

Thermodynamics of CeSiO 4: Implications for Actinide Orthosilicates

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26 Abstract:

27 The mineral zircon (ZrSiO₄: $I4_1/amd$) can accommodate natural actinides, such as thorium 28 and uranium. The zircon structure has also been obtained for several of the end member compositions of other actinides, such as plutonium and neptunium. However, the thermodynamic 29 properties of these actinide zircon structure-types are largely unknown due to the difficulties in 30 synthesizing these materials and handling transuranium actinides. Thus, we have completed a 31 32 thermodynamic study of cerium orthosilicate, stetindite (CeSiO₄), a surrogate of PuSiO₄. For the 33 first time, the standard enthalpy of formation of CeSiO₄ was obtained by high temperature oxide melt solution calorimetry to be -1971.9 \pm 3.6 kJ/mol. Stetindite is energetically metastable with 34 35 respect to CeO₂ and SiO₂ by 27.5 \pm 3.1 kJ/mol. The metastability explains the rarity of the natural occurrence of stetindite and the difficulty of its synthesis. Applying the obtained enthalpy of 36 37 formation of CeSiO₄ from this work, along with those previously reported for USiO₄ and ThSiO₄, we developed an empirical energetic relation for actinide orthosilicates. The predicted enthalpies 38 of formation of AnSiO₄ are then made with a discussion of future strategies to efficiently 39 immobilize Pu or minor actinides in the zircon structure. 40

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42 Keywords: cerium orthosilicate; thermodynamics; enthalpy of formation; ceramic waste forms;
 43 rare earth minerals; actinide geochemistry; lanthanide geochemistry; stetindite

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49 Introduction:

50 The fate of actinides from spent nuclear fuel discharged from a reactors, the actinide-containing 51 waste separated by chemical processing of nuclear fuels, and of plutonium from dismantled nuclear weapons has raised several daunting environmental issues¹. Currently, many countries are investigating 52 solid matrices in order to immobilize the actinides prior to permanent disposal². The immobilization 53 step is typically accomplished either by vitrification or cementation, while the permanent disposal is 54 completed either by a deep-mined geologic repository or deep bore-hole $^{3-5}$. The main concern with this 55 56 strategy, is the long-term safety associated with a disposal system's integrity on time scales that range from thousands to hundreds of thousands of years⁶. The structural and chemical stability of ceramics 57 has been ascertained by studies of minerals, such as garnet, pyrochlore, zircon, zirconolite, apatite and 58 monazite⁷⁻¹⁵ which are all known to be able to incorporate Th and U over geologic time scales that 59 stretch well beyond a million years¹⁶. Thus, the use of these mineral structure "analogues" as potential 60 ceramic-based waste hosts for the permanent immobilization of actinides and long lived fission 61 products have been the subject of considerable research over the past several decades^{17–23}. 62

Among the single-phase, one of the crystalline ceramic candidates for actinide immobilization is the mineral zircon (ZrSiO₄; *I4₁/amd*).^{13,14,24} This is a direct result of zircon being an extremely durable mineral with a high loading of actinides and lanthanides²⁵. The durability of zircon is demonstrated through its high insolubility under a variety of geochemically relevant conditions^{26–28} (*i.e.* high P-T environments and highly saline brines), even retaining these properties of insolubility as it undergoes metamictization^{13,23,25}, and a high physical toughness as the mineral grains are shown to endure the abrasive nature of weathering and erosional processes²⁹.

70 Furthermore, zircon has been reported to readily allow for the substitution of Pu into its structure and has been identified as a key mineral phase for Pu in the "lavas" at the Chernobyl Nuclear Power 71 Plant^{21,30–33}. The synthesis of a pure Pu endmember orthosilicate (PuSiO₄) possessing the zircon 72 structure was reported in the literature by Keller in 1963 through hydrothermal synthetic techniques³⁴, 73 74 however questions still remain about the overall purity of this zircon and the extreme difficulty of such a synthesis³⁵. Also, there could be an miscibility gap within the (Zr,Pu)SiO₄ system, as is evidenced by 75 the substitution of Pu into zircon becoming increasingly more difficult when exceeding 10 wt% 76 77 Pu^{15,36,37}. This is most likely attributed to the thermodynamically unfavorable formation of PuSiO₄ from its binary oxides, PuO₂ and SiO₂, which also indicates the instability Pu introduces to the zircon 78 structure for the following solid-solution reaction: $x \operatorname{Pu}^{4+} + \operatorname{ZrSiO}_4 \rightarrow (\operatorname{Pu}_{(x)}\operatorname{Zr}_{(1-x)}\operatorname{SiO}_4) + x \operatorname{Zr}^{4+}$. This 79 hypothesis is supported by the recent work by Estevenon et al. in 2020, where they found that the 80

hydrothermal conditions under which a pure PuSiO₄ may form are extremely limited, with PuSiO₄ as 81 the minor product and PuO_2 and SiO_2 being the major phases³⁵. Thus, due to the challenge of obtaining 82 pure PuSiO₄ and the safety precautions in handling of transuranium bearing orthosilicates, our 83 experiments were conducted on CeSiO₄. Cerium was selected as the surrogate for Pu, due to the 84 similarity in structure, and the ionic radii of the A-site cations and chemical properties (i.e., multiple 85 valence states)³⁸⁻⁴¹. Ce⁴⁺ in the eight-coordination environment has an ionic radius of 0.97 Å, which is 86 very close to that of eight-coordinated Pu^{4+} (0.96 Å)⁴², therefore Ce in the solid-state system can be 87 used to simulate Pu. Pure synthetic CeSiO₄ has been successfully prepared by both direct and indirect 88 hydrothermal methods in 2019^{43,44} and has been used for the thermodynamic study in this paper. 89

