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Earth-abundant elements a sustainable solution for electrocatalytic

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20 Abstract

Platinum group elements (PGEs) are widely-used electrocatalysts. However, the low abundance of PGEs in the earth's crust and high environmental impacts to be acquired result in high costs, limiting their use in drinking water treatment. Identifying sustainable alternatives to PGEs is a major barrier in applying electrocatalysis for nitrate reduction. By moving up the periodic table, this study provides a framework for selecting promising earth-abundant elements that can electrocatalytically degrade nitrate in water to innocuous by-products. We benchmarked platinum (Pt) against less-endangered elements for electrodes by quantifying nitrate reduction rates, by-product selectivity, and energy efficiencies. Carbon (as boron-doped diamond) and tin had the highest average selectivity towards nitrogen gas evolution (55% and 64%, respectively) outperforming Pt, which only had 1% selectivity, and had comparable electrical energy per order removal of nitrate. Thus, earth-abundant elements for electrocatalysis hold tremendous promise as innovative, low-cost, and sustainable processes for the water treatment marketplace.

- Keywords: water treatment; advanced reduction processes; electrochemical technologies; cathodic
- 35 materials; selectivity towards nitrogen

36 1. Introduction

Ensuring access to safe water and sanitation is essential to health and a human right[1]. Nitrate pollution is one of the top ten most common water quality violations reported worldwide[2-5]. The World Health Organization (WHO) and United States Environmental Protection Agency set maximum concentration levels in drinking water of ~10 mg NO₃-N L⁻¹.[6,7] Elevated NO₃- levels in drinking water can cause cancer, thyroid problems, and adverse respiratory effects [8–11]. As a consequence of anthropogenic nitrogen fertilizer inputs, nitrate concentrations in surface and groundwater have dramatically increased during the last century[12]. There are ~45 million people in the United States that rely on unregulated private groundwater wells, many of which have nitrate above regulated limits[2,13]. In addition, many municipal water supplies are impacted by nitrate and are commonly treated using costly ion exchange technology[14–19]. Thus, there is a pressing need for efficient nitrate removal technologies suitable for large-scale water treatment systems as well as very small point-of-use (POU) treatment systems within homes[20,21]. In a comprehensive review, we recently summarized how electrocatalytic reduction of nitrate (ERN) can selectively reduce NO₃ to innocuous dinitrogen (N₂) and serves as a viable drinking water treatment technology[22]. Because electrode cost dominates the capital cost of electrochemical systems, a thorough revision on the state of the art with detailed description of the electrodes applied to (ERN) was performed as well[22-24]. The majority of publications on ERN utilized platinoid materials (i.e., Pt and Pd)[25-34]. Platinum electrodes are excellent electrocatalysts for nitrate reduction in the water-energy nexus due to its corrosion resistance [35–37]. Unfortunately, platinum group elements (PGEs) are labeled as expensive and endangered elements due to their high cost and limited availability as resources in our planet[38]. Lifecycle analysis pinpoints adverse environmental impacts related to extraction and purification of these endangered elements[39-42]. Scientific and engineering challenges lie on uncovering alternative electrocatalysts based in highefficient earth-abundant elements.

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Earth-abundant alternatives to PGE electrodes likely exist but have been barely explored. Analogues for electrocatalytic responses using non-endangered substitutes to PGE might be identified by moving up the periodic table. This research aimed to provide a framework for selecting promising earth-abundant elements to electrocatalytically degrade nitrate in drinking water. To the best of our knowledge, this is the first time a paper explored, under identical experimental conditions, a direct comparison of PGE-based electrodes against electrodes fabricated from earth-abundant elements of the first row transition metal d-block elements (e.g., Ti, Fe, Co, Ni, Cu, Zn) plus carbon (C) and tin (Sn). Operating conditions were selected to minimize side reactions with other electroactive species that may impact the fundamental understanding of the electrochemical transformations. Nitrate degradation rates, formation of aqueous intermediates (nitrite and ammonium ion), and selectivity towards gaseous by-products were quantified. Nitrogen gas is the preferred nitrate reduction by-product because (a) nitrite remains toxic to humans, (b) ammonia has odor and potential human health concerns, (c) ammonia reacts with chlorine disinfectants, and (d) nitrogen gases are permanently removed from solution. Engineering figures of merit were used to evaluate operational requirements for electrical energy per order (E_{EO}) and efficient use of electron delivered in terms of Faradaic efficiency. Results are discussed for relative cost and efficiency of earth-abundant elements as alternatives to Pt electrocatalysts.

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2. Materials and methods

2.1 Electrochemical experiments

Electrochemical nitrate reduction was conducted using an open, undivided cylindrical glass batch reactor containing 200 mL of non-deaerated 100 mg NO_3 -N L⁻¹ solutions with 50 mM Na_2SO_4 (pH = 5.86 ± 0.07 and conductivity = 7.74 ± 0.08 mS cm⁻¹) at 25 °C. Reagent grade sodium nitrate, sodium nitrite, and ammonia sulfate (>99%) were purchased from Sigma-Aldrich. Analytical-grade sodium sulfate (99%, Sigma-Aldrich) was used as the supporting electrolyte. All

solutions were prepared with ultrapure water with resistivity >18.2 M Ω cm at 25 °C (Millipore Milli-Q system).

