

Evaluation of feeding strategies in upflow anaerobic sludge bed reactor for hydrogenogenesis at psychrophilic temperature

Santiago Rodríguez-Valderrama, Carlos Escamilla-Alvarado, Hector Amezquita-Garcia, José Cano-Gómez, Jean-Pierre Magnin, Pasiano Rivas-García

▶ To cite this version:

Santiago Rodríguez-Valderrama, Carlos Escamilla-Alvarado, Hector Amezquita-Garcia, José Cano-Gómez, Jean-Pierre Magnin, et al.. Evaluation of feeding strategies in upflow anaerobic sludge bed reactor for hydrogenogenesis at psychrophilic temperature. International Journal of Hydrogen Energy, 2019, 44 (24), pp.12346-12355. 10.1016/j.ijhydene.2018.09.215 . hal-02411639

HAL Id: hal-02411639 https://hal.science/hal-02411639v1

Submitted on 22 Sep 2020

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers. L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.

2	Evaluation of feeding strategies in upflow anaerobic sludge bed reactor for
	hydrogenogenesis at psychrophilic temperature
4	
	Santiago Rodríguez-Valderrama ¹ , Carlos Escamilla-Alvarado ^{1*} , Hector J. Amezquita-
6	Garcia ¹ , José J. Cano-Gómez ¹ , Jean-Pierre Magnin ² , Pasiano Rivas-García ¹ .
8	¹ Universidad Autonóma de Nuevo León, Centre for Research on Biotechnology and
	Nanotechnology (CIByN), Faculty of Chemical Sciences, Engineering and Sustainable
10	Bioprocesses Group, Parque de Investigación e Innovación Tecnológica, km 10 Highway
	to International Airport Mariano Escobedo, 66629, Apodaca, Nuevo León, México.
12	² Laboratory of Electrochemistry and Physicochemistry of Materials and Interfaces, LEPMI,
	UMR 5279, CNRS - Grenoble INP- Université de Savoie - Université Joseph Fourier
14	BP75. 38402 Saint Martin d'Hères, France
16	
18	* Corresponding author: Tel: +521 55 27 31 6440.
	E-mail address: cea_escamilla@yahoo.com.mx, carlos.escamillalv@uanl.edu.mx
20	

24 ABSTRACT

The present work evaluated the biohydrogen production from a 0.4 L upflow anaerobic
sludge blanket reactor type (UASB) operating at psychrophilic temperature (21 ±2 °C) at different feeding strategies varying hydraulic retention times (HRT) and sucrose
concentration in the feeding. First strategy (24h/31c) fed semi-continuously 31 g_{sucrose} L⁻¹ at 24 h HRT; second strategy (12h/19c) fed semi-continuously 19 g_{sucrose} L⁻¹ at 12 h HRT; third

30 strategy (4h/8c) fed continuously 8.3 $g_{sucrose} L^{-1}$ at 4 h HRT.

After 70 days of operation, the UASB accumulated 65.44 L H₂. The average HY for the 32 whole operation during the three strategies was 62.6 NmL H₂ g_{sucrose⁻¹}, and average hydrogen content was 69.04%. In general terms, the best operation strategy was 12h/19c

- 34 since it presented good set of results, the best HY (70.6 NmL H₂ $g_{sucrose^{-1}}$) and a comparable hydrogen production rate (2.6 L (L d)⁻¹) to that obtained in 4h/8c strategy (3.17 L (L d)⁻¹).
- 36 The average gross energy potential rate from the 12h/19c strategy was 46.21 kJ (L d)⁻¹, whereas energy heating losses were circumvented due to operation at psychrophilic regime.
- 38 Indeed, psychrophilic or room temperatures should be broadly regarded as an effective alternative towards net energy gains in biohydrogen production.

40

Keywords: bioenergy, dark fermentation, energy balance, room temperature.

Evaluation of feeding strategies in upflow anaerobic sludge bed reactor for hydrogenogenesis at psychrophilic temperature

46 **1. Introduction**

The worldwide energy production is mainly derived from fossil fuels such as oil, coal and natural gas, comprising activities such as exploration, exploitation, refining, transportation and even combustion, which affect negatively the environment and human health. The conventional stocks of fossil fuels will decrement overtime, whereas energy demand will continue raising as population and consumption habits increase, following urbanization and modernization [1,2]. In order to expand the energy sources and to reduce fossil fuels related

under development [3] such as solar, geothermal, ocean and biomass energies [4].
 Bioenergy is produced from biomass through thermochemical, thermal and biotechnological
 processes for its use in industry, power, and transport sectors [5].

problems (e.g. air pollution and greenhouse gas emissions), renewable alternatives are

processes for its use in industry, power, and transport sectors [5].
 Biohydrogen may be considered a nitrogen- and sulfur-free biofuel when produced from
 ideal conditions dark fermentation (DF). In practice, biological CO₂ is produced as

consequence of microbial anaerobic respiration, hydrogen sulfide may be produced by

- 60 action of sulfate-reducing bacteria (SRB) if sulfate is present in concentrations over 3 g- SO_3^{2-} L⁻¹ [6], and NOx emissions increase when hydrogen is combusted along with gasoline,
- 62 methane or methanol in spark-ignited combustion engines [7]. Still, hydrogen produced from natural gas, oil, coal gasification and water electrolysis, require high energy consumption,
- 64 concomitantly causing air pollution and global warming [8].

Various fermentation systems have been developed for hydrogen production, such as

- 66 the batch, semi-continuous and continuous, for either one or multiple stages. Depending on substrate characteristics the bioreactor type may be considerably different. For insoluble 68 substrates the suspended biomass bioreactors -continuous stirred tank reactor (CSTR), upflow anaerobic sludge bioreactor (UASB), and fluidized bed bioreactors- are a preferred 70 option; whereas for soluble substrates the immobilized biomass reactors (fixed bed bioreactor and biotrickling filter) are better designs. For instance, UASB is appraised to be 72 a good option for treating organic fraction of municipal solid waste and synthetic wastewater, as demonstrated in the work by Alzate-Gaviria et al. [9] who demonstrated that an UASB 74 bioreactor outperformed a packed bed reactor treating such substrates. When using soluble substrates (e.g. cheese whey, sucrose), it has been determined that CSTR is not the most 76 appropriate design, these reactors often have washing of microorganisms caused by a cell growth rate lower than the rate at which the microorganisms leave the digester [10]. Even 78 though biotrickling filters may be used to treat soluble and insoluble matter, insoluble matter
- may cause clogging problems [11]. On the other hand, agroindustrial wastes have been treated by anaerobic solid substrate fermentation [12] using the systems designed by Poggi-Varaldo and Oleszkiewicz [13], which have been also successfully adapted to semi-
- 82 continuous acidogenic operation for hydrogen production and to intermittently vented batch operation [14]. Other important alternative for insoluble biomass is the anaerobic sequencing

batch reactor (ASBR), since this system is regarded as the batch type of the UASB.

