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► To cite this version:

Zeineb Ben Abdallah, Christine Grauby-Heywang, Laure Béven, Sébastien Cassagnere, Fabien Moroté, et al.. Development of an ultrasensitive label-free immunosensor for fungal aflatoxin B1 detection. Biochemical Engineering Journal, 2019, 150, pp.107262. 10.1016/j.bej.2019.107262 . hal-02450854

HAL Id: hal-02450854

<https://hal.science/hal-02450854>

Submitted on 25 Oct 2021

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Development of an ultrasensitive label-free immunosensor for fungal aflatoxin B1 detection

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30 **Abstract**

31 In this work, we developed and characterized a homemade electrochemical immunosensor for
32 the detection of fungal B1 aflatoxin (AFB1), one of the most dangerous toxins met in food
33 production chains, for which highly specific, rapid, easy to use and low-cost detection tools are
34 still required. Our sensor is based on screen-printed electrodes, the working one being submitted
35 to a cleaning procedure, before being functionalized using three different protocols by a
36 supramolecular architecture made of a streptavidin layer immobilizing biotinylated anti-AFB1
37 antibodies. Each step of the sensor design was studied using complementary methods (atomic
38 force microscopy, contact angle measurement, electrochemical impedance spectroscopy,
39 Fourier-Transform InfraRed spectroscopy and cyclic voltammetry), leading to the choice of one
40 of the three functionalization protocols combining reproducibility and simplicity of execution
41 for the elaboration of the final sensor. This optimized sensor allows the detection of AFB1 in a
42 large linear range from 50 fg/ml to 5 ng/ml with a limit of detection of about 50 fg/ml, showing,
43 therefore, a significant enhancement of sensitivity as compared to other sensors described in
44 the literature for the detection of this toxin.

45

46 **Keywords:** aflatoxin AFB1, microchip, electrochemical detection, immunosensor, self-
47 assembly

48

49

50 **1. Introduction**

51 Agri-food industry is considered as the main sector influenced by the spread of foodborne
52 pathogens throughout the production chain whether on-farm, in distribution packaging or even
53 during processing and commercialization [1]. Poor detection of such pathogenic micro-
54 organisms by food producers can have serious consequences [2]. This issue is not limited to
55 micro-organisms, since the detection of toxins remains in many countries also a serious
56 concern, that needs to be urgently addressed [2-3]. In this context, aflatoxins (AF) are secondary
57 metabolites produced by filamentous fungi such as *Aspergillus flavus* and *A. parasiticus*
58 commonly found as contaminants of a large variety of food and feedstuffs. Environmental
59 factors responsible for their production include the use of fungicides or fertilizers combined
60 with the meteorological conditions such as high temperature and humidity [4]. AFs which are
61 present in a large variety of daily life products such as peanuts, maize, cottonseeds and tree
62 nuts can cause both acute and chronic adverse effects on human health [5-7]. These toxins are
63 divided into different subtypes, the most economically important being AFB1 considered as the
64 most recurrent and harmful toxin found in peanuts and seeds [8]. At last, according to the
65 International Agency for Research on Cancer (IARC), levels of AFs contamination in edible
66 products range from 0.1 µg/kg to 10 µg/kg, while strict maximum concentrations have been
67 established in 2010 by the European Commission at 2 µg/kg for AFB1 and 4 µg/kg for total AF
68 in the case of cereals and nuts in a context of direct human consumption [9].

69 Conventional methods used for toxin detection such as immunoassays (for instance enzyme-
70 linked immunosorbent assay ELISA), thin layer chromatography (TLC) and high performance
71 liquid chromatography (HPLC) happen to be expensive, laborious, time consuming and require
72 intervention of experts [6]. Facing major health issues, environmental and agri-food sectors
73 must now integrate more advanced analytical techniques for more efficient routine analysis and
74 diagnosis [3]. The detection tools must be highly specific, easy to use and low-cost and must
75 provide a fast response (ideally in real time). In the case of low molecular weight fungal toxins
76 such as AFB1 direct detection also often leads to the production of weak signals, justifying the
77 development of indirect competitive immunoassays [10]. Nevertheless, more appropriate
78 approaches and techniques have been developed for many years for the detection of low-
79 molecular-weight molecules. This is for instance the case of a sensitive aptasensor developed
80 for the detection of AFB1, based on the catalytic effect of aptamer/G-quadruplex DNAzyme
81 probe, revealing furthermore high sensitivity with a detection limit at 0.02 ng/mL [11]. Another
82 sensor was proposed based on the development of a rapid surface plasmon resonance chip

83 sequentially modified with cysteine-protein G, AFB1 antibody, and bovine serum albumin
84 (BSA) [12]. Competitive assays showed detection limits of about 2.51 ng/ml in several real
85 samples such as peanuts, rice and almonds. Another recent study described in [13] was based
86 on the development of a multiplex Lateral Flow Immunoassay using a simple test line and an
87 alloy of gold nanoparticles as signal reporters for the detection of fungal toxins in wheat-based
88 foods. These systems showed a reproducible detection with clear cut-off levels at 1 ng/ml and
89 50 ng/ml for AFB1 and type B fumonisins, respectively, based on the specific color code of
90 gold nanoparticles once linked with antibodies.

91 In parallel efforts have been made to facilitate and shorten heavy processes, leading to new
92 tools fulfilling different conditions such as portability and ability to perform *in situ*, *in vitro* or
93 *in-vivo* instant response tests [7]. In particular, the combination of several disciplines such as
94 microelectronics and biology has led to the emergence of new technologies including nano-
95 systems and lab-on-chips, to meet the needs of the market [14-19].

96 Today, the design of electronic noses or tongues, origami based sensors, Micro Electro
97 Mechanical Systems (MEMs) or lab-on-chips has become a growing field thanks to new
98 manufacturing techniques such as lithography, chemical evaporation deposition (CVD),
99 physical evaporation deposition (PVD), 3D printing, and screen-printing [20, 21]. Among all
100 these methods of microfabrication, screen-printing is the most exploited, especially in the last
101 ten years, because of its ease of handling, its bulk production capacity and its adaptability.
102 Indeed, it is possible to deposit nanoscale sensitive films in thickness on different substrates of
103 the rigid type to the flexible and stretchable type. In addition, screen-printed sensors have
104 undergone a great revolution over the past decade thanks to the integration of new complexes
105 and alloys such as carbon nanotubes, nanoparticles, nano-rods and quantum dots. All these
106 nanostructures promote the transfer of electrons in well-guided channels, facilitating the
107 displacement of charges in a guided manner with effective kinetic properties [22, 23].

