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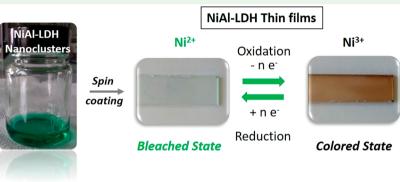


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Electrochromic Thin Films Based on NiAl Layered Double Hydroxide Nanoclusters for Smart Windows and Low-Power Displays

Paulmanickam Koilraj, Masanori Takemoto, Yasuaki Tokudome, Angelique Bousquet, Vanessa Prevot,* and Christine Mousty*





ABSTRACT: To develop electrochromic thin films for smart windows and low-power displays, homogeneous thin films were produced by spin coating colloidal NiAl layered double hydroxide (LDH) nanocluster solutions on a fluorine-doped tin oxide (FTO) glass substrate. The nano-LDH dispersion was synthesized via a facile one-step epoxide mediated process at room temperature. *In situ* relative transmittance measurements at 400 nm, recorded during potential scans in cyclic voltammetry or differential pulse chronoamperometry, showed the electrochromic behavior of the homogeneous thin films. The impact of various parameters on the electrochromic properties of the films was detailed, such as the thickness of the film, the nature of the electrolyte, and the presence of electroactive anions. The electrochromic properties, namely, the change in transmittance (ΔT) and the bleaching reversibility, were greatly improved using alkaline metal hydroxide as the electrolyte and in the presence of Fe(CN)₆⁴⁻. The performances that we reached from the deposition of nanoclusters can be advantageously compared to the literature with $\Delta T = 70\%$ and fast and good reversibility. Upon calcination, the NiAl-LDH film converted into mixed oxides (NiO and NiAl₂O₄). The higher the calcination temperature, the lower was the ΔT value. The presence of porosity within the thin films, through the introduction of sacrificial polymeric beads and then decomposition at 400 °C, was investigated, highlighting an enhancement of the ΔT value attributed to better accessibility to the nickel redox sites.

KEYWORDS: electrochromism, layered double hydroxides, thin films, nanoclusters, ferrocyanide

1. INTRODUCTION

Electrochromism¹ relates to a reversible change of the optical properties of a material induced by an external applied potential. Electrochromic (EC) materials have shown great interest in electrochromic device development for potential applications in the smart window, low-power display, antiglare rearview mirror, and so on.² Among the different electroactive species described for electrochromism, such as metal oxides (WO₃, IrO₂, MoO₃, Nb₂O₅, NiO),^{3,4} hexacyanometallates, viologens,⁵ conjugated polymers (polyaniline, polypyrrole, and poly(3,4-ethylenedioxythiophene)/poly(styrenesulfonate) (PEDOT:PSS)),⁶ and hybrid materials,⁷ layered double hydroxides (LDH), displaying versatile chemical composition, were also reported as potential candidates in designing electrochromic devices. The structure of LDH is related to

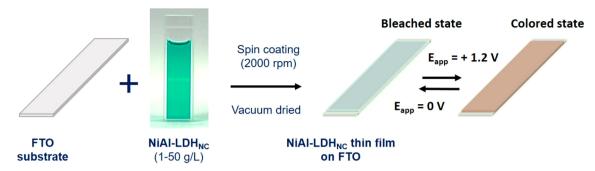
that of brucite, M^{II}(OH)₂, in which some of the M²⁺ cations were replaced by trivalent cations and intercalated anions between the layers maintain the electroneutrality.⁸ Their layered structure, wide chemical compositions due to a variable isomorphous substitution of metal cations, variable layer charge density, ion-exchange properties, reactive interlayer space, and rheological and colloidal properties made LDH and hybrid LDH⁹ interesting inorganic matrices

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Scheme 1. Schematic Illustration of the Research Carried out in This Work from the NiAl-LDH $_{\rm NC}$ Thin Film Preparation to the Study of Their Electrochromic Properties



in various applied fields such as environmental remediation, 10,11 catalysis (photo, electro, and bio), $^{12-17}$ biomedical applications, 18,19 energy storage/conversion systems, 20,21 and polymer nanocomposites.

In the field of electrochromism, the benefit of LDH materials has been demonstrated through different strategies. Electrochromic films were fabricated from positively charged LDH exfoliated nanosheets and anionic electrochromic species such as Prussian Blue $KFe^{III}[Fe^{II}(CN)_6]$, PEDOT:PSS through a layer by layer approach.^{25,26} Systematically, the electrochromic properties were enhanced by the presence of twodimensional LDH nanosheets in the thin films, leading to periodic long-range structures and homogeneous morphologies. Such superior performances were ascribed to an optimal distribution of the electrochromic species within the ordered film structure, which favored the ion diffusion and facilitated availability to active sites. In the same way, spiropyran, which is a neutral molecule, was also involved in the preparation of a switchable bifunctional (electrochromism and electroluminescence) ultrathin film.²⁷ To promote the layer-by-layer assembly based on electrostatic interactions, 28 negatively charged micelles of an amphiphilic block copolymer were used to encapsulate the spriopyran. The fabrication of photochromic films following the same layer-by-layer strategy involving CoAl-LDH nanosheets and poly(vinyl alcohol) modified decatungstate was also reported by Wang et al.22

