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Pulsed electric field-assisted fermentation of *Hanseniaspora* sp. yeast isolated from Lebanese apples

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1 Abstract

2 Hanseniaspora sp. yeast was stimulated using pulsed electric field (PEF) during the different fermentation phases. The impact of PEF parameters on the growth rate and substrate 3 consumption was studied. The PEF intensities chosen for this study were mainly in the range 4 of 72-285 V.cm⁻¹. A PEF treatment chamber was designed for this study with a ratio of 1:50 5 6 between the volume of the fermenter and the volume of the chamber. It allows the recycling 7 of the culture medium using a peristaltic pump, and the yeast treatment by PEF during the fermentation. The continuous circulation of the medium allows avoiding the increase of the 8 9 temperature inside the fermenter, the cell aggregation, as well as the agitation and the scaleup issues that are associated with the PEF treatment of the entire volume in batch mode. The 10 maximal yeast growth rate was obtained using an electric field strength of 285 V.cm⁻¹ applied 11 during both Lag and early exponential phase, and Log phase. This observation was 12 accompanied by a faster consumption of glucose in the medium during the fermentation. 13 14 Besides, the sensitivity of Hanseniaspora sp. yeast to PEF treatment was more pronounced during the Lag and early exponential phase than the Log phase. The results obtained exposed 15 the great benefit of stimulating *Hanseniaspora* sp. yeast using moderate PEF as it reduces the 16 17 fermentation time along with increasing the biomass concentration.

18

19 Keywords: *Hanseniaspora* sp.; fermentation; stimulation; pulsed electric field

20 **1. Introduction**

The responses of living organisms under electric field have been attracting great attention 21 for several decades (Berg, 1995; Hart & Palisano, 2017). These responses include changes in 22 the synthesis of DNA and proteins, cell growth, electroporation of the cell membranes, 23 biochemical reactions, electrofusion of cells, and the inactivation or stimulation of 24 microorganisms (Góral & Pankiewicz, 2017; Liu, Lebovka, & Vorobiev, 2013; Martínez, 25 Cebrián, Álvarez, & Raso, 2016; Martínez, Delso, Maza, Álvarez, & Raso, 2019; Teissié et 26 al., 2002). These effects depend on different factors, including the cell type and size, the 27 28 application time, and the intensity of the electric field. However, the mechanisms behind these changes are complex and not yet fully understood. Nonetheless, multiple industrial 29 applications have been developed specifically for the inactivation of microorganisms (Barba, 30 Koubaa, do Prado-Silva, Orlien, & de Souza Sant'Ana, 2017; El Zakhem, Lanoisellé, 31 Lebovka, Nonus, & Vorobiev, 2006; González-Arenzana et al., 2018; Montanari et al., 2019). 32 33 This involves the use of high electric field intensity, where the irreversible cell membrane electroporation has been mainly attributed to the inactivation mechanism. 34

When applying low electric field intensities, considered at sub-lethal levels, the 35 36 microorganisms are stimulated rather than inactivated (El Zakhem et al. 2006; Mattar et al. 2014, 2015; Mota et al. 2018; Wang et al. 2018). The first study describing the stimulation of 37 microorganisms in presence of electric field was performed by Heinz Doevenspeck in 1962 38 39 (cited by Sitzmann, (2016)), who reported that the cultures of *Escherichia coli* being treated with field strengths below 3 kV.cm⁻¹ seemed to increase their growth rates. This impact of 40 electrostimulation has been patented a few years later (Doevenspeck, 1966). Since that, 41 several examples have been described in the literature concerning the stimulation of 42 microorganisms by PEF (Ohba, Uemura, & Nabetani, 2016; Yeo & Liong, 2013; Yeo, Ong, 43 & Liong, 2014). Through these works, several observations such as the acceleration of 44

