

Ring-opening (co)polymerization of γ -butyrolactone: a review

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1	Ring-opening ((co)polymeri	zation of γ -butyrolactone: a review			
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11 12 13	ABSTRACT					
14 15 16 17 18 19 20 21 22 23	With increased environment concerns and the rising demands for sustainable polymers, <i>e.g.</i> degradable polymers and chemically recyclable polymers, studies on ring-opening polymerization (ROP) of cycle esters have been developed during last decades. Biorenewable five-membered γ -butyrolactone (γ BL) could be a desirable feedstock for the chemical synthesis of poly(γ -butyrolactone) (P γ BL) or for the incorporation of γ BL units into polyester chains in order to modify their properties. Although γ BL is traditionally considered to be "non-polymerizable", some progresses were recently made in ROP of γ BL. This mini-review is thus specially focused on the ROP of γ BL and its copolymerization with other cyclic esters.					
23 24	KEYWORDS					
25 26 27 28	γ-butyrolactone; polyest		olymerization			
29	GRAPHICAL ABSTRACT					
		ROMt ROMt/Urea ROH/Lanthanide Al, Sn, Sm, La der.	Anionic or Coordination			
	(+ cyclic ester)	<i>t-</i> BuP₄/ROH <i>t-</i> BuP₄/Thiourea CTPB/Urea NHO/LiX	——➤ PγBL or PγBL-copolyesters			
		FSO ₃ H ROH/CF ₃ SO ₃ H	Organic systems			
20		ROH/BF ₃ •Et2O MtCl ₃ (Fe, Al) AlEt ₃ /H ₂ O	Cationic			

1 INTRODUCTION

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Aliphatic polyesters are a compelling class of polymers considering their widespread 3 applications in different areas, thanks to their biodegradability and biocompatibility.¹⁻⁴ They 4 can be obtained either by polycondensation of diols with diacids or diesters, of hydroxyesters 5 or hydroxyacids, or by ring-opening polymerization (ROP) of cyclic esters. The latter has been 6 7 demonstrated to be a powerful strategy to synthesize polyesters with various macromolecular architectures and properties in a controlled manner.⁵⁻⁸ Among the diversity of lactones, the five-8 membered γ -butyrolactone (γ BL), a renewable monomer derived from succinic acid, ranked as 9 a top biomass-derived chemical, could be an alternative for the chemical synthesis of 10 11 biopolyester, poly(γ -butyrolactone) (P γ BL), a structural equivalent of poly(4-hydroxybutyrate) (P4HB), which is obtained from a bacterial fermentation process.⁹ Moreover, it was 12 demonstrated that the incorporation of vBL into polyesters resulted in an enhanced 13 biodegradability and flexibility.¹⁰ 14

Compared to the commonly utilized lactones having high strain energy, γ BL is traditionally 15 considered as "non-polymerizable", due to the low strain energy of the five-membered ring that 16 brings a too small negative change of enthalpy ($\Delta H_{\rm p}$) to overcome a large negative entropic 17 change (ΔS_p) of its ROP.¹¹⁻¹⁴ It is then difficult to obtain high molar mass PyBL via a simple 18 chemical synthesis process. As early as the 30s to the 50s, attempts to polymerize yBL revealed 19 unsuccessful.^{15,16} In the 60s, oligomers of PyBL were synthesized under extreme reaction 20 conditions (e.g. 20,000 atm, 160 °C) or through catalysis with Lewis acid for long reaction 21 time.¹⁷ Thus, ROP of yBL under mild conditions remained a challenge in polymer synthesis for 22 decades. Since a couple of years, there is a breakthrough in ROP of yBL, which can now be 23 24 performed at low temperature (below the ceiling temperature (T_c)) and high monomer concentration, to yield high molar mass PyBL with linear or cyclic structures.¹⁸⁻²⁴ Ring-opening 25 copolymerization (ROCP) of yBL and other lactones with high ring strain energy (or cyclic 26 ether) is another pathway to avoid its "non-polymerizability" (Fig. 1). Several examples have 27 been described with different catalysts under varied conditions. 28

