

N-Heterocyclic carbene/Lewis acid-mediated ring-opening polymerization of propylene oxide. Part 2: Toward dihydroxytelechelic polyethers using triethylborane

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- 1 N-Heterocyclic carbene/Lewis acid-mediated ring-opening
- 2 polymerization of propylene oxide. Part 2: toward
- 3 dihydroxytelechelic polyethers using triethylborane
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Abstract: Propylene oxide (PO) is polymerized by metal-free ring-opening polymerization (ROP) at 25 °C using N-heterocyclic carbenes (NHCs) and triethylborane (Et₃B) as a bicomponent catalytic system. Poly(propylene oxide)s with predictable molar mass up to 60 000 g.mol⁻¹ and low dispersity (D < 1.10) were obtained without the occurrence of undesirable transfer reaction to the monomer. In presence of an alcohol as the initiator, the ROP of PO follows an anionic mechanism assisted by monomer activation improving the efficiency of NHCs for the polymerization of substituted epoxides. Et₃B is involved both in the formation of a in the complexed active center and activation of PO. Interestingly. dihydroxytelechelic PPOs can be readily synthesized not only using 1,4benzenedimethanol but also water, both serving as difunctional initiators. Block

- 1 copolyethers are also prepared by PPO chain extension experiments. All
- 2 (co)polyethers have been thoroughly characterized by ¹H NMR spectroscopy, SEC
- 3 and MALDI-TOF mass spectrometry as means to elucidate the reaction mechanisms
- 4 involved in this chemistry.
- 5 **Keywords:** substituted epoxides, anionic ring-opening polymerization, N-heterocyclic
- 6 carbene, metal-free catalyst, dihydroxytelechelic polyethers

1. Introduction

- 8 Bicomponent catalytic systems based on initiator/chain-end complexation or
- 9 activation, monomer activation, or combination of both strategies were proposed for
- 10 the controlled/living ROP of epoxides in order to obtain (co)polyethers with high
- molar mass and low dispersity. In particular, bicomponent initiating/catalytic systems
- based on the combination of triisobutylaluminum (i-Bu₃Al) as a Lewis acid, and
- various anionic initiators (e.g., alkali metal alkoxides or ammonium salts) or organic
- superbases in presence of hydroxyl-containing initiators were shown to rapidly and
- efficiently control the ROP of various epoxides at 25 °C or below [1-6].
- 16 The last two decades witnessed the advent of organocatalysts in polymer synthesis to
- access polymeric materials free of any metallic residues, with a potential use in high-
- value applications [7-10]. In this context, and to some extent, epoxide monomers
- 19 distinguish from other heterocyclic compounds, such as lactide, lactones or cyclic
- 20 carbonates, as just few organocatalysts allows their efficient ROP. Organocatalyzed

1 ring-opening polymerization of epoxides actually found its roots with the use of non-2 metallic acids to polymerize various monomers, following a cationic-type mechanism. 3 Representative organo-catalysts/initiators for the anionic polymerization or related 4 mechanism of epoxides include onium salts [11-13], phosphazene bases [14-18], N-5 heterocyclic carbenes (NHCs) [19-22] and N-heterocyclic olefins (NHOs) [23, 24]. 6 Although the polymerization rate can be enhanced relatively to reactions employing 7 alkali metal oxides, there are still some limitations for (co)polyethers synthesis by an organocatalytic pathway, such as long reaction times, elevated temperature (above 8 9 45 °C), limited molar masses and more generally a lack of universality for different 10 substituted epoxides. 11 Recently, the rapid and controlled/living ROP of epoxides is carried out by using 12 metal-free dual catalysts, which is composed of mild organic bases such as weak 13 phosphazene bases (e.g., tert-butylimino tris(dimethylamino)phosphorene, t-BuP₁; 1-14 tert-butyl-2,2,4,4,4-pentakis(dimethylamino)- $2\lambda^5$,4 λ^5 -catenadi(phosphazene), t-BuP₂), 15 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU), N-methyl-1,5,7-triazabicyclododecene 16 (MTBD) or onium salts and triethylborane (Et₃B) [25-27]. In these studies, Et₃B is 17 playing a dual role simultaneously, both complexing the initiator/chain-end and 18 activating the monomer substrate, in the same way we have described for i-Bu₃Al [1-19 6]. NHC-catalyzed ROP of epoxides was also investigated in the last decade [19-22]. 20 Due to the inherent nucleophilicity and basicity of NHCs, the polymerization can 21 proceed by anionic or zwitterionic mechanism which leads to the formation of PEO

as mentioned before, there are still some drawbacks of this one-component-catalyzed

polymerization such as low monomer conversion or limited molar mass for PO

polymerization. In order to overcome these limitations and following our interest in

NHCs and the ROP of epoxides utilizing the concept of basicity decrease and

monomer activation, here we report that the association of a NHC with Et₃B achieves

efficiently the (co)polymerization of propylene oxide yielding possibly

7 dihydroxytelechelic polyethers.

