

## Comprehensive two-dimensional liquid chromatography with inductively coupled plasma mass spectrometry detection for the characterization of sulfur, vanadium and nickel compounds in petroleum products

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### 13 Abstract

The petroleum industry is increasingly concerned with the conversion of vacuum residues as 14 15 a consequence of decreased conventional crude oil availability. The compositional analysis of 16 heavy oil products has become a key step in conversion processes, but the complexity of 17 these oil matrices tends to increase with their boiling point. In this study, comprehensive 18 two-dimensional liquid chromatography (LCxLC) coupled to inductively coupled mass 19 spectrometry (ICP-MS/MS) is considered with a view to meet new requirements and to bring 20 additional information regarding the species present in these matrices. In search for a high degree of orthogonality, two separation techniques involving two different retention 21 22 mechanisms were evaluated: Size Exclusion Chromatography (SEC) and Reverse Phase Liquid 23 Chromatography (RPLC). In SEC, the analytes are separated according to their molecular 24 weight while according to their hydrophobicity in RPLC. The separation power of both 25 individual separation techniques was first evaluated. Off-line and on-line LCxLC were 26 compared on the basis of an optimization approach. It is shown that off-line SECxRPLC can 27 provide, for the same analysis time of 150 min, a higher peak capacity (2600 vs 1700) while a 28 similar dilution factor (close to 30) but also requires far fewer fractions to be analyzed (12 vs 400). Asphaltenes which constitute the heaviest fraction of crude oils (obtained from petroleum industry) were analyzed by the developed off-line SECxRPLC method. The resulting 2D-contour plots show that co-elutions could be removed leading, for the first time, to new information on high molecular weight species containing sulfur and vanadium.

33 Keywords:

34 SECxRPLC; Peak capacity; Heavy oils; Organic matrices; Speciation; ICP-MS/MS

35

### 36 **1. Introduction**

37 As the production of conventional middle and light oils has been declining over the last 38 decades, heavy crude oils are increasingly used in the petroleum industry to replace them 39 [1]. Crude oil is a complex mixture containing heteroatoms such as sulfur, and heavy metals 40 like nickel and vanadium [2]. Vanadium and nickel are known to be present in petroleum up 41 to few hundred parts per million [3,4]. To improve demetallation and hydrodesulfurization 42 processes, a better understanding of metal speciation is necessary, which has led to a 43 growing interest in hyphenated techniques, which can combine the high separation power of ultra-high performance liquid chromatography (UHPLC) to a specific detection such as 44 45 inductively coupled plasma mass spectrometer (ICP-MS/MS). Up to now, the structural 46 identification of the chemical species present in the matrix is far from being comprehensive. 47 Porphyrins, chelated with nickel and vanadyl, are widely described in the literature [5–9]. 48 However, other compounds which represent up to 80 % of the metal complex, are much 49 more abundant than metalloporphyrins while poorly described yet [3,6], and could be found 50 as porphyrins trapped in nanoaggregates [10,11]. Recently, several reviews have dealt with 51 metal speciation in crude oil and heavy petroleum fraction [2,3,12]. One of the main 52 reported analytical approaches is size exclusion chromatography coupled to ICP-HRMS (SEC-53 ICP-HRMS) [10,13–17]. The compounds being separated according to their hydrodynamic 54 volumes, the catalyst pore size can be adapted according to the size of metal complexes, 55 which can be useful for hydrodemetallation and hydrodesulfurization processes [3]. The 56 resulting elution profiles usually consist in up to three large unresolved peaks [18,19]. 57 Reverse Phase Liquid Chromatography (RPLC) separation was also reported for the analysis 58 of metalloporphyrins [20], and asphaltene fractions [21]. From all reported studies, it is clear 59 that one-dimensional chromatography fails to provide enough separation power for a 60 complete characterization of such very complex matrices. A few approaches were developed 61 using two-dimensional liquid chromatography (2D-LC) for the analysis of vanadium and 62 nickel. They combined size exclusion chromatography and Normal Phase Liquid 63 Chromatography (NPLC) to get relevant information on both molecular weight and chemical specie polarity. Three [22] or four fractions [23] were collected from the SEC dimension and 64 65 further sent to the second NPLC dimension. Although this analytical approach did not allow the complete speciation of crude oils, it could point out three metal-groups of different 66 polarities. 67

68 In the present study, we explored the feasibility and the potential of comprehensive two-69 dimensional liquid chromatography (SEC combined with RPLC) coupled to ICP-MS/MS for a 70 better characterization of such complex matrices. With organic matrices, the presence of 71 organic solvents requires the addition of oxygen into the plasma to avoid carbon deposit 72 onto the cone surface and plasma instabilities. In addition to this, a more critical issue with 73 RP gradients in the second dimension stems from the continuous change in solvent 74 composition, resulting in signal fluctuations during the run. Although different approaches 75 were proposed, such issue is still partly solved [24-30]. For instance, some authors 76 suggested the use of a post column counter gradient prior to ICP-MS detection [29], or 77 isotope dilution [30]. A 2D-configuration with RPLC (gradient conditions) in the first 78 dimension and SEC (isocratic conditions) in the second one is expected to be more attractive 79 with respect to both separation power and peak intensities considering that, under isocratic 80 conditions, (i) plasma instabilities are less significant and (ii) optimized plasma parameters 81 are easier to find. A theoretical study was therefore carried out to select the best comprehensive 2D-configuration (SECxRPLC or RPLCxSEC). We made use of a calculation 82 approach previously developed for optimizing physical parameters in LCxLC with a view to 83 84 maximizing the peak capacity while minimizing the dilution within a given analysis time 85 [31,32]. This approach also allowed us to choose between on-line and off-line mode. 86 Whereas the off-line mode is more time-consuming, less suitable for automation, and more 87 prone to sample loss and carry over, it should offer some advantages for our purpose: (i) a 88 simple conventional HPLC systems can be used, (ii) after collection, the injection of the fractions into the second dimension can be delayed making a fraction treatment possible,
(iii) the same instrument can be used in both dimensions and above all (iv) the analysis time
in the second dimension is not limited [34].