Batch reactor experiments were continuously mixed using magnetic stirring at 700 rpm to reduce mass transport limitations between the bulk solution and the electrode surfaces. The electrochemical cell was equipped with commercial sheet parallel electrodes of 2.5 cm × 2.4 cm with a defined geometrical area of 6.0 cm² (area delimited with Teflon, back part and sides). The interelectrode gap distance was 1.5 cm. A Ti/IrO₂ (DeNora) anode, and different cathodes were tested: titanium (99.9%, McMaster-Carr), stainless steel (as iron element, Victor Monteiro), cobalt (99.9%, Fine Metals), nickel (99.6%, Trudsafe), copper (99.9%, CynKen), zinc (99.9%, Filzinc), carbon cloth (99.5% carbon content, Fuel Cell Store), carbon felt (99.0% carbon content, Fuel Cell Store), synthetic boron-doped diamond (BDD; Adamant Technologies), tin (99.9%, McMaster-Carr), and a polycrystalline platinum (99.9 %, Stanford Advanced Materials). The electrocatalysts were rinsed with ultrapure water before use. The carbon-based materials (see specifications in Supplementary Information (SI) Table S1) were activated in a solution containing 50 mM of Na₂SO₄ at 100 mA cm⁻² for 120 min.

Experiments were conducted galvanostatically using a TENMA 72-13610 DC power supply under constant applied current density of 20 mA cm⁻². To evaluate the possible re-oxidation of reduction by-products to nitrate, control experiments with Sn were performed using initial solutions of 100 mg L⁻¹ NO₂-N or 100 mg L⁻¹ NH₃-N solutions with 50 mM Na₂SO₄, the details are shown in SI, Figure S1a and S1b, respectively. It was detected that a slight oxidation of nitrite to nitrate may occur on the surface of the anode. However, that re-oxidation did not seem meaningful when compared to nitrite's reduction to nitrogen gas (Figure S1a). No ammonia oxidation was observed (Figure S1b). Because the oxidation reactions occur at the anode and the electrode material was always the same, only one control was needed. Samples were collected over time and analyzed for aqueous nitrogen species, conductivity, and pH. Experiments were run in triplicate, and deviations between them were lower than 5% for all trials.

2.3 Analytical techniques

The pH and conductivity were measured over time using a 2 Hanna Instruments HI 322 and VWR Scientific Products - EC Model 2052 meters, respectively. Nitrate and nitrite were quantified using ionic chromatography. Sample aliquots of 20 μL were injected in Thermo Dionex ICS-5000DC equipment coupled to a conductivity detector AERS 500, fitted with a high capacity hydroxide-selective anion-exchange column Dionex Ionpac AS18 (2 mm × 250 mm) column at 30 °C. A 10–45 mM KOH gradient solution at 0.25 mL min⁻¹ was used as mobile phase per EPA 300 method[43]. Aqueous ammonia was measured according to Hach Method 10205, a salicylate-based ammonia chemistry that is equivalent to EPA 350.1, EPA 351.1, and EPA 351.2. Measurements used HACH DR6000 UV-vis equipment at 694 nm applying TNT 830 HACH kits. Reproducible NO₃-N, NO₂-N, and NH₃-N concentrations were obtained with an accuracy of 1%. Nitrate removal (NR) was calculated using Eq. (1)[44].

$$NR(\%) = \frac{C_{nitrate,i} - C_{nitrate,t}}{C_{nitrate,i}} \times 100$$
 (1)

where $C_{nitrate,i}$ is the nitrate concentration in mg NO₃⁻-N L⁻¹ at time zero, and $C_{nitrate,t}$ is the nitrate concentration at time (t).

Some publications quantified specific N-volatile species (N_2 , NO, NO₂ or N_2 O) that were generated during the electrocatalytic reduction of nitrate. However, most of the works report all the obtained gas was N_2 . Therefore, in this work, the evolution of gaseous nitrogen species determined from mass balances on aqueous nitrogen species assumed noted as N-gas, but likely corresponds mostly to N_2 . We do report ammonium ion concentrations, and near or above the pKa of 9.25 for NH_4^+/NH_3 some ammonia volatilization can occur but the Henry's constant is not very large and such losses from solution of ammonia gas would be highly depending upon mixing or gas-purging conditions. The selectivity (S_X) towards N-gas evolution and ammonia was calculated using Eq. (2)[45].

$$S_X(\%) = \frac{C_X}{C_{nitrate,i} - C_{nitrate,t}} \times 100$$
 (2)

where C_X represents the concentration (mg N L⁻¹) of a species, X, produced over time.

