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Numerical investigations and experimental measurements on the structural dynamic behaviour of quasi-periodic meta-materials

S. Timorian^{1,2}, M. Ouisse², N. Bouhaddi², S. De Rosa¹ and F. Franco¹

¹ Laboratory for Promoting experience in Aeronautics Structures Department of Industrial Engineering —Aerospace Section University of Naples Federico II, Napoli, via Claudio 21, 80125, Italy.

² Femto-ST Institute Department of Applied Mechanics Univ Bourgogne Franche-Comté, Besancon, 25000, France

Abstract

The periodic structures have various applications in vibroacoustic engineering fields since they introduce frequency band effects due to the periodic discontinuities in the geometrical or material configurations: this can lead to increased performances. This paper is focused on the analysis of quasi-periodic structures: instead of using strictly repeated patterns, a certain degree of irregularity is introduced. Quasi-periodic lattices are defined as assemblies of two different elements in two directions. The assembly follows a Thue-Morse Morphism sequence which results in asymmetry in both directions. Numerical studies and experimental measurements on two-dimensional periodic and quasi-periodic lattices are thus performed. First validations are carried out by comparing the quasi-periodic lattice modelled by using finite element model with a prototype manufactured by laser machine. The wave characteristics in quasi-periodic lattice introduce elements of novelty for designing wider frequency stop bands in low frequency ranges.

Keywords: Quasi-periodic structures, band diagram, frequency stop-band, forced response, metamaterials

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¹Corresponding author: Safiullah Timorian email: safiullah.timorian@gmail.com

1 1. Introduction

Recent literature review shows the design of metamaterials as one of the central topics in the vibroacoustic analysis of periodic media. There are interesting subjects in the literature linked to the current investigation which is intended mainly to the design of new architectured metamaterials (i.e. lightweight, easy-to-manufacture, and low frequency stop band properties, noise and vibration reduction)[1], [2].

Periodic structures create stop bands effect due to the geometrical and/or material impedance mismatches that can result in great vibroacoustic performances. In terms of material properties, there are various cases that show in-plane and out-of-plane elastic properties. For example the dynamical behaviour of a 2D periodic waveguide, which exhibits in-plane elastic properties (Young's and shear modulus) compared to out-of-11 plane ones, are described in terms of elastic wave propagation in [3, 4]. The possibility 12 of designing such smart materials or structures, that can partially reduce mechanical 13 waves on certain frequency ranges, is addressed in [5, 6, 7]. Geometrical discontinuity 14 also plays a central role in creating stop band effects; as an example, sandwich beams 15 with periodic auxetic core, exhibiting impedance mismatch generated by varying elas-16 tic and mass properties of the core, are able to produce stop band effects [8, 9]. More 17 complex shapes like star shaped honey-combs can be designed to provide frequency 18 stop band behaviour in low frequency regimes [10]. 19

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The quasi-periodicity concept which is investigated in this paper can be interpreted 21 as a certain degree of irregularity introduced in a periodic pattern. According to the lit-22 erature, there are numerous examples of disordered periodicities and/or uncertainties in 23 real structures, like bridges with column spans, and array of fuel tanks interconnected 24 with each other by flexural links. The issues of the non-perfect periodicity in real struc-25 tures can also be attributed to errors in manufacturing processes [11]. The presence of 26 defects and imperfections in geometric and constitutive properties of the structures is 27 generally referred as disorder [12]. Numerical solutions of these types of disordered 28 systems can lead to the need of full stochastic approaches [13]. When the irregularity 29 is localized in space (a 'defect in the periodic arrangement), phenomenon of Anderson 30

localization may occur, evidencing that the vibration propagation in a structure is not
entirely regular and that could be impeded by the irregularities, giving rise on the average to an exponential decay of vibration level [14, 15]. They also demonstrates an
example of a string with regular and irregular spacing of added masses in order to use
it as a sort of passive vibration control.

On the other hand, the imperfections can be engineered and used as design parameters to tailor the dynamic behaviour. Among others, sequences of impedance mismatches built on numerical series like Fibonacci, Thu-Morse or Rudin Shapiro can be considered as design templates for the engineered irregularity [16].

