



Relation between free surface shape and local vertical force in the relaxation of granular materials poured into a container

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Thème 3 Propriétés et caractérisations

Relation between
free surface shape and local vertical force
in the relaxation of granular materials
poured into a cell

Agnès Duri*, Frédéric Mabille, Bernard Cuq and Thierry Ruiz

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* duri@supagro.inra.fr

**How is the local force distribution
inside an ensiled granular medium?**

How is the local force distribution inside an ensiled granular medium?

- ” Where does it come from?
- ” What is its impact on silo draining,
storage or powder mixing ?

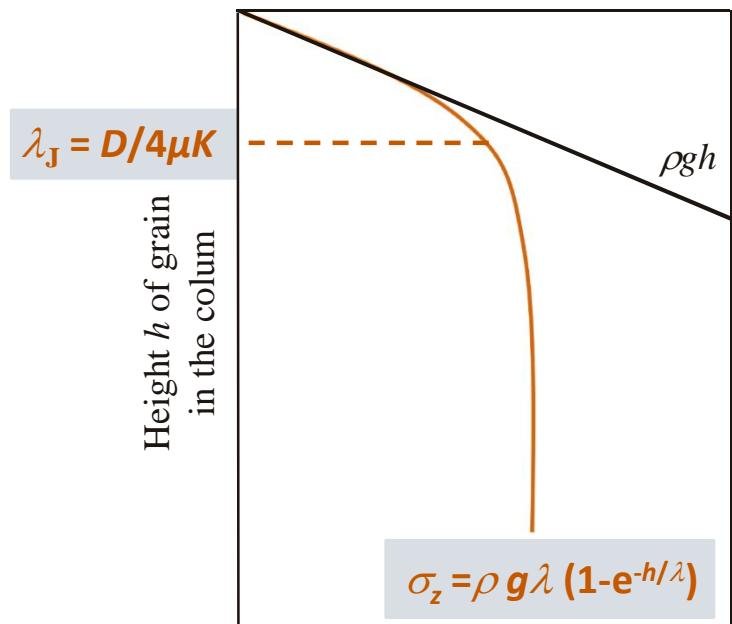


Global vertical stress at the bottom of a cylindrical grain column

Main hypothesis:

Lateral uniformity of the weight

Global vertical stress

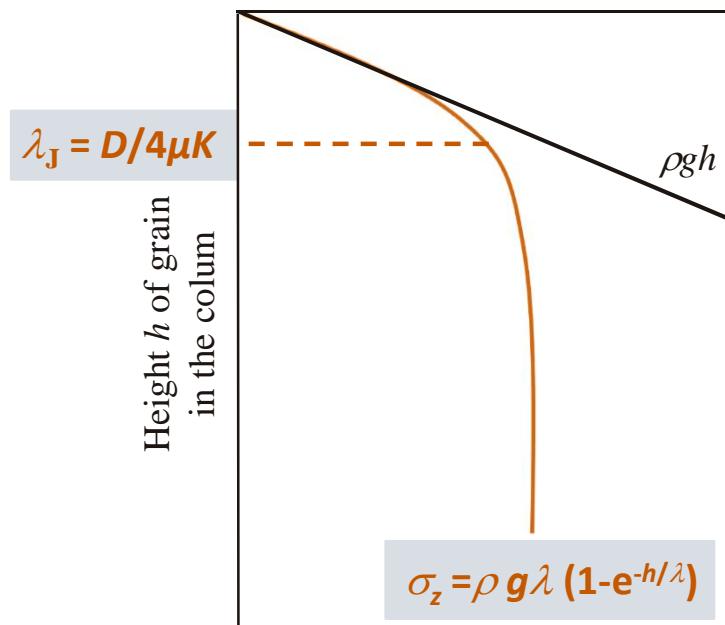


**Global vertical stress at the bottom
of a cylindrical grain column**

Main hypothesis:

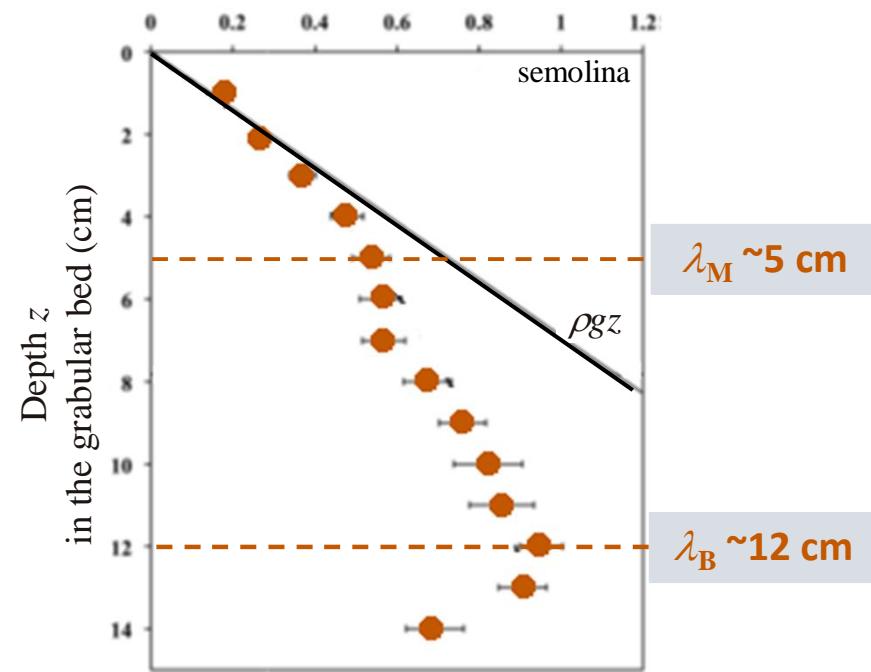
Lateral uniformity of the weight

Global vertical stress



**Local vertical stress inside
a rectangular grain column**

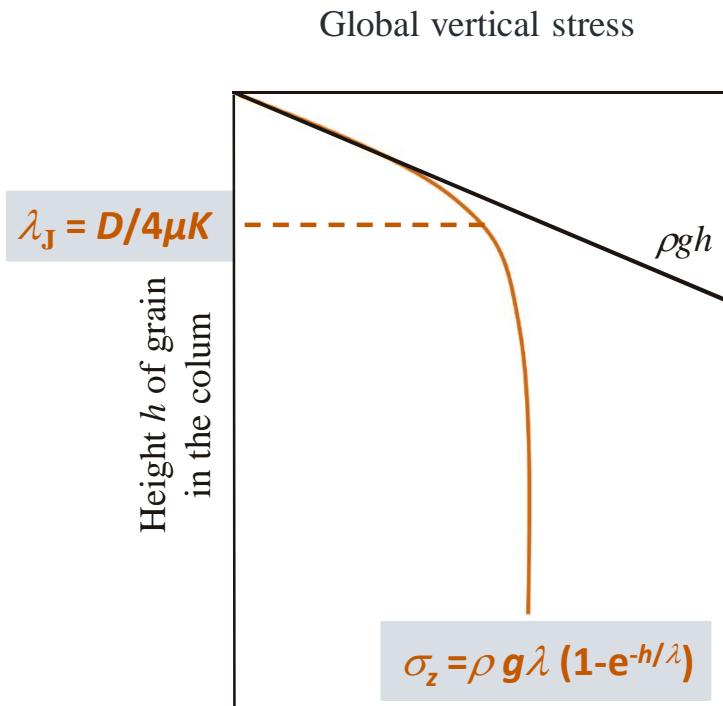
Local vertical stress



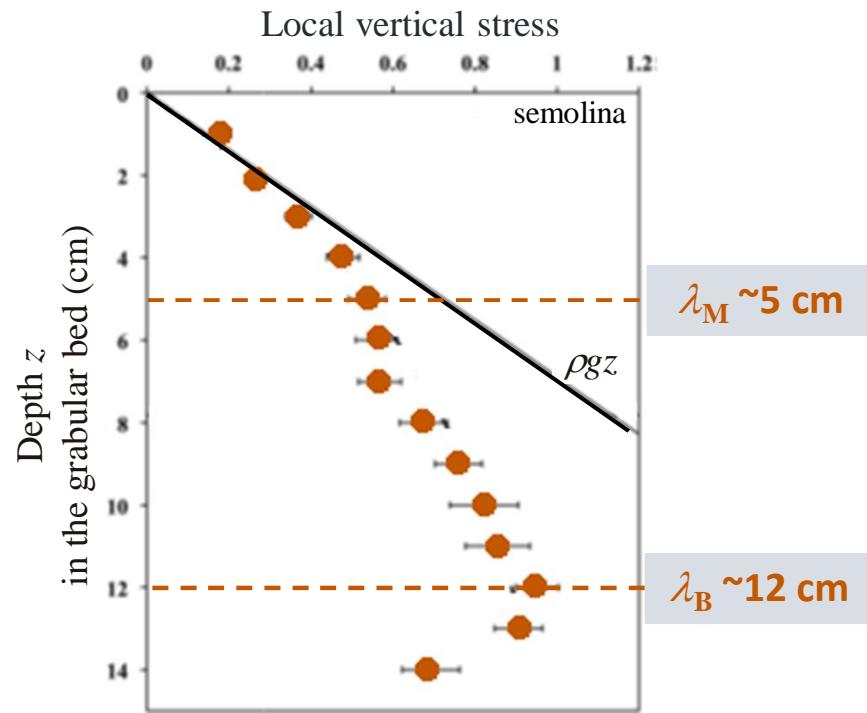
Mandato *et al.*, Powder Tech. 238, 56-63, 2013

**Global vertical stress at the bottom
of a cylindrical grain column**

Main hypothesis:
Lateral uniformity of the weight



**Local vertical stress inside
a rectangular grain column**



Mandato *et al.*, Powder Tech. 238, 56-63, 2013

Objective

**Understanding the origin
of the local mechanical static state**

Understanding the origin of the local mechanical static state

- “ Mandato’s device.
- “ Powders of same nature but with contrasted physical properties.
- “ Study the powder implementation in a cell.

Objective

Method

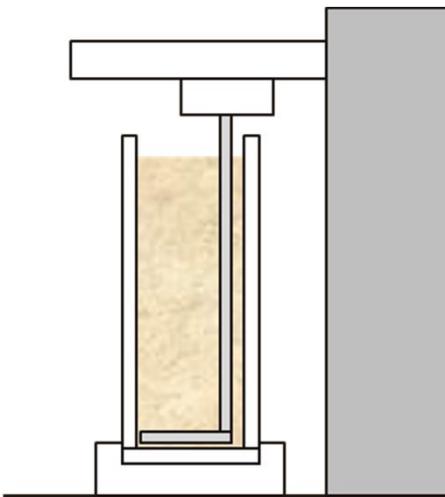
2D rheological device

Mandato's device



Front view

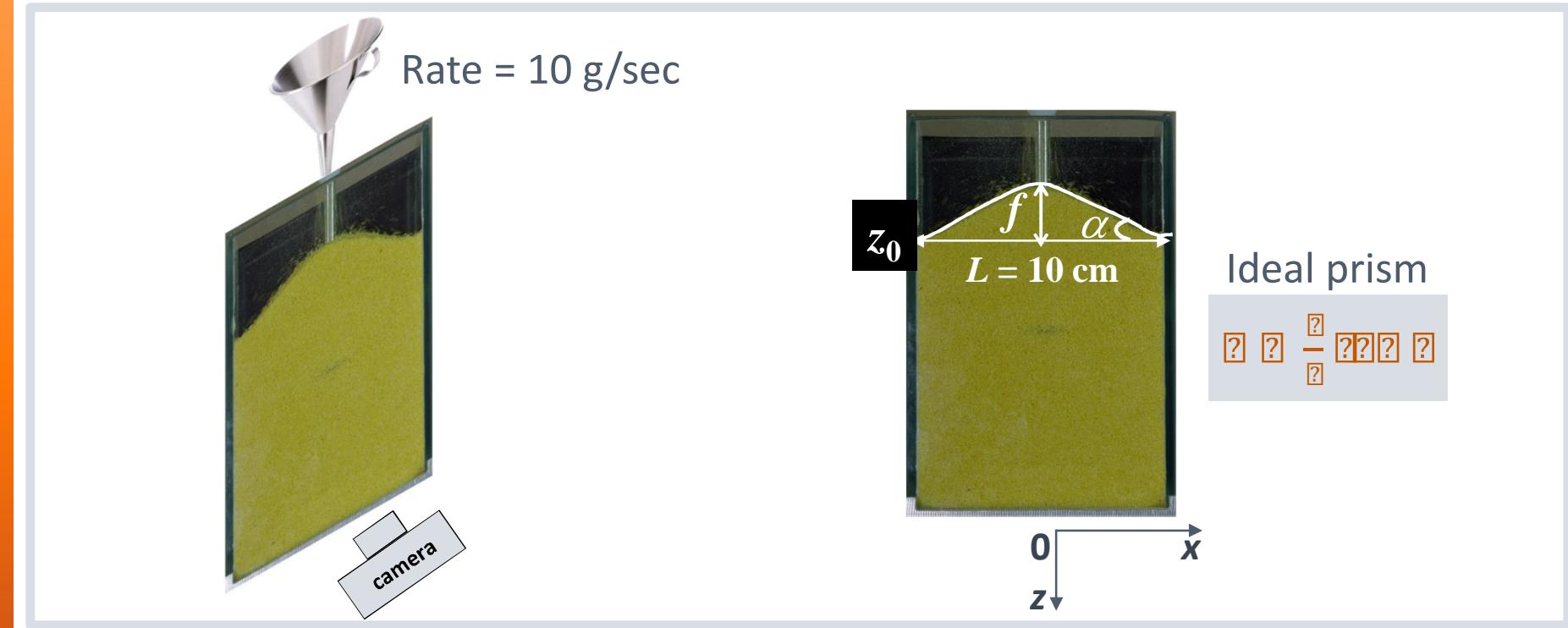
cell
(51 x 100 x 160 mm)
blade sensor
(45 x 20 mm)