The NO₃⁻-N decay followed pseudo-first order reaction kinetics and was fitted (R²>0.95) by a rate constant (k_1 , s⁻¹). Because the electrode surface area (6 cm²) was the same for all experiments, k_1 (s⁻¹) can be directly converted to a surface-normalized area ($k_1/6$ s⁻¹cm²). Nitrate reduction was evaluated in terms of Faradaic efficiency (FE, Eq. (3)), which determines the number of electrons consumed in an electrochemical reaction relative to the expected theoretical conversion ruled by Faraday's law[22].

$$Fe(\%) = \frac{n F N_i}{3600 I t} \times 100 \tag{3}$$

where *n* is the amount of electrons required per mol of product (mol), *F* is the Faraday constant (96 487 C mol⁻¹), N_i is the amount (mol) of product generated during the electrolysis, *I* is the applied electric current (A), *t* is the electrolysis time (h), and 3600 is a unit conversion factor (3600 s h⁻¹).

Electrical energy per order (E_{EO}), was used as an engineering figure of merit to benchmark the electric energy required to reduce NO_3 -N concentration by one order of magnitude in a unit volume calculated from Eq. (4) for batch operation mode[46].

$$E_{EO}(kWh m^{-3} order^{-1}) = \frac{E_{cell}It}{V_{c}log(C_{0}/C_{t})}$$

$$\tag{4}$$

where E_{cell} is the average of the cell potential (V), I is current intensity (A), t is time (h), V_s is solution volume (L), and C_0 and C_t are the initial and final concentration after one order of magnitude reduction.

Considering the relationship $\log(C_0/C_t) = 0.4343 \cdot t \cdot k_1$, the E_{EO} expression can be simplified assuming first-order kinetics according to Eq. (5) where 6.39×10^{-4} is a conversion factor:

$$E_{EO}(kWh \, m^{-3} order^{-1}) = \frac{6.39 \times 10^{-4} E_{cell} I}{V_s k_1} \tag{5}$$

3. Results and discussion

3.1 Platinum electrode performance as reference electrocatalyst for nitrate reduction

Electrochemical reduction of nitrate has been focused mostly on the study of platinum as standard cathodic material[47–49], therefore Pt is used herein to benchmark alternative electrodes based on more sustainable elements. Figure 1 shows nitrate reduction and evolution of nitrite intermediates as ammonium ion and nitrogen gas by-products. A pseudo-first order rate constant (k_I) fits well the observed nitrate degradation $(k_I=3.7\times10^{-5} \text{ s}^{-1}; \text{ R}^2=0.996)$. The sluggish reduction kinetics on Pt is controlled by the first charge transfer reaction as limiting step (Eq. (6)). Bimetallic electrodes on PGEs are often required to reduce this barrier[50–54], but this was beyond the scope of this study. The initial reduction of nitrate towards nitrite follows a three-step electrochemical-chemical-electrochemical (ECE) mechanism described by Eqs. (6)-(8)[22].

$$NO_{3(ad)} + e^- \rightarrow NO_{3(ad)}$$
 limiting step (6)

$$NO_3^{2-}(ad) + H_2O \rightarrow NO_2^{\bullet}(ad) + 2OH^-$$
 (7)

$$NO_2^{\bullet}_{(ad)} + e^{-} \rightarrow NO_2^{-}_{(ad)}$$
(8)

Nitrate reduction by-products kinetics did not show appreciable accumulation of NO₂-intermediates; a maximum concentration of 2.2 mg NO₂-N L⁻¹ was reached at 120 min (Figure 1b). The observed trend occurs due to the high electrocatalytic activity of Pt reducing nitrite to nitrogen gas and/or ammonia following reactions (9) and (10), respectively [55,56]. The net reduction of nitrate presented takes into account that nitrite yielded may be re-oxidized at the anode in the undivided cell (see Fig. S1a). According to reactions (9) and (10), hydroxide ions (i.e., consumption of protons during nitrate reduction) are also generated, increasing the pH from 5.86±0.07 to 11.3±0.1 over time as shown in Figure 1a (dashed line). In this pH range, N₂ and NH₃/NH₄⁺ are the thermodynamically most stable forms of nitrogen according to Frost-Ebsworth diagrams[22,57]. Note that ammonia volatilization was not observed in blank experiments. Fundamental electrochemical studies typically do not buffer pH, and effects of constant pH and other water

179 quality parameters (e.g., alkalinity, ion composition) could be evaluated in a second-tier framework 180 study. Note that during the reduction of nitrate higher amount of OH is yielded by electron (1.3 OH⁻/le⁻ for nitrogen gas and 1.2 OH⁻/le⁻ for ammonia) than H⁺ produced in the anodic oxidation of 182 water (1 H⁺/1e⁻). Thus, the pH change observed also allows inferring that nitrate reduction takes place.

$$NO_{2^{-}(ad)} + 2H_{2}O + 3e^{-} \rightarrow \frac{1}{2}N_{2(gas)} + 4OH^{-}$$
 (9)

$$NO_{2^{-}(ad)} + 5 H_{2}O + 6e^{-} \rightarrow NH_{3} + 7OH^{-}$$
 (10)