Hou et al., [17], stated that robust quasi-periodic design may offer new vibroacoustic 40 properties to the structures. This robust design refers to the investigation of the trans-41 mission properties and the frequency spectra of a Fibonacci composite material with 42 different thickness ratio of two layers. Similarly Aynaou et al. investigated theory of 43 acoustic wave propagation on 1D phononic band gap structures made of slender tube 44 loops pasted together with slender tubes of finite length following Fibonacci sequence 45 [18]. In another example similar topological configuration of Fibonacci and Thue-46 Morse sequences are investigated with an experimental observation of the phononic 47 scattering band structure in 1D quasi-periodic systems[19]. A 1D bar is designed using 48 Fibonacci sequence for stop band distribution and prestress effects by [20, 21]. 49

The current work is based on the analysis of quasi-periodic 2D structures. A deterministic approach is taken into account to introduce a two directional Thue-Morse sequence for creating a quasi-periodic meta-material to improve the vibroacoustic performances. In the literature there are various examples of 1D quasi-periodic systems for the dynamic analysis; on the contrary, 2D quasi-periodic systems are very rare. Some sequences are intrinsically ready to be used for 2D cases as the Thue-Morse, while others like Fibonacci are well adapted to the 1D cases.

In this paper, two dimensional lattices are built with the conventional finite element method (FEM) to comply with the Thue-Morse sequence in order to explore the opportunities offered in terms of reduction of the forced response in some frequency bands[22, 23]. Specifically, the work presents modified versions of star-shaped concave unit cells. The tailored quasi-periodicity is defined by invoking a bi-directional Thue-Morse Morphism sequence on the meta-material. The geometrical impedance mismatch results in asymmetry and follows a combination of two different star-shape elements by variation of different corner angles. The main target of the study is the design of structural stop band/filters in order to isolate maximum vibration level in some frequency ranges.

The contents of this paper is structured as follows. In section 2, quasi-periodic structure is presented. Section 3 introduces the Wave Finite Element Models: dispersion analysis. On the contrary, in section 4, experimental results are validated. Section 5 describes the structural dynamic analysis using Finite Element models. A closing section summarise the conclusion of this work.

73 2. Quasi-periodic structures

In this paper the focus is on the application to 2*D* domains of the Thue-Morse sequence for introducing irregularity in both directions. In this section a possible approach is presented to analyse the vibration performances of quasi-periodic 2*D* structures.

Quasi-periodic structure section contains three sub-sections. The first one is dedicated to the cells description, followed by the second sub-section that introduces the Thue-Morse Morphism sequence, while the third sub-section concludes with the periodic sequence.

82 2.1. Cells

The waveguide is a star-shaped lattice. The meta-material is made of two different
unit cells (A and B). Fig. 1 shows the geometry of the two cells inspired from [24].
The difference between the two unit cells is in the angles α, which defines the corner
opening in the concave shape.

⁸⁷ Unit cells A and cell B have a side of 22 *mm*, and the internal core with star shape is ⁸⁸ $20 \times 20mm^2$. The thickness of the base plate is 3 mm and the wall thickness of the cells ⁸⁹ is 1*mm*. Cell A has an angle $\alpha_A = 30^\circ$ and cell cell B has an angle $\alpha_B = 20^\circ$. The an-⁹⁰ gles are variables of the sequences according to the generating order of the developed

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Figure 1: Meso-scale unit cell A and B preliminary design stage

sequence. Cells A and B will be arranged in a specific sequence presented in the next
 section.

The properties of material used in the entire presented work are given in Tab. 1 Shell elements with free triangular mesh are used in the FE model. Each unit cell has a total of 28 nodes, where only 8 nodes are connected with the adjacent element along x and y directions. In addition each node has 6 degrees of freedom.

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Table 1: Material propertie

Material	Polymer
Modulus of elasticity(Pa)	$1.68 imes 10^9$
Density $(kg \cdot m^{-3})$	818
Poisson's ratio	0.38
Structural loss factor	2.5 %



Figure 2: 2D mesh of cell-A and cell-B

98 2.2. Thue-Morse Morphism sequence

The Thue-Morse sequence is based on binary arrays. Starting from a 1*D* example, the sequence can be derived by a function *s* from the set of binary sequences to itself by replacing every *A* in a 1*D* sequence with *AB* and every *B* with *BA* [25]:

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$$s(x,y) = s(x)s(y). \tag{1}$$

Eq.1 defines a map *s* for all strings *x*, *y*. Defining the Thue-Morse morphism s(A) = AB, leads to the relations for increasing the quasi-periodicity pattern in one direction. The associated sequence starts with *A* then *AB*, *ABBA*, *ABBABAAB*, and so on, [26].