45 fermentation, better production of the metabolites of interest, and a larger number of cells have been reported compared to the non-stimulated controls. For instance, the stimulation of 46 Saccharomyces cerevisiae yeast by PEF was successfully carried out in batch mode (Mattar 47 et al. 2014, 2015). In these works, pulses of 20-2000 V.cm⁻¹ for 10⁻⁵ - 1 s (Mattar et al. 2014), 48 and 100 and 6000 V.cm⁻¹ for 100 µs (Mattar et al. 2015) were applied. The stimulation 49 increased in the fermentation rate, mainly in the initial fermentation phase (adaptation phase). 50 51 Therefore, the results indicate a great potential for the practical implementation of PEFassisted fermentation technology to improve yeast performances. However, the mechanisms 52 53 remain yet unclear. There are two possible mechanisms for improved yeast performance by PEF that have been described in the literature, the first one being related to the expression of 54 oxidative stress response genes during PEF treatment (Tanino, Sato, Oshige, & Ohshima, 55 56 2012), and the second is related to the changes in the activity of certain membrane proteins 57 allowing the assimilation of a larger amount of substrates (Vassu et al., 2004).

Regarding the great potential behind implementing PEF technology in the fermentation 58 processes, more investigations are required in this field to further study the impact of low-59 intensity PEF treatments on microorganisms during the fermentation process and not only 60 prior to it. Most of the studies, above-mentioned, were focused on applying a PEF treatment 61 shortly before the inoculation, and not during the fermentation process itself. This work 62 aimed to evaluate the impact of PEF treatment during the fermentation process and by growth 63 64 phase. Treating the culture medium in batch mode directly in the fermenter is associated with many issues including the increase of temperature inside the fermenter, the difficulty of 65 agitation, the cell aggregation, as well as the scaling-up problems. Furthermore, studying the 66 67 impact of PEF during the growth phases is crucial for a better understanding of the microbial stimulation mechanisms. In this line, this paper aimed to study the impact of the continuous 68 PEF treatment on the growth of the non-Saccharomyces yeast cells Hanseniaspora sp. The 69

70 growth and glucose consumption kinetics were recorded during the fermentation processes, depending on the electric field strengths and the growth phases. In fact, the genus 71 Hanseniaspora was identified during spontaneous fermentation of apple juice (Pando 72 73 Bedriñana, Querol Simón, & Suárez Valles, 2010; Valles, Bedriñana, Tascón, Simón, & Madrera, 2007), and its positive effects in alcoholic fermentation and cider production has 74 been exposed (Capozzi et al., 2019). It has been reported that the use of this strain may 75 contribute to a better aroma profile of the fermented apple juice (de Arruda Moura 76 Pietrowski, dos Santos, Sauer, Wosiacki, & Nogueira, 2012). 77

78 **2. Materials and methods**

79 **2.1. Yeast growth**

Hanseniaspora sp. yeast strain used in this work is belonging to the authors' laboratory
strains collection (Al Daccache, Salameh, Maroun, & Louka, 2017). It was previously
isolated and identified from spontaneous fermentation of a Lebanese apple juice obtained
from the variety "Ace Spur". A Yeast-Extract- Peptone- Dextrose (YPD) medium (1% yeast
extract, 2% peptone, 2% dextrose) was used for the culture of *Hanseniaspora* sp. yeast cells.

85

2.2. Fermentation processes

86 2.2.1. Hanseniaspora sp. pre-culture

The pre-cultures for the different fermentations (i.e. control and PEF-assisted) were performed by taking one colony of the yeast strain from a YPD agar plate (1 % yeast extract, 2 % peptone, 2 % dextrose, and 2 % agar) into 250 mL YPD liquid medium (1 % yeast extract, 2 % peptone, 2 % dextrose), under sterile conditions (20 min at 121 °C in an autoclave HMC HV-110L (HMC Europe GmbH, Germany)). The incubation was performed during 24 h, at 30 °C temperature, and 250 rpm agitation speed in a shaker (Thermo Scientific, France), which allows the yeast to reach the late exponential phase.