In parallel, intrinsic EC properties of LDH matrices were also investigated by Villemure's group. 31-34 As observed for NiO and Ni(OH)₂, in NiAl-LDH, the electrochemical oxidation of Ni sites in the layers is accompanied by a color change from clear to brown, which confers an EC behavior to this LDH.32-34 However, the main limitations for the use of NiAl-LDH matrices in electrochromic devices are related to the low electrochemical accessibility of the Ni sites in the layer and the limited reversibility of the EC process, which induce a moderate contrast between the bleached and colored states and slow bleaching of the films. Interestingly, the addition of electroactive ions, such as $[Co(bpy)_3]^{2+}$, $[Ru(bpy)_3]^{2+}$, $[Fe(CN)_6]^{4-}$, and $[Ru(CN)_6]^{4-}$, in the electrolyte acting as electron mediators in the electrochemical oxidation and reduction of the Ni sites, is effective in improving the bleaching rate and the contrast of the film during the redox process.³² Further research is still required to obtain desirable homogeneous and transparent thin films of NiAl-LDH with improved accessibility of Ni sites and suitable EC properties. In the literature, it is reported that many parameters can be adjusted and tailored to improve the EC properties of inorganic materials^{1,2} and particularly the morphology and

the structure of the electrochromic particles. These latter are usually related to the synthesis method and parameters used such as the nature of the precursors, the precipitant agent, the pH, the supersaturation level, and the temperature. It is noteworthy that a variety of approaches can be used to prepare LDH³⁵ such as direct coprecipitation, the urea method, the polyol method, and hydro- and solvothermal treatments, which in certain cases can tune the performances in the materials. For instance, in the case of NiAl-LDH synthesized by a glycineassisted hydrothermal method,³⁵ 3R₁-2H₁ intergrowth, which corresponds to the introduction of the 2H₁ stacking order into the 3R₁ LDH structure, was evidenced, resulting in a net increase of the accessibility to the Ni site, enhancing the electrochemical response.³⁶ Unfortunately, in this latter case, the particle size of around 200 nm is not favorable to the formation of homogeneous and transparent thin films.

In the present study, a novel scheme is proposed to construct an LDH-based EC system to achieve tunable homogeneous films with controllable structural properties and high optical transparency starting from the colloidal dispersion of NiAl-LDH nanoclusters (Scheme 1). By optimizing the film thickness, the electrolyte, and the presence of a redox mediator, we reached a nano-LDH-based EC system showing excellent performance compared to the literature. Since NiO is also described as a promising candidate in electrochromism, the films of derived NiAl-LDH $_{\rm NC}$ oxide and mixed oxides, obtained after calcination, were also investigated for comparison, with special attention to the effect of temperature of the thermal treatment and the film porosity.

2. EXPERIMENTAL METHODS

2.1. Synthesis of NiAl-LDH Nanoclusters by the Epoxide Method. The synthesis of NiAl-LDH nanoclusters (NiAl-LDH $_{\rm NC}$) was performed as recently reported. In brief, NiCl $_2$ ·6H $_2$ O (0.594 g; 2.50 mmol) and AlCl $_3$ ·6H $_2$ O (0.302 g; 1.25 mmol) were dissolved in a mixed solvent containing ethanol (1.5 mL; 25.7 mmol), water (1.0 mL; 55.6 mmol), and acetyl acetone (130 μ L; 1.25 mmol). The mixture was stirred magnetically for 30 min at 20 °C in a closed container. Then, 1.31 mL of propylene oxide was added and stirred for 1 min to homogenize the sol and stored at 20 °C in a closed container for further use. The green sol became a gel after 2 h and went back to its original sol state after 24 h.

2.2. Thin Film Preparation. Fluorine doped tin oxide (FTO) glass substrates coated with dilute suspensions of NiAl-LDH_{NC} were prepared to conduct the electrochromic studies. The FTO glass substrates (SOLEMS 80/1.1; 1.5×6 cm) were cleaned in water and then in ethanol for 15 min under sonication before coating. The LDH suspension was diluted to obtain 1–50 g/L NiAl-LDH_{NC} in either ethanol or an ethanol/water mixture (0.38:0.62). 200 μ L of NiAl-LDH_{NC} suspension was spin-coated (WS-400/500B Lite Series Spin

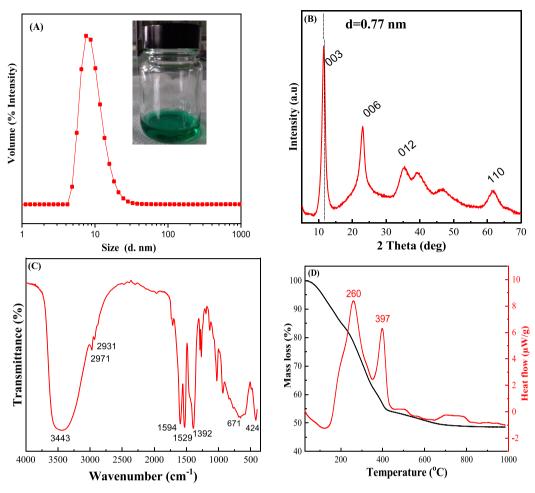


Figure 1. (A) Dynamic light scattering particle size (inset: digital photograph of the as-prepared suspension), (B) PXRD pattern, (C) FTIR spectrum, and (D) TG analysis of NiAl-LDH_{NC}.

processor from Laurell Technologies Corporation) on cleaned FTO glass substrates at 2000 rpm for 2 min. The films were vacuum-dried at 60 °C for 1 h and kept at room temperature for 1 day before analysis. Calcined films were obtained by thermal treatment under air at fixed temperatures for 4 h. Porous thin films were prepared by mixing NiAl-LDH $_{\rm NC}$ with Sikalatex dispersion (12 wt %) containing stabilized latex nanoparticles with a diameter of 116 nm and zeta potential of -48 mV. The LDH/latex weight ratio was fixed at 1:0.2, and 200 $\mu{\rm L}$ of this mixture was deposited on the FTO substrate by spin coating, and subsequently, the sample was calcined at 400 °C for 4 h to remove the polymer beads, according to the temperature of decomposition of the beads determined by TGA.

