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Ludovic Chamoin, Clément Jailin, Matthieu Diaz, Lucas Quesada. Coupling between topology optimization and digital image correlation for the design of specimen dedicated to selected material parameters identification. International Journal of Solids and Structures, 2020, 193-194, pp.270-286. 10.1016/j.ijsolstr.2020.02.032. hal-02484421

# HAL Id: hal-02484421 https://hal.science/hal-02484421

Submitted on 7 Mar 2022

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# Coupling between topology optimization and digital image correlation for the design of specimen dedicated to selected material parameters identification

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# Abstract

The work addresses the optimization of specimen geometry in the context of parameter identification from full-field measurements. For this purpose, we propose to use topology optimization tools in order to maximize the sensitivity of the measured displacement field to sought parameters, under volume fraction constraints and without any a priori information on the specimen shape. The associated cost function is conveniently defined from sensitivity fields which are directly available from the identification procedure. In addition, further analyzes are conducted in order to fully set the theoretical and numerical aspects of the methodology, and enhance both stability and convergence properties. Numerical experiments illustrate the interest of the proposed approach, while its validation is performed from a real identification test using a specimen with optimized topology.

*Keywords:* Topology optimization, Parameter identification, Digital Image Correlation, Sensitivity analysis

Preprint submitted to International Journal of Solids and Structures

17 février 2020

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## 1 1. Introduction

Parameter identification methods have become increasingly sophisticated and powerful 2 in solid mechanics in order to qualify material behaviors at best and feed numerical simula-3 tions. Among the large scope of inverse identification methods, we focus here on those based 4 on full-field measurements, i.e. performed from digital image correlation (DIC) using a single 5 camera [34, 36], stereo image correlation (stereo-DIC) using several cameras [30], or digi-6 al volume correlation (DVC) using X-ray microtomography or magnetic resonance imaging t 7 MRI) [10]. Overviews of available identification techniques from such measurements can be 8 found in [9, 33]. The exploitation of full-field measurements, initiated more than 30 years 9 ago [40, 69] but widely studied and applied during the last two decades [42, 63, 61, 47, 38]. 10 constitutes a main breakthrough in the fields of material science and computational me-11 chanics [8, 70, 51]. It allows in particular to set up heterogeneous mechanical tests, with 12 numerous (but noisy) measurement information, in order to identify parameters of complex 13 constitutive models such as those used for composites [24, 11, 19, 31]. For instance, nowadays 14 experiments on simple flat samples use, typically, 1000 16-bit images with up to 100-Mpixel 15 definition for the measurement of 2D displacement fields, which provides for 2-200 Gbyte 16 data sets. This is in opposition with classical tests in which homogeneity is assumed. Howe-17 ver, due to the large and eclectic amount of experimental data that may be obtained from 18 full-field measurements (compared with classical measurement devices such as extensione-19 ters or strain gauges), an important and actual challenge is to extract from these data the 20 part of information which is relevant for the identification objective [51]. In order to do so, 21 one way consists in a filtering process when post-processing the large amount of data coming 22 from DIC, so that only a small part of relevant data is conserved. Another option consists in 23 devising the experimental protocol (specimen geometry, loading conditions and history) so 24 that a limited amount of measured data constitutes very rich information for the identifica-25 tion purpose. In this latter framework, it is of interest to design optimal specimen on which 26 to perform full-field measurements, maximizing the sensitivity of the obtained displacement 27 field with respect to the sought parameters and therefore obtain an effective identification 28

<sup>29</sup> procedure. This is the topic of the present work. We point out here that such a design of <sup>30</sup> optimal specimen to be tested can not be performed for all material identification problems <sup>31</sup> encountered in real-life applications. It can be conducted in practice for some specific ap-<sup>32</sup> plications of interest allowing a sufficient flexibility on the specimen geometry, such as the <sup>33</sup> identification of constitutive parameters and laws by means of research lab facilities; this is <sup>34</sup> the targeted application in the remainder of the paper.

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Until now, very few research works addressed the definition of specific specimen geome-36 try for identification from full-field measurements. These consider sub-optimal approaches 37 in which the specimen shape is constrained *a priori*, i.e. the specimen topology is given, 38 leading to a small number of design parameters to set. For instance, shape optimization in 39 the context of DIC-FEMU or integrated DIC (IDIC) for parametrized specimen was recently 40 carried out in [15, 50] considering the Poisson ratio identification with plates under biaxial 41 traction, and with a small amount of design variables related to curvature radii. We also refer 42 to [49, 28] for the design of heterogeneous tests adding holes to different samples shapes, 43 to [45] for the design of cruciform sample geometries operated with bi-axial tensile devices, 44 to [56] for the full design (loading and specimen geometry) of an original test in the context 45 of stereo image correlation, enabling to identify several parameters of an anisotropic plastic 46 constitutive model from only one test, or to [39] for the comparison of sensitivities to an 47 internal length for a damage model from two different tests. 48

In the present work we wish to go one step further by using topology optimization [13, 65, 49 1, 14] and associated iterative optimization procedures in order to automatically define the 50 spatial material distribution inside the working space (for given loading conditions and vo-51 lume fraction), so that a further optimized specimen shape is obtained without any a priori 52 information on the topology. Consequently, the heterogeneity of the identification test is in 53 this case fully induced by the definition of an original and optimized specimen geometry. 54 This is, to the best of the authors knowledge, the first attempt to use topology optimization 55 in conjunction with full-field measurements. We consider here two-dimensional problems; 56 the full-field measurements are obtained from DIC, and the identification procedure is per-57

formed using the FEMU approach. The goal is thus to couple the DIC-FEMU technology 58 with topology optimization, leading to the definition of specific specimen in which the mea-59 sured displacement field would be highly sensitive to the constitutive parameters of interest. 60 Regarding the topology optimization procedure, we consider here the SIMP (Solid Isotropic 61 Material with Penalization) approach, and we use the constrained optimization algorithm 62 implemented in the top99.m Matlab code developed in [65]. The core of the research work 63 consists in the definition of a convenient cost function based on sensitivity fields which may 64 be recovered in a straightforward manner from Hessian matrices in DIC-FEMU. Additio-65 nal ingredients are then introduced in the cost function in order to enhance stability and 66 convergence properties of the optimization procedure. Several issues, such as the setting of 67 initial conditions or multi-parameter optimization, are also addressed. The performance of 68 the approach is illustrated on several numerical examples, and an experimental validation 69 of the optimized specimen is also shown. 70

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The remainder of the paper is organized as follows : in Section 2, basic aspects of DIC and FEMU methods for parameter identification from full-field measurements are recalled; the coupling between DIC-FEMU and topology optimization, which is the main contribution of the paper, is addressed in Section 3; several numerical experiments, as well as an experimental validation, are reported in Section 4; eventually, conclusions and prospects are drawn in Section 5.

# 78 2. Basics on DIC and FEMU methods

# 79 2.1. The DIC method for full-field measurement

Digital image correlation (DIC) is a powerful technique used in solid mechanics to provide full-field displacement measurements from mechanical tests of materials and structures [69, 34, 36]. It consists in registering two (or more) images of the same scene, that are large sets of pixels with distribution of gray level values (encoded over few bits, typically 8 to 16, and stored as matrices), and extracting displacement fields that enable the best match

between the image frames. In practice, gray levels are given by a speckle applied to the 85 target zone which provides irregular picture texture. In the following, we consider only two 86 images : a reference image  $f(\mathbf{x})$  and a deformed image  $q(\mathbf{x})$ ; **x** denotes the discrete, and thus 87 discontinuous, pixel (or voxel in 3D) position, while f and g refer to gray level magnitudes. 88 In this framework, approaches to recover a measured displacement field  $\mathbf{u}(\mathbf{x})$  from the two 89 image frames are based on the local gray level conservation  $f(\mathbf{x}) = g(\mathbf{x} + \mathbf{u}(\mathbf{x}))$ . Considering 90 a first-order Taylor expansion (small perturbations regime) and gradients at theoretical 91 convergence (so that  $\nabla g$  can be approximated with  $\nabla f$ ), this conservation can also be 92 written as (see [36]) : 93

$$f(\mathbf{x}) - g(\mathbf{x}) - \nabla f \cdot \mathbf{u}(\mathbf{x}) = 0 \tag{1}$$

 $_{\rm 94}~$  or using an iterative sequential construction of u :

$$f(\mathbf{x}) - \tilde{g}(\mathbf{x}) - \nabla f \cdot \delta \mathbf{u}^{(k)}(\mathbf{x}) = 0$$
<sup>(2)</sup>

with  $\tilde{g}(\mathbf{x}) = g(\mathbf{x} + \mathbf{u}^{(k)}(\mathbf{x}))$  the updated deformed image, and  $\delta \mathbf{u}^{(k)} = \mathbf{u}^{(k+1)} - \mathbf{u}^{(k)}$  the correction at iteration k.