The first part of this work was devoted to the selection of appropriate conditions for the first and the second dimensions, both in off-line and on-line mode. As a result of this optimization procedure, off-line SECxRPLC-ICP-MS/MS was applied to the analysis of the sub-fractions of heavy crude oils. The obtained results could provide new information on high molecular weight species containing sulfur and vanadium.

### 97 **2. Experimental section**

2.1.

### 98

#### Chemicals and reagent

99 Tetrahydrofuran (LC-MS grade), acetonitrile (LC-MS grade), 2,3,7,8,12,13,17,18-Octaethyl-100 21H,23H-porphine vanadium(IV) oxide standard were purchased from Sigma Aldrich 101 (Steinheim, Germany). Ethyl acetate was purchased from Carlo Erba (Val-de-Reuil, France). 102 1-Methyl-2-pyrrolidinone were purchased from Fisher Scientific (Illkirch, France). Water was 103 obtained from Elga water purification system (Veolia water STI, Le Pless Robinson, France). 104 SPEX CertiPrep (Metuchen, NJ, USA) Co, Ce, Y, Tl, Li monoelemental standards in 2 % HNO<sub>3</sub> 105 (1000 µg/L) were used daily for the ICP-MS/MS system calibration. A multi-element solution 106 containing Co, Ce, Y, Tl, Li at 10 ppb in acetonitrile was used to monitor the instrument. 8 107 polystyrene standards were used in 2 different solutions. Solution A contains PS of 28000, 108 9130, 682 and 266 Da, solution B contains PS of 44000, 15700, 3470, and 1250 Da in THF. 109 Polystyrene standards were supplied by Fluka Analytical, Sigma Aldrich (Steinheim, 110 Germany).

### 111 **2.2.** Sample preparation

Analyzed samples came from Vacuum Residues (VRs) obtained after atmospheric distillation and vacuum distillation in the refining process of crude oil. To simplify the matrix, VRs have been fractionated according to a two-step SARA method [3], as shown in Fig.1. Asphaltenes were first precipitated with a non-polar solvent (n-heptane). The fractionation of the maltenes was then performed by column chromatography resulting in SARA fractions (Saturates, Aromatics, Resins, and Asphaltenes). Those were supplied by IFPEN. SARA 118 fractions were then diluted 60-times v/v in THF before being analyzed. An atmospheric 119 residue (AR Venezuela), supplied by IFPEN and diluted 60 times, was also used for the 120 evaluation of the performance of SEC-ICP-MS.

#### 121 **2.3.** Instrumentation

### 122 **2.3.1. LC system**

123 The instrument was an Infinity 1290 LC from Agilent Technologies (Waldbronn, Germany). It 124 includes a high-pressure binary solvent manager with a maximum flow-rate of 5 mL/min, an 125 auto-sampler with a flow-through needle device equipped with a 20 µL sample loop, a 126 column oven with a maximum temperature of 100 °C. The measured dwell volume was 127 300 µL. The instrument control was performed by Mass Hunter. A UV detector equipped 128 with 2 µL flow-cell was used for experiment described section 3.1. Detector wavelength was 129 set at 407 nm. The same LC instrument was used in the two dimensions. The outlet of the 130 column was connected to a T-union P-727 (from Upchurch, Cluzeau, Sainte-Foy-La-Grande, 131 France) with zero dead volume. Only stainless steel tubing was used for THF compatibility. 132 Tube #1 (50 cm x 125 cm) was located between the column and the T-union, Tube #2 (20 cm 133 x 125 µm) between the T-union and the Sample Introduction System (SIS) prior to the ICP-134 MS/MS, Tube #3 (25 cm x 125  $\mu$ m) between the T-union and the waste. The split ratio was 135 set to 1:1 to ensure proper conditions (400 µL/min) for the nebulizer. SEC column calibration 136 was performed with a diode array detector equipped with 0.6 µL flow-cell, from Agilent 137 Technologies (Waldbronn, Germany).

### 138 **2.3.2. ICP-MS/MS**

139 The experiments were carried out using an Agilent 8800 ICP-MS/MS system from Agilent 140 Technologies (Waldbronn, Germany) with a PFA-LC nebulizer from Elemental Scientific 141 (Omaha, Nebraska USA), an IsoMist device from Courtage Analysis Service (Mont Saint 142 Aignan, France), equipped with a Twinnabar spray chamber as Sample Introduction System 143 (SIS), selected according to previous studies [35,36]. The spray chamber was thermostated at 144 -2 °C by Peltier effect. The system was equipped with a quartz torch with a 1 mm i.d. injector 145 (Agilent Technologies). The following ICP-MS/MS parameters were selected: plasma power 146 of 1500 W, auxiliary gas flow-rate of 0.9 L/min, plasma gas flow-rate of 15 L/min, sampling depth of 7 mm, carrier gas of 0.45 L/min. Viton® tubing (SCP Science, Villebon-sur-Yvette, 147