2.3. Electrochromic Measurements. The electrochromic cell was assembled in a UV-vis quartz cell with a three-electrode system. The cell consists of LDH coated FTO as a working electrode, an Ag—AgCl reference electrode, and Pt wire as a counter electrode. The electrochemical measurements (cyclic voltammetry (CV) and differential pulse amperometry (DPA)) were performed with a potentiostat BioLogic SP-150, and the *in situ* change in the optical transmittance was recorded with a UV-vis spectrophotometer (Shimadzu v-2400) at 400 nm wavelength. 0.1 M aqueous solutions (3 mL) of sodium borate buffer (pH 10), LiOH, NaOH, KOH, or LiClO₄ were used as electrolytes. The effect of electroactive anions on the electrochromic properties was studied with 0.1 mM K₄Fe(CN)₆, 0.1 mM K₄Ru-(CN)₆, and 0.1 mM 2,2'-azino-bis(3-ethylbenzothiazoline-6-sulfonic acid) (ABTS), purchased from Sigma-Aldrich.

2.4. Characterization Techniques. Powder X-ray diffraction (PXRD) measurements of NiAl-LDH_{NC} dried samples were performed using a Philips X'Pert Pro diffractometer using Cu $K\alpha$ radiation. Fourier transformed infrared (FTIR) spectra were recorded

in transmission mode using the KBr pellet technique with a Nicolet 5700 spectrometer from Thermo Scientific. Thermogravimetric analyses (TGA) were made using a Setaram 92-16.16. Hydrodynamic diameters (d, nm) of NiAl-LDH_{NC} and latex beads were measured by dynamic light scattering (DLS) using a Zetasizer Nano ZS instrument (Malvern Instruments) in dilute conditions. Scanning electron microscopy (SEM) images of NiAl-LDH_{NC} thin films were recorded using a JSM-7500F field emission scanning electron microscope. The film thicknesses were measured with an Alpha-step IQ surface profiler (KLA 134Tencor). The film optical indexes (refractive index and extinction coefficient) were determined from phase modulated spectroscopic ellipsometry measurements with a Jobin-Yvon UVISEL (0.75-4.75 eV and fixed 70° incident angle) apparatus. The ellipsometric ratio $\rho = \tan \Psi \exp(j\Delta)$ was determined from the quantities Is = $\sin 2\Psi \sin \Delta$ and Ic = $\sin 2\Psi \cos \Delta$. The quantities Is and Ic were measured as a function of incident photon energy and compared to values deduced from a model describing the sample staking (substrate/film) and their optical properties. Different films were then simulated with a "New Amorphous" model.

3. RESULTS AND DISCUSSION

3.1. Analysis of NiAl-LDH Nanocluster Formation. The NiAl-LDH nanoclusters (NiAl-LDH $_{\rm NC}$) were successfully prepared by the epoxide route^{38,39} using propylene oxide (PO) and acetylacetone (acac) in high supersaturation conditions, as previously described by Tokudome et al.³⁷ Dynamic light scattering analysis of the colloidal dispersion indicated the presence of nanoparticles with an average particle size of 9 nm (Figure 1A), in good agreement with the literature

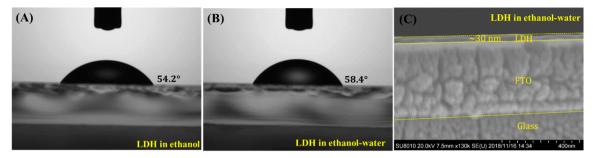


Figure 2. Photograph of the effect of LDH (25 g/L) dispersing solvent on the contact angle measurement (A, B) and SEM image (C) of NiAl-LDH $_{NC}$ thin film.

and TEM image (Figure S1).37 As expected, the PXRD of NiAl-LDH_{NC} sol dried at 50 °C showed a typical pattern ascribed to the LDH phase in rhombohedral $(R\overline{3}m)$ symmetry with d_{003} -spacing of 0.77 nm corresponding to Cl⁻ interlayer anions (Figure 1B). The crystallite size, calculated from (003) basal reflection using the Scherrer method, is estimated at ~6 nm. On the FTIR spectrum, the formation of LDH matrices is further confirmed by the presence of a broad band at 3443 cm⁻¹, corresponding to the -OH stretching vibration, and the bands at 671 and 424 cm⁻¹, attributed to $\nu_{\rm MO}$ and $\delta_{\rm O-M-O}$ respectively (Figure 1C). Acac adsorption on the NiAl-LDH_{NC} surface was also shown by the bands at 2971 and 2931 cm corresponding to the -CH stretching vibration, the intense band at 1594 cm⁻¹, corresponding to C=O stretching vibration, and the bands at 1529 cm⁻¹, attributed to the CC stretching mode vibration of Ni-acetyl acetonate. The bands at 1452 and 1392 cm⁻¹ can be assigned to the δ C=O and ν CH₃ of acac.³⁰ The combustion of the acac ligands adsorbed on the NiAl-LDH_{NC} induces two exothermic events on the TG curve occurring conjointly with the dehydroxylation of the metal hydroxide slabs and the removal of interlayer anions (Figure 1D). Due to the departure of adsorbed acac, a higher value of total weight loss (48.5%) is obtained compared to the theoretical value of 37% expected for a Ni₂Al(OH)₆Cl·2H₂O composition. Such an increase corresponds to roughly 0.72 mol of acac adsorbed per mole of LDH nanoclusters.