¹⁰⁶ Considering the sequence in 2*D*, the first order starts from a 2×2 matrix containing ¹⁰⁷ [*A*,*B*;*B*,*A*] which is equivalent to the second order $s^2(A)$. In the next steps, second or-¹⁰⁸ der matrix is translated to the right, left, and diagonal directions in order to built $s^3(A)$ ¹⁰⁹ and so on. A loop is generated to translate the same order to the right and left with the ¹¹⁰ opposite entries and similar entries to the diagonal direction to fulfil the pattern of the ¹¹¹ Thue-Morse sequence. The orders are detailed as follows:

112

113 s(A) = AB

- 114 $s^2(A) = s(s(A)) = AB \mid BA$
- 115 $s^{3}(A) = s(s(s(A))) = ABBA | BAAB$
- 116 $s^4(A) = s(s(s(A))) = ABBABAAB | BAABABBA$
- 117
- Each A and B represents cell A and cell B, respectively. In the present model, 64

combined unit cells are used: the Thue-Morse morphism map stops at s^4 . The designed

quasi-periodic lattice in two direction is shown in Fig. 3.



Figure 3: Quasi-periodic lattice combining unit cells A and B: following Thue-Morse sequence in two directions

121 2.3. Periodic sequences

- ¹²² For comparison purpose, two strictly periodic arrangements are also considered:
- two finite panels composed of 8×8 unit cell-A and 8×8 unit cell-B in coherence with
- the quasi-periodic case. Both periodic lattices are shown in Fig. 4

Fig. 5 shows another periodic lattice with alternated unit cells A and B. As for the

- previous cases, the whole geometry includes 64 unit cells, in which 32 of them are
- cells A and 32 cells B.



Figure 4: Finite periodic lattices, right with cell A and left with cell B



Figure 5: Periodic lattice with combined unit cell A and B in alternating pattern

128 **3.** Wave and finite element models: dispersion analysis

This section is divided into two subparts. The first one is related to the analysis of the behaviour of infinite periodic 2D lattices by computing the dispersion curves of unit cells, for full cell-A and full cell-B configurations, depicted in Fig.4. The second is dedicated to other infinite periodic 2D lattices by computing the dispersion curve of alternated (mixed periodic) A-B depicted in Fig.6, that consists of periodic lattice.

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Eigenfrequency analysis is used to compute the band diagram of periodic structures with first 25 Bloch modes for single cells and first 120 Bloch modes for the second case with combined (mixed periodic) A-B [27, 28]. Floquet Bloch (FB) method is used; the periodic boundary conditions are written as

$$u_{Rx} = e^{-jk_x D} u_{Lx}, \tag{2}$$

$$u_{Ry} = e^{-jk_y D} u_{Ly},\tag{3}$$

where u_{Rx} and u_{Lx} are the right and left side displacement along the *x* axis, and u_{Ry} and u_{Ly} are the displacement along the *y* axis, respectively. *D* is the length of reciprocal or

unitary repeated element, k_x and k_y are the wavenumbers in the x and y directions.



Figure 6: FE model of the combined (mixed periodic) A-B with periodic conditions

The FE model of the combined (mixed periodic) A-B unit cell in Fig. 6 is made of four single A and B cells. The pattern is periodic and dispersion diagram results will be compared to the Frequency Response Functions (FRFs) of the quasi-periodic pattern in the next sections. The parametric eigenvalue analysis is performed according to the edges of the first irreducible Brillouin zone Fig. 7. It starts from (Γ) towards the *x* direction to *M*, and from *M* towards *y* direction to *K* and then back to (Γ) [27].





Figure 7: First irreducible Brillouin zone

The band diagrams of cell A and cell B are reported in Fig.8. In the dispersion diagram all types of waves (i.e. bending, longitudinal, and shear) are considered,
[29, 30, 31, 32].

The analysis of cell-A shows three unidirectional frequency stop bands between 0 and 182 18*kHz*. The first band gap with a bandwidth $\Delta f = 2.6$ kHz appears in 2808 – 5431 Hz, 184 then the second one has a slight wider band $\Delta f = 2.64$ kHz in 7081 – 9725 Hz, while 185 the third frequency band gap with $\Delta f = 1.86$ kHz is located in the frequency range in 184 11480 – 13340 Hz.

157

On the same frequency range, cell-B has a completely different behaviour in terms of band gaps, only one wide band gap with $\Delta f = 1.73$ kHz is observed at around 3157 - 4892 Hz. The second band gap starts at 5149 Hz and ends at around 5975 Hz, following the third, fourth, fifth around 6896 Hz, 8623 Hz, and 9809 Hz with small



Figure 8: Band diagrams of infinite lattices: (left) unit cell A, (right) unit cell B

¹⁶² frequency stop bands.