108 In this context, several companies have manufactured and marketed screen-printed sensors
109 combined with several gadgets such as wireless potentiostats for electrochemical measurements
110 in mobile applications for chemical detection and bio-detection. However, they have a limited
111 lifetime, and their compatibility with different electronic systems is, also, limited. Compatibility
112 issues have been solved by developing interfaces and systems that interact with commercial
113 potentiostats, another possibility being to design their own hardware [22, 24]. They help

114 provide portable and miniature potentiostats, but they are still unaffordable, especially in
115 underdeveloped countries.

116 In this work, we assembled a newly homemade electrochemical lab-on-chip whose electronic
117 system performs voltammetric measurements to detect AFB1 as a target molecule. The
118 microchip was based on a gold working electrode, chosen for its specificity and high affinity in
119 functionalization processes by self-assembly techniques. Different physicochemical steps of
120 surface functionalization were carried out in order to elaborate a simple but effective
121 architecture based on the interaction between streptavidin and the biotinylated anti-AFB1
122 antibody, finally leading to a label-free immunosensor. In a first part, each step of
123 functionalization was characterized and optimized using electrochemical measurements (cyclic
124 voltammetry CV and electrochemical impedance spectroscopy EIS) coupled with
125 complementary methods, such as Atomic Force Microscopy (AFM) and Fourier Transform-
126 InfraRed (FTIR) spectroscopy. This allowed us to determine the most appropriate
127 functionalization process prior to adsorption of streptavidin, followed by the immobilization of
128 a biotinylated anti-AFB1 antibody. In a second part, electrochemical detection of AFB1 was
129 carried out, and the sensitivity of the sensor was characterized.

130 In addition to effective detection of AFB1, our homemade electrochemical sensor has the
131 advantage of being miniaturized, portable and possibly applied to other target molecules by
132 simply changing the antibody. Moreover, it requires small detection volumes of about 1-2 μl ,
133 which is economically advantageous. At last, screen-printing technology used to build this
134 sensor is known for its rapidity, ease-to-use, low cost and bulk production.

135

136 **2. Material and methods**

137 **2.1 Reagents and chemicals**

- 138 • Screen-printing process: 65:35 Silver/Silver chloride-filled flexible resin material, 8836
139 gold paste and RS12111 carbon resistor were from ESL Electrosciences (Berkshire,
140 England). Alumina sheets (Al_2O_3 96%, dimensions 48.6 x 47.4 x 0.5 mm) were
141 purchased from ELMITECH (Rungis, France).
- 142 • Cleaning, functionalization, characterizations: Cysteamin (CA), Tris buffer saline
143 (TBS), streptavidin (SA) from *Streptomyces avidinii*, bovine serum albumin (BSA),
144 aflatoxin B1 (AFB1) from *Aspergillus flavus*, potassium hexacyanoferrate III
145 ($\text{K}_3\text{Fe}(\text{CN})_6$), potassium hexacyanoferrate II trihydrate ($\text{K}_4\text{Fe}(\text{CN})_6 \cdot 3\text{H}_2\text{O}$),

146 chloroform and ethanol (both HPLC grade), *N*-hydroxysuccinimide (NHS) and *N*-ethyl-
147 *N'*-(3-dimethylaminopropyl) carbodiimide hydrochloride (EDC) were purchased from
148 Sigma-Aldrich, France. Biotin labeled anti-AFB1 (Biotin_Anti-AFB1) monoclonal
149 antibody was purchased from Thermofisher, France. H₂O₂ was purchased from a local
150 pharmacy. All solutions were prepared with Millipore ultrapure water (pH 5,6,
151 resistivity higher than 18,2 MΩ.cm).

152

153 **2.2 Apparatus**

154 **2.2.1 Home-made lab-on-chip**

155 Screen-printing was performed using the C890 setup from AUREL AUTOMATION S.P.A.
156 (Modigliana, Italy) on alumina substrates. Pastes were deposited in the following order: gold
157 one (working electrode, 800 °C, 30 min); Ag/AgCl (reference electrode, 150 °C, 15 min),
158 carbon (counter electrode, 200°C, 2 hours). After each step, a heat treatment ensured the solidity
159 of the deposit and the absence of overflow.

160 As shown in Figure 1a, the design of the miniaturized screen-printed microchip consists of two
161 identical sensors that can help to, simultaneously, perform separate measurements, allowing in
162 the same test the detection of different species in a specific way depending on the
163 functionalization [25].

164 We associated the microchip with a polydimethylsiloxane (PDMS) static microfluidic cell for
165 the statistical analysis (Figure 1b). This combination makes it possible to carry out
166 measurements with very small volumes not exceeding 2μl.

167 For acquisition of the electrochemical signal, the microchip was integrated in a brass cell-test
168 based on pogo pins connectors to ensure the connection between the sensor and the electronic
169 system. After fabrication and dicing, the micro sensors were encapsulated using plastic
170 envelops to protect them from dust.

171

172 **2.2.2 Pretreatment of the gold electrode: cleaning process**

173 Ambient environmental contaminants may affect the sensor response [26]. As a result,
174 electrodes were cleaned by immersion in a mix of H₂O₂ (3%) and ethanol (2:1 ml) for 15 min.
175 Then they were rinsed with ultrapure water and dried under a stream of nitrogen. To guarantee
176 the performance and the reproducibility of the cleaning protocol, five different sensors were

177 processed and characterized by different methods (see below). In addition, for subsequent
178 measurements, the cleaned electrode was taken as the bare reference state.

179

180 **2.2.3 Functionalization protocols**

181 The immobilization process was mainly based on the well-known streptavidin-biotin
182 interaction [27]. Due to the high affinity of this non-covalent interaction, the streptavidin-biotin
183 complex is unaffected by multiple washes, pH changes, or even by the presence of some
184 chaotropic agents [28]. In this study, we used a first functionalization protocol already described
185 in the literature for the immobilization of proteins [19]. Two other protocols have also been
186 evaluated for their efficiency in producing sensors with a reproducible and stable response:

- 187 • Protocol 1 (Figure 2a) is based on the immobilization of streptavidin through covalent
188 sulfur bonds provided by cysteamine. A drop (1 μ l) of a 100 mM ethanolic solution of
189 cysteamine was deposited on the surface of the working electrode for 4 h. Meanwhile, a
190 solution containing streptavidin (50 μ g/ml), EDC (2 mM) and NHS (5 mM) was freshly
191 prepared in sodium acetate and mixed for 1h. After having rinsed the gold electrode
192 with ultrapure water, it was dried at room temperature (20°C), and then, incubated with
193 1 μ l of modified streptavidin solution for 2h.
- 194 • Protocol 2 (Figure 2b) is similar to the previous one without the step involving
195 cysteamine.
- 196 • Protocol 3 (Figure 2c) consists of a simple and direct adsorption of unmodified
197 streptavidin on the gold surface. The streptavidin concentration was increased to 100
198 μ g/ml and the electrode surface was incubated with 1 μ l of this solution for 2h.

