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Growth, charge and thermal transport of flowered graphene

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Abstract

We report on the structural and transport properties of the smallest dislocation loop in graphene, known as a flower defect. First, by means of advanced experimental imaging techniques, we deduce how flower defects are formed during recrystallization of chemical vapor deposited graphene. We propose that the flower defects arise from a bulge type mechanism in which the flower domains are the grains *left over* by the dynamic recrystallisation. Next, in order to evaluate the use of such defects as possible building blocks for all-graphene electronics, we combine multiscale modeling tools to investigate the structure and the electron and phonon transport properties of large monolayer graphene samples with a random distribution of flower defects. For large enough flower densities, we find that electron transport is strongly suppressed while, surprisingly, hole transport remains almost unaffected. These results suggest possible applications of flowered graphene for electron energy filtering. For the same defect densities, phonon transport is reduced by orders of magnitude as elastic scattering by defects becomes dominant. Heat transport by flexural phonons,

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key in graphene, is largely suppressed even for very low concentrations.

1. Introduction

Since its discovery [1], graphene has sparked an incredible amount of interest for a large spectrum of potential applications [2] including electronics [3], flexible optoelectronics [4], spintronics [5], metrology [6, 7] and more exotic valleytronics [8, 9]. Some of these applications, e.g. the definition of a resistance standard [10] or the realization of radio frequency transistors [11, 12] and light-emitting diodes [13], are already reality and are pushing the industrial research on graphene. Other applications are still remote. In particular, the use of graphene for digital electronics is compromised by the absence of band gap, which limits the on/off ratio in field-effect transistors in spite of the high mobility of graphene. Proposals to open a band or mobility gap include confinement in nanoribbons [14], doping [15, 16] and use of biased [17, 18] bilayer graphene. To date, however, none of these solutions has proven to be effective due to the narrowness of the gap or the excessive degradation of the charge mobility. Another critical issue for applications is the large scale production of high-quality monolayer graphene. In this respect, the growth by chemical vapor deposition (CVD) [19] represents a booster for graphene industrialization, and a great opportunity to explore new physics, especially related to topological defects. Indeed, polycrystalline domains, grain boundaries, dislocations and line defects are typical imperfections of CVD graphene [20, 21, 22, 23, 24, 25, 26, 27, 28], which can strongly affect its transport properties [29, 30, 31, 32, 33] depending on the boundary morphology [34]. However, this limitation can be turned into an opportunity if, properly engineered, such defects [35, 36, 37, 38, 39, 28, 40] are exploited to induce phenomena, as valley filtering [41], of great fundamental and potentially technological interest. The increased chemical reactivity of these extended line defects can also find application in gas [42] or ion [43] sensors. Thermal management is another critical aspect of nanodevice design, so it comes as no surprise that the unique thermal transport properties of gra-

phene have also attracted great attention [44]. Pristine graphene exhibits extraordinarily high thermal conductivity (with room temperature values in the 3000-5000 $\text{Wm}^{-1}\text{K}^{-1}$ range) [45, 46, 47]. In pristine systems, the main phonon scattering mechanism is anharmonicity, manifested in three-phonon processes, and graphene owes its high thermal conductivity to the high density of states of its flexural phonon branch at low energies, together with a symmetry-induced selection rule for three-phonon scattering processes [48]. Several theoretical studies have also addressed the broader problem of thermal transport in defected graphene [49, 50, 51, 52, 53, 54, 55] and graphene nanostructures [56, 57, 58]. However, in general those studies use either classical molecular dynamics or simple parametric models, both of which fail to give a detailed insight into the phonon physics underpinning the complex transport behavior in these systems.

In this work, we combine experimental imaging techniques – high-resolution transmission electron microscopy (HRTEM) – and advanced modeling tools — density functional theory (DFT), Green’s function techniques and Boltzmann transport equation — to investigate the structure and the electron and phonon transport properties of graphene with flower defects. A flower defect [20, 21] can be seen as a 30° rotation of a group of seven carbon rings around the central ring (see fig. 2(e)). It represents the smallest possible grain boundary loop in graphene and has been envisioned to be exploited as building block for all-graphene nanoelectronics [59] and spintronics [60]. It is thus crucial to estimate the impact of this kind of topological defects on the electron and phonon transport properties of CVD graphene, and to understand the related physics, which could potentially lead to original applications.

While flower defects do not break the sp^2 hybridization of the carbon atoms involved, they do introduce pentagonal and heptagonal rings, which break the sublattice symmetry of graphene. Therefore, as demonstrated in the rest of the paper, they are expected to strongly affect the transport properties and introduce an electron-hole asymmetry. While the literature mainly focuses on isolated defects, here we consider random defect distributions over large samples, thus providing a more realistic characterization of their expected behavior.

The paper is organized as follows. Section 2 illustrates some HRTEM measurements of CVD graphene [61], and provides experimental evidence of the presence of flower defects in our samples as well as a possible mechanism behind their growth in our sample. In the same section, we show *ab initio* calculations to study their energetic stability. Triangular aggregates of flowers are also investigated. In Sec. 3, we investigate the electron (Sec. 3.1) and the phonon (Sec. 3.2) transport properties of flowered graphene, and provide an insight into the related physics. In particular, we show that a high density of flowers can open a transport gap for electrons, while surprisingly leaving the hole transmission almost unaffected. Additionally, a prospective application of our results, which mainly relies on the opening of a transport gap for electrons and on the future possibility of engineering the flower defects by a controlled recrystallization of graphene, is discussed. Also, the thermal conductance turns out to be strongly affected and shows a peculiar plateau for moderate defect concentrations, before being strongly suppressed for higher concentrations. Finally, Sec. 4 summarizes our results. The details of our models and simulations are given in the methodology Sec. 5.

