446 (greater than -20 dB), which should be reduced to improve the array's electromechanical 447 behavior. For this purpose, active crosstalk cancellation methods can be utilized, i.e. the 448 449 application of adequate correction voltages to the array elements can be a solution to reduce 450 the crosstalk level. Dicing the inter-element filling material can also contribute to reduction of 451 this undesirable phenomenon (crosstalk).

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