148 France) were used for correct use of the peristaltic pump under organic solvent conditions. 149 In order to ensure plasma stability and to avoid carbon deposit on the cone surface (sampler and skimmer), 0.5 L/min of a mixture of Oxygen and Argon (20 % O2, 80% Ar) was sent 150 151 through HMI tubing into ICP-MS/MS. Both sampling and skimmer cones were made of 152 platinum, due to its inertness, instead of usual nickel. The amount of oxygen, depending on 153 the mobile phase (type of organic solvent and flow-rate) was optimized by visually 154 monitoring C<sub>2</sub> emission band. The analyzer unit of the instrument consisted of two 155 quadrupole mass analyzers and an octopole collision-reaction cell located between them. 156 Vanadium, sulfur, and nickel were detected in MS/MS mode with O<sub>2</sub> as reaction gas in the cell. Vanadium 51 was shifted to mass 67 (<sup>67</sup>VO<sup>+</sup>), Sulfur 32 to mass 48 (<sup>48</sup>SO<sup>+</sup>). Nickel was 157 analyzed at  $m/z = 58 (^{58}Ni^{+})$ . 158

To maximize the instrument sensitivity, the flow-rate of  $O_2$  reaction gas was optimized by monitoring  ${}^{67}VO^+$  intensity of a porphyrin sample (1 ppm in ACN) while changing the mobile phase flow-rate within 0.1 to 0.8 mL/min (see supplementary information S1). The highest sensitivity was achieved at 0.3 mL/min  $O_2$ .

163 The same approach was applied to the nickel and sulfur elements.  $O_2$  reaction gas flow-rate 164 was optimized by monitoring both <sup>48</sup>SO<sup>+</sup> and <sup>58</sup>Ni<sup>+</sup> intensities (100 ppb of mono-elemental 165 standards of nickel and sulfur diluted in THF) (see supplementary information S1). The 166 highest sensitivity was achieved at 0.2 and 0.25 mL/min  $O_2$  respectively. The MS/MS mode 167 was essential for sulfur analysis to avoid isobaric interference such as  $O_2^+$ . As a result, the 168 analysis of the three elements (sulfur, vanadium, and nickel) could be performed within one 169 single run at 0.3 mL/min  $O_2$ .

170

### 2.3.3. SEC-ICP-MS/MS setup

Two Waters APC columns were used: an ACQUITY APC XT 45 (150 x 4.6 mm, 1.7  $\mu$ m) with effective molecular weight ranging from 200 to 5000 g/mol and an ACQUITY APC XT 125 (150 x 4.6 mm, 2.5  $\mu$ m) with effective molecular weight ranging from 1000 to 30000 g/mol. For both columns, the injection volume was 15  $\mu$ L. The column temperature was set to 30 °C. THF was used as mobile phase. The mobile phase flow-rate was 0.8 mL/min. A flowsplitter (1:1) was used prior to the ICP-MS/MS detector.

177 **2.3.4. RPLC-ICP-MS/MS** 

Several stationary phases were evaluated in RPLC. Those are listed in Table S1. The column temperature was set at 30 °C. Acquity BEH C<sub>18</sub>, Vydac C<sub>18</sub>, Hypersil Betabasic were operated at a flow-rate of 0.8 mL/min. Zorbax-SB-CN was operated at a flow-rate of 1 mL/min. 80/20 ACN/H<sub>2</sub>O (v/v) was used as mobile phase (A) and THF was used as mobile phase (B). A linear gradient was applied from 1% B to 99% B, keeping a normalized gradient slope of 5 % (gradient slope x column dead time). The injection volumes are given in Table S1. Flowsplitting (1:1) was used prior to the ICP-MS/MS detector.

185

### 2.3.5. SECxRPLC-ICP-MS/MS setup

186 In off-line SECxRPLC, an ACQUITY APC XT 125 (150 x 4.6 mm, 2.5 µm) column and an ACQUITY BEH C<sub>18</sub> (50 x 2.1 mm, 1.7  $\mu$ m) column were used in the first (<sup>1</sup>D) and second (<sup>2</sup>D) 187 188 dimensions respectively. The injection volumes were 15 µL and 5 µL respectively. The column temperature was set at 30 °C in both dimensions. <sup>1</sup>D mobile phase was THF. <sup>2</sup>D 189 190 mobile phase was ACN/H<sub>2</sub>O, 80/20, (v/v) (A), and THF (B) with the following gradient 191 program: 0-10.2 min, 1 % B to 99 % B; 10.2-15.2 min, 99 % B; 15.2-15.3 min, 99 % to 1 % B; 192 15.3-15.8 min, 1 % B, leading to a normalized gradient slope of 1.2 %. In both dimensions the 193 flow-rate was 800 µL/min with a flow-splitter of 1:1 prior to the ICP-MS/MS detection. 194 Fractionation was manually performed every 10 s since no fraction collector was compatible 195 with THF at the time of the present study. The filled vials were directly placed into the auto-196 sampler to be further analyzed in the second dimension. No fraction treatment was 197 performed between both dimensions.

### 198 **2.4.** Calculations

The peak capacity, *n*, was first introduced by Giddings to provide a valuable tool capable of assessing the separation power. It was defined as the number of peaks that can be ideally placed between the first peak and the last peak of interest with a resolution of 1.0 between all peaks [37]. In RPLC and in gradient elution, the peak capacity,  $n_{RPLC}$ , can be calculated according to [38]:

204 
$$n_{RPLC} = 1 + \frac{\sqrt{N_{measured}}}{4} \cdot \frac{1}{2.3b+1} \cdot ln\left(\frac{2.3b+1}{2.3b} \cdot e^{2.3S\Delta Ce} - \frac{1}{2.3b}\right)$$
 (1)