2. Structural properties and growth mechanism of flower defects

Flower defects have been observed few years ago by means of both scanning tunneling microscopy (STM) [59, 62] and HRTEM [36]. For graphene over metal, their occurrence was scarce and attributed to a localized dissolution mechanism when the graphene was further heated on its growth metal support [59]. For graphene on SiC, the growth mechanism of flower remains still unknown [62, 63]. Recently, we have reported the recrystallization of graphene monolayers grown by CVD on platinum [61]. Interestingly, these samples present many flower-related defects as highlighted by the red circles on a large area depicted in fig. 1(a) by means of HRTEM. These flower-related defects are in fact rotated graphene domains as evidenced by a numerical dark-field image (lower panel in fig. 1(a)) realized by selecting one of the two existing orientations (top panel in fig. 1(a)). Flower defects are observed together with larger

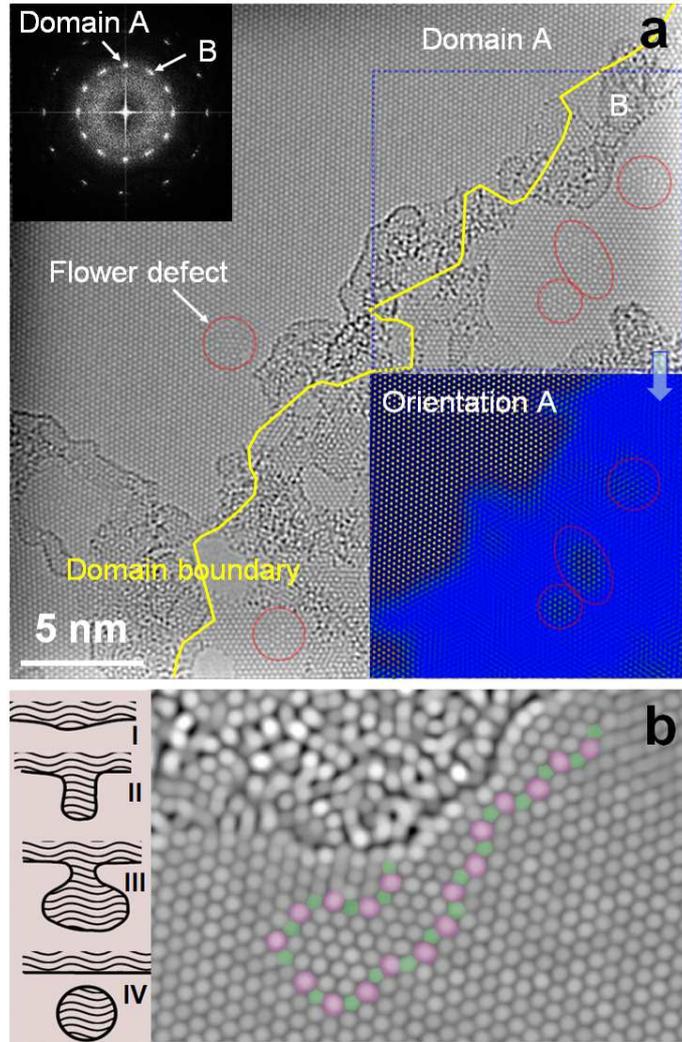


Figure 1: (a) HRTEM image of CVD graphene with misoriented domains showing flower-related defects circled in red on both side of the grain boundary (yellow line). Insets: Fast Fourier Transform (FFT) of the figure in panel (a) and dark-field image of numerically selected domain oriented in A direction shown in FFT. (b) Identification of a graphene bulge corresponding to stage III in the sketched bulge nucleation mechanism. Pentagons and heptagons are highlighted in green and magenta respectively.

domains (closer view are depicted in fig. 2(a-d)). The two main characteristics of these domains are, firstly, a 30° rotation of the inside with respect to the outside graphene matrix, and, secondly, a continuous grain boundary made of

alternating pentagon-heptagon 5-7 pairs. The higher stability for such continuous close loops has been predicted by Cockayne *et al.* [21] and is consistent with our observations. These domains were formed during the recrystallization process of nano-crystalline graphene driven by atomic hydrogen, which we have ascribed to enhanced migration of the grain boundary in ref. [61]. However, due to a weaker interaction of graphene with platinum [64], the formation of the flower defects on platinum cannot be attributed to a dissolution mechanism as proposed by Yan *et al.* [59] for rhodium-supported graphene.

In the present growth conditions, we suggest that the flowers origin from a bulge nucleation mechanism, analogous to that often observed in dynamic crystallization under strain in geosciences [65, 66]. This mechanism is well documented and it consists of the four main stages [67] reported in the left end-side of fig. 1(b). One of the main features of this mechanism is the presence of serrated grain boundaries and *left over* grains once the process has completed stage IV [66]. Due to their dynamic character, stages II and III are rarely observed. The proposed driving force for the bulging mechanism is the presence of strain during the growth and nucleation in the dynamic recrystallization.

By analogy, we propose that the flower defects arise from a similar bulge mechanism in which the flower domain would be the grains *left over* by the dynamic recrystallisation. In the case of our growth process, strain could be provided by the polycrystallinity of the Pt support. Indeed, such a polycrystalline support is expected to induce a distribution of lattice mismatches with the grown graphene film, which only displays two orientations [61]. The first analogy with the bulge mechanism is the presence of a characteristic serrated grain boundary between two graphene grains misoriented by 30° . This grain boundary is partially hidden by some amorphous carbon, but can be revealed (yellow line in fig. 1(a)) using the numerical dark-field technique illustrated in the lower inset of the figure. Such serrated grain boundaries are typical of dynamic recrystallization under strain [66] and are observed in a large area of our graphene sample (see also large scale dark field image in figure 3c-d of ref. [61]). This serrated character is uncommon in CVD-grown graphene, where grains

usually have a polygonal geometry.

As a further analogy, we report an almost complete graphene bulge in fig. 1(b), corresponding to stage III in our sketched mechanism. Unfortunately, the right end side grain is hidden by amorphous carbon. Yet, we can clearly identify the characteristic bottleneck that is about to close thus leaving a flower-related defect in the bottom grain (stage IV). It is also worth noticing that the presence of kinks in the grain boundary [68] is an additional clue for the mobility of the latter. In summary, the many flower-related defects present in our recrystallized sample can be seen as the *left over* grains by the dynamics recrystallization with a bulge nucleation.