3.2. NiAl-LDH_{NC} Thin Films. The LDH thin films were prepared on FTO electrodes by spin coating using diluted NiAl-LDH_{NC} solutions. For a mass concentration of 25 g/L, the contact angle of thin films prepared using either ethanol (EtOH) or a mixed ethanol/water (EtOH/H₂O 0.38:0.62 v/v ratio) solution as solvent was almost the same. It suggests that the dispersion solvent does not modify the hydrophobic/ hydrophilic nature of the resulting NiAl-LDH_{NC} thin films (Figure 2A,B). However, the nature of the solvent has an effect on the spin-coating deposition process and strongly affects the thickness of the NiAl-LDH films, leading to values of 62 and 34 nm for ethanol and the mixed EtOH/H₂O dispersion at 25 g/L, respectively (Table 1). The deposition of a lesser amount of LDH from the mixed EtOH/H2O solution could be related to the difference in wettability of the FTO substrate, displaying a contact angle value of 83° for a droplet of water compared to 21° for a droplet of ethanol. Thin films were prepared using LDH concentrations of 1-50 g/L in mixed EtOH/H2O solvent, and their thickness was determined. Obviously, the film thickness increases with the increase in the LDH concentration used up to 50 g/L with a quasi-linear behavior from 10 to 50 g/L (Table 1, Figure S2).

Table 1. Effect of the NiAl-LDH $_{\rm NC}$ Amount in EtOH/H $_2$ O (0.38:0.62 v/v ratio) on the Film Thickness and Change in Transmittance (ΔT , %) during Electrochromic Measurements

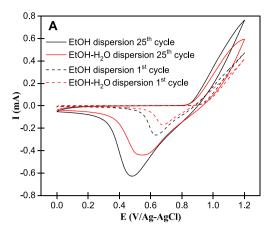
amount of LDH (g/L)	average film thickness ^a (nm)	ΔT^{b} (%)
1	3	4
5	3	13
10	4	20
25	34	30
50	112	14
25 ^c	62	28

^aFilms prepared by spin coating: 200 μ L of sample, 2000 rpm for 2 min; drying: 60 °C vacuum for 1 h followed by 24 h at RT. ^bCalculated from DPA measurements, 1.2 V pulse height, 480 s pulse width. ^cFilm prepared in EtOH.

In good agreement with the value obtained with the profilometer (34 nm) (Table 1), the cross-sectional SEM image of the NiAl-LDH $_{\rm NC}$ thin film deposited from the mixed EtOH/H $_2$ O solvent (25 g/L) clearly shows a thickness of ~30 nm (Figure 2C).

3.3. Electrochromic Behavior of NiAl-LDH Nanocluster Thin Films. The electrochemical response of NiAl-LDH_{NC} thin films coated on FTO in borate buffer (pH 10) is characterized in cyclic voltammetry by a progressive activation process (Figure S3). The typical electrochemical signals observed in the potential window between 0.0 and 1.2 V/ Ag-AgCl correspond to the quasi-reversible oxidation of Ni(II) sites in the LDH lattice governed by an ion diffusional process associated with an electron hopping mechanism in the bulk of the material. 40,41 The oxidation of NiAl-LDH_{NC} is accompanied by a color change from clear to dark brown. 32 However, Villemure and co-workers³² (and the cited references therein) have shown that the conductivity of fully reduced NiAl-LDH film is much lower than that of the partially oxidized film. Consequently, the formation of this reduced insulating phase at the interface between the LDH and FTO electrode slows down the reduction progress of nickel sites in the bulk of the film, leading to a shift of reduction potential (Epc) toward more cathodic values (Figure S3). Hence, the bleaching back to the transparent state occurring upon reduction may become a limiting step in the electrochromic application. Initial investigations were performed to study the influence of the thin film preparation, of the nature of the electrolyte, and of the presence of electroactive ions on the electrochromic ability.

3.3.1. Electrochromic Properties of Thin Films in Borate Buffer. Upon potential scanning in CV, the thin films prepared from NiAl-LDH $_{\rm NC}$ diluted in the two different solvents at 25 g/L, namely, EtOH and EtOH/ ${\rm H}_2{\rm O}$ (0.38:0.62 v/v ratio),



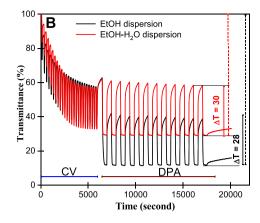
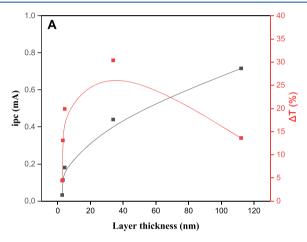


Figure 3. Effect of the dispersing solvent (NiAl-LDH_{NC} 25 g/L) on (A) CV (1st and 25th cycle) and (B) UV—vis transmittance changes at 400 nm (electrolyte, 0.1 M borate buffer, pH 10; CV at ν = 10 mV/s; DPA: 1.2 V pulse height; 480 s pulse width).