199 Finally, regardless of the previous procedure, the electrode was rinsed with ultrapure water,
200 dried at room temperature and finally incubated in a solution of biotin anti-AFB1 antibody at
201 75 μ g/ml in TBS for 2 hours, in order to couple streptavidin and biotin. A final incubation in a
202 BSA solution (1%) for 1 hour enabled to block the unbound sites.

203

204 **2.2.4 Preparation of real samples**

205 In order to evaluate the performance of the sensor in complex environments, we injected
206 different concentrations of AFB1 in treated rice milk samples purchased from a local market

207 (Bordeaux, France). Samples were processed in the same way as raw animal milk samples [29],
208 being centrifuged at 5000 rpm for 10 min (22°C). After dissociating the different layers, known
209 concentrations AFB1 were spiked in the liquid part. Subsequent dilutions were made using
210 liquid phases obtained with non-contaminated milk samples.

211

212 **2.3 Methods**

213 **2.3.1 Surface characterization**

214 Characterization of the surface was necessary to monitor the quality of the paste deposition
215 process used to design the working electrode of the sensor (before and after the cleaning
216 process), the presence of chemical linkers and the morphological organization of our active
217 surfaces after the different functionalization steps. Consequently, different techniques have
218 been used:

- 219 • Atomic Force Microscopy (AFM): measurements were carried out with a Multimode
220 AFM (Veeco-Brucker, Santa Barbara, CA) operating with a Nanoscope III.a and a
221 Bioscope II mounted on an IX71 Olympus inverted optical microscope coupled to a
222 NanoScope V controller, in tapping mode. Silicon cantilevers with a spring constant
223 around 40 N/m were used. Images were obtained with a scan rate between 0.1 and 0.7
224 Hz. Data presented below are representative of those obtained with 12 samples (6
225 samples before cleaning and 6 others after treatment).
- 226 • Contact angle measurements: they were performed using a Drop Shape Analyzer
227 (Krüss, Hamburg, Germany) in the sessile drop configuration. Results presented below
228 are the average of measurements obtained with at least 3 different sensors, 3 drops of
229 water (3 µl) being deposited on each sample.
- 230 • FTIR spectroscopy: spectra were used to check the presence of chemicals on samples at
231 each functionalization steps. Data were obtained with a Perkin Elmer Frontier
232 spectrometer in a wave range between 2600 and 3000 cm⁻¹.

233

234 **2.3.2 Electrochemical measurements**

235 For electrochemical measurements, we used our homemade electronic system previously
236 described in [30], which performs cyclic voltammetry and chronoamperometry measurements.
237 For all CV measurements, we used the redox couple $K_4[Fe(CN)_6]^{3-}/K_4[Fe(CN)_6]^{4-}$ (10mM) in

238 a TBS solution (pH=7.4) as electrochemical probe amplification signal. Electrochemical
239 measurements were performed at a scan rate of 0.1V/s and in a potential window of [-0.4 / +0.6
240 V] adapted to the redox couple.

241 EIS is an ultrasensitive and a non-destructive technique widely used for the construction and
242 the analysis of the electrochemical interface (electrode/ electrolyte) [31, 32]. It is based
243 essentially on the measurement of the bulk and the interfacial electrical properties of the
244 electrochemical system., quantitative information can be extracted from these measurements
245 such as the electrolyte resistance (Rs), the adsorbed quantity of the species fixed on the
246 electrode, the interfacial charge transfer resistance (Rtc) as well as the mass transport on both
247 low and high frequencies [32].EIS measurements were conducted using a PalmSens 4.0
248 Potentiostat / Galvanostat / Impedance Analyzer (PalmSens Compact Electrochemical
249 Interfaces, The Netherlands) and 4 independent sensors for each protocol. Data were recorded
250 on a frequency range between 50 mHz and 1 KHz with a potential for our surface of about 220
251 mV, and using the redox couple $K_4[Fe(CN)_6]^{3-}/ K_4[Fe(CN)_6]^{4-}$ (10mM) in a TBS solution
252 (pH=7.4).

253 The detection of aflatoxin was performed using a solution of the AFB1 antigen diluted in
254 chloroform [33] at different concentrations ranging from 50 fg/ml to 10 ng/ml, the intermediate
255 concentrations being obtained by 10-fold serial dilutions.

256

257

258 **3. Results and discussion**

259 **3.1 Microsensor characterization after cleaning**

260 Figure 3a shows the current-voltage (CV) curves obtained with a gold electrode in contact with
261 the redox couple solution before and after the cleaning process. This process induces drastic
262 changes in the CV curve: the signal is amplified by more than 200%, indicating that the working
263 surface becomes less resistive compared to before cleaning. This increase in current is
264 associated with a decrease in the potential difference (ΔE) between the oxidation and reduction
265 peaks (Figure 3b), in agreement with a previous study comparing different cleaning processes

266 [26]. Such observations may be associated with the removal of contaminating elements at the
267 surface, correlated to a more electrochemically active surface [26].

268 In parallel with the electrochemical characterization, the contact angle measurements show a
269 significant decrease in the contact angle of water drops from $(90 \pm 2)^\circ$ to $(50 \pm 2)^\circ$, after applying
270 the cleaning process, showing an increase of the wettability. As previously this effect can be
271 assigned to the removal of contaminants from the surface of the electrode.

272 AFM imaging also reveals changes in the morphology of the electrode surface after cleaning.
273 Before cleaning, the electrode surface is not regular with the presence of aggregates (Figure 4a
274 and 4b). Overall, the cleaning process induces an increase of the number of aggregates and the
275 appearance of smaller islands (Figure 4c and 4d), similar to those that could be expected in case
276 of erosion. This observation is confirmed by an increase of the surface roughness as shown in
277 the histograms of Figure 4e.

278 This erosion affecting surface organization and increasing its roughness allows the exposure of
279 more active sites, and thus the enhancement of the charge transfer on the gold surface as observed
280 in Figure 3a.

281

282 **3.2 Assessment of the biotin anti-AFB1 antibody immobilization**

283 Figure 5 shows the CV curves obtained with gold electrodes functionalized according to the
284 three methods described above. While applying the protocol 1 (Figure 5a), the incubation of
285 the gold electrode in the cysteamine solution systemically induces a decrease of both oxidation
286 and reduction currents with respect to the bare electrode, showing an increased resistivity
287 because of the cysteamine deposition. On the contrary, the following incubation with the
288 streptavidin solution leads to irregular results, with either an increase or a decrease of the two
289 currents (case of an increase in currents shown in Figure 5a). Moreover, addition of biotinylated
290 anti-AFB1 antibody induces no modification of the CV curves, which makes it possible to
291 conclude that these antibodies do not bind the surface. These observations prompted us to
292 modify the functionalization procedure by eliminating the step involving cysteamine.

293 The response of the functionalized electrode following the second protocol (Figure 5b) was
294 reproducible, first showing an increase in the oxidation and reduction currents and in the
295 potential gap after deposition of the streptavidin layer, and on the other hand a decrease in
296 currents upon binding of the biotinylated anti-AFB1 antibody.