Although the flower-related defects are supposedly driven by the aforementioned kinetic process, we have evaluated their stability by calculating their formation energy for increasing size by means of DFT. This is done by using the flower defect as a stencil for the shape of the rotated domain inside the graphene matrix. The bare calculated double flower defect is depicted in fig. 2(g). The interesting double flower with two vacancies that is observed in our sample is found to be more stable than the full double flower (fig. 2(b) and (f), respectively) by 1.2 eV. It is worth noticing that such double flower defects (with or without vacancies) might be related to the conjoined-twin defect observed by STM [63] in graphene grown on SiC at high temperatures. For three-flowers defects, we find that the most favorable domains present a triangular shape (fig. 2(h)), as it reduces the number of 5-7 pairs with respect to a linear arrangement. Such triangular domains are indeed observed in our samples (fig. 2(d)). We thus decide to keep this triangular shape while increasing the size of the domain to allow a direct comparison as a function of size. The calculated formation energies are 7.0, 14.6, 22.3 and 29.8 eV for the four considered triangular domains, T_n , n being the number of flower units along an edge of the triangle (see fig. 2(i)). The Stone-Wales [69], being the smallest rotated domain [21], can be considered in the series as T_0 and its formation energy is 4.8 eV. The formation energy for $n > 1$ scales almost linearly with n and with the number of 5-7 pairs, and costs roughly 1.2 eV *per* pair. So, from a

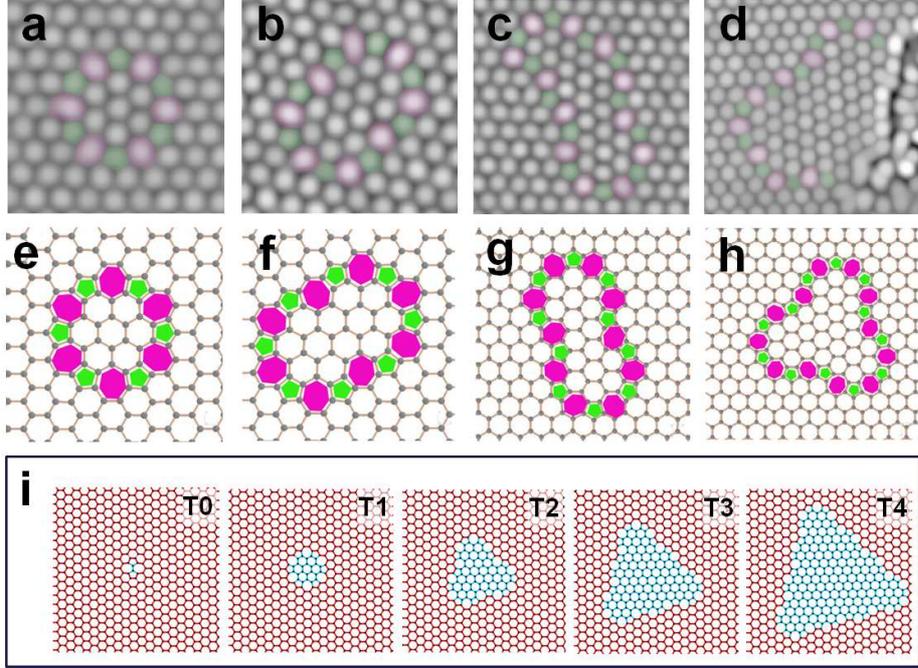


Figure 2: (a-d) Experimental flower-related defects of increasing size. (e-h) DFT calculated flower-related defects of increasing size: unitary flower T_1 (e), double flowers with vacancies (f) and row (g), and the triple flower T_2 (h). Pentagons and heptagons are highlighted in green and magenta, respectively, in both series. (i) Series of triangular based domain T_n (see text). The different colors correspond to the different orientations of graphene inside (blue) or outside (red) the domain. The formation energy *per* pairs of 5-7 is 2.38, 1.17, 1.21, 1.24 and 1.24 eV for the depicted T_n series.

thermodynamic point of view, small and compact domains are expected to be more stable as larger domains imply more 5-7 dislocation cores. The unitary flower T_1 is the most stable of the series by few meV (fig. 2(i)) in agreement with its observation at equilibrium growth conditions [59, 62, 63].

In the following sections, only the smallest triangular domains will be considered. The use of the Stone-Wales, T_0 , the unitary flowers, T_1 , and the triple flowers, T_2 , will be evaluated as possible building blocks for tuning the electron and phonon transport in all-graphene devices. Although it is beyond the scope of the present work, we indeed envision that our proposition of a bulge mechanism during recrystallisation could guide future process development aiming to

tailor the flower defects. The obvious control parameters to achieve such a goal are: initial grain size, strain level and temperature.

3. Transport properties of flowered graphene

3.1. Electron transport properties

To investigate the electron transport properties of flowered graphene, we consider a first-neighbor tight-binding model for the system and perform simulations based on the non-equilibrium Green's function approach, as described more in detail in Sec. 5.3.

As a model system, we consider an armchair ribbon with width $W = 50$ nm and a random distribution of flowers with number densities in the range $\rho = 10^{11} - 10^{13}$ cm $^{-2}$ over a section of length $L = 250$ nm. Such a ribbon is large enough to allow the observation of the relevant physics of flowered graphene. In order to draw more general conclusions, we consider an ensemble of random disordered configurations, whose number is selected depending on the quantity we are interested in.

Figure 3(a) reports the differential conductance G for pristine and flowered ribbons as a function of the chemical potential μ and at temperature $T = 300$ K. The conductance is averaged over an ensemble of 50 random realizations of disorder. We observe a marked electron-hole asymmetry around $\mu = 0$, which is the consequence of the sublattice symmetry breaking due to the presence of odd-numbered rings in the flower defects. More specifically, the results show three different behaviors depending on the chemical potential. For holes close to the charge neutrality point (-0.4 eV $< \mu < 0$), the conductance is scarcely affected by flowers, and it is close to that of the pristine ribbon, at least for $\rho \lesssim 10^{12}$ cm $^{-2}$. For electrons close to the charge neutrality point and when increasing the flower concentration to $\rho = 10^{12}$ cm $^{-2}$, a transport gap develops for chemical potentials up to ~ 0.2 eV. For higher concentrations, the gap further enlarges. The opening of an electron transport gap together with the preservation of the hole conductance is a striking result that provides a possible way to turn graphene into a semiconductor. For energies far away from the