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2. Experimental part

10 2.1 Chemicals

11 Tetrahydrofuran (THF; VWR Chemicals BDH, 100%) was dried over

sodium/benzophenone before cryo-distillation and use. Benzyl alcohol (BnOH; Sigma

Aldrich, 99%) was dried over CaH2 then distilled and dissolved in purified THF to

prepare a 0.5 M solution. Milli-Q water (H₂O), used as an initiator, was dissolved in

purified THF into a 0.5 M solution. 1,4-Benzenedimethanol (BDM; abcr GmbH,

99%) was dried by azeotropic distillation of THF then dissolved in THF into a 0.5 M

solution. Propylene oxide (PO; Sigma Aldrich, 99%) and 1,2-butylene oxide (BO;

Sigma Aldrich, 99%) were stirred over CaH2 at room temperature overnight before

distillation. Triethylborane (Et₃B, 1.0 M in THF) was purchased from Sigma Aldrich

and used as received. 1,3-Bis(2,4,6-trimethylphenyl)imidazol-2-ylidene (I^mPh, 98%)

- and 1,3-di-tert-butylimidazol-2-ylidene (I'Bu, 98%) were purchased from Strem
- 2 Chemicals, Inc. and used as received, 1,3-bis(isopropyl)-4,5(dimethyl)imidazol-2-
- 3 ylidene (I[']Pr) was prepared according to the previous reference [28].

4 2.2 Instrumentation

5 NMR spectra were recorded at 25 °C on a Bruker Avance 400 (¹H, 400.2 MHz) using 6 deuterated chloroform (CDCl₃) as the solvent and tetramethylsilane as the internal 7 standard. Molar masses were determined by size exclusion chromatography (SEC) in THF (1 mL.min⁻¹) at 40 °C with 1,3,5-trichlorobenzene (1 mL in 500 mL of THF) as 8 9 a flow marker, using both refractive index (RI) and UV detectors. Analyses were 10 performed using a three-column TSK gel TOSOH (G4000, G3000, G2000 with pore 11 sizes of 20, 75 and 200 Å respectively, connected in series) calibrated with 12 polystyrene (PS) standards to obtain apparent number-average molar mass $(\overline{M}_{n,SEC})$ 13 and D of the polymers. Matrix assisted laser desorption/ionization time of flight mass 14 spectrometry (MALDI-TOF MS) measurements were performed by the CESAMO 15 (Bordeaux, France) on an Autoflex mass spectrometer (Bruker). The instrument is 16 equipped with a laser emitting at 355 nm. Spectra were recorded in the positive-ion 17 mode using the reflectron. Samples were dissolved in THF (10 mg.mL⁻¹), then mixed 18 with a solution of cationisation agent (NaI) in MeOH (10 mg.mL⁻¹) and a solution of 19 matrix, dithranol (1,8-dihydroxyanthracen-9(10H)-one) in THF (10 mg.mL⁻¹), in a 20 volume ratio of 1:1:10. Then, $1\sim2~\mu\text{L}$ of the final solution was deposited onto the 21 sample target and vacuum-dried.

1 *2.3 General polymerization procedure*

- 2 Representative procedure for the ROP of PO. A typical procedure of entry 4 in Table
- 3 1 is as follows. The Schlenk flask was flamed three times on a vacuum line and
- 4 transferred in a glovebox, where IⁱPr (1.67 mg, 0.0092 mmol), dried THF (1.0 mL),
- 5 THF solution of BnOH (0.5 M, 93.0 μ L, 0.046 mmol), Et₃B solution (1.0 M in THF,
- $6 ext{ } 27.6 \mu L$, $0.0276 ext{ mmol}$) and PO (0.98 mL, 14.0 mmol) were successively loaded. The
- 7 flask was then transferred in a fume hood and the reaction mixture was stirred at
- 8 25 °C. To obtain the kinetic plot, small aliquots (ca. 0.05 mL each) were withdrawn
- 9 under an argon flow at different time intervals and diluted with 0.6 mL of CDCl₃
- 10 containing one drop of acetic acid for ¹H NMR analysis to determine the conversion
- of PO. After removal of CDCl₃ by evaporation, the sample was re-dissolved in THF
- 12 for SEC measurement to determine $\overline{M}_{n,SEC}$ and D. The reaction was quenched after 24
- 13 h by addition of a few drops of acetic acid and then an aliquot was withdrawn for ¹H
- 14 NMR and SEC analysis. Solvent was removed under vacuum, and the product
- 15 (viscous liquid) was substantially dried under vacuum at room temperature overnight.
- 16 Conv. (PO) = 87%, $\overline{M}_{n,th}$ = 15.7 kg.mol⁻¹. $\overline{M}_{n,SEC}$ (THF, PS standards) = 16.7 kg.mol⁻¹
- 17 $\frac{1}{1}$, D = 1.09. ¹H NMR (400 MHz, 298 K, CDCl₃): $\delta/ppm = 4.51-4.45$ (BnOH,
- 18 PhCH₂O-), 3.71-3.39 (-OCH₂CH(CH₃)O-), 3.39-3.05 (-OCH₂CH(CH₃)O-), 1.25-
- 19 0.87 ($-OCH_2CH(CH_3)O-$).
- 20 Chain extension experiments. A typical procedure of entry 9 in Table 1 is as follows.
- 21 The Schlenk flask was flamed three times on a vacuum line and transferred in a