297 Using protocol 3 (Figure 5c), a decrease in oxidation and reduction currents was observed when
298 streptavidin was deposited directly on the gold surface after two hours of incubation. This
299 indicates that streptavidin adsorbs on the surface of the electrode despite the absence of linker,
300 forming a resistive and stable layer as previously shown in the case of its adsorption on gold
301 nanoparticles [34]. The presence of the second antibody layer slightly increased the sensor
302 response. Such an effect has also been observed in the case of anti-AFB1 antibodies grafted to
303 electrodes previously functionalized with nanoparticles, the molecular architecture at the
304 surface acting as an “electron transfer-accelerating layer” [35].

305 In order to confirm previous results, EIS measurements were performed. EIS Nyquist plots
306 obtained at each functionalization step for the three protocols are shown in Figure 5. In all cases,
307 plots are close to semicircles for bare gold electrode, the radius of these circles being
308 proportional to the charge transfer resistance. The functionalization of electrodes leads to
309 different changes on these plots according to the protocol.

310 In the case of protocol 1 (Figure 5d), adding the following layer of cysteamine induces a strong
311 decrease of the resistance as shown by the very small radius of the plot, in contradiction with
312 the CV measurements. Other depositions do not change drastically the shape of the plot, with a
313 dominant semi-infinite linear diffusion behavior, leading also to incoherent results as compared
314 to CV curves. In the case of the protocol 2 (Figure 5e), EIS and CV measurements are in
315 agreement, the first layer of streptavidin inducing in EIS plot a decrease of the resistance from
316 approximately 5 k Ω with the bare electrode to 0.5 k Ω in the presence of streptavidin. The
317 presence of the antibody layer has an opposite effect, increasing the resistance to approximately
318 0.8 k Ω . Such effects are coherent with current variations observed in CV curves.

319 At last, with the protocol 3 shown in Figure 5f, the presence of the streptavidin layer induces
320 first an increase of the resistance which is doubled as compared to the bare electrode. The
321 immobilization of the antibodies leads to an opposite effect. These results support those
322 obtained by CV measurements.

323 Taking into account CV and EIS measurements, we can conclude that the most effective,
324 reproducible and coherent electrochemical response was obtained when applying protocol 3
325 based on direct adsorption of the streptavidin molecule on the electroactive surface [36].

326 Focusing on these relevant results, we carried out a further characterization of the electrode
327 functionalized according to the protocol 3 by FTIR spectroscopy to ensure the effectiveness of
328 streptavidin coupling on the gold surface. We focused on the 3000-2600cm⁻¹ range, where it is

329 possible to observe symmetrical and asymmetric stretching vibrations of methylene groups [37,
330 38], widely present in amino acids. As shown in Figure 6, the bare gold electrode surface gives
331 no vibrational band in this range, unlike the streptavidin layer that induces the presence of
332 characteristic bands at 2920 and 2850 cm^{-1} , which is consistent with effective deposit of this
333 molecule.

334 Consequently, comparing the previous results in terms of efficiency and reproducibility, we
335 focused our attention on protocols 2 and 3.

336

337 **3.3 AFB1 detection**

338 Once the protocols were chosen, we performed the final step of the characterization:
339 functionalized gold electrodes were incubated with AFB1 solutions at concentrations ranging
340 from 50 fg/ml to 10 ng/ml. AFB1 concentrations were multiplied by 10 from one test to another
341 and a TBS rinsing step was included between each test. Different times of incubation ranging
342 from 15 min to 45 min were tested. The most stable and reproducible signal was obtained after
343 30 min, which was then considered as optimal.

344 Despite the apparent efficiency of the protocol 2 illustrated by the modifications of the CV
345 curves (Figure 5b), the corresponding electrodes did not show a sensitive response for the
346 detection of AFB1: electrochemical responses were weak and saturation of the signal was
347 rapidly reached with a low AFB1 concentration (50 pg/ml) (data not shown).

348 CV curves corresponding to protocol 3 are shown in Figure 7a, with a zoom at the top of the
349 oxidation peak in Figure 7b. Successive increases in the AFB1 concentration induce a gradual
350 increase in the oxidation current and the absolute value of the reduction one, which is probably
351 due to the direct interaction between the antibody and its target molecule, the sensor's response
352 being saturated at a concentration of 5 ng/ml of AFB1. The intensity of the oxidation current is
353 reported as a function of the AFB1 concentration in Figure 7c, showing a linear relationship
354 between these two parameters in the concentration range tested here. It should be noted that this
355 linear behavior has been observed for more than a dozen tested sensors, which shows the
356 reproducibility of these measurements and their robustness. In the case of the oxidation current
357 (Figure 7c), the curve has an average slope of almost $18\mu\text{A}/\text{ng}\cdot\text{ml}^{-1}$ and a limit of detection
358 (LOD) of 50 fg/ml. This latter value was obtained using the formula (LOD = 3 * Standard
359 deviation of blank/ Slope) [19].

360 The high sensitivity recorded for this sensor is mainly attributed to the fact that the electrical
361 internal parameters of the homemade potentiostat are numerically amplified. Also, the cleaning
362 process helped to activate more than 80 % of the electroanalytical surface. In addition, the high
363 sensitivity could be due to the supramolecular interaction between SA and biotin that helps to
364 amplify the signal and to keep stable interactions since forces between these two molecules are
365 considered one of the strongest and tightest bonds (dissociation factor is about 10^{-15} M). Also,
366 biotinylated antibodies, once bound with SA, can maintain their immunological reactivity and,
367 interactions with their specific antigen become more stable and enhanced [39].

368 The performance of our sensor was compared to that of other AFB1 sensors already described
369 in the literature from their LODs since this parameter simply defines the performance of
370 biosensors and it is easily comparable. The diagram presented in Figure 8 describes the
371 evolution of this parameter over the last three years (2015-2018) [40-53]: the LOD of AFB1
372 sensors has considerably decreased in 2016 and 2017. However, to our knowledge, our sensor
373 is one of the most efficient with the lowest LOD value, confirming the efficiency of the protocol
374 3 for the functionalization of the electrode. These performances can be explained by the
375 appropriate orientation of the anti-AFB1 antibody, promoting an efficient interaction with the
376 toxin and an enhancement of electron transfer at the surface of the electrode, associated with
377 the stability of the whole molecular architecture (streptavidin/biotinylated-antibody/toxin).
378 Finally, our sensor could be an effective solution to detection issues related to the low molecular
379 weight of AFB1.