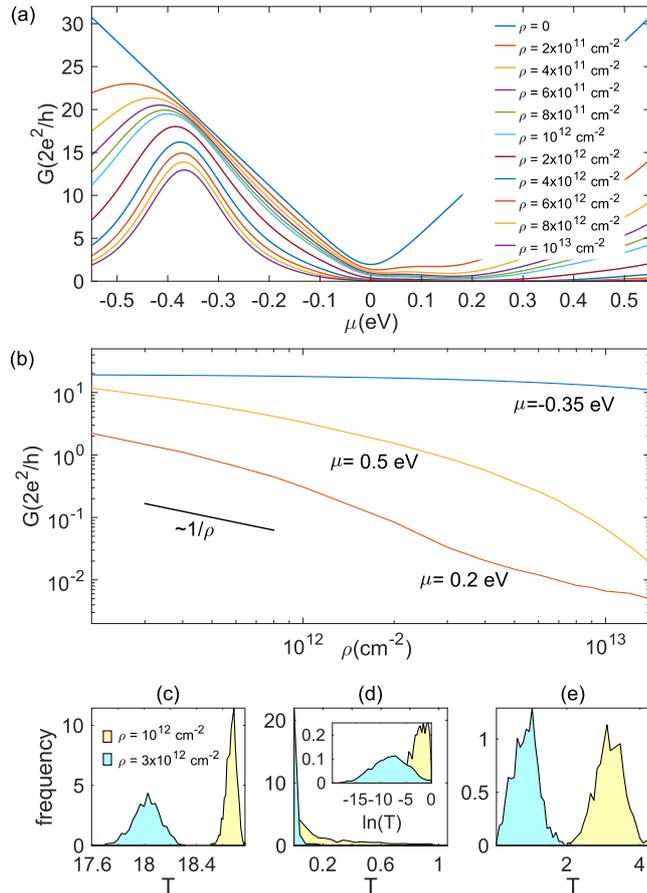


Figure 3: (a) Conductance of monolayer graphene armchair ribbons with width $W = 50 \text{ nm}$ and varying concentration ρ of flower defects over a section with length $L = 250 \text{ nm}$ at a temperature of 300 K . (b) Average conductance as a function of the flower concentration for selected electron energies $E = -0.35 \text{ eV}$, 0.2 eV and 0.5 eV , corresponding to the quasi-ballistic, localized and diffusive regimes. The averaged is performed over 50 random realizations of disorder. (c) Frequency distribution of the transport coefficients (over 1000 random realizations of disorder) at $E = -0.35 \text{ eV}$ (quasi-ballistic regime) for $\rho = 10^{12} \text{ cm}^{-2}$ and $3 \times 10^{12} \text{ cm}^{-2}$. (d) Same as (c) at $E = 0.2 \text{ eV}$ (localized regime). (e) Same as (c) at $E = 0.5 \text{ eV}$ (diffusive regime).

charge neutrality point, the conductance decreases more moderately and in a fairly electron-hole symmetric way.

In what follows, we examine these regimes more deeply. We select three representative chemical potentials, namely $\mu = -0.35 \text{ eV}$, $\mu = 0.2 \text{ eV}$ and $\mu = 0.5 \text{ eV}$. Figure 3(b) shows the corresponding conductance as a function of

the flower density. For $\mu = -0.35$ eV the conductance does not vary significantly, meaning that the electron scattering induced by flowers is very moderate and that transport is quasi-ballistic. This conclusion is supported by the frequency distribution of the transmission coefficient \mathcal{T} at the electron energy $E = -0.35$ eV for $\rho = 10^{12}$ cm $^{-2}$ and 3×10^{12} cm $^{-2}$, see fig. 3(c). Here, the width of the distribution $\Delta\mathcal{T}$ is much smaller than the average conductance $\langle\mathcal{T}\rangle$, where $\langle\dots\rangle$ indicates the average over the ensemble of 1000 disordered configurations.

For $\mu = 0.2$ eV, the conductance as a function of the flower concentration decreases faster than $1/\rho$, even at small densities. This suggests that scattering is beyond the dilute limit and impurities couple to give rise to localized states. Again, this is confirmed by the frequency distribution for the transmission coefficients, see fig. 3(d). In this case, the distribution is strongly peaked at low \mathcal{T} with $\Delta\mathcal{T}/\langle\mathcal{T}\rangle > 1$. At the same time, the distribution of $\log\mathcal{T}$ is Gaussian, with $\Delta(\log\mathcal{T})/\langle\log\mathcal{T}\rangle < 1$. This behavior indicates a localized transport regime [70]. A further analysis of the data (not shown here) confirms that the typical scaling law of the localized transport regime holds

$$\langle\log\mathcal{T}(L)\rangle = \mathcal{T}(L=0) \exp(-L/\xi) , \quad (1)$$

where the localization length is $\xi \approx 60$ nm for $\rho = 10^{12}$ cm $^{-2}$, and $\xi \approx 25$ nm for $\rho = 3 \times 10^{12}$ cm $^{-2}$.

Finally, for $\mu = 0.5$ eV, the average conductance decreases as $1/\rho$ up to almost $\rho \approx 3 \times 10^{12}$ cm $^{-2}$, thus suggesting a diffusive transport regime. This is confirmed by the Gaussian distribution of the transport coefficients (with $\Delta\mathcal{T}/\langle\mathcal{T}\rangle < 1$) as reported in fig. 3(e), and by the scaling law

$$\langle\mathcal{T}(L)\rangle = \mathcal{T}(L=0) \frac{\ell}{L+\ell} , \quad (2)$$

where the mean free path is $\ell \approx 35$ nm for $\rho = 10^{12}$ cm $^{-2}$. At higher concentrations, the average conductance decays faster than $1/\rho$, thus indicating a transition to the localized regime and explaining the widening of the transport gap at higher energies, as observed in fig. 3(a). Indeed, for $\rho = 3 \times 10^{12}$ cm $^{-2}$

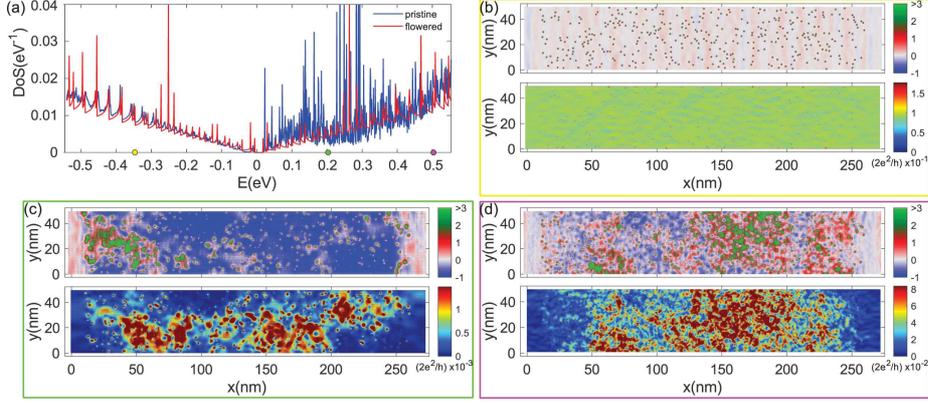


Figure 4: (a) Density of states *per atom* as a function of the energy for pristine and flowered ($\rho = 3 \times 10^{12} \text{ cm}^{-2}$) 50-nm-wide ribbons. (b) Local variation of the density of states (top) and local spectral current intensity (bottom) at $E = -0.35 \text{ eV}$, indicated by a yellow dot in (a). (c) The same as (b) at $E = 0.2 \text{ eV}$, indicated by a green dot in (a). (d) Same as (b) at $E = 0.5 \text{ eV}$, indicated by a magenta dot in (a).

the transport regime is in between localized and diffusive, with $\xi \approx 147 \text{ nm}$ and $\ell \approx 4 \text{ nm}$.

