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Bromide-Regulated Anisotropic Growth of Desert Rose-like Nanostructured Gold onto Carbon Fiber Electrodes as Free-Standing Electrocatalysts

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ABSTRACT: Three-dimensional (3D) gas diffusion electrodes (GDEs) as support for catalytic nanoparticles are important to the electrolysis and fuel cells fields to facilitate reactant transport and distribution, and reach higher current densities. Hence, the assembly of nanostructured catalytic particles directly onto GDEs during the synthesis could be a powerful one-step strategy to target high performance and long-term durability thanks to the induced strong nanoparticle-support interaction. We report herein the use of bromide anions to shape the anisotropic growth of nanostructured desert-rose-like gold particles directly onto the GDE, as a freestanding GDE-Au catalyst for straightforward use in electrolysis without an additional step. We showed that the bromide ions determine the anisotropy of the particles, resulting in a growth of gold into nanoplates enclosed by (111) facets. The formation of hierarchical nanostructured 3D Au at the GDE surface was explained by the nanoparticle-mediated aggregation mechanism and the preferential adsorption of Br⁻ on the (111) facet leaving behind dominant planar structured nuclei, which then self-assemble. Electrocatalytic tests towards the glycerol electrooxidation demonstrated that the as-synthesized freestanding surfactant- and binder-free GDE-Au material

(100 μ g_{Au} cm⁻²) delivered a high specific peak current density of $j_p = 33$ mA cm_{Au}⁻², which is 3 and 7 higher than the tested commercial Au/C nanocatalyst at loadings of 76 and 152 μ g_{Au} cm⁻², respectively. This study provides future directions for the synthesis and application of nanostructured catalysts for alcohol oxidation as an alternative to anodic oxygen evolution, which consumes the majority of the electricity input during the electrolysis.

KEYWORDS: anisotropic growth, catalyst, gold, gas-diffusion electrodes, glycerol oxidation

INTRODUCTION

Gas diffusion electrodes (GDEs) are utilized in electrolysis and fuel cells to overcome mass transport limitations, improve the catalyst utilization efficiency, and increase the current density.¹⁻³ A GDE is typically a three-dimensional (3D) material of tens to hundreds of micrometer thickness and made of carbon micro- or nano-fibers, thus constituting a porous electrode with tunable hydrophobicity. The issue is that the most frequently reported strategies for the synthesis of metal nanoparticles as catalysts are based on the reduction of the corresponding metal salts. The result is the production of nanocatalysts in powder or liquid form. Hence, before being used in electrolysis or fuel cells, the collected nanoparticles need to be physically attached to an electrically conductive support, which is the GDE before the integration into a membrane-electrode-assembly type mounting in order to obtain the most compact arrangement. It was reported that the activity generally measured at small electrodes (e.g., glassy carbon electrode) using a typical three-electrode cell is a poor indicator of performance in the solid-state polymer electrolyte membrane system.⁴ The challenge is that a liquid mixture has to be prepared by re-dispersing the collected nanoparticles in the presence of a binder to form a homogeneous catalytic ink. A binder such as Nafion ionomer is required during this immobilizing step to guarantee the stability, which does not simplify the electrode assembly and leads to loss of performance during operation. It should be mentioned that the ionomer also play an important role as an ion conductor within the electrode. Those approaches also lead to the need for a relatively high loading of metals of several hundreds or even thousands of micrograms of metal per square centimeter of the electrode. Given the high price and scarcity of platinum group metals, a significant reduction of the loading is desired.^{5,6} So in order to avoid collecting

and immobilizing high amounts of the nanoparticles after the synthesis, the obvious and convenient solution is the preparation of the active sites directly on the GDE. During the last years, researchers have reported attempts via atomic layer deposition (ALD),^{7,8} electrodeposition,⁹⁻¹¹ electrospinning,^{12,13} reactive spray deposition,^{14,15} and chemical/hydrothermal^{16,17} processes.

Relatively small organic compounds such as methanol, ethanol, glycerol, and glucose are oxidized at an oxidation potential below 1 V vs. reversible hydrogen electrode (RHE) at platinum-palladium-gold surfaces. This is significantly lower than that of the oxygen evolution reaction (OER, higher than 1.4 V vs RHE), so that the oxidation of those organic compounds instead of water at the anode in electrolyzers is expected to significantly lower the input energy.¹⁸⁻²¹ Also, because the anode reaction only occurs in a potential range well below 1 V vs RHE, carbon fiber papers as support in anode were used in organic-fuelled reactors without concern for their oxidation.^{18,22} This emerging research direction constitutes a meaningful option to advance the development of an efficient anode to be associated with the electricity-driven half-cell processes of hydrogen evolution reaction (HER), CO₂ reduction reaction (CO2RR), and N₂ reduction reaction (N2RR) for the production of valuable fuels and chemicals. Verma et al.¹⁸ reported that the anodic electrooxidation of glycerol during CO2RR into ethylene and ethanol can reduce the consumed electricity by up to 53%, thus decreasing the operating costs and the environmental footprint. It should be emphasized that glycerol is a co-product of the industrial manufacturing of biodiesel and soap, where biodiesel produces 10% wt./wt. of crude glycerol. Indeed, the main motivation of the research during the last years was to find a method that promotes the selective oxidization of glycerol into valuable chemicals instead of the total oxidation into CO₂ that will contribute to pollution. So the coupling of a selective oxidation at the anode of an electrolyzer to an electroreduction reaction such as CO2RR at the cathode is expected to significantly reduce the energy consumption and the release in the atmosphere of polluting carbon species, thus the decrease in the costs and the environmental impact. It is even envisaged that if CO_2 were the reaction product, it would be sent to the cathode to produce higher value-added chemical intermediates such as ethylene and ethanol.^{18,23} Furthermore, gold is the only element that provides a good balance between catalytic activity, selectivity, and stability for the glycerol oxidation.²⁴⁻²⁶ Its nanostructuration is desired to fabricate cost-effective catalysts by increasing the number of active sites. It is worth mentioning that the reported