*Side view
of the texture analyser*

2D rheological device

Measurement of the free surface profile of the heap



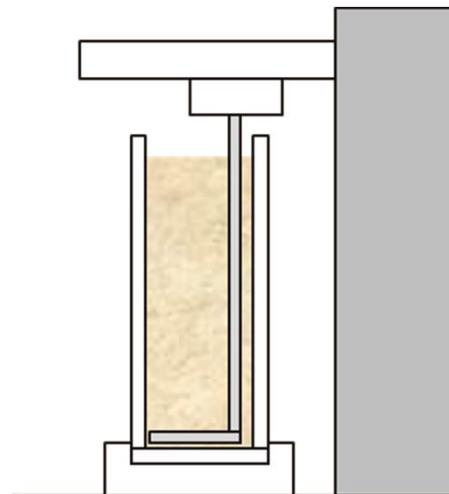
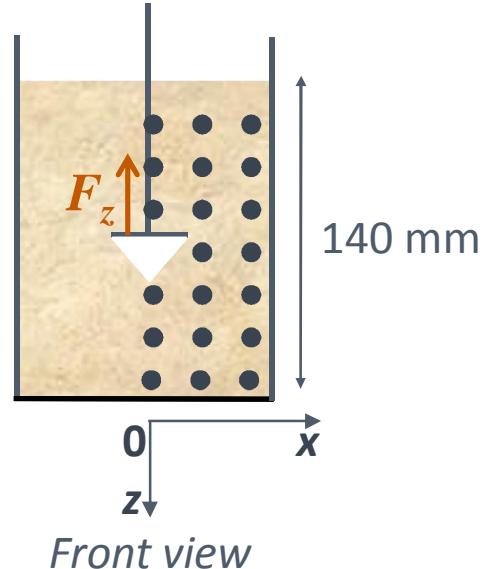
Measurement of:

- „ f , the deflection
- „ α , the angle of repose

$$\} \quad 0 < z \leq 140 \text{ mm}$$

2D rheological device

Measurement of the local vertical force profile

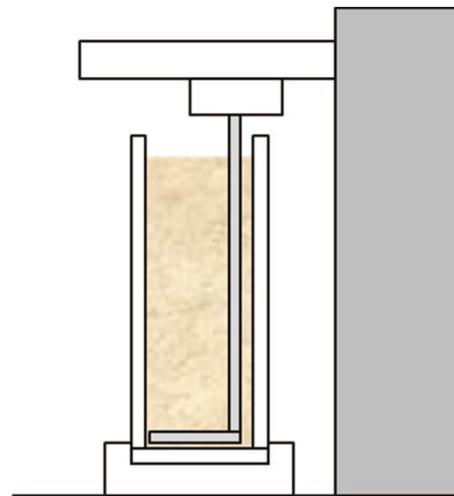
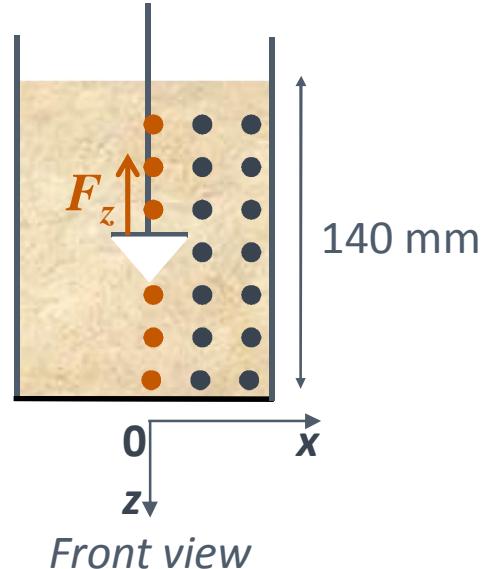


*Side view
of the texture analyser*

Measurement of **the local vertical force**
inside the granular bed

2D rheological device

Measurement of the local vertical force profile



*Side view
of the texture analyser*

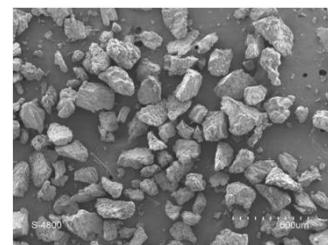
Measurement of **the local vertical force**
inside the granular bed

$x = 0 \text{ mm}$ & $0 < z \leq 140 \text{ mm}$ (position in the bed)

Objective

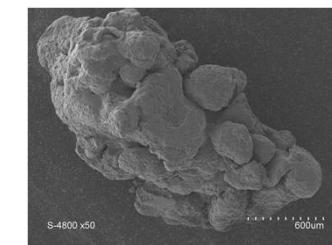
Method

Material



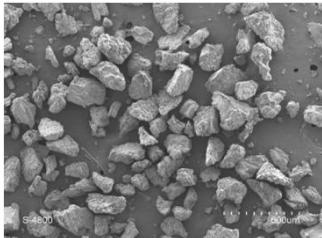
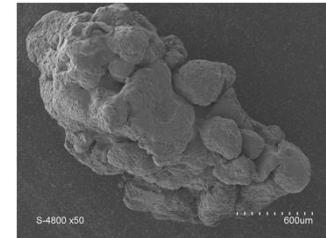
Semolina