A further physical insight into these results can be gained by looking at the density of states (DoS). Figure 4(a) shows the DoS as a function of the energy for a 50-nm-wide ribbon in the absence and in the presence of flowers with a density $\rho = 3 \times 10^{12} \text{ cm}^{-2}$. A single realization of disorder is considered. For holes, the density of states is only marginally affected by flowers. This explains why the hole conductance is very robust against the presence of flowers. On the contrary, for electrons, the density of states is strongly modified with respect to the pristine case. The appearance of many additional spikes indicates the formation of (more or less localized) states, which explains why the electron conductance is more strongly affected by flowers. To further substantiate this picture, we analyze the local density of states and the local distribution of the spectral currents at the three representative energies $E = -0.35 \text{ eV}$, $E = 0.2 \text{ eV}$ and $E = 0.5 \text{ eV}$. The top panels of figs. 4(b-d) illustrate the variation of the local density of states of the disordered system with respect to the pristine system. The blue regions correspond to a depletion of states (the deep blue indicates

a variation -100%, i.e. a local DoS close to 0). The red regions indicate an increase of the local DoS up to 100%. Finally, the DoS is very high in the green regions. The bottom panels of figs. 4(b-d) illustrate the local spectral electron current that flows along the ribbon, varying from blue (low currents) to red (high currents). In the quasiballistic regime, see fig. 4(b), the DoS varies more significantly on the flowers, but very weakly in the regions between them. As a consequence, transport is scarcely affected, as we can see from the fairly homogeneous distribution of the spectral currents. In the localized regime, see fig. 4(c), the DoS is strongly enhanced around the flowers and suppressed in the rest of the system, thus reducing available states for transport. Therefore, the electron propagation is made difficult and indeed strongly suppressed. This is clearly seen from the local distribution of spectral currents, where electrons appear to circulate in the high-DoS regions without being able to cross the low-DoS areas. Finally, in the diffusive regime, see fig. 4(d), irregular variations of the DoS in the region between the defects are present, thus introducing scattering for electrons. Accordingly, the spectral current is fragmented. Note that a periodic arrangement of the defects to form a single and ordered grain boundary would, on the contrary, give rise to extended states with enhanced conductance [71]. For the sake of completeness, we add that in the case of larger flowers (T_2 , T_3 and T_4) the behavior of the three transport regimes is very similar. From the results (not show here), we find that the energy ranges where the transport regime is quasi-ballistic or localized slightly narrow with the flower size, while the diffusive regimes show a transmission coefficient that scales as the flower perimeter, i.e. proportionally to the number of pentagon/heptagon carbon rings.

As shown above, for high flower density, the asymmetric transport gap acts as a filter that backscatters electrons and lets holes flow. This phenomenon could be exploited to open conductive paths for electrons in graphene by selectively placing flowers in certain regions. Electrons ($E > 0$) will be free to flow in the clean regions, while they will hardly penetrate the flowered regions. We test this idea by simulating electron transport in our $W = 50$ nm wide armchair

ribbon with a flower concentration $\rho = 5 \times 10^{12} \text{ cm}^{-2}$ (over a length $L = 250 \text{ nm}$) and a flower-free pristine region along the ribbon axis and with different widths W_P varying in the range $[0,30] \text{ nm}$, see fig. 5(a). Note that the edges of the flower-free regions are rough, since they are defined by the irregular interface with the flowered region. The resulting conductance is reported in the main panel of fig. 5b for individual disordered configurations. We observe that it decreases roughly linearly with W_P , as expected, but it is far from being quantized. Indeed, the conductance of a $W_P = 20 \text{ nm}$ ribbon defined by flower defects is about one third that of the equivalent pristine ribbon of width $W = W_P = 20 \text{ nm}$, see the dashed line in fig. 5(b). This is due to the fact that the current can penetrate the disordered flowered regions that define the edges of the clean channel, which results in something analogous to edge roughness [72, 73, 74, 75].

To better elucidate this behavior, fig. 5(c) shows the spatial distribution of spectral currents at $E = 0.2 \text{ eV}$ and for $W_P = 20 \text{ nm}$. We can clearly observe that electron flow is almost confined in the flower-free channel. However, electrons are scattered by the rough edges of the channel and can partly penetrate the flowered region.

The impact of roughness is expected to be more important for narrow ribbons, where the disordered edge area is large and comparable to the clean inner area. This is demonstrated by the inset of fig. 5(b), which reports the conductance of the system at $E = 0.2 \text{ eV}$ as a function of the pristine channel width W_P and averaged over 1000 disordered configurations. We observe that the transmission is strongly suppressed up to about $W_P = 15 \text{ nm}$, and then it starts increasing more significantly when increasing W_P .

We can conclude that the engineering of flower defects could enable their exploitation to create conductive paths in 2D graphene for future all-graphene circuits. However, due to the intrinsically rough definition of the edges, the conductance of the conductive paths, especially if narrow, would be lower than the corresponding pristine system, with large defect-dependent variability and possible residual current penetration in the disordered region.

