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19.9%-efficient ultrathin solar cell based on a 205nm-thick GaAs absorber and a silver nanostructured back mirror

Hung-Ling Chen¹, Andrea Cattoni¹, Romaric De Lépinau^{1,2}, Alexandre W. Walker^{3,5}, Oliver Hoehn³, David Lackner³, Gerald Siefer³, Marco Faustini⁴, Nicolas Vandamme¹, Julie Goffard^{1,2}, Benoît Behaghel¹, Christophe Dupuis¹, Nathalie Bardou¹, Frank Dimroth³, Stéphane Collin^{1,2*}

¹ *Centre for Nanoscience and Nanotechnology (C2N), CNRS, University Paris-Sud / Paris-Saclay, 91120 Palaiseau, France*

² *Institut Photovoltaïque d'Ile-de-France (IPVF) – 91120 Palaiseau, France*

³ *Fraunhofer Institute for Solar Energy Systems (ISE), 79110 Freiburg, Germany*

⁴ *Sorbonne Université, UPMC Univ Paris 06, CNRS, Collège de France, Chimie de la Matière Condensée de Paris, 75005 Paris, France*

⁵ *Present address: National Research Council of Canada, Ottawa, Ontario K1A 0R6, Canada*

**email: stephane.collin@c2n.upsaclay.fr*

Abstract

Conventional photovoltaic devices are currently made of relatively thick semiconductor layers, about 150 μm for silicon, and 2–4 μm for CIGS, CdTe or III-V direct bandgap semiconductors. Ultrathin solar cells using 10 times thinner absorbers could lead to considerable material and processing time savings. Theoretical models suggest that light trapping can compensate for the reduced single-pass absorption, but optical and electrical losses have greatly limited the performances of previous attempts. Here, we propose a strategy based on multi-resonant absorption in planar active layers, and we report a 205 nm-thick GaAs solar cell with a certified 19.9% efficiency. It uses a nanostructured silver back mirror fabricated by soft nanoimprint lithography. Broadband light trapping is achieved with multiple overlapping resonances induced by the grating and identified as Fabry-Perot and guided-mode resonances. A comprehensive optical and electrical analysis of the complete solar cell architecture provides the pathway for further improvements and shows that 25% efficiency is a realistic short-term target.

1. Introduction

The efficiency of single-junction solar cells has improved consistently over time for both crystalline silicon (c-Si) and thin-film (CIGS, CdTe, GaAs) technologies, and contributed to the cost decrease and widespread development of photovoltaic devices. To date, solar cells made of c-Si reach 26.7% photoconversion efficiency using 165 μm -thick Si wafers (1). With high optical absorption and radiative efficiency, GaAs approaches the Shockley-Queisser limit (2) and reached a record efficiency of 29.1% with 1–2 μm -thick single-junction solar cells (3,4). On the other hand, theoretical light-trapping models suggest that the solar cell thickness can be reduced by more than one order of magnitude while preserving state-of-the-art short-circuit currents (5,6). Such a thickness reduction improves the industrial throughput and saves scarce materials (e.g. tellurium in CdTe, indium in CIGS and III-V). It also helps improve the performance of solar cells. For a given density of defects, non-radiative bulk recombination decreases with the thickness, allowing for the use of materials with a reduced diffusion length. For space applications, ultrathin GaAs cells show increased tolerance to high-energy particle bombardment (7). Overall, thinning the absorber has a beneficial effect on both charge carrier collection and open-circuit voltage. The best solar cell would be an ultrathin solar cell if maximal absorption can be maintained through efficient light trapping.

Different light trapping strategies have been proposed and successfully employed to compensate for the short-circuit current drop due to incomplete absorption in ultrathin layers (8–10). Disordered nanotextures are a conventional approach and allowed 8.6% efficiency with only 830nm-thick silicon layers (11). Front surface nanotexturing with inverted pyramid arrays coupled with a highly reflective back mirror were optimized for ultrathin silicon solar cells (12,13,14) and led to 15.4% efficiency with 10 μm -thick c-Si layers (12). However, efficiencies exceeding 20% were only achieved with c-Si solar cells thicker than 40 μm (15). Nanostructured back mirrors were used to increase long-wavelength absorption in III-V/Si tandem solar cells (16), and a numerical study has shown broadband absorption capabilities in 150nm-thick CIGS solar cells (17). Dielectric nanoparticles were also successfully introduced at the rear side of CIGS solar cells with no significant impact on FF and V_{oc} , leading to 12.3% efficiency with a thickness of 460nm (18). On the contrary, a-Si:H deposited on textured substrate shows improved absorption (19, 20) but low electrical performances. Overall, the best light trapping designs tend to avoid texturation of the absorber.