In all practical cases, the local gray level conservation is not strictly satisfied due to noise, so that regularization is required. A suitable norm  $||f - g(. + \mathbf{u})||$  between the signal difference (gray level residual) is then chosen with respect to the noise [21] and minimized with respect to  $\mathbf{u}$ . The usual choice of the  $L^2$ -norm (mean quadratic gap) provides the correlation residual functional. Approaches for the computation of  $\mathbf{u}(\mathbf{x})$  can then be split in two categories, depending on the domains on which the gray level residual is defined and the way the underlying ill-posed problem is regularized :

local DIC approaches (widely employed in commercial DIC codes) use a local mat ching procedure on sub-images or zones of interest (ZOI), treated independently. The
 norm then reads :

$$\sum_{\mathbf{x}\in ZOI} \left(f(\mathbf{x}) - g(\mathbf{x} + \mathbf{u}(\mathbf{x}))\right)^2 \tag{3}$$

When **u** is chosen constant locally, the minimization of (3) is equivalent to maximizing the cross-correlation  $(f*g)(\mathbf{u}) = \sum_{\mathbf{x} \in ZOI} f(\mathbf{x})g(\mathbf{x}+\mathbf{u})$ . Classically, linear or quadratic 109 110

111

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displacement fields are used for each ZOI, but the only output of the analysis is still the mean displacement at the middle of the ZOI. In local approaches, the small size of the ZOI naturally introduces a filtering of the displacement field and drives the measurement uncertainties;

• global DIC approaches use a norm defined over the whole measurement zone (region of interest or ROI), containing a large number  $N_p$  of pixels, so that a global (nonlinear) correlation residual is minimized :

$$\frac{1}{N_p} \sum_{\mathbf{x} \in ROI} (f(\mathbf{x}) - g(\mathbf{x} + \mathbf{u}(\mathbf{x})))^2$$
(4)

This leads to a variational formulation with successive linearizations (using (2)) 116 and corrections (iterative Newton-Raphson scheme) in which a new picture  $\tilde{g}(\mathbf{x}) =$ 117  $g(\mathbf{x} + \mathbf{u}^{(k)}(\mathbf{x}))$  is constructed at each iteration using the current estimate  $\mathbf{u}^{(k)}$  at ite-118 ration k and (spline) gray level interpolations when sub-pixel resolutions are sought. 119 As the minimization of (4) is ill-posed and can not be solved as such (the displa-120 cement is only detectable along the direction of  $\nabla f$ ), these last approaches require 121 regularization such as Tikhonov regularization on gradients associated with  $\mathbf{u}$  (glo-122 bal constraint of smoothness), regularization from the balance equations (equilibrium 123 residual gap) [60], or regularization via the choice of a finite-dimensional kinematic 124 subspace (decomposing **u** on a meaningful basis). 125

Remark 1. Pixels being poor sensors, the covariance matrix  $\mathbb{C}_n = [C_n(\mathbf{x}, \boldsymbol{\xi})]$  of gray level noise for pixels  $\mathbf{x}$  and  $\boldsymbol{\xi}$  can be introduced in the global correlation residual. It leads to the minimization of the Mahalanobis distance between the two images :

$$\frac{1}{N_p} \sum_{\mathbf{x} \in ROI} \sum_{\boldsymbol{\xi} \in ROI} (f(\mathbf{x}) - g(\mathbf{x} + \mathbf{u}(\mathbf{x}))) [C_n(\mathbf{x}, \boldsymbol{\xi})]^{-1} (f(\boldsymbol{\xi}) - g(\boldsymbol{\xi} + \mathbf{u}(\boldsymbol{\xi})))$$
(5)

which is optimal and refers to the maximum likelihood with Gaussian distributions [64]. Assuming white Gaussian (i.e. spatially uncorrelated) acquisition noise induces that  $[C_n(\mathbf{x}, \boldsymbol{\xi})] =$  $\gamma_f^2[\delta(\mathbf{x}, \boldsymbol{\xi})]$  or  $\mathbb{C}_n = \gamma_f^2 \mathbb{I}$  where  $\gamma_f$  is the standard deviation of noise, so that the functional 132 reads

$$\frac{1}{2\gamma_f^2 N_p} \sum_{\mathbf{x} \in ROI} (f(\mathbf{x}) - g(\mathbf{x} + \mathbf{u}(\mathbf{x})))^2$$
(6)

Noise is assumed to affect each image f and g independently, which is responsible for the factor 1/2 coming as a multiplicative term in the functional. This is equivalent to reporting the noise on the deformed image g only and to increase it by a factor 2.

In the following, we consider global DIC with regularization based on a finite element kinematic basis; this approach is referred to as FE-DIC. We thus write  $\mathbf{u} = \mathbb{N}\mathbf{U}$ , with  $\mathbb{N}$ gathering the FEM basis functions and  $\mathbf{U}$  denoting the vector of unknown nodal values. The linear system associated with the minimization, at each iteration k, of the quadratic functional issued from (2) and (4) thus reads :

$$\mathbb{M}_{DIC}\delta\mathbf{U}^{(k)} = \mathbf{b}_{DIC}^{(k)} \tag{7}$$

141 with

$$\mathbb{M}_{DIC} = \sum_{\mathbf{x} \in ROI} \mathbb{N}^T \{\nabla f\} \{\nabla f\}^T \mathbb{N} \quad \text{(symmetric positive DIC matrix, computed once for all)}$$
$$\mathbf{b}_{DIC}^{(k)} = \sum_{\mathbf{x} \in ROI} (f - \tilde{g}) \mathbb{N}^T \{\nabla f\} \quad \text{(residual vector updated at iteration } k)}$$
(8)

In the general case, the matrix  $\mathbb{M}_{DIC}$  is positive semi-definite. If the image contrast is sufficiently fine-scaled with respect to the element size, then  $\mathbb{M}_{DIC}$  may be positive definite and hence the problem is solvable. This condition also implies that the mesh cannot be arbitrarily fine, as along with fineness comes first ill-conditioning, and second ill-posedness (i.e. rank-deficient Hessian) as for the pixel-wise case.

<sup>147</sup> Furthermore, and even though it enables to better capture complex geometries and dis-<sup>148</sup> placement fluctuations, increasing the spatial resolution with finer FE mesh also increases <sup>149</sup> uncertainty (as fewer pixels are then available to determine the value of the kinematic dofs). <sup>150</sup> An explicit characterization of the effect of image noise on displacement uncertainty can be <sup>151</sup> introduced by evaluating the covariance matrix  $\mathbb{C}_U$  of the measured dofs. From (7), it is  $_{152}$  straightforward (see [16, 62, 37]) that :

$$\langle \delta \mathbf{U} \rangle = 0$$
 (no systematic bias) ;  $\mathbb{C}_U = \langle \delta \mathbf{U} \cdot \delta \mathbf{U}^T \rangle = 2\gamma_f^2 \mathbb{M}_{DIC}^{-1}$  (9)

which shows that the displacement noise is spatially correlated  $(\mathbb{M}_{DIC}^{-1}$  is not diagonal), and that zones with low contrast (such as small FE elements with few pixels per element) are particularly subjected to measurement uncertainties. Also, the measured displacement on nodes located on the boundary of the ROI are more sensitive to noise due to their reduced connectivity. Alternative approaches have been recently developed to overcome the tricky compromise between spatial resolution and uncertainty, such as multiscale approaches [54] or integrated methods (see Section 2.2.2).

Remark 2. The correlation residual field provides a good indication on the quality of the obtained displacement **u**. It is ideally expected to consist of white noise, with a dimensionless variance of 1. Otherwise, correlation residuals may be used to locally enrich the kinematic basis (refining the mesh or adding richer basis functions such as those used in XFEM to describe discontinuities [59]).

In brief, the outputs of DIC analysis are therefore a displacement field **U** over a kinematic basis, as well as the correlation residuals map and noise sensitivity (via the covariance matrix  $\mathbb{C}_U$ ) which enable to adjust DIC parameters and to weigh the measured information as it should. These quantities constitute the inputs of the identification procedure described below.

## 170 2.2. FEMU and I-DIC methods for identification from full-field measurements

# 171 2.2.1. The FEMU method

The measured displacement field, denoted  $\mathbf{u}_m = \mathbb{N}\mathbf{U}_m$  and previously obtained from global DIC, can be used for indirect identification of a model parameter vector  $\mathbf{p}$ , each component of  $\mathbf{p}$  being conveniently designed to be dimensionless (e.g. normalization with nominal values of the parameters). Among all possible identification methods available with

full-field measurements (see [9] for an overview), FEMU is probably the most popular one. 176 In its FEMU-U version, it is an incremental method that aims at minimizing the gap bet-177 ween a simulated displacement field  $\mathbf{u}_{s}$  (obtained from a FE computation with constitutive 178 model parametrized by  $\mathbf{p}$  and boundary conditions extracted from DIC) and the measured 179 displacement field  $\mathbf{u}_m$ . It thus consists in an iterative correction of a FE solution from mea-180 surements, by varying the parameter set  $\mathbf{p}$  to be identified, and usually considering the same 181 mesh to represent  $\mathbf{u}_m$  and  $\mathbf{u}_s$ . 182

Denoting by  $N_U$  the total number of kinematic dofs, the following cost function is introdu-183 ced: 184

$$\mathcal{T}_U(\mathbf{p}) = \frac{1}{N_U} [\mathbf{U}_s(\mathbf{p}) - \mathbf{U}_m]^T \mathbb{C}_U^{-1} [\mathbf{U}_s(\mathbf{p}) - \mathbf{U}_m]$$
(10)

It uses an appropriate metric defined from the covariance matrix  $\mathbb{C}_U$ , which provides optimal 185 robustness as it naturally propagates the impact of noise coming from images onto the 186 uncertainty of the identified parameters [47]. An approximation of  $\mathbb{C}_U$  by means of a mass 187 matrix (mean field assumption) may be sufficient and preferred in the definition of  $\mathcal{T}_U(\mathbf{p})$ . 188 Furthermore, the prefactor  $1/N_U$  is chosen so that, at convergence, noise in the measured 189 displacement should by itself endow  $\mathcal{T}_U(\mathbf{p}) = 1$ . 190

The minimization of  $\mathcal{T}_U(\mathbf{p})$  can be conducted in an iterative way from a Gauss-Newton 191 gradient descent. For that purpose, a first-order Taylor expansion is introduced : 192

$$\mathbf{U}_{s}(\mathbf{p}^{(n)} + \delta \mathbf{p}^{(n)}) = \mathbf{U}_{s}(\mathbf{p}^{(n)}) + \mathbb{S}_{\mathbf{p}}\delta \mathbf{p}^{(n)}$$
(11)

where  $\delta \mathbf{p}^{(n)}$  is the infinitesimal correction of  $\mathbf{p}$  at iteration n, and  $\mathbb{S}_{\mathbf{p}} = \partial \mathbf{U}_s / \partial \mathbf{p}$  is the matrix 193 of sensitivity fields (quantitative measurement of the sensitivity of the displacement field to 194 the studied parameters) expressed in pixels. A Newton-Raphson scheme then provides for 195 the following linear system at iteration n: 196

$$\mathbb{H}_{FEMU}\delta\mathbf{p}^{(n)} = \mathbf{b}_{FEMU}^{(n)} \tag{12}$$

with 197

The matrix  $\mathbb{H}_{FEMU}$ , which is the restriction of  $\mathbb{M}_{DIC}$  to the subspace generated by sensitivity fields, is smaller sized and better conditioned than  $\mathbb{M}_{DIC}$ . When the original system (12) remains badly conditioned, the Levenberg-Marquardt algorithm [46] with enhanced stability properties should be preferred to the Gauss-Newton one.