precious metal-free materials to electro-catalyze the oxidation of glycerol need a potential range of 1.4-1.9 V vs RHE in order to get high current densities, as recently reviewed by the group of Baranova.²⁷ Given the higher potential, the idea of using an organic compound to lower the potential of the anode apparently violates the initial need of reducing the proportion of energy consumed by the anode, of the order of 90% in conventional water electrolyzer.^{18,23} Those facts explain why the presence of the three metals Au, Pt or Pd, which are the only species giving good activity in low potentials, is practically unavoidable for the development of reliable anodes for the organics oxidation. Thus, the smart solution should be their nano-structuring and/or the combination with other elements (Bi, Ni, Ag, etc.) to significantly reduce their quantity while providing a synergistic effect.

To date, various methods were reported to engineer catalytically active Au, Pd, and Pt nanoparticles of different shapes, morphologies and sizes for application in heterogeneous surface reactions.^{9,10,28-30} This was mainly facilitated by the use of capping agents such as organic molecules that adsorb on the surface of a crystal to control its size and selectively stabilize certain crystallographic planes by regulating growth in aqueous or organic solutions. This advantage finally turns into a major obstacle when these particles have to be used in electrocatalysis, since it becomes almost impossible to remove completely these organic molecules from the metal surface. The remaining molecules of the surfactant thereby impede access to all catalytically active sites and have the potential to undesirably alter the selectivity of the reaction under investigation.³¹⁻³³ To benefit from the strong nanoparticle-substrate interaction, avoid the use of organic molecule-based organic surfactants or capping agents, and target high electrocatalytic performance, we reported the direct growth of anisotropic gold nanostructures directly onto a GDE support, wherein the key role of halides (I⁻, Br⁻, and Cl⁻) was emphasized.²⁹ Enhanced electrocatalytic activity and stability towards the electrooxidation of glucose in a basic solution was observed in a half-cell as well as a record performance in a direct glucose fuel cell with a maximum power density of 3 mW cm⁻² in unstirred solution. However, in this previous study, the particles were deposited on both sides of the GDE. At the end, our initially developed strategy²⁹ is only applicable for simple use where the electrode is supposed to be dipped in the solution. This is not necessarily optimal for the membraneelectrode-assembly setup, whereby the membrane is sandwiched between an anode and a cathode, both of which being based on GDEs. Therefore, only the side facing the membrane

should constitute the active phase, i.e. contain the catalytic nanoparticles. Furthermore, for the electrocatalytic glycerol oxidation, much less attention was given to the strategy of direct synthesis of nanoparticles exactly at one face of the GDE. It is thus important to develop a strategy that allows nanostructured particles to grow directly on only one side, which is the purpose of the present study. So, we revisited this method in order to directly put Au particles onto GDE (GDE-Au) without using an organic molecule as a capping agent or surfactant during the synthesis. Hence, a binder such as Nafion ionomer is consequently not needed during the electrochemical measurement. Our results showed that bromide halide triggers the anisotropic growth of desert rose-like nanostructured gold particles on the carbon fibers surface, which leads to the recovery of 5×5 cm² electrodes as freestanding electrocatalysts. The comparative electrocatalytic study towards the glycerol oxidation in alkaline media with the commercial Vulcan-supported gold nanoparticles showed that GDE-Au exhibits a higher performance than the reference nanocatalyst.

RESULTS AND DISCUSSION

Growth of Anisotropic Gold Particles onto GDE Support.

Suitability of the GDE as a support for the synthesis requires deep physical scrutinizing to assess whether or not the surface of its constituting fibers would be suitable for the growth of gold particles. Specifically, the hydrophobic/hydrophilic character (wettability) is a prerequisite for purposes of bottom-up synthesis and electrocatalysis in aqueous media. In fact, in the case of a repulsing force between the support surface and metallic particles being deposited, it becomes essential to carry out an activation phase that enables obtaining high loading and significant electrocatalysis. Recent analysis by X-ray photoelectron spectroscopy (XPS) revealed the presence of a substantial amount of oxygen species supported by water contact angle measurements,⁷ which means that the GDE is suitable for direct use in aqueous solutions without further pre-treatment stages. Figure 1a presents a representative scanning electron microscopy (SEM) image of a bare GDE-material. For all SEM analysis, a thin layer (1-5 nm) of platinum was deposited to enhance the imaging capability. Additional low and high-resolution images of

the GDE are reported in Figure S1. The images show that the GDE is composed of $\sim 7 \,\mu m$ microfibers leading to a 3D network made of a stack of 190/7 = 27 layers.



Figure 1. Morphological characterization of blank GDE and gold decorating GDE (synthesized at 35 °C). (a) SEM micrograph of the bare GDE electrode. (b-i) (HR)SEM with different magnifications of nanostructured gold particle growth on GDE: (b-d) Overview SEM, (e-g) near view, and (h, i) close view that shows HRSEM micrographs.