1 glovebox, where I'Pr (5.08 mg, 0.028 mmol), dried THF (0.57 mL), THF solution of 2 BnOH (0.5 M, 280.0 μ L, 0.14 mmol), Et₃B solution (1.0 M in THF, 168.0 μ L, 0.168 3 mmol) and PO (0.98 mL, 14.0 mmol) were successively loaded. The flask was then 4 transferred in a fume hood and the reaction mixture was stirred at 25 °C. After 5 h, the 5 magnetic stirrer almost stopped spinning due to the increased viscosity of solution and 6 an aliquot was withdrawn for ¹H NMR and SEC analysis. Conv.(PO) = 100%, $\overline{M}_{n,th}$ = 5.8 kg.mol⁻¹. $\overline{M}_{n,SEC}$ (THF, PS standards) = 6.5 kg.mol⁻¹, D = 1.03. Then a batch of 7 8 BO (1.22 mL, 14.0 mmol) was added under an argon flow, after which the magnetic 9 stirrer gradually started to spin again, and then the flask was kept at 25 °C with 10 stirring for another 24 h. The reaction was guenched after 29 h by addition of a few 11 drops of acetic acid and then an aliquot was withdrawn for ¹H NMR and SEC 12 analysis. Solvent was removed under vacuum, and the product (viscous liquid) was 13 substantially dried under vacuum at room temperature overnight. Conv.(BO) = 74%, $\overline{M}_{\text{n.th}}$ (diblock) = 11.1 kg.mol⁻¹. $\overline{M}_{\text{n.SEC}}$ (THF, PS standards) = 10.7 kg.mol⁻¹, D =14 15 1.06. ¹H NMR (400 MHz, 298 K, CDCl₃): $\delta/ppm = 4.50-4.46$ (BnOH, PhCH₂O-), 16 3.80-3.15 (PPO, $-OCH_2CH(CH_3)O-$) and (PBO, $-OCH_2CH(CH_2CH_3)O-$), 1.60-1.33(PBO, $-OCH_2CH(CH_2CH_3)O-$), 1.27-0.86 (PPO, $-OCH_2CH(CH_3)O-$), 0.90-0.81 17 18 (PBO, $-OCH_2CH(CH_2CH_3)O-$).

3. Results and discussion

- 20 Following the conclusion of a parallel work using NHC's combined with
- 21 triisobutylaluminum (i-Bu₃Al) [29], efficient 1,3-bis(isopropyl)-

4,5(dimethyl)imidazol-2-ylidene, IⁱPr; Figure S1) due its higher nucleophilicity [30] 1 2 was chosen to be combined with Et₃B for the ROP of PO in the presence of different alcohols as initiators. Other NHC's, e.g. 1,3-bis(2,4,6-trimethylphenyl)imidazol-2-3 4 1,3-di-tert-butylimidazol-2-ylidene, I'Bu were shown to be less vlidene, I^mPh and 5 reactive (ESI Table S1). The initial feed ratio of [PO]₀/[-OH]/[NHC]/[Et₃B] was fixed at 300/1/0.2/0.6, targeting relatively high-molar mass PPOs (17.5 kg.mol⁻¹). Use of a 6 7 threefold excess of Et₃B relatively to NHC was based on previous investigations regarding the Lewis pair-mediated ROP of epoxides [26, 27]. When the IⁱPr/i-Bu₃Al 8 9 system is giving a single PPO population, the SEC trace of the resultant PPO showed 10 a bimodal molar mass distribution, with a small side peak having twice the molar mass of the main population (discussed after) despite exact similar experimental 11 12 conditions and same solvent, monomer, NHC batches.

Scheme 1. Illustration for ROP of PO catalyzed by IⁱPr + Et₃B in the presence of alcohols.

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1 Influence of the [Et₃B]/[IⁱPr] feed ratio/loading. The effect of [Et₃B]/[IⁱPr] molar 2 ratios was first investigated, keeping the [PO]₀/[-OH]/[I^tPr] ratio constant at 300/1/0.2 3 (entries 1-4, Table 1). Importantly, IⁱPr alone could not induce the polymerization (entry 1). A stepwise increase of the [Et₃B]/[I'Pr] molar ratio was then evaluated. 4 5 When the amount of Et_3B was less than that of I'Pr ($[Et_3B]/[I'Pr] = 0.6$, entry 2), PO 6 polymerization proceeded slowly, with only 7% of PO being converted after 88 h. 7 Increasing the molar amount of Et₃B can increase the monomer conversion reaching 39% after 96 h (entry 3, $[Et_3B]/[I^iPr] = 1$). For $[Et_3B]/[I^iPr] = 3$ (entry 4, Table 1), the 8 9 conversion in PO reached 87% after 24h. In all cases, the resulting PPO showed a 10 bimodal molar mass distribution by SEC with low dispersities (Figure S2). 11 A low molar mass PPO was synthesized by increasing the amount of initiator (entry 5, 12 Table 1 and Figure 1), and the chain-end fidelity of corresponding product was analyzed by matrix-assisted laser desorption/ionization time-of-flight mass 13 spectrometry (MALDI-TOF MS). The $\overline{M}_{n,SEC}$ of the main population was found in 14 good agreement with the theoretical molar mass $(\overline{M}_{n,th})$ calculated from the 15 [PO]₀/[BnOH] ratio and the monomer conversion. Intriguingly, the $\overline{M}_{p,SEC}$ of the 16 smaller population was twice that of the main one. Careful examination of the isolated 17 18 sample by ¹H NMR spectroscopy did not reveal any occurrence of transfer to 19 monomer, as attested by the absence of signals from allylic unsaturated product 20 (CH₂=CHCH₂O-) that would have located at 5.0-6.0 ppm. Through the MALDI-TOF 21 MS analysis, two distinct populations corresponded to the two different PPO chain-