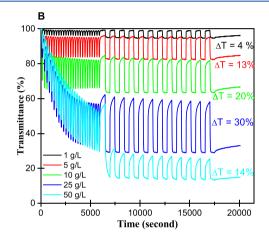


Figure 4. Effect of the thickness of the NiAl-LDH_{NC} thin films on the electrochromic ability. (A) Changes in the cathodic peak current (i_{pc}) and electrochromic contrast (ΔT). (B) UV-vis transmittance change at 400 nm (electrolyte, 0.1 M borate buffer, pH 10; CV at $\nu = 10$ mV/s; DPA: 1.2 V pulse height, 480 s pulse width).

showed a broad and nondefinite oxidation peak and a more definite reduction peak (Figure 3A). The cyclic voltammograms of the thin film prepared using ethanol as dispersant evidenced a cathodic peak current (i_{pc}) of -0.26 mA at 0.64 V in the first cycle, which was increased at the 25th cycle to -0.63 mA at 0.48 V. Comparatively, a slightly lower peak current of -0.17 mA at 0.68 V in the first cycle and -0.44 mA at 0.54 V in the 25th cycle was observed for the film prepared from the ethanol-water dispersion. Figure 3B shows the transmittance of the NiAl-LDH_{NC} thin films as a function of time recorded in situ at 400 nm during the potential scans in CV for 25 cycles at a scan rate (ν) of 10 mV/s and then during successive differential chronoamperometry pulses (DPA) between $E_{app} = 0.0 \text{ V}$ (reduced film) and 1.2 V (oxidized film) for a 480 s pulse width. The total measurement was carried out for around 5 h to study the stability of the electrochromic systems. The progressive increase of the current intensity upon potential cycling in CV (25 cycles) is accompanied by a progressive decrease of the transmittance of the films.

This coloration of the films upon oxidation is not fully reversible upon the cathodic polarization, causing a decrease of the transmittance from 100% to \sim 60% for the reduced films. Such behavior was explained by the formation of an insulating layer at the LDH film/FTO electrode interface, hampering an

efficient full reduction of the nickel sites.³² Moreover, the contrast between the oxidized and the reduced form of both types of films after the 25th cycle is almost similar to the change in transmittance (ΔT) of $\cong 30\%$, irrespective of the film thickness ranging from 34 to 62 nm. However, different electrochromic characteristics were observed in DPA analysis for both cases. The coloring and bleaching efficiency in the transmittance is between 12% and 40% ($\Delta T = 28\%$) for the film prepared from ethanol dispersion (Figure 3B). Conversely, the film prepared from an ethanol-water NiAl-LDH_{NC} dispersion showed a transmittance change from 32% to 62% $(\Delta T = 30\%)$, which is almost equal to coloring-bleaching changes observed during CV scans. This difference in electrochromic behavior can be due to the film thickness (Table 1); a longer oxidation time was necessary to oxidize a thicker film due to diffusional limitations.

To get further insight into the impact of the film thickness, the electrochromic properties of NiAl-LDH $_{\rm NC}$ thin films, prepared with different concentrations (1–50 g/L) in the ethanol—water mixture, were then investigated. Undeniably, the electrochemical response, recorded in CV, depends on the amount of NiAl-LDH $_{\rm NC}$ deposited on the FTO surface (Figure S4) and hence on the film thickness. Indeed, as shown in Figure 4A, the cathodic current ($i_{\rm pc}$) increases with the layer thickness. However, the electrochemical response becomes

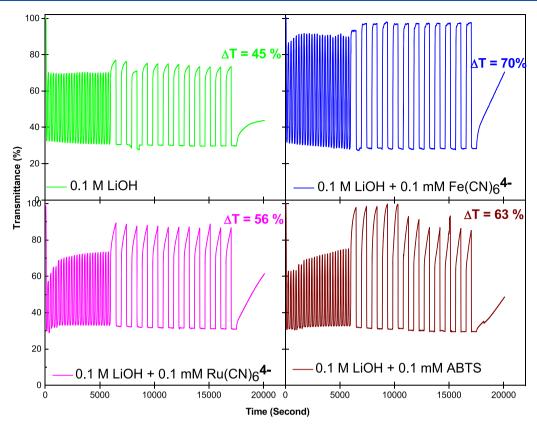


Figure 5. Role of electroactive anions on the electrochromic ability of NiAl-LDH_{NC} thin films: UV—vis transmittance change upon CV at $\nu = 10$ mV/s and DPA with 1.2 V pulse height and 480 s pulse width.

limited for the thicker films in which the reduction progress becomes more difficult, as shown by the shift of the Epc (Figure S4). The in situ transmittance transients indicate that the electrochromic contrast (ΔT) increases until an optimal film thickness of 34 nm at 30% (Figure 4B). Thicker film (112 nm) obtained from 50 g/L dispersion leads to a lower ΔT value (14%) with low bleaching reversibility. It is worth mentioning here that even if the thinner films display moderate ΔT values, the reversibility of the bleaching corresponding to Ni³⁺ to Ni²⁺ reduction is almost constant in CV and DPA, probably due to the low film thickness and an efficient diffusion within the whole film. At 25 g/L, the reversibility is limited but shows higher contrast, which provides room for further exploration. Hence, the film prepared from a 25 g/L LDH concentration in the ethanol-water mixture was chosen in the following to further explore the electrochromic behavior.

3.3.2. Effect of Electrolyte Solution on the Electrochromic Properties of the Thin Films. In a previous study, we have shown that the electrochemical response of NiAl-LDH films depends on the pH and the composition of electrolytes. 40 To improve the coloration-bleaching efficiency, different electrolytes, such as 0.1 M sodium borate buffer (pH = 10), LiOH, NaOH, KOH (pH \cong 13), and LiClO₄ (pH \cong 7), were tested. Figure S5A confirms that the peak position and current intensity recorded in CV depend on the pH and to a certain extent on the nature of alkali cations in the electrolyte. With the electrochemical transfer being more efficient in alkaline medium, the peaks are shifted toward less anodic potentials and the current intensity increases. Concerning the electrochromic properties in LiClO₄, the films displayed lower contrast than in the other electrolytes ($\Delta T \cong 10\%$) due to a smaller amount of Ni sites involved in the electrochemical

transfer (Figure S5B). In comparison with borate buffer solution, the electrolytes based on alkali metal hydroxide, i.e., LiOH, NaOH, and KOH, immediately showed a stable electrochromic response upon potential cycling in CV with a minimum transmittance of ~30% and a contrast $\Delta T \cong 39\%$ (Figure S5B). LiOH was chosen as a supporting electrolyte in the following.