We have measured the thermodynamic property of CeSiO₄ for the first time. The significance is 90 91 two-fold. Firstly, it has been well accepted that an empirical thermodynamic relationship exists within isostructural ceramic materials⁴⁵ that the enthalpy of formation ($\Delta H_{\rm f}$) for the ceramic phase can be 92 correlated with the ionic radii of metal cations⁴⁶. Thus, given the measured $\Delta H_{\rm f}$ of orthosilicates, one 93 may predict $\Delta H_{\rm f}$ of an unknown phase (*i.e.* PuSiO₄) through linear extrapolations⁴⁷. This methodology 94 95 enables the evaluation of the impact of Pu and minor actinides to the zircon structure from a thermodynamic perspective. Previously, thermodynamic parameters for coffinite (USiO₄) and thorite 96 (ThSiO₄), isostructural compounds to zircon, have been determined experimentally^{1,8,48}. Coffinite was 97 found to be metastable, as evidenced by its positive enthalpy of formation from oxides ($\Delta H_{\rm f, ox} = 25.6 \pm$ 98 3.9 kJ/mol⁴⁸) measured by Guo et al. using the high temperature oxide melt solution calorimetry, and 99 the positive Gibbs free energy of formation ($\Delta G_{f, ox} = 20.6 \pm 5.2 \text{ kJ/mol}^{49}$) determined by Szenknect *et* 100 al. from solubility studies. The metastability of coffinite directly explains the difficulty associated with 101 its synthesis such that one cannot simply prepare coffinite by a conventional solid-state reaction⁵⁰. 102 However, thorite is relatively easier to synthesize by various solid-state and aqueous-chemistry 103 methods⁵¹⁻⁵⁴, despite of the ionic similarity in Th⁴⁺ (1.05 Å) and U⁴⁺ (1.00 Å)⁴², the less difficult 104 synthesis is consistent with its negative value of $\Delta H_{f,ox}$, -6.4 ± 5.7 kJ/mol⁸. Additionally, Ferriss *et al.* in 105 2010 performed density functional theory (DFT) calculations³⁷ to predict $\Delta H_{\rm f}$ of CeSiO₄, ThSiO₄, 106 USiO₄, and PuSiO₄. The DFT results predict values in good agreement with those of ThSiO₄⁸, USiO₄⁴⁸, 107 108 and CeSiO₄ from this work.

109 Secondly, the natural mineral occurrence of CeSiO₄, stetindite, was discovered in 2009 in a granitic 110 pegmatite in Norway⁵⁵. However, there are no studies of its thermodynamic stability. Thus, the first 111 determination of $\Delta H_{\rm f}$ for CeSiO₄ provides a basis for understanding the geochemical factors leading to 112 the formation of this relatively rare mineral.

114 2. Experimental Methods

115 *2.1. Sample synthesis and characterization:*

CeSiO₄ samples were synthesized by hydrothermal method from Ce(III)-silicate solid 116 precursor according to the protocol described by Estevenon et al.⁴⁴. A stoichiometric mixture of 117 CeO₂ (Sigma Aldrich, particle size $< 5 \mu m$) and SiO₂ (Sigma Aldrich, 10-20 nm) were 118 mechanically milled (30 Hz, 1 hour) with a Retsch MM 200 vibration mill mixer in a tungsten 119 120 carbide milling vessel. This mixture was pelletized by uniaxial pressing under 5 MPa at room temperature and then heated at 1350°C under reductive atmosphere (Ar-4% H₂) to prepare 121 122 A-Ce₂Si₂O₇ (tetragonal system, space group $P4_1$). 200 mg of A-Ce₂Si₂O₇ was placed in contact 123 with 4 mL of a 0.75 M HNO₃ solution (prepared by dilution of ACS grade 70% HNO₃, Sigma 124 Aldrich), the pH of that solution was then adjusted to 7.0 using freshly prepared NaOH solution 125 (from ACS grade NaOH pellets, Sigma Aldrich). This mixture was hydrothermally treated for 7 126 days at 150°C under air atmosphere in a 23 mL Teflon lined Parr autoclaves. The final product 127 was separated from the aqueous solution by centrifugation, washed twice with deionized water and once with ethanol and then dried overnight at 60° C. The final CeSiO₄ powder sample was 128 well characterized by a multitude of different characterization techniques. A summary of the 129 130 techniques and the resulting data are presented in the supplementary information (SI) to this 131 manuscript, with a more detailed description of the characterization being found in our previous work of Estevenon *et al.* 2019⁴⁴. These techniques included XRD (Figure S1), FTIR (Figure S2), 132 Raman (Figure S3), XANES (Figure S4), EXAFS (Figure S5) and SEM (Figure S6). The results 133 134 of all of these techniques allows us to confirm that the material which was investigated through the calorimetric techniques utilized and presented in this study to be chemically CeSiO₄, with all 135 136 the Ce presented being tetravalent, and the overall structure to belong to the space group $I4_1/amd$. 137 2.2. Thermogravimetric analysis coupled with differential thermal analysis (TGA-DTA):

The TGA-DTA measurements were performed on a Setaram SetSYS 2400 thermogravimetric differential scanning calorimeter, where $CeSiO_4$ was heated from 28°C to 1200°C, with a heating rate of 10°C/min., under a flowing N₂ atmosphere (20 mL/min.). The temperature and sensitivity of the instrument was calibrated by heating indium, tin, lead, zinc, and aluminum across their fusion point repeatedly at the temperature change rates of 5, 10, 15, and 20°C/min. The signals of each phase transition were then calibrated against the known heats of fusion for the metals.