In this mini-review, we thus intend to summarize the studies and results on ROP and ROCP of

 γ BL. The different catalysts described in the literature will be presented and the recent progress

31 will be emphasized. A variety of metal-based systems and organic compounds are employed as

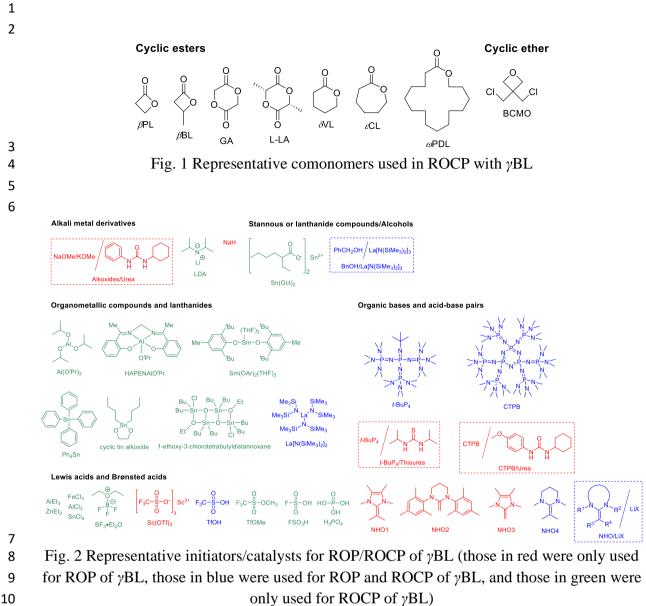
32 catalysts/initiators in ROP/ROCP of γ BL (Fig.2), which can be classified as alkali metal bases,

other organometallics, organic bases, Lewis acids and Brønsted acids. Bimolecular catalytic
 systems which consist of both an acid (or hydrogen donating) and a basic (hydrogen accepting)

component have also been utilized for the synthesis of $P\gamma BL$. Up to now, for the systems mentioned above, lanthanides, organic bases and different acid-base pairs are proved to be most efficient initiator/catalyst systems for ROP/ROCP of γBL , all of them are performed at low

38 temperature and high monomer concentration.

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RESULTS AND DISCUSSION

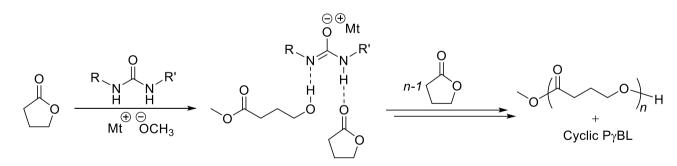
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1 Alkali metal derivatives as initiators

Low reaction temperature and high monomer concentration are favorable for the ROP of γ BL 5 6 due to the low ceiling temperature (T_c) of such a monomer. The bulk polymerization of γBL was shown to proceed at -40 °C using potassium or sodium methoxide (MtOMe) with low 7 monomer conversions up to 25% after a few hours.²³ Working in tetrahydrofuran (THF) at -50 8 °C was even worse as only 4% conversion was reached.²⁵ PEG-*b*-PyBL block copolymers could 9 be also prepared in low yields starting from poly(ethylene glycol) macroinitiator deprotonated 10 by NaH followed by polymerization of *y*BL in dichloromethane/THF (DCM/THF) mixture. 11 This copolymerization was actually working at room temperature due to the presence of the 12 second cyclic ester which is mandatory to stop any backbiting reaction.²⁶ Lithium 13 diisopropylamide in dioxane was also shown to copolymerize at 25 °C *ε*-caprolactone (*ε*CL) 14 15 and yBL with up to 26% incorporation of the second monomer into the copolymer after ringopening.27 16