205 Where S is the average slope of the relationship between the logarithm of the retention 206 factor and the solvent composition. It can be estimated from the molecular mass, according to an empirical relationship,  $\Delta Ce$  is the range of compositions at elution covered by the sample,  $N_{measured}$ , the measured plate number which may differ from the column plate number due to extra-column dispersion [32] and b is the Linear Solvent Strength (LSS) gradient steepness [39], defined as:

$$211 \qquad b = \frac{s \cdot \Delta c \cdot t_0}{t_G} \tag{2}$$

212 With  $\Delta C$  the gradient composition range,  $t_G$  the gradient time and  $t_0$  the column dead time. 213 In size-exclusion chromatography (SEC), solutes are ideally eluted according to their 214 decreasing size. When considering that the peak width is approximately constant, and that 215 the components are spread over the entire elution space, the peak capacity may be 216 expressed as Eq.(3) [40]:

217 
$$n_{SEC} = 1 + \left(\frac{V_0 - V_e}{V_0}\right) \frac{\sqrt{N_{measured}}}{4}$$
 (3)

218 Where  $V_0$  is the total permeation volume (column dead volume) and,  $V_e$ , is the total 219 exclusion volume. The peak capacity can also be related to the total porosity,  $\varepsilon_t$ , and the 220 external porosity,  $\varepsilon_e$ :

221 
$$n_{SEC} = 1 + \left(\frac{\varepsilon_t - \varepsilon_e}{\varepsilon_t}\right) \frac{\sqrt{N_{measured}}}{4}$$
 (4)

The sample peak capacity in LCxLC is theoretically the product of sample peak capacities in each dimension:

224 
$$n_{2D} = {}^{1}n \times {}^{2}n$$
 (5)

225 Where  ${}^{1}n$  and  ${}^{2}n$  are the peak capacities in first and second dimension respectively. The 226 superscript "1" and "2" refers to the first and second dimension respectively.

227 In LCxLC, the expected effective peak capacity is affected by three correction factors:

228 
$$n_{2D,effecttive} = \alpha (1 - \gamma)^{-1} n + \alpha \cdot \beta \cdot \gamma \cdot {}^{-1} n \cdot {}^{2} n$$
(6)

With  $\alpha$  correcting the peak capacity in <sup>1</sup>D due to undersampling,  $\beta$  correcting the peak capacity in <sup>2</sup>D due to non-ideal transfer of the sample fraction from <sup>1</sup>D to <sup>2</sup>D [41], and  $\gamma$ taking into account the retention surface coverage which depends on the degree of orthogonality between both dimensions [42]. In off-line mode,  $\alpha$  and  $\beta$  can attain values very close to 1. This is made possible by increasing the number of fractions per peak in order to reduce both under sampling (increasing  $\alpha$ ) and injection issues (increasing  $\beta$ ). The fractions can be stored and analyzed in <sup>2</sup>D at a later time after a possible treatment (i.e. solvent evaporation and dilution in a weaker solvent).

The conditions for LCxLC analysis were optimized using a home-made procedure developed with Microsoft Excel. The calculations were based on a Pareto-optimal approach with the aim to optimize, for a given analysis time, two conflicting criteria, minimizing the dilution factor while maximizing the peak capacity [31].

The dilution factor,  $D_f$ , in dimension "i" was calculated according to the following equation:

242 
$$D_f = \frac{\sqrt{2\pi}}{\beta} \times \frac{{}^i \sigma_{\nu \ col}}{{}^i V_{inj}}$$
(7)

243 Where  ${}^{i}V_{inj}$  is the injection volume,  ${}^{i}\sigma_{v \, col}$  is the peak standard deviation in volume units 244 and can be expressed as:

245 
$$\sigma_{v,col} = \frac{V_0 (2.3b+1)}{2.3b\sqrt{N_{col}}}$$
 (8)

246  $N_{col}$  was evaluated from the coefficient of the Knox equation:

$$247 N_{col} = \frac{L_c}{d_p} \times \frac{1}{h(u)} (9)$$

248 With 
$$h(u) = au^{0.33} + b \frac{D_m}{ud_p} + c \frac{ud_p}{D_m}$$
 (10)

With  $L_c$  the column length, u the linear velocity,  $d_p$  the particle size,  $D_m$  the diffusion coefficient, and a, b and c, the Knox's coefficients. The average diffusion coefficient value was evaluated at 1.6 10<sup>-10</sup> m<sup>2</sup>/s in water at 25°C, considering an average molecular mass of 4000 Da [43].

### 253 3. Results and discussion

### **3.1.** Development of one-dimensional separations

For this study, Acquity APC columns were preferred to Gel Permeation Chromatography (GPC) columns that are most often used. These columns are based on polymer material, while APC columns are based on silica and possess smaller dimensions. As a result, for the same flow-rate, the analysis with Acquity APC columns is faster while the solventconsumption is reduced.

260 The compounds present in heavy oil matrices are within a very wide range of molecular 261 weights. We therefore tested two different pore sizes (45 Å and 125 Å, corresponding to the 262 APC XT 45 and APC XT 125 columns, respectively). The elution profiles obtained with these 263 two different columns and for the three elements of interest (sulfur, vanadium, and nickel) 264 are represented in Fig.3. With the APC XT 45 column (Fig.3a), designed for effective 265 molecular weights ranging from 500 to 5000 g/mol, all compounds were eluted between 1.2 266 min (exclusion volume of 960 µL) and 1.86 min (permeation volume of 1490 µL). With the 267 APC XT 125 column (Fig.3b), designed for effective molecular weights ranging from 1000 to 268 30000 g/mol, the compounds were better distributed over the entire separation window, 269 between 1.2 min (960 µL) and 2.3 min (1840 µL). Very small molecules, as the suspected 270 metalloporphyrins, were better separated on the APC XT 45 column. However, the 271 APC XT 125 column was selected for the rest of our study for two main reasons: (i) the 272 elution space on the APC XT 125 column was much larger (880 µL vs 530 µL) and (ii) large 273 compounds, which were less studied than metalloporphyrins in previous reported studies, 274 were better separated. This column was calibrated with 8 polystyrenes (PS) standards 275 (molecular weights ranging from 266 to 44000 Da) (Fig.4). PS were detected by UV detection 276 at 254 nm. The exclusion volume corresponding to the elution of the largest PS (44000 Da) 277 was found to be 960  $\mu$ L ( $\epsilon_e$  = 0.38) while the total permeation volume corresponding to the elution of the smallest PS (262 Da) was found to be 1840  $\mu$ L ( $\varepsilon_t$  = 0.74). The corresponding 278 fitting curve is represented in green in Fig.4 ( $Y = -3.7928x^3 + 14.958x^2 - 21.058x +$ 279 280 14.248). Accordingly, it is interesting to observe by comparing Figs. 3 and 4 that the average 281 mass can be estimated at about 4000 Da and that the petroleum sample occupies the entire 282 elution space (from 960 to 1840 µL). As a result, considering Eq.3 (with h=3), the maximum 283 peak capacity value can be estimated at 18.