145 2.3. *High temperature oxide melt solution calorimetry*:

The enthalpy of drop solution (ΔH_{ds}) was directly measured by a Setaram AlexSYS-1000 146 147 Calvet-type calorimeter. The calibration of the instrument was conducted by performing transpose temperature drops using solid pieces of α-Al₂O₃ and Pt. Powdered samples were hand pressed into 148 149 pellets, with masses between 3-5 mg, and dropped from room temperature into a molten solvent of 150 sodium molybdate (Na₂O·MoO₃) contained in a Pt crucible at 700°C. The calorimeter chambers 151 were continuously flushed with O_2 gas at a rate of ~100 mL/min in order to facilitate a constant gas environment above the solvent. The $Na_2O \cdot MoO_3$ melt is slightly oxidative^{56,57} and will 152 maintain a redox environment which will keep all of the dissolved Ce in melt as Ce^{4+,58-60} 153 Flushing of O_2 gas above the solvent also further aids in maintaining an oxidative solvent 154 environment, by oxidizing any low-valence Mo to Mo^{+6} . Further, the Na₂O·MoO₃ solvent 155 dissolves refractory elements, such as Ce, but is relatively chemically inert to silicon (Si)^{48,58,60,61}. 156 Therefore, the solvent saturation method⁶² was used for correctly accounting for the energy 157 associated with the all Si in the stetindite. This was accomplished by saturating 15g of 158 159 Na₂O·MoO₃ with 100 mg of silica gel prior to the experiments as the solvent will no longer dissolve any SiO₂, but instead will precipitate out as cristobalite at 700°C. All of the calibration 160 161 and methodology employed in this study are further described in more detail in previous reports 11,48,58,62-65. Associated 162

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164 **3. Results & Discussion**

165 *3.1. Thermogravimetric analysis coupled with differential thermal analysis (TGA-DTA):*

166 Thermogravimetric analysis (TGA) of CeSiO₄ showed two mass losses (Figure 1). The first mass loss of 3.20% occurs from room temperature to 900°C and is associated with the 167 168 removal of surface water and structural water. The water content of the synthetic CeSiO₄ was 169 quantified from the TGA result leading to the chemical formula: CeSiO₄·0.43H₂O, which also resembles the hydrated form of synthetic USiO₄ prepared by hydrothermal methods⁴⁸. The origins 170 and location of water within zircon structural materials has been highly debated in the 171 literature^{17,52,66–71}. The observation of a continual mass till 900°C, shows that majority of the water 172 associated with CeSiO₄ is energetically strongly associated with the material, for merely adsorbed 173 174 surficial water would leave the sample below 200°C. This conclusion of strongly associated water is consistent with the previous observations of excess water associated with both natural and 175 synthetic coffinite samples (USiO₄).^{17,48} However, the origins of such excess water in coffinite is 176

177 not simple and still subject to debate as both infrared spectroscopic and X-ray diffraction studies have ruled out the water being structural^{17,52,66–70}. One prevailing theory of how water is 178 associated with natural zircons is in form of OH- and various Zr or Si related vacancies⁷¹. Such 179 OH- groups would be evident in the 3000-3500 cm⁻¹ IR region⁷² of which was not detected by 180 FTIR (Figure S2) and would further require a charge substitution of Ce^{4+} to Ce^{3+} , which was not 181 present in the XANES spectra (Figure S4). Lastly, the EXAFS (Figure S5) of the material 182 183 elucidates that the coordination environment of the elements is that of a zircon structural material, 184 with no vacancies or OH- being found to contribute. A potential origin of water which is energetically strongly associated, but non-structural, and is not readily visible through FTIR or 185 XRD could be as confined molecular water inside channels along the [001] in the zircon 186 structure^{17,70,73}. This hypothesis offers an explanation for why the water is observed as molecular 187 and not structural⁶⁹. 188

The second mass loss (2.17%) from 980 - 1110°C corresponds to ¹/₄ of a mole of O₂ being released in association with the reduction of Ce⁴⁺ to Ce³⁺ resulting in the cerium (III) disilicate phase, A-Ce₂Si₂O₇ under the inert atmosphere. This is further supported by the corresponding endothermic heat flow indicated by DTA. The decomposition temperature is much higher than 700°C at which the oxide melt solution calorimetry was conducted. Thus, we conclude that the decomposition has no bearing to the final thermochemical results.