380 At last, to validate the applicability of the proposed method, our immunosensor for AFB1 was
381 applied to the detection by CV measurements of this toxin in rice milk samples. Figure 9 shows
382 for instance the values of oxidation current measured when increasing the concentration of
383 AFB1 in 0.5 pg/ml increments from 1.0 to 2.5 pg/ml . As shown in Figure 9, an increase of the
384 concentration leads as expected to a more accurate detection. The current regularly and
385 reproducibly increases with AFB1 concentration with a positive linear correlation of about 0.95,
386 although the variation of the current is not important,. This last point could be related to the
387 viscosity and complexity of the samples. Nevertheless, despite the weak recorded current
388 variations observed for this complex sample, our sensor allowed the acquisition of accurate
389 measurements with an average recovery of almost 27% (± 3.3 SD).

390

391 **4. Conclusion:**

392 In this work, we have developed and characterized a novel electrochemical immunosensor
393 based on screen-printing technology for the detection of fungal AFB1 toxin. A simple process
394 of functionalization of gold electrodes led to the formation of stable surfaces allowing efficient
395 adsorption of the anti-AFB1 antibody followed AFB1 detection characterized by a sensitivity
396 of $18 \mu\text{A}/\text{ng}\cdot\text{ml}^{-1}$ and a LOD of 50 fg/ml. This last value shows that our sensor is highly
397 competitive compared to other sensors developed for the same purpose. These results also
398 highlight the undeniable advantage of the combination of different tools of physical chemistry,
399 biochemistry, microfluidics and electronics. Such an approach could easily be applied to the
400 design of sensors for detection of other target molecules by simply changing the nature of the
401 antibody.

402

403 **Funding:** This research did not receive any specific grant from funding agencies in the public,
404 commercial, or not-for-profit sectors.

405

406 **References**

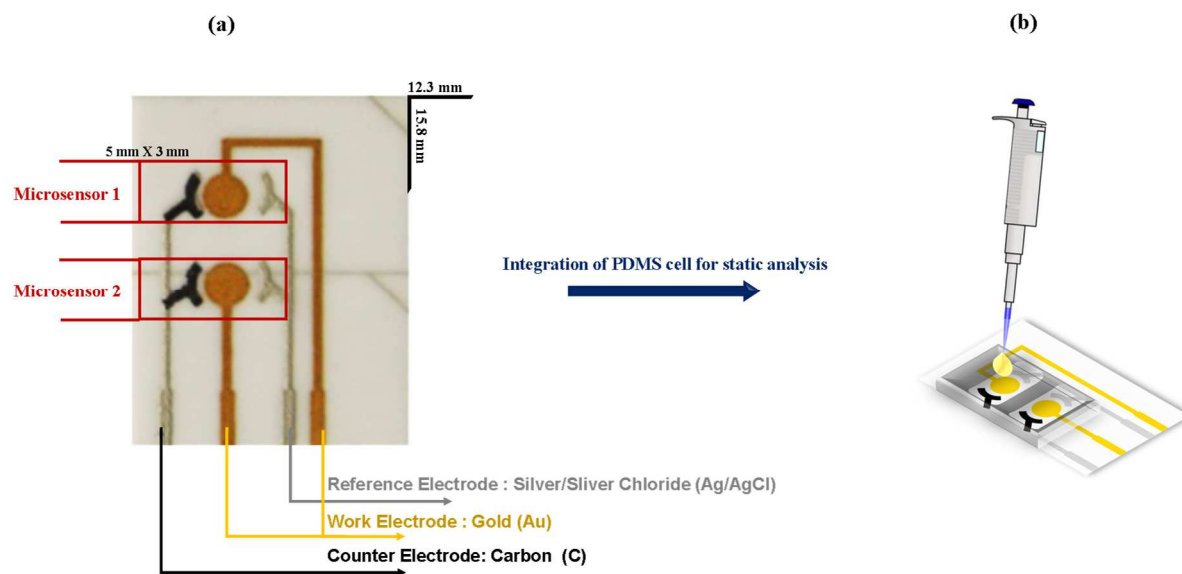
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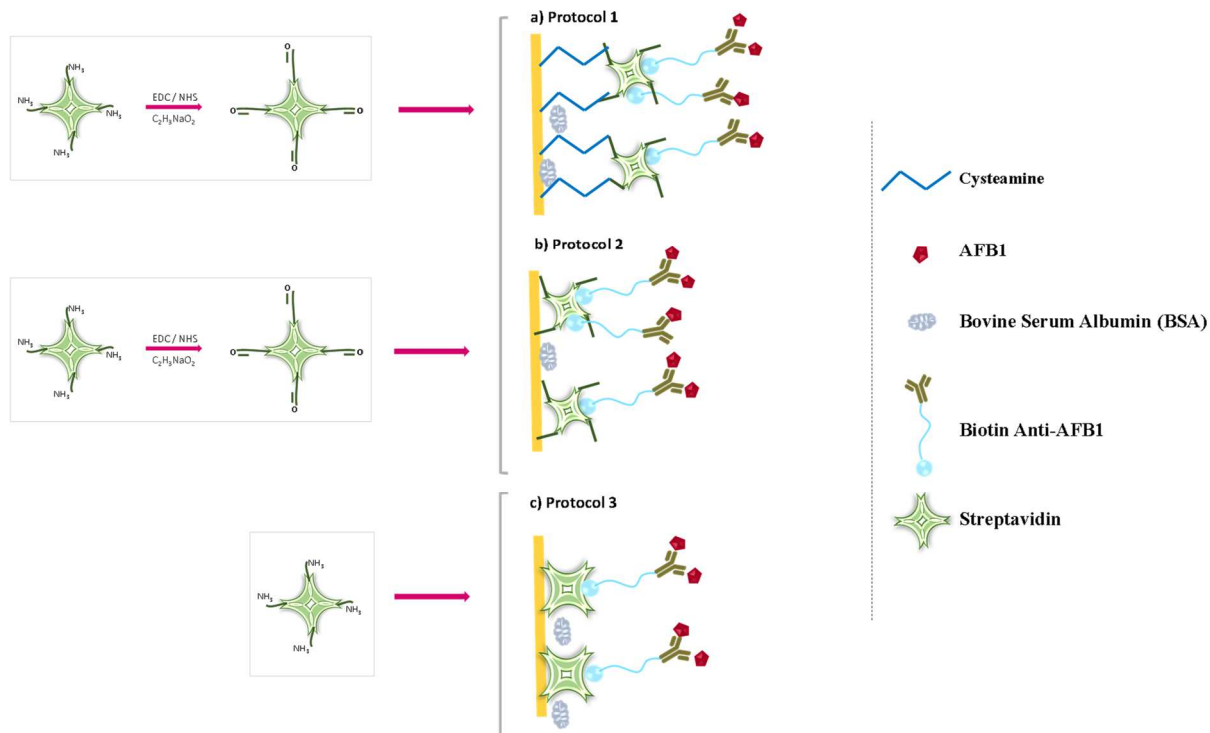
563 **Figure 1:** (a) Organization and dimensions of electrodes in our homemade microchip and
564 presentation of the final product; (b) Schematic representation of the microchip and the
565 PDMS static cells.