Wheat-based powders



Couscous grain

A range of 5 wheat-based powders : native and agglomerated particles

Objective	Method	Material																								
 <i>Semolina</i>	Wheat-based powders	 <i>Couscous grain</i>																								
A range of 5 wheat-based powders : native and agglomerated particles	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Sample Name</th><th>d_{50} (μm)</th><th>$d_{90}-d_{10}$ (μm)</th><th>Bed compactness Φ</th></tr> </thead> <tbody> <tr> <td>Fine semolina</td><td>210</td><td>320</td><td>0.416</td></tr> <tr> <td>Medium semolina</td><td>300</td><td>430</td><td>0.446</td></tr> <tr> <td>Fine couscous</td><td>680</td><td>640</td><td>0.580</td></tr> <tr> <td>Medium couscous</td><td>950</td><td>520</td><td>0.570</td></tr> <tr> <td>Large couscous</td><td>1100</td><td>400</td><td>0.580</td></tr> </tbody> </table>		Sample Name	d_{50} (μm)	$d_{90}-d_{10}$ (μm)	Bed compactness Φ	Fine semolina	210	320	0.416	Medium semolina	300	430	0.446	Fine couscous	680	640	0.580	Medium couscous	950	520	0.570	Large couscous	1100	400	0.580
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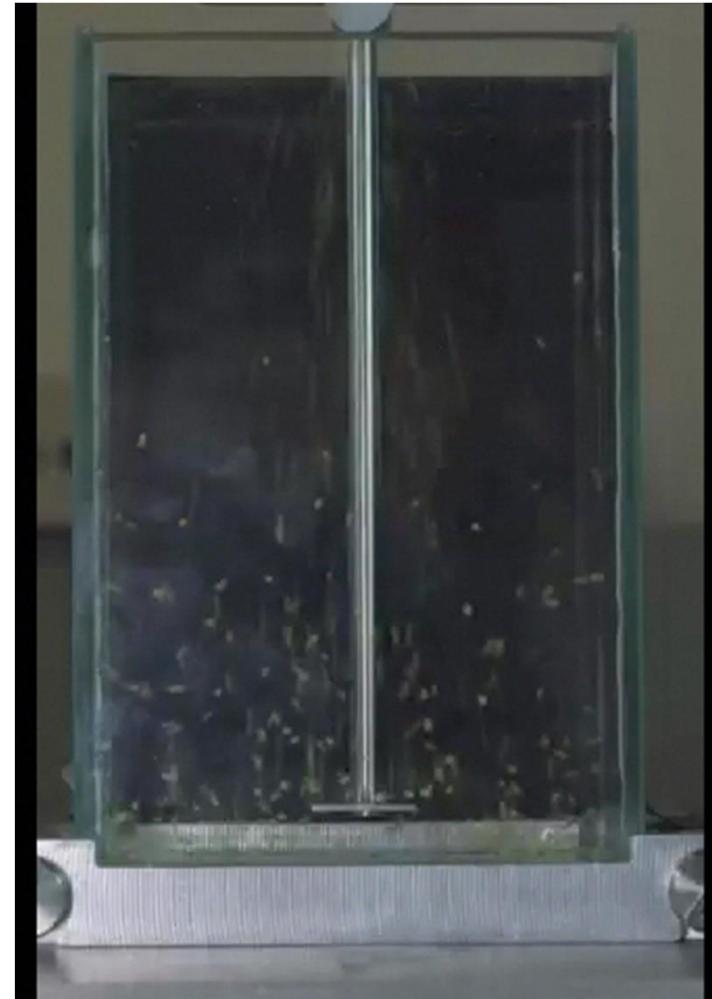
Objective

Method

Material

Results

Example of heap formation



Couscous moyen

Objective

Method

Material

Results

Examples of free surface profile

Medium
semolina

$z_0 = 130 \text{ mm}$



$z_0 = 120 \text{ mm}$



$z_0 = 90 \text{ mm}$



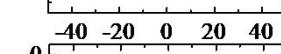
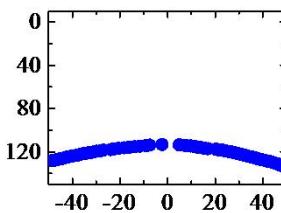
$z_0 = 70 \text{ mm}$



$z_0 = 50 \text{ mm}$



$z_0 = 20 \text{ mm}$



0
40
80
120

-40 -20 0 20 40

0
40
80
120

-40 -20 0 20 40

0
40
80
120

-40 -20 0 20 40

0
40
80
120

-40 -20 0 20 40

0
40
80
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-40 -20 0 20 40

0
40
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120

-40 -20 0 20 40

Large
couscous

$z_0 = 130 \text{ mm}$



$z_0 = 120 \text{ mm}$



$z_0 = 90 \text{ mm}$



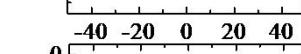
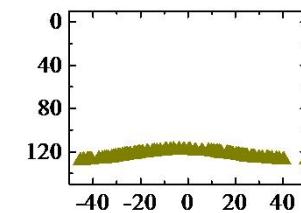
$z_0 = 70 \text{ mm}$