A volume of 1.5 L of YPD medium (1 % yeast extract, 2 % peptone, 2 % dextrose) was 95 introduced into a 2-L fermenter (LSL Biolafitte S.A.). After sterilization as above-mentioned 96 and cooling to 30 °C, the medium was inoculated by the pre-culture to get an initial 97 concentration of $4.5*10^6$ cells.mL⁻¹, corresponding to an initial OD of 0.1. The control 98 fermentation in batch mode without medium circulation (Figure 1.A) was performed at 250 99 rpm agitation speed, and temperature maintained at 30 °C. After recording the kinetics of 100 growth and glucose consumption in batch mode without medium circulation, a treatment 101 chamber was designed to allow the circulation of the medium and the yeast treatment by PEF 102 during the fermentation (Figure 1.B). The medium circulation is required since the treatment 103 for a long time during the fermentation may induce the cell aggregation (El Zakhem et al., 104 105 2006), and an undesirable increase in the medium temperature (Morales-de la Peña, Elez-Martínez, & Martín-Belloso, 2011). For this purpose, two parallel stainless steel electrodes (3) 106 mm width, 6 cm diameter) were used and fixed between two insulators (Figure 1.C and 1.D). 107 A disk-shaped Teflon ring was placed between the electrodes, forming a channel for the 108 streaming liquid and providing a distance between the electrodes of 1.4 cm. The volume of 109 110 the treatment chamber was thereby around 40 mL (a ratio of 1:50 between the volume of the fermenter and the volume of the chamber). Two pipe fitting connectors were added to make it 111 112 operate as a continuous chamber. A peristaltic pump allowed the medium circulation from the reactor to the treatment chamber and back into the reactor. Different circulation flow rates 113 were tested (25, 50, and 75 mL.min⁻¹) without PEF application, to get the same growth and 114 glucose consumption kinetics obtained in batch mode without circulation (Figure 1.A). The 115 116 total length of the tubes used was equal to 90 cm. the treatment chamber and the tubes were sterilized as above-mentioned. 117

119

2.2.3. PEF-assisted fermentations

The designed PEF-treatment chamber was used for the electrostimulation of 120 Hanseniaspora sp. yeast. For this purpose, the two electrodes were connected to a PEF 121 generator made by the "Service électronique" of the University of Technology of Compiègne 122 (France) (Figure 2.A). It provided bipolar pulses of nearly rectangular shape, with the 123 respective maximal delivered voltage and current of 400 V and 40 A. Three PEF-assisted 124 fermentations were investigated: 1) PEF-treatment for 6 h during the Lag and Log phases, 2) 125 PEF-treatment for 3 h during the Lag (adaptation) and early exponential phase, and 3) PEF-126 127 treatment for 3 h during the Log (exponential) phase. The PEF treatments consisted of applying a succession of trains, each composed of n = 10 pulses during the Lag and Log 128 fermentation phases. Each pulse duration was fixed to $t_i = 100 \mu s$, with a pulse period time of 129 130 $\Delta t = 1$ ms. The time between the trains was fixed to $\Delta t = 1$ s (Figure 2.B). When treating the culture medium during the Lag and Log phases corresponding both to 6 h, the number of 131 trains N applied was 10 716, which corresponded to an effective electric treatment t_{PEF} of 132 10.716 s (t_{PEF} (s) = N . n . t_i (s)). Different electric field strengths E were tested in the range 133 of 72-285 V.cm⁻¹ (Figure 2). For instance, when applying the maximal voltage of 400 V 134 135 delivered by PEF equipment and taking into account the distance of 1.4 cm between the electrodes, this corresponded to applying 285 V.cm⁻¹ field intensity. All the output data (e.g., 136 current I (A) and voltage U (V)) were recorded using a data logger and software developed 137 by the "Service électronique" of the University of Technology of Compiègne (France). The 138 specific power consumption of PEF treatment W (J.mL⁻¹) was calculated according to 139 Equation (1): 140

141
$$W(J.mL^{-1}) = \frac{U.I.t_{PEF}}{V}$$
 Equation (1)

where *U* is the voltage (V), *I* is the current intensity (A), t_{PEF} is the time of the PEF treatment, $t_{PEF} = N \cdot n \cdot t_i$, N is the number of trains, n is the number of pulses per train, and *V* is the volume of the culture medium in the bioreactor (mL).

145

5 **2.3. Determination of growth and glucose consumption kinetics**

The kinetics of growth and glucose consumption were recorded during the batch fermentation modes with and without culture medium circulation, and during the PEFassisted fermentations.