ends, i.e. α -PhCH₂O/ ω -OH (of lower molar mass) and α -HO/ ω -OH (higher molar

mass). These two populations could eventually be ascribed to the BnOH and the H₂Oinitiated ROP of PO, respectively. These data were also consistent with SEC results, where the $\overline{M}_{p,SEC}$ of the smaller population (H₂O-initiated, 3.8 kg.mol⁻¹) was roughly twice that of the main population (BnOH-initiated, 2.0 kg.mol⁻¹). That also explained why no UV signal was observed for the population of higher molar mass in corresponding SEC traces. This means that despite a careful drying of all components, residual water that we believe was trapped in the NHCs can act as a bifunctional initiator. In presence of NHCs alone, so using a mono-component approach, water could not initiate the PO polymerization in such conditions (entry 1, Table 1) due to its low reactivity. In our activated and parallel work using i-Bu₃Al instead of Et₃B, water could not initiate PO as well. The highly reactive trialkylaluminum is known to react with water forming inactive aluminum hydroxide. The trialkylboron is shown here to not trap adventitious residual water. To take benefit of this unexpected observation and to check this assumption, a series of experiments were carried out in presence of precise amounts of water. A polymerization was thus conducted in presence of 0.5 equiv. H₂O (entry 6, Table 1). SEC traces of the resultant PPOs showed a clear increase of the peak intensity of the population of the highest molar mass, i.e. assigned to the H₂O-initiated PPO (Figure S3). Water was then chosen as a bifunctional initiator for PO polymerization (entries 7, Table 1). SEC traces showing a monomodal mass distribution was thus obtained (Figure 2a), validating that H₂O can act as a bifunctional initiator for the NHC/Et₃B-catalyzed ROP of PO in this chemistry. 1,4-benzenedimethanol (BDM) was also proposed and shown to act as a

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1 bifunctional initiator (entry 8, Table 1 and Figure 2b).

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3 Table 1 ROP of PO catalyzed by I'Pr + Et₃B with BnOH as the initiator^a

Entry	[PO] ₀ /[-OH]/	Solvent	Time	Conv.c	$\overline{M}_{\mathrm{n,th}}^d$	$\overline{M}_{n,\mathrm{NMR}}^{e}$	$\overline{M}_{n,SEC}^f$	Ðſ
	$[I/Pr]/[Et_3B]^b$		(h)	(%)	(kg.mol ⁻¹)	(kg.mol ⁻¹)	(kg.mol ⁻¹)	
1	300/1/0.2/-	THF	24	0	-	-	-	_
2	300/1/0.2/0.12	THF	88	7	1.2	1.4	1.7 [1.6]	1.09 (10/90)
3	300/1/0.2/0.2	THF	96	39	6.8	7.1	8.1 [7.7]	1.08 (10/90)
4	300/1/0.2/0.6	THF	24	87	15.7	16.6	16.7 [15.6]	1.09 (12/88)
5	300/7.5/0.2/0.6	bulk	44	67	1.5	1.4	2.0 [1.9]	1.07 (5/95)
6^g	300/2/0.2/0.6	THF	24	21	_	_	3.0 [2.3]	1.14 (44/56)
7^h	50/1/0.2/0.6	THF	24	98	5.8	-	6.8	1.02
8^h	50/1/0.2/0.6	THF	24	100	5.9	7.8	8.3	1.03
9-1	100/1/0.2/1.2	THF	4	100	5.8	6.3	6.5 [6.4]	1.03 (2/98)
$9-2^{i}$	100/1/0.2/1.2	THF	24	74	11.1	11.4	10.7 [11.8]	1.06 (2/98)
10	300/3/0.2/0.6	THF	24	14	0.9	0.8	1.1	1.09
11	300/0.3/0.2/0.6	bulk	4	89	51.8	71.8	49.9 [43.0]	1.13 (21/79)
12	300/0.15/0.2/0.6	bulk	7	78	90.7	118.5	67.3 [59.6]	1.18 (23/77)

^aPerformed in THF ([PO]₀ = 7 M) or in bulk at 25 °C with BnOH as the initiator. ^bMolar feed ratio of PO, hydroxyl, N-heterocyclic carbene and triethylborane. ^cConversion of PO calculated from ¹H NMR spectra of the crude product. ^dTheoretical number-average molar mass calculated from feed ratio ([PO]₀/[BnOH]) and monomer conversion. ^eNumber-average molar mass calculated from ¹H NMR spectra of the isolated product by comparing signal integrals of the end group (PhC H_2 O-) and polymer. ^fNumber-average molar mass, dispersity obtained from SEC analysis (THF, 40 °C, polystyrene standards). For bimodal mass distributions, number in square brackets denotes the molar mass of main peak determined by the UV trace, and the values in parenthesis denotes the percentage of each population calculated by deconvolution. ^gMolar ratio of [BnOH]/[H₂O] = 1/0.5 is used as initiators. ^hH₂O (entry 7) and BDM (entry 8) are used as an initiator, respectively. ⁱChain extension following entry 9-1 using BO as the second monomer.