The UASB perform depends on an adequate formation of microbial flocules. If inoculum is not in granular form, promoting its formation can be a difficult and time-consuming task. Start-up periods of 150-300 d are commonly reported in literature [15]. Liu et al. [16] explored

- 88 the retention of anaerobic digester sludges using either activated carbon or carbon nanotubes, finding that the latter prevented cell washout more effectively. However, many
- 90 researchers prefer to use already formed granules from brewery wastewater treatment UASB reactors [17,18]. At laboratory scale, hydrogen production in continuous mode is
- 92 explored to increase stability, organic matter removal, energy efficiency and yields [19,20]. Important variables used to control and to increase the hydrogen yields and production rates
- 94 are inoculum pretreatment [21], pH influence [22], effect of hydraulic retention time (HRT) [23], organic loading rate (OLR), carbon and sludge sources [24,25]. Determining the
- 96 optimal HRT and OLR could maximize the biogas and hydrogen production [26], and thus it has been of interest to design strategies to evaluate its influence on hydrogen production.
- 98 For instance, medium and long-term operation works usually begin with 48 or 24 h HRT [27,28]; thereupon HRT is reduced by a pair-number factor, mostly of 4 or 6 h [23,24,29].
- 100 Moreover, changes between continuous and discontinues modes have also been evaluated [30,31]. Final HRT for soluble substrates –such as monosaccharides– are 8-12 h [32],
- 102 although some improvements have allowed to reduce it to 4 h not without metabolic unbalance risk [15,23].
- 104 It is well known the effect of temperature in hydrogenogenic performance. According to bacterial metabolism, three temperature intervals are observed even in hydrogen production,
- 106 psychrophilic (<25 °C), mesophilic (30-40 °C), thermophilic (50-60 °C), among which the most used have been mesophilic and thermophilic [33]. However, it should be considered
- that psychrophilic metabolism at 18-25 °C has reduced energy expenses compared to its counterparts, making it an attractive alternative that if improved could produce net energy
 gains to the systems [34]. Therefore, the aim of this study was to explore the biohydrogen

production in a bench-scale UASB reactor operating at psychrophilic temperature through

- 112 different feeding strategies (i.e. varying hydraulic retention times and sucrose concentration in the feeding); moreover, an energetic evaluation in terms of gross energetic potential rate
- 114 and energetic heating losses was performed at the best conditions and compared to literature.
- 116

2. Materials and Methods

118 **2.1. Inoculum**

Methanogenic granules were obtained from brewery industry anaerobic sludges (Obregón,

- 120 Sonora, Mexico) and stored at 4 °C. Before use, granules were rinsed with sterilized isotonic solution and heat-treated at 90 °C for 1 h in a water bath to inhibit methane producing
- 122 microflora and to enrich the hydrogen-producing heat-shock resistant microbes [35]. The inoculum was characterized in terms of pH, humidity, total solids (TS), volatile solids (VS)
- 124 and ashes (Table 1). Humidity, TS, VS and ashes were carried out in triplicate using standard techniques [36].
- 126

PLEASE INSERT TABLE 1 HERE

128

2.2. Experimental system and procedure

- 130 A plexiglass 0.4 L working volume UASB reactor (0.056 m diameter, 0.23 m height) was fed with mineral medium containing sucrose as carbon source with a peristaltic pump as shown
- 132 in Fig. 1. The UASB was installed on a laboratory bench and operated at psychrophilic temperature (21 ± 2 °C). The initial amounts of inoculum, mineral medium and phosphate

- 134 buffer solution were 77 g_{wb} , 40 mL and 283 mL, respectively; consequently, the concentration of the inoculum in terms of VS was 4155 mg L⁻¹. The mineral medium
- composition was [37] (mg L⁻¹): ZnCl₂, 75; MgCl₂·6H₂O, 100; MnCl₂·4H₂O, 10.77; FeCl₃·6H₂O,
 25.97; CuCl₂·2H₂O, 3.41; and NiCl₂·6H₂O, 101.25. A phosphate buffer (pH = 7.28) was
- 138 prepared using 30 g K_2HPO_4 L⁻¹ and 20 g KH_2PO_4 L⁻¹. The feeding and recirculation operations were performed through a peristaltic pump (323, Watson Marlow, England).
- 140 Recirculation was carried out at the lowest attainable speed (30 rpm, 0.1 L h⁻¹).

142 PLEASE INSERT FIGURE-1 HERE

- 144 Three different feeding strategies were applied varying HRT and sucrose concentration to evaluate biohydrogen production: first strategy (24h/31c) was a 24 h HRT regime fed daily
- with 400 mL at 31 $g_{sucrose} L^{-1}$, second strategy (12h/19c) was a 12 h HRT regime fed daily with 800 mL at 19 $g_{sucrose} L^{-1}$; third strategy (4h/8c) was a 4 h HRT continuous regime fed
- 148 with 2400 mL d⁻¹ at 8.3 g_{sucrose} L⁻¹. The corresponding OLR for each strategy were 31, 38 and 49.8 g (L d)⁻¹. For the 24h/31c and 12h/19c strategies, due to specifications of the
- peristaltic pump, feeding was performed daily during 4 and 8 h of operation, respectively.The feeding was prepared mixing 40 mL mineral medium and 160 mL phosphate buffer,
- 152 completing total volume with distilled water if needed. After completing the feeding, the reactors contents were homogenized by recirculation during 5 min at maximum speed of the
- 154 peristaltic pump.

156 2.3. Analytical methods

The pH was determined with a pH-meter (PC18, Conductronic, Mexico), whereas biogas
production was measured by hydraulic displacement (3 L column) method everyday using
NaCl saturated and pH 3.0 acidified (sulfuric acid) solution to inhibit microbial growth and to
avoid CO₂ dissolution. Hydrogen composition was measured by absorption in NaOH (4N)
and gas chromatography. The biogas and hydrogen volumes were normalized to 273.15 K
and 101.3 KPa. The gas chromatograph (GC-15A, Shimadzu Corporation, Kioto, Japan)
was equipped with thermal conductivity detector and a Porapak N column. The oven, injector
and detector temperatures were 35, 150 and 150 °C, respectively. Helium was used as

166 et al. [38] titration method. VFA profile of the liquid phase was determined by a gas chromatograph (Thermo Scientific Trace 1310) equipped with a capillary column (Nukol, 30

carrier gas. The total volatile fatty acids (TVFA) concentration was determined by Anderson

- 168 m x 0.25mm, Fused silica, Supelco, USA) and flame ionized detector (FID). For both the injector and the detector the temperature was set at 250 °C. The oven was heated at 120 °C
- 170 for 1 min, followed by heating to 140°C at 20 °C min⁻¹ and kept at this temperature for 1 min. Finally, the oven was heated from 14 °C to 240 °C at heating rate of 40 °C min⁻¹. Previously,
- the samples were centrifuged (10,000 rpm, 5 min) and filtrated (0.45 μm). Sucrose concentration was determined by total sugars method with sulfuric acid and phenol
 compared against a calibration curve obtained using dextrose [39].