195 *3.2. Enthalpy of formation of CeSiO*₄:

The hydrothermally prepared CeSiO₄ sample used in this study exhibits a similar hydrated 196 composition to that of the analogous synthetic USiO₄ prepared by similar hydrothermal 197 techniques^{48,74}. To ensure the quality of the obtained enthalpy of formation, we followed the 198 previously developed methodology for hydrated minerals (e.g., coffinite⁴⁸) and performed two sets 199 200 of high-temperature oxide melt solution calorimetry experiments. The first set of these 201 experiments were performed using the sample as is, with a chemical formula of $CeSiO_4 \cdot 0.43H_2O$. 202 Through these experiments the enthalpy of drop solution (ΔH_{ds}) of CeSiO₄·0.43H₂O was found to 203 be 95.36 \pm 3.52 kJ/mol (Table 1). The second set of experiments was done after the sample was 204 fully dehydrated. The dehydration of the sample was accomplished by heating pelletized samples 205 (3-5 mg) for two hours under an inert atmosphere of N₂ to 800°C. Samples were then stored at 206 room temperature under a N2 atmosphere prior to being dropped in order to avoid any potential 207 water re-adsorption. All of the experimental parameters and materials exactly mirrored those 208 utilized for the hydrated sample outlined above in the methods sections. The resulting enthalpy of

209 drop solutions determined by these experiments was $\Delta H_{ds} = 92.88 \pm 3.40$ kJ/mol (Table 1), 210 slightly less endothermic than that from the first experiment. This is reasonable because the 211 thermal dehydration leads to the positive contribution to the ΔH_{ds} value. However, the difference, 2.48 kJ/mol, is unexpectedly small. The small hydration enthalpic value could be due to the partial 212 213 dehydration of CeSiO₄·0.43H₂O during dropping before it reached the reaction chamber where the 214 measurements were taken. AlexSYS-1000 has an inhomogeneous temperature profile, with over 60 cm above the reaction chamber maintaining at around 650°C. Rapid dehydration could 215 occur,^{75,76} and the composition of the resulting sample detected by the thermopiles was estimated 216 217 from the TGA result to be $CeSiO_4 \cdot 0.025H_2O$.

218 The ΔH_{ds} for such partially hydrated sample must be then corrected in order to account for 219 the additional energetics related with the associated water. As it was stated above, it is reasonable to assume that a portion of water is strongly bonded to CeSiO₄ as the TGA data showed an 220 221 extended mass loss till 900°C. Using an integral adsorption enthalpy of -80 kJ/mol per mol of H₂O 222 (-44 kJ/mol for "free water") for the adsorbed water, which was observed in the alumina and titania^{77–79} and used for estimating hydration energy of coffinite⁴⁸, one may derive the corrected 223 ΔH_{ds} for anhydrous CeSiO₄ to be 88.7 ± 3.4 kJ/mol and $\Delta H_{f, ox}$ to be 29.2 ± 3.5 kJ/mol (Table 1). 224 225 While the direct measurement of anhydrous CeSiO₄ yields $\Delta H_{f, ox}$ of 25.0 ± 3.5 kJ/mol (Table 1), by averaging the results of the two experiments, $\Delta H_{\rm f, ox}$ of CeSiO₄ reaches 27.5 ± 3.1 kJ/mol 226 (Table S1), which is in excellent agreement with the DFT predicted value, 23.8 kJ/mol^{37,63}. With 227 all of the evidence supporting that water is energetically strongly associated with stetindite, we 228 229 report that ΔH°_{f} = - 1971.9 ± 3.6 kJ/mol, which is first reported standard enthalpy of formation data of 230 stetindite (Table S1).

231 3.3. Energetic Landscape of End-Member Actinide orthosilicates:

Several empirical methodologies were developed for the prediction thermodynamic 232 233 parameters of ceramic compounds. For instance, Chen et al. discovered that both the Gibbs free energies (ΔG_f) and enthalpies of formation (ΔH_f) of hexavalent uranium minerals could be 234 predicted through the structural-summation technique.⁸⁰ Whereas, Sverjensky and Molling⁴⁵ 235 established an empirical linear relationship between the free energy of isostructural inorganic 236 237 solids and the ionic radii of aqueous metal cations. While this model was originally developed for divalent cations the model has been expanded to include tetravalent cations and its application 238 239 allowed for the free energies of crystalline solids to be estimated by only having experimental data on a few samples.^{81,82} A very similar empirical linear relationship has been recognized for 240

isostructural inorganic compounds which links the enthalpies of formation with the ionic radii of
metal cations.⁴⁶ Many lanthanide and actinide bearing isostructural ceramic materials follow this
empirical trend and it has been applied numerous times in the literature^{47,64,83–85}.