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After 360 min of reaction, a 58% nitrate loss yielded 49.5 mg L⁻¹ NH₃-N and 5.8 mg L⁻¹ N₂-N. The calculated selectivity towards nitrogen evolution $(S_{N_{\it gas}})$ was only 10% with preferential production of ammonia (S_{NH_3} = 87%). The Pt selectivity is closely related to crystallographic availability at the interface[58]. Fundamental studies using monocrystalline electrodes have identified Pt(100) domains as essential for selective reduction towards N₂ following the Duca-Feliu-Koper mechanism[59–61]. However, synthesis of monocrystalline Pt electrodes limits the electrode size to a few millimeters. Introducing defects in crystalline structure affects selectivity of Pt catalysts. Nitrogen evolution can be drastically reduced by the defects in symmetry as observed at Pt $[(1\ 0\ 0)\ x\ (1\ 1\ 0)]$ and $[(1\ 0\ 0)\ x\ (1\ 1\ 1)]$ surfaces [62]. This is evident in commercial polycrystalline Pt electrodes where all crystallographic facets are present in a random distribution rather than a preferential orientation such as the one reported in single crystal Pt. This is the reason for reduced selectivity towards nitrogen evolution observed in polycrystalline Pt electrodes, with the characteristic behavior depicted in Figure 1.

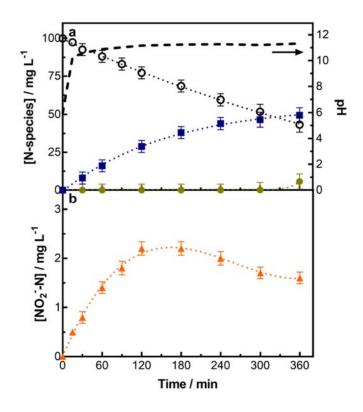


Figure 1. (a) Evolution of the nitrogenated species ((O) NO₃⁻-N, (■) NH₃-N, and (●) N₂-N) and pH (long-dashed line) over time for the electroreduction of 100 mg L⁻¹ NO₃⁻-N in 50 mM Na₂SO₄ at 20 mA cm⁻², using Pt as cathode material. (b) Evolution of nitrite ((▲) NO₂⁻-N) over time.

3.2 Nitrate reduction kinetics of electrocatalysis materials upon moving up the periodic table

Figure 2 shows the periodic table and identifies "endangered elements", which reflect their relative earth abundance[38]. While platinum is considered a standard in electrocatalysis due to its excellent properties, it is unfortunately an endangered element because of its limited abundance and increasing use in products or processes[38]. The high electrocatalytic activity of Pt is associated with the unclosed d-orbital shells of the metal, which contributes to the charge injection to the lowest unoccupied molecular π^* orbital of nitrate[22,63]. Transition metals resembling the electron configuration of Pt are suitable for nitrate reduction but have not been the focus of comparative studies. Thus, we compared the performance of transition metals for nitrate removal. By "moving

up the periodic table", catalysts using transition metals are more earth abundant and lower cost than

Pt. The elements from the fourth period of the periodic table accomplish that requirement.

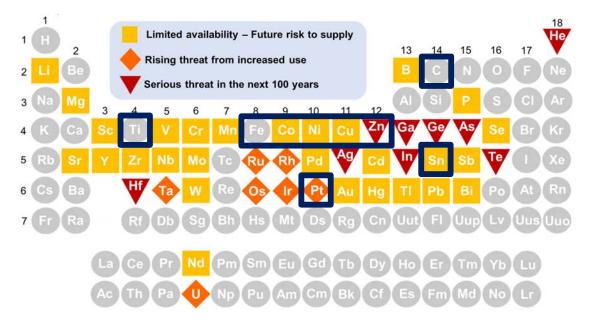


Figure 2. The periodic table's endangered elements (adapted from open source[38]). Elements availability: (●) high abundance, (■) limited availability, (◆) rising threat, (▼) serious threat in next 100 years.

Figure 3 depicts the performance of several transition metals materials to reduce nitrate under the same operating conditions. Fitted k_I values fell within a narrow range (1.3 to 6.6×10^{-5} s⁻¹) (statistical fit details shown in SI, Figure S2). The low variability suggests a possible mass transfer rate limit that can be overcome through reactor engineering design.

Titanium (Ti) and iron (Fe) are widely available elements without a close depletion risk (Figure 2), but few direct comparisons of nitrate removal exist in the literature. Figures 3a and 3b illustrate that Ti ($k_1 = 2.8 \times 10^{-5} \text{ s}^{-1}$, R²=0.993) and Fe ($k_1 = 1.8 \times 10^{-5} \text{ s}^{-1}$, R²=0.997) electrodes both have ~2.0-fold slower nitrate reduction kinetics when compared with Pt. Table 1 summarizes key fitted and calculated parameters from all the experiments. For the Fe electrode, nitrite concentrations peaked at 2.7 mg L⁻¹ NO₂⁻-N and followed trends similar to Pt. After 360 minutes of

reaction, the residual ammonium ion was 26 mg NH₃-N L⁻¹. $S_{N_{gas}}$ and S_{NH_3} using Fe were about 11% and 80%, respectively, also similar to Pt. For Ti electrode, nitrite accumulation peaked at 5.6 mg L⁻¹ NO₂-N at 180 min and decreased slowly to reach 4.5 mg L⁻¹ NO₂-N at 360 min. Consistent with the literature[55,64–66], our Ti and Fe results showed ammonia generation was electrocatalytically preferential over nitrogen gas evolution.