RPLC was selected as an alternative dimension because the retention mechanism is quite different from that in SEC and both may therefore lead to a high degree of orthogonality. In RPLC, the molecules are separated according to their hydrophobicity which was promising to achieve a high degree of orthogonality between both dimensions. Different stationary phases were tested by injecting the asphaltene fraction diluted in THF. The stationary phases

differed by the length of the grafted chain (i.e. C<sub>18</sub> or C<sub>8</sub>), by the type of the grafted chain 289 290 (i.e. cyanopropyl or alkyl), by the pore size (i.e. 80 to 300 Å) and by the type of  $C_{18}$  (i.e. hybrid 291 silica as the Acquity BEH C18 column or polymeric grafting as the Vydac column). The 292 different column characteristics are reported in Table S1. For Vydac C18, Zorbax-SB-CN and 293 Hypersil Betabasic columns, a generic gradient, from 1 % to 99 % B was applied with a 294 normalized gradient slope of 5 % (gradient slope x column dead time). For the Acquity BEH 295 C18 column, the same gradient was used but with a normalized gradient slope of 1%. 296 Solvent A was 80/20 ACN/H<sub>2</sub>O (v/v) and Solvent B, pure THF. The separations with specific 297 detections for the three elements as well as with UV detection are shown in Figs.S2a, S2b, 298 S2c and S2d for the four columns respectively. The separations are almost similar whatever 299 the column. However, both Zorbax SB-CN and Acquity BEH C18 exhibit a bimodal separation 300 for sulfur and vanadium. In addition, a bimodal separation also appears for nickel with 301 Acquity BEH C18. For this reason and due to the small available column dimensions (particle 302 size and column length, suitable for a second dimension) Acquity BEH C18 was selected for 303 the rest of this study. Different organic solvents, including N-Methyl-2-pyrrolidone (NMP), 304 ethyl acetate, tetrahydrofuran (THF) and acetonitrile (ACN) were tested as solvent B 305 (100 %B). Strong solvents can lead to a total dissolution of petroleum samples and are more 306 prone to a high recovery rate from the column. The objective was therefore to achieve a 307 maximum recovery rate with 100 %B. Ethyl acetate was not suitable for the coupling of 308 UHPLC with ICP-MS/MS due to its chemical incompatibility with the tubing used for the 309 peristaltic pump. NMP was suitable in term of recovery but its high viscosity, without 310 increasing the system temperature at more than 80 °C [44], prevents from working at high 311 flow-rates. ACN was too weak to elute the entire sample from the column. THF was finally 312 found to be the most relevant for dissolving the petroleum matrix as well as for being used 313 as solvent B. A mixture of ACN and water (80/20 ACN/H<sub>2</sub>O) was selected as Solvent A in good agreement with a preceding study [21]. 314

The performance of both SEC-ICP-MS/MS and RPLC-ICP-MS/MS analysis was evaluated by measuring the recovery of sulfur, vanadium, and nickel with and without column (five consecutive injections). The recovery rates for sulfur, vanadium and nickel were 104 %, 77 %, 70 % respectively in SEC while 99 %, 70 %, 67 % in RPLC. The relative standard deviations were close to 5 % in all cases. In SEC, the low recovery rate obtained for vanadium and nickel 320 suggests that a significant part of the related compounds was retained on the APC XT 125 321 column, much likely due to adsorption mechanism on the silica surface. Similar observations 322 for vanadium and nickel were reported by Caumette et al. using GPC columns on petroleum 323 sample [22]. In contrast, sulfur compounds exhibit a very good recovery rate (close to 324 100 %), indicating that any occurring interaction is not strong enough to result in irreversible 325 adsorption. The recovery rates were similar in RPLC-ICP-MS/MS, supporting the idea of 326 partial adsorption of vanadium and nickel compounds on the active silica sites while no 327 strong adsorption exists with sulfur compounds.

328 Fig.5 shows the separations of SARA fractions in SEC-ICP-MS/MS for sulfur (Fig.5 a), 329 vanadium (Fig.5b), and nickel (Fig.5c) and in RPLC-ICP-MS/MS for sulfur (Fig.5d), vanadium 330 (Fig.5e), and nickel (Fig.5f). In both SEC and RPLC, the three elements were detected in the 331 resin fraction (black chromatogram) and in the asphaltene fraction (green chromatogram). In 332 the aromatic fraction (red chromatogram), only sulfur was detected. In the saturate fraction 333 (blue chromatogram) a very small peak was found in SEC which was not detected in RPLC. It 334 is important to note that the detection of nickel was difficult, especially in RPLC where the 335 mobile phase was composed of THF but also of ACN and water.