202

At convergence, the fluctuating part  $\delta \mathbf{p}$  of the identified parameters due to noise is  $\delta \mathbf{p} = \mathbb{H}_{FEMU}^{-1} \mathbb{S}_{\mathbf{p}}^T \mathbb{C}_U^{-1} (\mathbf{U}_m - \mathbf{U}_s(\mathbf{p}))$ . The global covariance matrix of the identified parameters due to image noise thus reads :

$$\mathbb{C}_{\mathbf{p}} = \langle \delta \mathbf{p} . \delta \mathbf{p}^T \rangle = \mathbb{H}_{FEMU}^{-1} \tag{14}$$

It enables to track down the uncertainties from the measurement step (pixel level) down to the identification step (parameter level). Accurate identification resulting from the good conditioning of the positive symmetric matrix  $\mathbb{H}_{FEMU}$ , several scalar criteria qualifying the robustness of multi-parameter identification can then be defined, such as : (i) maximizing the smallest eigenvalue of  $\mathbb{H}_{FEMU}$  (worst case) so that all parameters are determined accurately [15]; (ii) maximizing the ratio between the smallest and the largest eigenvalues [28]; (iii) considering the uncertainty volume det( $\mathbb{H}_{FEMU}$ ). We will refer to this point in Section 3.2.

Remark 3. Reaction forces may also be measured and compared with computed resultants.
Thus, an additional term can be added in the FEMU functional to minimize [15]. It is of
the form :

$$\mathcal{T}_F(\mathbf{p}) = \frac{1}{N_F} \{ \mathbf{F}_s(\mathbf{p}) - \mathbf{F}_m \}^T \mathbb{C}_{F_m}^{-1} \{ \mathbf{F}_s(\mathbf{p}) - \mathbf{F}_m \}$$
(15)

where  $N_F$  is the number of load cells,  $\mathbf{F}_m$  the measured forces,  $\mathbf{F}_s$  the computed reaction forces with respect to the parameter set  $\mathbf{p}$ , and  $\mathbb{C}_{F_m}$  the covariance matrix of the measured loads. The identification based on the combined displacement fields and reaction forces is then achieved by minimizing the global functional :

$$\mathcal{T}_{UF}(\mathbf{p}) = \frac{N_U}{N_U + N_F} \mathcal{T}_U(\mathbf{p}) + \frac{N_F}{N_U + N_F} \mathcal{T}_F(\mathbf{p})$$
(16)

# 220 2.2.2. Integrated approach : I-DIC

In the previously described two-step DIC-FEMU procedure, displacement data are only 221 an intermediate quantity whose computation may imply constraints that are not ideal to 222 FEMU. The idea in integrated DIC (I-DIC) is to merge measurement and identification 223 procedures in a single step by using directly the images (rather than a measured displacement 224 field) to determine material parameters. This allows standard FE codes to be used in a non-225 intrusive way. In the I-DIC framework, the gap between image frames f and q is minimized 226 using a specific kinematics driven by a parametrized model (strong mechanical content), 227 rather than simple standard FE representations. Dofs in DIC are therefore directly related 228 to the parameters to be identified (elasticity parameters, stress intensity factors, ...). The 229 functional to be minimized reads : 230

$$\frac{1}{2\gamma_f^2 |\Omega|} \sum_{\mathbf{x} \in ROI} (f(\mathbf{x}) - g(\mathbf{x} + \mathbf{u}(\mathbf{x}, \mathbf{p})))^2$$
(17)

It leads to the solution of linear systems of the form (at iteration n):

$$\mathbb{H}_{IDIC}\delta\mathbf{p}^{(n)} = \mathbf{b}_{IDIC}^{(n)} \tag{18}$$

232 with

$$\mathbb{H}_{IDIC} = \mathbb{S}_{\mathbf{p}}^{T} \mathbb{M}_{DIC} \mathbb{S}_{\mathbf{p}} \quad (\text{Hessian matrix}) \quad ; \quad \mathbf{b}_{IDIC}^{(n)} = \mathbb{S}_{\mathbf{p}}^{T} \mathbf{b}_{DIC}^{(n)} \tag{19}$$

which indicates that I-DIC merely consists in projecting the nodal displacement field onto the sensitivity fields. In practice, the I-DIC procedure uses closed-form solutions which can be obtained analytically, from FEM, or from ROM (parametrized solutions). This may enable to assess sensitivity fields very efficiently [43].

In theory, if the same mesh is used in DIC and for the computation of sensitivity fields, the two-step DIC-FEMU procedure and the integrated I-DIC procedure (in which the DIC mesh has disappeared) should be equivalent. However, this is valid only for small amplitudes of noise, appropriate metric (weighting) in FEMU, and when the smallest element size is not critical for DIC. A fine mesh size is not a problem in I-DIC as only a few search directions

<sup>237</sup> 

are chosen (i.e. dofs are not nodal displacements but unknown material parameters), so that the modeling error due to a coarse mesh can be avoided. Consequently, as long as the approximation error due to the mesh remains well below the uncertainty of DIC, a coarse mesh is beneficial, but a finer mesh can also be used with I-DIC if required (depending on the complexity of the sample geometry complexity or the picture contrast). In [43], it was proposed to choose the element size of the mesh in I-DIC as a decreasing fonction of the sensitivity to the studied parameters.

Remark 4. In I-DIC, correlation residuals with appropriate normalization can be conveniently used to assess the relevance of the mechanical model for explaining the observations. They can indeed be used to measure the quality of the identification and guide toward successive enrichment of the constitutive model to progressively reduce the experiment-model gap [50].

In the next section, we design specimen geometries which maximize the sensitivity (and 255 therefore minimize uncertainty) in the parameter identification step. This is performed using 256 topology optimization associated to a suitable cost function based on eigenvalues of Hessian 257 matrices  $\mathbb{H}_{FEMU}$  or  $\mathbb{H}_{IDIC}$ . As an illustration, we plot in Fig. 1 the numerical sensitivity fields 258 with respect to the shear modulus  $G_{12}$  for three specimen (with different shapes) made of an 259 orthotropic linear elastic material (with plane stress assumption, and uniformly distributed 260 orthotropy direction) submitted to a pure traction loading with prescribed longitudinal 261 displacement on the right side. On the one hand, and as expected, the first specimen with 262 rectangular shape does not provide any piece of information for the identification of the 263 parameter  $G_{12}$ . On the other hand, the second specimen (rectangular shape with hole in 264 the center) and third specimen (with unconventional geometry) generate an heterogeneous 265 displacement field that makes it sensitive to  $G_{12}$ . The geometry of the third specimen, in 266 which sensitivity is the largest, has been designed using the topology optimization tools 267 which are developed in this work. It leads to a gain of about  $10^3$  in the sensitivity compared 268 to the specimen with a hole and with similar volume fraction. 269

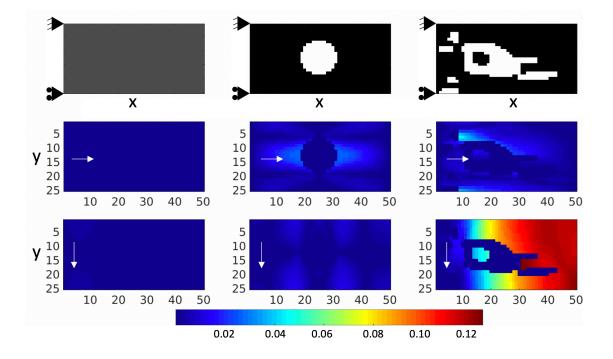


FIGURE 1: Comparison of sensitivity fields for three different specimen (from left to right) under traction loading, with geometry, x component and y component of the sensitivity field (from top to bottom).

