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1 Review

## 2 Radiation-induced defects/effects in germanate and 3 tellurite glasses

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10 **Abstract:** This review focuses on the radiation induced changes in germanate and tellurite glasses.  
11 These glasses have been of great interest due to their remarkable potential for photonics, in terms  
12 of extended transmission window in the mid-infrared, ability of rare earth loading suitable with  
13 laser and amplification in the near- and mid-infrared or high non-linear optical properties. Here we  
14 summarize information about possible radiation-induced defects, mechanisms of their formation  
15 and the influence of the glass composition on this process. Special attention is paid to laser-induced  
16 structural modification of these glasses, including possible mechanisms of the laser-glass  
17 interaction, laser-induced crystallization and waveguide writing. It is shown that these methods can  
18 be used for photo-structuring of the glass and have great potential for practical applications.

19 **Keywords:** germanate glass; tellurite glass; radiation treatment; defects; structuring

### 20 1. Introduction

21 Glasses play a key role in many areas of modern life. The fundamental understanding of the  
22 photo-response of the glass to radiation has allowed the development of novel glasses with tailored  
23 photo-response as for example radiation-hardened optical fibers based on glassy silica [1]. High-  
24 energy radiation can induce multiple physical and chemical modifications in materials. It includes  
25 among other modifications in crystallinity[2][3] and bond structure[4], lattice defects[5], optical  
26 properties[5], spectroscopic properties[6], electrical properties[2], surface and interface morphology.  
27 These modifications are a consequence of lattice defect creation, migration and recombination, the  
28 kind and extent of defects depending mostly on the substrate material, radiation type, dose and  
29 energy fluence. Although the photo-response has been widely investigated for silica [7,8],  
30 chalcogenide [4,9] and phosphate glasses[10,11], fewer studies have been reported on the radiation  
31 treatment of heavy metal oxide (HMO) based glasses. These are often described as glasses containing  
32 TeO<sub>2</sub>, Sb<sub>2</sub>O<sub>3</sub>, GeO<sub>2</sub>, Ga<sub>2</sub>O<sub>3</sub> and/or Bi<sub>2</sub>O<sub>3</sub> glass formers to cite a few.

33 The objective of this review is to provide details on the defect formation mechanism and the  
34 radiation-induced variation of properties in tellurite and germanate glasses, such as their optical and  
35 structural properties, before and after radiation treatment. Besides creating point defects and  
36 modification of the glass network, radiation can induce crystallization and bubble formation[10]. In  
37 the selected papers, the glasses were irradiated using different sources ranging from the ionizing  
38 (alpha, beta, gamma and X-rays) to the near-infrared ultra-short pulses laser radiations[12]. Another  
39 objective is to propose strategy to engineer radiation-tolerant HMO glass photonic devices and/or to  
40 mitigate their damages (ex: annealing)[11].

41 This review is organized as follows: at first (Section 2), a general introduction to HMO glasses  
42 and to their physical, chemical, optical and structural properties is presented. After (Section 3), the  
43 mechanisms of energy deposition, structural relaxation and the different defects generation processes

44 are introduced. Finally (Section 4), the use of radiation treatment to locally structure the glasses is  
45 described.

## 46 2. Description of the Tellurite and Germanate glasses

47 Heavy metal oxide (HMO) based glasses have been popular choices for applications in the  
48 telecoms and mid IR bands (up to around 5  $\mu\text{m}$ ), since the most common silicate glasses cannot be  
49 used in this spectral region [13]. Since the discovery of several HMO glasses, the tellurite and  
50 germanate glasses have demonstrated growing interest as these glasses possess wide transmission  
51 region, good corrosion resistance, low phonon energy and high linear and non-linear refractive index  
52 [14]. As opposed to silica glass, these glasses are transparent beyond 2  $\mu\text{m}$ , where silica glass become  
53 opaque. They are also good hosts for rare-earth (RE) ions as they can also incorporate a large amount  
54 of rare earth ions without clustering [15–17]. These HMO glasses are especially good hosts for MIR  
55 emitting optical centers, e.g.  $\text{Er}^{3+}$  emitting at 2.7  $\mu\text{m}$ , having potential applications in surgery, remote  
56 atmospheric sensing, and eye-safe laser radar because of their spectral overlap with regions  
57 associated with strong water absorption [18].

58 Tellurite and germanate HMO glasses have been identified as good glass hosts also for metal or  
59 semiconductor nanoparticles (NPs) with the objective to enhance their optical properties provided  
60 by the surface plasmon resonance (SPR) mechanism [19,20]. These nanoparticle/glass structures have  
61 found applications in photothermal therapy [21], medical sensing of antibodies [22] and Raman  
62 spectroscopy [23], just to cite few examples. Metallic NPs containing HMO glasses are also promising  
63 materials for use in non-linear optical devices as the NPs can also be used to enhance the linear and  
64 non-linear properties of the glasses [24,25]. The introduction of silver has appeared as the most  
65 efficient and fruitful route toward the functionalization of glasses with distinctive properties. Since  
66 the first reported study on the nucleation of silver in germanate ( $\text{PbO-GeO}_2$ ) and in tellurite glasses  
67 in [26] and in [27], respectively, precipitation of Ag nanoparticles in germanate and tellurite glasses  
68 has been of great interest. For example, considering tellurite glasses [28], have synthesized the  
69  $\text{Er}^{3+}/\text{Yb}^{3+}$  codoped tellurite glasses with silver NPs through melt-quenching method, and a large  
70 enhancement in visible upconversion emissions (539, 557 and 675 nm), the near-infrared emission  
71 (1.5  $\mu\text{m}$ ) along with the mid-infrared emission (2.7  $\mu\text{m}$ ) was found with the precipitation of silver  
72 NPs. In [29], it has been reported the surface enhanced Raman scattering and plasmon enhanced  
73 emission by silver NPs in  $\text{Er}^{3+}$ -doped zinc-tellurite glasses. An enhancement by about 10 times in  
74 Raman signal and up to 3 times in upconversion emissions (520, 550 and 650 nm) of  $\text{Er}^{3+}$  was  
75 demonstrated. In germano-bismuthate glasses, a significant enhancement of the  $\text{Tm}^{3+}$  fluorescence  
76 intensity at 1.47  $\mu\text{m}$  in  $\text{Ag}_0$  NPs embedded glasses could be obtained [30]. Similar enhancement was  
77 also obtained in  $\text{Er}^{3+}/\text{Yb}^{3+}$  doped glasses [31]. All the aforementioned fluorescence enhancement of  
78 doped rare-earth ions is mainly attributed to the local field enhanced effect of metallic NPs. The deep  
79 understanding of the formation mechanisms of silver nanoparticles in host matrix is essential to  
80 achieve new silver species with proper size and shape, inter-particle distances and volume  
81 concentration. Gold insertion was also considered as a luminescence sensitizer of rare earth ions, such  
82 as in the  $\text{Er}^{3+}$ -doped  $\text{TeO}_2\text{-ZnO}$  system by [32]. These metallic nanoparticles were found to enhance  
83 the photoluminescence due to presence of the RE ions in the proximity of an array of silver  
84 nanoparticles.