By using the experimentally determined $\Delta H_{f, ox}$ of CeSiO₄ (27.5 ± 3.1 kJ/mol), USiO₄ (25.6 244 \pm 3.9 kJ/mol⁴⁸) and ThSiO₄ (-6.4 \pm 5.7 kJ/mol⁸) and the ionic radii (Å) of metal cations in an eight-fold 245 coordination environment⁴², a near linear trend is found between $\Delta H_{\rm f, ox}$ and the ionic radius r (Å), $\Delta H_{\rm f}$. 246 $_{ox} = (-446.3 \pm 152.5) r - (464.9 \pm 153.6)$, with an adjusted $R^2 = 0.79096$. From the obtained linear 247 regression, we obtained the $\Delta H_{f, ox}$ for the other actinide (Pa, Np, Pu, Am, Cm, Bk, Cf) 248 orthosilicates (Figure 2). The heavier transuranic elements (Am, Cm, Bk, and Cf) show more 249 lanthanide-like characteristics, thus prefer having a trivalent oxidation state^{86–88}. The trivalent oxidation 250 would result in different ionic radii and preferred coordination chemistry^{89,90}. In order for such trivalent 251 252 cations to be introduced into the zircon structure a charge-coupled substitution would be required. 253 Nonetheless, the tetravalent states of all the aforementioned elements are possible through either a transient state as a result of radiation-induced radiolysis^{91–93} or a steady state being stabilized by either 254 ligands or electrochemical methods^{88,94–96}. Each of these states, the transient state and steady state 255 256 conditions, are achievable in the unlikely event of a failure of the geological repository and breach in radiological waste canister. Each of these states could be observed under such a hypothetical scenario, 257 if said geological repository is located in a geologic setting where the host lithology is also rich with 258 mineral halides (*i.e.* halite), such as what is observed at the Waste Isolation Pilot Plant (WIPP) located 259 in New Mexico, U.S.A.^{97,98}, then there would be a supply of radiation, heat, high ionic-strength aqueous 260 solutions⁹⁹, and silica source from the bentonite backfill¹⁰⁰. This could cause for the dissolution of 261 262 another ceramic waste form and allow for the formation of an actinide orthosilicate, with such hypothetical conditions being similar to those used in synthesizing $PuSiO_4^{35}$. These actinide 263 orthosilicate could form as colloid allowing for them to be transported immense distances^{101–103}. Thus, 264 265 here we consider the possible tetravalent states of these heavy transuranic elements and their potential impact to the structural stability. 266

As the thermodynamic stability of any given material is dictated by ΔG_{f} , one needs $\Delta G_{f} = \Delta H_{f}$ -T ΔS_{f} , with knowing the appropriate entropy (ΔS_{f}) value besides ΔH_{f} , in order to evaluate the overall stability. However, under the standard condition (T = 25°C, P = 1Bar), the entropic term is small. This is evidenced taking coffinite as an example. ΔG_{f} of coffinite was determined through solubility studies to be -1867.6 ± 3.2 kJ/mol⁴⁹ and its ΔH_{f} was determined by high temperature drop oxide melt calorimetry to be = -1970.0 ± 4.2 kJ/mol⁴⁸. At 25°C, T ΔS_{f} equal to -0.344 273 kJ/mol·K \times 298.15 K = 102.6 kJ/mol. Hence, under the standard condition enthalpy alone can be used to approximately discuss the stability of actinide orthosilicates and represent the energetic 274 landscape (Figure 2). The regression of measured $\Delta H_{f, ox}$ leads to an almost linear trend. The 275 276 extrapolated results based on such linear trend are in good agreement with those reported in a previous computational study³⁷. The result of the linear regression is summarized in Table 2 and plotted in 277 Figure 2. Only ThSiO₄ has a negative formation enthalpy $(-6.4 \pm 5.7 \text{ kJ/mol})^8$, while all others are 278 279 expected to be thermodynamically metastable with respect to their binary oxides (AnO₂ and SiO₂). 280 The favorable formation of ThSiO₄ could be a result of its lowest ionic potential (Z/r) of 3.81 that 281 allows Th⁴⁺ to be stabilized in the zircon structure. Whereas, USiO₄, CeSiO₄, and PuSiO₄ having 282 larger ionic potentials of 4.00, 4.12, and 4.17, respectively, and thus can destabilize the zircon structure. Said that, ΔH_{fox} of ThSiO₄ does follow the linear trend established in this work and does 283 284 not exhibit as an exception to the general rule. 285 The prediction in Figure 2 are consistent with the reported difficulty in synthesizing pure PuSiO₄³⁵, which has a predicted $\Delta H_{\rm f, ox}$ value of 36.4 ± 7.6 kJ/mol. These results indicate that if one 286 287 plans to use the zircon structure for immobilizing Pu or other minor actinides, they need to target 288 synthesis strategies which disfavor the formation of binary oxides. As both coffinite and stetindite are found to have positive $\Delta H_{f, ox}$, the synthetic conditions of their formations could be highly informative 289 290 for such strategies. Both of them have been discovered in nature under hydrothermal conditions and their synthetic analogs have been prepared by tailoring synthetic routes to avoid the formation of 291 thermodynamically more favorable binary oxides^{43,44,50,53,104}. In particular the formation of stetindite 292 under laboratory conditions 43,44 , as the kinetics needed in order to oxidize either the Ce³⁺ 293 intermediate complex⁴³ or Ce³⁺ solid⁴⁴, into the Ce⁴⁺ solid were only stable under hydrothermal 294 conditions. In addition, taking the $\Delta H_{\rm f, ox}$ calculated through the linear regression, we also report the 295 predicted ΔH°_{f} values for PaSiO₄, NpSiO₄, PuSiO₄, AmSiO₄ and etc. (Table 2) by using ΔH°_{f} of the 296 respected AnO₂¹⁰⁵ as the auxiliary data. The overall $\Delta H_{\rm f, ox}$ is shown to be thermodynamically 297 298 unfavorable for the major transuranic elements, Np, Pu, Am, and Cm. Nevertheless, Am-orthosilicate has been successfully synthesized and reported by Keller in 1963,³⁴ which make CmSiO₄ also highly 299 possible to exist because of their almost identical predicted formation enthalpies. 300

