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Mode I+III multiscale cohesive zone model with facet coarsening and overlap: Solutions and applications to facet orientation and toughening

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Abstract

When subjected to some anti-plane shear mode III loading, segmentation of the crack front frequently occurs during propagation: even if the crack is initially planar, propagation produces facets/segments rotated toward the shear free direction. These facets induce some modifications in the local loading of the crack tips that can be captured through the multi-scale cohesive zone model proposed by Leblond et al., 2015. Assuming that the width of the facets is small in comparison to their length, the facets can be considered at the microscale, as a bidimensional periodic array of tilted cracks perpendicularly to the direction of propagation, and at the macroscale, as a growing Cohesive Zone. The model was developed initially supposing a constant period, small tilt angles and non-overlapping facets. The first aim of this paper is to relax these assumptions to deal with more realistic cases. For this, the microscale problem is solved using XFEM and the outputs are further incorporated into the model to get some results on the macroscale, in particular the effective fracture energy. The second objective is to introduce some experiments to show the relevance of the assumptions made and to demonstrate the ability of the approach (i) to determine the inclination of the facets and (ii) to quantify, in both fatigue and brittle fracture, the toughening due to the decrease of the crack opening driven by the unbroken ligaments between the facets.

Keywords: Brittle fracture, Mode I+III, Tilted facets, Multiscale Cohesive Zone model, Effective Fracture Resistance

In the context of Linear Elastic Fracture Mechanics (LEFM), the behaviour of a crack loaded in modes I and II is nowadays generally well understood (Erdogan and Sih, 1963; Leblond and Torlai, 1992; Flores and Xu, 2013; Pham et al., 2017). However, adding some mode III contribution greatly complicates the problem, since segmentation of the crack front (Fig. 1) frequently occurs during propagation (Sommer, 1969; Hull, 1995; Lazarus et al., 2008): even if the crack is initially planar and its front straight, propagation produces segments rotated toward the shear free direction. Two situations may occur: either the segments

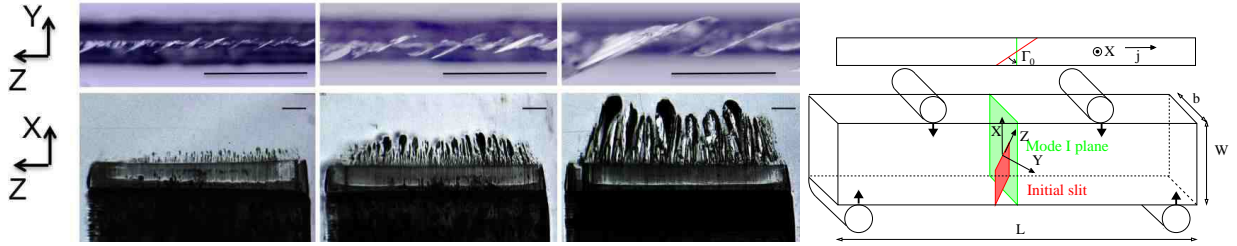


Figure 1: Segmentation, facet coarsening and overlap observed by transparency in fatigue bending experiments performed on plexiglass ($W = b = 10$ mm, $L = 50$ mm, $\Gamma_0 = 30^\circ$). The advance is driven by a given constant mean force and amplitude. Each column corresponds to a given number of loading cycles, which increases from the left to the right. The first row are top views (in the X -direction), the initial slit appears dark and blurred in the background and the facets clear and sharp in the foreground. The second row are front views (in the Y -direction), the initial slit (black rectangle at the bottom) propagates upwards. In all these pictures, $\beta \equiv K_{III}^{(0)}/K_I^{(0)} \simeq 0.3$ along the initial slit. The bar scales are all 1 mm. Rough estimates deduced from these digital pictures give $\eta \sim 0.2$, $\alpha \sim 27$ degrees (see Fig. 2 for notations).

19 (also termed facets) are formed by nucleation of new isolated cracks along the initial slit (Palaniswamy and
 20 Knauss, 1975; Chen et al., 2015; Pham and Ravi-Chandar, 2016), or their rotation is progressive (Sommer,
 21 1969). Coarsening of the facets (see Fig. 1), with merging of facets resulting in period doubling, is also
 22 a usual observation (Goldstein and Osipenko (2012); Chen et al. (2015); Pham and Ravi-Chandar (2016)
 23 for instance). Initially, the segments or facets are not linked to each other. The connection between them
 24 forms only in a second phase, through development of a saw-tooth factory roof pattern, with A -zones
 25 (Fig. 2) corresponding to the initial facets and B -zones between them forming steps or 'river lines'. Crack
 26 propagation is more energetically favoured along A -zones than along B -zones, whose propagation is thus
 27 delayed (Lazarus et al., 2001a). This segmentation phenomenon occurs from the millimeter (Lazarus et al.,
 28 2008) to the kilometer scales (Pollard et al., 1982), in many types of materials ranging from metals (Eberlein
 29 et al., 2017), to polymers (Wu, 2006; Lazarus et al., 2008; Lin et al., 2010; Chen et al., 2015), glass (Sommer,
 30 1969), cheese (Goldstein and Osipenko, 2012), soft matter (Ronsin et al., 2014) and rocks (Pollard et al.,
 31 1982). This suggests it must have a quite universal explanation at the continuum scale. Segmentation has
 32 implications on lifetime predictions in engineering: turbines (Flavien, 2012), railways (Bonniot et al., 2018)
 33 or on the shape of stick-slip faults (Cambonie et al., 2019).

34 From a theoretical point of view, the geometry resulting from crack propagation is inherently 3D, which
 35 highly complicates the theoretical treatment (Lazarus et al., 2001a,b; Gravouil et al., 2002). Phase-field
 36 simulations have shown (Pons and Karma, 2010) that in the absence of mode II but presence of mode III,
 37 straight propagation is not the only solution satisfying both Griffith (1920)'s energetic condition and the
 38 Principle of Local Symmetry (PLS, stating that $K_{II} = 0$ during propagation (Goldstein and Salganik, 1974)):
 39 A bifurcated solution with a helical front is more likely to occur. This led us to perform a linear stability

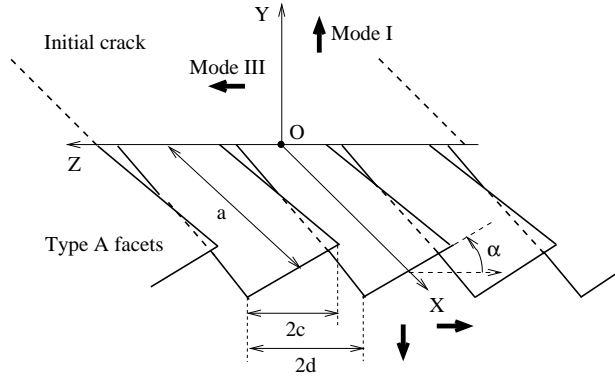


Figure 2: Schematic view of the formation of facets (*A*-zones) in mode I+III and associated notations. Coalescence (or coarsening) results in an increase of d with a (not represented on the figure for legibility).

40 analysis (Leblond et al., 2011) that evidenced a lower bound for the instability on the ratio $K_{III}^{(0)}/K_I^{(0)}$ of the
 41 mode III to mode I initial stress intensity factors. Finally, a non-linear stability analysis using a phase-field
 42 method has highlighted the subcritical character of the bifurcation (Chen et al., 2015), meaning that even
 43 below the linear analysis threshold, the instability may be initiated by some imperfections of sufficiently large
 44 amplitude (Leblond and Lazarus, 2015). This rationalizes the fact that segmentation is generally observed
 45 below the linear stability threshold (Pham and Ravi-Chandar, 2014), with a few exceptions however (Ronsin
 46 et al., 2014; Eberlein et al., 2017). The question of the instability onset is not definitively settled, but may
 47 be correlated to the 'level' of imperfections in the experiments (linked to the sharpness of the initial slit,
 48 material inhomogeneities, fluctuations in the loading...).

The shape of the facets may be quantified through the evolution along the propagation direction X of
 (i) the rotation angle of the facets α , (ii) the slenderness ratio $\eta = d/a$, (iii) the relative lateral extension
 c/d (see Fig. 2). At initiation, α has been verified experimentally to correspond (Pham and Ravi-Chandar,
 2016) to the shear free plane defined by the angle (Cooke and Pollard, 1996):

$$\alpha_0 = \frac{1}{2} \arctan \left[\frac{K_{III}^{(0)}}{(\frac{1}{2} - \nu) K_I^{(0)}} \right] \quad (1)$$

Due to mutual interactions, further propagation of the facets leads to a different steady-state angle (Chen
 et al., 2015)¹. This angle can be determined by numerical means (Chen et al., 2015) or using a perturbation
 approach, assuming the length of the facets to be much larger than their width (Leblond et al., 2019). This
 approach leads to:

$$\alpha = \frac{K_{III}^{(0)}}{K_I^{(0)}(1 - 5\nu/4)}, \text{ if } \frac{K_{III}^{(0)}}{K_I^{(0)}} \ll 1 \quad (2)$$

¹still denoted α for the sake of simplicity.

49 When coalescence of the facets occurs, the slenderness ratio $\eta = d/a$ corresponds also to the coalescence
50 rate. The values of η obtained by numerical simulations (Chen et al., 2015) has been verified to be in
51 agreement with experiments via some adjustable parameter whose physical origin has not yet been studied.
52 The evolution of the lateral extension c/d is complex since it results from the 3D propagation of the facets,
53 including the most advanced and lateral parts, which moreover depends on the mutual interactions between
54 the facets leading to the characteristic en-passant handshaking S-shape (see Melin (1983); Hull (1995);
55 Ghelichi and Kamrin (2015) and supplemental material of Chen et al. (2015)).

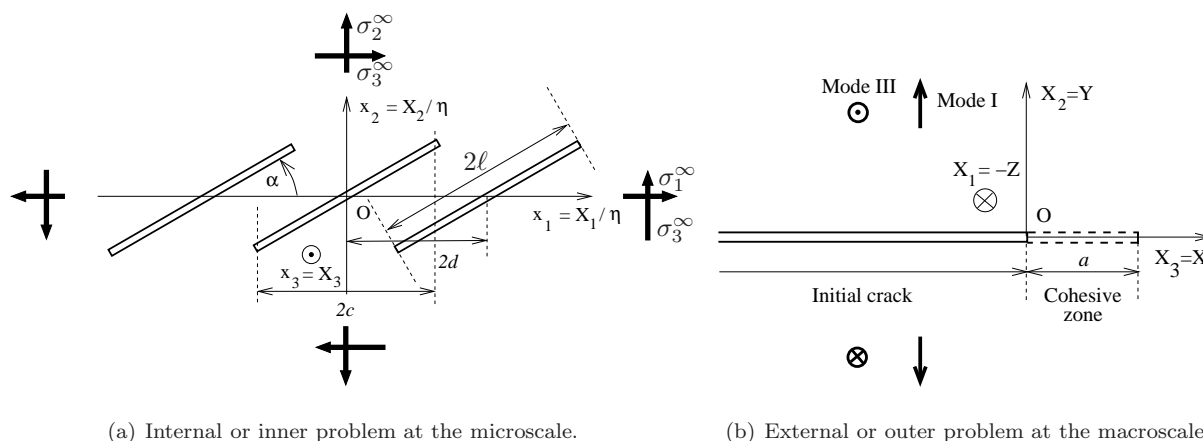


Figure 3: Multiscale cohesive zone model: decomposition of the initial 3D problem (Fig. 2) in two 2D problems: at the microscale, the facets appear as an array of parallel cracks subjected to remote stresses; at the macroscale, they are embedded in a cohesive zone.

56 Segmentation leads to partial breaking of the material, hence to a decrease of the energy available
57 to propagate the crack (Hull, 1993) and consequently to an increase of the apparent fracture toughness.
58 Toughening due to segmentation can also be observed during transgranular fracture in bycrystals where
59 twisted segments are formed along the weakest interfaces (Wei et al., 2009), with the main difference that
60 segmentation is not triggered here by any material anisotropy, but by the sole presence of mode III in an
61 otherwise isotropic and homogeneous material.

62 This toughening effect induced by the unbroken ligaments between the facets can be quantified by the
63 multi-scale Cohesive Zone (CZ) model developed by Leblond et al. (2015). Assuming that the slenderness
64 of the facets η is small, the facets can be considered as a bidimensional periodic array of tilted cracks at the
65 microscale (internal problem, fig. 3(a)) and as a growing CZ at the macroscale (external problem, Fig. 3(b)).
66 Both problems are linked through some scaling up of the CZ at the macroscale, via the small parameter η :
67 the remote displacements and stresses in the internal problem are related to the displacements and stresses
68 on the CZ in the external problem. Thus the relation between the remote displacements and stresses in the
69 internal problem yields a similar relation between the components of the displacement discontinuity and the

70 stresses on the CZ in the external problem. This relation depends on the geometry of the facets, through
71 the elastic compliance induced by the periodic array of cracks. From there, it is possible to determine some
72 properties about the propagation (i) of the periodic array of cracks at the microscale (Fig. 3(a)); (ii) of the
73 CZ at the macroscale (Fig. 3(b)).