149 2.3.1. Determination of the growth kinetics

The growth kinetics were followed by both 1) measuring the optical density (OD) at 600 150 nm, and 2) determining the cell concentration (cells.mL⁻¹). Samples were taken periodically 151 during the fermentation processes, and their OD values were determined using a Thermo 152 Spectronic BioMate 3 UV-visible spectrophotometer (Thermo Scientific, France). For cell 153 154 counting, serial dilutions were made for each sample, and the cells were counted using a Thoma cell counting chamber (Preciss, France). To detect the viable cells, the samples were 155 mixed volume to volume with a solution of 0.01 % methylene blue. The biomass 156 concentration X (cells.mL⁻¹) and biomass yield $Y_{X/S}$ (g_{biomass}.g⁻¹_{substrate}) were calculated 157 respectively according to equations (2) and (3). 158

159
$$X$$
 (cells.mL⁻¹) = $\frac{a \cdot 250000 \cdot d}{b}$ Equation (2)

where a is the number of cells counted, d is the dilution factor, and b is the number of squares counted in the chamber.

162
$$Y_{X/S} \left(g_{biomass}, g_{substrate}^{-1} \right) = \frac{X_f - X_0}{S_0 - S_f}$$
 Equation (3)

where X_0 and X_f are respectively the initial and the final biomass concentrations (g.L⁻¹), and S₀ and S_f represent respectively the initial and the final glucose concentrations (g.L⁻¹).

165 The maximal specific growth rate μ_{max} (h⁻¹) was determined by plotting Ln *X* (cells.mL⁻¹) 166 *versus* time (h). μ_{max} (h⁻¹) values correspond to the slopes of the curves obtained during the 167 exponential phases.

168 2.3.2. Determination of the glucose consumption kinetics

The content of soluble compounds was followed by measuring the °Brix using a digital 169 170 refractometer (Anggur DR401, France). The concentrations of glucose were determined using high-performance liquid chromatography instrument LC-20AD (Shimadzu, Japan). The 171 samples taken during the fermentation processes (used for the determination of the growth 172 173 kinetics) were diluted 10 times in ultrapure water, and 1 µL was injected. The separation was performed in isocratic mode (a mixture of 1:4 (20:80, v:v) water/acetonitrile with a flow rate 174 of 3 mL.min⁻¹), and using a Luna 5 µm NH₂ (250 x 4.6 mm) column. The separation 175 temperature was set to 40 °C, and the molecules were detected using a low-temperature 176 evaporative light scattering detector ELSD-LT II (Shimadzu, Japan). The compounds' 177 178 assignation and quantification were performed using pre-established standard curves of glucose (5-30 g.L⁻¹). 179

180 The glucose consumption rate was calculated according to equation (4).

181
$$\frac{dS}{dt} \left(g_{glucose} L^{-1} \right) = \frac{S_0 - S_f}{t_f - t_0}$$
Equation (4)

where S_0 and S_f are respectively the initial and the final substrate concentrations (g.L⁻¹), whereas t_0 and t_f are respectively the initial and the final times.

185 The impact of PEF on Hanseniaspora sp. yeasts was followed using an ESEM Quanta FEG 250 Scanning Electron Microscope (Philips, USA). The pictures were taken after 6 h 186 fermentation, for the untreated and the PEF-treated culture at 285 V.cm⁻¹, respectively. The 187 samples (1 mL) taken from the fermenter were immediately centrifuged at 13000 g for 2 min, 188 and the yeast pellet was washed twice with 1 mL physiologic water and centrifuged under the 189 same conditions to remove the medium traces. Each sample was then resuspended in 190 physiologic water, and $\approx 20 \ \mu L$ were placed on the analysis plate of the microscope. A 191 vacuum-drying step was then performed at 5 °C and 800 Pa (≈ 6 Torr), and the samples were 192 193 analyzed by electron beam at 20 kV. All pictures were taken at the physicochemical analysis service of the University of Technology of Compiegne (France). 194

195

2.5. Statistical analyses

Each fermentation experiment was repeated three times. One-way analysis of variance (ANOVA) was used for the statistical analysis of the data with the help of Statgraphics Plus software (version 5.1, Statpoint Technologies Inc., Warrenton, VA, USA). The significance level at 95% confidence was taken for each analysis. The values presented in the figures correspond to the mean value of the repetition, and the error bars correspond to the standard deviations of each measurement.