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$z_0 = 20 \text{ mm}$



0
40
80
120

-40 -20 0 20 40

0
40
80
120

-40 -20 0 20 40

0
40
80
120

-40 -20 0 20 40

0
40
80
120

-40 -20 0 20 40

0
40
80
120

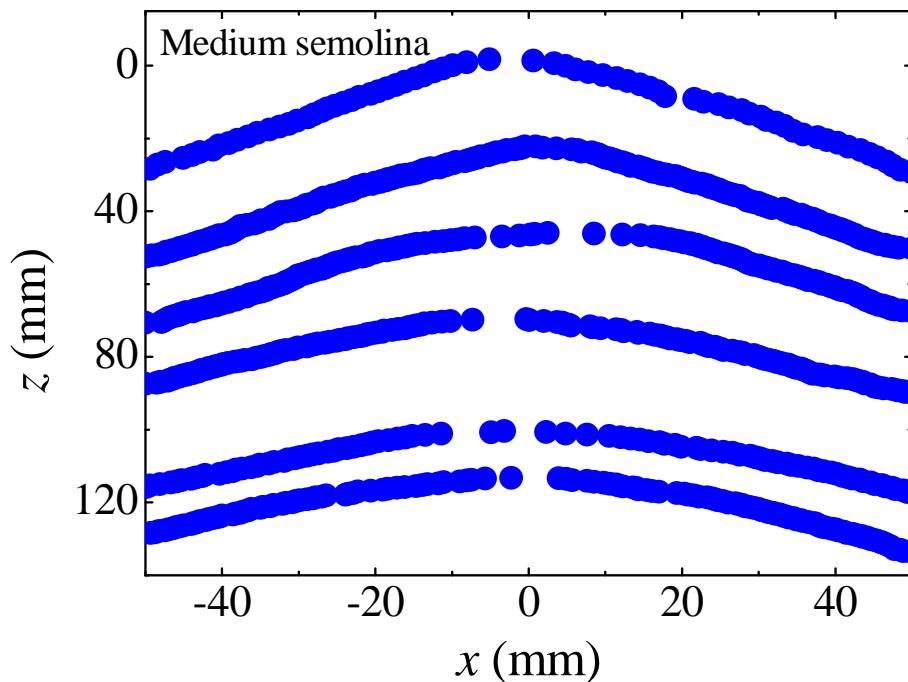
-40 -20 0 20 40

0
40
80
120

-40 -20 0 20 40

Examples of free surface profile evolution of the heap

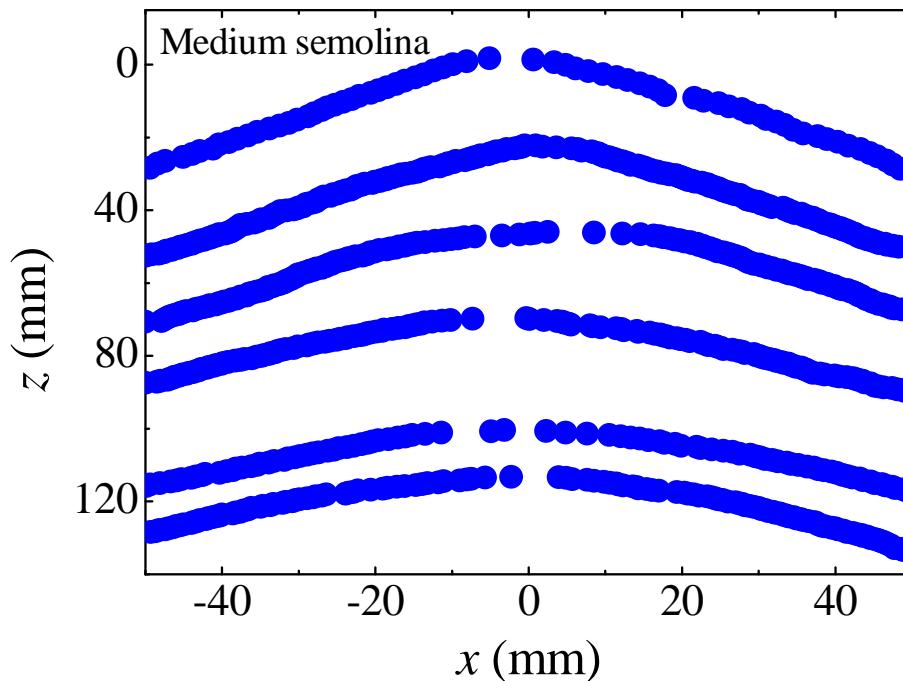
As a function of z_0



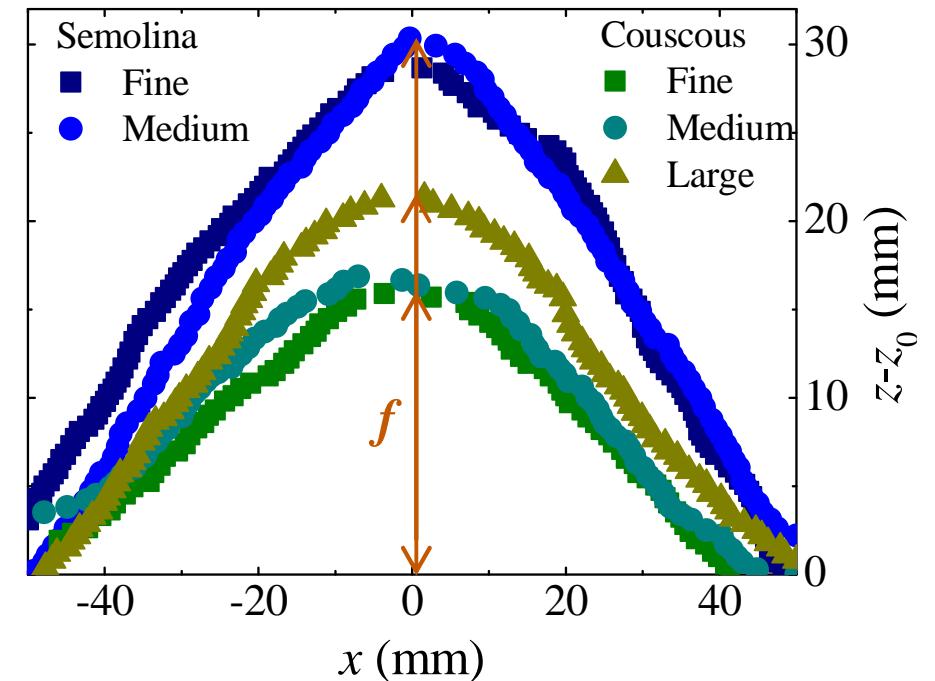
The shape of the free surface profile **evolves** with z_0

Examples of free surface profile evolution of the heap

As a function of z_0

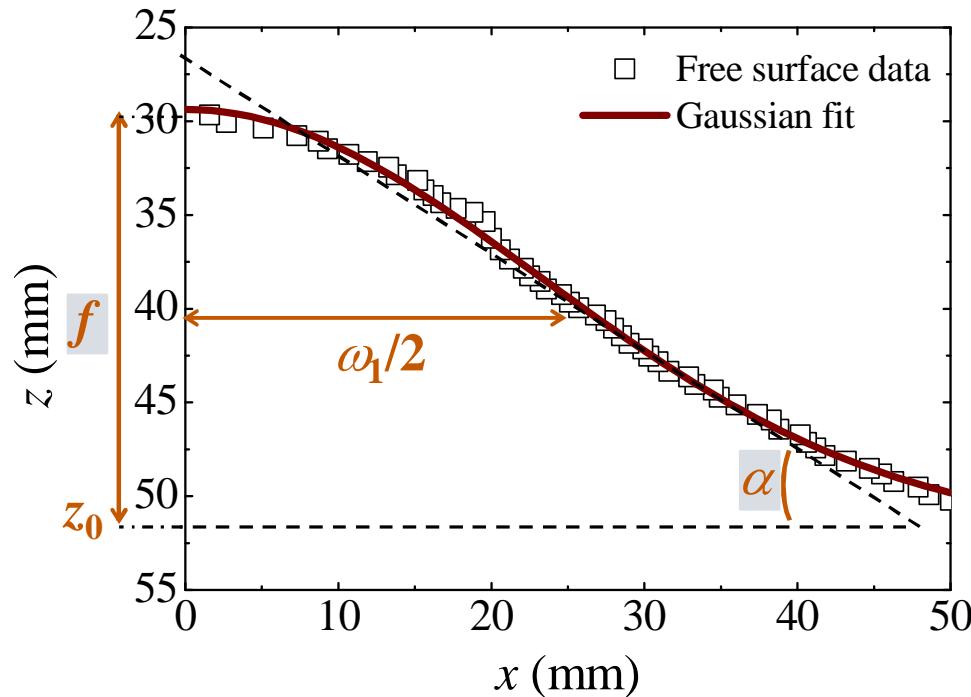


As a function of particle



The shape of the free surface profile **evolves** with z_0 and between **native** and **agglomerated** particles