74 In our paper of 2015, the period d of the array of facets was supposed to be independent of the distance
75 of propagation a . This led to a decrease of the effective energy release rate with the crack advance a ,
76 implying that the loading has to be increased in order to maintain propagation of the crack. This is in
77 contradiction with experiments where (i) coalescence usually occurs (Chen et al., 2015; Pham and Ravi-
78 Chandar, 2016) and (ii) self-sustained propagation under constant loading is observed. This led Leblond
79 et al. (2015) to extend the CZ model to deal with a d growing proportionally to a , in order to model
80 coalescence and coarsening of facets (see their Eq. 52). But at that time, the method was only sketched and
81 neither solutions, nor applications were presented. Moreover, only small rotation angles or small c/d ratios
82 were considered, relying on some approximate solution of the internal 2D problem provided by Leblond and
83 Frelat (2014).

84 In the present paper, we aim at solving the equations including coalescence of facets given in Leblond
85 et al. (2015) (Eq. 52) for both large angles and large c/d ratios, including the possibility of crack overlaps
86 (corresponding to $c/d > 1$). Such situations are currently observed in experiments as illustrated in Fig. 1
87 and in §1. For this purpose, it is necessary first to solve the internal problem for the case with overlaps,
88 since it has not been done previously. Details about the method are given in Appendix A and the main
89 results in §2. Second (§3), this new solution is incorporated into the model, in particular to compute the
90 effective fracture energy at the macroscale. Finally, we will show how the model can be used to determine
91 the steady-state angle of inclination of the facets (§4), and to quantify the toughening due to the presence
92 of the facets (§5) in both fatigue (under cyclic loading), where it results in a decrease of the crack advance
93 rate, and brittle fracture, where it results in an increase of Griffith's fracture threshold; the assumptions of
94 the approach being justified and the results being discussed in light of the bending experiments presented
95 in §1.

96 1. Four Points Bending (4PB) experiments

97 The experiments of Fig. 1 will be used to show the relevance of the model's assumptions and to illustrate
98 the comparison with the theoretical results². The samples are beams (dimensions 10 mm×10 mm×50 mm)
99 made of cast³ plexiglass ($\nu \sim 0.4$, $E \sim 3$ GPa), containing an inclined initial slit (depth $\sim 2-3$ mm, $\Gamma_0 = 10$,

²The scope of this paper being rather theoretical, only rough results will be given here without error bars and discussions of the tricky numerical and experimental methods involved, for instance to measure α (Cambonie and Lazarus, 2014). More extensive and accurate comparisons will be the topic of a future, more experimentally oriented publication.

³Not extruded, to ensure isotropy of the material.

100 20, 30°) prepared as explained in Chen et al. (2015). Progressive crack propagation is achieved through
 101 cyclic fatigue loading in a 4 Points Bending (4PB) testing machine, varying the applied force P around a
 102 mean value P_0 , with a fixed amplitude ΔP . Both $K_{III}^{(0)}$ and $K_I^{(0)}$ are then proportional to P so that the
 103 mode mixity $\beta \equiv \frac{K_{III}^{(0)}}{K_I^{(0)}}$ is constant during the whole experiment. In these experiments, β is approximately
 104 linked to the angle Γ_0 through the formula $\beta = \frac{1}{2} \tan \Gamma_0$ (Pook, 1995; Lazarus et al., 2008; Lin et al., 2010).
 105 The three columns of Fig. 1 correspond to three different similar specimens having $\Gamma_0 = 30^\circ$, where the
 106 crack was stopped at different stages of the propagation. Several visual observations can be made on these
 107 pictures: while the front is initially straight, it segments into facets, that further coalesce and the shape of
 108 the facets is elongated.

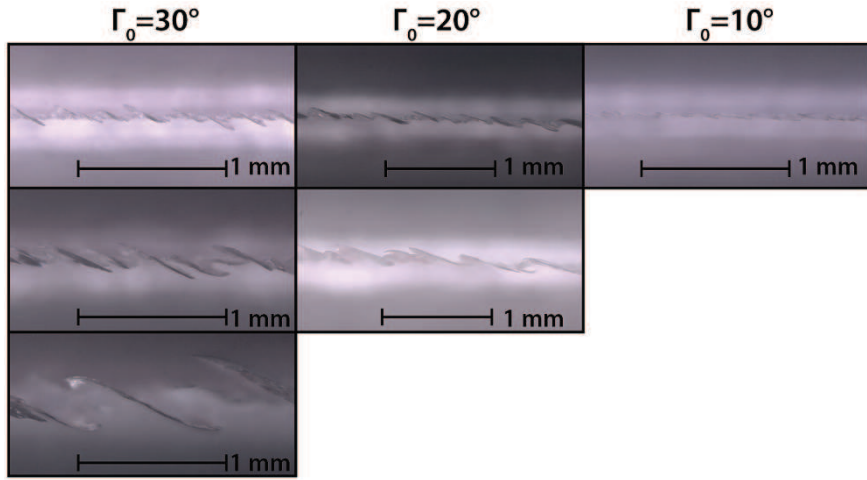


Figure 4: Top views of several partially broken fatigue samples. Each “line” (horizontal set of pictures) corresponds to different stages of propagation, each “column” (vertical set of pictures) to different values of Γ_0 .

109 Fig. 4 gathers the top views of the crack obtained in some other experiments performed for $\Gamma_0 = 10^\circ$
 110 and 20° . Rough estimates of the coalescence rate η and the rotation angle α can be obtained from direct
 111 measurements on the pictures. The coalescence rate is estimated to be $\eta \sim 0.2$ for all inclinations of the
 initial slit considered, in line with the model’s assumption of small η . The angle α is observed to be nearly

Γ_0	10°	20°	30°
α Experiments	12°	20°	27°
α Eq. 2	10°	21°	33°
α Eq. 1	20.7°	30.6°	35.4°

Table 1: Experimental values of α and predictions of Eqs. 2 and 1 for $\nu = 0.4$ and $\beta = \frac{\tan \Gamma_0}{2}$.

113 constant and its value is gathered in Table 1 for different values of Γ_0 together with the predictions of Eqs. 2
 114 and 1 taking $\nu = 0.4$. As anticipated in the introduction, Eq. 1, even if valid at initiation (Pham and
 115 Ravi-Chandar, 2016), overestimates the steady-state value of the angle measured here⁴. In contrast, Eq. 2
 116 which was derived for the steady-state situation assuming the facets to be shear-free (Leblond et al., 2019),
 117 is in excellent agreement with the experiments, especially in its domain of validity, that is for small values of
 118 β or Γ_0 . This nice result should however be taken with caution, since formulas (Eq. 2) and (Eq. 1) are very
 119 sensitive to the precise value of ν , and polymers like plexiglass (i) exhibit some viscoelastic behaviour which
 120 contradicts our hypothesis of pure elasticity, and sheds some doubts on the values of the elastic constants;
 121 and (ii) present crack morphologies which are sensitive to the cyclic load history (Pulos and Knauss, 1998).
 122 A more systematic and extensive study is required to conclude.

123 Meanwhile, guided by those experimental observations, our model is derived under the following as-
 124 sumptions: linear isotropic elasticity, initial straight crack under mode I+III loading, formation of straight
 125 elongated facets, yielding small values of η , which coalesce during propagation. An additional assumption
 126 is to focus on the propagation in the vicinity of the initial crack, in which the loading mixity β can be
 127 considered to be constant, and the shape of the facet to stay stationary perpendicularly to the propagation
 128 direction, so that α and η can be assumed to be constant. The assumption of small η permits to uncouple
 129 the nominally 3D problem (fig. 2) in two 2D ones (fig. 3): an internal one corresponding to an array of
 130 parallel inclined cracks in a plane orthogonal to the propagation direction (described in §2) and an external
 131 one where the facets are embedded in a straight Cohesive Zone extension (detailed in §3).

132 2. Internal problem at the scale of the facets

133 2.1. The equations

Like in Fig. 3(a), consider an array of parallel tilted cracks, embedded in a linear elastic isotropic material
 (E denotes Young's modulus and ν Poisson's coefficient), loaded by the remote stresses

$$\sigma_1^\infty = \sigma_{11}^\infty, \quad \sigma_2^\infty = \sigma_{22}^\infty, \quad \sigma_3^\infty = \sigma_{12}^\infty$$

(with Voigt-like notations). This geometry is characterized by two dimensionless parameters: α , the tilt
 angle of the facets and c/d , the overlap ratio⁵. Thanks to the linearity of the elasticity problem, the stress

⁴This conclusion unfortunately relies on two distinct experiments, since we are not able to measure α continuously from the initiation to the steady-state in our experiments.

⁵Rigorously speaking, c and d designate the projected width of the facets and the period in the *external* problem. The projected width and period in the *internal* problem, considered here, are deduced from those in the external problem through multiplication by some large factor, and should be noted differently, for instance \bar{c} and \bar{d} as was done by Leblond et al. (2015). They are renoted c and d here for simplicity, this slight inaccuracy of notation being tolerable since the overlap ratio may indifferently be defined as c/d or \bar{c}/\bar{d} .

intensity factors k_p , $p = I, II$ at the lateral crack tips can be expressed under the following form⁶:

$$k_p \equiv \sqrt{2d} \mathcal{F}_\lambda^p \left(\frac{c}{d}, \alpha \right) \sigma_\lambda^\infty \quad (3)$$

134 where Einstein's implicit summation convention has been used for the index $\lambda = 1, 2, 3$. Noteworthy is the
 135 independence of the functions \mathcal{F}_λ^p with E and ν ; the first property is an obvious consequence of homogeneity
 136 considerations, and the second results from a general theorem of Muskhelishvili (1953).

137 2.2. Some results

The approximate expressions of the functions $\mathcal{F}_\lambda^p(c/d, \alpha)$ proposed by Leblond and Frelat (2014) are as follows:

$$\left\{ \begin{array}{l} \mathcal{F}_1^I \left(\frac{c}{d}, \alpha \right) \simeq \sqrt{\tan \left(\frac{\pi c}{2d} \right)} \frac{1 - \cos(2\alpha)}{2\sqrt{\cos \alpha}} \quad ; \quad \mathcal{F}_2^I \left(\frac{c}{d}, \alpha \right) \simeq \sqrt{\tan \left(\frac{\pi c}{2d} \right)} \frac{1 + \cos(2\alpha)}{2\sqrt{\cos \alpha}} \quad ; \\ \mathcal{F}_3^I \left(\frac{c}{d}, \alpha \right) \simeq -\sqrt{\tan \left(\frac{\pi c}{2d} \right)} \left[3 + \frac{\pi c/d}{\sin(\pi c/d)} \right] \frac{\sin(2\alpha)}{4\sqrt{\cos \alpha}} \quad ; \\ \mathcal{F}_1^{II} \left(\frac{c}{d}, \alpha \right) \simeq -\sqrt{\tan \left(\frac{\pi c}{2d} \right)} \frac{\sin(2\alpha)}{2\sqrt{\cos \alpha}} \quad ; \quad \mathcal{F}_2^{II} \left(\frac{c}{d}, \alpha \right) \simeq \sqrt{\tan \left(\frac{\pi c}{2d} \right)} \left[3 - \frac{\pi c/d}{\sin(\pi c/d)} \right] \frac{\sin(2\alpha)}{4\sqrt{\cos \alpha}} \quad ; \\ \mathcal{F}_3^{II} \left(\frac{c}{d}, \alpha \right) \simeq \sqrt{\tan \left(\frac{\pi c}{2d} \right)} \frac{\cos(2\alpha)}{\sqrt{\cos \alpha}} . \end{array} \right. \quad (4)$$

138 Comparisons with the results of some finite element calculations (Leblond and Frelat, 2014) have shown
 139 that these formulae yield quite acceptable results except when α and c/d are simultaneously large. To
 140 extend them to larger values of α and c/d (including overlaps), we have used a XFEM method coupled
 141 with hierarchical mesh refinement whose application to non-linear fatigue crack propagation can be found
 142 in Gibert et al. (2019). Values of the functions \mathcal{F}_λ^p are computed from $\alpha = 0$ to $\alpha = 45^\circ$ with a step of 2.5° ,
 143 and for $c/d = 0.1$ to 1.4 with a step of 0.2 . To avoid intersecting cracks, the range of α is limited to $\alpha \geq 5^\circ$
 144 for $\frac{c}{d} \geq 1$. Details about the method are given in Appendix A. The results are reported in Fig. 5 where the
 145 \mathcal{F}_λ^p are plotted as functions of c/d for several values of α . As expected the numerical results (plotted with
 146 discrete dots) are in agreement with the approximate expressions (Eq. 4, plotted with full lines) as long as
 147 c/d is small enough, the validity range decreasing with increasing α .