3. Results and discussion

A medium circulation flow rate of 75 mL.min⁻¹ allowed obtaining the same growth kinetic compared to the control fermentation without circulation. It was thereby used for PEF-assisted fermentations. First, PEF was applied between the electrodes of the treatment chamber during the Lag (adaptation) and the Log (exponential) phases, corresponding together to 6 h treatment, and an effective PEF application time of 10.716 s. The results obtained and presented in figure 3 show an increase in the yeast concentrations in the 209 fermenter, proportionally to the PEF intensity, compared to the untreated suspension. Applying PEF intensities of 72, 143, and 215 V.cm⁻¹ seems to induce a nearly similar 210 stimulation effect on yeasts, with no significant differences between the three growth 211 kinetics. The stimulation effect was more pronounced when an intensity of 285 V.cm⁻¹ was 212 applied (Figure 3.A). In fact, it has been previously reported that the electrostimulation is 213 energy (J.mL⁻¹) dependent, and it is not directly related to the intensity of the electric field E 214 applied (Mattar et al. 2014). Treating the cell suspension at 285 V.cm⁻¹ leads to a significant 215 increase in the final biomass concentration by 75 %, corresponding to an increase in the 216 number of cells from $9.0*10^7$ (for the control experiment) to $1.6*10^8$ cells.mL⁻¹. These results 217 were supported by the measurements of the optical densities (OD values at 600 nm), which 218 219 demonstrated a significant increase (from 2.43 for the control experiment to 3.23 for the PEFassisted fermentation) at 285 V.cm⁻¹, and after 8 h of fermentation (Figure 3.B). Besides, the 220 highest specific growth rate μ_{max} (0.47 h⁻¹) was observed for the PEF-assisted fermentation at 221 285 V.cm⁻¹ (Table 1), which indicates a faster division of cells, involving a faster cell growth. 222

Applying 285 V.cm⁻¹ field intensity to the cell suspension allowed a significant 223 shortening of the Lag phase by around 1 h, compared to the untreated suspension (Lag phase 224 225 \approx 1.5 h). This behavior was previously observed by Castro et al., (2005), who reported similar results when treating a recombinant S. cerevisiae yeast (NCYC869-A3/pVK1.1) at low 226 227 electric field intensities. Their results showed a greater biomass concentration of almost 3 228 times compared to the control, and a shorter Lag phase for the treated suspensions. Similarly, S. cerevisiae yeasts were stimulated during the grape fermentation when treated with PEF, 229 showing an increase in biomass growth and sugar depletion (Mattar et al. 2013). In another 230 231 study, the influence of static magnetic fields on S. cerevisiae yeast has been demonstrated, showing that the rate of the biomass growth in the samples of the magnetized cultures was 232 3.7 times higher than that of the control cultures (Muniz, Marcelino, Motta, Schuler, & 233

234 Motta, 2007). A 100% increase in S. cerevisiae growth was also shown under pulses of 0.85 kV.cm⁻¹ (Fologea, Vassu-Dimov, Stoica, Csutak, & Radu, 1998). A possible explanation of 235 these observations could be an increase in the yeast cells' division during the PEF treatment, 236 237 which leads to a higher biomass concentration. In fact, it was reported that the use of PEF could induce some DNA damages, which affects the mitosis checkpoints and the cell cycle 238 phase distribution, compared to the non-treated cells (Stacey et al., 2003). Kerns, Bauer, & 239 Berg, (1993) showed that the PEF-induced membrane permeability caused the growth 240 stimulation of *Trichoderma reesei* at 1.5 mV.cm⁻¹ pulses. 241

242 The results of the growth kinetics were supported by the quantification of glucose consumption during the fermentations. Figure 4 presents both the evolution of °Brix and the 243 glucose concentrations (determined by HPLC) for the PEF-assisted fermentations, compared 244 245 to the control. The results show that the °Brix values concur with that of the glucose concentrations. Both values decreased faster for the PEF-treated samples, compared to the 246 control fermentation, with the fastest glucose depletion obtained for the PEF-treatment 247 applied at 285 V.cm⁻¹. After 8 h of fermentation, the °Brix decreased from 5.9% (g.100 mL⁻¹) 248 for the control to 5.1% (g.100 mL⁻¹) for the PEF-assisted fermentation. Thus, for the PEF-249 250 treated suspensions, the glucose consumption rates were significantly higher than those of the 251 control fermentation (Table 1). This could be explained by the greater yeast concentration, 252 which induces higher glucose consumption, especially during the Log phase where the cells 253 are exponentially duplicating. The results concur with those of McCabe, Barron, McHale, & McHale, (1995), who reported 40% increase in the cellobiose conversion for Kluveromyces 254 marxianus cells under pulses of 0.25 kV for 10 ms. Also, the absorption of nutrients could be 255 256 enhanced after PEF-treatment by the improvement of the transport through the cell membrane. This could be mainly attributed to the pore formation and/or the activation of 257 membrane proteins (Castro et al., 2005). The biomass yield on glucose was significantly 258

higher for the treated samples after 8 h of fermentation (Table 1), which confirms the above-mentioned statements.