Figures 1b-i display the SEM and HRSEM pictures with different magnifications of the asfabricated GDE-Au at 35 °C, which qualitatively demonstrate the successful synthesis by the revisited "halide-regulated method" using L-ascorbic acid as a reducing agent.²⁹ The preliminary results from this method in terms of SEM and HRSEM images of nanostructured gold grown on GDE are reported in Figures S2; using different halides Cl⁻, Br⁻, and I⁻.²⁹ It can be observed that

the gold particles are preferentially and mainly deposited on the surface of the first 2 or 3 layers of microfibers of the GDE out of approximately 27. These results are similar to earlier findings with Au, Pt, and Pd nanostructured metals through chemical reduction on a GDE and for which the augmentation of precursors concentration does not change the conclusion.²⁹ This would mean that the first step of the reduction of metal salts by the reducing agent occurs on the outer fibers. Then, this first seeding layer of resulting particles serves as an active site where further reduction takes place and promotes the diffusion of metal salts from the interior towards the surface of the GDE. The crystals' size range is 5-7 μ m for individual particles (Figure 1g) and 10-15 μ m for clusters (Figure 1e). Each individual nanostructured particle or cluster of particles is composed of 3D self-assembly of sheets of about ten nanometers thick. Early-stage SEM observations (Figure S3) for the reaction time of 2 and 5 min showed that this desert rose-like morphology was present at the beginning. Figure S4 reports the energy-dispersive X-ray (EDX) analyses, which demonstrate that those particles are actually metallic gold since no presence of bromide or chloride was observed. The present nanostructured particles are slightly different from those initially obtained by the halide-regulated growth, HRSEM showed sponge-like 3D structures with gold particles of 600 ± 200 nm and consisting of intertwined nanoplates of 50 ± 10 nm.²⁹ The present results could, therefore, be explained by the fact that the synthesis was realized under inert atmosphere and in a much more acidic medium (2.4 mM HAuCl₄ in 1.8 M HNO₃, pH ~0) whereas the initial methodology was performed in 2.4 mM HAuCl₄· $3H_2O$.

Scheme 1 shows the illustration of the different steps in the present study. The introduction of the ionic ligand Br⁻ in the reaction mixture results in the conversion of [AuCl₄]⁻ ion-complexes ($pK_d = 25$) into the more stable [AuBr₄]⁻ ones ($pK_d = 32$).³⁴ The ionic radii of bromide is larger compared to chloride ($r(Br^-) = 195$ pm, $r(Cl^-) = 181$ pm). Based on that and the specific adsorption of Br⁻ on the crystallographic facet (111) of gold,³⁵⁻³⁷ the complete replacement of chloride with bromide should increase the steric hindrance around the metallic cation and slow down the Au(III) to Au(0) reduction rate. Indeed, $E^{\circ}([AuBr_4]^-/Au) = 0.85$ V vs. SHE, which is smaller than $E^{\circ}([AuCl_4]^-/Au) = 1.00$ V vs. SHE. This will further control the seed growth towards an anisotropic mechanism. Specifically, the difference between the standard redox potential $\Delta E^{\circ}(V)$ between the reducing agent couple (ascorbic acid) and that of Au(III)/Au(0) defines that equilibrium rate constant ($\log K = \frac{\Delta E^{\circ}}{0.06n}$, n = exchange number of electrons, which

is here equal to six). Furthermore, the growth anisotropy describes the condition in which the growth rates are not equal in all crystallographic (hkl) directions. The surface energies and thus the growth rates of the crystal faces dictate the final shape of a nanoparticle. For a face-centered cubic symmetry metal like gold, the (111) plane has the smallest of the surface energies compared to the (100) or (110) planes, so that nanoparticles enclosed by the (111) facets are often obtained. Experimentally, the modulation of the growth along a certain orientation rather than others is triggered by the specific adsorption of capping agent molecules on targeted (hkl) facets, which results in the formation of 1D, 2D, and 3D materials. In the present study, bromide ion was used as an ionic capping agent so that the ion could be easily washed out at the completion of synthesis.



Scheme 1. Sketch of the desert rose-like gold crystal growth on the fiber of a carbon paper.

Similar types of structures have been reported for Ag³⁸ and Au,^{39,40} which are referred to as "mesoparticles or mesocrystals". It is reported that, those crystals are three-dimensional wellordered superstructures of particles resulting from the mechanism of the particle-mediated growth, which involves an organized assembly of separate sub-units of nanoparticles.^{38,39,41-43} The mechanism that was identified for the formation of the present nanostructured gold particles on GDE by nanoparticle-mediated growth, which is not a simple aggregation of individual

particles with each other, has been described as follows. In the starting, [AuBr₄]⁻ ion-complexes are chemically reduced to Au atoms by the L-ascorbic acid (L-dehydroascorbic acid as the byproduct), which leads to an increase of the concentration of Au atoms on the GDE surface with time, while the precursor ([AuBr4]⁻) concentration diminishes. When the point of supersaturation is reached, Au atoms start to aggregate into small clusters on the GDE surface known as nuclei or seeds. Those seeds rapidly grow into nanocrystals, and the amount of the primary and individual Au atoms decreases when nanocrystals increase in size, until the growth stops due to the concentration of the building block units, which falls below the supersaturation threshold that defines an equilibrium state. In these particular conditions, a phenomenon called "oriented attachment or oriented aggregation" occurs, i.e., the already produced gold nanoparticles are aligned in a similar crystallographic orientation to ensure that the interface energy is minimized.^{38,42-44} The driving force of this stage is traditionally provided by the elimination of solvents or moieties from the surface of nanoparticles and the establishment of new chemical bonds via epitaxial connections.^{42,43} The final stage is the reduction of the remaining [AuBr₄]⁻ ion-complexes by the L-ascorbic acid directly on the oriented Au nanoscale crystals to form micro-crystals. Herein, the most likely scenario involves bromide ions that regulate the growth rate along (*hkl*) directions to yield desert rose-like Au crystals. Indeed, Xin et al.³⁶ showed that bromide determines the anisotropic growth of gold into nanoplates enclosed by (111) facets on graphene multilayers. In the present study, the 3D structure of GDE is different from the graphene sheets, which indicates that (111) could be one of the preferential directions. In the next sections, the use of additional characterization techniques of Pbupp and HRTEM will enable access to the full information.