148 One also notices that $|\mathcal{F}_\lambda^p|$ increases with c/d in all cases, except for $p = II$ and large enough values of
 149 c/d , so that stability of the straight lateral propagation, once the Griffith or Irwin propagation threshold
 150 is reached, is unlikely despite some foreseeable screening effect (Leblond et al., 2015): at some point, the
 151 facets will probably link up, forming the characteristic en-passant handshaking shape (Melin, 1983; Hull,
 152 1995). Another remarkable point is that the functions \mathcal{F}_2^{II} and \mathcal{F}_3^{II} providing the mode II stress intensity

⁶Notice that the notations are slightly different from those in Leblond et al. (2015): the factor $\sqrt{\tan \left(\frac{\pi c}{2d} \right)}$ has been removed here since it was limiting the possible range of the ratio c/d to values smaller than 1. Accordingly we have slightly changed the notation, moving from F_λ^p to \mathcal{F}_λ^p .

153 factor may be positive or negative, meaning that the branches may attract or repulse each other (Schwaab
 154 et al., 2018).

155 3. External problem at the macroscale

Now, zooming out, the internal problem (Fig. 3(a)) becomes the external problem (Fig. 3(b)) where the array of facets is embedded in a cohesive zone. With regard to the dependence of the facet geometry with X , we suppose that (i) c/d and α are independent of X , but (ii) as discussed in the Introduction, the spacing d between the facets scales with X :

$$d(X) = \eta X \quad (5)$$

156 where η is a constant. This relation remains true at the tip $X = a$, so that $\eta = d(a)/a$. The parameter
 157 η is connected to the coalescence rate. We also assume that the mode mixity β remains constant during
 158 propagation, that is does not depend on X .

159 Matched asymptotic expansions using the small parameter η are used to link the internal and external
 160 problems. Details of the method are rather complex and given in Leblond et al. (2015). Here, we just recall
 161 the general lines of the reasoning and main equations.

162 3.1. The equations

163 The solution of the internal problem yields the relations between the far displacements and stresses,
 164 accounting for the presence of the periodic array of cracks. But the matched asymptotic expansions permit
 165 to relate these quantities to the displacements and stresses on the cohesive zone in the external problem;
 166 whence the relation between the latter displacements and stresses.

Denote \mathbf{U} and $\boldsymbol{\Sigma}$ the displacement vector and stress tensor in the external problem. At a point X along the cohesive zone, the displacement jump $[[\mathbf{U}]](\mathbf{X})$ and the stress $\boldsymbol{\Sigma}(X) \equiv \boldsymbol{\Sigma}(X, Y = 0)$ are linked by:

$$\begin{cases} [[U_X]](X) &= 0 \\ [[U_Y]](X) &= \frac{4(1-\nu^2)d}{E} [\mathcal{A}_{22}\Sigma_{YY}(X) + \mathcal{A}_{12}\Sigma_{ZZ}(X) - \mathcal{A}_{23}\Sigma_{YZ}(X)] \\ [[U_Z]](X) &= \frac{4(1-\nu^2)d}{E} [-\mathcal{A}_{23}\Sigma_{YY}(X) - \mathcal{A}_{13}\Sigma_{ZZ}(X) + \mathcal{A}_{33}\Sigma_{YZ}(X)]. \end{cases} \quad (6)$$

167 The quantities $\mathcal{A}_{\lambda\mu}$ and Σ_{ij} here depend on the geometry of the array of facets. More precisely:

- The quantities $\mathcal{A}_{\lambda\mu}$ are related to the functions \mathcal{F}_λ^p and \mathcal{F}_μ^p (defined by Eq. 3) through the relation:

$$\mathcal{A}_{\lambda\mu} \equiv \mathcal{A}_{\lambda\mu}(c/d, \alpha) \equiv \frac{1}{\cos \alpha} \int_0^{c/d} \mathcal{F}_\lambda^p(x, \alpha) \mathcal{F}_\mu^p(x, \alpha) dx. \quad (7)$$

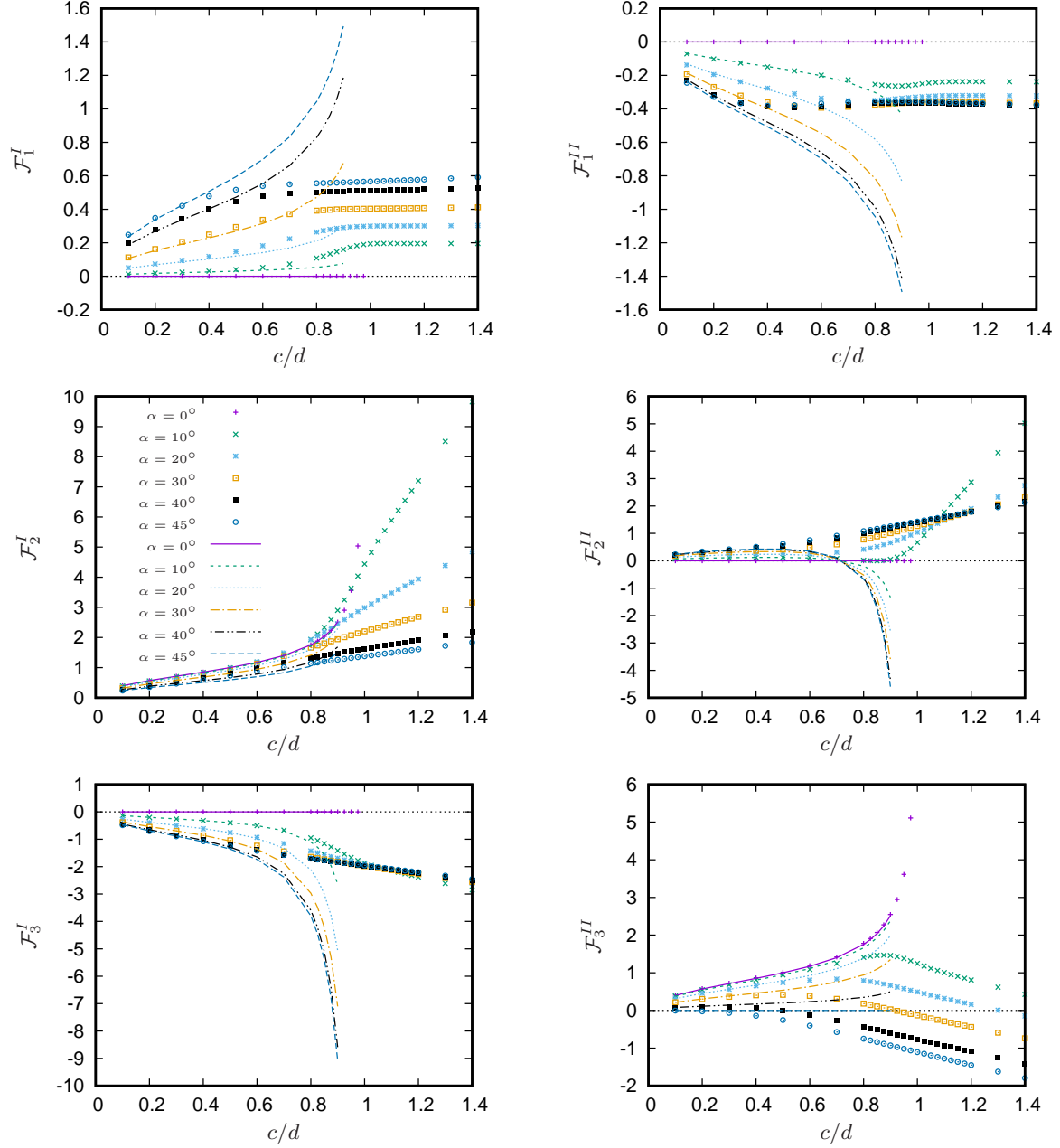


Figure 5: Functions $\mathcal{F}_i^k(\alpha, \frac{c}{d})$ defined in Eq. 3. Solid lines corresponds to the asymptotic values (Eq. 4) and points to the values obtained by XFEM. The symbols are the same for all graphs and are defined once and for all, in the figure showing $\mathcal{F}_2^I(c/d)$.

- The stress tensor $\Sigma(X)$ is linked to that in the vicinity of the initial crack tip without facets, that is to the initial stress intensity factors $K_I^{(0)}$ and $K_{III}^{(0)}$, reduced by some additional surface tractions $\pm[p(X)\mathbf{e}_Y + q(X)\mathbf{e}_Z]$ exerted on the faces of the cohesive zone, resulting from partial opening of this zone (hindered by the unbroken ligaments between the facets):

$$\left\{ \begin{array}{l} \Sigma_{YY}(X) = \Sigma_{XX}(X) = \frac{K_I^{(0)}}{\sqrt{2\pi X}} - p(X) \\ \Sigma_{ZZ}(X) = \nu[\Sigma_{XX}(X) + \Sigma_{YY}(X)] = 2\nu \left[\frac{K_I^{(0)}}{\sqrt{2\pi X}} - p(X) \right] \\ \Sigma_{YZ}(X) = \frac{K_{III}^{(0)}}{\sqrt{2\pi X}} - q(X). \end{array} \right. \quad (8)$$

But on the other hand these additional tractions generate a displacement discontinuity across the faces of the CZ obeying the classical LEFM formulae

$$\left\{ \begin{array}{l} \frac{d[U_Y]}{dX}(X) = \frac{4(1-\nu^2)}{\pi E} PV \int_0^a p(X') \sqrt{\frac{a-X'}{a-X}} \frac{dX'}{X'-X} \\ \frac{d[U_Z]}{dX}(X) = \frac{4(1+\nu)}{\pi E} PV \int_0^a q(X') \sqrt{\frac{a-X'}{a-X}} \frac{dX'}{X'-X}. \end{array} \right. \quad (9)$$

Differentiating Eqs. 6 with respect to X , eliminating $\frac{d[U_Y]}{dX}$ and $\frac{d[U_Z]}{dX}$ between the result and Eqs. 9, and accounting for the expressions of the stresses Σ_{YY} , Σ_{ZZ} , Σ_{YZ} given by Eq. 8, one gets the following integral equations on the unknown tractions p and q :

$$\left\{ \begin{array}{l} (\mathcal{A}_{22} + 2\nu\mathcal{A}_{12}) \left(\frac{dp}{dX} + \frac{p}{X} \right) - \mathcal{A}_{23} \left(\frac{dq}{dX} + \frac{q}{X} \right) \\ + \frac{1}{\pi\eta X} PV \int_0^a p(X') \sqrt{\frac{a-X'}{a-X}} \frac{dX'}{X'-X} \\ = \frac{(\mathcal{A}_{22} + 2\nu\mathcal{A}_{12})K_I^{(0)} - \mathcal{A}_{23}K_{III}^{(0)}}{2\sqrt{2\pi} X^{3/2}} \\ - (\mathcal{A}_{23} + 2\nu\mathcal{A}_{13}) \left(\frac{dp}{dX} + \frac{p}{X} \right) + \mathcal{A}_{33} \left(\frac{dq}{dX} + \frac{q}{X} \right) \\ + \frac{1}{\pi(1-\nu)\eta X} PV \int_0^a q(X') \sqrt{\frac{a-X'}{a-X}} \frac{dX'}{X'-X} \\ = - \frac{(\mathcal{A}_{23} + 2\nu\mathcal{A}_{13})K_I^{(0)} - \mathcal{A}_{33}K_{III}^{(0)}}{2\sqrt{2\pi} X^{3/2}}. \end{array} \right. \quad (10)$$

Moreover, the boundary conditions $[U_Y](a) = [U_Z](a) = 0$ of closure at the tip of the cohesive zone yield, with Eqs. 6 and 8:

$$\left\{ \begin{array}{l} p(a) = \frac{K_I^{(0)}}{\sqrt{2\pi a}} \\ q(a) = \frac{K_{III}^{(0)}}{\sqrt{2\pi a}}. \end{array} \right. \quad (11)$$

Once the tractions p , q are known by solving Eq. 10 with the boundary conditions (Eq. 11), the macroscopic or effective stress intensity factors at the tip of the CZ (that is in fact on a line connecting the facet tips) can be obtained through the formulae:

$$\begin{cases} K_I &= \sqrt{\frac{2}{\pi}} \int_0^a p(X) \frac{dX}{\sqrt{a-X}} \\ K_{III} &= \sqrt{\frac{2}{\pi}} \int_0^a q(X) \frac{dX}{\sqrt{a-X}} \end{cases} \quad (12)$$

and from there, the macroscopic or effective energy release rate G through Irwin's formula:

$$G = \frac{1-\nu^2}{E} \left(K_I^2 + \frac{1}{1-\nu} K_{III}^2 \right). \quad (13)$$

Let us introduce the following dimensionless quantities:

$$\beta = \frac{K_{III}^{(0)}}{K_I^{(0)}}, X^* = \frac{X}{a}, p^* = \frac{p\sqrt{2\pi a}}{K_I^{(0)}}, q^* = \frac{q\sqrt{2\pi a}}{K_I^{(0)}}, \Sigma^* = \frac{\Sigma\sqrt{2\pi a}}{K_I^{(0)}}, K_p^* = \frac{K_p}{K_I^{(0)}}, G^* = \frac{G}{G^{(0)}}, \quad (14)$$

where

$$G^{(0)} = \frac{1-\nu^2}{E} \left(K_I^{(0)2} + \frac{1}{1-\nu} K_{III}^{(0)2} \right). \quad (15)$$

The preceding equations become:

$$K^*_I = \frac{1}{\pi} \int_0^1 p^*(X^*) \frac{dX^*}{\sqrt{1-X^*}}, \quad K^*_{III} = \frac{1}{\pi} \int_0^1 q^*(X^*) \frac{dX^*}{\sqrt{1-X^*}}, \quad G^* = \frac{(K^*_I)^2 + \frac{1}{1-\nu} (K^*_{III})^2}{1 + \frac{\beta^2}{1-\nu}}. \quad (16)$$

In practice, Eqs. 10 and 11 can be solved using the numerical procedure described in Leblond et al. (2015) to obtain $p(X)$ and $q(X)$ for given values of Poisson's ratio ν , the parameters of the facet geometry c/d , α , η , and the mode mixity β . From there, thanks to Eq. 8, the stress tensor $\Sigma(X)$ along the CZ in the external problem may be obtained, and therefore also the remote stresses in the internal problem through the relations

$$\sigma_1^\infty = \sigma_{11}^\infty = \Sigma_{ZZ}(X), \quad \sigma_2^\infty = \sigma_{22}^\infty = \Sigma_{YY}(X), \quad \sigma_3^\infty = \sigma_{12}^\infty = -\Sigma_{YZ}(X). \quad (17)$$

(These relations result from the different orientations of the frames (x_1, x_2, x_3) and (X, Y, Z) of the internal and external problems respectively, see Fig. 3).