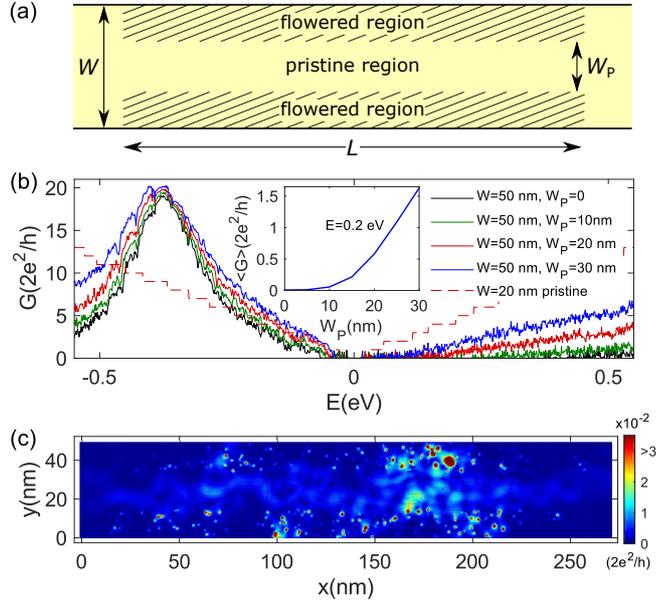


Figure 5: (a) Sketch of the simulated system constituted of a ribbon with width W with a flowered region of length L and a pristine flower-free channel with width W_P . (b) Zero-temperature conductance for a ribbon of width $W = 50$ nm, with flower impurities distributed over a length $L = 250$ nm with concentration $\rho = 5 \times 10^{12} \text{ cm}^{-2}$ and with a flower-free central stripe of width W_P in the range $[0, 30]$ nm. Inset: Average zero-temperature conductance at $E = 0.2$ eV and as a function of the flower-free channel width W_P . An ensemble of 1000 random configurations was considered. (c) Spectral current distribution for $W_P = 5$ nm at $E = 0.2$ eV.

3.2. Thermal transport properties

Next, we study the effect on flower defects and related crystallographic imperfections on the thermal conductivity of graphene from a solution of the Boltzmann-Peierls transport equation for phonons. Under the relaxation-time approximation, the thermal conductivity tensor can be expressed as [76]:

$$\kappa^{(\mu\nu)} = \frac{1}{k_B T^2 V} \sum_{\lambda} n_{\lambda} (n_{\lambda} + 1) (\hbar \omega_{\lambda})^2 v_{\lambda}^{(\mu)} v_{\lambda}^{(\nu)} \tau_{\lambda}, \quad (3)$$

where μ and ν are Cartesian indices, λ is a combined mode index denoting a phonon wave vector \mathbf{q} and a phonon branch index α , V is the volume of the unit cell, and ω_{λ} , \mathbf{v}_{λ} and τ_{λ} are the angular frequency, group velocity and relaxation time of mode λ , respectively. The sum \sum_{λ} stands for the combination of a literal sum over branches and an average over the Brillouin zone. Due to the

symmetries of pristine graphene, the tensor κ is isotropic and can be treated as a scalar κ . Addition of defects does not change this fact as long as their orientations are symmetrically distributed.

We employ first-principles calculations to characterize the phonon spectrum and the intrinsic scattering rates of graphene [76]. We then use Green's function methods as implemented in the almaBTE package [77, 78, 79] to obtain the elastic contribution of the defects to the total τ_λ^{-1} for each mode. We treat the perturbation introduced into the interatomic force constants by the defects by using a semiempirical potential specifically designed for thermal conductivity calculations [80]. This combination of first-principles calculations for inelastic scattering and semiempirical potentials for elastic scattering has been shown to afford *ab-initio*-like accuracy in previous studies [81]. All relevant details are provided in Sec. 5.4.

We compare the effects of three different kinds of crystallographic imperfections: Stone-Wales (T_0) [69], unitary flower (T_1) and triple flower (T_2) defects. Conceptually speaking, all three can be considered as particular cases of topological defects comprising a perimeter of pentagons and heptagons that enclose a finite core of hexagonal graphene cells with lattice axes at 90° with respect to those of the main lattice. In the T_0 case, there is no core and the perimeter contains two heptagons and two pentagons. On the other hand, each T_1 and T_2 defect contains 19 and 52 graphene rings, respectively, considering both their cores and their perimeters.

Figure 6 shows how the room-temperature thermal conductivity of graphene is reduced by different concentrations of such defects. The top and bottom panels represent the same data, but with concentration quantified in two different ways. The horizontal axis in the top panel represents the numerical density of defects regardless of their size, while in the bottom panel it represents the numerical density of graphene rings making up the defects.

A salient feature of all curves in fig. 6 is the plateau at intermediate concentrations, which interrupts the otherwise monotonic decrease of κ with increasing defect concentration. This turns out to be a manifestation of the peculiar physics

of phonons in graphene and the singular importance of the flexural branch for transport. As illustrated in fig. 7, the intrinsic scattering rates for the flexural branch are substantially smaller than those of the other branches, and show a steeper dependence on the frequency for low energies. This is a result of the quadratic dispersion of that branch [82] and the aforementioned symmetry-induced selection rule for three-phonon scattering processes [48]. Moreover, the elastic scattering rates for the flexural branch are higher than those for the others and decay much more slowly when the frequency approaches zero, a phenomenon also observed in other 2D calculations [78]. Hence, as more defects are introduced, the elastic contribution to scattering rates first becomes comparable to the intrinsic scattering rates for this flexural branch, thus significantly reducing its contribution to thermal transport. The presence of an interval of concentrations where elastic scattering is strong enough to drastically suppress the thermal transport by the low-frequency region of the flexural branch, but not enough to be relevant for all other branches, is the reason for the plateaus of fig. 6.

Another conclusion to be drawn from the thermal conductivity vs. concentration curves concerns the scattering efficiency of each kind of defect. Elastic phonon scattering comes about as a result of a breakdown of strict periodicity in the crystal, and hence it could be expected that larger crystallographic imperfections lead to stronger phonon scattering. However, it can be seen from the top panel of fig. 6 that the situation is more nuanced. In the high-concentration regime, where elastic scattering significantly affects all phonon branches, the order is exactly as would be expected from this simplistic argument, but for concentrations below the conductivity plateau each T_0 defect scatters phonons more intensely than a T_1 defect in spite of its smaller size. This goes to show that the scattering intensity depends on the fine details of the coupling between the propagating vibrational modes in the crystal and the more localized ones around the defect, which can still be significantly more extended than the defect itself. The point becomes even clearer in fig. 6(b), where the horizontal axis represents the fraction of the area of the graphene layer covered by defects and