3.3.3. Effect of Electroactive lons on the Electrochromic Properties of the Thin Films. Under these experimental conditions, the bleaching of the colored film was not completely reversible, with only ~70% of transmittance for the reduced form of the films. Villemure and co-workers have shown that the presence electroactive ions in the electrolyte, i.e., $\text{Ru}(\text{bpy})_3^{2+}$, $\text{Co}(\text{bpy})_3^{2+}$, $\text{Fe}(\text{CN})_6^{4-}$, and $\text{Ru}(\text{CN})_6^{4-}$, may improve the contrast between the bleaching and the colored states of the NiAl-LDH transparent electrodes, $^{32-34}$ the electroactive anions playing the role of electron mediators in the electrochemical process.

Figure S6 shows the transmittance of NiAl-LDH_{NC} as a function of applied potential recorded *in situ* during the 25th potential scan in 0.1 M LiOH containing different electroactive ions (0.1 mM Fe(CN)₆⁴⁻, Ru(CN)₆⁴⁻, and ABTS). With Ru(CN)₆⁴⁻, there is no significant modification of the transmittance transient from that obtained in the blank electrolyte. The transmittance of the film drops rapidly when the potential reaches the foot of the oxidation peak at \sim 0.6 V and remains stable until the potential returns to \sim 0.4 V where the electrochemical reduction process begins. In all cases, the same minimal transmittance value was reached (\sim 30%); this value depends on the optimum film thickness. In the presence of ABTS, the peaks in the CV are slightly shifted toward less anodic potentials, but there is no significant change in

electrochromic contrast, similar to $\mathrm{Ru}(\mathrm{CN})_6^{4-}$. However, with $\mathrm{Fe}(\mathrm{CN})_6^{4-}$, the transmittance of the reduced film returns to nearly 90%, leading to an enhancement of the electrochromic contrast. As already observed by Villemure and co-workers, ³² the bleaching of the film occurs in two steps, the first one corresponding to the direct reduction of Ni sites in the LDH and the second to the mediated reduction by $\mathrm{Fe}(\mathrm{CN})_6$, which remains an efficient mediator for the reduction in basic medium. The same tendency was clearly observed in DPA experiments (Figure 5), highlighting the intrinsic advantage of using $\mathrm{Fe}(\mathrm{CN})_6^{4-}$ as a redox mediator.

These data can be advantageously compared with the values reported in the literature for other NiAl-LDH EC devices (Table S1), in particular with those analyzed in situ during CV $(\approx 15-20 \text{ scans})$ in borate buffer in the presence of Fe(CN)₆⁴⁻. In all cases with the help of this redox mediator, the color changes were reversible with a transmittance returning to nearly 90-100% at the end of each scan. However, the oxidized colored states were less dark. For instance, a NiAl-LDH thin film, prepared from a classical coprecipitated LDH phase, displayed contrast values (ΔT) of 35% and 10% in borate buffer solution at pH 8 and 10, respectively.³² Similar values are reported for a porous and nonporous NiAl-LDH thin film prepared by electrogeneration, with a maximum ΔT value of $\approx 30\%$. Moreover, with NiAl- ${\rm LDH_{NC}}$, the electrochromic response in the presence of ${\rm Fe(CN)_6}^{4-}$ is stable and reproducible over a long time (>3 h) when recorded in DPA (Figure 5), with 98% of the transmittance for the reduced film and a $\Delta T \cong 70\%$, which is much higher than in the blank LiOH solution or with the other electroactive molecules (Table S1).

The electrochromic performance of the thin films is generally relevant to a short switching time of coloration and bleaching. 42,43 The color switching time of the NiAl-LDH $_{\rm NC}$ thin film was therefore studied using DPA with an alternative bias from 0 to 1.2 V and a short pulse width of 60 s. (Figure 6).

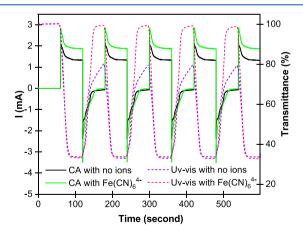


Figure 6. Chronoamperogram and transmittance changes of NiAl-LDH_{NC} thin films in 0.1 M LiOH solution with and without 0.1 mM $Fe(CN)_6^{4-}$ (DPA with 1.2 V pulse height and 60 s pulse width).

These transmission transients clearly show that the bleaching process in LiOH is slow and the transmittance reached after 60 s was around 80%. In the presence of ${\rm Fe(CN)_6}^{4-}$, the bleaching process becomes faster, and a stable transmittance of \sim 98% is reached after less than 30 s. The kinetics of coloration seems to be similar in both media with an average response time of around 25 s.