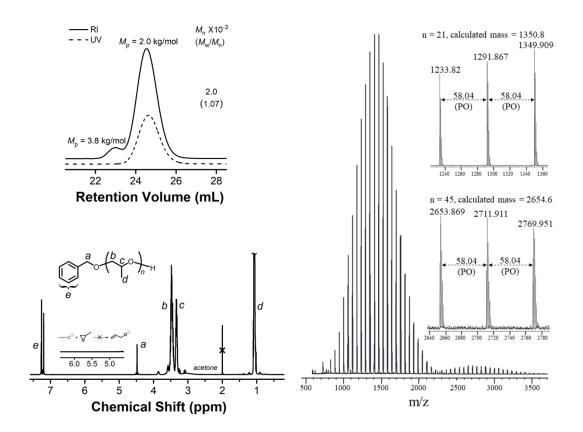
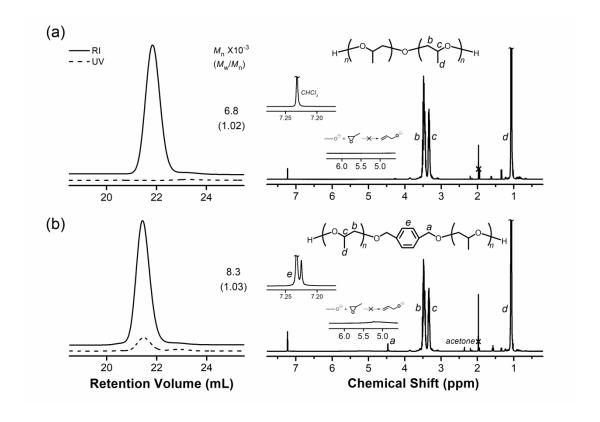


Figure 1. SEC traces (upper left), ¹H NMR spectrum (bottom left) and MALDI-TOF MS spectrum (right) of the isolated PPO (entry 5, Table 1). Signals in MALDI-TOF MS correspond to BnOH/H₂O-initiated PPOs ionized by sodium cations (BnO-PO_n-H and HO-PO_n-H).



2 Figure 2. (a) SEC traces (left) and ¹H NMR spectrum (right) of the isolated PPO

- 3 (entry 7, Table 1, H₂O-initiated). (b) SEC traces (left) and ¹H NMR spectrum (right)
- 4 of the isolated PPO (entry 8, Table 1, BDM-initiated).

- 5 As discussed above, NHCs can either behave as Brønsted bases or as nucleophiles,
- 6 which have been widely proposed in organic catalysis of polymerization [31, 32].
- 7 Corresponding mechanisms mostly depend on the structure of the NHC, in particular
- 8 its pK_a value and its steric hindrance but also on the initial experimental conditions
- 9 including the presence or the absence of an initiator and the nature of the solvent. In
- absence of any initiator, some cyclic monomers can undergo a direct polymerization
- by a nucleophilic attack of the NHC, via the so-called zwitterionic ROP (ZROP)
- mechanism [20, 33-36]. Here PO polymerization induced by IⁱPr + Et₃B in absence of

- 1 initiator yielded PPOs with uncontrolled molar masses and low dispersity (entries S4-
- 2 6, Table S1). The ¹H NMR spectrum of the isolated product clearly indicated that no
- 3 transfer to monomer occurred during the polymerization (Figure S4). The related
- 4 ZROP mechanism was illustrated in Scheme S1.
- Kinetic study. The kinetic study of the ROP of PO was carried out using three 5 6 different reaction conditions. Two distinct parameters, namely, the monomer 7 concentration and the molar ratio of [Et₃B]/[IⁱPr] were chosen to investigate the 8 polymerization kinetics. The ROP of PO exhibited an apparent first kinetic order with 9 respect to the monomer, a linear increase of $\overline{M}_{n,SEC}$ values with PO conversion in all 10 cases and low dispersities (Figure 3). Compared with the polymerization performed in 11 THF, where PO was almost consumed after 8 h, it only took 4 h for PO to be almost 12 quantitatively converted when the ROP was conducted in bulk. Keeping the monomer concentration constant at $[PO]_0 = 7 \text{ mol.L}^{-1}$ and increasing the feed ratio of 13 14 [Et₃B]/[I¹Pr] to 6/1 enabled to enhance the polymerization rate to reach similar 15 reaction times in bulk condition. These results were also consistent with their apparent 16 propagation rate constants (k_{app}) , which equaled to the slope of the linear fits based on the equation $ln([M]_0/[M]_t) = k_{app}t$. Thus, increasing the monomer concentration and/or 17 18 the amount in Lewis acid allowed to accelerate the ROP of PO.