Aforementioned, the impact of PEF on the yeast size was studied. Figure 5 shows a 261 significant (p<0.05) size increase of the cells after PEF treatment (5.6 \pm 0.4 µm), compared to 262 the untreated cells ($4.1\pm0.2 \mu m$). This observation concurs with the significant increase in the 263 biomass yield (Y (g_{biomass}.g⁻¹glucose)) where the mass of biomass per gram increases for one 264 gram of glucose consumed (0.1 gbiomass.g⁻¹glucose) for the samples treated by PEF at 285 V.cm⁻¹ 265 compared to the untreated ones (0.075 $g_{biomass}$.g⁻¹glucose) (Table 1). The different calculations 266 show an increase by 85% in the amount of biomass in gram compared to 75% increase in the 267 number of cells per mL, which indicates a 10% increase in the cell volume after PEF 268 treatment at 285 V.cm⁻¹. It could be also noted that the treatment did not induce irreversible 269 270 deformations of the yeasts. The SEM photos show also that the cells kept their general shape after the treatment. The review of the literature shows that smaller cell size was observed for 271 PEF-treated S. cerevisiae compared to the untreated ones (Araújo, Coelho, Margarit, Vaz-272 junior, & Rocha-Leão, 2004). This observation was not observed for the strain 273 Hanseniaspora sp., studied here. 274

An important factor influencing the microorganisms' stimulation by PEF is the growth 275 phase. It has been previously demonstrated that PEF has different impacts on 276 microorganisms, depending on the growth phase (McDonald, Lloyd, Vitale, Petersson, & 277 Innings, 2000). In this line, the impact of PEF (285 V.cm⁻¹) on the growth and glucose 278 consumption kinetics was studied during each Lag and Log phases of the growth of 279 Hanseniaspora sp. yeast. When the suspensions were treated during the first 3 h (Lag and 280 early exponential phase), an increase in the yeast biomass concentration was observed. In 281 fact, after 8 h fermentation, the biomass concentration was increased by 60 % for the PEF-282 treated suspensions during this phase (Figure 6). Lower yeast stimulation impact (25%) was 283

observed for the suspensions treated only during the Log phase. Besides, faster sugar depletion was observed during the Lag phase, compared to the Log phase (Figure 6), with a significant difference in the glucose consumption rates (Table 1). Even though, the sugar consumption rates were significantly higher than the control for both PEF-treated suspensions.

The results obtained show that Hanseniaspora sp. yeast cells were sensitive to the PEF 289 treatment during both Lag and Log phases, with more sensitivity during the Lag and early 290 exponential phase. These results concur with those reported by Mattar et al., (2013) who 291 292 observed a noticeable enhancement of the fermentation kinetics when stimulating S. *cerevisiae* cells by PEF, with a significant acceleration of the sugar consumption during the 293 Lag phase. In addition, it was noted that the electroporation was more effective when the PEF 294 295 was applied during the first hours of fermentation rather than that after 24 h. It seems that the cells became more resistant to electroporation for longer preliminary fermentation. 296

Regarding the energy consumption, it was obvious that the treatment at 285 V.cm⁻¹ for 6 h consumed the highest energy, compared to the control and the other PEF-assisted fermentations (Table 1). However, it provided the fastest cell growth and glucose consumption kinetics. Overall, the results obtained in this work demonstrated the great benefit of stimulating *Hanseniaspora* sp. yeast by PEF as it involves reducing the fermentation time along with increasing the biomass concentration, and the low consumption of energy.