Adding ureas to NaOMe enhanced the reactivity of the active species making the 17 polymerization feasible in bulk at -20 °C with up to 70% monomer conversion in 2 hours.²³ 18 Using KOMe with various ureas in THF at -50 °C was less efficient in terms of monomer 19 conversion.²⁵ In any case, urea anion is believed to both activate the alcohol initiator and γ BL 20 before the polymerization following an anionic mechanism (Scheme 1). Such type of binary 21 catalysts achieved better ROP control and monomer conversions than alkali metal alkoxides 22 alone. Moreover, alkaline urea bearing electron-donating groups are exhibiting the lower 23 activation barrier according to thermodynamic calculation, and should possess a higher reaction 24 efficiency.²³ 25

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Scheme 1: ROP of γ BL by a metal alkoxide/urea system²³

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2 Stannous or lanthanide compounds associated to alcohols

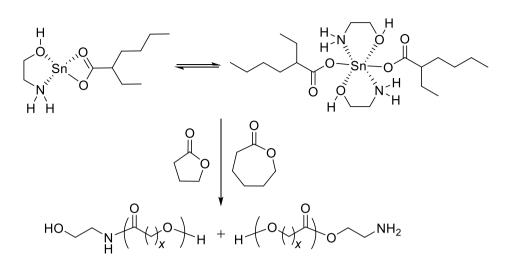
Tin(II) octanoate (Sn(Oct)₂) in the presence of ethanolamine was used to synthesize poly(ε caprolactone) including randomly distributed γ BL units (16 mol%). It was shown that both the

-OH and -NH₂ groups of the ethanolamine were linked to the Sn center forming a new complex
 able to perform the copolymerization initiated by those 2 functions (Scheme 2).²⁷ This result is

1 suggesting an anionic ring-opening polymerization process comparable with the nucleophilic

2 mechanism observed with alkali metal alkoxides used as initiators.

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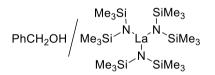
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Scheme 2: Ethanolamine-initiated ROCP of ε CL and γ BL catalyzed by Sn(Oct)₂²⁷

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In the same vein, ROP of yBL, that employed benzyl alcohol (PhCH₂OH, BnOH) as initiator, 8 9 tri[N,N-bis(trimethylsilyl)amide] lanthanum(III) (La[N(SiMe_3)_2]_3) as catalyst, and high concentration of yBL, was achieved in THF at -40 °C with a yield up to 43% in half a day 10 (Scheme 3).¹⁸ Linear and cyclic PyBL structures were shown to co-exist and to depend on the 11 12 catalyst/initiator ratio. Intramolecular back-biting occurs in the La-OCH₂Ph-initiated ROP, but in a much lesser extent than the ROP initiated by La-N(SiMe₃)₂ alone which will be discussed 13 in the next section. Effective copolymerization of γ BL with ε CL and δ -valerolactone (δ VL) at 14 low temperatures yielded a series of relatively high molar mass copolyesters with high levels 15 of γ BL incorporation (8 to 84%).²⁸ The copolyesters exhibited random structure with a high 16 content of *y*BL. 17

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Scheme 3: BnOH/La[N(SiMe₃)₂]₃ system used for ROP/ROCP of γ BL^{18,28}

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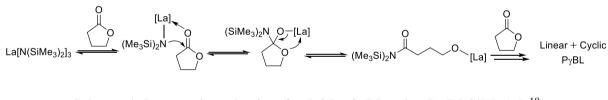
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Organometallic compounds and lanthanides as catalysts

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Organometallic compounds and lanthanides were also proposed without any addition of protic species. A coordination-insertion mechanism is thus expected. Tentative copolymerization of γ BL with glycolide or β -propiolactone (β PL) were performed using zinc chloride (ZnCl₂) or aluminum isopropoxide (Al(OⁱPr)₃) without real success.^{29,30} Using aluminum isopropoxide trimer at room temperature, in the 90s Penczek and Duda could prepare poly(ε -caprolactone*co-y*-butyrolactone) copolymers with molar masses up to 30 000 g/mol and containing up to 43