Ultrathin GaAs solar cells can be considered as a model system to investigate the potential of light-trapping for high-efficiency ultrathin solar cells. Metal nanoparticles (21,22) and nanogrids (23) can improve absorption via plasmonic resonances (24), but the beneficial effect is usually compensated by metal absorption losses at short wavelengths. The integration of a highly reflective back mirror is a first requirement for efficient light trapping (25), and it can boost the open-circuit voltage (V_{oc}) through the photon recycling effect (26,27,28). Yang et al. have used a rough scattering Au back-mirror to further enhance light trapping. They achieved 19.1% efficiency with 300nm-thick solar cells (29). In contrast, Lee et al. combined front-side periodic TiO₂ nanostructures with a flat back reflector and reached 16.2% efficiency in 200nm-thick GaAs solar cells (30). State-of-the-art ultrathin GaAs solar cells are listed in Table 1. Overall, previous achievements make use of light scattering and diffraction and lie below numerical predictions for double-pass absorption.

In this work, we propose a light trapping strategy based on multi-resonant absorption. We demonstrate a certified efficiency of 19.9% with a 205nm-thick GaAs solar cell using planar active layers and a silver nanostructured back mirror with a periodical pattern. It is fabricated using a low-cost and scalable technique based on direct embossing of TiO₂ sol-gel derived film. The back mirror induces multiple overlapping resonances that provide efficient light trapping over a broad spectral range. The short-circuit current exceeds significantly an ideal double-pass absorption model while preserving FF and V_{oc} . A detailed analysis of the optical and electrical properties of the device shows the path to reach 25% conversion efficiency using the same light-trapping scheme.

Table 1: Comparison of record thin and ultrathin single-junction GaAs solar cell performances with different absorber thicknesses. J_{sc} values are normalized by the result of an ideal double-pass absorption model ($A = 1 - e^{-2\alpha t}$) to highlight the light trapping capability.

	Absorber thickness t (nm)	J_{sc} (mA/cm ²)	$J_{sc}/\text{double-pass absorption}$	V_{oc} (V)	FF	Efficiency (%)
Kayes <i>et al.</i> (3,4)	≥ 1000	29.68	0.94	1.122	0.865	29.1
Yang <i>et al.</i> (29)	300	24.5	0.94	1.000	0.778	19.1
Lee <i>et al.</i> (30)	200	21.96	0.94	0.942	0.78	16.2
This work	205	24.64	1.05	1.022	0.792	19.9

2. Design and fabrication of ultrathin GaAs solar cells

Ultrathin GaAs solar cells require light trapping structures to compensate for the decreased absorber volume. The rationale of the solar cell design is as follows. III-V active layers are kept flat to avoid

electronic degradation induced by increased surfaces. A periodical pattern is used to enhance absorption through multiple guided-mode resonances. The number of resonances increases with the period p , but diffraction losses at shorter wavelengths ($\lambda < p$ at normal incidence) may induce optical losses in the free space. For this reason, the periodic structure is designed at the backside in the form of a nanostructured metallic mirror so that diffraction in free space can only occur after double-pass absorption. For a GaAs thickness of 200 nm, we found the period $p=700$ nm as a good trade-off to keep negligible diffraction losses and create numerous resonances over the 700–900 nm wavelength range. The nanostructure back mirror is made of silver because it has the highest reflectivity among metals in this spectral range. It is combined with localized Ni/Ge/Au ohmic contacts (surface coverage: 1%) to collect charge carriers with minimal resistive losses (25). The exact geometry of the grating is optimized with numerical computations based on the rigorous coupled-wave analysis (RCWA) method (31,32,33,34) (details in Methods): Ag square nanostructure width $d=420$ nm (60% of the period), grating height $h=120$ nm.