336 In SEC, the elution profile is quite different between resin and asphaltene fractions. 337 Asphaltenes are mostly constituted of heavy compounds or aggregates, which leads to an 338 intense peak between 1.1 and 1.8 min. In contrast, the presence of lighter components in 339 resins explains the intense peak at 2.3 min, close to the permeation volume, especially for 340 vanadium (Fig.5b). A similar retention time was found for a porphyrin standard, analyzed in 341 the same conditions, as can be observed by the overlaid dotted chromatogram in Figs.5a, 5b, 342 and 5c. The peak at 2.3 min was therefore suspected to correspond to porphyrin 343 compounds. By comparing Fig.5b and Fig.5c, it seems that vanadium porphyrins could be 344 more abundant than nickel porphyrins, especially in resin fractions. This assumption will 345 have to be confirmed in the future with quantitative analysis. Finally, as told before, column 346 adsorption is clearly highlighted in case of asphaltenes both for vanadium and nickel which is 347 supported by the absence of baseline return after the total permeation volume (2.3 min). 348 Unlike other elements, sulfur is also present in aromatics with a different elution profile 349 from those of resins and even more asphaltenes (Fig.5a), suggesting that heavy sulfur 350 components are no more present in aromatics fraction. Asphaltenes seem to be more enriched in vanadium and nickel than resins, which is in good agreement with reportedstudies [13].

353 As in SEC, the RPLC elution profile consists in a continuum without any isolated peak, 354 whatever the SARA fraction. Nevertheless, a large majority of compounds is eluted with a 355 large amount of THF, indicating that sulfur, vanadium and nickel structures are constituted of highly hydrophobic compounds, except in the aromatic fraction (red chromatogram, 356 357 Fig.5d), where all compounds are eluted before 9 min. This is not surprising considering their 358 smaller structures compared to those of the resin or asphaltene fractions. A vanadium 359 porphyrin standard was injected separately in the same RPLC conditions (dotted 360 chromatograms in Fig.5). Its retention time was found to be 2.6 min suggesting that 361 porphyrin compounds were slightly retained in RPLC in these conditions. A poorly intense 362 peak can be observed for vanadium (Fig.5e) in this retention range which could be therefore 363 attributed to porphyrin structures. The poor intensity is mainly due to low ICP-MS/MS 364 sensitivity in this medium (optimization performed in pure THF). It should be noticed that 365 the elution profiles of the three considered elements are shifted towards lower retention 366 times from asphaltenes (green chromatogram) that are more hydrophobic to aromatics (red 367 chromatogram) that are more polar.

The use of SEC or RPLC alone cannot lead to the separation of one component from all the others due to the complexity of the matrix, constituted of hundreds of thousands compounds. As was observed in both techniques, the elution profile corresponds to a continuum regardless of the element. Yet, from the above results, the combination of RPLC and SEC was promising. The potential of SECxRPLC-ICP-MS/MS for the characterization of VRs samples and their fractions is discussed in the two following sections.

### **374 3.2. Development of two-dimensional separations**

In this section, the potential of combining RPLC and SEC with a view to selecting the best configuration (SECxRPLC or RPLCxSEC) is theoretically evaluated using a predictive approach that takes into account the above results. Three important performance criteria were considered including (i) the effective peak capacity, (ii) the dilution factor and (iii) the analysis time. Both the off-line and the on-line modes were considered for that purpose. In our quest for optimized 2D-conditions, we had to keep in mind both the instrumentconstraints and the available columns geometries. Those are listed below:

382 (1) In SEC, the available APC XT 125 column lengths were 3 cm, 7.5 cm, and 15 cm, always 383 with an internal diameter of 4.6 mm. The maximum recommended flow-rate was 384 1600  $\mu$ L/min. Due to partial adsorption, as previously discussed, the total analysis time 385 had to be at least 40 % higher than the total permeation time for baseline return.

386 (2) In RPLC, BEH C<sub>18</sub> columns are available in various lengths, various internal diameters, and
387 various particle sizes. In this optimization study, we considered 3 different lengths (3 cm,
388 5 cm and 15 cm), 2 different internal diameters (2.1 mm and 4.6 mm) and 2 different
389 particle sizes (1.7 μm and 5 μm).

390 (3) In order to avoid peak distortion, the maximum injected volume was found to be  $1.5 \% V_0$ 391 in SEC and  $5 \% V_0$  in RPLC ( $V_0$  being the column dead volume).

392 (4) Off-line fractionation was handmade due to non-compatibility of collector with THF. For
 393 the sake of convenience, the sampling time was therefore fixed to 10 s or higher.

394 (5) The split ratio between the first and the second dimension was not considered below
395 1/10 to avoid too much additional band broadening due to low split ratios as previously
396 highlighted [35].

397 Under such constraints, on-line SECxRPLC was of little interest due to only one available 398 internal diameter for SEC columns (i.e. 4.6 mm) which made very low split ratios necessary 399 prior to the second RPLC dimension operated with usual UHPLC columns (i.d. 2.1 mm). 400 Indeed, it was shown that such low split ratios (<1/5-1/10) can lead to a significant additional 401 peak broadening [35], thereby substantially decreasing the effective peak capacity. Similarly, 402 off-line RPLCxSEC was also not possible because in that case, a very large number of 403 fractions should be collected which was beyond the capacity of the vial rack. Furthermore, 404 the mobile phase was little compatible with the RPLC mobile phase composed partly of THF. 405 Consequently, our choice was made between on-line RPLCxSEC and off-line SECxRPLC.