176 2.4. Calculations

Concentration of total sugars during feeding for each HRT were correlated through linear regression and expressed through Eq. 1.

$$Y = b_0 + b_1 X \tag{1}$$

- 180 Where Y denotes the total sugars (g L^{-1}), X the time during feeding (h), b₀ and b₁ are the linear regression coefficients.
- For the energy evaluation two variables were defined: energy heating losses (*EHL*) and gross energetic potential rate (EPR_{aross}). According to Eq. 2, *EHL* –expressed as kJ (L d)⁻
- ¹– is an intensive property equivalent to the energy consumed for heating a liter of influent to the continuous reactor during one average day of operation, *Cp* is the specific heat at
- 186 constant pressure for the medium considered, which for practical reasons was stated to be the same as water (4.184 kJ (kg $^{\circ}$ C)⁻¹), $\varDelta T$ is the difference of temperature between
- operation temperature and a reference temperature (21 °C), HRT is the hydraulic retention time expressed in days, ρ is the density of the influent (considered the same as water at 20

$$EHL = \frac{Cp\Delta T}{HRT} * \rho \tag{2}$$

- According to Eq. 3, *EPR_{gross}* –expressed as kJ (L d)⁻¹– is the energy potential of hydrogen produced from a liter of operation volume of the continuous reactor in one average day
 [25,40]. Eq. 3 was calculated as the product of the hydrogen production rate (*HPR*, in NL H₂ (L d)⁻¹), the higher heating value of hydrogen (*HHV_{H2}* = 282.8 kJ mol⁻¹) and the factor for
- 196 converitng NL H₂ to mol H₂ (1 mol H₂ is equivalent to 22.4 L H₂ according to ideal gas law for 273.15 K and 1 atm).

198
$$EPR = HPR * HHV_{H2} * \frac{1 \, mol_{H2}}{22.4 \, L}$$
 (3)

200 3. Results and discussion

The UASB reactor was operated for 70 days at room temperature (21 ± 2 °C) at different 202 HRT of 24, 12 and 4 h, and sugar concentrations of 12.4, 15.2 and 19.92 g_{sucrose} d⁻¹, respectively. The best operation conditions were 12h/19c in terms of hydrogen yield (HY,

204 70.6 \pm 15.31 NmL H₂ g_{sucrose⁻¹}) and 4h/8c in terms of hydrogen production (HPR_{avg} = 1270 \pm 177 NmL H₂ d⁻¹, HPR_{max} = 1552 NmL H₂ d⁻¹), whereas the lowest results corresponded to

- strategy 24h/31c. The intervals of yield in each strategy were 0-35.5 NmL H₂ $g_{sucrose}^{-1}$, 36.0-97.8 NmL H₂ $g_{sucrose}^{-1}$ and 50.3-77.6 NmL H₂ $g_{sucrose}^{-1}$ for 24h/31c, 12h/19c and 4h/8c,
- respectively. The average yield during the whole operation was 62.6 ± 20.5 NmL H₂ g_{sucrose}⁻¹ (0.88 mol H₂ mol_{sucrose}⁻¹) and average hydrogen content was $69.04 \pm 16.65\%$. The total
- volume of accumulated biogas after the 70 days operation was 100.83 NL (65.44 NL H₂).
 In Fig. 2a the performance of the UASB reactor in terms of daily hydrogen production is
- 212 observed, whereas the pH and TVFA variations during the operation of the UASB are found in Fig. 2b. The pH in the reactor was recorded twice a day: the first previous to its daily
- 214 feeding (pH_r) and the second after it was completed and its contents were homogenized (pH_{adj}) .
- The first strategy (24h/31c) began after a heat-shock pretreatment of the microbial granules, which were previously acclimated to sucrose during 20 d [24]. It can be seen that despite previous acclimatization to the substrate, the reactor presented a three-day lag phase, most likely due to germination of the spore-forming microbes, which may take from 60 minutes when fermentation occurs at proper pH, temperature, nutrients condition, to several days when operation is performed at not optimal germination conditions [32,41].

- 222 Another possibility is the adaptation phenomena of biomass to psychrophilic temperature. Anaerobic bacteria may adapt easily to low temperatures, and high-rate anaerobic treatment
- has been achieved at psychrophilic conditions [42]. Afterwards, the hydrogen production during 24h/31c raised up to 382.8 NmL $H_2 d^{-1}$ at the end of this strategy. It is noteworthy that
- pH varied before and after feedings (Fig. 2): pH_r was 5.8-5.3 whereas pH_{adj} was 6.5-6.3. This was indicative of a fermentative activity that was in accordance to high TVFAs contents;
- the TVFAs exhaust the buffering capacity of the phosphates buffer (alkalinity), which is 6.71-7.71 according to Hendersson-Hasselbach equation. Indeed, adequate pH for hydrogen
- 230 production has been reported in the range 4.5 to 7, depending on substrate, operation temperature, inoculum and reactor type [15]. The TVFA concentration showed slight
- 232 variations according to the lag-phase presented in the beginning of the operation; the minimum TVFA concentration was 5800 mg L^{-1} at day 6, and from that day on the
- concentration of VFA increased continuously. The variations in hydrogen production during days 5 to 11 were lower than 15%, indicating that the reactor achieved the pseudo steady-
- 236 state. According to Sivagurunathan et al. [43] such variations in time are considered to be acceptable before attempting a change in feed strategy, or a change in HRT and sucrose
- concentration as in our case. Hereinafter the second strategy 12h/19c was applied.

At the beginning of 12h/19c the biogas production was constantly increasing showing a 240 six cycles wave-like performance (at 19, 25, 32, 40, 45 and 55 h) reaching a highest of 1466 NmL H₂ d⁻¹ at day 47. At this point HY reached its maximum value: 97.8 Nm H₂ g_{sucrose}⁻¹.

Afterwards, production diminished to a minimum of 920 NmL H₂ d⁻¹ (day 53), following a new oscillation. This reduction in hydrogen production was corresponded by a reduction in
 the pH_{adi}, which fell from 6.5 to 5.5. TVFA profile presented a slightly increasingly oscillations

during this strategy. Indeed, 89% of the operation in 12h/19c production fluctuated between

- 246 800-1470 NmL H₂ d⁻¹. The average molar hydrogen yield in this strategy was 0.685 mol H₂ mol_{hexose⁻¹}. which was a value much below than the theoretical maximum from concomitant
- 248 acetic and butyric fermentation of 3 mol H₂ mol_{hexose⁻¹}, or 6 mol H₂ mol_{sucrose⁻¹}, considering that half a mol of hexose undergoes acetic fermentation whereas the other half mol
- 250 undergoes butyric fermentation. When low hydrogen yields are obtained it could be ascribed to part of the substrate being used to microbial growth and maintenance [44], or more likely
- to a fermentative deviation [14]; for instance, at lower pH values the abundance of lactic acid bacteria is acknowledged, which compete with the hydrogenogenic microorganisms for the
- 254 carbon source and even alter the redox balance. In our case it is noteworthy that the most abundant metabolite was butyric acid (5.25-7.03 g L⁻¹), which was in accordance with lower
- hydrogen yields (theoretical HY is 2 mol H_2 mol_{hexose}⁻¹ in butyric fermentation, against 4 mol H_2 mol_{hexose}⁻¹ in acetic fermentation). Indeed, our HY was in the interval of reported In Table

258 3 (0.5-1.47 mol H₂ mol_{hexose⁻¹}).