The dispersion diagrams shown in Fig.9 corresponds to the combined A and B cells. The first complete stop bands is observed in the ranges of 3000 - 4500 Hz, and the second one is between 5000 - 5800 Hz. There is a slight narrow band-gap from 5800 Hz to 6000 Hz which disappears rapidly. The third one starts from 7000 Hz to 8000 Hz which is quite wider and the fourth one with $\Delta f = 2$ kHz. There is also a very narrow one after 11000 Hz just before the next wider stop band with the ranges of 12000 - 13800 Hz.

The overall results of the combined (mixed periodic) A-B show some kind of mix 170 between the dispersion diagram of single cells shown in Fig.8. Cell-A provides inter-171 esting dynamics properties with a few wide band gaps. Cell-B has more band gaps, 172 but with narrow frequency width. The combination of the two in a periodic forma-173 tion provides a large number of gaps, the largest ones being almost as wide as cell-A, 174 while keeping a number of gaps comparable to cell-B. In the next section, FRFs will 175 be computed on finite structures, in order to first, validate the applicability of the gaps 176 for real structures, and second to check whether or not a quasi-periodic arrangement 177



Figure 9: Band diagram of combined A-B lattice

¹⁷⁸ can provide added value for engineering applications.

179 4. Experimental measurements

In this section, the dynamical response of the lattice is validated with experimental tests. The quasi-periodic panel is manufactured by laser cutting as shown in Fig.10. The material properties of this test-article are already responded in Tab. 1.



Figure 10: Meta-material prototype under experimental test

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For the experimental campaign the lattice has an extra flat panel part which is used

as boundary support (clamped) during the dynamic tests. The lattice is vertically positioned and clamped with the fasteners shown in Fig. 10. The shaker is attached to the structure on the left corner that is very close to the boundary support. A white noise excitation source generates signal from 1 kHz to 11 kHz. The measurements are recorded using a laser vibro-meter at the input and output points as shown in Fig. 11.



Observed response (output)

Figure 11: Manufactured meta-material with laser cutting

The first eigenfrequencies of the structure are characterised with the numerical modal analysis of quasi-periodic configuration to check the values of the material and geometrical properties.

Fig. 12 shows a measured FRF which is measured between 0 - 100 Hz for the low frequency ranges. On this figure, the eigenfrequencies of the numerical model are shown using vertical lines. The first 3 modes are very well correlated in terms of frequency, which means that the low frequency behaviour of the structure is well captured by the FE model. In a second step, measurements are performed up to 10.9 kHz. The corresponding FRFs are shown in Fig. 13.



Figure 12: Measured FRF in low frequencies

- ¹⁹⁸ Three subplots represents the amplitude, phase angle and coherence. The response is
- ¹⁹⁹ measured at the input point.



Figure 13: Velocity response measured in the input point

Similarly the experimental FRF of the output reference point is in Fig. 14. It can be 200 seen that there is a loss of elastic wave propagation while measuring the response in 201 far fields. The coherence plot shows some falls, meaning that a background noise is 202 measured in correspondence with possible band gaps. For instance the first stop band 203 appears from 2.5 kHz to 5.2 kHz with a peak in the middle of the attenuation zone and 204 second one from 7 kHz to 8 kHz and the last one starts after 8.2 and continues to higher 205 frequencies. It should be mentioned that above 8.2 kHz the stop band effect is observed 206 up to the maximum frequency which can be reached by the experimental setup. 201

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Figure 14: Velocity response measured in the output point

209 5. Finite element analysis

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In this section, two periodic and one quasi-periodic lattices are considered. The first two periodic lattices are modelled as finite meta-materials made of cell A and cell B in two separate lattices. The aim is to verify whether those stop bands predicted in the previous section are maintained for this specific finite element configuration i.e. with a finite domain. Secondly the quasi-periodic meta-material in Fig. 15 is compared with a combined cell A and cell B (periodic lattice), and in the last subsection an FRF of a meta-structure (filter junction) with a pure quasi-periodic lattice is described in details.



Figure 15: Quasi-periodic lattice, numerical model setup for FRF analysis

218 5.1. Frequency response of meta-materials

The numerical models are clamped on the right edges and a harmonic point force is applied in the region close to the fixed boundary condition in Fig. 15 with a frequency ranging from 0 - 35kHz. The model is meshed by 1061 free tetrahedral and 840 biquadratic triangles element 6 node. Frequency range of 35 kHz is selected for all the FRFs to check how the various cases behave in the higher frequencies.