In off-line LCxLC the two dimensions are disconnected. As a result, the peak capacity in each dimension is only limited by the maximum column length that can be used considering the maximum pressure delivered by the instrument and withstood by the column. Thus, in case of two fully orthogonal LC-systems, the peak capacity in off-line LCxLC can theoretically be quite impressive. However considering the resulting huge number of runs and hence the very long analysis time and the high associated dilution, a good trade-off has to be found
between a high separation power, a reasonable analysis time and a good sensitivity. We
therefore focused on the same total analysis time of about 150 min, no matter it was off-line
SECxRPLC or on-line RPLCxSEC.

415 Our first choice was on-line RPLCxSEC. This configuration seemed to be very attractive 416 because the second dimension is not performed in gradient elution but in pure THF. 417 Optimized values for ICP-MS/MS parameters are fully dependent on the mobile phase 418 composition. As a result, once they have been optimized for a given composition (e.g. 419 100 %THF), they may be inappropriate for compounds eluting during the gradient run in a 420 mixture composed of water and acetonitrile in addition to THF. Furthermore, we found that 421 the the signal intensity was higher with pure THF than with any mixture of ACN/water/THF. 422 The same pareto-optimality approach as the one previously developed [31,32] was applied to search for optimized conditions in on-line RPLCxSEC, considering a gradient time of 150 423 min in the first dimension. This was achieved by varying <sup>1</sup>D column length (15; 5 and 3 cm), 424 <sup>1</sup>D particle size (5 and 1.7  $\mu$ m) <sup>1</sup>D column internal diameter (4.6 and 2.1 mm), <sup>1</sup>D flow-rate 425 (from 10 to 500  $\mu$ L/min), <sup>1</sup>D split ratio (from 1 down to 1/10), <sup>2</sup>D column length (15; 7.5 and 426 3 cm),  $^{2}$ D column temperature (30 and 60 °C),  $^{2}$ D flow-rate (from 800 to 1600  $\mu$ L/min) and 427 428 the sampling rate (from 1 to 3 fractions per peak). The resulting pareto plots, considering a 429 full occupation of the retention space ( $\gamma$ =1) are shown in Fig.6. On-line mode usually involves 430 the use of short second dimension columns. In our case, only a very short SEC column (i.e. 431 3 cm) operated at the maximum allowed flow-rate (i.e. 1600  $\mu$ L/min) and at the maximum 432 allowed temperature (i.e. 60 °C) provided enough time to carry out the separation. Among 433 all the different sets of conditions represented by red triangles in Fig.6, some of them, 434 located on the pareto-optimal front (red dotted line), are of prime interest. Conditions and 435 performance of optimized settings numbered #1 to #5, are detailed in Table 1. Setting #1 is 436 expected to provide the highest effective peak capacity (1700), despite a high dilution factor 437 (i.e. 25) whereas setting #5 should lead to the lowest peak capacity (1000) but with a more 438 satisfactory dilution factor (i.e. 3). It is interesting to note that for the 5 sets of optimized conditions, only a column internal diameter of 2.1 mm seems to be appropriate in <sup>1</sup>D. 439 Increasing <sup>1</sup>D column length has a negative impact on effective peak capacity while a positive 440 441 one on dilution. As shown by the results listed in Table 1, the number of runs in the second dimension is quite impressive (300 to 450). Moreover, the split ratio is 1/5 or lower, which could result in a decrease in the effective peak capacity due to additional peak broadening. It should also be noted that an additional issue with SEC in the second dimension was raised by Reingruber et al. [45]. The injection solvent in SEC (i.e. the first dimension mobile phase), is composed of a mixture of ACN, water, and THF, and hence is prone to produce adsorption phenomena in SEC and hence significant peak tailing.

448 Our second choice was off-line SECxRPLC. The conditions were imposed by the constraints 449 we had to deal with. The best set of conditions, considering the necessity of fractionating 450 every 10 s, is represented by a blue circle in Fig.6. The related conditions are listed in Table 451 2. 12 fractions were collected between 1 and 2 min. The gradient time in the second 452 dimension was set at 10.2 min so that the total analysis time was close to 150 min. Under 453 such conditions, the calculated effective peak capacity is 2600, much higher than in on-line 454 RPLC x SEC (<1700) whereas the dilution factor is quite similar to the one calculated for 455 setting #1 (27 vs 25).

456 Considering the huge number of runs in on-line RPLCxSEC without any significant gain in 457 effective peak capacity or in sensitivity compared to off-line SECxRPLC, on line RPLCxSEC was 458 abandoned and off-line SECxRPLC was definitely selected to analyze complex samples 459 coming from the petroleum industry.

460 **3.3.** Analysis of the SARA fractions by SECxRPLC-ICP-MS/MS

461 SARA fractions were analyzed by off-line SECxRPLC-ICP-MS/MS with conditions listed in 462 Table 2. Fig.7 shows the 2D-contour plots for the fractions of aromatics, resins and 463 asphaltenes considering the sulfur and vanadium elements. As told before, this 2D-set-up 464 associates hydrophobicity property to mass property. Large compounds, early eluted in SEC 465 are strongly retained in RPLC, likely due to the presence of a large number of carbons. 466 Unfortunately, too much dilution in LCxLC (as above discussed) prevented from detecting 467 nickel, present at a very low level. For the same reason, vanadium could not be detected in 468 the aromatic fraction. 2D-contour plots are significantly different depending on both the 469 fraction and the element. For the asphaltene fraction, in case of both sulfur (Fig.7c) and 470 vanadium (Fig.7f), whereas there is no baseline separation in SEC, a bimodal distribution 471 with baseline separation appears in RPLC for the most retained compounds. This suggests

472 that both sulfur and vanadium compounds are present in two different families differing by 473 their hydrophobicity. Structural identification by NMR as well as LCxLC-MS analysis should be 474 carried out to get additional information on these compounds, which should be of great 475 interest for the petroleum industry.