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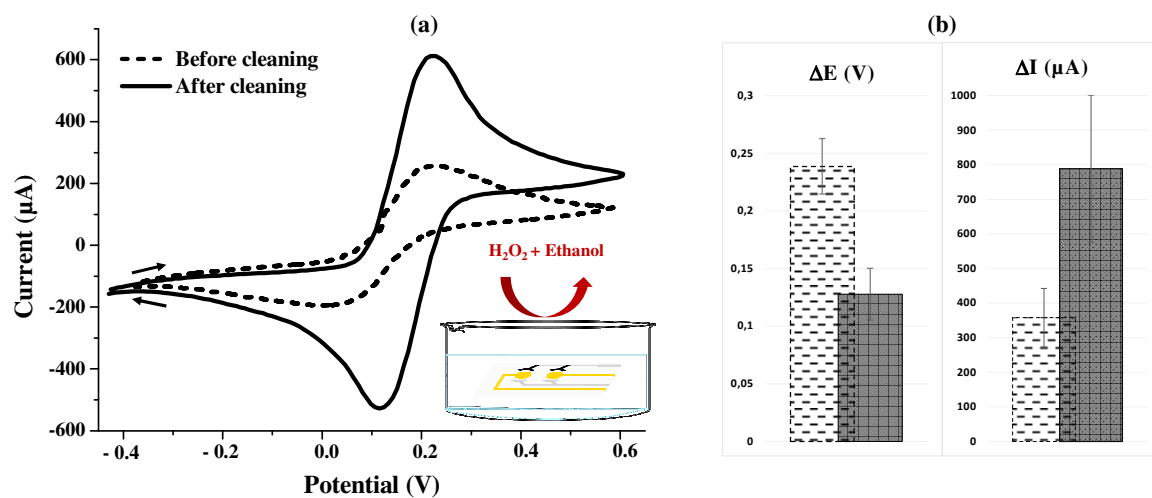
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571 **Figure 2:** Description of the three functionalization protocols studied in this work.

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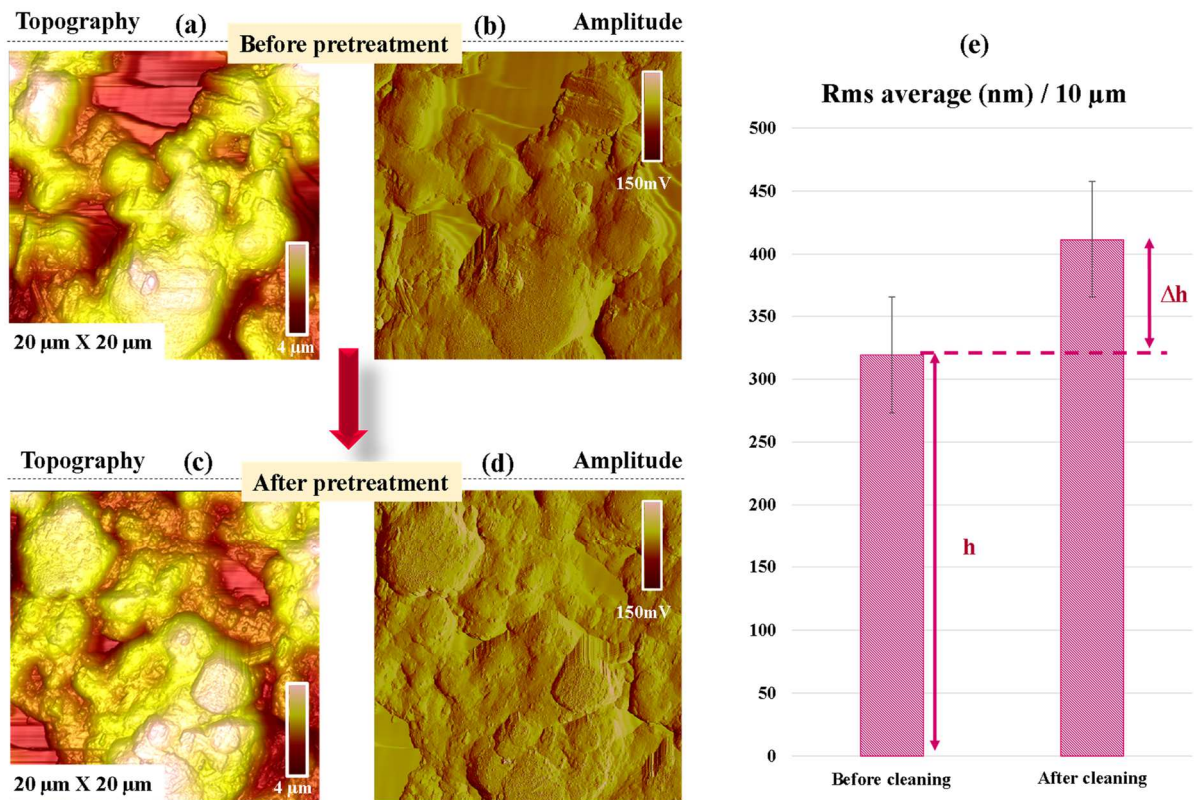


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576 **Figure 3:** (a) CV curves obtained with the gold electrode in contact with the redox couple
577 solution before and after the cleaning process; (b) Increase of current and potential's gap after
578 the cleaning process (error bars correspond to standard deviation for five independent
579 sensors).

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583 **Figure 4:** AFM height (a, c) and amplitude (b, d) images of a gold electrode surface (a, b)
584 before and (c, d) after the cleaning process, and (e) histogram showing the Root Mean Square
585 roughness (Rms) variation between the surfaces before and after the cleaning.