Cobalt (Co), nickel (Ni), and copper (Cu) are within the group of elements with limited availability and possible future supply risk (Figure 2). Nitrate kinetics for these metals are shown in Figures 3c, 3d, and 3e; Table 1 summarizes associated key parameters, and Figure S3 shows pH evolution over time. Co had the highest nitrate reduction kinetics (\sim 1.8-fold higher than Pt) and produced the lowest nitrite (<0.08 mg NO₂-N L⁻¹) throughout the experiment. Ni electrodes achieved a high $S_{N_{gas}}$ (36%) but had amongst the slowest kinetics. Cu electrodes performed between Ni and Co. Electrocatalytic reduction with Cu exhibited a slightly higher k_1 than Pt, accumulated 3.8 mg NO₂-N L⁻¹, and had $S_{N_{gas}}$ and S_{NH_3} of 28% and 64%, respectively. Cu catalyzes the initial charge injection illustrated by Eq. (6), which is a rate limiting reaction for nitrite formation. However, prolonged electrolysis preferentially reduces nitrite to ammonia instead of nitrogen gas.

Zn electrodes had slightly higher k_1 than Pt (Table 1) and reached 60% nitrate reduction after 360 min of treatment (Figure 3f). Zn showed the highest nitrite accumulation among the evaluated elements in the fourth period of the periodic table, with maximum value of 17 mg NO₂⁻-N L⁻¹ at 240 min, decreasing during the following 120 min to 13 mg NO₂⁻-N L⁻¹.

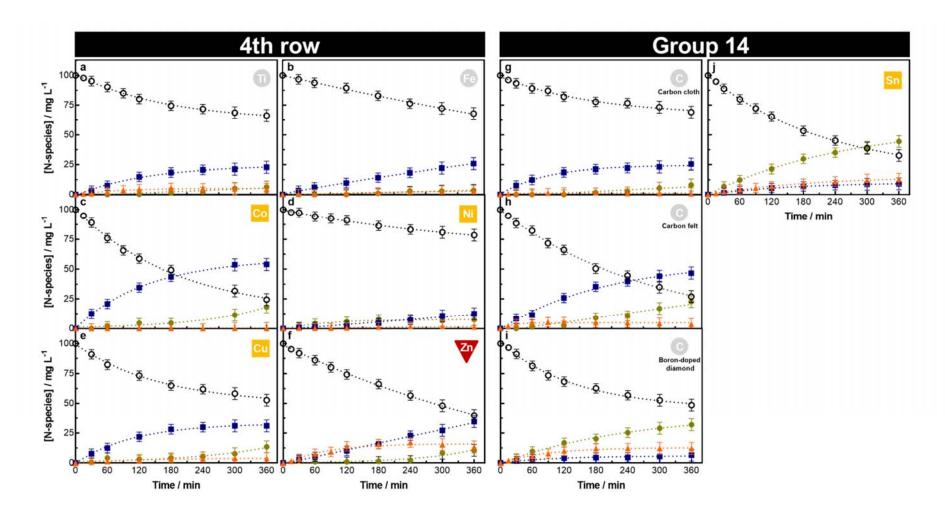


Figure 3. Evolution of the nitrogenated species ((O) NO₃⁻-N, (▲) NO₂⁻-N, (■) NH₃-N, and (●) N₂-N) over time for the electroreduction of 100 mg L⁻¹ NO₃⁻-N in 50 mM Na₂SO₄ at 20 mA cm⁻² using (a) Ti, (b) Fe, (c) Co, (d) Ni, (e) Cu, (f) Zn, (g) carbon cloth, (h) carbon felt, (i) boron-doped diamond, and (j) Sn.

Table 1. Key fitted and calculated parameters from all the experiments for the electroreduction of 100 mg L⁻¹ NO₃-N in 50 mM Na₂SO₄ at 20 mA cm⁻² and 360 min of treatment time.