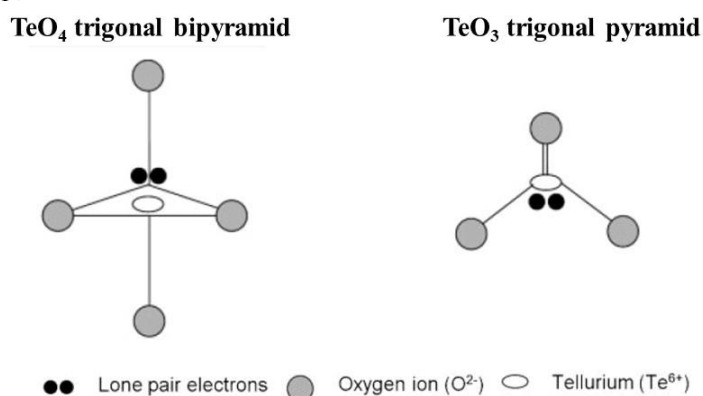
### 85 2.1 Elaboration methods of HMO glasses

86 HMO glasses are generally obtained by standard melt-casting method under different  
87 atmosphere, the most common employed crucibles being platinum (Pt), gold (Au), or corundum  
88 ( $\text{Al}_2\text{O}_3$ ). Both the atmosphere and the crucible depend on the glass composition to be melted. For  
89 example, the tellurite glasses tend to dissolve Pt from crucible as Pt is not inert when in contact with  
90  $\text{TeO}_2$  [33]. The glass batches can be melted in different atmospheres. An atmosphere of pure oxygen  
91 at ambient pressure would avoid reduction of  $\text{TeO}_2$  during the melting [34]. A review on the  
92 preparation of tellurite glasses was recently published and can be found in [35]. Sol gel technique has  
93 been also used for the preparation of HMO glasses. The main advantages of this technique compared

94 to the melting-quenching method are 1) the low processing temperature, 2) the control of the purity  
 95 and homogeneity of the glass and 3) the flexibility of the glass composition. Recently, aerodynamic  
 96 levitation technique (ADL) has been reported to be a suitable technique to prepare HMO glasses [36].  
 97 In ADL technique, the melt is levitated by a gas flow without the use of crucible before being  
 98 solidified. This technique is often used to prepare glasses with low glass-forming ability to vitrify in  
 99 bulk form, especially when preparing glasses with large amount of RE ions.

## 100 2.2 Glass network structure of HMO glasses

101 It is well known that the various properties of the glasses are dictated by their structure.  
 102 Therefore, it is crucial to understand how the atoms are bonded to form the network. Tellurite glasses  
 103 have been under investigation since their discovery by Stanworth in 1952 [37]. The main glass  
 104 network is constituted of tellurium and oxygen atoms, belonging to the group VIA in the periodic table  
 105 of elements [14]. The network can be formed by  $\text{TeO}_4$  (trigonal bipyramid),  $\text{TeO}_3$  (trigonal pyramid),  
 106 as well as the intermediate  $\text{TeO}_{3+1}$  polyhedron. Each unit carries a lone pair electron (LPE) [38], which  
 107 is thought to contribute to the large linear and non-linear refractive index of the tellurite glasses. As  
 108 shown in Figure 1, the 4 oxygens in the  $\text{TeO}_4$  units are coordinated to one tellurium atom to form a  
 109 trigonal bipyramid (tbp).

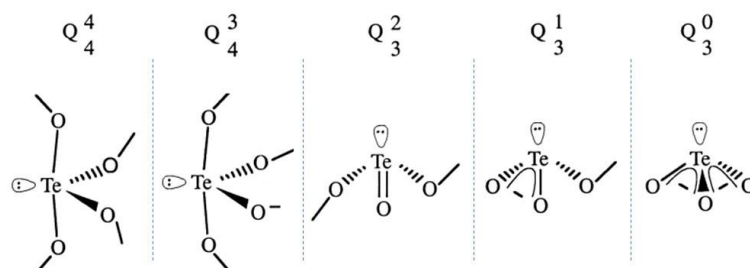


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111

**Figure 1.** Schematic of the structural units in tellurite glasses, modified from [39].

112 The two equatorial and two apical oxygen sites are bridging oxygens (BO), while the third  
 113 equatorial site is occupied by the LPEs in the valence band of tellurium. In the  $\text{TeO}_3$  structure, two  
 114 oxygens are bridging oxygen and one oxygen is one non-bridging oxygen (NBO) double bonded with  
 115 tellurium atom ( $\text{Te}=\text{O}$ ). During the formation of the glass network, the site for an oxide ion and an  
 116 LPE can interchange mutually with four bridging oxygen sites leading to bond deformation and  
 117 packing of structural units which is a unique characteristic of tellurite glasses. Others have described  
 118 the structure in term of  $Q_m^n$  units as represented in Figure 2. N is the number of bridging oxygen  
 119 bonded to the central atom and m is the coordination number as of oxygen around tellurium which  
 120 is 3 or 4 [40]. The addition of modifier cation was reported to lead to the transformation of the  $Q_4^4$  to  
 121  $Q_4^3$  ( $\text{TeO}_4$  to  $\text{TeO}_{3+1}$ ) [41].



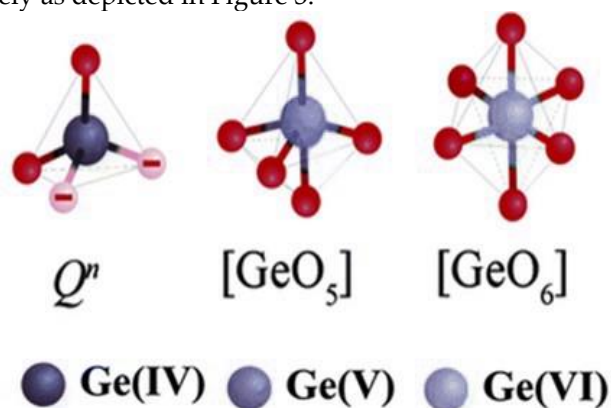
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**Figure 2.** Schematic of the  $Q_m^n$  units in the tellurite glasses, modified from [40]

124 The glass formation and structural analysis of tellurite glasses have been intensively studied  
 125 [42,43]. A review on the structural properties of tellurite glasses with different compositions can be  
 126 found in [39].

127 The network of pure germanate glass is formed by  $\text{GeO}_4$  units which share their corners, the Ge  
 128 atom being covalently bonded to four bridging oxygens. The structural units, along with tetrahedra,  
 129 can be trigonal bipyramids and octahedra, where the central atom is germanium, surrounded by 5 or  
 130 6 oxygen atoms, respectively as depicted in Figure 3.



131

132

**Figure 3.** Schematic of the structural units in germanate glasses, modified from [44]

133 As opposed to silica glass, the physical properties of germanate glass exhibit extrema depending  
 134 on the alkali oxide content. This phenomenon is known as the “germanate anomaly effect” which  
 135 was first reported in 1962 [45]. The first model to explain this anomaly effect was proposed in 1964  
 136 [46]. Murthy *et al.* suggested that the coordination of Ge gradually changes from  $\text{GeO}_4$  to  $\text{GeO}_6$   
 137 and then from  $\text{GeO}_6$  to  $\text{GeO}_4$  with the progressive introduction of alkali oxide. This change in the Ge  
 138 coordination was confirmed using X-ray, neutron scattering [47,48] and also using extended X-ray  
 139 absorption fine structure (EXAFS) [49,50]. However, the presence of  $\text{GeO}_5$  or  $\text{GeO}_6$  in the germanate  
 140 network is still uncertain as these characterization tools cannot distinguish between 5-fold and 6-fold  
 141 coordination of Ge. According to molecular dynamics (MD) study [51] and neutron diffraction with  
 142 high real-space resolution [52], the higher Ge coordination is suspected to be  $\text{GeO}_5$ . However, others  
 143 reported that non-bridging oxygen (NBO) atoms would occur when the alkali oxide content is below  
 144 10 mol%. The germanate anomaly phenomenon would then be related to the transformation of  
 145 different member rings [53,54]. In this model, the addition of alkali oxide is suspected to lead to the  
 146 formation of 3-membered ring which convert to 4-membered ring generating non-bridging oxygen  
 147 with further addition of alkali oxide. Recently, a new insight into the mechanism of germanate  
 148 anomaly was reported in [55]. Three Ge structural units (4-, 5-, and 6-fold) were found in the  $\text{K}_2\text{O}$ -  
 149  $\text{GeO}_2$  glass system with a  $\text{K}_2\text{O}$  content between 11 and 20 mol% whereas the network contains only  
 150 two Ge species (4- and 6-fold) when the  $\text{K}_2\text{O}$  content is larger than 20 mol%. The main structural  
 151 modification process for the content of  $\text{K}_2\text{O} > 0.25$  is the depolymerization of the germanate network  
 152 through NBO formation in various  $Q^n$  species. For more information about germanate anomaly, the  
 153 reader is referred to [56]. Additional element as RE added in the glass network could also influence  
 154 the local structure of germanate glasses. If variation of RE concentration doesn't modify the molecular  
 155 vibrational part of the Raman response, which indicates that no specific new site is stabilized, these  
 156 doping elements impact the non-bridging anions in their vicinity. This results in a variation of the  
 157 Boson intensity peak which has been described in [57]. Tuning of the glass transition and  
 158 crystallization temperature could also be managed by controlling the RE concentration [3].