3.2. Examples

Eqs. 10, and 11 rewritten in dimensionless form using Eq. 14, are solved using the same procedure as in Leblond et al. (2015), using the values of the functions \mathcal{F}_λ^p presented in Fig. 5 and spline interpolation of the tractions p and q between the available discrete values. We use 51 nodes (where discrete values of p and q are defined) and 50 collocation points (where the integral equations are written) along the segment $X^* \in [0, 1]$, which is checked to be sufficient for mesh independence. The mesh is refined near the points $X^* = 0$ (origin of the CZ) and $X^* = 1$ (tip of the CZ) since large variations of $p^*(X^*)$ and $q^*(X^*)$ may be expected there.

177 The dependence of p^* and q^* with the parameter η characterizing the coalescence rate (see Eq. 5 for its
178 definition) is given in Fig. 6, where $\nu = 0.4$, $\beta = 0.3$, $c/d = 1.2$, $\alpha = 27^\circ$, corresponding to the experiments
179 of Fig. 1, and the value of η is varied between 0.01 and 0.5. As expected, these tractions decrease to zero
180 when η decreases to zero, since the facets then vanish and their effect disappears. Also noticeable is the
181 divergence of the functions near $X^* = 0$. (This divergence may be demonstrated analytically but the heavy
182 and rather useless proof is omitted for lightness).

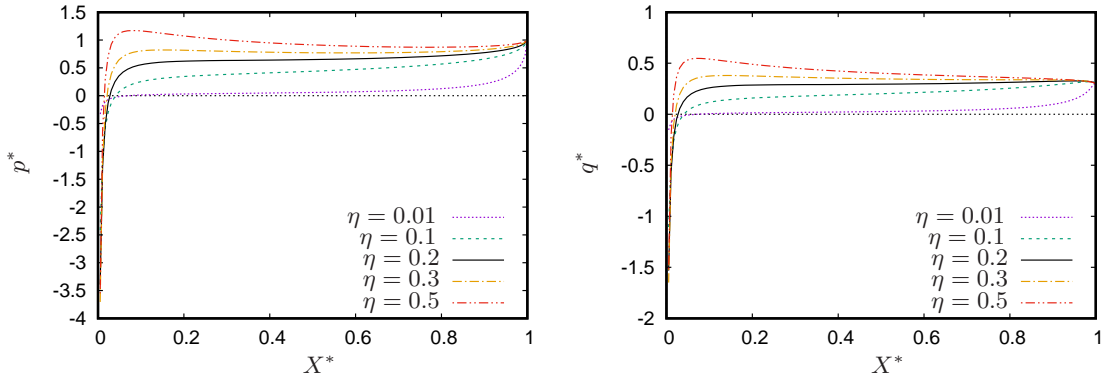


Figure 6: The additional tractions $p^*(X^*)$ and shear forces $q^*(X^*)$ acting on the CZ due to its partial opening ($\nu = 0.4$, $K_{III}^{(0)}/K_I^{(0)} = 0.3$, $c/d = 1.2$, $\alpha = 27^\circ$ and η is varied around $\eta = 0.2$ corresponding to the experiments of Fig. 1).

183 The evolution of the normalized energy-release-rate $G^* = G/G^{(0)}$ with η is given in Fig. 7; also given
184 in the same figure is the dependence of G^* versus c/d for $\eta = 0.2$, using either the approximate solution
185 (Eqs. 4) for the functions \mathcal{F}_λ^p , or those obtained in the XFEM calculations. Several remarks are in order:

- 186 • In the experiments of Fig. 1, $c/d \sim 1.2$ and $\eta \sim 0.2$. In Fig. 7, the plots on the left show that for
187 $c/d \geq 0.8$, the approximate solution of Leblond and Frelat (2014) becomes inaccurate and use of the
188 numerical solution including possible overlapping of the facets becomes mandatory. On the right, the
189 dependence of G^* versus η for $c/d \sim 1.2$ obtained using the XFEM solution is given for several values
190 of ν , evidencing an almost complete lack of dependence of G^* upon ν .
- 191 • $G/G^{(0)} < 1$ in all cases which means that the body releases less elastic energy through propagation of
192 tilted facets than through propagation of a planar crack. This is because in the case of tilted facets,
193 the release of elastic energy is hindered by the permanence of unbroken ligaments between them.
- 194 • The ratio $G/G^{(0)}$ decreases to zero when the ratio $\eta \equiv d/a$ goes to zero, the ratio c/d remaining fixed,
195 or when c/d goes to zero, the parameter η being fixed. This is because an increase of facet length a
196 or a decrease of facet width c for fixed geometrical period d , induces a decrease of the displacement
197 discontinuity across the cohesive zone, that is a closure of this zone unfavourable to the release of

elastic energy.

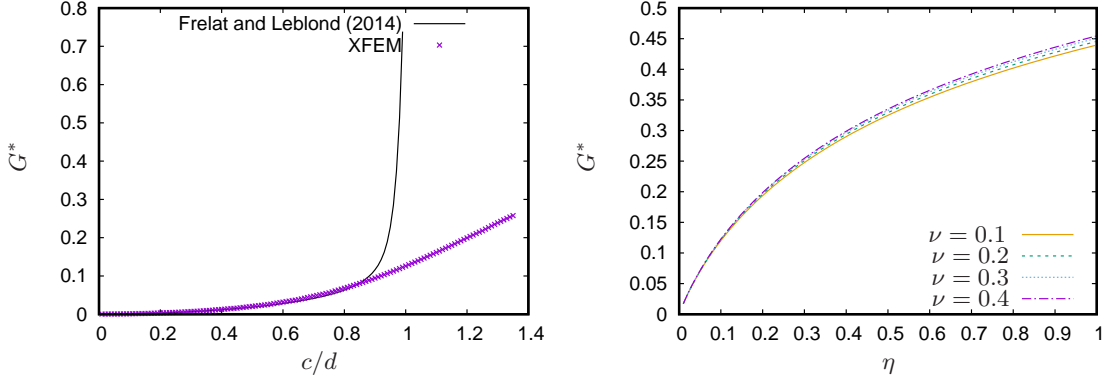


Figure 7: Left: Evolution of $G/G^{(0)}$ with c/d for $\eta = 0.2$. For $c/d > 0.8$, the approximate solution of Leblond and Frelat (2014) becomes inaccurate. Right: Evolution of $G/G^{(0)}$ with η using the XFEM solution ($c/d = 1.2$). Values are independent of ν . In both figures, $K_{III}^{(0)}/K_I^{(0)} = 0.3$, $\alpha = 27^\circ$.

199 4. Determination of the rotation angle α

200 We shall now discuss how the cohesive zone model can be used to predict the rotation angle α .

201 4.1. Criteria

202 Concerning the direction of propagation, two criteria are investigated: the Principle of Local Symmetry
 203 (PLS) stating that the propagation occurs in the direction corresponding to zero mode II (Goldstein and
 204 Salganik, 1974); (ii) energy minimization or *Griffith's* principle, consisting in minimizing the total energy
 205 \mathcal{W}_{tot} defined as the sum of elastic and fracture energies (Griffith, 1920; Francfort and Marigo, 1998).

206 4.1.1. Criterion based on the Principle of Local Symmetry (PLS)

A first possibility is to focus on the lateral propagation of the facets. As written in Leblond and Frelat (2014): “The heuristic postulate made is that the 2D SIF k_{II} is zero along the lateral sides of the facets (...) if k_{II} were not zero, lateral propagation of these facets would induce them to deviate out of their plane so that the tilt angle would not be stationary”. Using Eq. 3 and equating k_{II} to zero, an implicit equation on α is obtained:

$$\sigma_1^\infty \mathcal{F}_1^{II} \left(\frac{c}{d}, \alpha \right) + \sigma_2^\infty \mathcal{F}_2^{II} \left(\frac{c}{d}, \alpha \right) + \sigma_3^\infty \mathcal{F}_3^{II} \left(\frac{c}{d}, \alpha \right) = 0. \quad (18)$$

207 Depending on whether this equation is solved for fixed c/d or fixed ℓ/d using the relation $\ell = c/\cos \alpha$ (ℓ
 208 is the half-width of a facet as shown in Fig. 3(a)), different values of α are obtained. We take the option
 209 to fix ℓ/d which seems more pertinent from a physical point of view, since ℓ is determined by the lateral
 210 propagation of the facets, whereas c combines the half-width of the facet ℓ and its orientation α .

211 *4.1.2. Criterion based on energy minimisation (Wmin)*

212 Another possibility, focussing on the output of the facet propagation in the X -direction, is based on
 213 the minimization of \mathcal{W}_{tot} . Strictly speaking, the minimization should be done step by step and look, at
 214 each load increment, for the crack path which minimizes \mathcal{W}_{tot} . This task can only be done numerically and
 215 involves some cumbersome simulations (Pons and Karma, 2010; Chen et al., 2015; Henry, 2016; Pham and
 216 Ravi-Chandar, 2017; Lo et al., 2019; Mesgarnejad et al., 2019) based on approximate ways of regularizing the
 217 problem (Bourdin et al., 2000; Hakim and Karma, 2009; Miehe et al., 2010). Here, we simplify the problem
 218 by assuming that during its evolution, the crack has 'time' to select, among several states, that corresponding
 219 to a minimum, with respect to the angle α , of the total energy \mathcal{W}_{tot}^{2D} of the 2D internal problem (illustrated in
 220 Fig. 3(a)). Such an argument has been used with success in other similar situations, for instance by Gauthier
 221 et al. (2010); Maurini et al. (2013) for star shape configurations obtained in experiments of directional drying
 222 of colloidal suspensions. The total energy \mathcal{W}_{tot}^{2D} per period splits into two terms:

- 223 • the fracture energy, which is simply $2G_c\ell$,
- 224 • the elastic energy, which is equal to that without any crack (W_0) reduced by the energy $2\int_0^\ell g(\ell')d\ell'$
 225 released by propagation of the cracks, where g is the energy-release-rate in the internal problem. This
 226 energy-release-rate is equal to $\frac{4(1-\nu^2)d^2}{E}\sigma_\lambda^\infty\sigma_\mu^\infty\mathcal{A}_{\lambda\mu}\left(\frac{\ell}{d}\cos\alpha, \alpha\right)$ (use Eqs. 5 and 17 of Leblond et al.,
 227 2015).

Thus one must look for the minimum value with respect to α of the quantity:

$$\mathcal{W}_{tot} = W_0 - \frac{4(1-\nu^2)d^2}{E}\sigma_\lambda^\infty\sigma_\mu^\infty\mathcal{A}_{\lambda\mu}\left(\frac{\ell}{d}\cos\alpha, \alpha\right) + 2G_c\ell. \quad (19)$$

228 Again it seems physically more pertinent to perform this minimization for a fixed value of ℓ/d rather than
 229 c/d . (Anyway one can check that there is no minimum for a constant c/d).