To interrogate a possible influence of the temperature of the synthesis reactor on the morphology of the particles, we prepared additional GDE-Au materials at 5, 10, 20 and 40 °C. For a temperature-dependent process, it is expected that the augmentation or decrease of the temperature affect the reaction rates through the Arrhenius's relationship. The results of the GDE-Au material obtained at a temperature of 35 °C were discussed above, SEM images of Figure 1. Figures 2a-d shows SEM/HRSEM micrographs of GDE-Au materials with different magnifications for the temperatures of 5, 10, 20, and 40 °C (from top to down for the sequence). HRSEM images clearly demonstrate that all materials follow the same anisotropic gold particle growth on GDE, leading to the desert rose-like structure. The impact of the temperature is only

visible for the density of the particles on the microfibers, which increases with the temperature. This finding would, therefore, mean that only the first stages in the reduction of $[AuBr_4]^-$ ioncomplexes by the L-ascorbic acid and the subsequent nucleation are impacted. The results are the production of a significant amount of gold nuclei, resulting in a high degree of microfiber coverage. Consequently, a higher amount of gold nuclei will lead to a larger number of desert rose-like gold crystals.



Figure 2. Morphological characterization of the nanostructured gold decorating GDE. (a-c) SEM and HRSEM images for the nanostructured gold particle growth on GDE at the reaction temperature of: (a) 5 $^{\circ}$ C, (b) 10 $^{\circ}$ C, (c) 20 $^{\circ}$ C, and (c) 40 $^{\circ}$ C.

The preceding discussion shows that not only were we able to tightly regulate the formation of desert rose-like gold mesocrystals directly at one face of a GDE support, but also, the reaction

temperature does not impact the morphology significantly. We then questioned whether the nonvisible effects of temperature on the morphology of the particles could be a major factor in the electrocatalytic activity. This is due to the simple reason that morphology is not the only parameter that dictates electrocatalytic performance. To elucidate that point, we thus studied the ability of the materials to catalyze the glycerol electrooxidation reaction, investigating the GDE-Au electrodes obtained at 5, 10, 20, 35, and 40 °C. Figure 3a presents the open circuit potential (OCP) recorded in 0.1 M NaOH + 0.1 M glycerol, after having degassed with nitrogen for about thirty minutes. Basically, the OCP is the apparent potential at which the reaction could start. For an organic molecule electrooxidation, it is expected that the OCP (potential at zero current) has the lowest possible value to minimize the additional energy required for the reaction to take place. Taking into account the standard deviation, typically 20-50 mV, it can be deduced from Figure 3a that the onset potential of the five types of electrodes are the same $(0.65 \pm 0.02 \text{ V vs.})$ RHE). Furthermore, the iR-uncorrected cyclic voltammograms (CVs) normalized by the electrode area (Figure 3b) confirmed the previous results. Indeed, the onset potential (E_{onset}) is $E_{\text{onset}} \approx 0.7 \text{ V}$ vs. RHE. During the forward scan, a peak current density was reached at $E_{\text{peak}} =$ 1.4 V vs. RHE. Then, the current density decreases because of the formation of inactive gold oxides. During the backward scan, the reduction of those oxides into metallic species allows new reactant molecules to adsorb and get oxidized again (as demonstrated by electroanalytic studies⁴⁵), thus leading to a new oxidation peak at 1.1-1.4 V vs. RHE. For the forward scan, the peak current density was $j_p = 21, 23, 20, 27$, and 31 mA cm⁻² for GDE-Au obtained at 5, 10, 20, 35, and 40 °C, respectively. Since the materials have similar morphology and the onset potential is the same for the different electrodes, the observed differences might be attributed to the number of active sites. Specifically, the electrochemically active surface area is ECSA = 0.12, 0.22, 0.18, 0.26 and 0.35 cm² for 5, 10, 20, 35, and 40 °C, respectively. Those significant changes of the electrocatalytic activity and ECSA are consistent with the increase in the density of gold particles on the outer fibers of the GDE with the increase in temperature of the synthesis reactor, as previously observed. Of course, taking into account the active surfaces, the trend would be reversed for the specific current density. However, from an application point of view, it is more convenient to look at the result in terms of geometric surface area. So, it is expected to obtain the highest current density per geometrical surface. Based on this strategy, the outcomes

of Figure 3 show that the reaction temperature of 35-40 °C is sufficient to get the GDE-Au electrode that will enable to reach the highest current when applied to an electrolyzer.



Figure 3. Electrochemical performance of the as-synthesized GDE-Au material at different temperatures. (a) Recorded OCP upon stabilization in 0.1 M NaOH + 0.1 M glycerol. (b) iR-uncorrected CVs recorded in 0.1 M NaOH + 0.1 M glycerol at 50 mV s⁻¹. Experiments were performed at 25 °C.

XRD, Pbupp, and HRTEM Investigations.