# <sup>270</sup> 3. Coupling between DIC-FEMU and topology optimization

# 271 3.1. Background on topology optimization

# 272 3.1.1. General framework

Topology optimization, initiated in [12], is a well-known method for weight reductions 273 of structures, which is a crucial issue in many structural engineering applications. It is also 274 a tool of choice for the design of meta-materials by a suitable arrangement of the micro-275 structure [41, 23]. Basically, it is a mathematical process which consists in the automatic 276 optimization of the material distribution in a given volume, under specific constraints and 277 with respect to given optimality criteria (objective function). In practice, most applications 278 consider structural stiffness as the cost function (minimization of the structural compliance), 279 and constraints deal with volume fraction (total mass) in addition to solving the mechanical 280 problem of interest with given loadings [65, 57]. When considering structures with isotropic 281 materials, methodologies for topology optimization are abundant in the literature; survey 282 developments can be found in [66]. Two main approaches have been investigated so far : 283 density-based methods and boundary variation methods. The first group of methods uses a 284 local density variable to define if there should be solid material (variable set to 1) or void 285 (variable set to 0) in subdomains of the structure. The discrete problem associated to den-286 sity variables is usually turned into a continuous one, leading to intermediate densities that 287 may be difficult to interpret. Several penalization methods can then be used to steer the 288 solution toward a discrete solid/void solution, among which SIMP (Solid Isotropic Material 289 Penalization) [13], RAMP (Rational Approximation of Material Properties) [68], SINH [20], 290 or SRV (using reciprocal variables) [29]. In the second group of methods, we refer to the level 291 set method [2, 22] that uses a scalar function to represent the boundaries, and the phase 292 field method [18] that uses a phase field function over a domain composed of two phases. 293 Compared with density-based methods, boundary variation methods provide a clear contour 294 of the shape and an explicit definition of geometrical parameters. They do not require a pe-295 nalization method, but the computation of topological gradients and the construction of 296 complex interpolation schemes are necessary [52]. 29

In the present work, a density-based method is used and the SIMP method is employed as a penalization method. This latter method has been applied to a broad range of applications and physical models [41, 72, 25, 32, 27, 26, 23] and is nowadays implemented in various commercial tools in the field of mechanics and multiphysics.

# 302 3.1.2. Practical implementation

In the SIMP method framework, we consider the methodology developed in [65, 7] for the 303 structural stiffness maximization with two-dimensional applications and with plane stress 304 assumption. The working space is divided in subdomains or elements e (usually defined from 305 a regular mesh with Q4 elements), and the topology of the structure is parameterized by a 306 set of density variables  $\rho_e \in [\rho_{min}, 1]$ , with  $\rho_{min} > 0$  (to keep the mechanical problem well-307 posed) that determines the presence or absence of material in each individual element e. A 308 global structural stiffness maximization problem written as a compliance (or complementary 309 energy) minimization problem is then treated, and a volume constraint is applied. 310

Using the FE framework with a regular mesh made of  $N_e$  elements, and denoting by  $\rho = \{\rho_e\}$  the set of density variables, the cost function to be minimized reads :

$$c(\boldsymbol{\rho}) = \mathbf{U}^{T}(\boldsymbol{\rho}) \mathbb{K}(\boldsymbol{\rho}) \mathbf{U}(\boldsymbol{\rho}) = \sum_{e=1}^{N_{e}} \rho_{e}^{\gamma} \mathbf{U}_{e}^{T} \mathbb{K}_{0} \mathbf{U}_{e}$$
(20)

<sup>313</sup>  $\mathbf{U}(\boldsymbol{\rho})$  is the vector of nodal displacements, solution of the mechanical FE problem  $\mathbb{K}(\boldsymbol{\rho})\mathbf{U}(\boldsymbol{\rho}) =$ <sup>314</sup> **F**, and  $\mathbb{K}_0$  is the elementary stiffness matrix (with full material density). The penalty factor <sup>315</sup>  $\gamma$  weighs the impact of material density changes in the stiffness, so that it enables to mo-<sup>316</sup> dulate the black and white contrast in the optimized structure as well as the convergence <sup>317</sup> speed of the optimization algorithm.

Remark 5. In the previous context, gradients  $\partial c / \partial \rho_e$  can be computed analytically, and it is easy to show that :

$$\frac{\partial c}{\partial \rho_e} = -\gamma \rho_e^{\gamma - 1} \mathbf{U}_e^T \mathbb{K}_0 \mathbf{U}_e \tag{21}$$

Introducing the targeted volume fraction  $f_v$ , the associated constraint reads  $V(\rho) = f_v V_0$ 

with  $V_0$  the total volume of the working space and  $V(\boldsymbol{\rho}) = \frac{V_0}{N_e} \sum_{e=1}^{N_e} \rho_e$  the actual material volume. The optimization procedure thus leads to a constrained minimization which is addressed using the following Lagrangian functional with scalar Lagrange multiplier  $\lambda$ :

$$\mathcal{L}(\boldsymbol{\rho}, \lambda) = c(\boldsymbol{\rho}) + \lambda(V(\boldsymbol{\rho}) - f_v V_0)$$
(22)

The search of the saddle point of  $\mathcal{L}$  leads to the solution of constrained minimization pro-324 blems. In practice, this search can be performed using various techniques dedicated to non-325 linear constrained minimizations. Among them, we mention the Sequential Linear Program-326 ming (SLP) performing sequential first order approximations [53], or the Methods of Mo-327 ving Asymptotes (MMA) [71]. Here, and as performed in [65], we use the optimality criteria 328 method which is suited for the optimization of a simple energy functional with a single 329 constraint. This is an iterative technique which defines an updated approximation  $\lambda^{(k)}$  of 330 the Lagrange multiplier at each iteration k using dichotomy. 331

Additional tools are classically introduced in the topology optimization algorithm in order 332 to improve stability and convergence properties. In particular, a filter that aims at smoo-333 thing density evolutions between neighboring elements (nonlocal effect) is employed [17]. 334 In the following, we use a filtering technique defined from a convolution matrix with terms 335  $\widehat{H}(e, e^*) = \langle r_{min} - dist(e, e^*) \rangle_+, e \text{ and } e^* \text{ denoting two elements of the grid, and } r_{min} \text{ being}$ 336 the maximal distance where  $\hat{H}$  is non-zero (i.e. parameter that selects the spatial influence 337 of the filter). Gradients of the cost function are then weighted (from distances between 338 elements) and changed as : 339

$$\widehat{\frac{\partial c}{\partial \rho_e}} = \frac{1}{\rho_e \sum_{e^*=1}^{N_e} \widehat{H}(e, e^*)} \sum_{e^*=1}^{N_e} \widehat{H}(e, e^*) \rho_{e^*} \frac{\partial c}{\partial \rho_{e^*}}$$
(23)

A sketch of the resulting global topology optimization algorithm is given in Fig. 2. For this latter algorithm, the initial guess is usually chosen as  $\rho_e = f_v$  for all e (homogeneous material distribution). An illustrative example of the application of the algorithm is given in AppendixA.

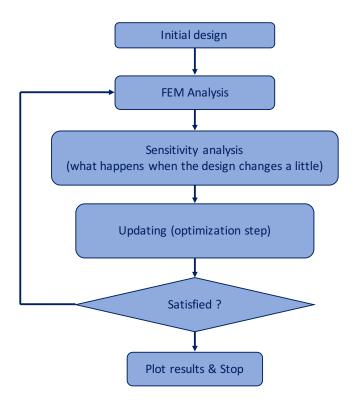


FIGURE 2: Global algorithm for topology optimization.

# 344 3.1.3. Illustrative comments on the cost function

We now briefly investigate the mathematical properties of the cost function  $c(\rho)$  defined in (20) from the structural compliance. The goal here is to highlight the theoretical background that makes classical topology optimization mathematically sound, in order to address the design of a convenient cost function when coupling with the DIC-FEMU procedure presented in Section 2.

To keep the analysis simple and analytical, we consider a 1D problem. It consists in a set of three beams of same length L and section S, clamped at x = 0 and subject to a global traction loading F at x = L (Fig. 3). The Young modulus of the structural material is denoted E, while density variables are denoted  $\rho_1$  (central beam) and  $\rho_2$  (top and bottom beams, using symmetry). Consequently, the vector of density variables is  $\boldsymbol{\rho} = [\rho_1, \rho_2]^T$  and the volume fraction constraint reads  $\frac{1}{3}(\rho_1 + \rho_2 + \rho_3) = f_v$  in this specific case. The analytical solution of the problem leads to the following expression for the compliance cost function

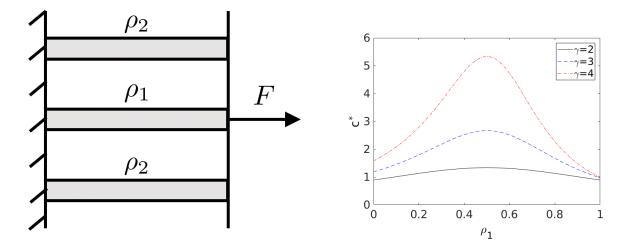


FIGURE 3: Definition of the 1D example (left) and evolution of the cost function  $c^*(\rho_1)$  for several values of  $\gamma$  (right).

 $_{357}$  (using the definition (20)) :

$$c(\rho_1) = \frac{F^2 L}{ES} \frac{1}{\rho_1^{\gamma} + 2(\frac{3f_v - \rho_1}{2})^{\gamma}} = \frac{F^2 L}{ES} c^*(\rho_1)$$
(24)

For  $f_v = 0.5$ , the evolution of  $c^*(\rho_1)$  is shown in Fig. 3 with respect to  $\rho_1 \in [\rho_{min}, 1]$  and for several values of the penalty factor  $\gamma$  ( $\gamma=2$ , 3, or 4). We clearly observe that the shape and gradients of  $c(\rho_1)$  over the constrained space  $[\rho_{min}, 1]$  (or  $[\rho_{min}, 1]^{N_e-1}$  in the general case) naturally drives density variables close to 0 or 1, which is beneficial for the stability and convergence of the topology optimization algorithm.