159

### 3. Defects formation in germanate and tellurite glass due to radiation treatment

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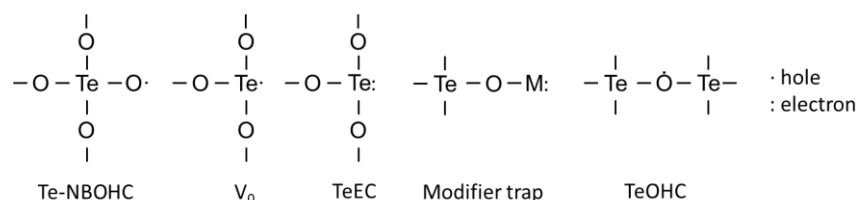
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It has been known that ionizing radiation affects the glass network by creating defects, which in  
 turn affect the properties of glasses with changes in the optical properties receiving the most interest  
 [5]. These defects can, for example, be used for radiation measurement in sensing, cause absorption

163 losses in fibers [58], or act as luminescent centers and replace phosphorescent compounds in lighting  
 164 applications [59]. To better understand the glasses' performance in these applications, it is therefore  
 165 imperative to understand the defects and how they are formed.

### 166 3.1 Types of defects and their characterization

167 The types of defects that have been discovered in tellurite glasses are shown in Figure 4.

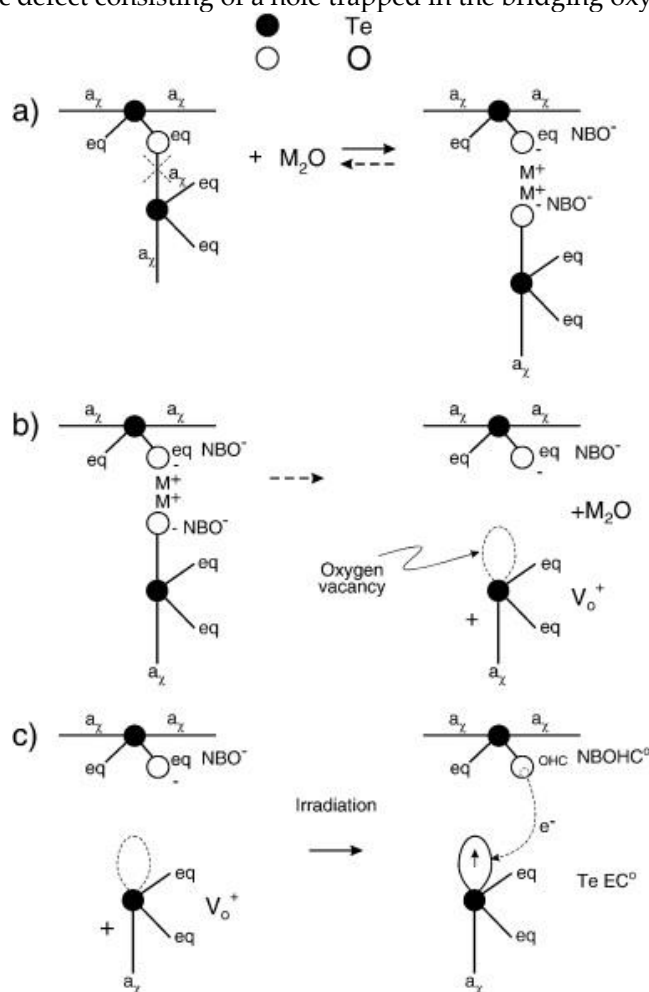


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169

Figure 4. Defects in tellurite glasses.

170 The Te-NBOHC is a central Te-atom linked to 3 bridging oxygens and one oxygen being a non-  
 171 bridging one with positive charge indicating a trapped hole. The TeEC and  $V_0$  defects has been  
 172 attributed to an electron and a hole trapped in an oxygen vacancy, respectively, while the Te is  
 173 connected to three oxygens [60]. A schematic of different defects formation is shown in Figure 5. A  
 174 modifier-related trap is observed when an electron is trapped near a modifier atom. The TeOHC is  
 175 deemed to be an intrinsic defect consisting of a hole trapped in the bridging oxygen [61].



176

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Figure 5. Formation of some defects. (a) Alkali oxide  $M_2O$  and a BO react and form a pair of NBOs. (b) The reaction is partially reversed and a  $V_0$  defect forms. (c) Further irradiation results in electron transfer and formation of a Te-NBOHC and a TeEC defects. Reproduced from [60] Copyrights Elsevier 2010

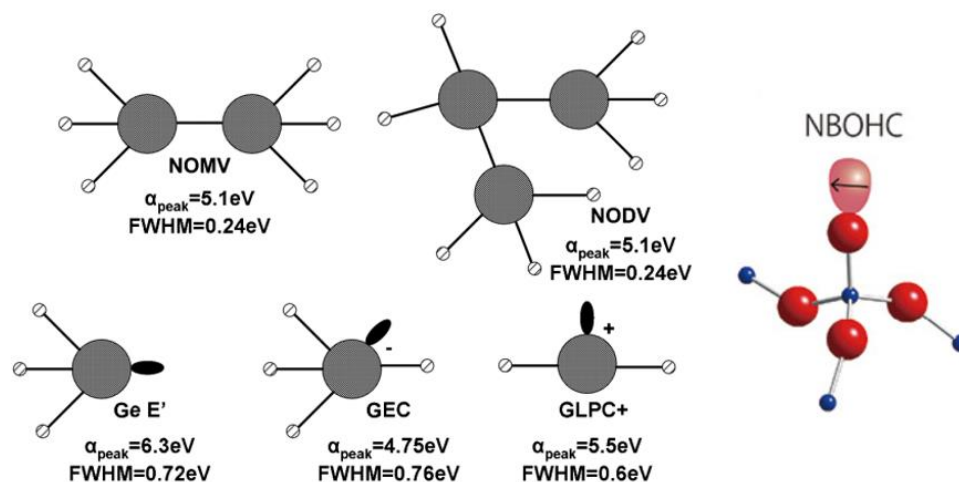
181 While the effects of various types of radiation on tellurite glasses have been studied in detail  
 182 [62,63], the characterization of the formed defects have received significantly less attention. The  
 183 existing defect-related studies are sparse and focused mainly on the EPR measurements [60,61,64].  
 184 No direct attributions of optical absorption bands to specific defects have yet been made. However,  
 185 there exists research results describing absorption caused by radiation induced defects [62]. Table of  
 186 the defects and their respective EPR g-values is shown in Table 1.

187 **Table 1** Defects found in tellurite glasses and their EPR values.

Defect	EPR g-value
Te-NBOHC	1.9960 [60]
TeEC / Vo	1.9705 [64]
Modifier related trap	2.0010 [61]
TeOHC	2.0747 [61]

188 Various defects have been observed in germanate glasses. The defects can be classified as  
 189 intrinsic or extrinsic. Intrinsic defects are formed during the preparation of the glass whereas the  
 190 extrinsic defects are due to ionizing radiation breaking bonds or changing the valency of modifier  
 191 ions. The defects are further classified based on their structure, whether the defect is formed with a  
 192 positive hole, i.e. absence of electron, or a trapped excess electron. Formation and photoresponse  
 193 depends on the structure and type of the defect [65]. Upon prolonged exposure to irradiation, more  
 194 and more extrinsic defects are formed, and the number of intrinsic defects decreases. This causes a  
 195 reduction in the defect-induced absorption band in a process known as bleaching [66]. The structures  
 196 of germanium-related defects usually encountered are presented in Figure 6.