3.4. Electrochromic Ability of the Thin Films of NiAl-LDH_{NC} Derived Mixed Oxides. Since the NiO films have been deeply studied as materials for electrochromism in the literature, showing that the NiO electrochromic properties were strongly dependent on the annealing temperature, 31,44 the effect of a moderate thermal treatment of the NiAl-LDH_{NC} thin film on the electrochromic response was also investigated. As previously evidenced by TGA (Figure 1D), NiAl-LDH_{NC} films are decomposed through dehydration and dehydroxylation of the metal hydroxide slabs. These two steps occur conjointly with the exothermic acac combustion. PXRD patterns of NiAl-LDH_{NC} were recorded after calcination at different temperatures (Figure S7) showing a typical LDH decomposition behavior. 45,46 The LDH layered structure is maintained during the dehydration steps up to 200 °C despite partial amorphization traduced by a net decrease of the reflection intensity. Above this temperature, the lamellar structure collapses, and the diffraction lines of NiO and NiAl₂O₄ spinel phases begin to appear, becoming more intense at higher temperatures because of the crystallization of the oxide phases.

3.4.1. Calcination Temperature of NiAl-LDH_{NC} Thin Films. The NiAl-LDH_{NC} films were heated at 200, 300, 400, and 500 $^{\circ}$ C. Ellipsometric measurements were performed to determine the refractive index n and the geometrical thickness of the films after these thermal treatments. The obtained results (Table 2) indicate a decrease of the film thickness from 28 to 19 nm. Such sintering is accompanied by an increase of the refractive index from 1.7 before to 1.8–1.9 after thermal treatment. Both phenomena could be interpreted as film densification after LDH decomposition.

The evolution of the in situ transmittance transients as a function of the calcination temperature of NiAl-LDH_{NC} films (Figure S8) indicated that the annealing treatments increased the bleaching reversibility from 200 °C and reached a maximal value for thermal treatment at 400 °C. However, it is noteworthy that, above 200 °C, the coloration efficiency decreased and the darkening of the oxidized films became less stable upon continuous potential cycling with a progressive decrease in the transmittance. After 25 cycles, mixed NiO/ NiAl₂O₄ film formed at 400 °C has a minimum transmittance of only 65% and an electrochromic contrast $\Delta T \cong 35\%$ (Table 2). The film annealed at 500 °C, the highest temperature tested, displayed lower coloration (74%) and a smaller color change ($\Delta T \cong 20\%$). Similarly, Chen et al. reported that the calcination of nickel oxide films at high temperatures (T > 300°C) was deleterious to their EC properties.4

3.4.2. Porosity in the Calcinated NiAl-LDH_{NC} Thin Films. One possibility to limit such a decrease of the performance could be to introduce porosity. Indeed, according to Villemure and co-workers, the creation of macroporosity in the film can enhance the permeability of electrolyte/electroactive ions through the film and hence improve the electrochromic properties.³¹ Generally, polystyrene beads are used as a sacrificial template for the generation of macroporosity in inorganic materials. 47,48 In our case, since the positively charged LDH_{NC} heterocoagulate with classical negatively charged polystyrenesulfonate beads, producing opaque inhomogeneous thin films by spin coating, commercially available stabilized latex beads were used for the preparation of porous mixed oxides derived from the NiAl-LDH_{NC} thin film. Typically, the film was prepared by spin coating of a mixed dispersion of NiAl-LDH_{NC} and latex beads (weight ratio

Table 2. Effect of the Temperature of Calcination of NiAl-LDH $_{
m NC}$ Thin Films on the Film Properties and Their Electrochromic Behavior

temperature of calcination ($^{\circ}$ C)	refractive index, n	thickness (nm)	$\Delta T (\%)^a$	transmittance max (%)	transmittance min (%)
60	1.67	28	40	70	30
20	1.94	19	50	83	33
300	1.92	19	50	96	46
400	1.78	24	35	100	65
500	1.81	18	20	94	74
porous 400	1.30	32	49	91	42
an 111: 017: 01361	:011 (10 17/)				

^aRecorded during CV in 0.1 M LiOH ($\nu = 10 \text{ mV/s}$).

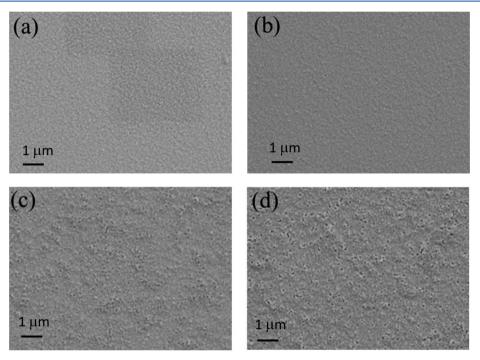


Figure 7. SEM images of (a, b) NiAl-LDH $_{NC}$ and (c, d) NiAl-LDH $_{NC}$ -latex (1:02) composite thin films before and after calcination at 400 $^{\circ}$ C under air.

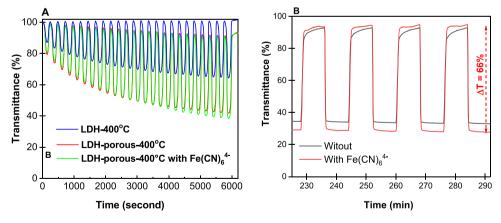


Figure 8. Effect of film porosity on the electrochromic ability of calcined NiAl-LDH_{NC} thin films. UV—vis transmittance changes upon (A) CV (in 0.1 M LiOH, $\nu = 10$ mV/s) and (B) DPA (pulse height of 1.2 V, pulse width of 480 s) of porous films.