- mol% of yBL repeating units. Noteworthy, the molar masses were controlled by the 1 concentrations of the consumed comonomers and the starting concentration of the aluminum 2
- initiator.31-33 3
- Tetraphenyl tin catalyst revealed its efficiency at 140 °C for preparing statistical poly(y-4
- butyrolactone-co-L-lactide) copolyesters with molar masses as high as 70 000 g/mol. The 5
- maximum yBL content obtained was around 17%.^{10,34} Cyclic tin alkoxide was also showing 6
- some activities to synthesize *y*BL-based copolymers with the same limitations.³⁵ 7
- 1-Ethoxy-3-chlorotetrabutyldistannoxane was able to copolymerize γ BL with β -butyrolactone 8
- (βBL) at 100°C in bulk.³⁶ The amount of γBL in the copolymer is highly dependent on the 9
- monomer feed ratio going from 6% to 35% for a molar ratio of $\beta BL/\gamma BL$ going from 90/10 to 10
- 10/90 respectively. Number-average molar mass $(\overline{M_n})$ and polymerization yields decreased 11
- from 96 000 g/mol and 96% to 2700 g/mol and 13% with the increase of the amount of yBL in 12
- the monomer feed (mol%) from 10% to 90%. 13
- The samarium(II) aryloxide complex $Sm(OAr)_2(THF)_3^{37}$ or a samarium iodide based complex³⁸ 14
- 15 showed some activity for the ROCP of γ BL and ϵ CL at 20 °C. The formation of ϵ CL- γ BL
- copolymers without yBL blocks and limited yBL conversion were observed with this system. 16
- 17 Similar conclusions were drawn when using an aluminum Schiff's base complex
- HAPENALO^{*i*}Pr with calculated reactivity ratios equal to $r_{eCL}=19.4$ and $r_{\nu BL}=0.11$, confirming 18 the presence of long sequence of ε CL units in the copolymer.²⁷ 19
- The ROP of γ BL using La[N(SiMe_3)_2]_3 alone was also shown to synthesize P γ BL in a few
- 20
- percent yield when working at high monomer concentration and -40 °C (Scheme 4). A typical 21
- coordination-insertion mechanism for chain initiation and propagation steps was proposed with 22
- the formation of linear and cyclic polymers due to intramolecular back-biting.^{18,28} 23
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Scheme 4: Proposed mechanism for ROP of γ BL using La[N(SiMe_3)_2]_3¹⁸

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4 Organic bases and acid-base pairs as initiators/catalysts

Since the description in 2001 of the first nucleophilic organocatalyzed ROP of lactide³⁹, lots of 31 organocatalytic systems have been studied for the ROP of cyclic esters.⁴⁰ The phosphazene base. 32 1-tert-butyl-4,4,4-tris(dimethylamino)-2,2-bis-[tris(dimethylamino)phosphoranylidenamino]-33

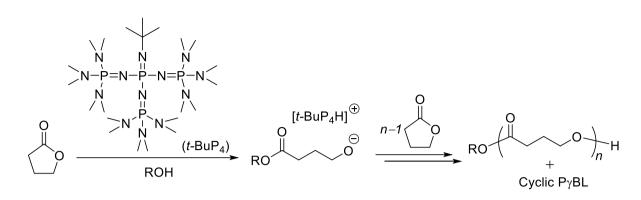
 $2\lambda^5$, $4\lambda^5$ -catenadi(phosphazene) (t-BuP₄) is one of them and is shown to achieve the synthesis of 34

metal-free PyBL.¹⁹ The polymerization is performed at high monomer concertation and low 35 temperature (-40 °C). Two different mechanisms are proposed by E. Chen and coworkers 36 depending on the use of an alcohol as initiator or not. The superbase can directly initiate the 37 polymerization by deprotonation of γ BL to generate a reactive enolate species. But the most 38