230 *4.2. Determination of the remote loading*

231 Eqs. 18 and 19 may be solved using the remote loading σ^∞ of the internal problem as an input. This
 232 gives α as a function of σ^∞ . This remote loading depends on the specimen and loading considered. Leblond
 233 and Frelat (2014) considered several special cases in which σ^∞ was related only to the mode mixity β . Here
 234 we shall consider, in coherence with our experimental setup (see Fig. 1), that the initial crack is loaded by
 235 a uniform remote stress field $\sigma^\infty = \sigma^\infty\mathbf{j} \otimes \mathbf{j}$ with $\mathbf{j} = \cos\Gamma_0\mathbf{e}_X + \sin\Gamma_0\mathbf{e}_Z = \cos\Gamma_0\mathbf{e}_2 - \sin\Gamma_0\mathbf{e}_1$, so that
 236 $\sigma_1^\infty = \sigma^\infty \sin^2\Gamma_0$, $\sigma_2^\infty = \sigma^\infty \cos^2\Gamma_0$, $\sigma_3^\infty = -\sigma^\infty \sin\Gamma_0 \cos\Gamma_0$. The angle Γ_0 here denotes the inclination of
 237 the crack in this stress field.

238 The CZ model provides another way to obtain σ^∞ from knowledge of the mode mixity β using Eqs. 17
 239 and 8. The dependence on X of the stresses Σ_{ij} given by Eqs. 8 is relatively weak far from the points
 240 $X^* = 0$ and $X^* = 1$ (where the solution is invalid anyway, see Leblond et al. (2015)). Accordingly we

241 choose to consider the values of these stresses at the middle of the CZ, that is $\sigma_1^\infty = \Sigma_{ZZ}(X = a/2)$,
 242 $\sigma_2^\infty = \Sigma_{YY}(X = a/2)$, $\sigma_3^\infty = -\Sigma_{YZ}(X = a/2)$. Since p and q depend on c/d and α , equations Eqs. 18-19
 243 must be solved accounting for the fact that the σ_λ^∞ , similarly to the $\Sigma_{pq}(X = a/2)$, themselves depend on
 244 ℓ/d and the unknown α . The output consists of the value of α , obtained as a function of ℓ/d for given values
 245 of η , β and ν .

246 4.3. Some results

247 4.3.1. Asymptotic versus XFEM, and PLS versus Wmin

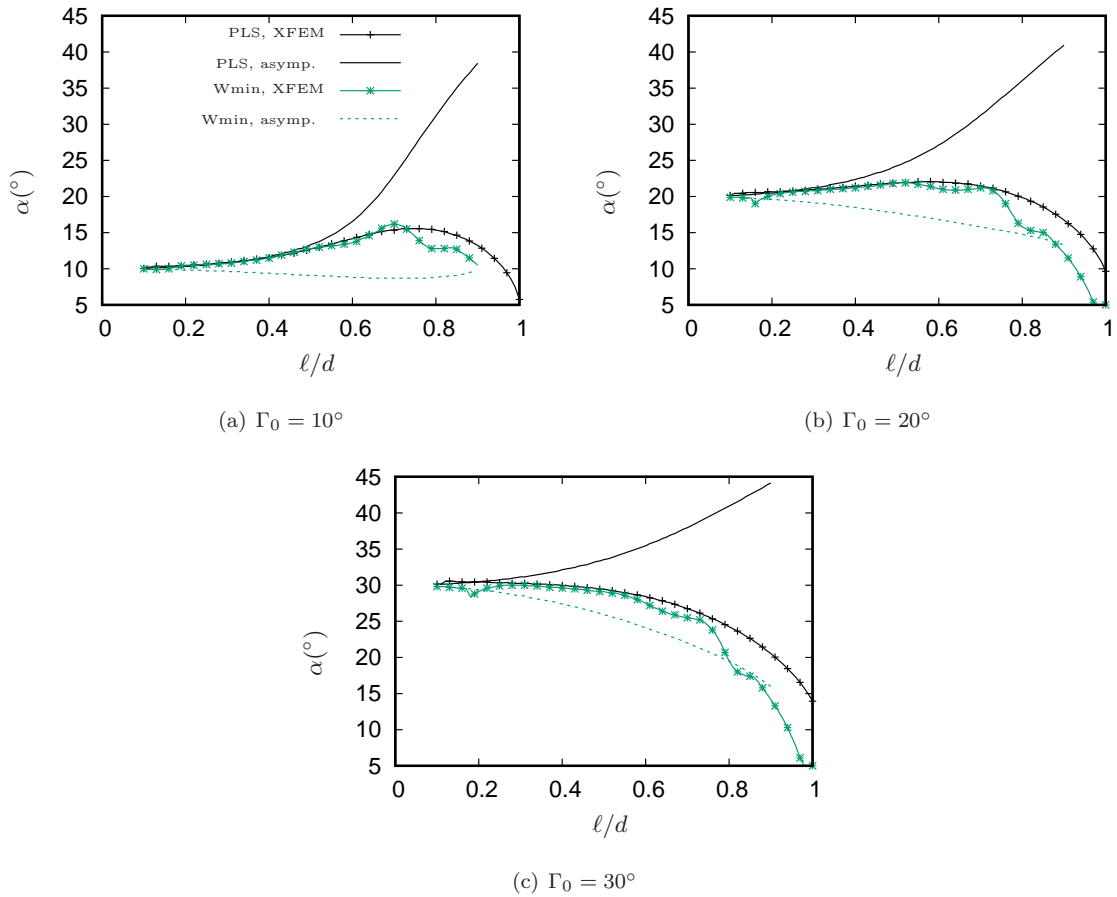


Figure 8: Rotation α of the facets for a crack loaded initially by the stress $\sigma^\infty = \sigma^\infty \mathbf{j} \otimes \mathbf{j}$ with $\mathbf{j} = \cos \Gamma_0 \mathbf{e}_2 - \sin \Gamma_0 \mathbf{e}_1$. 'PLS' denotes the predictions obtained by imposing $k_{II} = 0$ at the lateral tips, 'Wmin' by minimizing the energy. Solid lines are obtained using the asymptotic values (Eqs. 4) of the functions \mathcal{F}_λ^p , points using the numerical values obtained by XFEM. The results deriving from asymptotic values are observed to quickly become inaccurate, especially for the Wmin criterion.

248 As discussed above, we consider that the initial crack is loaded by a uniform remote stress field $\sigma^\infty =$
 249 $\sigma^\infty \mathbf{j} \otimes \mathbf{j}$. Figures 8 provides the values of α as a function of ℓ/d for several values of Γ_0 , obtained from

250 Eqs. 18 and 19. Note that since \mathcal{F}_λ^p and thus $\mathcal{A}_{\lambda\mu}$ (Eqn. 7) are independent of ν (§2.1), it is also the case
 251 for these plots. The results are shown using either the approximate values (Eqs. 4) of the functions \mathcal{F}_λ^p or
 252 those obtained by XFEM. Several observations can be made:

- 253 • *Numerical artefacts in the Wmin criterion.* A small perturbation around $\ell/d = 0.15$ in the values of α
 254 can be noticed. It is a numerical artefact due to the transition from use of the asymptotic values of the
 255 functions \mathcal{F}_λ^p (formula 4) to the numerical values (Fig. 5). It shows the sensitivity of the minimization
 256 with respect to the values of \mathcal{F}_λ^p : the perturbation in α around $\ell/d = 0.15$ is large although the
 257 approximate and numerical values of the functions \mathcal{F}_λ^p are close (see Fig. 5). Also, the fluctuations
 258 appearing for $\ell/d > 0.5$ are probably linked to increasing numerical errors with higher values of ℓ/d .
 259 Besides, we have also noticed that using linear instead of spline interpolation for the functions \mathcal{F}_λ^p , we
 260 get unphysical oscillating solutions $\alpha(\ell/d)$. Accurate predictions in the region $\ell/d > 0.5$ would require
 261 additional numerical efforts.

- 262 • *Accuracy of the asymptotic formulas.* For small values of ℓ/d , it can be checked that α derived from
 263 the XFEM values of \mathcal{F}_λ^p are in agreement with those obtained using their asymptotic formulas. The
 264 discrepancy for larger values is due to the inaccuracy of the asymptotic values which are derived in
 265 the limit $\ell/d \rightarrow 0$.

- 266 • *Equivalence of the PLS and Wmin criteria.* In the limit $\ell/d \rightarrow 0$ both criteria give the same result.
 267 This can be explained by the fact that then, each facet behaves like an isolated crack in an infinite 2D
 268 body, inclined by an angle α and loaded remotely by σ^∞ . The lateral SIFs k_I , k_{II} are proportional
 269 to N and T respectively, the far normal and tangential stresses to the facet, and the term depending
 270 on α in \mathcal{W}_{tot} is negatively proportional to $N^2 + T^2$. Thus the minimum of \mathcal{W}_{tot} corresponds to the
 271 maximum of $N^2 + T^2$, which is achieved for $T = 0$ by Mohr's construction. This implies that the
 272 Wmin criterion is equivalent to the PLS in this limit.

273 For larger values, the predictions of both criteria can be noticed to be similar, although the criteria
 274 have no reason to coincide under such conditions.

- 275 • *Facet shape.* As long as the facet width remains small enough, the facets behave independently and
 276 the variation of α with ℓ/d itself remains small. This explains why their shape observed experimentally
 277 is straight near the middle (Fig. 1 and 4). Their orientation is observed to remain close to the shear
 278 free direction $\alpha = \Gamma_0$.

279 The angle α slightly increases or decreases when ℓ/d increases, depending on the value of Γ_0 . This
 280 variation may be seen as an early sign of a repulsion or attraction of the en-passant S-shape (Schwaab
 281 et al., 2018).

282 Finally, as awaited since Eqs. 4 are valid only for small values of α or c/d , the evolution of α with ℓ/d is
 283 different according to whether the approximate or numerical values of the functions \mathcal{F}_λ^p are used. The error
 284 made using asymptotic values instead of the more accurate numerical one is huge specially for Wmin where
 285 a notable difference is observed as soon as $\ell/d > 0.2$. This justifies the numerical effort made to obtain the
 286 values of the functions \mathcal{F}_λ^p for larger values. In the sequel, all results will be presented using these numerical
 287 values.

288 *4.3.2. Comparison with the experiments*

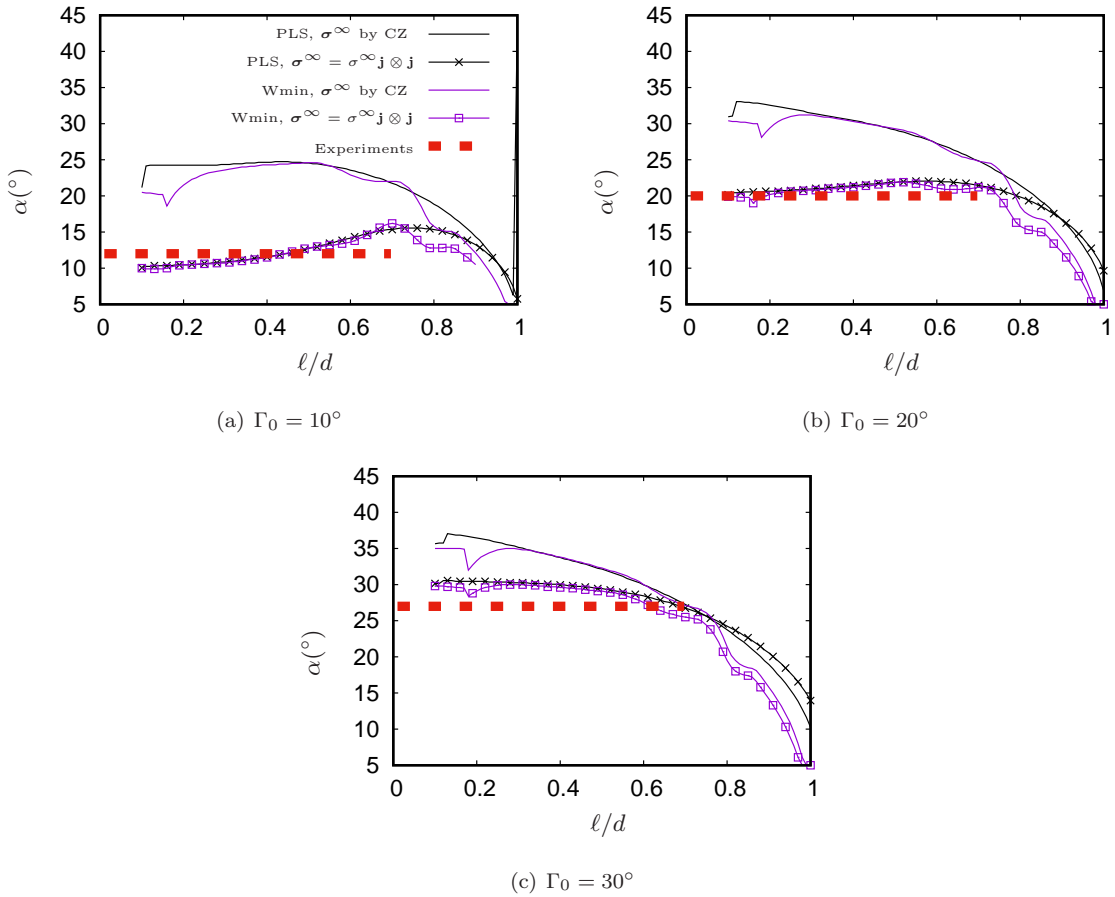


Figure 9: α as a function of ℓ/d for several values of Γ_0 . Solid lines are obtained using the remote loading from the CZ model using $\beta = \frac{1}{2} \tan \Gamma_0$, $\nu = 0.4$, $\eta = 0.2$. Solid lines with points correspond to $\sigma_1^\infty = \sigma^\infty \sin^2 \Gamma_0$, $\sigma_2^\infty = \sigma^\infty \cos^2 \Gamma_0$, $\sigma_3^\infty = -\sigma^\infty \sin \Gamma_0 \cos \Gamma_0$ like in Fig. 8. The horizontal red dotted line corresponds to a rough estimation of the inclination of the facets in their straight portion. The line is stopped at $\ell/d = 0.7$ since above the facets can be observed to bend significantly (see Fig. 4).