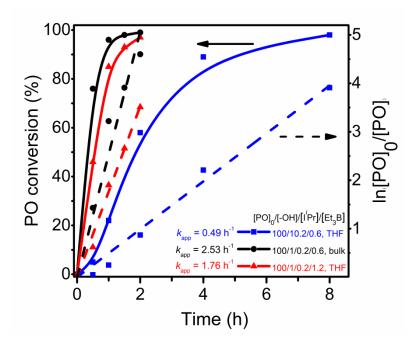


Figure 3. Conversion and $ln([PO]_0/[PO])$ *vs* time plots for PO polymerization with I^iPr/Et_3B systems.

Chain extension reactions. To further explore the living character of I[']Pr + Et₃B-catalyzed ROP of PO and thus expand the scope of application of this bicomponent catalyst, 1,2-butylene oxide (BO) was employed as representative substituted epoxides for chain extension reactions (entry 9, Table 1). A [PO]₀/[-OH]/[I[']Pr]/[Et₃B] feed ratio of 100/1/0.2/1.2 in THF ([PO]₀ = 7 M) was chosen based on the kinetic study discussed above. After full conversion of PO was achieved to grow the first block based on PPO, 100 equiv. of another monomer (BO) were added. After 24 h of reaction at 25 °C, the parent SEC trace clearly shifted to the higher molar masses, with no trace of dead polymer (Figure 4), attesting to the effective crossover reaction

from PPO to the other block. Diblock copolymers (PPO-*b*-PBO) with predictable molar mass and low *D* could thus be achieved, as also evidenced by ¹H NMR analysis confirming the presence of both blocks. From the relative integrations of characteristic signals of both blocks at 1.07 ppm and at 0.85 ppm for PPO and PBO blocks, respectively, a value of 11.1 kg.mol⁻¹ *vs* 11.3 kg.mol⁻¹ by SEC analysis, was thus calculated. In addition, BO polymerized more slowly compared to PO under otherwise similar conditions, in agreement with a lower reactivity of the former monomers.

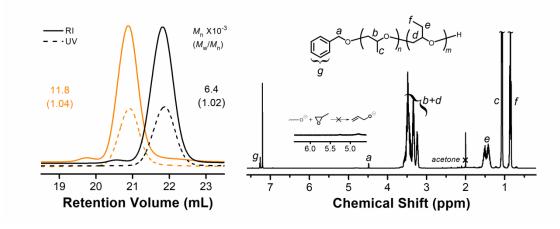


Figure 4. Chain extension reactions, SEC traces (left) of crude PPO-*b*-PBO (orange line) and ¹H NMR spectrum (right) of the isolated product (entry 9, Table 1).

Synthesis of PPOs of different molar masses. Maintaining [PO]₀/[IⁱPr]/[Et₃B] = 300/0.2/0.6, PPOs with various molar masses were targeted (entries 10-12, Table 1) by adjusting the molar ratio of the monomer to the initiator (BnOH). When a low-molar mass PPO is targeted ($\overline{DP}_n = 100$, 5.8 kg.mol⁻¹), it is found that directly enhancing the amount of initiator by 3 times leads to a much slower polymerization, the conversion of PO being only 14% after 24 h in THF (entry 10, Table 1).

- 1 Consistently with the above discussion, the synthesis of PPO with low molar mass (
- $\overline{DP}_n = 40$, 2.3 kg.mol⁻¹) was achieved by polymerizing PO in bulk to enhance the
- 3 reaction rate (entry 5, Table 1). Under such conditions, the conversion of PO reached
- 4 67% after 44 h. For a higher molar mass PPO targeted ($\overline{DP}_n = 1000$, 58.1 kg.mol⁻¹),
- 5 an even faster polymerization rate was noted (entry 11, Table 1), with a conversion of
- 6 89% in PO being reached after 4h. For the highest targeted molar mass ($\overline{DP}_n = 2000$,
- 7 116.2 kg.mol⁻¹) 7h was required to achieve 78% conversion of PO (entry 12, Table 1).
- 8 These results suggested that a higher concentration in hydroxyl groups caused a lower
- 9 conversion of PO for the same time. In the meantime, a slight increase of the small
- 10 H₂O-initiated population was observed by SEC, owing to the decrease in
- 11 concentration of BnOH.
- 12 **Mechanism.** Et₃B is believed to play an activating role for the monomer and to
- complex the base, similarly to the metal-based i-Bu₃Al used as strong Lewis acid in
- 14 the ROP of epoxides [1-6] or metal-free Et₃B in the Lewis pair-mediated ROP of
- epoxides and its copolymerization with other cyclic monomers [25-27, 37-41]. For a
- molar ratio of [Et₃B]/[I[']Pr] equals to 3/1, Et₃B would play a dual role by being
- 17 involved both in the formation of an activated-hydroxyl complex (AH) and an
- activated monomer (AM). Interestingly, H₂O is yielding twice the molar mass in
- agreement with a double initiation (Scheme 2).
- 20 The specific amount of Et₃B used for the formation of two complexes is not shown in
- 21 the proposed scheme as there is an open discussion about the specific ratio of Et₃B in