304

305 **4. Conclusion**

306 In this work, the effects of PEF electrostimulation on *Hanseniaspora* sp. yeast cells were 307 studied. For an effective treatment time of 10.716 s, applied during both the Lag and Log

308 phases (6 h), the yeast concentration and the biomass yield increased significantly. The depletion of nutrients was also significantly faster. The yeast cells were more sensitive to 309 PEF treatment during the Lag and early exponential phase rather than during the Log phase. 310 311 The yeast concentration and the biomass yield increased significantly during the Lag and early exponential phase. However, the highest stimulation impact was observed using 285 312 V.cm⁻¹ electric field intensity applied during both phases. Increased growth rates were 313 accompanied by a faster depletion of glucose. The results obtained in the current study 314 indicate the great potential for the practical implementation of PEF-assisted fermentation 315 316 technology to improve yeast performances. However, further investigations are required to understand the mechanisms behind microbial stimulation by PEF. 317

318

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444 Figure captions:

Figure 1. A. Control batch mode fermentation without medium circulation, B. Control batch
mode fermentation with medium circulation (without PEF treatment), C. Schematic diagram
of the designed PEF-treatment chamber designed specifically for the current study, D. Real
photo of the PEF-treatment chamber.

449

Figure 2. A. A schematic representation of the PEF-assisted fermentation processes. B. PEFtreatment parameters applied for *Hanseniaspora* sp. yeast stimulation.

452

Figure 3. A. Growth kinetics (viable cells) for the control and the PEF-assisted fermentations. **B.** Optical densities at 600 nm for the control and the PEF-assisted fermentation processes treated during the first 6 h and conducted until 8 h of fermentation. Each fermentation experiment was repeated three times; the error bars correspond to the standard deviations of each measurement.

458

Figure 4. A. Glucose consumption kinetics for the control and the PEF-assisted fermentations. **B.** Soluble compounds depletion kinetics for the control and the PEF-assisted fermentations. Each fermentation experiment was repeated three times; the error bars correspond to the standard deviations of each measurement.

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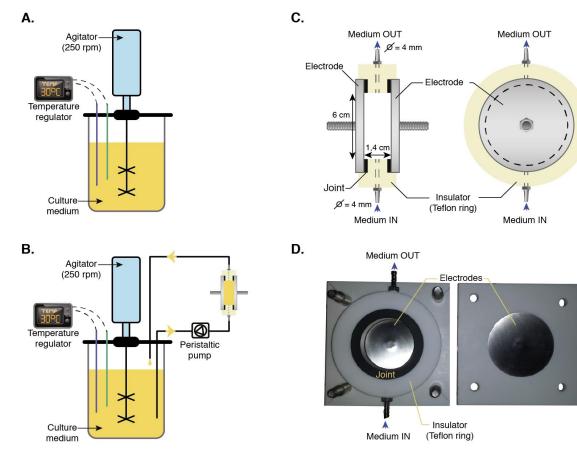
464 Figure 5. Scanning electron microscopy pictures of *Hanseniaspora* sp. yeast after 6 h

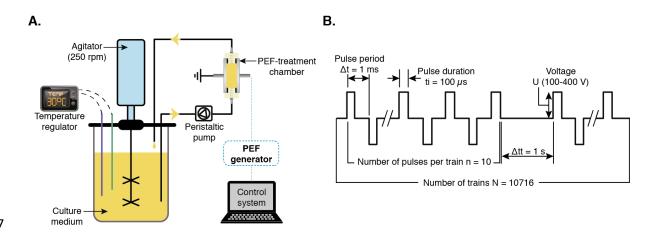
465 fermentation. **A.** Without PEF treatment, **B.** With PEF treatment at 285 V.cm⁻¹ field intensity.

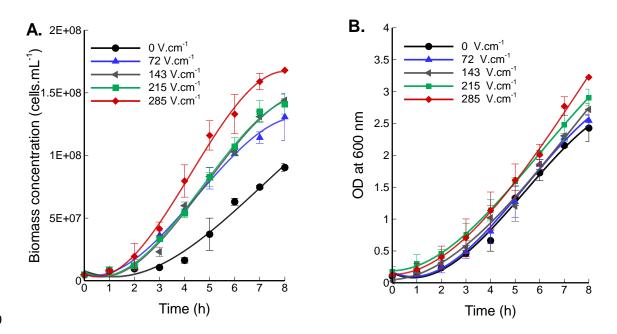
Figure 6. A. Growth kinetics of the control and the PEF-assisted fermentations at 285 V.cm⁻¹ field intensity, during the "Lag and early exponential phase" and "Log phase", and during both phases. **B.** Optical density measurements at 600 nm for the control and the PEF-assisted fermentations (285 V.cm⁻¹). **C.** Glucose consumption kinetics for the control and the PEFassisted fermentations (285 V.cm⁻¹). **D.** Soluble compounds depletion kinetics for the control and the PEF-assisted fermentations (285 V.cm⁻¹).