224

The response is observed in dark blue spot location in Fig. 15. Fig. 16 shows 225 an FRF for the three types of lattices. Two of them are fully periodic with cell A 226 and cell B and the third one is quasi-periodic lattice. It can be seen from the plots 227 that the predicted band gaps in the dispersion diagram of periodic lattices (Fig. 8) 228 have similarities with the FRFs of the finite counter parts. There are basically three 229 full band gaps, which are associated with the resonant and Bragg type band gaps. As 230 there is no theoretical definition too generic to classify the types of band gaps in this 231 dispersion diagram, however at least the first are resonant band gaps. Fig. 16 provides 232

four band gaps marked as (*BG*1, *BG*2, *BG*3, and *BG*4). In *BG*1 the response are almost
the same for all the cases, A, B and quasi-periodic arrangement (maybe even random
arrangement of A and B) provides similar results.

BG2 has almost the same width for the 3 cases. It is the largest one but possesses a
localised mode in the middle for the case A. The quasi-periodic is as large as case B
but starts lower in frequency.

In *BG*3 the band gap is visible only in case A, very narrow on quasi-periodic but not visible as in case B. *BG*4 almost same width for case A and quasi-periodic, the quasiperiodic fall starts before than case A, no band gap for case B. In conclusion quasiperiodic can be seen as a good *compromise* between case A and case B.



Figure 16: FRF of the two periodic and a quasi-periodic lattices

243

So, after analysing the data sets it seems that all periodic and quasi-periodic lattices
have specific performances in terms of band gaps. In the next step, the combined (periodic) A-B case is compared to the quasi-periodic arrangement. The FRFs are shown

²⁴⁷ in Fig. 17. The two lattices are similar in terms of in-plane dimension and volume ²⁴⁸ fraction.

The responses provided in Fig. 17 in terms of velocity amplitude show similar dy-249 namic effects with a slight difference. Only small difference can be observed as an 250 higher depth around 15-dB for quasi-periodic one in blue line compared to strictly 25 periodic in red line. The second difference is due to the wider frequency stop bands 252 around 11 – 19 kHz. The quasi-periodic curve has lower peaks starting from 16 kHz 253 and continues up to higher frequencies around 25 kHz. In conclusion both designs have 254 almost similar dynamic effects with a slight difference. The generated combination of 255 quasi-periodicity in the lattice could give reduced response in the attenuation level of 256 frequency range 3.5-5 kHz compared with the regular periodic combinations. It also 257 has a similar band gap wide in the medium frequency range 11 - 19 kHz, with lower 258 attenuation level and peaks after 25 kHz. 259





Figure 17: FRF of the periodic and quasi-periodic lattices

²⁶¹ 5.2. Frequency response of a meta-structure

In order to illustrate the applicability of the quasi-periodic arrangement for wave fil-262 tering, a meta-structure that filters the elastic wave propagation from one component 263 to another is proposed. The meta-structure is located at the interface between two flat 26 bare panels. The connection between the met-material and two bare panels are made 265 by linking the side branches of the meta-material lattice with the side walls of the bare 266 panels in right and left sides respectively. The cross section area of the meta-material 26 branches are $1 \cdot 3mm^2$, in total there are 16 links, 8 connections in the right and 8 con-268 nections in the left with the bare panels. Two cases are investigated. First, the dynamic 269 response in terms of square velocity amplitude over all nodes of the panels, is com-270 puted. Secondly, four specific frequencies are selected and the response is checked to 271 visualise the elastic energy transfer from one side of the panel to the other side. A 272 harmonic point force is applied in the transverse direction on the first component and 273 the response is computed in the first and second components of Fig. 18. 274





Figure 18: Geometrical model of the meta-structure

Fig. 19 shows the structural response of the meta-structure. The orange curve corresponds to the RMS (Root Mean Squared) response, in terms of velocity amplitude of the first component of the meta-structure where the point load is applied. When the elastic wave energy starts propagating, it is totally confined in the first component,

thanks to the meta-material that blocks some frequency bands in order to not transfer



²⁸¹ to the neighbouring flat panel.

Figure 19: FRF of the meta-structure

The frequency stop bands starts from 2.5 kHz and it continues up to 6 kHz. After a short peak around 6 - 7 kHz the level of attenuation drops down back and continues to higher frequencies up to 19 kHz. It also follows two other small full stop bands from 20 - 24 kHz, and around 28 - 33 kHz. Ultimately, the quasi-periodic interface creates stop band effects and reduces the elastic wave propagation in above-mentioned frequency ranges when the wave energy crosses the filter junction.