In strategy 4h/8c, biogas production ranged from 1006 to 1550 NmL H₂ d⁻¹, the highest production attained during the whole operation of the UASB reactor, which occurred at day 65. Due to the continuous operation followed in this strategy, no difference could be represented as pH_r and pH_{adj} in Fig. 2, therefore only one measurement of the pH was performed. The pH presented decreasing values from 5.5 down to a minimum of 4.9; concomitantly, TVFA increased up to the maximum for the whole operation (7500 mg L⁻¹). Chang and Lin [24] suggested this effect to be expectable considering that as HRT is reduced, acid fermentation is fostered causing an accumulation in VFA that consequently decreases alkalinity and pH. In their work, this led to TVFA of 1,083 mg L⁻¹, yield of 100 mL

268 H_2 (g_{sucrose} d)⁻¹ and hydrogen composition of ca. 20% at a HRT of 4 h.

The pH effects in hydrogen production are undeniable yet there is no consensus on stablishing an optimal fixed value. Our highest HPR 3625 and 3750 NL H₂ (L d)⁻¹ were found at days 45 and 65, with corresponding pH of 5.15 and 5.1. In contrast, Mu et al. [45] studied

- 272 the role of pH in the fermentative H₂ production from an acidogenic granule-based reactor, finding that at pH 4.2 their HPR_{max} and HY_{max} were 3.48 L H₂ (L d)⁻¹ and 1.61 mol H₂ mol_{hexose}⁻
- ¹, respectively. However, operating at low pH is risky since iron containing hydrogenases may be affected [46].

276

278

PLEASE INSERT FIGURE-2 HERE

Some authors have assayed low HRT, such as Chang and Lin [24] or Si et al. [23].

- 280 Chang and Lin [24] in a UASB fed with sucrose (20 g L⁻¹) found that hydrogen production depended greatly on the HRT changes evaluated from 24 to 4 h. They reported that at 24
- 282 and 4 h HRT the hydrogen production was drastically affected, whereas at 8 h HRT they obtained their HPR rate (6.84 L (L d)⁻¹) with an average hydrogen content of 32% (v/v). Si
- et al. [23] in a UASB reactor using glucose as carbon source and carbon nanotubes for supporting the biomass, also found low hydrogen production at 24 h HRT, whereas at 8 and
- 286 4 h they achieved the highest productions (4.38 L (L d)⁻¹).

In Fig. 3 it is shown the total sugars consumption at HRT 24, 12, and 4 h during their first 10 h after feeding as a depiction of microbial activity. For 24 and 12 h HRT the sucrose concentration was increasing over time pointing to an accumulation substrate. For 4 h HRT, the profile shown in this figure was obtained after beginning the strategy 4h/8c, showing that sucrose concentration continuously decreased (a deficit of substrate), an indicative of a

- 292 higher consumption rate of the sugars. According to Eker et al. [47] at low initial sugars concentration (3.84 to 18.9 g L⁻¹) its consumption is faster. The initial sugar concentration at
- 4, 12 and 24 h HRT was 8.3, 19 and 37 g_{sucrose} L⁻¹. The profiles of each strategy were fitted to a linear regression model, showing that 24 and 4 h HRT had a characteristic linear
- 296 performance ($R^2 = 0.96$ and 0.87, respectively), whereas at 12 h HRT deviated from linear behavior ($R^2 = 0.6$).

298 PLEASE INSERT FIGURE 3 HERE

300

302

Our average results in terms of HY, molar hydrogen yield (MHY), HPR and metabolites found are listed in Table 2; the best results for HY and MHY were at 12h/19c. Even though the 4h/8c strategy had the best average HPR, the average of the strategy 12h/19c included a period of 10 days where the HPR was beginning to rise after the low results from 24h/31c,

- which lowered the average value.
- In Table 3, the best results from our 12h/19c strategy are shown along with selected results from literature works using continuous reactors, mainly UASB, and soluble
 substrates such as sucrose, glucose or cheese whey as substrate. The best HPR were reported to be either at 6 or 8 h HRT, whereas at 12 h HRT also good results were obtained.
- 308 For instance, Si et al. [23] reported that at 12 and 4 h HRT their HPR were 2.88 and 5.28 NL H₂ (L d)⁻¹, respectively. The highest HPR from 12h/19c (3.66 NL H₂ (L d)⁻¹) was
- 310 comparable to those from literature (2.35 4 NL H₂ (L d)⁻¹) at similar HRT than ours. Regarding HY, it varied in the range 0.5 - 1.47 mol H₂ mol_{hexose}⁻¹ in mesophilic, thermophilic
- 312 and hyperthermophilic regimes (35, 38, 55 or 70 °C). Our HY (0.685 mol H₂ mol_{hexose⁻¹}) obtained at psychrophilic temperature was close to the minimal value of the precedent

- 314 ranges and no real stabilization of HY was obtained during the experimental sequence.Differences may be ascribed mainly to operation temperature and inoculum type.
- 316 When comparing the results of 12h/19c against reports at psychrophilic and ambient temperatures (Table 3), it is worth noticing that our HPR was higher. The closest to ours
- 318 was that obtained by Moureira et al. [48] in a packed bed reactor using 2 g COD L⁻¹ sucrose as substrate. In contrast, the highest HY (0.918 mol H₂ mol_{hexose}⁻¹) in similar experiments
- 320 was that reported by Muñoz-Páez et al. [25] using an anaerobic fluidized bed reactor, compared the hydrogen production from sucrose at 8 g (L d)⁻¹ using anaerobic fluidized bed
- 322 reactor (AFBR) at ambient temperature (<30 °C). When comparing their own results against mesophilic operation, they found that HPR at ambient temperature was nearly 2.2-fold (920
- 324 NmL H₂ (I_{bed} d)⁻¹) than mesophilic operation. Other substrate that has shown good results was cheese whey at 20 g COD (L d)⁻¹, that Carrillo-Reyes et al. [49] used in UASB reactors,
- 326 obtaining HPR 1.41 NL H₂ (L d)⁻¹ and HY of 0.56 mol H₂ mol_{hexose⁻¹} at 24 h HRT. Among the reasons of our highest results may dwell in the differences of sludge pretreatment, HRT
- used and reactor configuration [9,50]. For instance, Carrillo-Reyes et al. [49] disaggregated and heat-treated an anaerobic granular sludge; according to Show et al. [51], hydrogen
 production by granular sludge exhibits very high HPR at low HRT (up to ten-fold) than disaggregated sludge.