476 In order to underline the main differences between the SARA fractions, the contours of the 477 2D-contour plots are overlaid for sulfur (Fig.8a) and for vanadium (Fig.8b). As can be seen, 478 each SARA fraction has its own contour, with a form different depending on the fraction. In 479 case of sulfur as example (Fig.8a), the form related to aromatics suggests the presence of 480 lighter compounds compared to resins and asphaltenes. It can also be noted that the 481 contour of resins is included into the one of asphaltenes both in case of sulfur and vanadium. 482 The peak present at the top-left of Fig.8e is noticeable. It is likely due to porphyrin 483 structures, widely present in the asphaltene fraction. Such contours obtained by SECxRPLC-484 ICP-MS/MS could be very useful in the future to compare the fractionation performance of 485 SARA process which may vary from one laboratory to another.

### 486 **4. Conclusion**

487 The objective of this work was to develop a two-dimensional separation method, coupled to 488 elemental detection, for analyzing complex petroleum samples. A high separation power 489 being mandatory for such complex samples, we first evaluated the potential of one-490 dimensional separation (SEC or RPLC), and then we pointed out that 2D-separations allowed 491 to achieve much higher peak capacities but at the cost of higher dilution. An effective peak 492 capacity of 2600 could indeed be achieved in less than 2.5 h. Both off-line and on-line LCxLC 493 separations were compared using a pareto-optimality approach with the aim of maximizing 494 the peak capacity while minimizing the dilution factor in a given analysis time. The best 2D-495 conditions in term of peak capacity were found in off-line SEC x RPLC, also considering the 496 huge number of runs required in on-line RPLC x SEC.

To the best of our knowledge, such combination of SEC and RPLC, operated in a comprehensive off-line mode and hyphenated to ICP-MS/MS, is the most advanced tool, without any equivalent in the literature, for the speciation of vanadium, nickel and sulfur in petroleum samples. 501 SEC as first dimension allows the separation according to the molecular weight of the 502 analytes within a range of 1000 to 30000 g/mol. RPLC as second dimension allows the 503 separation of the molecules according to their hydrophobicity making this coupling very 504 attractive. By coupling these two different retention mechanisms, the species contained in 505 petroleum fractions could be distributed over the entire elution space. This 2D-method 506 hyphenated to ICP-MS/MS could achieve the speciation of vanadium, sulfur and nickel 507 within a single run.

508 The best 2D-conditions were applied to the characterization of SARA fractions. The metal 509 distribution shows that larger compounds (short retention times in SEC) are more 510 hydrophobic (high retention times in RPLC). Whereas heavy masses are not well separated in 511 SEC alone, they are partly separated in RPLC making the combination of both techniques of 512 great interest.

513 In the future, it could be possible to apply this analysis method to more complex samples, 514 such as non-fractionated petroleum samples coming from refining units.

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### 684 **Figure Captions**

685 Figure 1: Scheme of the SARA fractionation of a vacuum residue (VR).

686

687 Figure 2: Schematic representation of the instrument setup in off-line SECxRPLC-ICP-MS/MS

688 (tubing dimensions are given in the experimental section).

689

Figure 3: Overlaid separations of an atmospheric residue (AR Venezuela) in SEC-ICP-MS/MS with specific detection of sulfur, vanadium and nickel. Conditions: (a) APC XT 45 column (150 x 4.6 mm, 1.7  $\mu$ m) and (b) APC XT 125 column (150 x 4.6 mm, 2.5  $\mu$ m). Other conditions given in the experimental section.

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Figure 4: Separation of 8 polystyrene standards (contained in 2 different solutions) in SEC-UV (254 nm). The green dotted curve represents the SEC calibration curve. Conditions: APC XT 125 column (150 x 4.6 mm, 2.5  $\mu$ m). 5  $\mu$ L injected. Other conditions given in the experimental section.

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Figure 5: Overlaid separations of SARA fractions in (a, b, c) SEC-ICP-MS/MS and in (d, e, f) RPLC-ICP-MS/MS with specific detection of (a, d) Sulfur, (b, e) Vanadium and (c, f) Nickel. SEC conditions: APC XT 125 (150 x 4.6 mm, 2.5  $\mu$ m) column; Mobile phase: THF. 0.8 mL/min; 30 °C; 15  $\mu$ L injected. RPLC conditions: Acquity BEH C18 (50 x 2.1 mm, 1.7  $\mu$ m) column; A: 80/20 ACN/H<sub>2</sub>O; B: THF; 1 % B to 99 % B in 15.2 min; 0.8 mL/min; 30 °C; 5  $\mu$ L injected. Flow splitter prior to ICP-MS/MS (1:1). Peak of 2,3,7,8,12,13,17,18-Octaethyl-21H,23H-porphin in grey dotted line.

707

Figure 6: Full pareto plots (red triangles) of dilution factor versus effective peak capacity for an analysis time of 150 min in on-line RPLCxSEC ( $\gamma$ =1). The pareto-optimal front is represented in red dotted line. The conditions of setting #1 to #5 are listed in Table 1. The

- blue circle corresponds to the optimized set of conditions in off-line SECxRPLC (listed in Table
- 712 2). See text for more explanations.
- 713
- 714 Figure 7: SECxRPLC-ICP-MS/MS analysis of SARA fractions with specific detection, of (a, b, c)
- 715 Sulfur and (d, e, f) Vanadium: (a, d) aromatic, (b, e) resin and (c, f) asphaltene fractions. See
- 716 conditions in Table 2.
- 717
- 718 Figure 8: Overlay of the SECxRPLC-contours of aromatic (green, dotted line), resins (blue,
- solid line) and asphaltene (red, dashed line) fractions with ICP-MS/MS specific detection of
- 720 (a) Sulfur and (b) Vanadium. See conditions in Table 2.