Free surface profile analysis



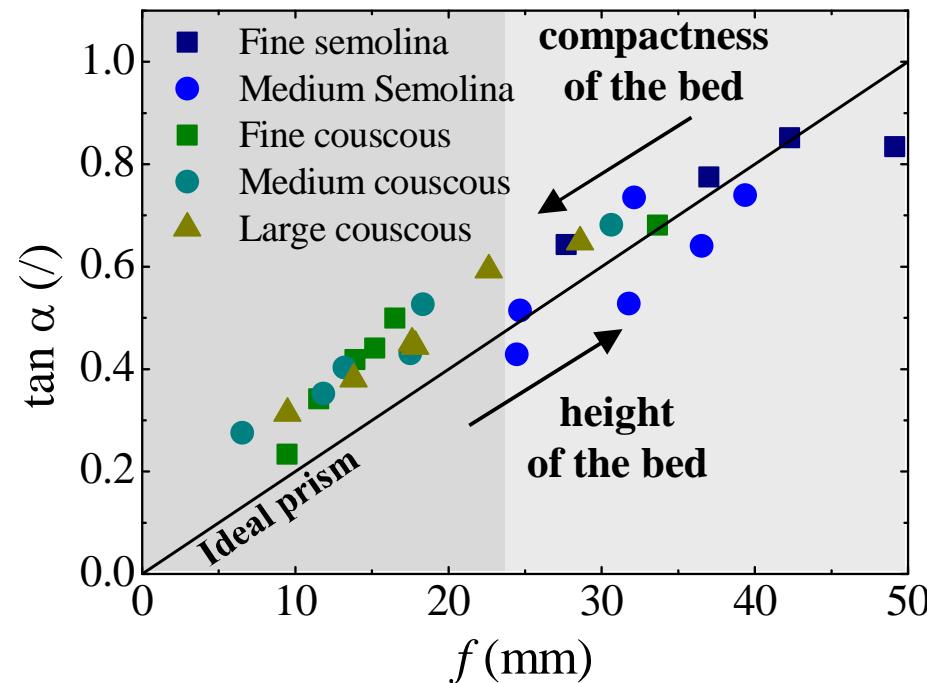
Gaussian fit

$$z(x) = z_0 + \frac{\omega_1}{\sqrt{4\ln(4)}} e^{-\frac{x^2}{\omega_1^2}}$$

f is the deflection
 $2 \omega_1 = \omega_0 / \sqrt{\ln(4)}$
 ω_1 is the width of the gaussian fit

$$f(x) = \frac{\omega_1}{\sqrt{\pi}} \tan^{-1} \left(\frac{x}{\omega_1} \right)$$

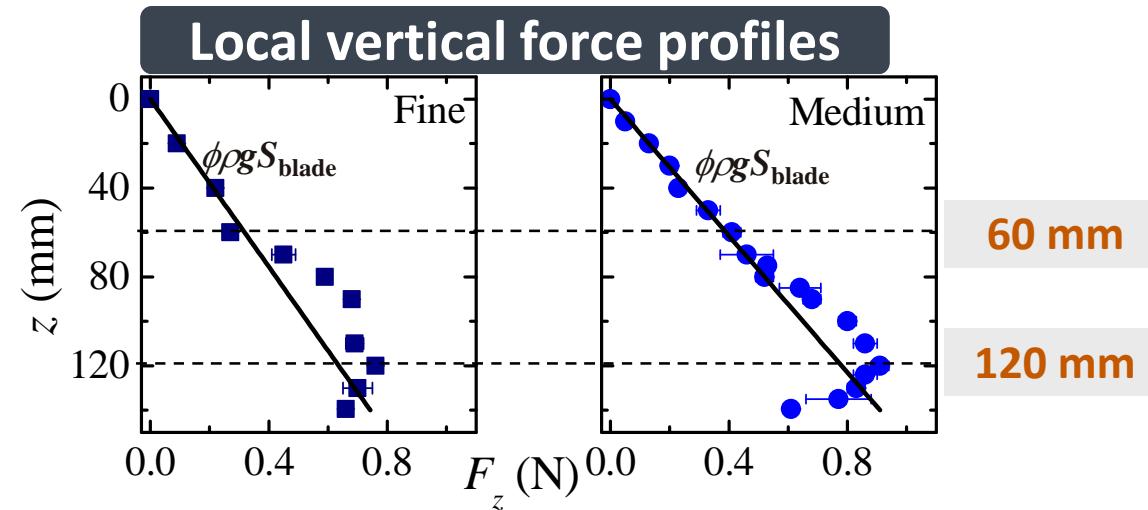
Fit parameter evolution of the heap



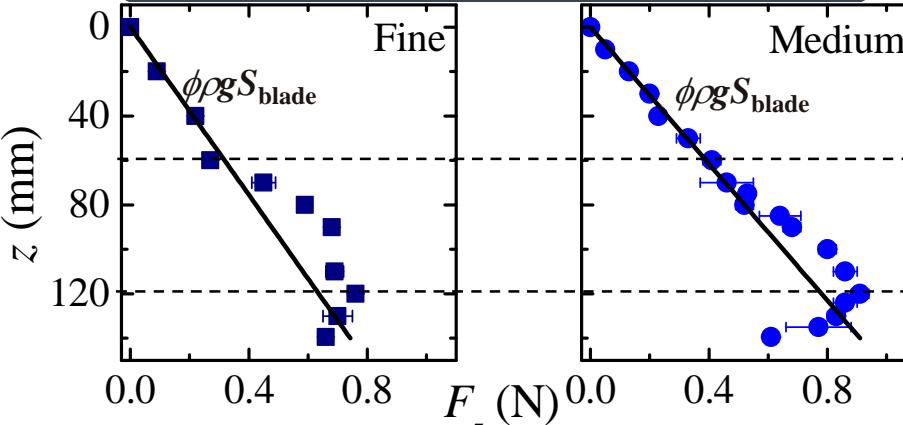
Two significant regimes:

- „ Semolinas – **sloping** heap of **high** amplitude \leftrightarrow **low** bed compactness
- „ Couscous – **plane** heap of **low** amplitude \leftrightarrow **high** bed compactness

Semolina



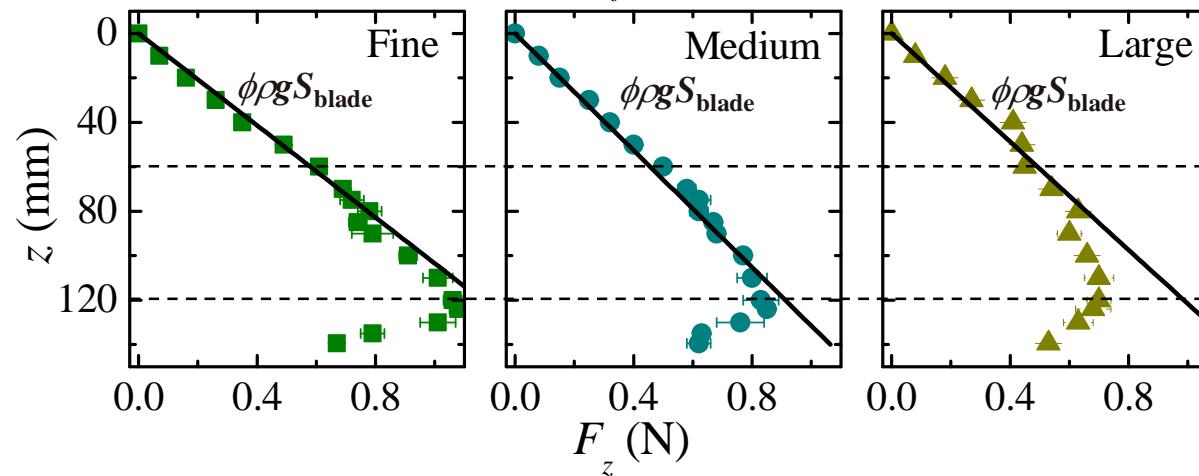
Semolina

Local vertical force profiles

60 mm

120 mm

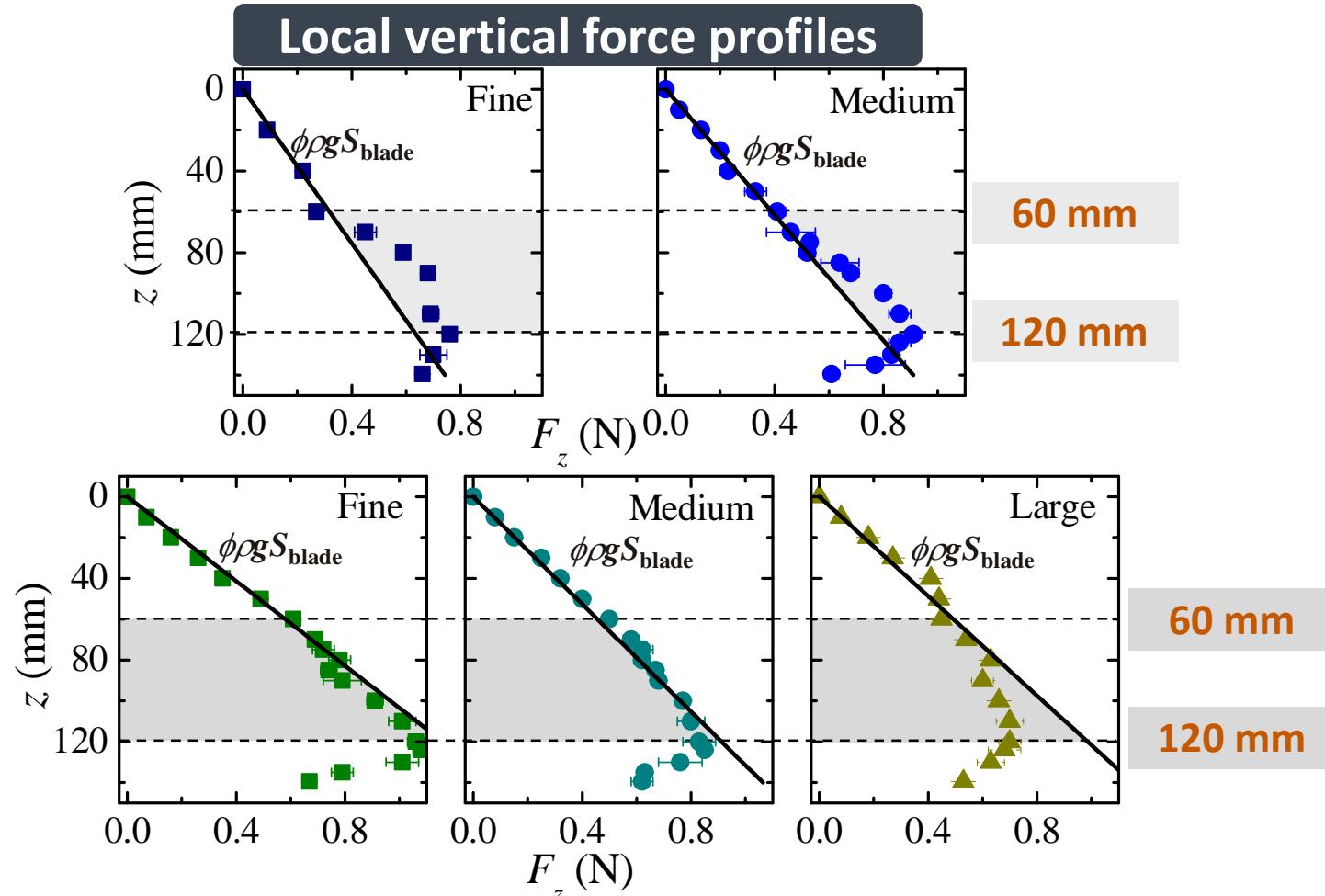
Couscous



60 mm

120 mm

Semolina



Two distinct regimes for $60 \text{ mm} \leq z \leq 120 \text{ mm}$:

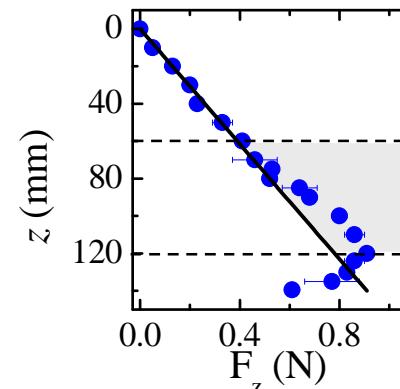
- “ Semolina – local vertical force profile > pseudo-hydrostatic profile
 \leftrightarrow low bed compactness
- “ Couscous – local vertical force profile > pseudo-hydrostatic profile
 \leftrightarrow high bed compactness

Free surface profile of the heap / Local vertical force profile

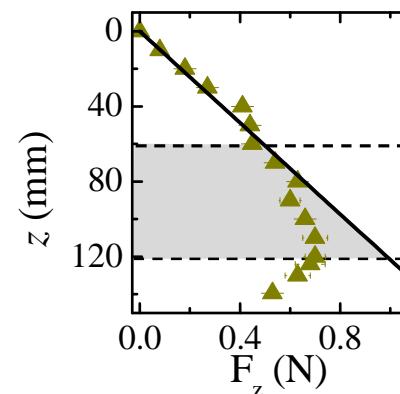
Medium semolina



Large couscous



60 mm
120 mm



60 mm
120 mm

Two distinct regimes for $60 \text{ mm} \leq z \leq 120 \text{ mm}$:

- “ Semolinas – **sloping** heap \leftrightarrow **low** lateral deflection of the local vertical force
- “ Couscous – **plane** heap \leftrightarrow **high** lateral deflection of the local vertical force \Leftrightarrow **Local Janssen's profile**

- “ 2D rheological device for measuring the local vertical force inside ensiled granular media and capturing their free surface implementation of the powder bed.
- “ Correlation between the history of the bed implemetation and the local force distribution inside an ensiled granular medium:
 - The more sloping the powder heap is, the more high the intensity of the local force is, with regard to its pseudo-hydrostatic state (for $60 \text{ mm} \leq z \leq 120 \text{ mm}$).

- “ 2D rheological device for measuring the local vertical force inside ensiled granular media and capturing their free surface implementation of the powder bed.
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Influence of powder properties on the local vertical force profiles
→ Poster of Duri et al.



Thème 3 Propriétés et caractérisations

Thank you for your attention

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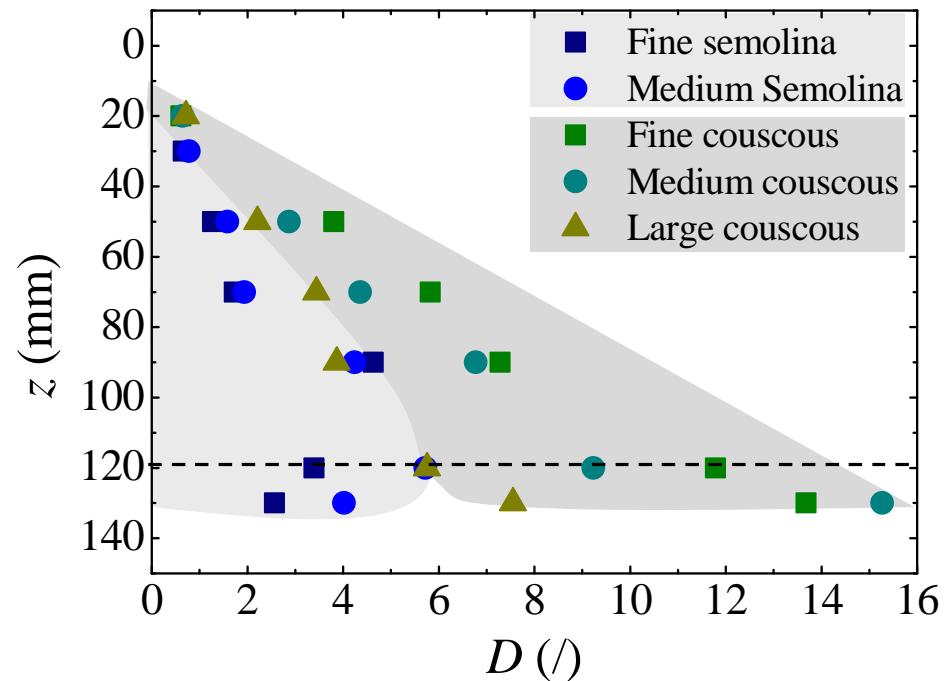
* duri@supagro.inra.fr

8th April 2015

Adimensional D parameter

$$\frac{f(z)}{F(z)} = \frac{\partial f(z)}{\partial z} S(z)$$

f is the deflection
 F is the local vertical force
 S is the the slope of the local hydrostatic profile

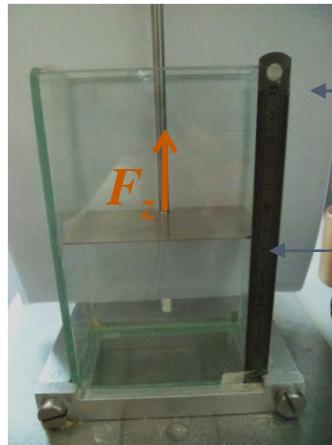


Two significant regimes:

- “ $0 \text{ mm} \leq z \leq 120 \text{ mm}$ – linear trend of D – Slope_{semolinas} > Slope_{couscous} ”
- “ $z \geq 120 \text{ mm}$ – bottom effect → Deviation of D – Left semolinas & Right couscous ”

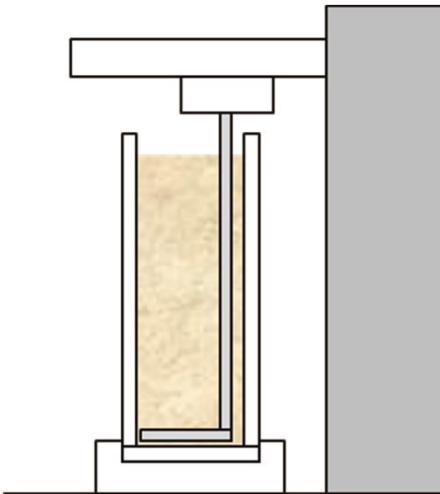
2D rheological device

Global vertical force



cell
(51 x 100 x 160 mm)
blade sensor
(50.5 x 98.5 mm)

Front view



Side view
of the texture analyser

Measurement of the **vertical force**
at the **bottom** of the cell
 $0 < z \leq 14$ cm (height of the bed)