Selected results from Table 3 were used for calculating the *EHL* (Eq. 2) and the *EPR_{gross}* (Eq. 3); the results are shown in Fig. 4. It was observed that all the works using temperature
 for maintaining mesophilic, thermophilic or hyperthermophilic regimes presented higher *EHL* than *EPR_{gross}*, except for those reports using psychrophilic or room temperature regimes
 despite not having the highest *EPR_{gross}*. According to Eq. 3, the *EHL* rises as temperatures

of operation increases and HRT decreases, which was particularly evident for the works of

- Tähti et al. [52], Braga et al. [53] and Yu and Mu. [54], who applied high temperatures (70, 55 and 38 °C, respectively) and short HRT (5, 2 and 6 h, respectively). This remarks the
- 340 importance that if biohydrogen production systems are to be applied at industrial scale, it is not only important to maximize the yields and production rates, but also to decrease energy
- 342 expenses. In this sense, the psychrophilic systems may have a real opportunity of development despite the lower hydrogen production when compared to mesophilic,
- 344 thermophilic or hyperthermophilic systems. Perera et al. [55] arrived to similar observations than ours, arguing that the improvement in hydrogen production at temperatures above
- 346 25 °C is not defensible as net energy gains were negative and declining as temperature increased. Moreover, other strategies to increase the energetic gains of psychrophilic
 348 biohydrogen production would be by its coupling to other bioenergy processes such as
 - microbial fuel cells, photofermentation and anaerobic digestion, among others [56–59].
- 350

PLEASE INSERT TABLE 2 HERE 352

PLEASE INSERT TABLE 3 HERE

PLEASE INSERT FIGURE 4 HERE

354

356

4. Conclusion

358 Semi-continuous and continuous feeding of sucrose in an UASB reactor operated at psychrophilic temperature achieved considerably hydrogen generation and accumulation of 360 TVFAs. The best operation strategy was 12h/19c since it presented comparable results to those in literature that were obtained at mesophilic temperatures and similar HRT. Using

362 HRT of 24 h gave low hydrogen production, whereas 4 h HRT presented higher production

at the expense of lower hydrogen yields, which is undesirable when pure substances such 364 as sucrose or glucose are used as substrate.

It is noteworthy that biohydrogen systems operating at psychrophilic or ambient 366 temperature would not require energy expenditures for the heating of the influents, which would thus present an opportunity for achieving net energy gains.

368

Acknowledgements

- 370 The authors express their gratitude to Dr. Eduardo Soto Regalado and Dr. Felipe Cerino Córdova for supporting the project (02-106534-PST-15/123), and to Dr. Ángel Martínez
- 372 Hernández, Dr. Margarita Loredo Cancino and Dr. Luis Humberto Alvarez Valencia for their advising and facilitating laboratory equipment.

374

References

- 376 [1] Asif M, Muneer T. Energy supply, its demand and security issues for developed and emerging economies. Renew Sustain Energy Rev 2007;11:1388–413.
- 378 doi:10.1016/j.rser.2005.12.004.
 - [2] Paris: International Energy Agency. World Energy Outlook 2010. 2010.
- 380 doi:10.1016/S1359-6454(03)00324-0.

[3] Elbeshbishy E, Dhar BR, Nakhla G, Lee HS. A critical review on inhibition of dark

- 382 biohydrogen fermentation. Renew Sustain Energy Rev 2017;79:656–68.doi:10.1016/j.rser.2017.05.075.
- 384 [4] IPCC. Renewable Energy Sources and Climate Change Mitigation. 2011. doi:10.5860/CHOICE.49-6309.

- Rahman MM, Paatero J V, Lahdelma R. Wide Spread Exploitations of Bioenergy:
 Are the Ways towards Sustainable Energy? J Clean Energy Technol 2016;4:209–12.
- 388 doi:10.7763/JOCET.2016.V4.282.
- [6] Chen CC, Chen HP, Wu JH, Lin CY. Fermentative hydrogen production at high
 sulfate concentration. Int J Hydrogen Energy 2008;33:1573–8.
 doi:10.1016/j.ijhydene.2007.09.042.
- 392 [7] Kim J, Min Chun K, Song S, Baek H, Woo S. The effects of hydrogen on the combustion , performance and emissions of a turbo gasoline direct-injection engine
- with exhaust gas recirculation. Int J Hydrogen Energy 2017;42:25074–87.doi:10.1016/j.ijhydene.2017.08.097.
- 396 [8] Nikolaidis P, Poullikkas A. A comparative overview of hydrogen production processes. Renew Sustain Energy Rev 2017;67:597–611.
- 398 doi:10.1016/j.rser.2016.09.044.
 - [9] Alzate-Gaviria LM, Sebastian PJ, Pérez-Hernández A, Eapen D. Comparison of two
- 400 anaerobic systems for hydrogen production from the organic fraction of municipal solid waste and synthetic wastewater. Int J Hydrogen Energy 2007;32:3141–6.
- 402 doi:10.1016/j.ijhydene.2006.02.034.
 - [10] López Ortiz A, Meléndez Zaragoza MJ, Collins-Martínez V. Hydrogen production
- 404 research in Mexico : A review. Int J Hydrogen Energy 2016;41:23363–79. doi:10.1016/j.ijhydene.2016.07.004.
- 406 [11] Oh Y, Kim SH, Kim M, Park S. Thermophilic Biohydrogen Production From Glucose With Trickling Biofilter. Biotechnol Bioeng 2004;88:690–8. doi:10.1002/bit.20269.
- 408 [12] Robledo-Narváez PN, Muñoz-Páez KM, Poggi-Varaldo HM, Ríos-Leal E, Calva-

Calva G, Ortega-Clemente LA, et al. The influence of total solids content and initial

- 410 pH on batch biohydrogen production by solid substrate fermentation of agroindustrial wastes. J Environ Manage 2013;128:126–37. doi:10.1016/j.jenvman.2013.04.042.
- 412 [13] Jung KW, Kim DH, Kim SH, Shin HS, Assawamongkholsiri T, Reungsang A, et al. Fundamentals of the fermentative production of hydrogen. Int J Hydrogen Energy
- 414 1992;37:8612–20. doi:10.1016/S0360-3199(02)00090-3.
 - [14] Escamilla-Alvarado C, Ponce-Noyola T, Ríos-Leal E, Poggi-Varaldo HM. A
- 416 multivariable evaluation of biohydrogen production by solid substrate fermentation of organic municipal wastes in semi-continuous and batch operation. Int J Hydrogen
- 418 Energy 2013;38:12527–38. doi:10.1016/j.ijhydene.2013.02.124.
 - [15] Jung KW, Kim DH, Kim SH, Shin HS. Bioreactor design for continuous dark
- 420 fermentative hydrogen production. Bioresour Technol 2011;102:8612–20. doi:10.1016/j.biortech.2011.03.056.
- 422 [16] Liu Z, Lv F, Zheng H, Zhang C, Wei F, Xing XH. Enhanced hydrogen production in a UASB reactor by retaining microbial consortium onto carbon nanotubes (CNTs). Int J
- 424 Hydrogen Energy 2012;37:10619–26. doi:10.1016/j.ijhydene.2012.04.057.
 - [17] Assawamongkholsiri T, Reungsang A, Pattra S. Effect of acid, heat and combined
- 426 acid-heat pretreatments of anaerobic sludge on hydrogen production by anaerobic mixed cultures. Int J Hydrogen Energy 2013;38:6146–53.
- 428 doi:10.1016/j.ijhydene.2012.12.138.