1 these two functions, which means whether 1 equiv. of Et₃B is used for the formation 2 of AH complex and the monomer is activated by the residual Et₃B (2 equiv.), or vice 3 versa [27, 37]. In fact, when the amount of $[Et_3B] \leq [I^iPr]$, the ROP of PO indeed 4 occurred even at a slow polymerization rate (entries 2-3, Table 1, $[Et_3B]/[I^iPr] = 0.6$, 5 1, respectively) as shown previously [26]. The PO monomer could coordinate to Et₃B 6 which would be more favourable than the formation of AH complex, due to the higher 7 concentration in monomer relatively to the initiator. In the present case, the minimum feed ratio of $[Et_3B]/[I^iPr] = 0.6$ was still effective for the ROP of PO, due to the 8 9 formation of a weak AH complex, corresponding to the activation by H-bonding of 10 the hydroxyl function by the NHC and complexed with Et₃B. Therefore, coexistence 11 of both an activated-hydroxyl complex, preventing transfer to monomer, and an 12 activated monomer enables the polymerization to proceed, even when [Et₃B] < [IⁱPr], 13 achieving high molar mass PPOs. 14 As mentioned, the hydroxyl concentration has dramatically affected the 15 polymerization rate as the content in Et₃B available for epoxide activation depends on 16 the amount of alcohol added. Therefore, the difference in the monomer activation 17 process also explains the different polymerization rates caused by the variation of targeted \overline{DP}_n (e.g., entry 5 vs entry 11, Table 1). With a similar [PO]₀/[I'Pr]/[Et₃B] 18 19 ratio, a lower concentration of the AM complex is formed, due to the presence of 20 higher amount of alcohol (lower targeted \overline{DP}_n), promoting the complexation of 21 activated/dormant hydroxyl functions by Et₃B, which slows down the polymerization. 22 Fast interconversion between AM and uncomplexed hydroxyl functions (dormant 1 chain-end or alcohol) enables a complete initiation efficiency.

$$H-OH + \bigvee_{N} + m \operatorname{Et}_{3}B \longrightarrow H-O \cdot H \stackrel{\bigcirc}{\longrightarrow} N \text{ (AH)} \qquad O---(B\operatorname{Et}_{3})_{n} \qquad H-O \cdot H \stackrel{\bigcirc}{\longrightarrow} N \text{ (AH)} \qquad H-O \cdot H \stackrel{\bigcirc}{\longrightarrow} N \text{ (BEt}_{3})_{m} \qquad H-O \cdot H \stackrel{\bigcirc}{\longrightarrow} N \text{ (BEt}_{3})_{m} \qquad H-O \cdot H \stackrel{\bigcirc}{\longrightarrow} N \text{ (AH)} \qquad H$$

- Scheme 2. Proposed mechanism for the synthesis of dihydroxytelechelic PPO by
- 4 ROP of PO initiated by H_2O and catalyzed by $I^{\dagger}Pr + Et_3B$ (1/3).

5 4. Conclusions

- 6 N-heterocyclic carbenes (NHCs) used in association with triethylborane (Et₃B) enable
- 7 to efficiently trigger the metal-free ring-opening polymerization (ROP) of propylene
- 8 oxide (PO) and the synthesis of polyether-based block copolymer. PPOs with
- 9 predictable molar masses over a wide molar mass range and low dispersity ($\theta \le 1.1$)
- 10 can be achieved under rather mild conditions, including solvent-free conditions at
- 11 room temperature. Depending on the presence of hydroxyl functions or not, an

- anionic or a zwitterionic ROP mechanism operates, respectively. Water can act as a
- bifunctional initiator providing α , ω -hydroxytelechelic PPOs. Compared with NHCs
- 3 alone for the PO polymerization (bulk, 50 °C), the presence of Et₃B improves its
- 4 performance in terms of efficiency and molar masses, highlighting the advantages of
- 5 this bicomponent system.

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9 Data in brief

10 The raw data will be shared upon request.

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Declaration of interests

CRediT author statement

Qilei Song: Conceptualization, Methodology, **Investigation**, **Visualization**, **Writing**. **Others:** Conceptualization, Resources, Validation, Supervision.

N-Heterocyclic carbene/Lewis acid-mediated ring-opening polymerization of propylene oxide. Part 2: toward dihydroxytelechelic polyethers using triethylborane

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$$I^m$$
Ph I^t Bu I^i Pr

Figure S1. Overview of NHCs employed in Lewis pairs-catalyzed ROP of PO.