301 The zircon structure-type includes other crystalline ceramics and mineral orthosilicates. The 302 lanthanide orthovanadate (LnVO₄) minerals wakefieldite and dreyerite, the heavy rare earth 303 orthophosphate (HREEPO₄) mineral xenotime, and the lanthanide orthoarsenate (LnAsO₄) mineral 304 chernovite all share the zircon structure¹⁷. As the orthophosphate and orthovanadate materials

enthalpies of formation have been reported in the literature^{59,106}, they were also included in Figure 2 in 305 306 order to detect any other trends across the isostructural family. This led to another important 307 observation of the energetic landscape of orthosilicates in that both zircon and hafnon (HfSiO₄) are "outliers" of the predicted trend. We hypothesize that there could be a separate trend for transitional 308 metal orthosilicates due to the structural difference that both of Zr^{4+} and Hf^{4+} are smaller cations (0.84 Å 309 and 0.83 Å, respectively). This is further supported by both of these materials following the 310 311 orthovanadate trend line, which are comparable in both energetics and unit cell volume to ScVO₄. This observation, however, does not exclude the possibility of zircon and hafnon being outliners as a result 312 of the fundamental bonding difference in *d*-orbitals vs. *f*-orbitals¹⁰⁷. Lastly, these two trends for 313 transition metal and lanthanide/actinide orthosilicates disagree with the previously reported actinide 314 orthosilicate energetic landscape¹⁰⁸. The discrepancy is attributed to an inaccuracy of ΔH_{ds} for thorite 315 as a result of incomplete dissolution of the single crystal sample and the inconclusive ΔH_{ds} for 316 coffinite in the early experiments, which we have discussed in a previous work⁴⁸. The 317 experimentally derived energetic trend fully agrees with the calculated values reported by the DFT-318 LDA study³⁷ (Figure 2), which likewise shows that both zircon and hafnon deviate from the linear 319

320 trend.

321 3.4. Strategic analysis of immobilizing Pu or other actinides in zircon structure:

322 Although the pure actinide orthosilicate endmembers were calculated to have a positive $\Delta H_{\rm for}$, 323 it should be investigated whether any intermediate compositions from $MSiO_4$ (M = Zr, Hf) and AnSiO₄ (An = Th, U, Np, Pu, etc.) endmembers can lead to thermodynamically favorable solid 324 325 solutions for waste form applications. Using MSiO₄-based solid solutions to strategically accommodate actinides has advantages in two different ways. Firstly, it may allow for easier 326 synthesis of actinide-containing orthosilicates, as there could be a potential for short-range cation 327 ordering that could significantly lower the enthalpic penalty for introducing An⁴⁺ into ZrSiO₄. 328 329 Such a phenomenon has already been demonstrated in uranothorite solid solution ($Th_{1-x}U_xSiO_4$), where the intermediate compositions are stabilized by a negative heat effect of -118.7 kJ/mol⁸. 330 Secondly, the application of HfSiO₄ as the endmember, instead of ZrSiO₄, can offer an additional 331 benefit to the waste form as hafnium is a neutron absorber^{14,19}. The soft hydrothermal synthesis of 332 hafnon could easily be modified to incorporate tetravalent actinides¹⁰⁹. This soft hydrothermal 333 synthetic technique could also be scalable for industrial application¹¹⁰. Unfortunately, the 334 introduction of hafnium as a neutron absorber does not imply a reduction in the susceptibility to 335 radiation damage²¹, a topic that has been extensively studied in the past^{31,111-116} and is still one of 336

the greatest challenges to the utilization of zircon-based ceramic as a nuclear waste host. However, the introduction of hafnium could allow the incorporation of higher loadings of radionuclides with high specific activity (e.g. plutonium and americium isotopes) in the waste

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342 **5.** Conclusions

form without any worry of possible criticality 15 .

343 Through thermogravimetric analysis, differential thermal analysis (TGA-DTA), and high 344 temperature oxide melt solution calorimetry, the thermodynamic parameters of stetindite ($CeSiO_4$) 345 were determined. The results of the TGA-DTA show that CeSiO₄ is hydrated, similar to that of USiO₄⁴⁸. By performing high temperature oxide melt solution calorimetry on CeSiO₄, we 346 347 determined its enthalpy of formation to be $\Delta H_{\rm f, ox} = 27.5 \pm 3.1$ kJ/mol, confirming its metastability with respect to its binary oxides. The strong endothermic heat of formation accounts for the 348 349 difficulty in synthesizing this phase in addition to the overall rarity of stetindite in nature. The overall enthalpy of formation was found to be thermodynamically favorable: $\Delta H^{\circ}_{f} = -1971.9 \pm 3.6$ 350 kJ/mol. Exploiting the empirically derived linear trend between the enthalpy of formation and the 351 ionic cation radius enabled the prediction of ΔH°_{f} of some unknown actinide silicates AnSiO₄ (An 352 = Np, Pu, Am, Cm, Bk, and Cf). These high endothermic formation enthalpies provide an 353 explanation for the difficulties in their synthesis, particularly the attempts to obtain pure PuSiO₄, 354 which was encountered by Estevenon *et al.*³⁵ using hydrothermal methods. Indeed, it appears to be 355 difficult according to a predicted value of $\Delta H_{f, ox} = 36.4 \pm 7.6$ kJ/mol. Furthermore, the synthesis 356 357 of minor actinides possessing the zircon structure, such as AmSiO₄, should be even more difficult 358 to synthesize as they are all found to be more energetically uphill than PuSiO₄, with all being 359 estimated to have $\Delta H_{f, ox} > 40$ kJ/mol. Lastly, we propose that some Zr-An or Hf-An orthosilicate systems may be thermodynamically favored by possible negative mixing enthalpies due to the 360 361 short-range ordering of the two metal cations that can be engineered to increase the loadings of 362 actinides in the zircon or hafnon structure-type, which have a relatively large stability field.