39 efficient method is to deprotonate an alcohol such as BnOH by the organic base and get high molar mass polymers in high yields (Scheme 5). Linear and cyclic PyBL were obtained in both 40

cases. ROCP of γ BL with ε CL and δ VL following the same approach was also successful.²⁸ 41

- 1 Noteworthy, the organic catalyst system based on *t*-BuP₄/BnOH afforded the copolyesters with
- 2 high γ BL incorporation (42 to 80%) at a relatively low γ BL/ ϵ CL feed ratio (3 or 4/1).
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Scheme 5: *t*-BuP₄/alcohol system as initiating species for ROP of γ BL¹⁹

8 Cyclic trimeric phosphazene base (CTPB, Scheme 6) was also proposed as an organocatalyst for ROP of *y*BL.²⁰ CTPB was said inactive in the absence of any alcohol whereas it serves as a 9 highly efficient system in the presence of BnOH in toluene at -60 °C to offer well-defined PyBL 10 with high monomer conversion (up to 98% in 4 hours). The mechanism proposed is similar to 11 12 the one involving *t*-BuP₄/BnOH initiating system (Scheme 5). The ion pair [BnO⁻····CTPBH⁺] 13 can polymerize yBL and the bulky counter-ion seems to prevent the back-biting reaction and therefore producing only PyBL with linear structures. In comparison with alkali metal alkoxides 14 discussed previously, this system showed a better efficiency probably due to its improved 15 solubility in the reaction medium. Block copolymers of yBL and L-lactide (LLA) were prepared 16 with the same phosphazene base via sequential ROP of γ BL and LLA.⁴¹ 17

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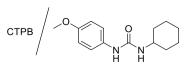




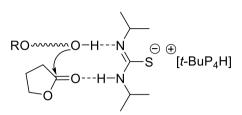
- 21
- Scheme 6: Cyclic trimeric phosphazene base (CTPB) for ROP/ROCP of γ BL^{20,25,26}
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CTPB/ureas binary organocatalysts were also studied for the ROP of γBL^{25} . Using 1cyclohexyl-3-(4-methoxyphenyl) urea, a urea bearing unsymmetrical and electron-donating substituents (Scheme 7), P γ BL contained linear and cyclic structures with $\overline{M_n}$ up to 35 000 g/mol, four times higher than CTPB alone, was prepared. The mechanism involved is similar to the one described for alkali metal alkoxide / urea systems (Scheme 1).

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Scheme 7: CTPB/urea system used for ROP of γBL²⁵
A dual organocatalysts based on the combination of *t*-BuP₄ and symmetrical thioureas bearing
electron-donating groups was also demonstrated as an efficient organocatalytic system to
synthesize linear PγBL with high polymerization rates (up to 80% monomer conversion in 4
hours) at low temperature (Scheme 8).²²



Scheme 8: *t*-BuP₄/thiourea system for the ROP of γ BL²²

12 13 *N*-heterocyclic olefins (NHOs) were also recently used for the polymerization of γ BL in bulk 14 at -36 °C. Polyesters with a mixture of cyclic and linear structures were obtained only when an initiator (BnOH) was initially added, meaning that a zwitterionic polymerization cannot 15 occur.²¹ 70% monomer conversion could be reached after 2 days and polymers with $\overline{M_n}$ up to 16 7 000 g/mol with a dispersity around 1.8 were observed. The addition of a Lewis acid such as 17 18 lithium halides (LiX) was shown to retard/decrease the backbiting reaction by transesterification and therefore the formation of macrocycle polymers. Random copolyesters 19 (with ω -pentadecalactone, ε CL and δ VL as comonomer) could also be prepared at low 20 polymerization temperature in the presence of an alcohol as initiator with a yBL content in 21 copolymers reaching 22%.⁴² 22