289 In Fig. 9, the predictions from the PLS and Wmin criteria are given, using the remote loading defined
 290 by $\sigma^\infty = \sigma^\infty \mathbf{j} \otimes \mathbf{j}$, with $\mathbf{j} = \cos \Gamma_0 \mathbf{e}_2 - \sin \Gamma_0 \mathbf{e}_1$ like in Fig. 8, or that obtained from the CZ model using

291 $\beta = \frac{1}{2} \tan \Gamma_0$, $\nu = 0.4$, $\eta = 0.2$ corresponding to our 4PB experiments of section 1. The corresponding
 292 experimental values are also plotted in this figure. It is the slope of the facets in their straight section (where
 293 the angle α is thus constant). The lines are stopped at the point ℓ/d where the facets start to bend. The
 294 measures are made directly on Fig. 1 and 4, hence are rough estimations.

295 Using $\boldsymbol{\sigma}^\infty = \sigma^\infty \mathbf{j} \otimes \mathbf{j}$, a good agreement is found in the range $\ell/d \in [0.2; 0.6]$: the predicted values are
 296 closed to the average experimental one in the whole range and their variation with ℓ/d is weak in accordance
 297 with the straightness of the crack in this zone (Fig. 4). Precise modulations of α with ℓ/d are difficult to
 298 detect experimentally. And anyway, such variations can not be caught by our approach which considers the
 299 segments as invariant in the propagation direction.

300 Using $\boldsymbol{\sigma}^\infty$ derived from the CZ model fails to predict the values of α obtained in the experiments. One
 301 reason may be that the CZ model assumes an infinite body and can thus only be used to obtain the remote
 302 loading if the effect of the lateral boundary conditions can be neglected. This may not be the case in these
 303 experiments. The better agreement with $\boldsymbol{\sigma}^\infty = \sigma^\infty \mathbf{j} \otimes \mathbf{j}$ can be rationalized by the fact that in the 4 PB
 304 experiments the far field is indeed of this form (see Fig. 1), especially for slight inclinations of the crack
 305 (small values of Γ_0). Another source of discrepancies may come from the sensitivity of the results to Poisson'
 306 ratio, as will be highlighted below.

307

308 4.3.3. Parametric study

309 The similarity between the results obtained with the PLS and Wmin criteria, already noted in Fig. 8, is
 310 also observed when the remote stress field is deduced from the CZ model. Hence, for the parametric study
 311 of the dependence of α upon η , ν and β , we plot only, as a representative case, the results obtained with
 312 the PLS criterion. In Fig. 10, the parameters are varied around the values $\eta = 0.2$, $\nu = 0.4$, $\beta = 0.2$,
 313 corresponding to the experiment of Fig. 1. Several points are noteworthy:

- 314 • the results are nearly independent of η meaning that the dependence of the stresses $\sigma_{11}^\infty = \Sigma_{ZZ}(X =$
 315 $a/2)$, $\sigma_{22}^\infty = \Sigma_{YY}(X = a/2)$, $\sigma_{12}^\infty = -\Sigma_{YZ}(X = a/2)$ with η cancels out in Eq. 18;
- 316 • as expected, α increases with the mode mixity ratio β ;
- 317 • the results are highly sensitive to the value of Poisson's ratio ν , to the point that taking $\nu = 0.3$
 318 instead of $\nu = 0.4$ permits to retrieve the experimental value of α . This means that the study of α is
 319 a difficult issue, in which the dependence upon ν has to be considered with care.

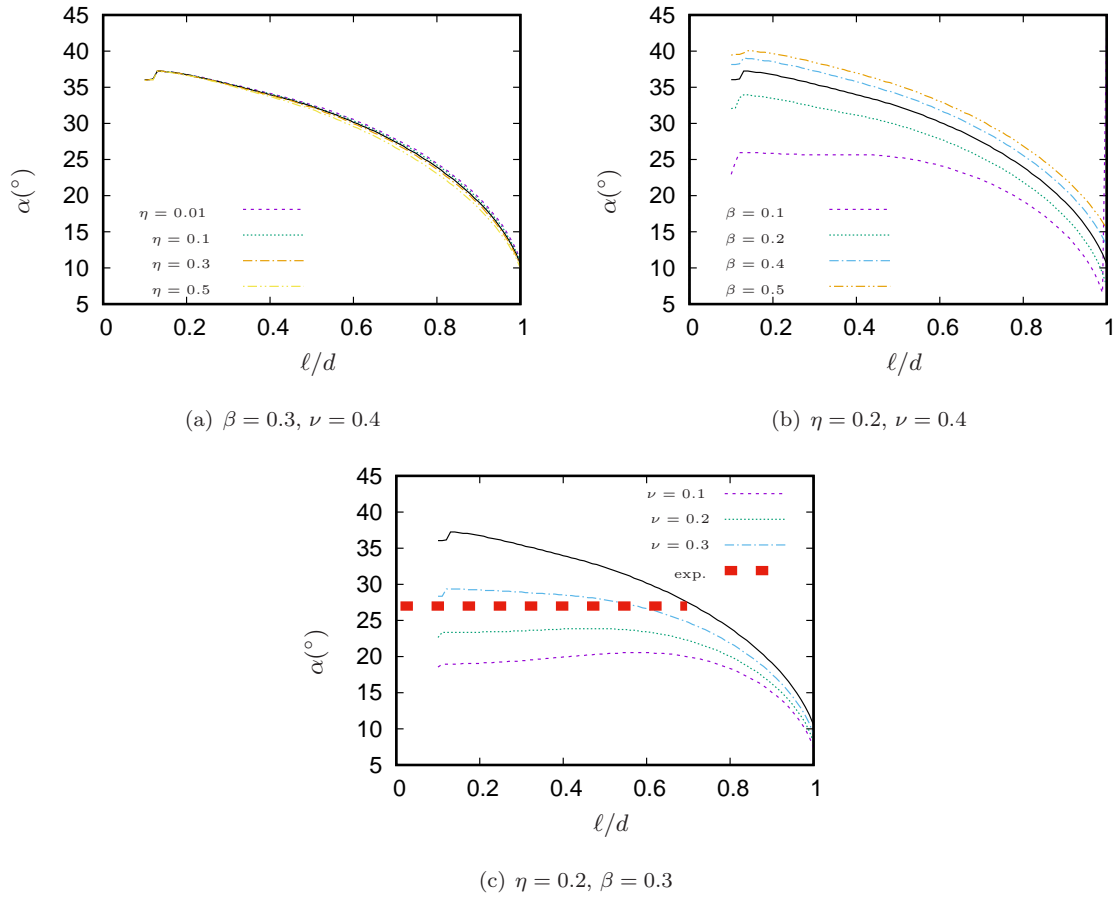


Figure 10: Dependence of $\alpha(\ell/d)$ upon η , β and ν . The PLS criterion is used with the remote loading from the CZ model. The black solid line corresponds to $\eta = 0.2, \beta = 0.3, \nu = 0.4$ in all the graphs. The experimental red line is the same than in Fig. 9c.

320 5. Toughening due to the presence of the facets

321 5.1. In fatigue

Assume that the propagation of the tips of the facets is ruled by Paris's law:

$$\frac{da}{dN} = C \left(\frac{E}{1-\nu^2} \Delta G \right)^{n/2} \quad (20)$$

322 where $\frac{da}{dN}$ denotes the crack advance per cycle, ΔG the amplitude of the variation of the energy-release-rate
 323 during one cycle. Thanks to Irwin's formula (Eq. 13), this formula reduces to $\frac{da(s)}{dN} = C (\Delta K_I(s))^n$ in pure
 324 mode I so that the constants C and n are the classical Paris exponents, which are known for a wide range
 325 of materials (Fleck et al., 1994).

The energy-release-rate G at the tip of the CZ can be obtained using Eqs. 13 and 12. The result reads, using the notations of Eqs. 15 and 16:

$$\frac{da}{dN} = C_{\text{eff}} \left(\frac{E}{1-\nu^2} \Delta G^{(0)} \right)^{n/2} \quad (21)$$

where the effective Paris' coefficient C_{eff} can be determined by:

$$\left(\frac{C_{\text{eff}}}{C} \right)^{2/n} = G^*. \quad (22)$$

326 This permits to extend Paris's classical law in mode I to mixed-mode situations without introducing
 327 additional material constants. In this view the influence of mode mixity on crack propagation arises only
 328 from its effect on the facet geometry.

329 5.2. In brittle fracture

Assume now that crack propagation becomes possible only once Griffith's threshold is reached:

$$G = G_c \quad (23)$$

330 where $G_c = \frac{1-\nu^2}{E} K_c^2$, G_c and K_c denoting the classical fracture energy and toughness respectively. These
 331 quantities are classical material constants which are known for a wide range of materials (Ashby, 1989).

The loading \mathcal{C}^0 needed for coplanar propagation of the crack is given by $G^{(0)} = G_c$, and the effective energy-release-rate for the same loading in the presence of facets is $G^* G^{(0)}$. Denote $\lambda \mathcal{C}^0$ the loading needed to propagate the facets tips. For this loading, the effective energy release rate is $G = \lambda^2 G^* G^{(0)}$ (use the linearity of K_p with λ and Irwin's formula (Eq. 13)). Over a period of dimension $2d$, the energy released per unit distance of propagation is $2dG = 2d\lambda^2 G^* G^{(0)}$, and this energy must balance a fracture energy of $2\ell G_c$. It follows that

$$\lambda = \sqrt{\frac{\ell}{d} \frac{1}{G^*}} \quad (24)$$

332 This factor λ depends, like G^* defined in Eqs. 14 and 16, on the facet geometry $(\alpha, \ell/d, \eta)$, Poisson's ratio ν
 333 and the mixity factor β . Since $G^* \leq 1$ (Fig. 7), while $\frac{\ell}{d}$ is generally observed to be close to or greater than
 334 1, λ is larger than 1. This factor thus appears as a *toughening factor* for fracture under mixed mode I+III
 335 loading.

336 5.3. Some results

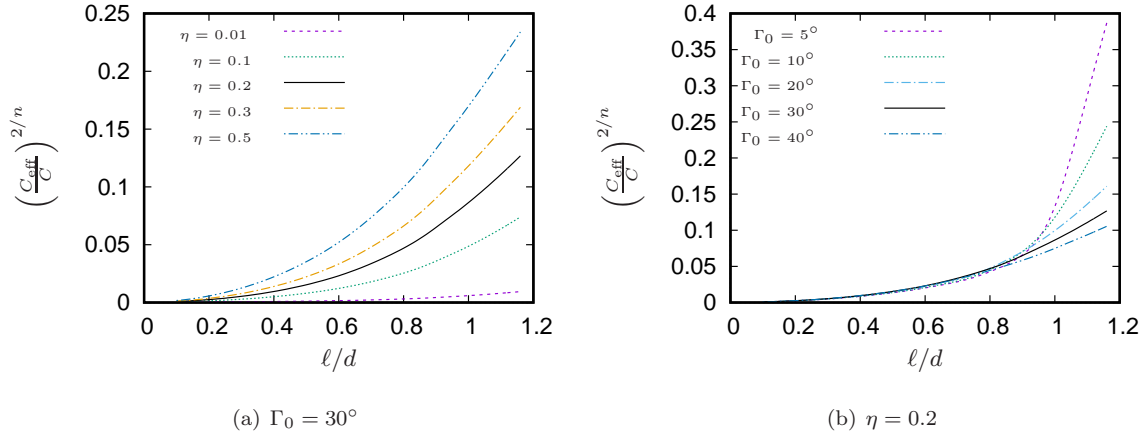


Figure 11: Dependence of the effective Paris rate C_{eff} with η and Γ_0 (independence with ν is verified through G^* evidenced in Fig. 7). In all the figures, $\beta = \frac{1}{2} \tan \Gamma_0$ and $\alpha = \Gamma_0$.