197



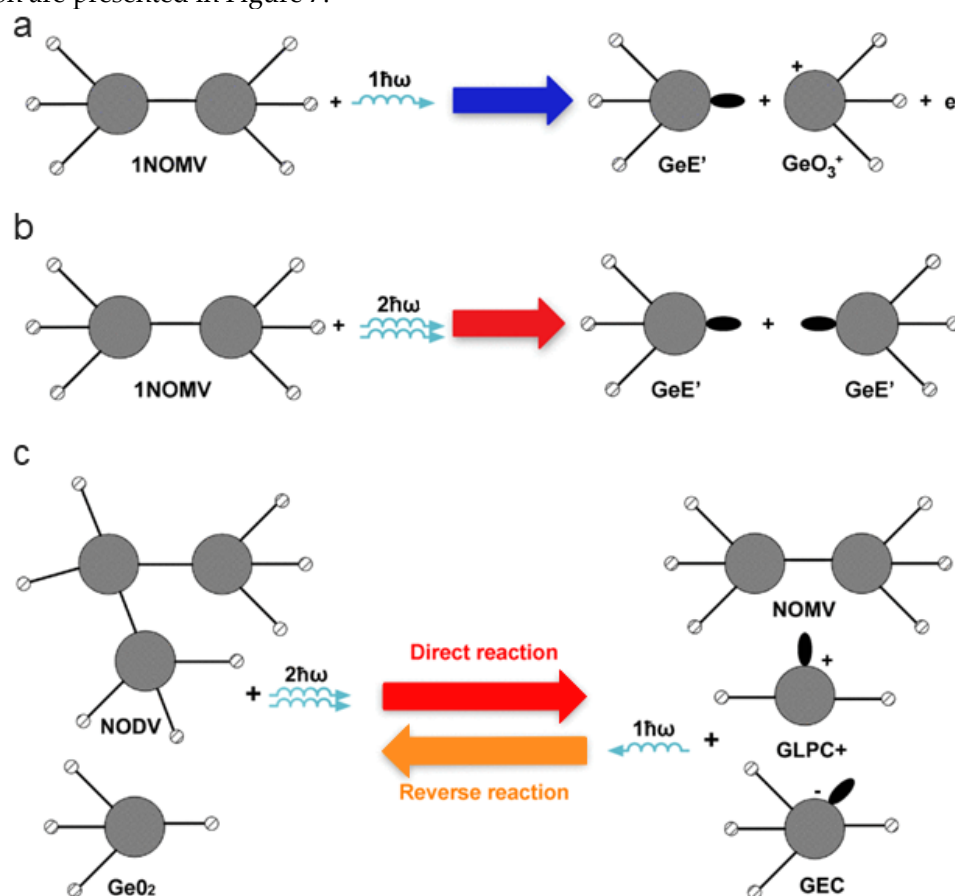
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199 **Figure 6:** Various germanate defects with values of  $\alpha$  and FWHM provided for each center correspond  
 200 to position of the maximum and full width at half maximum of the absorption peak associated with  
 201 the defect. Modified from [59,67]

202 Intrinsic germanate defects are expected to form at the glass preparation stage [65]. These defects  
 203 are classified as neutral oxygen monovacancy and divacancy color-centers, NOMV and NODV,  
 204 respectively (See Figure 6). These linked Ge-atoms are precursors to further extrinsic defects caused  
 205 by irradiation [67].

206 The germanium related lone-pair center (GLPC) is comprised of a germanium atom linked to  
 207 two oxygens and a lone pair of electrons. The entire system has a positive charge, resulting in a  
 208 (GLPC)<sup>+</sup> defect. Germanium electron trapped center (GEC) is a fully coordinated Ge-atom with an  
 209 extra electron trapped at the center. The Ge E' (E' (Ge) in some texts) is a neutral color center defect  
 210 where a Ge is linked to three oxygens and the fourth link is replaced by a lone pair of electrons. The  
 211 Germanium-related non-bridging oxygen hole center (Ge-NBOHC) consists of a central Ge-atom

212 linked to four oxygens. One of the oxygens is an NBO atom and has a positive charge due to a missing  
 213 electron. The  $\text{GeO}_3^+$  defect is a counterpart to a Ge  $E'$  defect, a Ge linked to three oxygens and a  
 214 residual positive charge. The structures of these defects and the proposed mechanisms of their  
 215 formation are presented in Figure 7.



216

217 **Figure 7:** Proposed formation mechanisms of germanate defects. One-photon  
 218 process (a), two-photon  
 process (b) and balance reaction of a one- and two-photon processes (c). Modified from [67]

219 It is proposed that the extrinsic defects are formed via two different processes; one- and two-  
 220 photon reactions. In the one photon process, in Figure 7a, a UV photon (243 nm/ 5.1 eV) forms an  
 221 electron and pair of Ge  $E'$  and  $\text{GeO}_3^+$  defects. This is the result of a NOMV Ge-Ge bond breaking.  
 222 NODVs do not break under UV irradiation, rather the center relaxes from the excited state through  
 223 photoluminescence. In the two-photon reaction, it is proposed that the NOMV is changed into two  
 224 Ge  $E'$  defects as shown in Figure 5b. NODV and normal  $\text{GeO}_2$  units can also react and form a mix of  
 225 NOMV, GLPC and GEC defects through an intermediate state as shown in Figure 5c [67]. However  
 226 it should be noted that an alternate model for two-photon reaction has been proposed by [68]. This  
 227 model does not contain NODVs, present in Figure 6c but it rather assumes that  $\text{GeO}_2$  and neutral  
 228 GLPC react to form a pair of GEC and  $(\text{GLPC})^+$  defects.

229 The various defects are usually referred to as color-centers, meaning they absorb light in the UV-  
 230 visible range. Although some defects are optically inactive, most have bands in the UV with some in  
 231 the visible range. Therefore, a UV-Vis absorption measurement offers an easy and effective way to  
 232 study various optically active defects[8]. Another common technique used to complement the  
 233 absorption measurements is the electron paramagnetic resonance spectroscopy (EPR). It is especially  
 234 useful in cases where the defect is optically inactive or the absorption band of one type of defect  
 235 overlaps with another defect's band. Other techniques such as photo- and thermoluminescence, PL  
 236 and TL respectively, have been reported in some papers [69,70] and can be used together with



237 absorption and EPR measurements. Table 2 shows the EPR g-values and corresponding absorption  
 238 peak parameters for different defects.

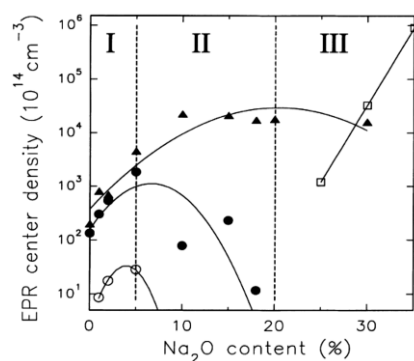
239 **Table 2.** Common defects found in germanate glasses, their EPR values and absorption band.