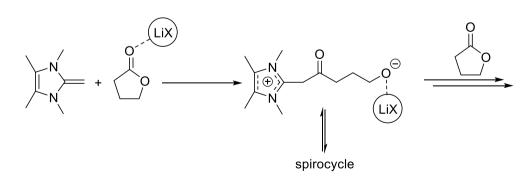
Interestingly, the polymerization could occurred also without any alcohol but only in the presence of a highly nucleophilic NHO, in agreement with a zwitterionic mechanism (Scheme 9).²¹ In the absence of any initiator, one can note that the enolization of the lactone is favored over nucleophilic ring-opening when a sterically hindered but strongly basic NHOs is used. The typical anionic polymerization mechanism observed was proposed (Scheme 10).²¹

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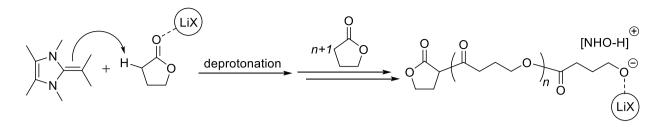


Scheme 9: Zwitterionic ROP of *y*BL by NHOs/LiX system²¹

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Scheme 10: Deprotonation and ROP of *y*BL by strongly basic NHO/LiX²¹

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4 Lewis acids and Brønsted acids

7 Cationic ROCP of γ BL was far less studied than anionic or coordination-insertion 8 polymerization. Nevertheless, the first paper dealing with cationic ROP of γ BL was published 9 in 1951.⁴³ Indeed, Meerwein used tertiary oxonium salts (based on boron Lewis acids) to 10 produce merely dimers and trimers.

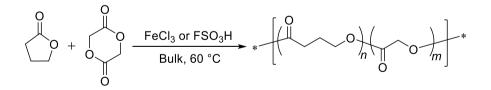
11 Later, triethylaluminium associated to water (AlEt₃-H₂O) revealed an effective catalytic system 12 for the copolymerization of γ BL and β PL, whereas diethylzinc associated to water (ZnEt₂-H₂O) 13 was only able to achieve the homopolymerization of β PL.²⁹ Up to 29.5% of γ BL could be

14 incorporated and reactivity ratios were determined to be $r_{yBL}=0.36$ and $r_{\beta PL}=18$.

15 Copolymerization of 3,3-Bis(chloromethyl)oxetane (BCMO) and γ BL were performed in 16 toluene at room temperature with Tin(IV) chloride (SnCl₄) and BF₃•Et₂O.⁴⁴ Alternating 17 copolymers with low yield were produced. This is the only paper about copolymerization of 18 γ BL and cyclic ether as cyclic lactones are usually used as comonomer.

In the 80s, Kricheldorf showed that iron(III) chloride (FeCl₃), aluminium (III) chloride (AlCl₃) BF₃•Et₂O and fluorosulfonic acid (FSO₃H) were able to catalyze the random copolymerization of γ BL and glycolide at 60 °C in bulk with an incorporation of γ BL up to 30% with FeCl₃ (Scheme 11).³⁰ It was also shown that an increase of the amount of γ BL in the monomer feed decreased significantly the polymerization yield. On the contrary, ZnCl₂, Al(O'Pr)₃ and dibutyldimethoxytin (*n*Bu₂Sn(OMe)₂) were only able to achieve the homopolymerization of glycolide.

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Scheme 11: Acid-catalyzed ROCP of yBL and glycolide³⁰

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31 Copolymerization of γ BL and β BL has been performed with boron trifluoride diethyl etherate

32 ($BF_3 \cdot Et_2O$), trifluoromethanesulfonic acid (CF_3SO_3H) or methyl trifluoromethanesulfonate in

bulk at room temperature for 7 days, whereas AlCl₃ and antimony(III) fluoride (SbF₃) were