[18] Phowan P, Danvirutai P. Hydrogen production from cassava pulp hydrolysate by

430 mixed seed cultures: Effects of initial pH, substrate and biomass concentrations. Biomass and Bioenergy 2014;64:1–10. doi:10.1016/j.biombioe.2014.03.057.

- 432 [19] Tapia-Venegas E, Ramirez-Morales JE, Silva-Illanes F, Toledo-Alarcón J, Paillet F, Escudie R, et al. Biohydrogen production by dark fermentation: scaling-up and
 434 technologies integration for a sustainable system. Rev Environ Sci Biotechnol 2015;14:761–85. doi:10.1007/s11157-015-9383-5.
- 436 [20] Hawkes FR, Hussy I, Kyazze G, Dinsdale R, Hawkes DL. Continuous dark fermentative hydrogen production by mesophilic microflora: Principles and progress.
- 438 Int J Hydrogen Energy 2007;32:172–84. doi:10.1016/j.ijhydene.2006.08.014.
 - [21] Das D, Veziroglu TN. Advances in biological hydrogen production processes. Int J
- 440 Hydrogen Energy 2008;33:6046–57. doi:10.1016/j.ijhydene.2008.07.098.
 - [22] De Gioannis G, Friargiu M, Massi E, Muntoni A, Polettini A, Pomi R, et al.
- 442 Biohydrogen production from dark fermentation of cheese whey: Influence of pH. Int J Hydrogen Energy 2014;39:20930–41. doi:10.1016/j.ijhydene.2014.10.046.
- 444 [23] Si B, Li J, Li B, Zhu Z, Shen R, Zhang Y, et al. The role of hydraulic retention time on controlling methanogenesis and homoacetogenesis in biohydrogen production using
- 446 upflow anaerobic sludge blanket (UASB) reactor and packed bed reactor (PBR). Int J Hydrogen Energy 2015;40:11414–21. doi:10.1016/j.ijhydene.2015.04.035.
- 448 [24] Chang FY, Lin CY. Biohydrogen production using an up-flow anaerobic sludge blanket reactor. Int J Hydrogen Energy 2004;29:33–9. doi:10.1016/s0630-
- 450 3199(03)00082-x.

[25] Muñoz-Páez KM, Ruiz-Ordáz N, García-Mena J, Ponce-Noyola MT, Ramos-Valdivia

- 452 AC, Robles-González I V., et al. Comparison of biohydrogen production in fluidized bed bioreactors at room temperature and 35 °C. Int J Hydrogen Energy
- 454 2013;38:12570–9. doi:10.1016/j.ijhydene.2012.09.172.

- [26] Kumar G, Sivagurunathan P, Park J, Park J, Park H, Yoon J, et al. HRT dependent
- 456 performance and bacterial community population of granular hydrogen-producing mixed cultures fed with galactose. Bioresour Technol 2016;206:188–94.
- 458 doi:10.1016/j.biortech.2016.01.104.
 - [27] Kaviyarasan K. Application of UASB Reactor in Industrial Wastewater Treatment A
- 460 Review. Int J Sci Eng Res 2014;5:584–9.
 - [28] Mohammadi P, Ibrahim S, Mohamad-Annuar MS, Khashij M, Mousavi SA,
- 462 Zinatizadeh A. Optimization of fermentative hydrogen production from palm oil mill effluent in an up-flow anaerobic sludge blanket fixed film bioreactor. Sustain Environ
- 464 Res 2017;27:238–44. doi:10.1016/j.serj.2016.04.015.
 - [29] Nualsri C, Kongjan P, Reungsang A. Direct integration of CSTR-UASB reactors for
- 466 two-stage hydrogen and methane production from sugarcane syrup. Int J Hydrogen Energy 2016;41:17884–95. doi:10.1016/j.ijhydene.2016.07.135.
- 468 [30] Kotsopoulos TA, Zeng RJ, Angelidaki I. Biohydrogen Production in Granular Up-Flow Anaerobic Sludge Blanket (UASB) Reactors With Mixed Cultures Under
- 470 Hyper-Thermophilic Temperature (70 °C). Biotechnol Bioeng 2006;94:296–302. doi:10.1002/bit.
- 472 [31] Sivagurunathan P, Kumar G, Park J, Park J, Park H, Yoon J, et al. Feasibility of enriched mixed cultures obtained by repeated batch transfer in continuous hydrogen
- 474 fermentation. Int J Hydrogen Energy 2016;41:4393–403. doi:10.1016/j.ijhydene.2015.06.133.
- 476 [32] Hawkes FR, Dinsdale R, Hawkes DL, Hussy I. Sustainable fermentative hydrogen production: Challenges for process optimisation. Int J Hydrogen Energy

- 478 2002;27:1339–47. doi:10.1016/S0360-3199(02)00090-3.
- [33] Hallenbeck PC. Fundamentals of the fermentative production of hydrogen. Water Sci480 Technol 2005;52:21–9.
 - [34] Zieliński M, Korzeniewska E, Filipkowska Z, Dębowski M, Harnisz M, Kwiatkowski R.
- 482 Biohydrogen production at low load of organic matter by psychrophilic bacteria. Energy 2017;134:1132–9. doi:10.1016/j.energy.2017.05.119.
- 484 [35] Zinatizadeh AA, Mirghorayshi M, Birgani PM, Mohammadi P, Ibrahim S. Influence of thermal and chemical pretreatment on structural stability of granular sludge for high-
- rate hydrogen production in an UASB bioreactor. Int J Hydrogen Energy
 2017;42:20512–9. doi:10.1016/j.ijhydene.2017.07.029.
- 488 [36] APHA/AWWA/WEF. Standard Methods for the Examination of Water and Wastewater. Am Public Heal Assoc 2005. doi:ISBN 9780875532356.
- 490 [37] Cisneros-Pérez C, Carrillo-Reyes J, Celis LB, Alatriste-Mondrag F, Etchebehere C, Razo-Flores E. Inoculum pretreatment promotes differences in hydrogen production
- 492 performance in EGSB reactors. Int J Hydrogen Energy 2015;40:6329–39. doi:10.1016/j.ijhydene.2015.03.048.
- 494 [38] Anderson GK, Yang G. Determination of bicarbonate and total volatile acid concentration in anaerobic digesters using a simple titration. Water Environ Res
- 496 1992;64:53–9. doi:10.2175/WER.64.1.8.