Table S1 ROP of PO catalyzed by NHC + Et₃B with BnOH as the initiator^a

Entry	[PO] ₀ /[-OH]/	NHC	Time	Conv.c	$\overline{M}_{n, \operatorname{th}}^d$	$\overline{M}_{n,\mathrm{NMR}}^{e}$	$\overline{M}_{n,\mathrm{SEC}}f$	\mathcal{D}^{f}
	$[NHC]/[Et_3B]^b$		(h)	(%)	(kg mol ⁻¹)	(kg mol ⁻¹)	(kg mol ⁻¹)	
S1	300/1/0.2/0.6	I ^m Ph	24	_	_	_	_	_
S2	300/1/0.2/0.6	I ^t Bu	24	55	9.6	9.5	10.5 [9.2]	1.09 (16/84)

S3	300/1/0.2/0.6	I ⁱ Pr	24	90	15.7	16.6	16.7 [15.6]	1.09 (12/88)
S4	300/-/0.2/0.6	I ⁱ Pr	24	86	74.9	_	99.0	1.52 (39/61)
S5	200/-/0.2/0.6	I ⁱ Pr	48	96	55.7	_	45.5	1.18 (12/88)
S6	1000/-/0.2/1.2	I ⁱ Pr	24	50	58.1	_	136.6	1.24 (34/66)

^aPerformed in THF ([PO]₀ = 7 M) at 25 °C with BnOH as the initiator. ^bMolar feed ratio of PO, hydroxyl, *N*-heterocyclic carbene and triethylborane. ^cConversion of PO calculated from ¹H NMR spectrum of the crude product. ^dTheoretical number-average molar mass calculated from feed ratio ([PO]₀/[BnOH] or [PO]₀/[IⁱPr] when no BnOH) and monomer conversion. ^eNumber-average molar mass calculated from ¹H NMR spectra of the isolated product by comparing signal integrals of the end group (PhCH₂O–) and polymer. ^fNumber-average molar mass, molar mass distribution obtained from SEC analysis (THF, 40 °C, polystyrene standards). For bimodal mass distribution, number in square brackets denotes the molar mass of the main peak determined by the UV trace, and the values in parenthesis denotes the percentage of each population calculated by deconvolution.

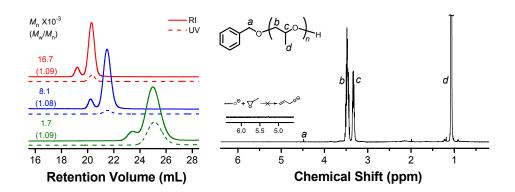


Figure S2. Left: SEC traces of PPOs corresponding to entries 2 (green line), 3 (blue line), and 4 (red line) in Table 1. Right: ¹H NMR spectrum of the isolated product of entry 4.

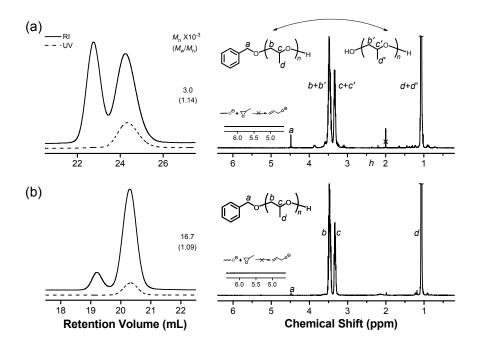


Figure S3. Results of control experiments (a) SEC traces (left) and ¹H NMR spectrum (right) of the isolated PPO (entry 6 in Table 1). (b) SEC traces (left) and ¹H NMR spectrum (right) of the isolated PPO (entry 4 in Table 1).

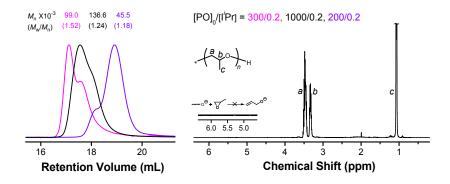
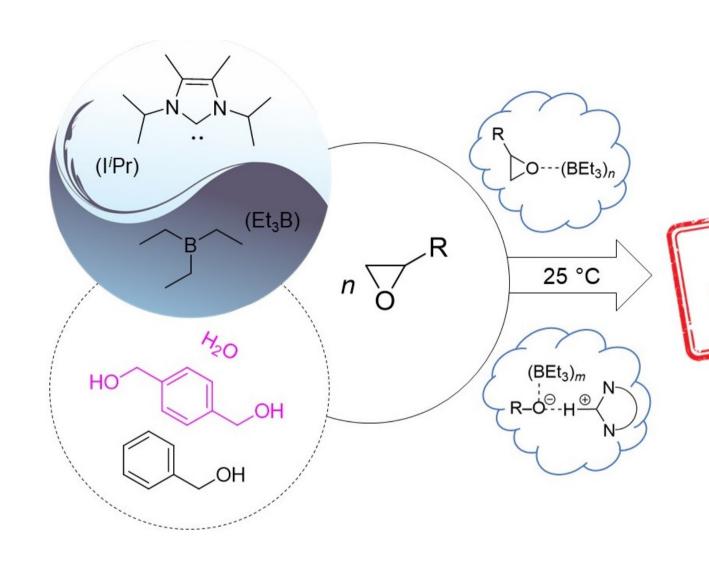


Figure S4. Left: SEC traces of PPOs synthesized with IⁱPr + Et₃B as the catalyst in absence of the initiator corresponding to entries S4 (pink line), S5 (purple line), and S6 (black line) in Table S1. Right: ¹H NMR spectrum of the isolated product of entry S6.

Scheme S1. Proposed zwitterionic ROP of PO catalyzed by I[']Pr + Et₃B.



Controlled/living
High molar mass
Dihydroxytelechelic
polyether