To gain further insights into the as-fabricated GDE-Au electrode materials, we next performed a number of physicochemical characterizations and electrochemical probing. We specifically utilized X-ray diffraction (XRD) to determine the crystallographic structure of the as-synthesized materials. Figure 4a shows the obtained patterns of the representative samples of GDE-Au obtained at 35 °C and GDE as the blank material. For both GDE and GDE-Au materials, the peak localized at 53.9° corresponds to the (004) reflection peak of graphite coming from the carbon support (as well as a strong (002) peak of graphite at 26.4°, not shown for clarity). The presence of gold in GDE-Au is shown by the peaks localized at 38.2°, 44.4°, 64.5°, and 77.6°, which correspond to the crystallographic orientations (111), (200), (220), and (311) of facecentered cubic of gold, respectively. We next utilized the CV recording in the electrolyte and the model of underpotential deposition of lead (Pb_{UPD}), which are efficient tools to characterize the surface of different types of gold and the evaluation of their crystallographic structures.⁴⁶⁻⁵¹ To these ends, two types of electrodes were considered, GDE-Au electrode by Au growth on one face of GDE $(n(\text{KBr})/n(\text{HAuCl}_4) = 100)$ and GDE-Au electrodes by Au growth on both faces of GDE. For the latter, the synthesis was carried out either in the presence of KBr $(n(\text{KBr})/n(\text{HAuCl}_4) = 100, \text{GDE-Au} \text{ KBr-100})$ or in the absence of KBr $(n(\text{KBr})/n(\text{HAuCl}_4) = 0, \text{ KBr-100})$ GDE-Au KBr-0) in order to interrogate the effect of the halide, i.e. bromide. Figures 4b and 4c depict the recorded steady-state voltammograms. The voltammograms in the electrolyte show well-defined electrochemical features of gold. The first region (0.1-0.7 V vs. RHE) represents the capacitive current and the second the chemisorption of OH⁻ resulting in the formation of Au(OH)_x as well as their oxidation to form AuO_x above 1.2 V vs. RHE. Then, the formed oxides during the positive scan of the potential are reduced during the reverse scan with a peak centered at a potential of 1.1 V vs. RHE. Figure 4c clearly shows that the introduction of potassium bromide during the synthesis enables fabricating an electrode material with an augmented electrochemically active surface area since the current associated to the reduction of the oxides of GDE-Au KBr-100 is greatly larger than that of GDE-Au KBr-0. Even though the Pb_{UPD} for different electrodes exhibits the same overall profile of an adsorption-desorption reversible process, the peak currents have much higher intensity in the case of GDE-Au KBr-100 in comparison with GDE-Au KBr-0. During the negative potential sweep, the strong peaks appearing at 0.55 and 0.41 V vs. RHE correspond, respectively, to the lead deposition on (110) and (111) facets of gold.^{46,47,50} Due to the reversibility of those adsorption-desorption processes,

the reversible desorption of the lead on (111) and (110) corresponds to the peaks at 0.45 and 0.58 V vs. RHE during the backward scan, respectively. As we previously showed,^{29,46} a careful look at the region between those peaks reveals the presence of a shoulder around 0.50 V vs RHE that corresponds to (100) facet. Hence, the presence of low-coordination number (111) facet is indeed confirmed by both XRD and Pb_{UPD}. The complementary observation (100) and (110) by Pb_{UPD} can be correlated with the presence of the diffraction peaks associated to the high-index facets of (200) and (220) as previously evidenced by XRD. The comparison of the profiles of the obtained peaks of the Pb_{UPD} for each facet with the existing literature of single and nanoscale crystals of gold should indicate that the (111) facet is predominant.⁴⁶⁻⁵¹ By considering the intensities and areas of the peaks, the Pb_{UPD} characteristics in Figure 4c clearly reveal that the bromide ion predominantly favors the crystallographic direction (111). This set of data greatly supports the hypothesis of the growth of gold particles in different orientations resulting in desert rose-like nanostructured gold particles containing various facets. To date, Miller's low index facets (100), (110) and (111) are thought to increase the electrocatalytic activities of nanostructured gold materials.^{46,50,52}

To further elucidate the structural and textural characteristics of the as-synthesized nanostructured gold materials, a typical sample was prepared using a double beam focused ion beam (dbFIB) microscope. Figure 4d displays the high-solution transmission electron microscopy (HRTEM) image and its corresponding picture of the Inverse Fast Fourier Transition (IFFT) is shown in Figure 4e. Both configurations allow identifying the crystal structures unambiguously. For the analyzed part of the sample, the measured interplanar space of 0.24 nm is consistent with the (111) crystalline plane of the face-centered cubic symmetry of the gold. This finding supports the above hypothesis of the promotion of (111) face of Au by the bromide halide. The present analysis at the atomic level corroborates the earlier physical characterization through XRD and electrochemical probing via Pb_{UPD}. Indeed, for a lattice parameter a = 4.08 Å

of gold (face-centered cubic structure), the values of the interplanar space $d_{(hkl)} = \frac{a}{\sqrt{h^2 + k^2 + l^2}}$

are 0.408, 0.288, 0.236, and 0.204 nm for (100), (110), (111) and (200), respectively. In our preliminary study,²⁹ other interplanar spaces of 0.14, 0.19, and 0.29 nm were observed from HRTEM pictures acquired at different locations. Hence, taking into account all the results obtained here from XRD and Pb_{UPD}, we can argue that the absence of those lattice fringes results

from the narrow area of analysis in this study, or it might be due to the peculiar planar geometry of the crystals as observed by SEM in Figures 1 and 2.



Figure 4. Crystallographic orientation characterization. (a) XRD patterns of the nanostructured gold particle growth on GDE (GDE-Au) and the control material (GDE). (b) CVs of the GDE-Au electrode at 50 mV s⁻¹ scan rate of the blank in 0.1 M NaOH and UPD of lead in 0.1 M NaOH containing Pb(NO₃)₂ at 1 mM: Au growth on one face of GDE (are = 0.25 cm²). (c) CVs of the blank and UPD of lead obtained at 50 mV s⁻¹ (0.1 M NaOH + 1 mM Pb(NO₃)₂): GDE-Au electrode synthesized at $n(KBr)/n(HAuCl_4) = 100$ (GDE-Au_KBr-100) and at $n(KBr)/n(HAuCl_4) = 0$ (GDE-Au_KBr-0): Au growth on both faces of GDE (area = 2×0.25 = 0.5 cm²). Transform an HRTEM micrograph (d) to IFFT image with lattice fringes (e).

Performance Comparison with the Commercial Vulcan-Au Catalyst.