[39] DuBois M, Gilles KA, Hamilton JK, Rebers PA, Smith F. Colorimetric method for

- 498 determination of sugars and related substances. Anal Chem 1956;28:350–6.doi:10.1021/ac60111a017.
- 500 [40] Escamilla-Alvarado C, Ponce-Noyola MT, Poggi-Varaldo HM, Ríos-Leal E, García-

Mena J, Rinderknecht-Seijas N. Energy analysis of in-series biohydrogen and

- 502 methane production from organic wastes. Int J Hydrogen Energy 2014;39:16587–94. doi:10.1016/j.ijhydene.2014.06.077.
- 504 [41] Duangmanee T, Padmasiri SI, Simmons JJ, Raskin L, Sung S. Hydrogen Production by Anaerobic Microbial Communities Exposed to Repeated Heat Treatments. Water
 506 Environ Res 2007;79:975–83. doi:10.2175/106143007X175762.
- [42] McKeown RM, Hughes D, Collins G, Mahony T, O'Flaherty V. Low-temperature
 anaerobic digestion for wastewater treatment. Curr Opin Biotechnol 2012;23:444–
 51. doi:10.1016/j.copbio.2011.11.025.
- 510 [43] Sivagurunathan P, Anburajan P, Kumar G, Kim SH. Effect of hydraulic retention time (HRT) on biohydrogen production from galactose in an up-flow anaerobic sludge
- 512 blanket reactor. Int J Hydrogen Energy 2016;41:21670–7. doi:10.1016/j.ijhydene.2016.06.047.
- 514 [44] Argun H, Kargi F. Bio-hydrogen production by different operational modes of dark and photo-fermentation: An overview. Int J Hydrogen Energy 2011;36:7443–59.
- 516 doi:10.1016/j.ijhydene.2011.03.116.
 - [45] Mu Y, Yu HQ, Wang Y. The role of pH in the fermentative H2production from an

518 acidogenic granule-based reactor. Chemosphere 2006;64:350–8. doi:10.1016/j.chemosphere.2005.12.048.

- 520 [46] Kapdan IK, Kargi F. Bio-hydrogen production from waste materials. Enzyme Microb Technol 2006;38:569–82. doi:10.1016/j.enzmictec.2005.09.015.
- 522 [47] Eker S, Sarp M. Hydrogen gas production from waste paper by dark fermentation: Effects of initial substrate and biomass concentrations. Int J Hydrogen Energy

524 2017;42:2562–8. doi:10.1016/j.ijhydene.2016.04.020.

- [48] Moureira D, Lima F, Zaiat M. The influence of the degree of back-mixing on
 526 hydrogen production in an anaerobic fixed-bed reactor. Int J Hydrogen Energy
 2012;37:9630–5. doi:10.1016/j.ijhydene.2012.03.097.
- 528 [49] Carrillo-Reyes J, Celis LB, Alatriste-Mondragón F, Razo-Flores E. Different start-up strategies to enhance biohydrogen production from cheese whey in UASB reactors.
- 530 Int J Hydrogen Energy 2012;37:5591–601. doi:10.1016/j.ijhydene.2012.01.004.
 - [50] Si B, Li J, Qu Z, Li B, Xing X-H, Zhang Y, et al. Comparison of upflow anaerobic
- 532 sludge blanket (UASB) and packed bed reactor (PBR) for biohydrogen production.
 20th World Hydrog Energy Conf WHEC 2014 2014:347–54.
- 534 [51] Show K, Zhang Z, Tay J, Tee D, Lee D, Ren N, et al. Critical assessment of anaerobic processes for continuous biohydrogen production from organic
- 536 wastewater. Int J Hydrogen Energy 2010;35:13350–5. doi:10.1016/j.ijhydene.2009.11.110.
- 538 [52] Tähti H, Kaparaju P, Rintala J. Hydrogen and methane production in extreme thermophilic conditions in two-stage (upflow anaerobic sludge bed) UASB reactor
- 540 system. Int J Hydrogen Energy 2013;38:4997–5002. doi:10.1016/j.ijhydene.2013.02.058.

542 [53] FM Braga A, N Ferraz Júnior AD, Zaiat M. Thermophilic biohydrogen production using a UASB reactor: performance during long-term operation. J Chem Technol

544 Biotechnol 2016;91:967–76. doi:10.1002/jctb.4665.

[54] Yu HQ, Mu Y. Biological Hydrogen Production in a UASB Reactor With Granules. II:

546 Reactor Performance in 3-Year Operation. Biotechnol Bioeng 2006;189:988–95.

doi:10.1002/bit.

- 548 [55] Perera KRJ, Arudchelvam Y, Gadhamshetty V, Nirmalakhandan N. Modeling and simulation of net energy gain by dark fermentation. Int J Hydrogen Energy
- 550 2012;37:2267–72. doi:10.1016/j.ijhydene.2011.10.059.
 - [56] Hernández-Flores G, Solorza-Feria O, Poggi-Varaldo HM. Bioelectricity generation
- 552 from wastewater and actual landfill leachates: A multivariate analysis using principal component analysis. Int J Hydrogen Energy 2017;42:20772–82.
- doi:10.1016/j.ijhydene.2017.01.021.
 - [57] Escamilla-Alvarado C, Poggi-Varaldo HM, Ponce-Noyola T, Ríos-Leal E, Robles-
- 556 Gonzalez I, Rinderknecht-Seijas N. Saccharification of fermented residues as integral part in a conceptual hydrogen-producing biorefinery. Int J Hydrogen Energy
- 558 2015;40:17200–11. doi:10.1016/j.ijhydene.2015.06.164.
 - [58] Chen CY, Yang MH, Yeh KL, Liu CH, Chang JS. Biohydrogen production using
- 560 sequential two-stage dark and photo fermentation processes. Int J Hydrogen Energy 2008;33:4755–62. doi:10.1016/j.ijhydene.2008.06.055.
- 562 [59] Romero-Cedillo L, Poggi-Varaldo HM, Ponce-Noyola T, Ríos-Leal E, Ramos-Valdivia AC, Cerda-García Rojas CM, et al. A review of the potential of pretreated
- 564 solids to improve gas biofuels production in the context of an OFMSW biorefinery. J Chem Technol Biotechnol 2016;92:937–58. doi:10.1002/jctb.5116.
- 566 [60] Lin C, Chang R. Fermentative hydrogen production at ambient temperature. Int J Hydrogen Energy 2004;29:715–20. doi:10.1016/j.ijhydene.2003.09.002.

568

572 LIST OF FIGURES

574 Fig. 1. Schematic diagram of the experimental apparatus.

Fig. 2. UASB reactor performance (A) HRT and normalized hydrogen production versus time, (B) pH and VFAs versus time.