Defect	EPR g-value	Abs. wavelength nm [eV]	PL wavelength nm [eV]
(GLPC) <sup>+</sup>	1.9866 [68]	225 [5.5] [67]	400 [3.1] [69]
GEC	1.9933 [68]	261 [4.75] [67] and 315 [3.9] [70]	-
Ge E'	2.0011 [71]	197 [6.3] [66]	590 [2.1] [59]
Ge-NBOHC	2.0076 [72]	375 [3.3] [70]	590 [2.1] [59] 650 [1.9] [69]
GeO <sub>3</sub> <sup>+</sup>	2.008 [71]	-	-

### 240 3.2 Impact of glass composition on defects formation

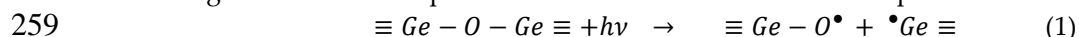
241 The sensitivity of HMO-glasses and the type of defects induced due to irradiation of the material,  
 242 depends on the chemical composition. It is clear for instance that formation of Te-related defect is  
 243 impossible in Te-free glass. At the same time, different types of defects can be induced in presence of  
 244 several network formers.

245 Irradiation of pure GeO<sub>2</sub> glass results in formation of Ge E' and oxygen excess centers: Ge-  
 246 NBOHC and Ge-O<sub>3</sub><sup>+</sup> [73]. Gradual introduction of GeO<sub>2</sub> in other glass systems, e.g. in gallate glass,  
 247 also results in formation of Ge-related defects upon the irradiation, as it was demonstrated for 3CaO-  
 248 2Ga<sub>2</sub>O<sub>3</sub>-xGeO<sub>2</sub> glasses (x=0, 3, 4) upon  $\gamma$ , X-ray and UV irradiation [74]. At the same time the number  
 249 of the induced centers depends on the pre-existing units in the glass network. A detailed investigation  
 250 on number of Ge-E' and Ge-NBOHC induced under irradiation was done for xNa<sub>2</sub>O-(1-x)GeO<sub>2</sub>,  
 251 where x=0-0.35 glasses [75]. The EPR center density was investigated as a function of the modifier  
 252 content (Figure 8). It can be seen that the number of both defects increases coherently with the  
 253 modifier content up to ~5 mol% (region I), that at higher concentrations up to 20 mol.%, the  
 254 concentration of Ge-NBOHC continues to increase while amount of Ge-E' decreases (region II), and  
 255 that finally further increase of Na<sub>2</sub>O results in saturation or even slow decrease in Ge-NBOHC centers  
 256 (region III).



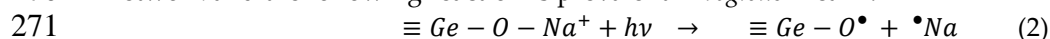
**Figure 8.** EPR center density in Na<sub>2</sub>O-GeO<sub>2</sub> glasses as a function of the Na<sub>2</sub>O content. The hollow circles refer to Ge-E' signals before X-ray irradiation, the filled circles refer to Ge-E' signals after X-ray irradiation, the filled triangles refer to Ge-NBOHC signals after X-ray irradiation and the hollow squares refer to the g=2.21 signal (unidentified). The lines are drawn as a guide for the eye. Reproduced from [75] Copyrights Elsevier 2000

257 Apparently at low modifier levels only slight changes in the glass network occur, and the  
 258 following mechanism is responsible for the formation of the defect pairs:



260 In his original work Azzoni *et al.* explained the higher yield of the reaction with increasing Na<sub>2</sub>O  
 261 content in the *region I* by network densification, without detailed investigation of its microscopic  
 262 origin [75]. One may note, that this reaction is identical to the one proposed for silicate glasses ,where  
 263 it was found that the number of defects induced is proportional to number of strained bonds in silica  
 264 network, which are associated in particular with presence of 3-fold rings [76]. Investigation of Na<sub>2</sub>O-  
 265 GeO<sub>2</sub> glasses by means of Raman spectroscopy revealed that number of 3-membered GeO<sub>4</sub> rings  
 266 increases up to ~10 mol% of the modifier content [77], allowing to assume that the increasing amount  
 267 of defects in the *region I* of both the types associated with low-membered rings in the same manner,  
 268 as it happens in silicate glasses.

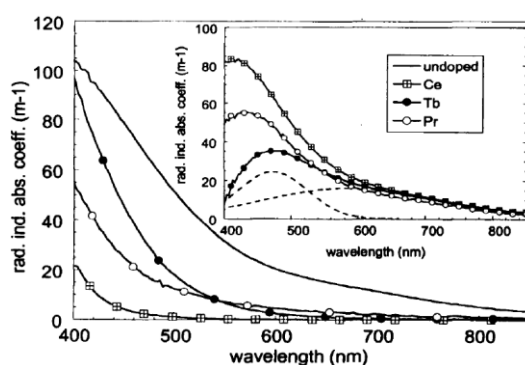
269 Further increase in Na<sub>2</sub>O content leads to formation of significant amount of NBOs in the glass  
 270 network and the following reaction is prevalent in *regions II & III*:



272 Maximal yield of the Ge-NBOHC is observed in the range 15-25 mol% of Na<sub>2</sub>O, which matches  
 273 with the region of the maximal strain in the glass network [77]. Despite even larger amount of NBOs  
 274 at Na<sub>2</sub>O concentration beyond 25 mol% the defects formation yield does not change significantly,  
 275 which can be explained by relief of the bonds strain [77].

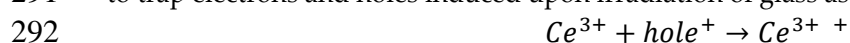
276 The higher yield of defects upon irradiation in the glasses with larger amount of modifier seems  
 277 to be valid also for Te-glasses [60] as well as for Si-glasses [76]. Thus, amount of preexisting NBOs in  
 278 the glass network before the irradiation could be one of the key factors influencing the overall defect  
 279 yield and should be also valid for other glass systems. However, many HMO glasses still need to be  
 280 investigated experimentally. Another important factor is strain of the bonds in the glass network,  
 281 which also can be assessed by modification of the glass chemistry and often can be related to glass  
 282 density.

283 However, it is possible to partially control the generation of color centers and improve radiation  
 284 hardness of HMO glasses without significant changes in its structure. This can be achieved by low  
 285 level doping with an additional element. It was found that introduction of Tb, Pr, Ce can significantly  
 286 decrease amount of the defects induced upon irradiation of GeO<sub>2</sub>-Gd<sub>2</sub>O<sub>3</sub>-BaO glasses (Figure 9), while  
 287 low level of the dopants should not significantly change the glass network [78].



**Figure 9.** Radiation induced color center distribution in all glasses after the highest irradiation dose. Inset: radiation induced absorption bands “removed” by the trivalent doping and the Gaussian fit curves related to terbium doped glass (dashed lines). Reproduced from [78]. Copyrights Taylor & Francis 2003

288 The addition of cerium is known to increase the radiation hardness of different glasses, including  
 289 germanate [78,79] and tellurite glasses [80]. Usually two forms of cerium are stabilized  
 290 simultaneously in glass, namely Ce<sup>3+</sup> and Ce<sup>4+</sup> ions. It has been found that Ce<sup>3+</sup> and Ce<sup>4+</sup> are capable  
 291 to trap electrons and holes induced upon irradiation of glass as follows [81,82]:



294 The irradiation results in the formation of Ce-related defects, rather than electron or holes centers  
 295 associated with the glass network, such as Ge-EC and Ge-NBOHC in the case of germanate glasses.

296 The Ce-related defect centers do not have absorption bands in visible and NIR ranges of optical  
297 spectrum, consequently addition of Ce helps to minimize photodarkening effects in glass. Moreover,  
298 it is shown that newly formed  $Ce^{3+}$  and  $[Ce^{4+}\cdot e^-]$  centers can quickly transform back to original Ce-  
299 states even at ambient conditions [82,83]. Thus Ce-doping results in the permanent enhancement of  
300 glass radiation hardness. This is used in commercial fiber lasers to protect against defects formed by  
301 the laser itself. The defect would absorb pump light and therefore reduce laser power over time  
302 [83,84].