# 363 3.2. Procedure for topology optimization dedicated to parameter identification

# 364 3.2.1. General idea

We now wish to use topology optimization for the design of specimen that optimize performance in specific parameter identification. The goal is that, for such specimen, heterogeneity be created from an unconventional geometry, and the measured displacement field be highly sensitive to the constitutive parameters of interest. This requires the setting of a scalar cost function which is related to sensitivity with respect to these parameters. For that purpose, sensitivity fields which are available once the identification process has been performed constitute rich information; they indicate where the experiment is sensitive to
 parameters.

**Remark 6.** It is important to recall that sensitivity fields  $S_{\mathbf{p}} = \partial \mathbf{U}_s / \partial \mathbf{p}$  can be computed before performing any experiment. Their computation is based on FE analysis and the finite difference method (see (11)). This leads to fields initially defined at each node of the mesh, which can then be interpolated over the spatial domain using various approaches. We also note that alternative numerical strategies providing an efficient derivation of sensibility fields may be found, such as those based on virtual body forces or on reduced order modeling [50, 51]; they are not considered here.

As explained in Section 2.2, uncertainty in the parameter identification performed from 380 DIC-FEMU (or I-DIC) can be minimized by maximizing eigenvalues  $\lambda_i^H$  of the Hessian 381 matrix  $\mathbb{H}_{FEMU} = \mathbb{S}_{\mathbf{p}}^T \mathbb{C}_U^{-1} \mathbb{S}_{\mathbf{p}}$  which is related to sensitivity fields. Consequently, when consi-382 dering identification of a single parameter p, the cost function  $c(\rho)$  to be minimized in the 383 topology optimization algorithm should involve  $1/\lambda^H$  with  $\lambda^H = \mathbb{S}_p^T \mathbb{C}_U^{-1} \mathbb{S}_p$ . In the case of 384 multiparameter identification such as performed in [55], a choice is to involve  $1/\min(\lambda_i^H)$ 385 or  $\max(\lambda_i^H) / \min(\lambda_i^H)$  depending on boundary conditions [28, 15]. These two quantities are 386 equivalent when the maximal displacement is given in the problem, but the second one 387 avoids divergence issues in the contrary case (e.g. free boundaries). An alternative choice is 388 to involve  $1/\det(\mathbb{H}_{FEMU}) = 1/\prod_i \lambda_i^H$ . We point out that the choice of cost function, when 389 considering multi-parameter identification, is fundamental as it will lead to different optimi-390 zed topologies with compromise between sensitivities to each individual parameter (see the 391 illustration in AppendixA.2 for classical topology optimization). 392

An illustration of the use of eigenvalues of the Hessian matrix in a cost function is given in AppendixB; it is implemented for simpler shape optimization with few design variables.

When dealing with topology optimization, we propose to replace the initial algorithm described in Fig. 2 with a new one described in Fig. 4. In this new algorithm, the FE analysis

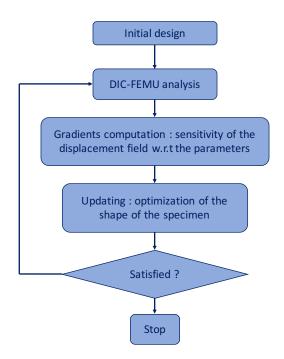


FIGURE 4: New algorithm for topology optimization dedicated to optimal parameter identification.

(that classically computes structural stiffness/compliance, or effective properties of a micro-398 structure) is replaced with a (DIC-)FEMU or I-DIC analysis in order to compute sensitivity 399 fields and eigenvalues of the Hessian matrix  $\mathbb{H}_{FEMU}$  to be used in the cost function. These 400 are recomputed each time the specimen geometry changes in the iterative algorithm. Other 401 parts of the algorithm (optimization method, filtering procedure) are kept unchanged. The 402 meaning of the density vector  $\rho$  is also unchanged (it does not refer to densities of measure-403 ments). As material density variables  $\rho_e$  are used to compute the FE displacement  $\mathbf{U}_s$ , they 404 are naturally involved as weights in the definition of sensitivity fields. 405

Remark 7. To avoid any misleading, we will refer to gradients rather than sensitivities (which are already used in FEMU) when dealing with derivatives of the cost function  $c(\rho)$ with respect to elementary density variables  $\rho_e$ . Usually, there is no analytical expression of these gradients when merging topology optimization with DIC-FEMU, due to a complex and implicit relation between the cost function c and density variables. In practice, gradients will be numerically computed using a finite difference approximation.

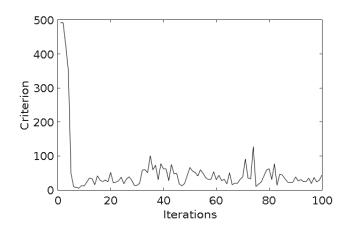


FIGURE 5: Evolution of the cost function with respect to iterations.

**Remark 8.** In this pre-conception phase of the specimen, the matrix  $\mathbb{C}_U^{-1}$  is unknown as no full-field measurement is available. For the computation of the Hessian matrix, it is replaced with  $\overline{\mathbb{C}}_U^{-1} = (1/2\gamma_f^2) \sum_e \mathbb{N}^T \mathbb{N}$  (mean field approximation).

#### 415 3.2.2. Setting convenient cost functions

We now wish to design convenient cost functions that enable stability and convergence in 416 the topology optimization process when dealing with parameter sensitivity. In this context, 417 it is important to recover similar mathematical properties as these exhibited in Section 3.1.3 418 when dealing with classical topology optimization. Indeed, considering again the 2D traction 419 test shown in Fig. 1 and optimizing sensitivity with respect to the shear modulus  $G_{12}$ , a 420 natural choice of the cost function  $c(\boldsymbol{\rho}) = \frac{1}{\mathbb{S}_{G_{12}}^T \overline{\mathbb{C}}_U^{-1} \mathbb{S}_{G_{12}}}$  leads to the convergence curve shown in Fig. 5. We observe oscillations which 421 in Fig. 5. We observe oscillations which are due to the fact that the previous cost function 422 is far from concave, with slight changes around local minima for some ranges of density 423 variables. This favors the occurrence of gray zones in the optimized topology, with unstable 424 effects and convergence difficulties. Consequently, enhancements should be introduced in the 425 definition of  $c(\boldsymbol{\rho})$  to get better numerical properties. 426

427

In order to come back to the convenient mathematical background of classical topology optimization, we propose to introduce in the cost function a penalization term that forces

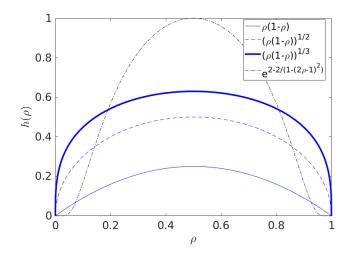


FIGURE 6: Plot of various possible penalization functions  $h(\rho)$  over  $[\rho_{min}, 1]$ .

density variables to go close to 0 or 1. It is chosen of the form (for a single identified parameter):

$$c(\boldsymbol{\rho}) = \frac{1}{\lambda^{H}} + \kappa \sum_{e=1}^{N_{e}} \exp\left(2 - \frac{2}{1 - (2\rho_{e} - 1)^{2}}\right)$$
(25)

The chosen penalization function  $h(\rho) = \exp\left(2 - \frac{2}{1 - (2\rho - 1)^2}\right)$  in each element is plotted in 432 Fig. 6. The obtained bell curve allows : (1) a clearer material distribution by forcing density 433 variables to go close to 0 or 1; (2) possible changes for density variables that would initially 434 be close to 0 or 1, as it exhibits small gradients close to 0 or 1, contrary to alternative 435 possible penalization functions such as  $h^*(\rho) = [\rho(1-\rho)]^r$  which present stronger gradients 436 in these regions (Fig. 6). In other words, we choose here a regularization that proposes an 437 essential singularity in 0 and 1 (h and  $h^{(n)}$  vanish at these points), which prevents from 438 degeneration ranges in density. 439

The scalar penalty parameter  $\kappa$  in (25) should be conveniently chosen, as in any penalization method, to obtain smooth convergence. In the following, it will be chosen constant along the optimization process (even though it could also be dynamically changed, and in particular increased at the end of the process to force binarity and clean the optimized geometry). Furthermore, the initial configuration of the material distribution should also conveniently set in order to converge to a global minimum. These aspects will be addressed <sup>446</sup> in Section 4 from numerical experiments.

# 447 4. Numerical results

In this section, we design and analyze performance of the proposed approach on several numerical experiments. They are all based on two-dimensional test-cases with linear elastic materials and plane stress assumption. During the iterative process described in Fig. 4, gradients of  $c(\boldsymbol{\rho})$  were obtained using the finite difference method. For each elementary density, we thus considered  $\partial c/\partial \rho_e \approx (c(\boldsymbol{\rho} + \delta \rho_e \mathbf{I}_e) - c(\boldsymbol{\rho}))/\delta \rho_e$  with  $\mathbf{I}_e$  the vector of size  $N_e$ with component 1 in line e and 0 elsewhere, and we chose  $\delta \rho_e = 0.001$  in practice.

<sup>454</sup> All numerical results dealing with topology optimization were obtained from a home-made <sup>455</sup> Matlab software, while the Correli software (under patent [44]) was used to perform DIC.

# 456 4.1. Optimization for Young's modulus identification in a uniaxial case

For validation purposes, we first consider a simple case where the goal is to identify the Young modulus E of an isotropic material alone from a uniaxial test (see Figure 7 where boundary conditions are indicated). The topology optimization procedure starts with a random distribution of the material inside a rectangular domain split in 40 × 20 squared elements of equal size. We choose  $\kappa = 0$  (no penalization),  $\gamma = 3$ , and  $f_v = 0.6$ . Consequently, the cost function which is considered for topology optimization reads :

$$c(\boldsymbol{\rho}) = \frac{1}{\mathbb{S}_E^T \overline{\mathbb{C}}_U^{-1} \mathbb{S}_E}$$
(26)

Along the iterations, this cost function is decreased by modifying the material distribution and the approach tends, as expected, to the rectangular optimal shape with homogenous material density (equal to 0.6). The material distribution is shown in Figure 7 for different iterations of the algorithm.