- 578 Fig. 3. Influence of HRT on total sugar concentration in function on time.
- 580 Fig. 4. Gross energetic potential rate and energy heating loss expenditures of selected references.
- 582



Fig. 1. Schematic diagram of the experimental apparatus.



Fig. 2. UASB reactor performance (A) HRT and normalized hydrogen production versus time,
(B) pH and TVFAs versus time. 24h/31c operated at 24 h HRT fed with 31 g_{sucrose} L⁻¹; 12h/19c
operated at 12 h HRT fed with 19 g_{sucrose} L⁻¹; 4h/8c operated at 4 h HRT fed with 8.3 g_{sucrose} L⁻¹.



Fig. 3. Influence of HRT on total sugar concentration in function on time. Linear regression curves were represented by dashed lines. (●) 24h/31c, Y = 7.14 + 1.41X, R² = 0.96; (○)
12h/19c, Y = 10.32 + 0.40X, R² = 0.60; (▼) 4h/8c, Y = 13.29 - 0.66X, R² = 0.87.



614 Fig. 4. Gross energetic potential rate and energy heating loss expenditures of selected references.

620 LIST OF TABLES

Table 1. Characteristics of inoculum.

- 622 Table 2. Average results and soluble metabolites produced by different strategies.
- Table 3. Biohydrogen production in continuous reactors operating at different temperatures: psycrophilic (< 25°C), mesophilic, thermophilic and hyperthermophilic
 conditions.

Table 1. Characteristics of inoculum.

6.66 ± 0.10
93.80 ± 0.07
6.20 ± 0.07
34.82 ± 3.59
65.18 ± 3.59

Notes: wb, wet basis; db, dry basis

Table 2. Average results and soluble metabolites produced by different strategies.

Strategies	HY	MHY	HPR	Soluble metabolites (g L ⁻¹)					
_	(NmL H₂ g _{sucrose} ⁻¹)	(mol H ₂ mol _{sucrose} -1)	(NL H₂ (L d)⁻¹)	EtOH	HAc	HPr	HBu	SM	TVFA
24h/31c	23.9	0.18	0.67	0.47	1.65	0.02	4.89	7.03	6.18
12h/19c	69.1	0.51	2.60	0.13	1.41	0.03	3.68	5.25	6.81
4h/8c	63.5	0.48	3.17	0.26	1.55	0.06	4.67	6.54	7.08

Notes: HY, hydrogen yield; MHY, molar hydrogen yield; HPR, hydrogen production rate; EtOH, ethanol; HAc, acetic acid; HPr, propionic acid; HBu, butyric acid; SM, soluble metabolites
 (EtOH+HAc+HPr+HBu).

Table 3. Biohydrogen production in continuous reactors operating at different temperatures: psycrophilic (< 25°C), mesophilic,</th>644thermophilic and hyperthermophilic conditions.

Substrate (concentration/OLR)	Inoculum	Reactor type	HRT/ Top	HY/ [H2]avg in biogas	HPR	Ref
Glucose (5 g COD L ⁻¹ / 25.1 g COD (L d) ⁻¹)	Granular sludge	UASB	5 h 70 °C	0.73 mol H ₂ mol _{hexose} -1 51%	2.07 NL H ₂ (L d) ⁻¹	[52]
Sucrose (1.8 g COD L ^{-1/} 24 g COD (L d) ⁻¹)	Granular sludge	UASB	2 h 55 °C	0.865 mol H2 mol _{hexose} -1 51.49%	1.8 NL H ₂ (L d) ⁻¹	[53]
Sucrose (20 g COD L ⁻¹ / 60 g COD (L d) ⁻¹)	Sewage sludge	UASB	8 h 35 ⁰C	0.75 mol H ₂ mol _{hexose} -1 42.4%	6.84 NL H ₂ (L d) ⁻¹	[24]
(20 g COD L ⁻¹ / 40 g COD (L d) ⁻¹)			12 h 35 ⁰C	0.81 mol H ₂ mol _{hexose} -1 NR	4 NL H ₂ (L d) ⁻¹	
Sucrose (10.67 g COD L ^{-1/} 42.68 g COD (L d) ⁻¹)	Anaerobic sludge	UASB	6 h 38 ⁰C	0.5 mol H2 mol _{hexose} -1 NR	5.28 NL H ₂ (L d) ⁻¹	[54]
(10.67 g COD L ^{-1/} 25.61 g COD (L d) ⁻¹)			10 h 38 ⁰C	0.9 mol H ₂ mol _{hexose} -1 NR	2.88 NL H ₂ (L d) ⁻¹	
Glucose (8 g L ^{.1} / 24 g (L d) ^{.1})	Anaerobic sludge supported on	UASB	8 h 35 ⁰C	1.47 mol H ₂ mol _{hexose} -1 46%	4.38 NL H ₂ (L d) ⁻¹	[23]
(8 g L ⁻¹ / 16 g (L d) ⁻¹)	carbon nanotubes	IOTUDES		1.45 mol H ₂ mol _{hexose} -1 38%	3 NL H ₂ (L d) ⁻¹	
Glucose (NR/ 12.46 g (L d) ⁻¹)	Sewage sludge	Chemostat- type anaerobic reactor	1.5 ª 24-28 °C	0.68 mol H ₂ mol _{hexose} -1 45.1%	1.13 NL H ₂ (L d) ⁻¹	[60]
Cheese whey (NR/ 20 g COD (L d) ⁻¹)	Anaerobic granular sludge	UASB	24 h 22-25 °C	0.56 ^b mol H ₂ mol _{hexose} -1 76%	1.41 NL H ₂ (L d) ⁻¹	[49]

Sucrose (2 g COD L ^{-1/} NR)	Natural fermentation innoculation	PBR°	2 h 25 °C	0.7 mol H ₂ mol _{hexose} -1 75.6%	2.99 NL H ₂ (L d) ⁻¹	[48]
Sucrose (8 g L ^{-1/} NR)	Methanogenic digestates	AFBR₫	24 h 30 °C	0.918 mol H ₂ mol _{hexose} -1 56%	0.92 NL H ₂ (L d) ⁻¹	[25]
Sucrose (19 g L ^{-1/} 38 g (L d) ⁻¹)	Brewery industry anaerobic sludge	UASB	12 h 21 ± 2 °C	0.685 mol H ₂ mol _{hexose} -1 69.04%	3.66 NL H ₂ (L d) ⁻¹	This study

Notes: ^asolid retention time (HRT equivalent 28.8 h); ^b calculated as hexose equivalent; PBR, packed bed reactor; AFBR, anaerobic fluidized bed reactors; [H₂]_{avg}, hydrogen content in biogas; COD, chemical oxygen demand; HPR, hydrogen production rate; HRT, hydraulic retention time; HY, hydrogen yield; NR, not reported; Top, temperature of operation.

This page was intentionally left blank