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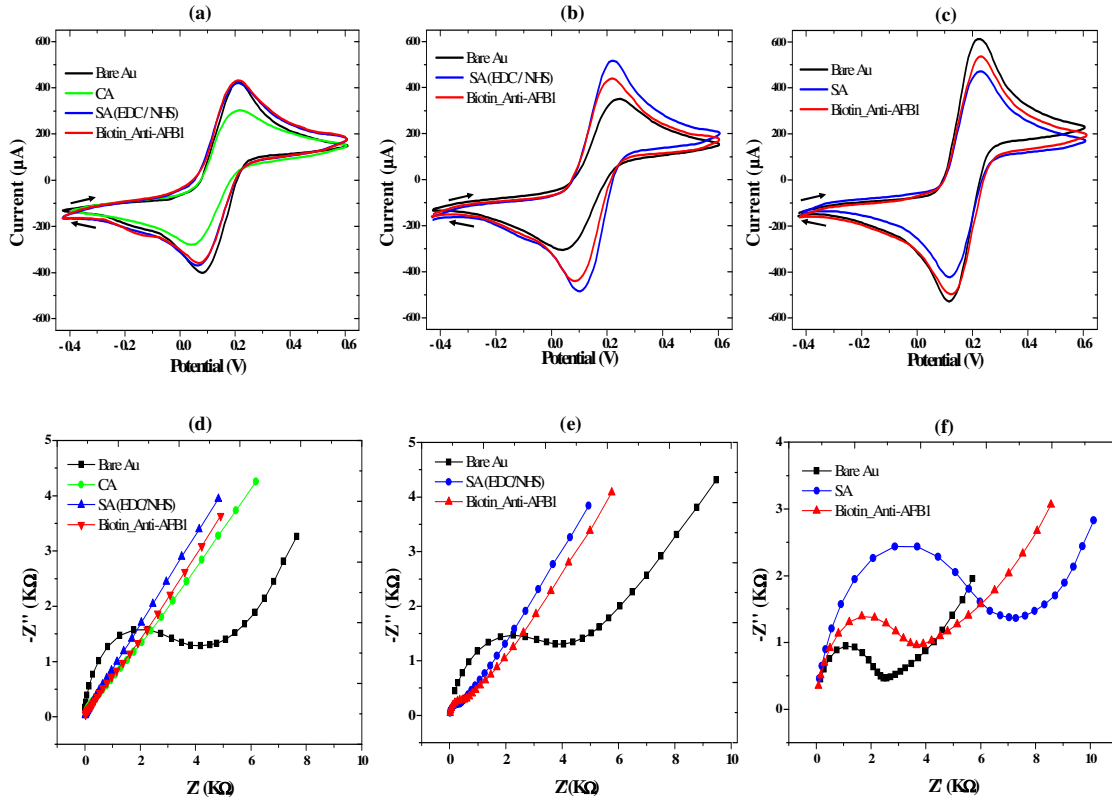
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595 **Figure 5:** CV (a, b, c) and EIS (d, e, f) diagrams of gold electrodes functionalized following
 596 one of the three protocols: (a, d) protocol 1 (Au/CA/SA(EDC/NHS)/Biotin_Anti-AFB1); (b,
 597 e) protocol 2 (Au/SA(EDC/NHS)/Biotin_Anti-AFB1); (c, f) protocol 3 (Au/SA/Biotin_Anti-
 598 AFB1).

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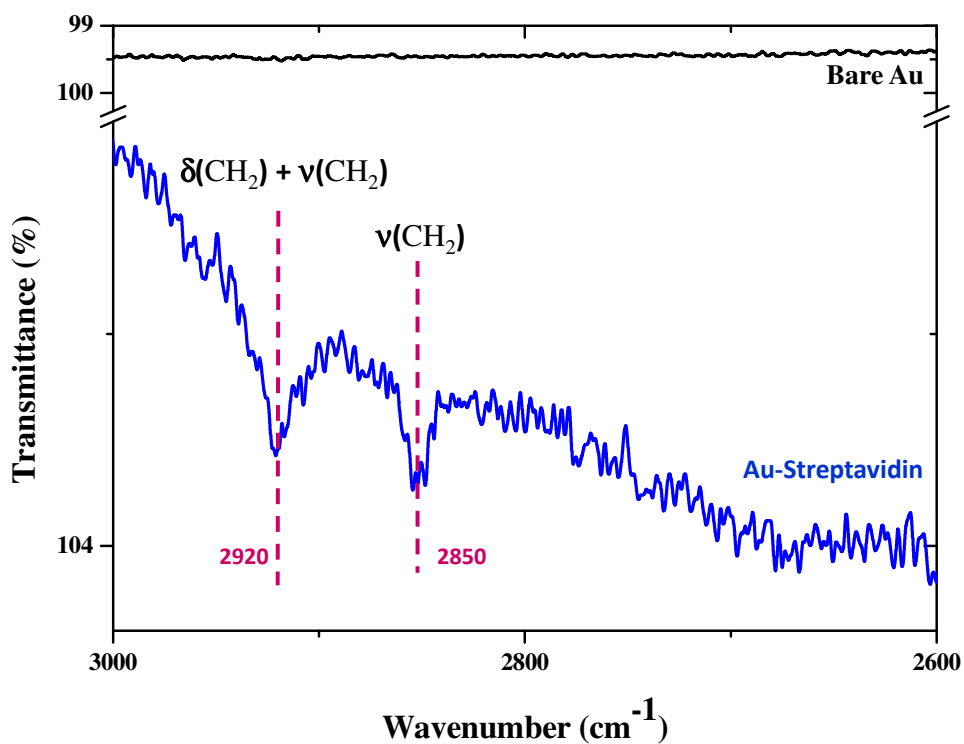
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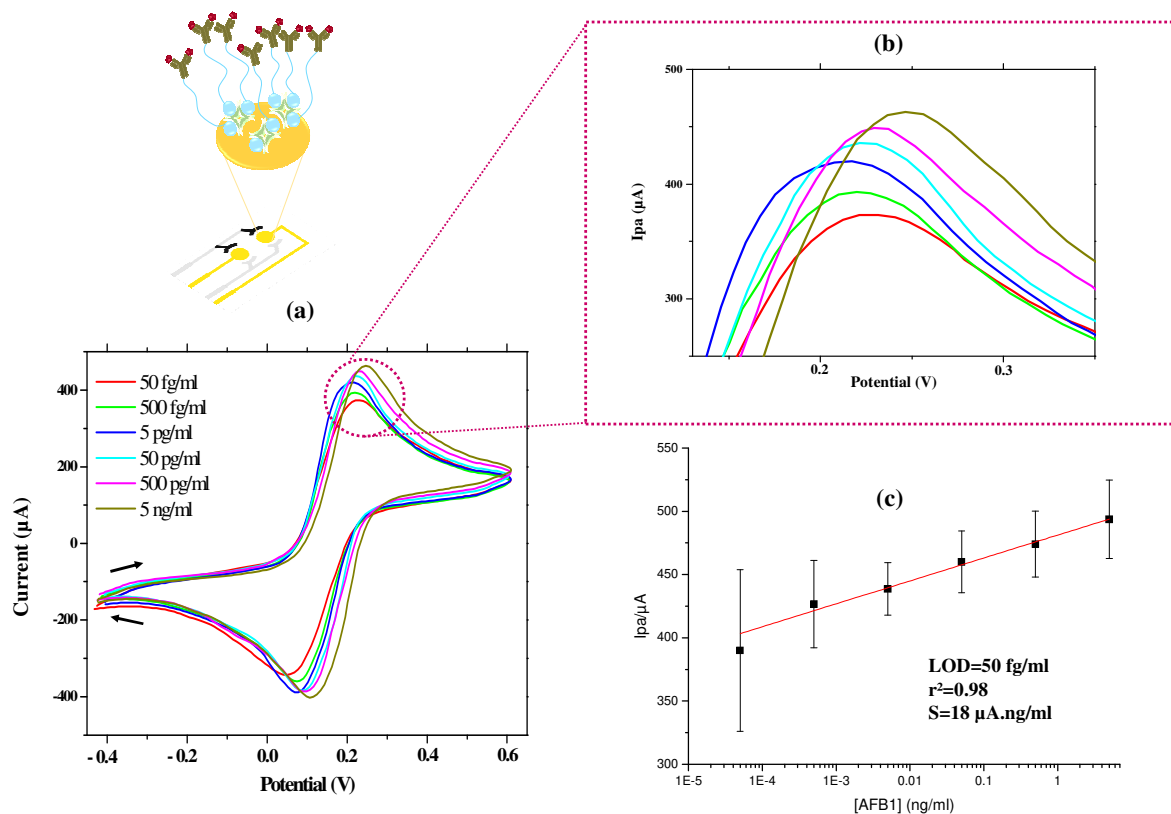