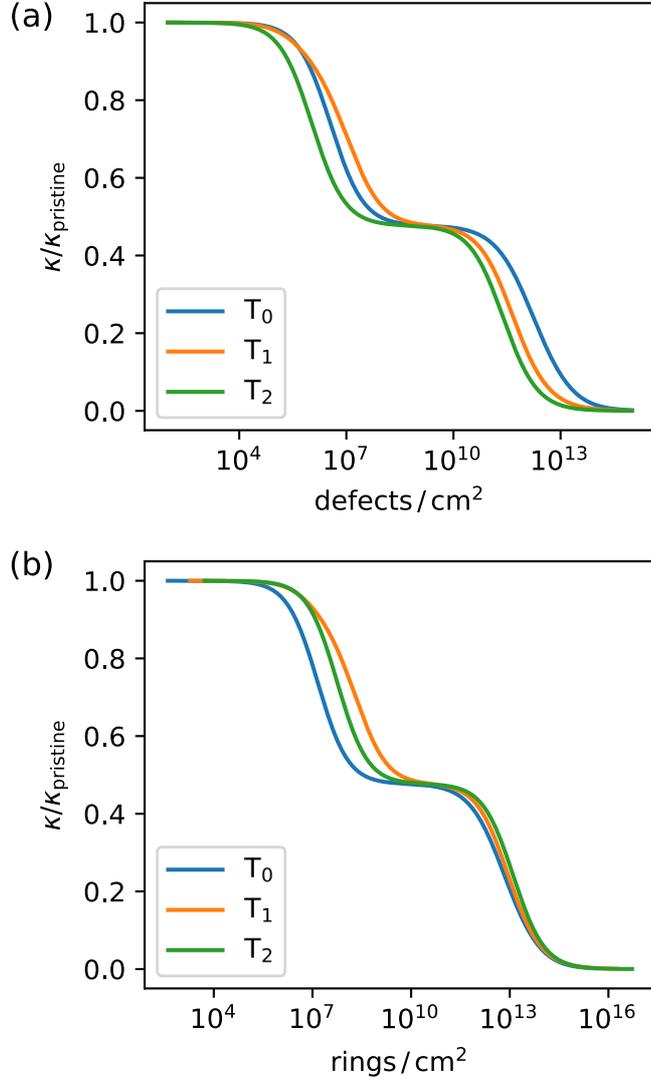


Figure 6: Room-temperature thermal conductivity of a monolayer graphene sample with varying concentration of T_0 , T_1 or T_2 defects as a function of (a) the number density of defects or (b) the number density of rings contained in the defects.

which reveals that, on a hexagon-by-hexagon basis, the Stone-Wales defect T_0 is more efficient at scattering phonons than any of the other two. The effect is comparable to classical results on phonon scattering by spherical nanoparticles [83], which show a transition from the Rayleigh to the geometrical limits

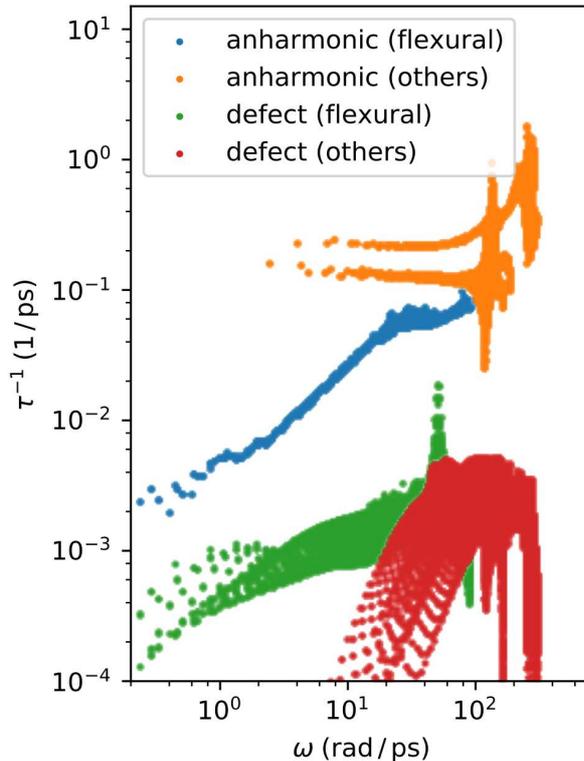


Figure 7: Computed intrinsic anharmonic scattering rates for phonons in graphene at $T = 300$ K alongside the elastic scattering rates corresponding to a number density of T_1 defects $\rho_0 = 10^{10} \text{ cm}^{-2}$.

(with the corresponding reduction in scattering efficiency *per* unit volume of the defect) as the particle size is increased. In other words, the agglomeration of defect-laden unit cells reduces their effect on phonon propagation as compared with the same number of independent scatterers. Interestingly, the triple flower (T_2) is still a more efficient phonon scatterer than T_1 , maybe because of the breakdown of in-plane inversion symmetry it entails.

We also note that for the kind of concentrations considered in previous sections ($\rho = 10^{11} - 10^{13} \text{ cm}^{-2}$), defects reduce the thermal conductivity of graphene by up to two orders of magnitude by dramatically depressing the contri-

butions from all the acoustic branches. Such an effect can be interesting with a view to thermoelectric energy generation.

4. Conclusion

To summarize, we investigated the structural and transport properties of flowered graphene. Our study of the structural properties of flower defects by high-resolution transmission electron microscopy and *ab initio* simulation allowed us to propose a new mechanism underlying their growth. Our findings represent a first step toward the future development of experimental techniques to control the flower density and position by controlling the bulge nucleation mechanism that we identified during the recrystallization process. The simulation of electron transport in large flowered graphene samples revealed a strongly asymmetric conductance, with a large transmission coefficient for holes and the development of a transport gap for electrons. Such an asymmetry originates from the presence of odd-numbered carbon rings, which break the sublattice symmetry of graphene. We analyzed the resulting quasi-ballistic, diffusive and localized transport regimes and described them in terms of local density of states, local spectral current distribution and frequency distribution of the transmission coefficient for a large ensemble of disordered configurations. Finally, we reported a strong reduction in room-temperature thermal conductivity due to the insertion of flower defects, as well as the related Stone-Wales defects and triple flowers, in the graphene sheet. The dependence of the calculated conductivity on defect density shows that the concentration required to drastically impede heat transport by flexural phonons is rather modest, around 10^{10} cm^{-2} . Higher concentrations (10^{13} cm^{-2}) can affect all phonon branches and reduce thermal conductivity by up to two orders of magnitude. However, flower defects are less effective phonon scatters than Stone-Wales defects covering the same area.