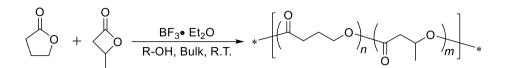
34 shown to be ineffective (Scheme 12).⁴⁵ Combination of γ BL and β BL leads to the random

poly(γ BL-*co*- β BL) ($\overline{M_n}$ =1800-4400 g/mol, D=1.3-1.8) whose structure is identical to that of

poly(hydroxy alkanoate)s produced by micro-organisms. With BF₃•Et₂O, the incorporation of

1 γ BL increases with the feed ratio (γ BL/ β BL) and reaches 56% at a molar ratio of 90/10 2 (γ BL/ β BL). Determined reactivity ratios were equal to $r_{\gamma BL}=0.48$ and $r_{\beta BL}=0.58$. It is proposed 3 that adventitious water contained in the reaction medium served as the initiator by reacting with 4 BF₃-activated monomers. Lauryl alcohol was also used as an initiator.

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Scheme 12: Lewis acid-catalyzed ROCP of γ BL and β BL⁴⁵

10 CF₃SO₃H was also shown to catalyze the ROP of γ BL initiated by methanol under high pressure 11 (800-1000 MPa) at 40 °C.⁴⁶ The $\overline{M_n}$ of obtained P γ BL were in the range of 6000-8000 g/mol 12 ($D\approx1.5$). Scandium trifluoromethanesulfonate revealed also able to catalyze the 13 homopolymerization of γ BL in similar conditions.

14 Copolymers of γ BL and ε CL have been synthesized with phosphoric acid at 200 °C after 3 days. 15 Semi-crystalline copolymers ($\overline{M_n}$ =17 800 g/mol) with a melting temperature of 48 °C was 16 obtained.⁴⁷

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18 5 enzymatic-catalyzed ROP of γBL 19

- More than 20 years ago, lipases have also been employed as catalysts for the ROP of γ BL. For instance, P γ BL has been obtained with Porcine Pancreatic lipase or lipase PS30 from *pseudomonas cepacia* after 18 days at 60 °C with a degree of polymerization (*DP*) around 10.⁴⁸ Copolymers with ε CL were also prepared with nevertheless a low incorporation of γ BL.⁴⁹ More recently, the use of immobilized lipase B from candida Antarctica in ionic liquids has led to the oligomerization of γ BL (*DP*=5).⁵⁰
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27 6 Miscellaneous catalytic systems

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Tin(IV) ion-exchanged montmorillonite has been used for the polymerization of γ BL and its copolymerization with δ VL at room temperature. For the homopolymerization, dimers and trimers were mainly obtained. For the copolymerization, *DP* around 4-6 were obtained with a

32 low incorporation of γ BL.⁵¹

33 The copolymerization of γ BL with (di)ethylene glycol catalyzed by activated clay in xylene at

- reflux was also studied. Oligomers were obtained and served as precursors for polyurethane synthesis.⁵²
- 36 It was also shown that even in the absence of any catalyst, it was possible to copolymerize γ BL
- with L-lactic acid or glycolic acid at 200 °C in bulk.^{53,54} Molar masses were below 2500 g/mol
- for L-lactic acid and below 5200 g/mol for glycolic acid with 10 to 20% of *y*BL incorporated
- in the copolymer.
- 40
- 41 CONCLUSION

2 The ROP of γ BL has been considered for a long time to be impossible or hardly possible.

- 3 Nevertheless, it is reported in this review the recent progress that allow to control its ROP
- 4 process to yield PyBL with high molar mass especially with alkali metal alkoxide / urea systems
- 5 in relatively mild reaction conditions. Anionic and coordination-insertion polymerizations have
- 6 been more studied than cationic ones. Low reaction temperatures remain compulsory to perform
- 7 the homopolymerization of γ BL as well as high initial monomer concentration.
- 8 The ROCP of γ BL with other cyclic esters has been more studied than its homopolymerization.
- 9 In this case, it was shown that γ BL could be incorporated even if the polymerization was not
- 10 performed at low temperature.
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