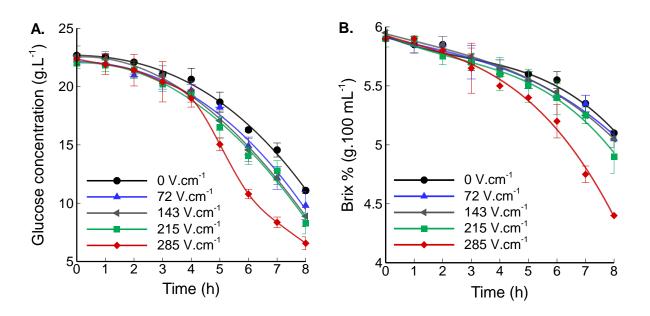
473 Figures

Figure 1.

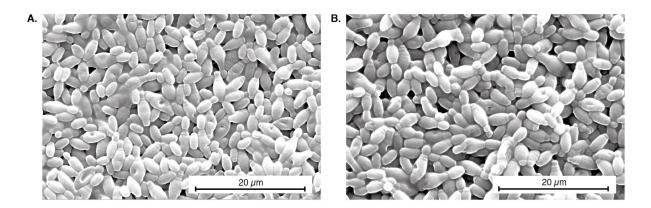


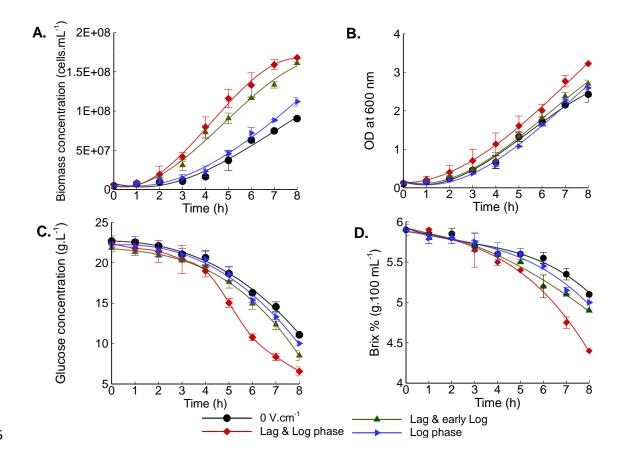






482 Figure 5





486 Tables

487 **Table 1.** Energy consumptions, and fermentation process performances (Y (g biomass/g glucose), dS/dt, μ_{max}) during PEF treatments.

		Lag a	Lag and early exponential phase treated	Log phase treated alone 285 V.cm ⁻¹			
	0 V.cm ⁻¹	72 V.cm ⁻¹	143 V.cm ⁻¹	215 V.cm ⁻¹	285 V.cm ⁻¹	285 V.cm ⁻¹	
W (J.mL ⁻¹)	N.A.	5.0 ± 0.4	22.0 ± 0.8	44.0 ± 1.03	82.0 ± 1.4	41.0 ± 0.9	42.0 ± 0.5
Y (g biomass/ g glucose)	0.075 ± 0.003	$0.090^{*} \pm 0.002$	$0.090^{*} \pm 0.005$	$0.090^{*\pm} 0.003$	$0.100^{*\pm} 0.001$	$0.110^{*} \pm 0.001$	$0.090^{*} \pm 0.007$
dS/dt (g.L ⁻¹ .h ⁻¹)	1.43 ± 0.02	1.56 ± 0.12	1.74 *± 0.02	1.74 *± 0.03	1.98 *± 0.01	$1.66 * \pm 0.06$	1.54 ± 0.08
μ_{max} (h ⁻¹)	0.39 ± 0.004	0.42 ± 0.01	$0.43^{*} \pm 0.005$	$0.43^{*} \pm 0.008$	$0.47 * \pm 0.01$	$0.45^{*} \pm 0.004$	0.41 ± 0.003

488 The * denotes significant differences, N.A. denotes non-applicable