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Nuclear Science Center User Facility at WSU and the WSU-PNNL Nuclear Science and
Technology Institute.

372 Tables

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- **Table 1** Thermochemical cycles used for calculations of the enthalpy of formation from binary
- 375 oxides and the standard enthalpy of formation of stetindite based on the data of drop solution
- alorimetry in molten sodium molybdate saturated with amorphous silica at 25°C.

Reaction	ΔH (kJ/mol)
(1) $\text{CeSiO}_4 \cdot 0.43 \text{H}_2\text{O}_{(s, 25^{\circ}\text{C})} \rightarrow \text{CeO}_{2(\text{sln}, 700^{\circ}\text{C})} + \text{SiO}_{2(\text{cristobalite}, 700^{\circ}\text{C})} + 0.43 \text{H}_2\text{O}_{(g, 700^{\circ}\text{C})}$	$\Delta H_1 = 95.36^* \pm 3.52^\dagger (3)^{\ddagger}$
(2) $\text{CeSiO}_{4 \text{ (s, 25^{\circ}C)}} \rightarrow \text{CeO}_{2(\text{sln, 700^{\circ}C})} + \text{SiO}_{2(\text{cristobalite, 700^{\circ}C})}$	$\Delta H_2 = 92.88 \pm 3.40 \ (2)$
$(3) \operatorname{CeO}_{2(\mathrm{s}, 25^{\circ}\mathrm{C})} \rightarrow \operatorname{CeO}_{2(\mathrm{sln}, 700^{\circ}\mathrm{C})}$	$\Delta H_3 = 74.37 \pm 0.75^{58} (66)$
(4) $\operatorname{SiO}_{2(quartz, 25^{\circ}C)} \rightarrow \operatorname{SiO}_{2(cristobalite, 700^{\circ}C)}$	$\Delta H_4 = 43.54 \pm 0.60^{58} (3)$
(5) $\operatorname{Ce}_{(s, 25^{\circ}\mathrm{C})} + \operatorname{O}_{2(g, 25^{\circ}\mathrm{C})} \rightarrow \operatorname{CeO}_{2(s, 25^{\circ}\mathrm{C})}$	$\Delta H_5 = -1088.7 \pm 1.5^{117}$
(6) $\operatorname{Si}_{(s, 25^{\circ}\mathrm{C})} + \operatorname{O}_{2(g, 25^{\circ}\mathrm{C})} \operatorname{SiO}_{2(quartz, 25^{\circ}\mathrm{C})}$	$\Delta H_6 = -910.7 \pm 1.0^{117}$
(7) $H_2O_{(l, 25^\circC)} \rightarrow H_2O_{(g, 700^\circC)}$	$\Delta H_7 = 69.0^{117}$
(8) $H_2O_{(l, 25^\circ C)} \rightarrow H_2O_{(cr, 25^\circ C)}$	$\Delta H_8 = -80.0^{48}$
Enthalpy of drop solution corrected for proper molar mass of the partially hydrated sample:	
(9) $\text{CeSiO}_4 \cdot 0.025 \text{H}_2\text{O}_{(s, 25^\circ\text{C})} \rightarrow \text{CeO}_{2(\text{sln}, 700^\circ\text{C})} + \text{SiO}_{2(\text{cristobalite}, 700^\circ\text{C})} + 0.025 \text{ H}_2\text{O}_{(g, 700^\circ\text{C})}$	$\Delta H_9 = -92.48 \pm 3.42 \ (3)$
Corrected enthalpy of drop solution value assuming water is strongly bonded:	
(10) $\Delta H_{\rm ds}({\rm CeSiO}_4) = \Delta H_{10} = \Delta H_9 - 0.025 \cdot (\Delta H_6 + \Delta H_7)$	$\Delta H_{\rm ds} = 88.7 \pm 3.4$
Enthalpy of formation of stetindite from CeO ₂ and SiO ₂ (quartz) assuming water is strongly bond	ded:
(11) $\Delta H_{\rm f,ox}({\rm CeSiO_4}) = \Delta H_{11} = -\Delta H_{10} + \Delta H_3 + \Delta H_4$	$\Delta H_{\rm f,ox} = 29.2 \pm 3.5$
Standard enthalpy of formation of stetindite assuming water is strongly bonded	
(12) $\Delta H^{\circ}_{f}(\text{CeSiO}_{4}) = \Delta H_{11} + \Delta H_{4} + \Delta H_{5}$	$\Delta H^{\circ}_{f} = -1970.2 \pm 4.0$
Enthalpy of formation of dehydrated stetindite from CeO ₂ and SiO ₂ (quartz):	
(13) $\Delta H_{\rm f,ox} ({\rm CeSiO}_4) = \Delta H_{13} = -\Delta H_2 + \Delta H_3 + \Delta H_4$	$\Delta H_{\rm f,ox} = 25.0 \pm 3.5$
Standard enthalpy of formation of stetindite:	
(14) $\Delta H^{\circ}_{f}(\text{CeSiO}_{4}) = \Delta H_{13} + \Delta H_{4} + \Delta H_{5}$	$\Delta H^{\circ}_{f} = -1974.2 \pm 4.0$

377 * Average. [†] Two standard deviations of the average value. [‡] Number of measurements.