337 In Fig. 11, the effective Paris propagation rate C_{eff} is given in the form of the quantity $(\frac{C_{\text{eff}}}{C})^{2/n} = G^*$,
 338 independent of Paris' coefficients C and n , as a function of ℓ/d for different values of η and Γ_0 ; Γ_0 here refers
 339 to the experiments described in section 1 for which the values $\beta = \frac{1}{2} \tan \Gamma_0$ and $\alpha = \Gamma_0$ can be considered
 340 as good approximations. These plots are almost independent of Poisson' ratio ν (see Fig. 7). One notices
 341 that:

- 342 • $C_{\text{eff}} < C$, which means that the facets lower the propagation rate at fixed loading amplitude. In other
 343 words, the facets enhance the fracture resistance or have a *toughening* effect on fatigue propagation.
 344 This effect is due to the existence of ligaments between the facets which hinder their opening.
- 345 • C_{eff}/C , which characterizes the propagation rate $\frac{da}{dN}$ at fixed $\Delta G^{(0)}$, decreases to zero together with
 346 the facet width ℓ for a given wavelength d and coalescence rate η . This is linked to the fact that the
 347 opening of the facets decreases with the facet width ℓ (for fixed loading).
- 348 • At fixed Γ_0 and ℓ/d , C_{eff} decreases together with the coalescence rate η . Like before, this is because
 349 the opening of the facets is more difficult for smaller values of η .

- The influence of Γ_0 on C_{eff} is weak as long as $\ell/d < 0.8$, that is when the interactions between the facets remain low. This can be linked to the fact that with $\alpha = \Gamma_0$, the facet orientation relative to the remote loading is the same for all values of Γ_0 so that the effective loading at the facet tip is nearly the same. When $\ell/d > 0.8$, interactions between facets start to have an impact which lowers the propagation rate when Γ_0 increases.
- Enhanced fracture resistance has been observed by Eberlein et al. (2017) in agreement with our model. Quantitative comparison with experiments necessitates however in-situ observations of crack propagation to get an estimate of ℓ/d . Final crack profiles such as those measured in Cambonie and Lazarus (2014) or Eberlein et al. (2017) are not sufficient since the ligaments are then broken, erasing any trace of their former shape.

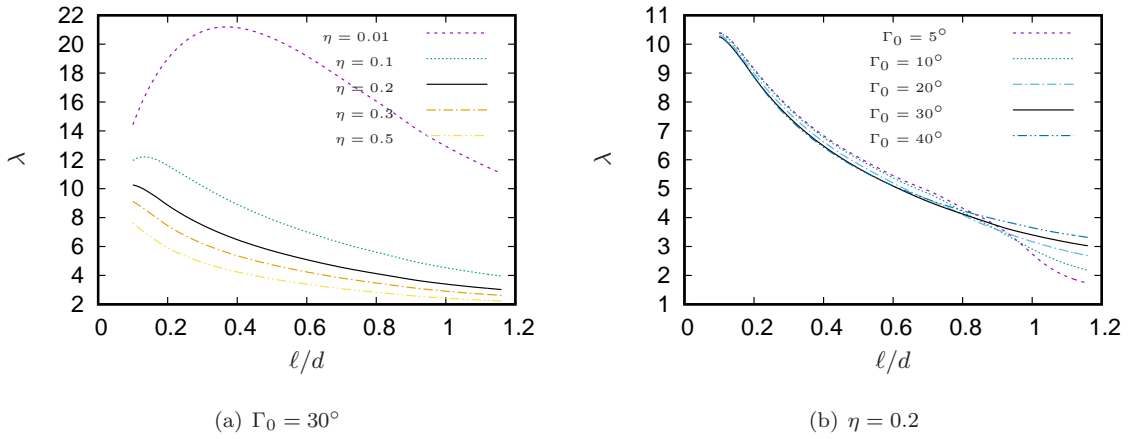


Figure 12: Dependence of the effective critical loading for fracture λ upon ℓ/d for several values of η and Γ_0 (independence with respect to ν is verified through G^* , see Fig. 7). In all the figures, $\beta = \frac{1}{2} \tan \Gamma_0$ and $\alpha = \Gamma_0$.

While Fig. 11 concerns fatigue propagation, Fig. 12 relates to brittle fracture and gives the factor λ as a function of ℓ/d for the same values of β and α . One can draw similar conclusions:

- The presence of facets and the existence of unbroken ligaments enhance the fracture threshold yielding $\lambda > 1$.
- As the opening of the facets decreases at fixed loading when the facet width decreases, one gets for a given value of Γ_0 , an increase of λ when η decreases at fixed ℓ/d , or when ℓ/d decreases at fixed η .
- The influence of Γ_0 on λ becomes significant only when $\ell/d > 0.8$, that is when the interactions between the facets are stronger.

- Quantitative comparison with experiments necessitates in-situ observations of crack propagation to get an estimate of ℓ/d . This requires quasistatic propagation, that is a setup allowing stable propagation of the crack, which cannot be achieved straightforwardly using the 4PB setup of section 1.

6. Perspectives

Let us draw some perspectives by scrolling back the story from the end. We have seen that the above method permits to quantify the toughening effect by providing C_{eff} and λ , knowing the facet geometry though the constants α , c/d and η and the classical fracture constants G_c , n and C . To be fully efficient and avoid the introduction of additional material constants, the facet geometry must be determined from knowledge of the fracture constants. The determination of α has been discussed in §4 and deserves further studies. The determination of η remains an unresolved issue but fortunately, it is less crucial since C_{eff} and λ depend weakly on this parameter (at least in the limit of our model, that assumes $\eta \ll 1$).

The determination of the c/d relies on consideration of propagation of the lateral tips under the same classical rules as the front tip. That is to say, $\frac{dc}{dN} = C \left(\frac{E}{1-\nu^2} \Delta g \right)^{n/2}$ in fatigue and $g = G_c$ for brittle fracture, where g is the energy-release-rate at the lateral tips. The value of g can be obtained from the solution of the internal problem by accounting for Eq. 3 in Eq. 13:

$$g = 2d \frac{1-\nu^2}{E} \left[\mathcal{F}_\lambda^I \left(\frac{c}{d}, \alpha \right)^2 \sigma_\lambda^{\infty 2} + \mathcal{F}_\lambda^{II} \left(\frac{c}{d}, \alpha \right)^2 \sigma_\lambda^{\infty 2} \right] \quad (25)$$

However the use of this formula is legitimate only if: (i) the lateral extension of the facets is independent of the propagation in the X -direction (see Fig. 2) so that the 2D propagations in the internal and external problems are uncoupled; (ii) facets remain straight as they propagate, without any en-passant S-shape. If these hypotheses are not satisfied, numerical simulations (Chen et al., 2015; Henry, 2016; Pham and Ravi-Chandar, 2017; Lo et al., 2019) may be used.

7. Conclusion

Segmentation of the crack front frequently occurs during the propagation of a mode III loaded crack. The unbroken ligaments between the segments/facets by hindering the crack opening, reduce the effective load of the crack tips hence induce an apparent toughening. Using a multiscale cohesive zone model, we achieved to quantify this effect by providing two toughening factors C_{eff} and λ , in fatigue and brittle fracture respectively, as a function of the facet geometry. The model involves some functions \mathcal{F}_λ^p related to an array of tilted parallel cracks loaded remotely. Herein, the corresponding elasticity problem has been solved using XFEM calculations, extending previous results (Leblond and Frelat, 2014) to overlapping facets and larger tilt angles, in order to deal with more realistic cases.

393 This approach derived in the framework of linear elastic fracture mechanics, is valid at any length scales
394 above the size of the material heterogeneities and of the process zone. It thus covers a wide range of
395 observations going basically from the millimeter to any larger scale provided that (i) no ligaments have
396 formed between the facets, (ii) the bending of the facets can be neglected, (iii) the facets are slender enough
397 to separate the initial 3D problem using asymptotic expansion into two 2D problems: one at the microscale,
398 the other at the macroscale.

399 This approach deserves extensive comparison with experiments specifically designed for this purpose.
400 This will be the goal of a companion paper on the 4PB experiments described in section 1.

401 Acknowledgements

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508 **Appendix A. Computation of periodic cracks distribution using XFEM coupled with hierar-**
509 **chical mesh refinement**

510 *Appendix A.1. 2-Dimensional Linear Elastic Fracture Mechanical problem*

511 Like in the paper of Leblond and Frelat (2014), a 2D infinite periodic array of inclined cracks is considered
512 (Fig. 3(a)). The two geometric parameters characterizing the problem are:

- 513 • the tilt angle: α ,
- 514 • the ratio of crack length along x_1 to the period: $\frac{c}{d}$.

Three elementary loadings (σ_1^∞ , σ_2^∞ and σ_3^∞) may be considered, and then, thanks to linearity of the problem, the stress intensity factors k_I and k_{II} can be expressed as functions of these three loadings:

$$k_p = \sqrt{2d} \sum_i \mathcal{F}_i^p \left(\alpha, \frac{c}{d} \right) \sigma_i^\infty \quad (\text{A.1})$$

515 for $p = I, II$ and $i = 1, 2, 3$.

516 The factor $\sqrt{2d}$ is chosen instead of the factor $\sqrt{2d \tan(\pi c/2d)}$ of Leblond and Frelat (2014) because it
517 is limiting the possible range of c/d to values less than 1.

518 *Appendix A.2. Finite Element computations*

519 Periodicity enables to limit the spatial domain to $x_1 \in [0 - 2d]$ (with the (x_1, x_2) -frame depicted on
520 Fig. 3(a)). Along x_2 , the domain is limited at $\pm 10d$, which has been found sufficiently large to be considered
521 as an quasi-infinite boundary.

522 The aim of finite element computations is to determine accurately the six functions $\mathcal{F}_i^p(\alpha, \frac{c}{d})$. To this
523 end, a parametric study is performed for $\alpha \in [0^\circ - 45^\circ]$ and $\frac{c}{d} \in [0 - 1.4]$. To avoid intersecting cracks, the
524 range of α is limited to $[5^\circ - 45^\circ]$ for $\frac{c}{d} \geq 1$.

525 A "classical" Finite Element approach for parametric study would be to create a procedure enable to
526 generate a parametric mesh conforming the cracks location for every combination of α and $\frac{c}{d}$. However
527 creating such a procedure is a burden if one wish to verify at the same time:

- 528 • a sufficiently rough mesh size away from crack tip to maintain the computational time reasonable,
- 529 • a sufficiently fine mesh size at crack tips vicinity to ensure an accurate solution,
- 530 • a regular mesh around crack tip enabling an accurate computation of interaction integrals (necessary
531 to determine the stress intensity factors),
- 532 • and a symmetric mesh to facilitate the imposition of periodic boundary conditions and the interpre-
533 tation of results,

534 for all considered situations.

535 Conversely, the XFEM combined with a hierarchical mesh refinement is found to be a very easy way
 536 to perform the present parametric study at the condition to elaborate the numerical model rigorously. In
 537 parallel to the present work, such an approach has been followed to compute mixed-mode crack propagation
 538 in Gibert et al. (2019). The procedure describes hereafter has been implemented in Cast3M CEA (French
 539 Atomic Commission) (2017) software and tends to prove its efficiency.

- 540 1. First a regular mesh composed of quadrilateral elements is generated for the same structure and a
 541 line-mesh defining the cracks location is also created (Fig. 13(a))
- 542 2. A hierarchical mesh refinement procedure is performed in order to get a suitable mesh size at the
 543 crack tip. Figures 13(b), 13(c) and 13(d) represent three levels of mesh refinement adopted to check
 544 convergence of computations. The mesh size vary between $\frac{d}{8}$ to $\frac{d}{64}$ for the first one, between $\frac{d}{20}$ to
 545 $\frac{d}{160}$ for the second one, and between $\frac{d}{40}$ to $\frac{d}{640}$ for the finest one. This last mesh is the one used as
 546 reference and to plot the curves representing the \mathcal{F} -functions.
3. Level sets function $\phi(\underline{x})$ and $\psi(\underline{x})$ are computed at nodes sufficiently close to the crack geometry and
 define the local frame at the crack tip. This explicit/implicit crack description is presented in Prabel
 et al. (2011) The XFEM approximation of displacement is adopted to include the presence of cracks:

$$\underline{u}(\underline{x}) = \sum_i N_i(\underline{x})\underline{U}_i + \sum_{i \in I_A} N_i(\underline{x})H(\underline{x})\underline{A}_i + \sum_{i \in I_B} \sum_j N_i(\underline{x})F_j(\underline{x})\underline{B}_{ij} \quad (\text{A.2})$$

547 with the enrichment functions $H = \text{sign}(\phi)$, $F_1 = \sqrt{r} \sin(\theta/2)$, $F_2 = \sqrt{r} \sin(\theta/2) \sin(\theta)$, $F_3 =$
 548 $\sqrt{r} \cos(\theta/2)$ and $F_4 = \sqrt{r} \cos(\theta/2) \sin(\theta)$, and where I is the set of all nodes, and I_A and I_B
 549 denotes two well-chosen sets of nodes to be enriched.

- 550 4. Stiffness matrix, conformity relations and boundary conditions are created.

As the enrichment lays only in the finest zone, conformity relations only concern the "standard"
 degree-of-freedom of hanging nodes:

$$\underline{U}_{\text{Hanging}} = \frac{1}{2}\underline{U}_1 + \frac{1}{2}\underline{U}_2 \quad (\text{A.3})$$

551 where the hanging node is at the center of the segment constituted of nodes 1 and 2.