303 Increase of the glass radiation hardness was also observed on co-doping of HMO-glasses with  
304 other polyvalent elements, such as Tb, Pr, Ni, Sn [78–80,85]. Significant influence of rare-earth  
305 elements (REE) on the defect formation mechanism in HMO glasses can be also detected by variation  
306 of their thermoluminescence (TL) properties. It was shown that the doping of tellurite glasses by REE  
307 can strongly modify their TL induced under  $\gamma$  irradiation [20]. The dependence of glass properties  
308 on used REE-dopant can be explained by difference in the efficiency of the defect trapping and their  
309 release during heating afterwards among the elements [20,86].

310 However, in contrast to Ce, these elements often require higher doping concentrations; possess  
311 optical bands in Vis-NIR optical ranges; have different effect depending on the matrix glass  
312 composition or glass redox, which makes Ce the most common dopant used to improve resistance of  
313 glass against irradiation. In particular, Ce co-doping found can be an effective way to reduce  
314 photodarkening in HMO glasses – this approach has been already widely used for prevention of  
315 photodarkening in active Yb/Er doped silicate glasses [19,87].

316 Changes induced in glasses under irradiation are often reversible and the initial glass state can  
317 be restored by annealing of the irradiated material at elevated temperatures [14]. At sufficiently high  
318 temperatures the defects can overcome the trapping energy barrier and escape the trap, which is  
319 increasing mobility of the defects and their recombination rate. Partial recombination of the defects  
320 and recovery of the glasses can happen even at room temperature. In particular, it was shown TL-  
321 response of  $\gamma$ -irradiated REE-doped Te-glasses decreases for up to 15 % in 2 months [20], i.e.  
322 considerable decrease of the trapped defects with time is observed. Moreover, fading of the TL with  
323 time found to depend on the REE-dopant and Dy-doped glass being the most stable from this point  
324 of view[20]. This implies that use of different dopants can allow controlling stability of the radiation  
325 induced defects in glasses, and tailor properties of the material for a specific application, for instance  
326 glasses with long-term defect stability can be used for dosimetry purposes [23].

327 In addition to temperature, visible light has been used to reverse the defect formation. In a  
328 germanosilicate fiber preform containing intrinsic defects, 3.5 eV/330 nm UV radiation was used to  
329 bleach luminescence caused by the defects. Here, the absorbing center, presumably related to the Ge-  
330 NBOHC, absorbs the bleaching photon and transfers the energy internally to destroy a defect with  
331 much higher absorption band[88].

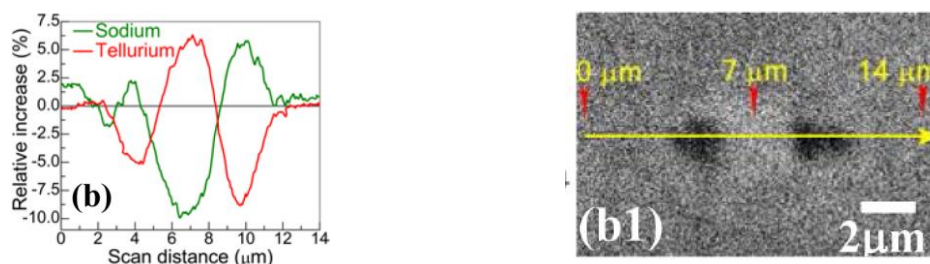
#### 332 **4 Local changes in the glasses due to radiation treatment using short pulsed lasers**

333 In the following section, the use of ultra-short pulses radiation treatment to locally structure the  
334 glasses is described. In recent decades, ultra-short pulsed lasers have been of great interest due to  
335 their unique advantages in three-dimensional processing of materials. Femtosecond laser-induced  
336 photochemistry has been intensively investigated in a large variety of glass matrices, including  
337 silicates [89], aluminosilicates [89], aluminoborates [90], chalcogenides [91] or silver-activated  
338 phosphates [12]. Indeed, focused femtosecond laser pulses with energies of a few hundreds of  
339 nanojoules have become a key tool to modify the physical properties of glass in three dimensions  
340 (3D). Because of the nonlinear behavior of the interaction, the energy deposited by a focused  
341 femtosecond pulse is confined inside the focal volume. The high repetition rate femtosecond laser  
342 irradiation promotes not only the generation of defects or photodarkening of glass but also  
343 microstructure rearrangement associated with density changes, ion migration or phase transition  
344 [90].

##### 345 *4.1 Laser induced structural modifications*

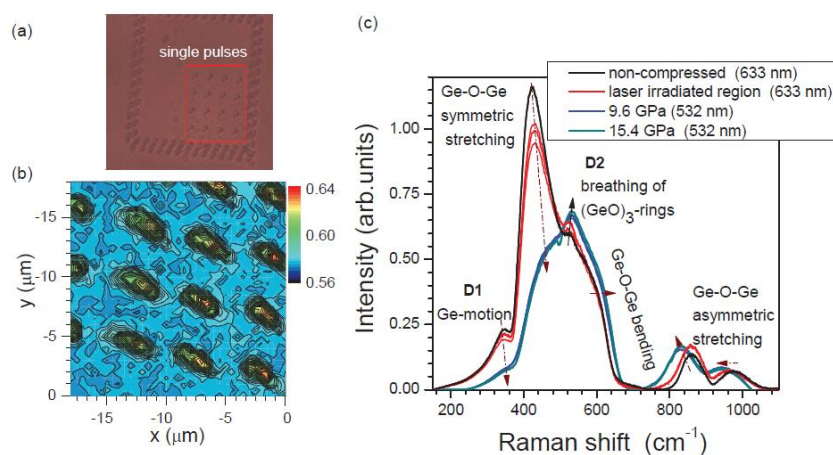
346 Structural modifications are often observed upon high-intensity ultra-short pulsed laser  
 347 irradiation of HMO-glasses. The effect of the laser irradiation depends on the glass composition as  
 348 well as on the laser beam parameters used during the irradiation, such as average energy, pulse  
 349 duration, pulse repetition frequency, beam focusing.

350 In tellurite glasses fs-laser irradiation can cause transformation of trigonal bipyramids to trigonal  
 351 pyramids Te-units. The latter are characterized by the shortening of Te-O bond lengths and result in  
 352 the local increase of glass density and refractive index [92]. Migration of elements is another effect  
 353 observed in tellurite glasses upon laser irradiation [92,93]. For instance, redistribution of Te and Na  
 354 was observed in 50TeO<sub>2</sub>-20P<sub>2</sub>O<sub>5</sub>-20Na<sub>2</sub>O-5ZnO-5ZnF<sub>2</sub> glass (Figure 10). The migration direction of  
 355 elements is found to depend on the laser fluence [92] and laser intensity distribution [94], which  
 356 shows that ion diffusion mechanisms are rather complex and still require further investigation.



**Figure 10.** Line scans showing ion migration in 50TeO<sub>2</sub>-20P<sub>2</sub>O<sub>5</sub>-20Na<sub>2</sub>O-5ZnO-5ZnF<sub>2</sub> ( $\lambda=1040$  nm, 400-fs, 39 nJ) and the corresponding secondary electron image. Reproduced from [92]: Copyrights OSA 2014

357 In germanate glasses, it was found that single 150 fs pulses with energies up to 600 nJ ( $\lambda=800$  nm)  
 358 do not change Ge- coordination but cause an increase in the number of 3-membered rings of (GeO)<sub>3</sub>.  
 359 By comparing a permanently densified Ge-glass (see Figure 11) and amorphous GeO<sub>2</sub> with different  
 360 thermal history, it was established that densification mechanism is prevalent under this irradiation  
 361 regime and the degree of this modification is proportional to the laser power [95]. At the same time,  
 362 if the pulses are too close to each other in space, the glass crystallizes in a hexagonal GeO<sub>2</sub> form and  
 363 no presence of the high-pressure tetragonal GeO<sub>2</sub> can be detected. This highlights the high local  
 364 temperature accumulation in the sample, which causes devitrification of the material. This effect was  
 365 explained by local decrease of the thermal diffusivity and hence accumulation of the heat in the laser  
 366 modified area [96]. Similar changes were observed for 15Na<sub>2</sub>O-85GeO<sub>2</sub> (mol %) glass [97], which  
 367 allows to suggest that these mechanisms also remain dominant in modified Ge-glasses. Nevertheless,  
 368 higher fluence laser irradiation can also cause Ge and O ions separation with the formation of the  
 369 molecular O<sub>2</sub> species inside the glass [98] or the migration and redistribution of the elements in the  
 370 glass network [99–101].