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608 **Figure 6:** FTIR spectra in the 3000-2600 cm⁻¹ range of a bare gold electrode and a gold
 609 electrode functionalized with streptavidin following protocol 3 (direct adsorption).

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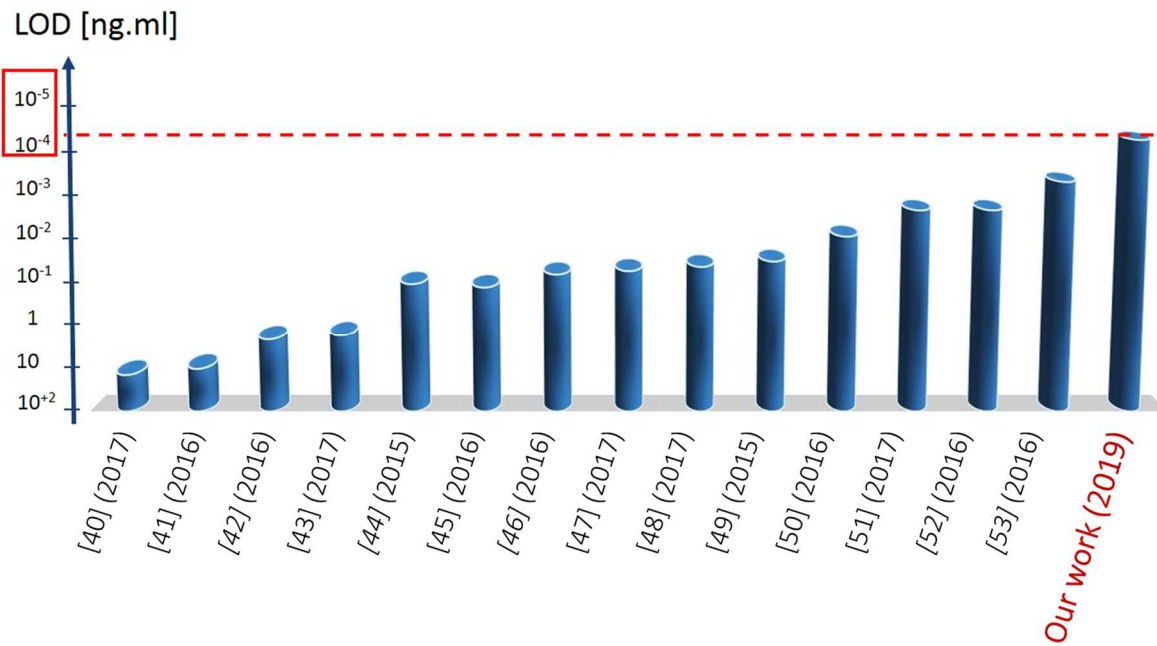
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613 **Figure 7:** (a) CV curves corresponding to AFB1 detection (using the protocol 3) within a
 614 concentration range between 50 fg/ml and 5 ng/ml; (b) Zoom at the top of the oxidation peak
 615 showing the gradual increase of the oxidation current (I_{pa}); (c) Calibration curve based on the
 616 oxidation current.

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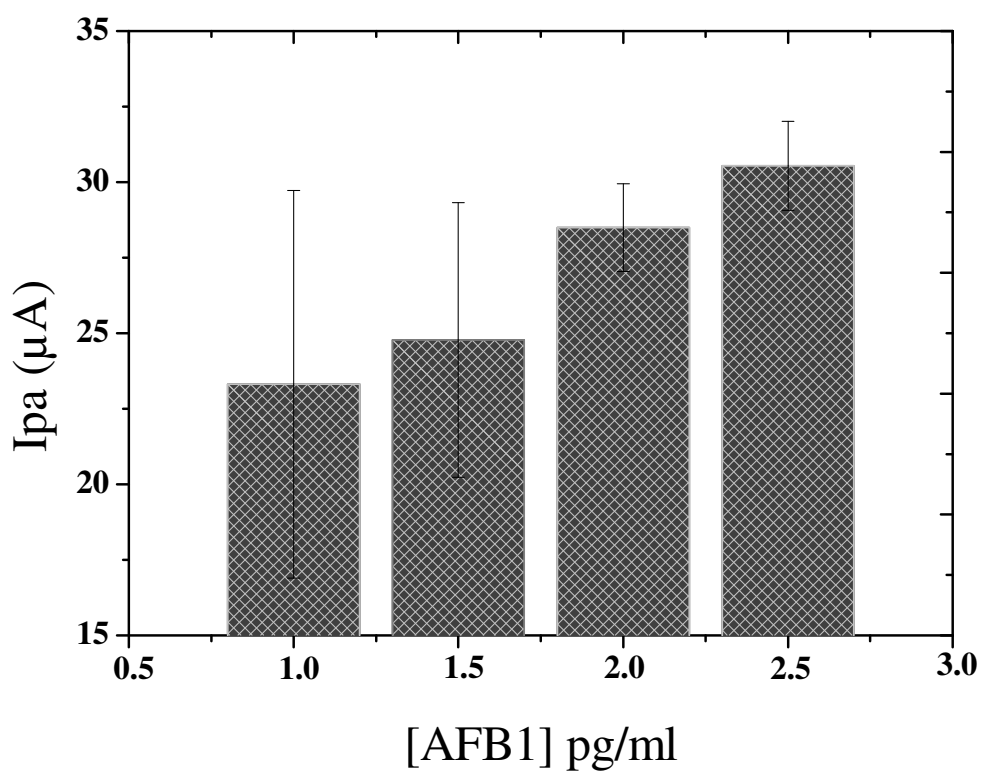
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621 **Figure 8:** LOD values of different sensors designed for the detection of AFB1 for the 2015-
 622 2018 period compared with the performance of the sensor developed in this work.

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Corresponding references are indicated.

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Figure 9: Oxidation current histograms while the detection of AFB1 in rice milk using cumulative successive addition of 500 fg/ml

Graphical abstract