We observe in Figure 8 that a large increase (factor 10<sup>4</sup>) in the sensitivity is then obtained, so that the performance of FEMU identification is optimized. We also observe that the convergence of the topology optimization method is very fast as the optimized shape is reached after 5 iterations only. Similar results were obtained from alternative initial material
distributions.

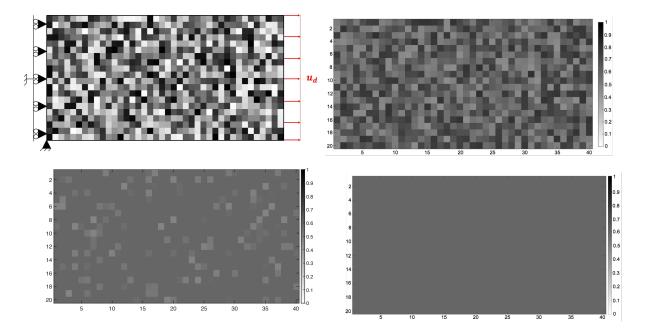


FIGURE 7: Initial configuration with boundary conditions (top left), and material distribution at iteration 2 (top right), iteration 4 (bottom left), and iteration 5 (bottom right).

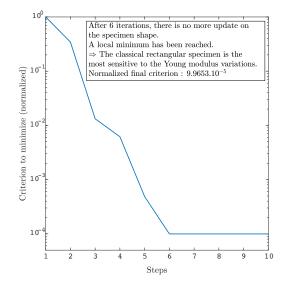


FIGURE 8: Evolution of the value of the cost function along the iterations of the algorithm.

#### 472 4.2. Realistic application with experimental validation

We now consider a two-dimensional traction test-case with orthotropic linear elastic material such as defined in Fig. 1. The orthotropy direction is assumed to be uniformly distributed and fixed during the optimization procedure. The identified material parameter is here the shear modulus  $G_{12}$  alone, which is a quite complex parameter to identify in practice. Consequently, the cost function which is considered for topology optimization reads :

$$c(\boldsymbol{\rho}) = \frac{1}{\mathbb{S}_{G_{12}}^T \overline{\mathbb{C}}_U^{-1} \mathbb{S}_{G_{12}}} + \kappa \sum_{e=1}^{N_e} \exp\left(2 - \frac{2}{1 - (2\rho_e - 1)^2}\right)$$
(27)

# 478 4.2.1. Setting parameters of the cost function

We first investigate the setting or parameters  $\gamma$  and  $\kappa$ , in order to define the best couple of values in terms of convergence, stability, and contrast in the optimized geometry. As an initial guess, we consider a rectangular geometry of the specimen in which material density is homogeneous and equal to  $f_v$ . It is split in  $30 \times 15$  squared elements of equal size. Out of  $G_{12}$  to be identified, material parameters are set to  $E_1 = E_2 = 1$ , and  $\nu_{12} = 0.3$ .

The filter parameter is set to  $r_{min} = 1.5$ . Considering  $f_v = 0.6$ , we take  $\gamma$  in the range [2, 3, 4] and  $\kappa$  in the range [0.01, 0.1, 1]. Optimization results are reported in Fig. 9; they show the convergence of the cost function along the iterations, for several configurations. We observe that selecting  $\kappa = 0.1$  and  $\gamma = 3$  seems to be the best option; we will consider this couple of values in the remainder of this section. We also indicate that taking  $\gamma = 1$  would give here very poor results, so that the joint use of the penalization function (introduced in Section 3.2.2) and the power law (classically used in the SIMP approach) seems mandatory.

Keeping the same example, we now investigate the choice of the initial guess in the optimization algorithm, as it may influence the obtained solution (with convergence to specific local or global minima). We analyze three cases (see Fig. 10) :

<sup>494</sup> — random material distribution;

495 — checkerboard material distribution;

<sup>496</sup> — uniform material distribution.

<sup>497</sup> Results obtained from these three cases of initial conditions are reported in Fig. 11; they
<sup>498</sup> show similar patterns in the obtained optimal material distribution. Furthermore, the diffe-

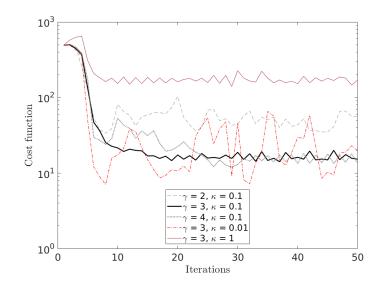


FIGURE 9: Results obtained for several sets of parameters  $(\gamma, \kappa)$  using a logarithmic vertical scale.

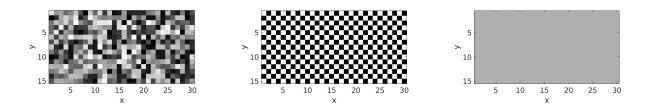


FIGURE 10: The three material distributions used as initial guess : random, checkerboard, uniform (from left to right).

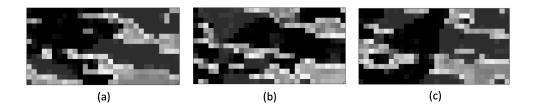


FIGURE 11: Optimal material distribution obtained from the three investigated initial conditions : (a) random material distribution; (b) checkerboard material distribution; (c) uniform material distribution.

rence in the final value of the cost function for the three cases is under 3%. This consolidates
the opinion on the robustness of the approach. We will consider a checkerboard material
distribution as the initial guess in the remainder of this section.

# 502 4.2.2. Full optimization of the specimen

With the previously set parameters of the method, we now consider the maximization 503 of sensitivity with respect to the shear modulus  $G_{12}$  on a working space discretized with 504  $50 \times 25$  squared elements of equal size. Considering  $f_v = 0.8$ , the optimization results are 505 shown in Fig. 12. We display sensitivity fields  $\frac{\partial \mathbf{U}}{\partial G_{12}} \cdot \mathbf{e}_1$  and  $\frac{\partial \mathbf{U}}{\partial G_{12}} \cdot \mathbf{e}_2$ , along directions  $\mathbf{e}_1$  and 506  $\mathbf{e}_2$  respectively, for the optimized specimen. We note that the optimized geometry (density 507 map) has been filtered for representation. The CPU time to obtain this optimized topology 508 was about 10 hours on a laptop with single processor. Nevertheless, and even though it is 509 not the focus of the paper, it could be easily decreased by further optimizing the numerical 510 procedure (for instance by interpolating gradients between selected computed points) or 511 resorting to parallel computing for the computation of the gradients. 512

<sup>513</sup> We observe that the optimized specimen is very sensitive to  $G_{12}$ , even though there is a <sup>514</sup> lack of physical meaning with a small part of material which is not linked to the remainder <sup>515</sup> of the structure after filtering (in the non-filtered geometry, there were low densities which <sup>516</sup> were removed after filtering).

# 517 4.2.3. Experimental validation of the optimized specimen geometry

In this last section, we perform the experimental validation of the optimized specimen obtained in Section 4.2.2. Contrary to previous studies in which measurements were synthetic,

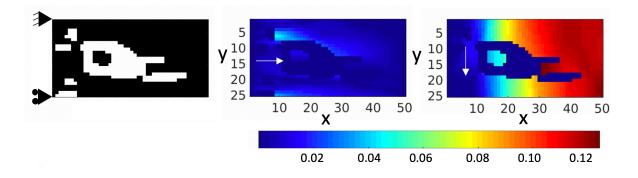


FIGURE 12: Geometry (left) and sensitivity fields with respect to  $G_{12}$  (center and right) obtained from the optimized specimen.

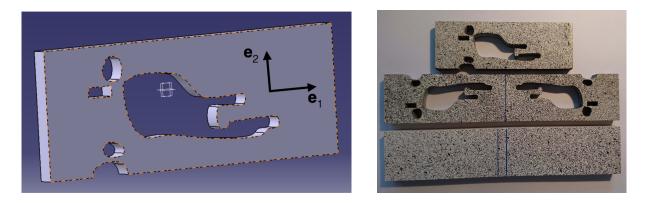


FIGURE 13: CAD model of the optimized specimen using CATIA (left) and manufactured specimen with applied speckle (right).

we now set up an experimental test from the optimized specimen and boundary conditions defined in the numerical analysis. We then apply the DIC-FEMU procedure for parameter identification.

523

A first step is to manufacture the specimen. For this purpose, and starting from the optimized solution given by the optimization methodology (global idea of the final manufacturable structure), a further step of transfer of the solution into a CAD model is required. This is performed using the Catia software, which gives the CAD model shown in Fig. 13. The geometry, which is not conventional, can then be realized using a laser cutting machine. We point out here that a filtered geometry was considered, removing the internal isolated region for manufacturing issues, and therefore slightly modifying the volume fraction. The

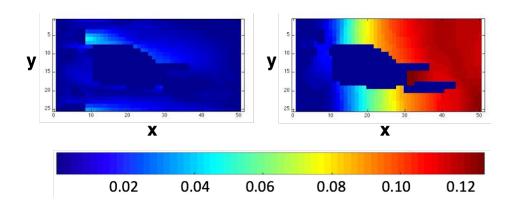


FIGURE 14: Sensitivity fields with respect to  $G_{12}$  obtained after removing the internal isolated region from the optimized specimen.

associated sensitivity fields are shown in Fig. 14; they are very similar to those shown in
Fig. 12 for the original optimized topology, and the corresponding change in the cost function
value (normalized by the volume fraction) is then less than 2%.