Electrode material	$k_{1}, \times 10^{-5} \text{ (s}^{-1})$	NR (%)	S _{Ngas} (%)	S _{NH3} (%)	Maximum (and t=360 min) nitrite (mg NO ₂ ⁻ -N L ⁻¹)
Pt	3.7±0.2	57±2	10±1	87±3	2.2±0.2 (1.6±0.3)
Ti	2.8±0.4	34±1	19±1	68±2	5.6±0.3 (4.5±0.5)
Fe	1.8±0.1	31±1	11±1	80±2	2.7±0.2 (2.7±0.2)
Со	6.6±0.5	76±3	25±2	75±1	0.08±0.01 (0.03±0.01)
Ni	1.3±0.2	21±1	36±1	58±1	1.6±0.3 (1.3±0.2)
Cu	4.2±0.3	47±2	28±2	64±3	3.8±0.4 (3.7±0.3)
Zn	4.1±0.3	60±1	18±1	59±2	17±2 (13±1)
Sn	5.4±0.4	67±3	67±3	14±1	13±1 (13±1)
Carbon					
Cloth	2.8 ± 0.1	31±1	24±1	74±2	1.8±0.3 (0.7±0.1)
Felt	5.9±0.3	73±3	31±2	64±2	5.7±0.4 (3.6±0.3)
BDD	5.5±0.2	51±2	63±2	13±1	12±1 (12±1)

Tin (Sn) is not a 4th period d-block element in the periodic table, but it is widely reported as an electrocatalyst[22]. Figure 31 shows that the tin electrode achieved 67% nitrate removal and yielded the highest mass production of N-gases (44.5 mg N L⁻¹). Tin enhanced nitrate removal with kinetics 1.5-fold higher than Pt and achieved the highest nitrogen gas concentration among the electrode materials studied.

Each electrode material led to different trends for nitrate reduction and by-product formation. The mechanism by which the material transfers electrons more easily to adsorbed nitrate determines its suitability for pollutant removal. Nitrite is the first stable intermediate produced during nitrate reduction. The further electrochemical reduction of this species can yield ammonia (reaction (10)) and innocuous nitrogen gas (reaction (9)). Nitrite and ammonia are harmful to human health and cause operational problems in drinking water systems, therefore making them undesired by-products from nitrate reduction [22].

3.2.2. Carbon-based materials

Carbon is one of the most abundant elements on Earth[38]. Carbon-based materials have a diversity of structures, good electrical, thermal conductivity, and high mechanical strength, making carbon stand out as an electrode material[67]. Carbonaceous electrodes, such as carbon cloth and carbon felt, can be 1000-fold cheaper than PGEs. Carbon cloth and felt (Figures 3g and 3h) yielded a 1.8-fold lower k_1 than Pt (Table 1). Nitrite concentrations with carbon cloth reached a maximum of 1.8 mg L⁻¹ NO₂⁻-N at 120 min and decreased to 0.73 mg L⁻¹ NO₂⁻-N at 360 min. Overall, carbon felt performed better (higher k_1 values) than Pt, carbon cloth, and most of the transition metals. One factor that may explain the superior performance of carbon felt is that its high porosity and large pores formed by interlace fibers allow the electrolyte to flow through the felts, favoring the reactants transport and reducing the cell resistance[68–70].

BDD electrodes achieved the most favorable outcomes among the carbon-based electrodes. Most notably, BDD achieved the highest selectivity towards desired gaseous N by-products $(S_{N_{gas}}=63\%)$ while also degrading nitrate 1.5-fold faster than the Pt electrodes (Figure 3i and Table 1). Due to its high stability under aggressive high acidic/alkaline media[71], corrosion resistance, low electrocatalytic inhibition[72], and belonging to the group of elements most available, BDD is a promising electrode for the electrocatalytic reduction of nitrate (ERN).

3.3. Benchmarking electrocatalysts towards higher electrokinetics and selectivity

Electrochemical reduction applicability is defined by treatment kinetics and selectivity (i.e., preferential formation of N₂). Technology competitiveness in market settings will be defined by techno-economic aspects related to material cost and availability, which goes beyond treatment performance. While market costs are good indicators of electrode costs for some elements (e.g., Pt) (see Fig. S4), the actual capital costs for low-cost elements may be further influenced by electrode synthesis processes and net manufacturing costs. For example, the three carbon-based electrodes

demonstrated that even for a single earth-abundant element (i.e., carbon), the electrode morphology, element oxidation state, and element bonding configuration played a major factor in overall electrode performance. Manipulating the element's morphological and chemical properties influence the synthesis or manufacturing costs of electrodes. This is true for most of the elements studied herein. For example, while elemental Ti plate was used here, other researchers observed that Magneli phase of titanium oxide (e.g., Ti₄O₇) can also degrade nitrate[73]. The numerous oxidation states of many of the earth-abundant elements, compared with the almost exclusive reliance on elemental metals in application of PGE electrodes, offer a remarkable "design space" for use of non-endangered elements as electrode materials.

Figure 4 benchmarks each electrocatalyst against Pt (♠) in terms of kinetics and selectivity obtained at 20% of nitrate removal, while considering sustainability aspects of different elements. Note that several electrocatalysts (Co, Cu, Zn, carbon felt, BDD, and Sn) outperformed Pt for NO₃⁻ reduction kinetics, which is illustrated by their location in the upper half of Figure 4b.