To assess the potential for electrocatalytic applications of the as-fabricated freestanding GDE-Au electrode materials obtained by Au growth on one face of GDE (referred herein to as CP-Au, about 100 µg_{Au} cm⁻²), we carried out a set of control experiments for the glycerol oxidation reaction. The electrocatalytic activity was studied in 1.0 M NaOH + 0.1 M glycerol. To make a fair comparison with the state-of-the-art Vulcan-Au (20 wt%) as well as the relevant metallic electrocatalysts in alkaline media from literature, we utilized different metrics for the current density normalization. Figure S5 illustrates the method used for the ECSA by CV (Table S1). Among our investigated methods, the current was normalized by using the electrode area (Figure 5a), ECSA (Figure 5b), gold weight (Figure S6a), and simultaneously by the mass and ECSA of the gold (Figure S6b). The different loading of Au for the commercial Au/C (Vulcan-Au-38, Vulcan-Au-76, Vulcan-Au-152, the numbers indicate the mass of the gold in micrograms per square centimeter) was used to make sure that the comparison can be neither overestimated nor underestimated. For the CVs that are based on the electrode surface, the peak current density is, $j_p = 78, 47, 55, and 52 \text{ mA cm}^{-2}$ for CP-Au, Vulcan-Au-38, Vulcan-Au-76, and Vulcan-Au-152, respectively. Those peak current densities of those Vulcan-Au electrodes are 1.6, 1.4, and 1.5 times lower in comparison with CP-Au. The specific current density based on ECSA is shown in Figure 5b, which indicates that CP-Au still outperformed the commercial catalyst. In terms of the mass-activity, j_p was evaluated to be 0.8, 1.3, 0.7, and 0.07 A mg_{Au}⁻¹ for CP-Au, Vulcan-Au-38, Vulcan-Au-76, and Vulcan-Au-152, respectively. Based on the metal loading of the as-fabricated CP-Au (100 μ g_{Au} cm⁻²), it cannot be concluded that the present desert rose-like gold crystals exhibit an enhanced electrocatalytic activity towards glycerol electrooxidation. By taking into account both ECSA and gold content, j_p was determined to be 1.33 cm_{Au}⁻² mg_{Au}⁻¹ (CP-Au), 0.30 $cm_{Au}^{-2} mg_{Au}^{-1}$ (Vulcan-Au-76), and 0.01 A $cm_{Au}^{-2} mg_{Au}^{-1}$ (Vulcan-Au-152). This corresponds to an increase of nearly one order of magnitude in catalytic activity for an equivalent gold content. Table S2 summarizes the performance of nanostructured mono- and bi-metallic catalysts for the electrooxidation of glycerol in basic solutions, which have a peak current density of $j_p =$ 20-290 mA cm⁻² based on the area of the electrode or $j_p = 0.2-18$ A mg_{Au}⁻¹, and where metal content is fairly high of 16-500 µg_{Au} cm⁻².^{20,28,53-58} Except for few examples of nanoalloynanoporous AuAg¹⁹ and Pt-PtCo,^{53,57} it can, therefore, be deduced that the performance of the asfabricated GDE-Au freestanding material is superior to the relevant activities reported in the literature for gold-, palladium-, and platinum-based electrocatalysts.^{20,54-56,58-62} To our

knowledge, this is the first time a free-standing electrocatalyst made of desert rose-like nanostructured gold has been obtained directly onto carbon fiber electrode and demonstrate high performance towards the glycerol electrooxidation. The enhanced electrocatalytic performance of the present GDE-Au results from the absence of organic impurities or binding substances on the surface of the nanostructured particles, the particular morphology of the latter, and the strong particle-support interaction.



Figure 5. Comparison of the performance of the commercial material Au/C referred to as Vulcan-Au and the as-fabricated GDE-Au material referred to as CP-Au. (a, b) iR-uncorrected CVs related to: (a) the electrode area, and (b) the specific active surface of gold. (c) Plot of the peak current density (j_{peak}) vs. the scan rate (v) in log-log scale. (d, e) Complex-plane Nyquist impedance (normalized by the electrode area and inset the equivalent electrical circuit) at: (d) $E_{appl} = 0.84$ V vs. RHE, and (e) $E_{appl} = 0.94$ V vs. RHE. (f) iR-free Tafel plots from the panel (b). The electrolyte was 1.0 M NaOH, the glycerol was at 0.1 M, the temperature was 25 °C and the scan rate for CVs was 50 mV s⁻¹.

We next investigated the glycerol electrooxidation by changing the sweep rate of the potential during cyclic voltammetry in an attempt to interrogate the reaction process electrochemically. Figures S6c-f displays the CVs collected at various sweep rates (v). Figure 5c shows the plots of $log(j_p)$ vs log(v). The obtained slope of 0.2-0.3, which falls in the case where the adsorption, diffusion, and electron transfer limit the overall reaction. Indeed, the seminal study on the effect of the scan rate on the peak current density $(\log(i_p))$ vs $\log(v)$, the relationship is also valid for the peak current without normalization) of the electrooxidation of organic molecules resumed that: (i) a slope of 1 is the pure adsorption, (ii) a slope of 0.5 is the pure diffusion, (iii) a slope of 0.5-1 is a mixed regime of adsorption and diffusion, (iv) a slope below 0.5 is a complicated kinetics involving parallel or successive reactions (can be referred to as cascade reactions).⁶³ It is thus obvious that the case (iv) is a combination of the case (iii) and the electron transfer. This conclusion was expected, since the glycerol electrooxidation reaction is often considered to be a process involving the transfer of at least two electrons and two protons to oxidize the secondary or primary alcohol group into a stable product.^{19,20,58,62} Therefore, the reactant/product diffusion/adsorption and the electron transfer can simultaneously limit the overall reaction kinetics.