The chosen orthotropic material is fir wood (which is quite homogeneous) and wood parts without any apparent defect are carefully selected in order to be in line with a uniform distribution of orthotropy directions; the orientation of wood fibers then corresponds to an orthotropy direction. Full classical specimen are also constructed in order to perform comparisons in sensitivities. The obtained specimens, with a speckle applied on faces, are shown in Fig. 13.

The second step consists in applying DIC to the specimens in order to obtain a measured displacement field. An INSTRON compression machine is used to perform tests (Fig. 15). In practice, boundaries of the specimen are clamped on the jaws during the experimental test. Therefore, in order to reproduce similar boundary conditions as in the traction numerical test (with free vertical displacement on the right side, see Fig. 1), it is chosen to double the specimen and to use symmetry properties to recover such boundary conditions experimentally.

<sup>547</sup> A Nikon 24.5 objective is used on the camera with  $700 \times 300$  pixels and a pixel size of  $100 \ \mu$ m. <sup>548</sup> The analysis of a first set of 10 unloaded images enables one to recover the initial state and <sup>549</sup> information on the measurement noise. DIC is then performed from the Correli software [35].

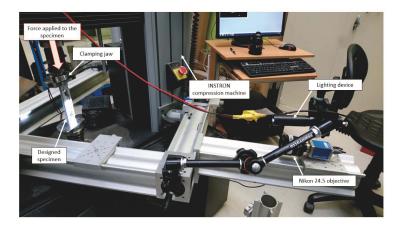


FIGURE 15: Experimental device used for DIC.

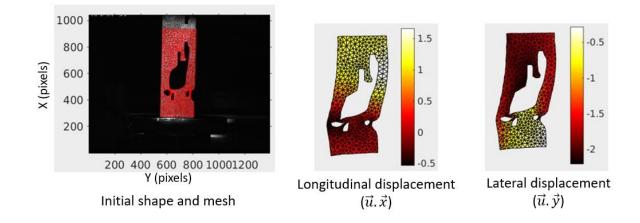


FIGURE 16: Results of the DIC process : mesh (left), and longitudinal and lateral displacements (center and right) projected on the deformed geometry (with amplification) of the optimized specimen.

The obtained displacement field (transverse component) for the optimized and doubled specimen is given in Fig. 16; it illustrates the originality of the designed specimen, which creates dissymmetric and heterogenous fields.

The third and last step consists in identifying the material parameter  $G_{12}$  using the FEMU approach (see Section 2.2). The displacement field and boundary conditions extracted from DIC are used to drive the identification process.

<sup>556</sup> Running the identification process then requires to minimize the FEMU cost function. The <sup>557</sup> plot of this (normalized) cost function with respect to the value of  $G_{12}$  is reported in Fig. 17,

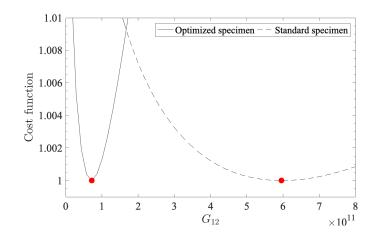


FIGURE 17: Evolution of the cost function (normalized with its minimum, and with log scale on the vertical axis) with respect to  $G_{12}$ , for the optimized specimen (left) and the full standard specimen (right).

for both optimized and standard (i.e. rectangular) specimens. It is interesting to notice that 558 in the standard case, due to the compression test realized, a minimum of the cost function 559 should not exist as the shear modulus  $G_{12}$  can not be identified from a pure uniaxial trac-560 tion/compression test along a main direction of orthotropy. However, imperfect experimental 561 boundary conditions coming from DIC are used for the numerical simulations in FEMU, so 562 that a uniaxial compression is not simulated in practice (bias in the symmetry) and a low 563 sensitivity to shear is found; however, it is 2000 times smaller than that of the optimized 564 specimen. 565

From Fig. 17, we also notice that the uncertainty (or confidence interval) on the identified 566 parameter is very small for the optimized specimen compared to the standard specimen; 567 this is shown by the strong curvature around the minimum of the cost function. The clear 568 minimum obtained for identification from the optimized specimen is in accordance with the 569 initial objective of the work. It shows that topology optimization in the context of parame-570 ter identification and with a cost function related to sensitivity fields is both relevant and 571 effective. Indeed, if a FEMU method were to be implemented from the optimized specimen 572 (using in practice a gradient descent), it would converge much faster as the gradient of the 573 curve, which is the FEMU sensitivity, is much steeper. 574

# 575 4.3. Optimization for multi-parameter identification

As a last example, and in order to show the robustness of the method, we apply the optimization algorithm for a specimen dedicated to the identification of several material parameters. The considered mechanical problem is similar to that considered in Section 4.2, with a homogeneous orthotropic behavior and a pure traction loading with prescribed longitudinal displacement on the right side (see Figure 7). However, the four material parameters  $E_1, E_2, \nu_{12}$ , and  $G_{12}$  are now identified from full-field measurements. The cost function which is chosen reads :

$$c(\boldsymbol{\rho}) = \frac{1}{\min(\lambda_i^H)} + \kappa \sum_{e=1}^{N_e} \exp\left(2 - \frac{2}{1 - (2\rho_e - 1)^2}\right)$$
(28)

where  $\lambda_i^H$  are eigenvalues of the Hessian matrix  $\mathbb{H}_{FEMU} = \mathbb{S}_{\mathbf{p}}^T \overline{\mathbb{C}}_U^{-1} \mathbb{S}_{\mathbf{p}}$ . We choose  $\kappa = 0.5$ ,  $\gamma = 3$ , and  $f_v = 0.8$ .

Splitting the initial rectangular domain in  $30 \times 15$  squared elements of equal size, results 585 of the optimization algorithm are given in Fig. 18. They show a fast convergence of the 586 procedure (the asymptotic regime is reached after 12 iterations only), with a final sensitivity 587 of the specimen increased by a factor 10. Moreover, the algorithm leads to a physically 588 acceptable material distribution, i.e. optimal specimen geometry, as it indicates that the 589 regions of the working space which need to be considered as solid (black zones in Figure 18) 590 are located along the upper and lower boundaries (which is consistent with the identification 591 of Young moduli) as well as along 3 bands with 45-degree angle (which is consistent with 592 the identification of the shear modulus). The white and light grey zones would be removed 593 when manufacturing the optimal specimen. 594

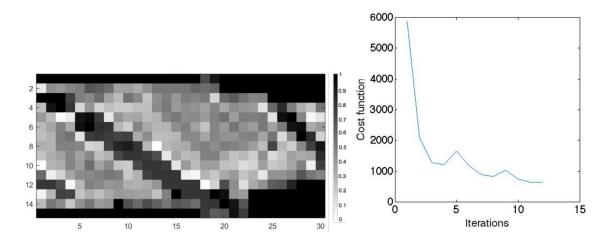


FIGURE 18: Optimal material distribution obtained at convergence (left), and evolution of the value of the cost function along the iterations of the algorithm.

# 595 5. Conclusions and prospects

In this paper, we investigated the use of topology optimization in order to optimize 596 sensitivity when performing parameter identification from the DIC-FEMU framework. We 597 described in details how the implementation could be performed, focusing in particular on a 598 convenient definition of the optimality criterion. Numerical results and experimental valida-599 tion confirmed the performance of the approach. The research work thus appears as a novel 600 contribution in the literature of full-field measurements and topology optimization, provi-601 ding a practical tool of interest for engineers investigating experimental design and willing 602 to optimize the quality of information extracted from their experimental campaign. Never-603 theless, the proposed procedure is associated with several limitations which were pointed 604 out in the numerical results. In particular, numerical parameters should be conveniently set 605 to ensure fast convergence, numerical costs may be high, and there is a strong issue to tackle 606 regarding the physical feasibility of some shapes provided by the method. Consequently, 607 the proposed method paves the way for further research studies that may circumvent these 608 current limitations; we can list: 609

- the use of other topology optimization procedures such as those based on level sets [3]; - the use of alternative optimization algorithms, such as those based on stochastic

- formulations (simulated annealing method, genetic algorithms, ...) which are suited to problems with very high multiplicity of minima and with a hierarchical structure. These may be simpler to implement (no computation of gradients) and may avoid geometry filtering, but they also may lead to a larger number of iterations;
- 616 the implementation of relaxation techniques to further improve convergence proper-617 ties of the optimization process;
- the introduction of additional constraints in the cost function, related for instance
   to the maximal admissible stress in the structure (avoid tiny parts), to machining
   capabilities and manufacturing constraints [67, 4, 5], or to smoother boundaries of
   the optimized specimen with control of curvatures;
- the application of the procedure to nonlinear material behaviors such as plasticity. In this context, tools exist to directly link IDIC in Correli 3.0 with the Abaqus software [44]; they could be advantageously used;
- the use of reduced order modeling (ROM) techniques in order to improve computational costs, as initiated in [50] or discussed in [51].
- <sup>627</sup> All these aspects will be the topics of forthcoming research works.

# 628 Acknowledgements

The authors thank Stéphane Roux (LMT, ENS Paris-Saclay) for the fruitful discussions on the topic and helpful comments and advice, which enhanced the quality of the work.