Periodicity of the solution have to be written carefully because of XFEM enrichment. Defining as I_0
 and I_{2d} the set of nodes lying respectively at $x_1 = 0$ and $x_1 = 2d$, it can be shown that the kinematic
 relations involving only U and A degrees-of-freedom to be imposed for this particular problem are:

$$\underline{u}(x_1 = 0, x_2) - \underline{u}(x_1 = d, x_2) = -\underline{\underline{\epsilon}}^\infty \cdot 2d\underline{e}_1 \quad (\text{A.4a})$$

$$\Leftrightarrow \begin{cases} \underline{U}_i - \underline{U}_j = -\underline{\underline{\epsilon}}^\infty \cdot 2d\underline{e}_1 & \text{for } i \in (I \setminus I_A) \cap I_0 \\ & \text{and } j \in (I \setminus I_A) \cap I_{2d} \\ \underline{U}_i + \text{sign}(\phi_i)\underline{A}_i - \underline{U}_j - \text{sign}(\phi_j)\underline{A}_j = -\underline{\underline{\epsilon}}^\infty \cdot 2d\underline{e}_1 & \text{for } i \in I_A \cap (I_0 \setminus \{\underline{x}_i : x_{i2} = 0\}) \\ & \text{and } j \in I_A \cap (I_{2d} \setminus \{\underline{x}_j : x_{j2} = 0\}) \\ \begin{cases} \underline{U}_i - \underline{U}_j = -\underline{\underline{\epsilon}}^\infty \cdot 2d\underline{e}_1 \\ \underline{A}_i - \underline{A}_j = 0 \end{cases} & \begin{cases} \text{for } i \in I_0 \cap \{\underline{x}_i : x_{i2} = 0\} \\ \text{and } j \in I_{2d} \cap \{\underline{x}_j : x_{j2} = 0\} \end{cases} \end{cases} \quad (\text{A.4b})$$

552 5. Defining the homogeneous boundary strain loading vector $\{\epsilon\} = \{\epsilon_1^\infty \quad \epsilon_2^\infty \quad \epsilon_3^\infty\}^T$ (see Fig. 14(a))
 553 for orientation), three elementary loadings are constituted: $\{\epsilon\}^1 = \{1 \quad 0 \quad 0\}^T$, $\{\epsilon\}^2 = \{0 \quad 1 \quad 0\}^T$
 554 and $\{\epsilon\}^3 = \{0 \quad 0 \quad 1\}^T$.

555 Linear elastic problems are solved (Fig. 14(b)) and equivalent homogeneous boundary stress loadings
 556 $\{\sigma\} = \{\sigma_1^\infty \quad \sigma_2^\infty \quad \sigma_3^\infty\}^T$ are deduced for the three loadings.

557 6. The two interaction integrals are computed to evaluate the two stress intensity factors. G- θ method
 558 is applied for five domains of integration to check its consistency. The range of variation is found to
 559 be less than 0.025% in average for the finest mesh studied.

7. Value of the six functions \mathcal{F}_i^p , $i = 1, 2, 3$, $p = I, II$ are finally deduced by solving the two linear systems:

$$\begin{bmatrix} \sigma_1^{\infty 1} & \sigma_1^{\infty 2} & \sigma_1^{\infty 3} \\ \sigma_2^{\infty 1} & \sigma_2^{\infty 2} & \sigma_2^{\infty 3} \\ \sigma_3^{\infty 1} & \sigma_3^{\infty 2} & \sigma_3^{\infty 3} \end{bmatrix} \cdot \begin{pmatrix} \mathcal{F}_1^p \\ \mathcal{F}_2^p \\ \mathcal{F}_3^p \end{pmatrix} = \frac{1}{\sqrt{2d}} \begin{pmatrix} K_p^1 \\ K_p^2 \\ K_p^3 \end{pmatrix} \quad \text{for } p = \{I, II\} \quad (\text{A.5})$$

560 Appendix A.3. Numerical results

561 Evolution with angle α of functions \mathcal{F}_i^p taken for equally spaced values of $\frac{c}{d}$ are given Fig. A.14

562 Evolutions are difficult to predict with analytical model in the whole range considered. This is particularly
 563 true for $\frac{c}{d}$ between 0.8 and 1.0 and small value of α , because the two crack tip interact strongly and change
 564 deeply the nature of the solution.

565 Compared to Leblond and Frelat (2014), computations have been led for a wide range of parameters and
 566 enables an accurate implementation in the cohesive zone model.

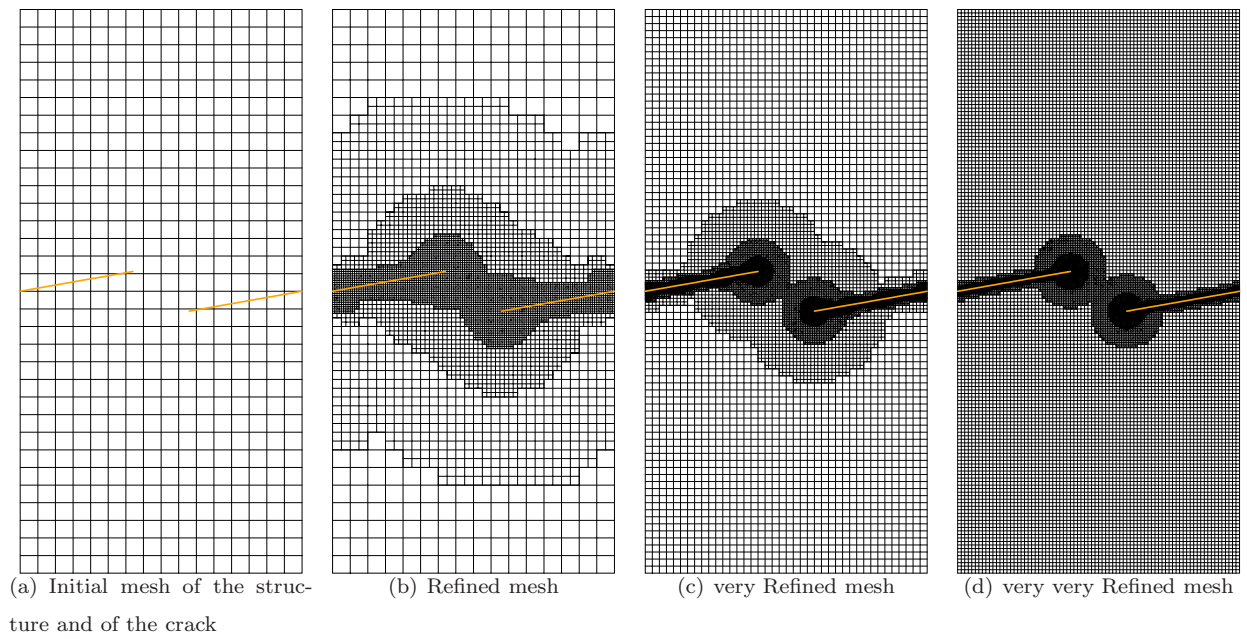
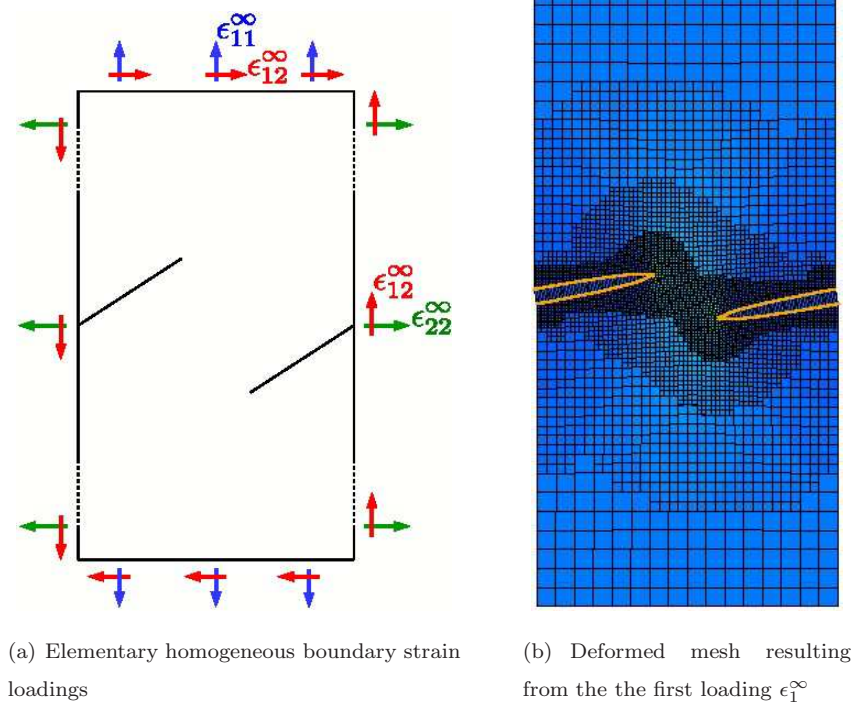


Figure A.13: Combination of XFEM and hierarchical mesh refinement



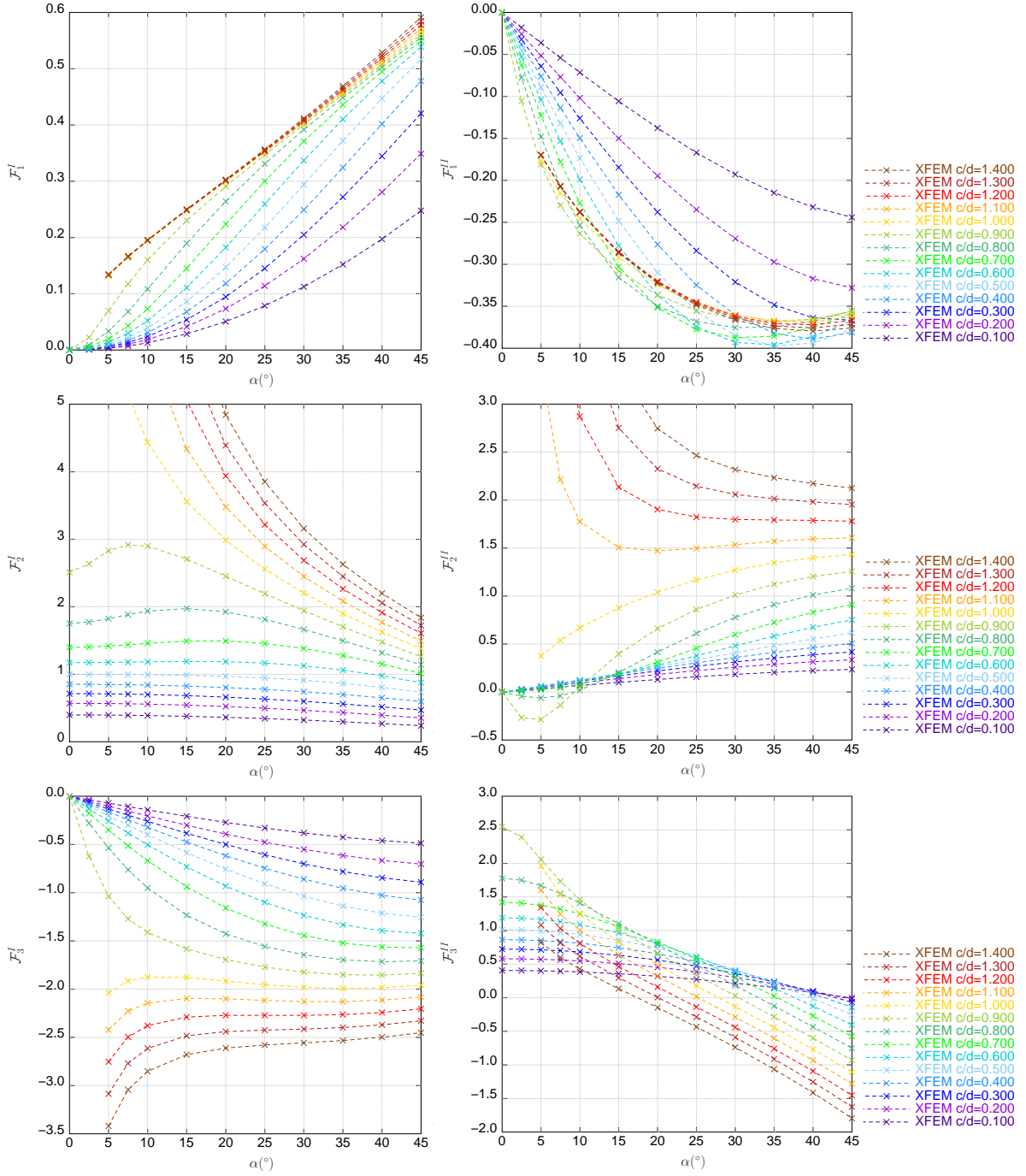


Figure A.14: Functions $\mathcal{F}_i^p(\alpha, \frac{c}{d})$