8	8 CN A ⁴⁺ Ionic Radii	$\Delta H^{o}{}_{f}AO_{2}$	$\Delta H^{o}_{f} ASiO_{4}$	$\Delta H_{ m f,ox,25^{\circ}C}$
	(Å)	(kJ/mol)	(kJ/mol)	ASiO ₄ (kJ/mol)
zircon	0.83	-1100.6 ± 1.7^{a}	$-2035.5\pm3.4^{\mathrm{a}}$	$\textbf{-24.2} \pm 2.8^{a}$
hafnon	0.84	$-1117.6\pm1.6^{\mathrm{a}}$	$-2050.3\pm5.1^{\mathrm{a}}$	$-22.3\pm4.7^{\rm a}$
stetindite	0.97	$-1090.4\pm1.0^{\mathrm{b}}$	$\textbf{-1971.9} \pm 3.6^{e}$	$27.5\pm3.1^{\rm e}$
thorite	1.05	$-1226.4\pm3.5^{\mathrm{b}}$	$-2143.5 \pm 6.8^{\circ}$	-6.4 ± 5.7^{c}
PaSiO ₄	1.01	-1107.0 ± 15.0^{b}	$\textbf{-2003.6} \pm 15.1^{f}$	$14.1\pm2.9^{\rm f}$
coffinite	1.00	$-1085.0\pm1.0^{\mathrm{b}}$	$\textbf{-1970.0} \pm 4.2^{d}$	$25.6\pm3.9^{\text{d}}$
NpSiO ₄	0.98	-1078.5 ± 2.7^{b}	$\textbf{-1961.7} \pm \textbf{4.1}^{f}$	$27.5\pm5.7^{\rm f}$
PuSiO ₄	0.96	$-1055.8\pm1.0^{\mathrm{b}}$	$\textbf{-1930.1} \pm \textbf{4.1}^{f}$	$36.4 \pm 7.6^{\mathrm{f}}$
AmSiO ₄	0.95	$-932.2\pm3.0^{\mathrm{b}}$	$\textbf{-1802.0} \pm 5.3^{f}$	$40.9\pm8.5^{\rm f}$
CmSiO ₄	0.95	Not Available	Not Available	$40.9\pm8.5^{\rm f}$
BkSiO ₄	0.93	Not Available	Not Available	$49.8 \pm 10.4^{\rm f}$
CfSiO ₄	0.92	Not Available	Not Available	$54.3 \pm 11.3^{\rm f}$

Table 2 Enthalpy of formation from oxides for orthosilicate end-members, coming from
experiments and calculations at 25°C.

381 ^{a.} Navrotsky and Ushakov $(2005)^{118}$; ^{b.} Konings *et al.* $(2014)^{105}$; ^{c.} Guo *et al.* $(2016)^8$; ^{d.} Guo *et al.*

382 $(2015)^{48}$; ^{e.} Experimentally derived in this study; ^{f.} Calculated in this study.



Figure 1. TGA-DTA curve obtained from $CeSiO_4 \cdot 0.43H_2O$ (sample mass: 4.5220 ± 0.0005 mg)

386 when heating up to 1200° C under N₂ atmosphere.



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Figure 2. Enthalpy of formation from binary oxides obtained for orthosilicates (ASiO₄), 388 orthovanadates (AVO₄), and orthophosphates (APO₄) that crystallize with the zircon structure 389 $(I4_1/amd)$ as a function of ionic radius of a metal cation (A⁴⁺ or A³⁺) in the eightfold coordination. 390 Data shown as *filled blue circles* were used in order to estimate the values for the *empty blue* 391 *circles* by means of linear regression. The equation which describes the *blue line* is $\Delta H_{\rm f, ox} = (-1)^{-1}$ 392 446.3 ± 152.5) $r - (464.9 \pm 153.6)$, with an adjusted $R^2 = 0.79096$. Data denoted with orange circles 393 was derived by utilizing the DFT-LDA results for the enthalpy of formation of orthosilicate 394 materials at -273°C reported by Ferriss et al.³⁷, in conjunction with the standard enthalpy of 395 formation of quartz¹¹⁷ and AO_2^{105} (A= Ce, U, Th, Pu). This assumes that the energetic 396 397 contributions from the respective heat capacities are negligible to the overall calculation, so the 398 enthalpy of formation data reported by Ferriss et al. can be treated as approximately equal to standard state conditions. Data points as purple triangles and green diamonds are for 399 orthophosphates⁵⁹ and orthovanadates¹⁰⁶, respectively. 400

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