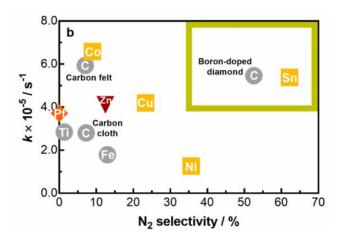


Figure 4. Pseudo-first order kinetics obtained vs. selectivity towards N_2 during electrochemical reduction of 100 mg L⁻¹ NO₃⁻-N in 50 mM Na₂SO₄ at 20 mA cm⁻² (values set at 20% of initial NO₃⁻ abatement). The electrocatalysts included in the upper right quadrant present the fastest reduction kinetics and highest selectivity towards nitrogen gas. Elements earth availability color coded based upon Figure 2: (●) high abundance, (■) limited availability, (◆) rising threat, (▼) serious threat in next 100 years.

For water treatment, the viability of electrodes fabricated from different elements depends strongly on by-product selectivity towards innocuous nitrogen gas rather than selectivity toward nitrite or ammonia. In Figure 5a, the average of selectivity towards nitrogen is plotted with error bars showing that this parameter varies minimally across the duration of the electrochemical treatment for most of the elements studied. In fact, this behavior can be verified in Figure 5b, with BDD and Sn attaining the highest $S_{N_{ads}}$.

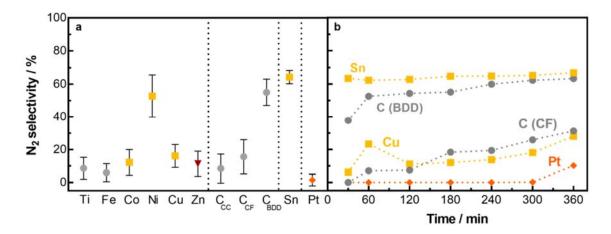


Figure 5. (a) Average and standard deviation of the selectivity towards N_2 obtained with the different cathodic materials studied during the ERN treatment. (b) Selectivity towards N_2 over time for selected electrodes. Note: CC, CF, and BDD stands for carbon cloth, carbon felt, and boron-doped diamond, respectively. Conditions: 100 mg L⁻¹ NO₃⁻-N in 50 mM Na₂SO₄ at 20 mA cm⁻². Elements availability: (●) high abundance, (■) limited availability, (◆) rising threat, (▼) serious threat in next 100 years.

Effective electrocatalysts should have the attributes of rapid nitrate removal (i.e., high k_I) with a corresponding high selectivity towards desired N-gas by-products (i.e., high $S_{N_{gas}}$). For electrode materials illustrated in Figure 4, the more effective materials are located in the upper-right quadrant. Thus, Sn and carbon-based BDD would be classified as the most effective for nitrate

removal and are clearly superior to commercial polycrystalline Pt electrodes, which achieved only 1% selectivity towards N-gases.

Other material factors can impact electrocatalyst effectiveness for use in drinking water. Most notably, corrosion of some electrodes may impart regulatory concerns or long-term operability challenges. Among the metals investigated, only Cu is included in primary drinking water regulations, where levels above 0.8 mg L⁻¹ begin to pose health concerns. Such high levels would be detrimental to the electrode itself and would therefore need to be studied in more detail. Fe and Zn have similarly high secondary drinking water limits, set by aesthetics rather than health limits, of 0.3 and 5 mg L⁻¹, respectively. Other metals (Ti, Co, Ni, Sn) are not regulated in drinking water. While carbon is not directly regulated, numerous organic carbon compounds (e.g., polyaromatic hydrocarbons) are regulated as carcinogens, but their evolution from graphitic or diamond forms of carbon are unlikely. Thus, considering drinking water contaminant limits wouldn't change the above recommendation to focus on BDD- or Sn-based electrodes.

3.4 Energy-based figures of merit considerations

Beyond performance (i.e., nitrate removal rates and by-product formation), energy efficiency will also contribute to electrode element selection. Electrochemical reduction effectiveness is commonly evaluated in terms of Faradaic efficiency (FE, Eq. (3)) for N₂ evolution. Figure 6a shows FE over time for selected electrocatalysts and demonstrates competitive alternatives to conventional Pt electrodes in terms of superior kinetics and selectivity. Electrocatalysts with low selectivity for N₂ (i.e., Pt, Cu, carbon felt) accordingly had low FE, ranging between 0% and 7%. Meanwhile, promising BDD and Sn electrodes had FEs between 10 and 22%. Both BDD and Sn showed an analogous decrease in FE over electrolysis time. This behavior can be related to the nitrate concentration decrease over time, whereas the electric current is the same. Consequently, the kinetics of parasitic reactions, such as hydrogen evolution, may be enhanced[72,74], resulting in a lower final FE.