# AppendixA. Illustrative implementations of the SIMP topology optimization algorithm

633 AppendixA.1. Influence of the algorithm parameters

<sup>634</sup> We consider a simple example on a working space defined as a cantilever beam (Fig. A.19). <sup>635</sup> It is clamped on the left and submitted to a unit flexion force on its bottom right corner. <sup>636</sup> The remainder part of the domain boundary is free. Defining the volume fraction  $f_v = 0.5$ , <sup>637</sup> the iterative algorithm leads to the optimized geometry given in Fig. A.19. We also illustrate

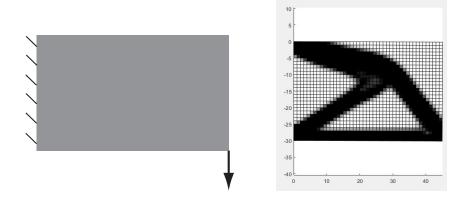


Figure A.19: Illustrative problem with optimal geometry defined from topology optimization.

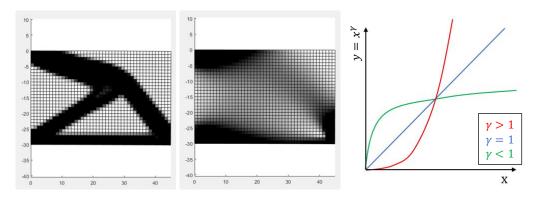


Figure A.20: Influence of the penalty factor on the optimized geometry, with  $\gamma = 5$  (left) and  $\gamma = 0.5$  (right).

<sup>638</sup> in Fig. A.20 and Fig. A.21, respectively, the influence of the penalty factor (with  $\gamma = 5$  and <sup>639</sup>  $\gamma = 0.5$ ) and the filtering process (with several values of  $r_{min}$ ).

# 640 AppendixA.2. Influence of the optimality criterion

The choice of optimality criterion is fundamental as it will lead to different optimized topologies. This is illustrated in Fig. A.22 when using topology optimization to maximize one the three inertia moments in a square domain:

$$I_x = \int_{\Omega} \mu y^2 d\Omega \quad I_y = \int_{\Omega} \mu x^2 d\Omega \quad I_z = \int_{\Omega} \mu (x^2 + y^2) d\Omega \tag{A.1}$$

with given volume fraction  $f_v = 0.5$ .

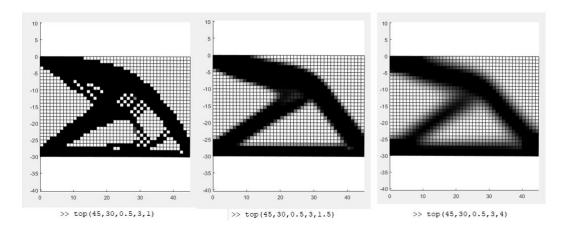


Figure A.21: Impact of the filtering on the optimized geometry, with  $r_{min} = 1$  (left),  $r_{min} = 1.5$  (center), and  $r_{min} = 4$  (right).



Figure A.22: Optimization results with respect to inertia moments  $I_x$  (left),  $I_y$  (center), and  $I_z$  (right).

# <sup>645</sup> AppendixB. Optimal placement of a hole in a plate

We perform optimization of parameter sensitivity using few design variables, not a large amount of density variables as in the general topology optimization methodology. The goal is to ensure that the connexion between DIC-FEMU (that defines the cost function) and a standard minimization algorithm is correctly set. Consequently, we perform shape optimization rather than topology optimization here.

We consider a rectangular specimen, made of an isotropic linear elastic material, in which a hole is created. The objective is to define the radius r and the position  $(d_1, d_2)$  (in the Cartesian coordinate system  $(O, \mathbf{e}_1, \mathbf{e}_2)$ ) of the center of the hole so that the sensitivity with respect to the Poisson ratio  $\nu$  (or the Young modulus E) is maximized. From the FEMU Hessian matrix, we thus define the following cost function depending on the design variables

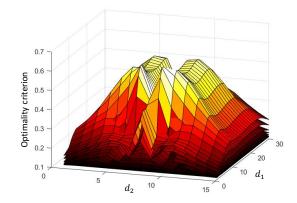


Figure B.23: Map of the optimality criterion over the space  $(d_1, d_2)$ , for several values of r.

656 set  $\mathbf{q} = [d_1, d_2, r]^T$ :

$$c(\mathbf{q}) = \frac{1}{\mathbb{S}_{\nu}^{T}\overline{\mathbb{C}}_{U}^{-1}\mathbb{S}_{\nu}} \quad (\text{or} \quad c(\mathbf{q}) = \frac{1}{\mathbb{S}_{E}^{T}\overline{\mathbb{C}}_{U}^{-1}\mathbb{S}_{E}})$$
(B.1)

<sup>657</sup> The problem then reads:

$$\mathbf{q}_{sol} = \operatorname{argmin}_{\mathbf{q}} c(\mathbf{q}) \tag{B.2}$$

The evolution of the optimality criterion  $1/c(\mathbf{q})$  over the design space is given in Fig. B.23; 658 each map in the  $(d_1, d_2)$  space corresponds to a fixed value of r (the upper map corresponds 659 to the smallest value or r considered). We clearly observe that there is a global maximum 660 (two from symmetry), which is convenient for the convergence of the optimization algo-661 rithm. In the following, we consider the optimization of the design variables  $(d_1, d_2)$  alone, 662 the radius r being given and fixed. In addition, the design space is restricted to a subset of 663 the initial rectangle (with size  $L_1 \times L_2$ ) in order to ensure that the hole fully remains in the 664 working physical domain. 665

666

In order to perform minimization of  $c(\mathbf{q})$ , we use a Newton-Raphson algorithm. Introducing the variation  $\delta \mathbf{q}$  in the design variables set, a first-order Taylor expansion applied to the cost function reads:

$$\left(c(\mathbf{q}+\delta\mathbf{q})\right)^{2} = \left(c(\mathbf{q})+\frac{\partial c}{\partial \mathbf{q}}^{T}\delta\mathbf{q}\right)^{T}\left(c(\mathbf{q})+\frac{\partial c}{\partial \mathbf{q}}^{T}\delta\mathbf{q}\right) = c(\mathbf{q})^{2}+2c(\mathbf{q})\delta\mathbf{q}^{T}\frac{\partial c}{\partial \mathbf{q}}+\delta\mathbf{q}^{T}\frac{\partial c}{\partial \mathbf{q}}\frac{\partial c}{\partial \mathbf{q}}^{T}\delta\mathbf{q}$$
(B.3)

<sup>670</sup> so that the condition  $\frac{\partial c(\mathbf{q}+\delta \mathbf{q})}{\partial \delta \mathbf{q}} = \mathbf{0}$  yields:

$$c(\mathbf{q})\frac{\partial c}{\partial \mathbf{q}} + \frac{\partial c}{\partial \mathbf{q}}\frac{\partial c}{\partial \mathbf{q}}^{T}\delta\mathbf{q} = \mathbf{0} \implies \delta\mathbf{q} = -c(\mathbf{q})\left[\frac{\partial c}{\partial \mathbf{q}}\frac{\partial c}{\partial \mathbf{q}}^{T}\right]^{-1}\frac{\partial c}{\partial \mathbf{q}}$$
(B.4)

<sup>671</sup> However, numerical experiments show that this approach leads to a badly conditioned sys<sup>672</sup> tem. We thus prefer an alternative approach in which the Taylor expansion is directly
<sup>673</sup> applied to the sensitivity field. It reads:

$$\mathbb{S}(\mathbf{q} + \delta \mathbf{q}) = \mathbb{S}(\mathbf{q}) + \frac{\partial \mathbb{S}}{\partial \mathbf{q}} \delta \mathbf{q}$$
(B.5)

<sup>674</sup> so that the cost function becomes:

$$c(\mathbf{q} + \delta \mathbf{q}) = \frac{1}{\left(\mathbb{S}(\mathbf{q}) + \frac{\partial \mathbb{S}}{\partial \mathbf{q}} \delta \mathbf{q}\right)^{T} \left(\mathbb{S}(\mathbf{q}) + \frac{\partial \mathbb{S}}{\partial \mathbf{q}} \delta \mathbf{q}\right)}$$
(B.6)

<sup>675</sup> Taking derivative and imposing it to zero leads to:

$$\delta \mathbf{q} = -\left[\frac{\partial \mathbb{S}}{\partial \mathbf{q}}^{T} \frac{\partial \mathbb{S}}{\partial \mathbf{q}}\right]^{-1} \frac{\partial \mathbb{S}}{\partial \mathbf{q}}^{T} \mathbb{S}(\mathbf{q}) \tag{B.7}$$

At each iteration n of the optimization algorithm,  $\delta \mathbf{q}^{(n)}$  is computed and the design variables set is updated as  $\mathbf{q}^{(n+1)} = \mathbf{q}^{(n)} + \delta \mathbf{q}^{(n)}$ . Iterations are stopped when variations are small i.e.  $||\delta \mathbf{q}^{(n)}|| \leq \epsilon$  where  $\epsilon$  is a given value.

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We apply the algorithm for a radius  $r = L_2/6$ . Results are given in Fig. B.24; we show the evolution of the hole position and that of the value of the cost function along the iterations.

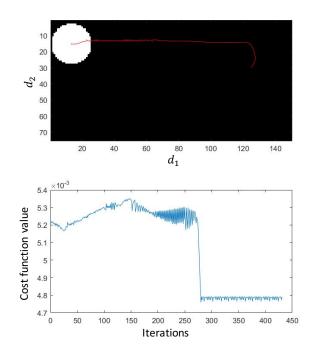


Figure B.24: Optimization results for the location of the hole from an initial position: trajectory of the center (top, in red) and value of the cost function (bottom) along the iterations.

We observe that there is a clear convergence to a local minimum in a rapid and effective manner. Oscillations which can be observed in the value of the cost function are purely due to geometrical reasons. Indeed, the hole is defined from pixels which induces that the shape of the hole surface numerically evolves during the iterations.

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