The electrochemical impedance spectroscopy (EIS) was then utilized to better understand the origin of the high catalytic efficiency of the GDE-Au electrode material. EIS allows modeling the electrocatalytic interface.^{64,65} Figures 5d-e show the plots of the complex-plane Nyquist impedance at two potentials, $E_{appl} = 0.84$ V vs. RHE (Figure 5d) and 0.94 V vs RHE (Figure 5e). The combination $R_{\Omega}+Q_{CPE}//R_{et}$ is the representative equivalent electrical circuit that best describes the electrocatalytic interface. The ohmic resistance also referred to as the uncompensated resistance was modeled by R_{Ω} , the constant phase element that represents an imperfect capacitance of the double-layer was symbolized by Q_{CPE} and the charge transfer resistance was schematized by R_{et} .^{64,65} Basically, R_{et} is inversely dependent to the standard rate constant of the reaction, which is proportional to the exchange current density (function of the Tafel slope and equilibrium redox potential).^{66,67} Therefore, it is expected to have the lowest value of R_{et} for a faster electron transfer capacity for a given overpotential (higher value of the rate constant). The ohmic resistance is $R_{\Omega} = 1 \Omega \text{ cm}^2$ for CP-Au and 2 $\Omega \text{ cm}^2$ for Vulcan-Au. Those values correspond to ~4 Ω by taking into account the electrode area, which is the typical value of conductive electrocatalytic materials in 1 M NaOH at room temperature. R_{\Box} depends on

the electrolyte conductivity, the position of the reference electrode relative to the working electrode, and the geometry of the working electrode, which were kept unchanged during our measurements. Furthermore the charge transfer resistances at 0.94 V vs. RHE are $R_{ct} = 5 \Omega \text{ cm}^2$ (CP-Au), 19 Ω cm² (Vulcan-Au-38), 7 Ω cm² (Vulcan-Au-76), and 9 Ω cm² (Vulcan-Au-152). The lowest value of R_{ct} for the CP-Au electrode confirms its high ability to transfer electrons and deliver high current. We finally evaluated the Tafel slope expressed as mV dec⁻¹, a semiquantitative measure of the kinetics and/or mechanisms of a charge transfer process.⁶⁶ Indeed, the slope of the Tafel indicates the electron transfer ability between the surface of an electrode and the substrate under study. In practice, a catalytic material having a small Tafel slope is better because a lower value implies that increasing the activity by an order of magnitude (dec^{-1}) necessitates low overpotential (mV), which implies faster charge transfer kinetics. Tafel plots by current density were reported in Figure 5f. The evaluated values are 122, 144, 130, and 187 mV dec⁻¹ for CP-Au, Vulcan-Au-38, Vulcan-Au-76, and Vulcan-Au-152, respectively. To confirm this trend, we also determined the Tafel slope by the alternative method of E-iR vs. $\log[R_{ct}^{-1}]$,⁶⁸⁻ ⁷⁰ as reported in Figure S7. The determined values by this method are 130, 193, 174, and 218 mV dec⁻¹ for CP-Au, Vulcan-Au-38, Vulcan-Au-76, and Vulcan-Au-152, respectively. Hence, both methods demonstrate that the CP-Au electrode has the lowest Tafel slope, which is consistent with the high electrochemical performance by CV mentioned above.

It is important to mention that the present electrocatalytic performance was obtained in halfcell experiments, i.e. in a three-electrode configuration. Hence, we emphasis that it is unknown how these free-standing GDE-Au electrodes would perform in an MEA when implemented in an electrolyzer and where the mass transport is critical. This dedicated investigation including a fair optimization is a future direction for the type of materials reported herein.

CONCLUSION

Metallic nanoparticles as electrocatalysts are traditionally produced as solution or powder before being re-dispersed in the presence of a binder to form a homogeneous catalytic ink for incorporating on the support. This strategy of nanostructured materials does not benefit from the metal-support interaction and sometimes suffers from the remaining surfactants on particles, which do not permit maximizing the catalytic performance in terms of available active sites, activity, and durability. We demonstrated herein a facile and simplified method for the direct growth of three-dimensional desert rose-like nanostructured gold particles directly at one face of a model carbon paper substrate, which is currently used in fuel cells and electrolyzers as a gasdiffusion electrode (GDE). The preparation of a membrane-electrode-assembly includes the GDE for better management of the reactant distribution and the achievement of high current densities. Our developed one-step method involved the chemical reduction of Au(III) ions using L-ascorbic acid as the reducing agent in tandem with bromide used as the ionic capping agent for easy removal after the synthesis. This bromide-regulated method allows synthesizing desert roselike nanostructured gold particles that were strongly anchored on the surface of the GDE's microfibers. The nanoparticle-mediated aggregation mechanism and the preferential adsorption of Br⁻ on the (111) facet leaving behind dominant planar structured nuclei was used to explain the formation of those hierarchical 3D Au structures. The nanosheet self-assembly to yield desert rose-like gold particles resulted in a high electrocatalytic activity towards glycerol oxidation in alkaline media, which was larger than the commercial Vulcan-supported gold nanoparticles. We also point out that a future study in a complete electrolysis cell with a MEA is necessary to confirm the performance obtained herein by a half-cell setup. The present study outlines further directions for the fabrication of organic surfactant-free metallic nanostructured crystals as freestanding electrocatalysts for application in heterogeneous electrocatalysis.

ASSOCIATED CONTENT

Supporting Information. The following files are available free of charge. Additional SEM/HRSEM images of GDE; SEM images of GDE-Au materials obtained in the presence of Cl⁻, Br⁻ and I⁻; Early stage (2 and 5 min) SEM/HRSEM of GDE-Au; EDX of GDE-Au; additional CVs recorded 1 M KOH; additional CVs recorded in 1 M KOH + 0.1 glycerol; Tafel plots by R_{ct} ; Table of the determination of the ECSA; and comparison of the performance of relevant metallic catalysts for the glycerol electrooxidation reaction from literature.