**Figure 11.** (a) An optical image of a GeO<sub>2</sub> region modified by single pulses of 300 nJ/pulse energy (at the entrance of microscope), 800 nm wavelength and 150 fs pulse duration focused at 10  $\mu$ m depth. (b) Map of the region boxed in (a) at the 520 cm<sup>-1</sup> D2-band, which corresponds to 3-

membered (GeO)<sub>3</sub> rings. (c) Raman spectra of laser irradiated regions at different pulse energies 200, 300, and 400 nJ and at different hydrostatic pressures; measured using 532 and 633 nm wavelength illumination. Arrows in (c) shows the observed tendencies with increasing pulse energy and/or pressure. Wavelengths of laser irradiation for Raman measurements are denoted in the legend of (c). Reproduced from [95]. Copyrights OSA 2011

#### 371 4.2 Photo-structuring

372 Sophisticated localized structures can be written in glasses using high-repetition rate ultrafast  
373 lasers in a controlled manner.

374 For example, laser irradiation can be used to produce waveguides suitable for amplifiers,  
375 couplers, splitters, and sensors. Depending on the laser and the glass, the radiation treatment can  
376 lead to a refractive index change, a birefringent refractive index modification, or voids due to micro  
377 explosions. The first waveguide amplifier in tellurite glass was reported in 2014 [92]. The increase in  
378 the refractive index was related to the migration of tellurium towards the irradiated region. The  
379 sodium migrates to the tellurium deficient zone and forms a relatively low index change region.  
380 Refractive index dots with lower refractive index were also generated in tellurite glasses in the TeO<sub>2</sub>-  
381 Na<sub>2</sub>O-Al<sub>2</sub>O<sub>3</sub>, TeO<sub>2</sub>-Na<sub>2</sub>O-GeO<sub>2</sub> and TeO<sub>2</sub>-Na<sub>2</sub>O-TiO glass systems due to the direct heating of the glass  
382 with the laser beam spot [102]. The pattern of the refractive index dots was almost equivalent to the  
383 beam size.

384 D.M. Da Silva *et al.* reported on the inscription of single-line active waveguides in Er<sup>3+</sup>-doped  
385 germanate glass in the GeO<sub>2</sub>-PbO-Ga<sub>2</sub>O<sub>3</sub> system using a femtosecond laser delivering pulses of 80 fs  
386 duration at 1 kHz repetition rate [103,104]. In this case, the modification of the material causes a  
387 refractive index increase, leading to light confinement and guiding. Alternatively, the demonstration  
388 of waveguiding by the double-line approach was provided in germanate (GeO<sub>2</sub>-PbO) and tellurite  
389 (TeO<sub>2</sub>-ZnO) glasses [105]. In this case, fs-laser process leads to a stress-induced negative refractive  
390 index changes in the laser focal region, the light being guided in between the written lines.

391 Material structuring has been achieved not only with laser irradiation but also with ion beam  
392 irradiation. For example, a high-energy nitrogen ion beam was found to be also a suitable to fabricate  
393 waveguide. Berneschi *et al.* reported on the successful fabrication of such a channel waveguide in an  
394 active sodium-tungsten-tellurite glass [106]. The light confinement was achieved due to localized  
395 increase of the refractive index in the ion-implanted channel. The 2D light confinement was achieved  
396 due to localized increase of the refractive index in the ion-implanted channel. Nevertheless, due to  
397 their widespread accessibility, ease of operation and control, high reproducibility, pulsed lasers are  
398 much more commonly used for fabrication of waveguide in glasses.

399 Beyond laser-induced structural modifications and associated density changes for integrated  
400 waveguides, as well as for NP precipitation for rare earth emission enhancement, HMO can also  
401 undergo laser-induced dielectric crystallite phase transition. Indeed, the LaBGeO<sub>5</sub> system is a model  
402 system as it is one of the few oxides that easily forms glass easily as well as show congruent  
403 ferroelectric stillwellite crystal structure with large nonlinear optical properties [107]. Transparent  
404 ferroelectric crystallites can be obtained by thermal treatment for the LaBGeO<sub>5</sub> system [107] or for  
405 other congruent systems langasite-type La<sub>3</sub>Ga<sub>5</sub>GeO<sub>14</sub>-Ba<sub>3</sub>Ga<sub>2</sub>Ge<sub>4</sub>O<sub>14</sub> [108] Such crystallization can be  
406 obtained by continuous wave (cw) laser irradiation and local heating by resonant absorption of a  
407 doping rare earth element such as Nd<sup>3+</sup> ions in Nd<sub>0.2</sub>La<sub>0.8</sub>BGeO<sub>5</sub> glasses with a cw 800 nm Ti:Sa laser  
408 [109] or Sm<sup>3+</sup> in Sm<sub>0.5</sub>La<sub>0.5</sub>BGeO<sub>5</sub> Glass with a cw 1064 nm Nd:YAG laser [110]. It can even occur  
409 without any absorbing dopant by multi-photon absorption of high repetition rate femtosecond Ti:Sa  
410 amplified lasers [111]. The optimal irradiation parameters and scanning speeds of these  
411 stoichiometric systems have allowed for the creation of single crystal precipitation [110], requiring  
412 the ideal management of thermal gradients at the voxel by the in-depth multi-plane management of  
413 spherical aberrations [112]. Moreover, directionally-controlled 3D ferroelectric single crystals have  
414 been grown, showing a bended single crystal where the orientation of the ferroelectric c-axis follows  
415 the laser scanning direction [111]. Crystal-in-glass functionalities such as waveguiding and efficient

416 nonlinear second harmonic generation have been demonstrated [110,113]. Three-dimensional crystal-  
417 in-glass architectures have thus been achieved, including integrated crystal Y-junctions compatible  
418 with a Mach-Zehnder geometry with losses no higher than 2.64 dB/cm at 1530 nm [111].

419 Moreover, it is demonstrated that the RE elements not only facilitate the laser induced  
420 crystallization process, but also can enter the formed crystal lattice, which was investigated in detail  
421 for neodymium- and erbium-doped LaBGeO<sub>5</sub> glass [109], [114]. Finally, recent work brought a new  
422 understanding of the laser-induced crystallization process of LaBGeO<sub>5</sub> glass and how to optimally  
423 manage heat deposition during laser irradiation in order to grow single-crystal waveguides in the  
424 glass of quasi-stoichiometric or even in non-congruent matrix compositions [115]. The results on laser  
425 induced crystallization of LaBGeO<sub>5</sub> glass demonstrate that this approach can be used for the  
426 implementation of crystal-in-glass photonic architectures and possess applicative perspectives in  
427 terms of fabrication of functional photonic circuits inside bulk glass materials or at the surface of  
428 ribbon-shaped fibers [116].