1/0.2); the porosity was subsequently generated by calcination of the polymeric sacrificial template. Compared to the NiAl-LDH $_{\rm NC}$ films, which show little change in their appearance except for a smoother surface after calcination at 400 °C (Figure 7), large macropores are clearly observed in the NiAl-LDH $_{\rm NC}$ -latex composite thin film after calcination (Figure 7). From ellipsometric measurements, the porous film seems to be

slightly absorbent in the visible light range, which could reveal that some polymer residues remain in the film. The sample is then modeled as a gradient layer from a bottom composed of a NiAl-LDH $_{\rm NC}$ /latex mixture and a top containing only NiAl-LDH $_{\rm NC}$. An exponential gradient is used, consistent with a diffusion of latex calcination byproducts. Hence, a total film thickness of 32 nm is found with a refractive index of the top

layer of 1.30, significantly lower than for NiAl-LDH $_{
m NC}$ film annealed at 400 $^{\circ}$ C (Table 2).

The permeability properties of the films were then studied in CV using potassium ferrocyanide as a reversible redox probe. To limit the interference with the electrochemical signal of Ni sites in the LDH, the CV was recorded at 0.1 mM FeCN₆⁴⁻ in neutral medium (0.1 M KCl) (Figure S9A). The full coverage of FTO electrodes by NiAl-LDH_{NC} or the NiAl-LDH_{NC}—latex mixture caused a decrease in the electrochemical signal, owing to the impossibility of the electroactive probe to reach the electrode surface. After template removal, well-defined peaks are observed, indicating fast diffusion through the porous films. On the basis of the variation of the anodic current ($i_{\rm pa}$ /A) as a function of the square root of the scan rate ($v^{1/2}$) (Figure S9B), apparent diffusion coefficients ($D_{\rm app}$) were calculated from the Randles-Sevcik equation (eq 1) for each type of modified electrode:

$$i_{\rm p} = 2.69 \times 10^5 n^{3/2} A C v^{1/2} D^{1/2}$$
 (1)

where $n=1\mathrm{e}^-$ transfer, $C=1\times 10^{-7}$ mol cm³, and A= electrode surface (~3 cm²). With the calcined NiAl-LDH_{NC}-latex, the D_{app} value is close to the value obtained at a bare FTO electrode. These results confirm that the porosity of the film is drastically increased using the latex template. Indeed, calcination of the NiAl-LDH_{NC} thin film at 400 °C increases the diffusion of the electrochemical probe but to a lesser magnitude.

Concerning the EC properties, after 25 cycles, the coloration of the porous calcined NiAl-LDH_{NC} film is more intense ($T \cong$ 42%) than for the nonporous calcined film ($T \cong 65\%$) (Figure 8A). The same behavior was described by Villemure and coworkers for electrogenerated NiAl-LDH films.³¹ Apparently, the presence of the electroactive anion FeCN₆⁴⁻ has no significant effect on the EC response of the porous calcined NiAl-LDH_{NC} film (Figure 8A), but the bleaching-coloration process seems to be slightly improved with a shorter response time observed in DPA (Figure 8B) and a contrast ΔT of 66%. The porosity of the films improves the electrochromic properties of NiAl-LDH_{NC} derived mixed oxides, but the activation by potential cycling becomes necessary before reaching a steady state; the contrast (ΔT) remains lower than the EC response obtained under the same experimental conditions with the pristine NiAl-LDH_{NC} film (Figure 5). These results confirm that NiAl-LDH_{NC} films are good candidates for EC applications with fast, reversible, and stable transmittance changes of 70%.

4. CONCLUSION

The NiAl-LDH nanocluster suspension was easily prepared using the epoxide method, allowing the preparation of homogeneous, tunable, and transparent thin films on the FTO substrate by spin-coating. The thickness of the films can be easily tuned from a few nanometers to 112 nm by using suspensions of nanoclusters with concentrations ranging from 1 to 50 g/L. NiAl-LDH $_{\rm NC}$ films display interesting electrochromic properties switching reversibly from white to brown color upon cycling. The optical properties of the NiAl-LDH $_{\rm NC}$ films measured during potential scans in CV or DPA strongly depend on parameters such as the film thickness, the nature of the electrolyte, and the presence of electroactive anions.

We showed that an optimized variation of transmission (ΔT) of 70% can be obtained for a 34 nm thick film in LiOH

and the presence of 0.1 mM $Fe(CN)_6^{4-}$. The presence of electroactive ions in the electrolyte accelerates the bleaching process, leading to a stable transmittance of ~98% after less than 30 s. To our knowledge, compared to the previous studies reported in the literature on electrochromic properties of LDH materials,³² our films prepared from the NiAl-LDH nanoclusters display much better performance. The creation of porosity in the calcined film using a sacrificial polymeric template appears as an advantageous alternative for the mixed oxide films formed at 400 °C. The electrochromic contrast increases from 35% to 49% for the nonporous and porous films annealed at 400 °C, respectively. Finally, our results confirm that NiAl-based LDH films are promising materials for electrochromic applications in the field of smart windows or low-power displays. The use of LDH nanoclusters to prepare the film allowed the electrochromic performances to be improved, and further improvements can be expected with the preparation of porous and nanostructured LDH thin films without the calcination step and the use of nonaqueous electrolytes.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acsanm.0c01026.

TEM image; correlation between film thickness and NiAl-LDH $_{\rm NC}$ concentration used; cyclic voltammograms; effect of the LDH concentration on the voltammograms; effect of electrolyte on the electrochromic ability of NiAl-LDH $_{\rm NC}$ thin films; effect of electroactive anions on the coloring and bleaching of NiAl-LDH $_{\rm NC}$ thin films; PXRD patterns; effect of calcination temperature of NiAl-LDH $_{\rm NC}$ films on the UV—vis transmittance change; electrochromic performance (PDF)

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Notes

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