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Notes

The authors declare no competing financial interest.

EXPERIMENTAL SECTION

Chemicals and Materials.

GDE-based carbon paper electrode (AvCarb MGL190, 190 µm thickness) was obtained from Fuel Cell Earth LL (USA). Nitric acid (HNO₃, 65%, Sigma-Aldrich), sodium hydroxide (NaOH, 99.4%, Fisher Scientific), trihydrate tetrachloroauric acid (HAuCl₄·3H₂O, 99.9%, Sigma-Aldrich), isopropanol (iPrOH, \geq 99.5%, Sigma-Aldrich), potassium bromide (KBr, 99%, Alfer Aesar), lead nitrate (Pb(NO₃)₂, \geq 99.0%, Sigma-Aldrich), L-(+) ascorbic acid (AA, \geq 99%, Alfer Aesar), Nafion[®] suspension (5 wt%, Sigma-Aldrich), commercial catalyst Au/C (20 wt%, \approx 4 nm particles size, Premetek Co., USA) were used as received. All ultrapure water (MQ) was 18.2 M Ω cm at 20 °C, obtained from a Milli-Q Millipore source.

Chemical growth of Au onto 3D GDE: GDE-Au.

The synthesis was performed as previously with few modifications.²⁹ The as-received GDE was cut in a square to yield 5 cm high and 5 cm width. It was washed 3× by iPrOH under middle-shacking (5 min per round) using an orbital shaker (RSLAB-7PRO, RS Lab) followed by drying in an oven at 50 °C (1 h), and referred to as CP. For Au particle deposition onto one face of CP, an electroplating tape (3M Company) was used so that the working geometric area is 25 cm²; however, given its 3D morphology, it is obvious that the real geometric surface area is larger than that value. The synthesis was carried out in an engineered double-jacket reactor (cleaned with "aqua regia" from one synthesis to another) that operated at different temperatures. Typically, 18.8 mg of HAuCl₄·3H₂O were dissolved with 20 mL of 1.8 M HNO₃ and gently shaken for five minutes using the previous shaker. Then, 546 mg KBr (229 mM) was introduced and the solution was shaken for an additional five minutes. Next, the as-cleaned CP piece was

introduced for further shaking while outgassing for ten minutes. Then, 1.912 mL of 0.1 M of ascorbic acid was added at 0.3 L h^{-1} through a syringe pump (KD Scientific). The reaction proceeded under shaking and the color of the electrode changed from greyish to brown/red, which is typical of gold. After 1 h (except control experiments of 2 and 5 min), the reaction was quenched by removing the electrode rapidly. Finally, the sample was thoroughly rinsed with ultrapure water and dried in the oven at 50 °C overnight. Once dried, the tape was easily peeled off. GDE-Au was similarly prepared as previously described²⁹ for morphological comparison.

Material Characterizations.

A Hitachi S-4800 microscope was used for SEM analysis. A ZEISS EVOHD 15 microscope was used for EDX study. XRD patterns were collected in Bragg-Brentano mode from 20 to 80° (in 2 θ) using a PANalytical Xpert-PRO diffractometer operating at 40 kV and 20 mA (λ (Cu_{K α 1, α 2}) = 1.541 Å). Inductively coupled plasma optical emission spectrometry (ICP-OES) analysis was carried out on a spectrometer Optima 2000 DV (PerkinElmer). A representative sample for HRTEM (JEOL JEM-2800, 200 kV) analysis was prepared by dbFIB microscope (FEI Helios NanoLab 650, 2-30 kV).

Electrochemical Measurements.

Electrochemical Setup and Characterization. All electrochemical measurements were carried out in a three-electrode cell (25 ± 1 °C) with an AUTOLAB PGSTAT 204 potentiostat (Metrohm, Netherlands). For the synthesized GDE-Au catalysts, the working electrode was a GDE cut into an L-shape of 0.5×0.5 cm² (not taking into account the 3D structure of the GDE) and leaving adequate space on top for the electrical connection with a gold wire. The counter and reference electrodes were a slab of glassy carbon plate (12.4 cm^2) and a mercury-mercury oxide electrode (Hg|HgO|NaOH, MOE, Origalys), respectively. The MOE is isolated from the solution via a Haber-Luggin bridge. However, the potentials were scaled with respect to RHE according to the scaling relation $E(V \text{ vs. RHE}) = E(V \text{ vs. MOE}) + \Delta E$ with $\Delta E = 0.920$, and 0.946 V for 0.1 and 1.0 M NaOH, respectively. This was achieved by a steady-state CV recorded in the electrolyte saturated with H₂ and employing Pt plate, Pt mesh, and MOE as the working, counter, and reference electrodes, respectively. Catalytic ink preparation for the commercial Vulcan-Au material was done by ultrasonically mixing MQ water (260 µL), iPrOH (100 µL), and Nafion[®] suspension (40 μ L). This was followed by the addition of 4 mg of the commercial Au/C catalyst and ultrasonically mixing. Finally, different volumes (5, 10, and 20 μ L) of the ink were deposited on each side of the above L-shape GDE and dried at ambient conditions. For the commercial Au/C (19 wt%), those volumes correspond to the gold loadings of 38, 76, and 152 μ g_{Au} cm⁻².

Performance towards Glucose Electrocatalysis. The glycerol (0.1 M) electrooxidation reaction in NaOH (0.1 and 1.0 M) was studied by CV and EIS. EIS was performed from 100 kHz to 25 mHz at different electrodes potentials and 10 mV amplitude. Unless otherwise stated, the voltammograms were not corrected by the "potential drop".

Underpotential Deposition of Lead (Pb_{UPD}). Pb_{UPD} study was performed in 0.1 M NaOH + 1 mM Pb(NO₃)₂ and starting the electrode potential from 800 to 250 mV vs. RHE.

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