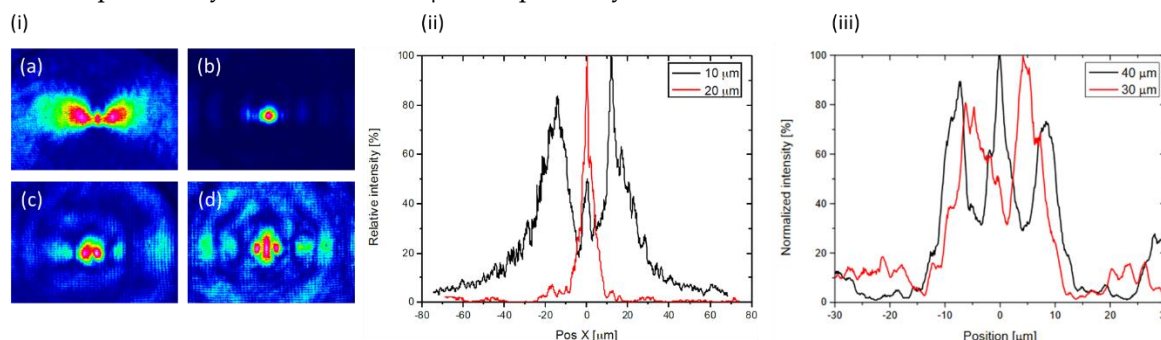
429 During laser irradiation, glasses can also undergo spinodal decomposition which leads to a  
430 three-dimensional interconnected texture. This inter-connected texture of amorphous phases is  
431 produced by the heating and cooling cycle of the pulses. Spinodal decomposition was successfully  
432 obtained in tellurite glasses using an excimer laser (248 nm) [117]. These irradiated glasses could find  
433 various vital applications such as membranes and sensors for examples if one of the phases can be  
434 selectively etched.

435 Radiation treatment can also be used to form bubble-like structures, which has been observed in  
436 several glass types, especially in silica glass [118]. As bubbles can be used to generate periodic  
437 structures, interest in controlled generation of these bubbles has grown recently [119]. Generation of  
438 bubbles in the glass with the composition of 85GeO<sub>2</sub>-15Na<sub>2</sub>O (mol.%) has been reported in [120]. The  
439 irradiation under a high repetition rate femtosecond laser creates a local melting and a migration of  
440 matter within the glass matrix. The spatial separation of Ge and O ions and the micro-explosion inside  
441 the glass melt are thought to be responsible for the generation of bubbles. Mobility of the bubble is  
442 followed by confocal Raman spectroscopy which highlights the thermal gravity convection and the  
443 viscous drag force effect during the process. Air-bubble-containing tellurite glass microspheres were  
444 successfully prepared by local heat treatment of tellurite glass cullets placed on a substrate using a  
445 cw-Ti:sapphire laser at the wavelength of 810 nm. This allowed for the selective formation of a bubble  
446 at a certain place in the microsphere [121]. Such micrometer-size spheres could find applications in  
447 micro-optical system for microlasers and microamplifiers, for example. Despite few studies on  
448 bubbles generation in glasses, the origin of the bubbles formation during radiation treatment is still  
449 unclear.

450 The combination of metallic nanoparticles with rare-earth ions in HMO doped glasses, in order  
451 to enhance their luminescent properties as well as their nonlinear optical properties, has been of great  
452 interest during the past decades as discussed in the previous section. The formation of NPs during  
453 the radiation treatment was demonstrated for Bi containing germanate glass using a 1030 nm, 370 fs,  
454 500 kHz laser. Bi atoms were reported to migrate perpendicular to the laser irradiation direction  
455 inside a the glass and the observed Bi-enriched regions were associated with the formation of Bi  
456 nanoparticles inside the glass [101]. Despite the fact that various metallic particles can be precipitated  
457 in the glass, precipitation of Ag or Au NPs is highly desirable as these are known to enhance the  
458 emission properties of REE-ions in glasses. Local laser induced precipitation of these particles was  
459 demonstrated and carefully studied for example in phosphate glasses [122] and fewer articles report  
460 similar behavior of laser-induced precipitation of Ag NPs or Au NPs in HMO-glasses [123].

461 Recently we initiated a study of silver-containing glasses in the system TeO<sub>2</sub>-Na<sub>2</sub>O-ZnO-Ag<sub>2</sub>O  
462 system. We irradiated these glasses with an Ytterbium femtosecond oscillator (1030 nm central  
463 wavelength, 9.8 MHz repetition rate, 390 fs pulse duration (FWHM) with a 20x – NA=0.75 microscope  
464 objective. We found that due to the glass matrix UV cut-off being located at larger wavelengths than  
465 the excitation bands of the embedded silver ions, silver chemistry did not seem to take place,  
466 contrarily to silver-containing phosphates. Nevertheless, glass modifications led to refractive index  
467 modifications compatible with waveguiding ability by means of double track approach. Indeed, a

468 He-Ne beam at 632.8 nm was injected in such double-track modifications. The associated output  
 469 beam profile is displayed in Figure 12(i), revealing distinct waveguiding behaviors generated by two  
 470 tracks separated by 10, 20, 30 and 40  $\mu\text{m}$ , respectively.



471  
 472 **Figure 12.** (i) Near-field Helium-Neon beam profile at the output of waveguides generated by two  
 473 tracks separated by 10  $\mu\text{m}$  (a), 20  $\mu\text{m}$  (b), 30  $\mu\text{m}$  (c) and 40  $\mu\text{m}$  (d). Scale bar 20  $\mu\text{m}$ , and white  
 474 rectangles locate the double-track structure. (ii) and (iii) Horizontal cross-sections of CCD for track  
 475 separations of 10 and 20  $\mu\text{m}$ , and for track separations of 30 and 40  $\mu\text{m}$ , respectively. [unpublished  
 476 results]. Dashed lines indicate the respective positions of the double-track structures.

477 Horizontal cross-sections of CCD images of the near-field output profiles for track separation of  
 478 10 and 20  $\mu\text{m}$  and for track separation of 30 and 40  $\mu\text{m}$  are provided in Figure 12(ii) and (iii). The 10  
 479  $\mu\text{m}$  separation shows a lossy mode with a non-confined profile outside of the two tracks. Larger  
 480 separation distances of 30 and 40  $\mu\text{m}$  show a poor spatial quality resulting both from the multi-mode  
 481 waveguiding behavior and from the associated laser injection. For the ideal track separation of 20  
 482  $\mu\text{m}$ , the induced structure behaves much more as a single-mode waveguide at wavelength of 632.8  
 483 nm, as generally demanded for integrated photonic applications. This result, in agreement with [107]  
 484 and [124], confirms that, despite silver doping, the two-line “depressed cladding” configuration is  
 485 favored in this system.

## 486 5 Conclusions and future opportunities

487 The studies on radiation-induced defects/effects in germanate and tellurite glasses was reviewed  
 488 in this paper. Although a large number of studies on radiation of silicate and phosphate can be found  
 489 in the literature, radiation treatment of tellurite and germanate glasses has not yet been deeply  
 490 investigated. Radiation treatment of these glasses using different sources was found to lead to the  
 491 formation of defects as well as structural modifications. The latter occurs due to three competitive  
 492 processes: an effect of heat/temperature; effect of pressure; or induced local variation in chemical  
 493 composition. However, the data on the origin of the structural changes induced by the radiation  
 494 treatment are still fragmented and not well investigated. Nonetheless, this lack of the fundamental  
 495 understanding has not hampered the practical use of the HMO-glass structural modifications.

496 With this review, we clearly show that radiation treatment is capable to modify macroscopic  
 497 properties of HMO glasses, and, these modifications can be controlled spatially, especially if made  
 498 with use of high intense ultra-short pulsed laser radiation sources. At the same time, we would like  
 499 to emphasize that the photo-response of these materials should be investigated more, as a deeper  
 500 understanding is required for fabricating materials with enhanced radiation resistance or enhanced  
 501 sensitivity to radiation based on HMO glasses. Such knowledge would contribute in guiding the  
 502 industries to manufacture new commercial mid-infrared transparent glasses with tailored photo-  
 503 response for use in radiation environment.

504  
 505 **Author Contributions:** This paper has been written in close collaboration with all authors, with HMO  
 506 glass description and structure mostly by L.P, defect formation and types by M.H, radiation impact  
 507 of composition on defects and induced structural modifications by A.V, and photo-structuring by  
 508 Y.P, T.C, S.D, and V.J. All authors have read and agreed to the published version of the manuscript.

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512  
513 **Conflict of interest:** The authors declare no conflict of interest.

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