In conclusion, on one hand, our results are useful for characterizing the transport properties of defective CVD graphene, which is among the most promising large-scale growth techniques for graphene. On the other hand, our findings may

also be exploited for more practical applications, as energy filtering or creation of conductive paths in graphene.

5. Experimental and numerical methods

5.1. High-resolution transmission electron microscopy

CVD graphene was synthesized on Pt thin layer substrate [61] and transferred onto the HRTEM grid. HRTEM experiments were performed using a double aberration-corrected FEI Titan Ultimate operated at 80 kV. The monochromator was excited to reduce the energy spread of the electron beam to 0.15 eV. HRTEM images were acquired using a CCD Ultra Scan camera and treated by low-pass filtering based on FFT and numerical max-filtering in order to identify pentagons and heptagons formed in the graphene hexagonal structure.

5.2. *Ab initio* density functional approach

Calculations were performed with the BigDFT software [84] in a supercell that guarantees negligible elastic interactions between the periodic defects [85, 86]. Due to the large flower clusters we considered, an orthorhombic supercell with 836 atoms was needed. Geometries were considered optimized when the forces on atoms were less than 15 meV/Å. We used a Perdew-Burke-Ernzerhof (PBE) exchange-correlation functional [87] together with Hartwigsen-Goedecker-Hutter pseudopotentials [88] and only the Γ point. The formation energy was calculated directly with respect to bare graphene, as flower defects do not contain vacancies or interstitials.

5.3. Tight-binding Hamiltonian and Green's function approach for electron transport simulations

To describe graphene and flowers we adopted a tight-binding Hamiltonian with a single p_z orbital *per* carbon atom and hopping parameter $t = -2.7$ eV. The Hamiltonian reads

$$H = \sum_{\langle ij \rangle} t c_i^\dagger c_j, \quad (4)$$

where c_i^\dagger and c_i are the creation and annihilation operators for electrons on the carbon identified by the index i , and $\langle \dots \rangle$ indicates couples of first neighbor

atoms. From the DFT calculations, it turned out that the strain of the C-C distance ($< 2\%$) was very localized in the region of the flowers. In a first approximation, we thus disregarded the corresponding variation of the hopping parameter.

The electron transport properties were simulated with the Green's function approach in the two-terminal configuration, i.e. with the flowered ribbon connected to electron reservoirs by two semi-infinite pristine graphene ribbons of the same width. The transmission coefficient can be expressed in a Landauer form as

$$\mathcal{T}(E) = \text{Tr} [G^R(E) \Gamma^S(E) G^A(E) \Gamma^D(E)] , \quad (5)$$

where E is the energy of the injected electrons, $G^{R/A}$ are the retarded and advanced Green's functions, and $\Gamma^{S/D}$ are the linewidth functions of source and drain contacts. The finite temperature differential conductance G was obtained from the transmission coefficients as

$$G(\mu, T) = \frac{2e^2}{h} \int \frac{\mathcal{T}(E)}{4k_B T \cosh^2 \left(\frac{E - \mu}{2k_B T} \right)} dE , \quad (6)$$

where T is the temperature, μ is the chemical potential, k_B is the Boltzmann constant, and $2e^2/h$ is the spin-degenerate conductance quantum.

Within the same formalism, we obtained the local density of states (proportional to the imaginary part of the retarded Green's function) and the spatial distribution of spectral currents [89].

5.4. Phonon transport simulations

Starting from the relaxed coordinates of pristine graphene, we employed Phonopy [90] to generate a minimal set of displaced 9×9 supercell configurations. We obtained the forces on all atoms in those configurations the DFT package VASP [91] with projector-augmented-wave datasets [92, 93], the PBE approximation to exchange and correlation [87], a plane-wave cutoff of 520 eV and a simulation box with a height of 17 Å to avoid spurious interactions between periodic images of the graphene layers. From these forces, we rebuilt the

harmonic force constants needed to obtain the phonon spectrum of graphene. We followed a similar procedure using a minimal set of displaced configurations generated using `thirdorder.py` [76] to obtain the third-order force constants for the supercell. As described in ref. [76], these are the ingredients required to obtain the intrinsic scattering rates in the material. The 2D causal phonon Green's function of pristine graphene was obtained as described in ref. [78] using a dense 163×163 grid.

We then obtained minimized configurations of the Stone-Wales, flower and triple flower defects embedded in 9×9 graphene supercells using a variation on the Tersoff potential specifically optimized for thermal-conductivity calculations in graphene [80]. Using an explicit parameterization of the potential energy allowed us to extract all of its first and second derivatives with respect to positions more efficiently by means of automatic differentiation. From the difference in the second derivatives with respect to pristine graphene we extracted a perturbation matrix, which we combined with the phonon Green's function to compute the elastic scattering rates due to the defect following the procedure outlined in refs. [77, 79, 94].

Calculations of phonon frequencies, group velocities, intrinsic and extrinsic scattering rates, and Green's functions were carried out using the `almaBTE` software package [79]. All thermal conductivity calculations used a 150×150 regular grid in reciprocal space.

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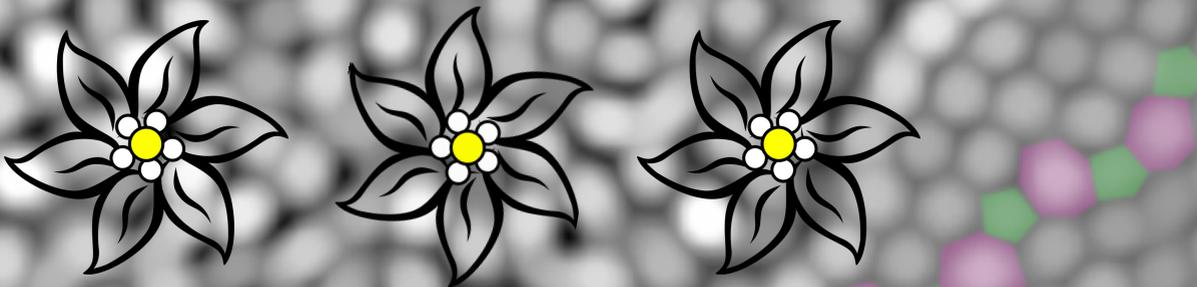
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