Engineering figures of merit provide a different, practical method to assess process energy efficiency across multiple options. Because the WHO recommends ~11 mg L⁻¹ as NO₃⁻-N and our experiments had initial nitrate concentrations of 100 mg NO₃-N, the E_{EO} is shown for one order of magnitude decrease in nitrate (kWh m⁻³ order⁻¹, Figure 6b). Under identical electrochemical cell reactor configurations, E_{EO} ranged between 30 and 50 kWh m⁻³ order⁻¹. For the two most effective materials from Figure 4 (i.e., Sn and BDD), E_{EO} was 39 and 49 kWh m⁻³ order⁻¹, respectively. E_{EO} at a given applied current is controlled by two main factors: (a) nitrate reduction rate k_1 and (b) the cell potential (E_{cell}). Although Sn and BDD had a comparable kinetic constant for nitrate removal, the cell potential average (E_{cell}) for each is different. The E_{cell} was 5.4 V for Sn and 7.0 V for BDD, which resulted in a higher E_{EO} for the BDD cathode. The interdependence between k_1 and E_{cell} explain why the E_{EO} for Pt (47 kWh m⁻³ order⁻¹) is between the ones for Sn and BDD. Other research shows that E_{EO} can be decreased by >10-fold from the observed values through engineering design of electrode morphology, electrode spacing, and hydrodynamics[22,23,73]. For example, flow-through electrodes are superior to flow-by electrodes because the former exhibits lower mass transfer limitations for target pollutants/by-products towards/from the electrode surface. Fortunately, many of the elements, including BDD and Sn, can be engineered into almost any integrated electrode and reactor configuration.



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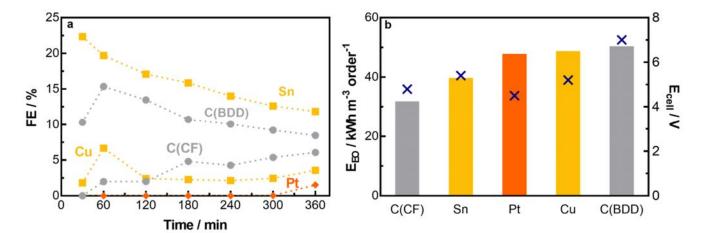
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Figure 6. (a) Faradaic efficiency (FE) over time, (b) energy consumption per order (bars) and cell potential average (×) for the electroreduction of 100 mg L⁻¹ NO₃⁻-N in 50 mM Na₂SO₄ at 20 mA cm⁻², using Cu, C-CF, C-BDD, Sn, and Pt as cathode materials. Note: CF and BDD stand for carbon felt and boron-doped diamond, respectively. Elements availability: (●) high abundance, (■) limited availability, (◆) rising threat, (▼) serious threat in next 100 years.

4. Conclusions

This work applies a framework for screening earth-abundant electrode materials under identical operating conditions to obtain figures of merit suitable to identify more sustainable electrocatalytic systems that can remove nitrate from drinking waters. Platinum (Pt), a well-studied electrocatyst in the literature, was selected as a benchmark electrode representing the PGEs. Electrokinetic pseudo first-order nitrate degradation rates (k_1) were slightly better (~50% larger k_1) for Cu-, C-, and Sn-based electrodes relative to Pt. The difference in selectivity towards the preferential by-products (i.e., N-gases) showed tremendous promise for more earth-abundant elements, being up to 7-fold more selective ($S_{N_{gas}}$ of 55% and 64% for BDD and Sn, respectively) than the PGE-based electrode ($S_{N_{gas}}$ ~1% for Pt). Degradation rates and selectivities impacted Faradaic efficiency and E_{EO} . No adverse effects were shown on these figures of merit when transitioning electrode material from PGE to more sustainable elements (e.g., Sn, BDD).

Each element used in the electrodes has a commodity market cost (\$ kg⁻¹). The structure of catalytic materials, with crystallites of different sizes and orientations, are critical to maximize the selectivity towards the preferred by-product species (N₂ gas). Electrode manufacturing to transform the base element into the plethora of electrode architectures (e.g., high porosity electrodes) will add to the cost of the final electrode. For example, while carbon is the cheapest commodity element, the three carbon-based electrodes showed that different morphologies, oxidation states, and crystallites can lead to very different reaction outcomes. Thus, while acknowledging it may be premature to

draw a specific selection of electrodes in terms of performance-cost analysis, this work provides an initial roadmap on expected cost depending on the element source. A complete techno-economic analysis will be conducted in a well-developed electrocatalytic system considering electrode life and its manufacturing associated costs.

The above framework identified the application of earth-abundant materials, which global availability is not endangered, to electrochemical nitrate reduction. This represents a game changer for developing low-cost electrocatalytic-based treatment water systems, where Pt-based catalysts have been shown to be cost prohibitive (e.g., [40,41]). Sn-based and carbonaceous electrodes (i.e., BDD) were recognized as viable earth-abundant electrocatalysts alternatives to endangered elements. Innovations in electrode manufacturing are still needed to reduce capital costs and E_{EO} by optimizing mass transport. This may occur by maximizing surface area of the more reactive and stable surfaces of earth-abundant elements as electrodes. Future research using nanotechnology with earth-abundant materials can exploit opportunities[75], enabling catalytic sites that specifically tailor nitrate reduction towards innocuous nitrogen gas, further increasing the competitiveness of POU systems.

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