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In the second case, four points of the selected frequency bands are observed with operational deflections. The first point is at the beginning of the first frequency stop band at 2.54 kHz, following the second, third, and fourth at 6 kHz, 7.3 kHz, and 19 kHz

respectively. As in Fig. 18, the excitation point is on the right panel and the receiving 292 panel is left one. Fig. 20 shows operative deformed modes. It can be observed from 293 the Fig. 20 that the energy is partially transported by the meta-material to the other side 294 (second bare panel) in the low frequency band gap. On the contrary as the frequency 295 increases, within the second band gaps start edge at 6 kHz, energy is transferred par-296 tially to the left panel. In the third operative deformed mode at 7.3 kHz the energy does 297 not pass the meta-material and the second bare panel becomes stall without vibrating. 298 Same behaviour is happening to the fourth mode at 19 kHz. 299

300

Fig. 21 shows contour of iso-surface of the meta-structure for three specific frequencies. The iso-surface shows the wave front by blue lines that crosses the meta-material. The colour bar in the right hand side of each iso-surface curve shows the velocity amplitude for the first frequency step f = 35 Hz, second frequency step f = 70 Hz and the start point of first frequency stop band at around f = 2520 Hz.

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It can be seen from Fig. 21 that the contour of iso-surface propagates as the wave front starts migrating by crossing the meta-material and continues to the end of metastructure. For the second case at frequency 70 Hz, wave energy get circular shapes and crosses the meta-material again. When the frequency range reaches 2520 Hz, the total induced energy is confined in the right panel with a partial cross over the meta-material and stops propagating almost in the half length of the meta-material and the left panel (i.e. stop band effects are evident.

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Operative deformed mode at frequency 2.54 kHz I.

Figure 20: Operative modes of the meta-structure in four frequencies[5]. 24

y ∮



Figure 21: Iso-surface of three selected response frequencies

A comparison between the numerical models and the measurements is made in Fig. 315 22. Two band gaps can be seen in the plot for both numerical and experimental cases. 316 The first band gap between 2.5 and 5 kHz is almost similar in terms of width for both 317 cases but with a low fall for the experimental part. The second band gap which starts 318 from 8.1 kHz and continues to higher frequencies over 10.9 is similar too, for both 319 cases. As it can be seen the second band gap in the experimental measurement has 320 again low fall compared to the numerical one. The different depth of numerical and 321 experimental band gaps can be function of many concurrent parameters. For exam-322 ple, for very response amplitude in the experimental measurements, the measured data 323 are strongly influenced by the fundamental noise. On the contrary, the computed re-324 duction of the structural response is simply a function of the numerical approximations. 325 326



Figure 22: Comparison of numerical and experimental FRFs

327 6. Concluding remarks

This paper proposes an analysis of meta-materials and meta-structures for vibroacoustic applications. The modelling strategy provides key factors to increase the order of quasi-periodicity in two directions in order to create lattices based on quasi-periodic sequence.

332

Numerical simulations are done using FE analysis both for dispersion diagram and 333 harmonic response analyses. According to the results of numerical analysis the pre-334 dicted stop bands in the dispersion diagram of infinite lattice matches to the response 335 of experimental measurements. Experimental measurement is considered mainly to 336 validate the numerical results obtained by the developed model. The possibility of ob-337 serving frequency stop bands in the lattice is carried out by post processing of FRFs 338 for lower, medium and high frequencies. White noise excitation response shows that 339 the degree of consistency between the numerical and experimental results are highly 340 predicted. The velocity amplitudes and coherence plots shows that even though with a 34 different excitation the results are comparable in terms of validation. 342

343

In the last section the structural dynamic behaviour of quasi-periodic lattice is com-344 puted by FE analysis and compared with the experimental results. The results show an 345 acceptable agreement. In another case study, the FE model of quasi-periodic lattice 346 is embedded between two bare panels which is used as a junction filter. The induced 347 vibration energy transfers through the junction, and it acts as a meta-material filtering 348 property to the elastic waves due to the impedance mismatch in the star-shaped unit 349 cells. The results of FRF in terms of RMS of velocity amplitude gives some elements 350 of novelty to reduce maximum unwanted vibration from the host structure. 35

352

The star-shaped unit cells sequences can thus be considered as a viable starting point to the optimisation of the final configurations for designing structures with desired frequency stop-bands.

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