The epitaxial stacks were grown by Metalorganic Vapor Phase Epitaxy (MOVPE) on a n-type GaAs substrate in the following sequence: n+GaAs top contact, n-AlInP window layer, 205 nm GaAs absorber, p-AlGaAs back surface field (BSF) and p+GaAs rear contact. Note that the final solar cell structure is reversed compared to the growth order. A detailed description of the III-V semiconductor layers is given in the Supplementary Table 1. Figure 1(a) shows a schematic of solar cell fabrication sequences. Details about the cell fabrication process are reported in the Methods. Step 1 begins with the fabrication of $5 \times 5 \mu\text{m}^2$ Ti/Au localized ohmic contacts on p+GaAs every 50 μm . Uncovered area of p+GaAs is wet-chemically etched to reduce parasitic optical absorption. In step 2, large-area nanostructures are formed using soft nanoimprint lithography (NIL). TiO₂ sol-gel was spin-coated on the sample surface and printed using a PDMS mold. Figure 1(b) shows a SEM image of the nanoimprinted two-dimensional periodic TiO₂ grating. A silver mirror is deposited to cover conformally both ohmic contacts and TiO₂ nanopatterns (step 3). Then, the mirror side of the sample is bonded to a glass host substrate using a flexible polymer, and the GaAs substrate is removed by chemical etching (step 4). Figure 1(c) shows a cross-section SEM image of a similar sample fabricated until this step, showing the TiO₂/Ag back mirror. Subsequently, Ni/Ge/Au front contact grids are fabricated on n+GaAs, and solar cells of 1×1 , 2×2 and $3 \times 3 \text{ mm}^2$ sizes are protected with photolithography mask in the wet-chemical etching for the mesa. MgF₂/Ta₂O₅ 78/48 nm double layers anti-reflection coating (DLARC) is deposited (step 5).

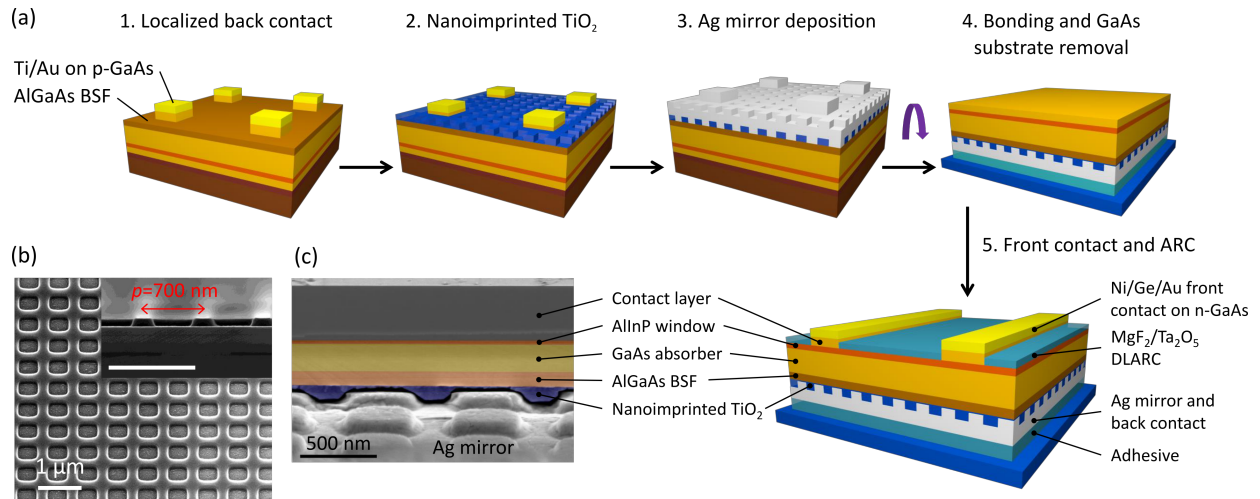


Figure 1: Fabrication process of ultrathin GaAs solar cells with a nanostructured back mirror. (a) Sketches of the main fabrication steps. (b) SEM image of nano-imprinted TiO_2 periodic structures before Ag mirror deposition, the inset shows the cross-section shape of the TiO_2 . (c) SEM cross-section view after removing the GaAs substrate, showing the Ag nanostructured back mirror.

3. Performances of ultrathin GaAs solar cells

The best cell was measured by Fraunhofer ISE calibration laboratory under standard test conditions (AM1.5G, 1000 W/m^2 , 25°C , see Supplementary Figures 10-18). The current-voltage (JV) characteristics and external quantum efficiency (EQE) are shown in Figure 2. We achieve a record efficiency of 19.9% using only 205 nm-thick GaAs absorber, with JV parameters: $J_{sc}=24.64 \text{ mA/cm}^2$, $V_{oc}=1.022 \text{ V}$ and $FF=79.2\%$. The solar cell area is

4.02 mm^2 , which includes front contact grids ($\sim 5.5\%$ shading of the total surface) in the calculation of the current density and conversion efficiency. The curve $1-R$ (R : specular reflectance) plotted in Figure 2(b) represents the total absorption above 700 nm. Its spectral features exhibit multi-resonant absorption and match perfectly with the EQE in the long-wavelength range (700–900 nm). The integral over all photon energies of the EQE with the AM1.5G solar spectrum results in an equivalent $J_{sc}=24.39 \text{ mA/cm}^2$, close to the direct measurement under 1 sun illumination.

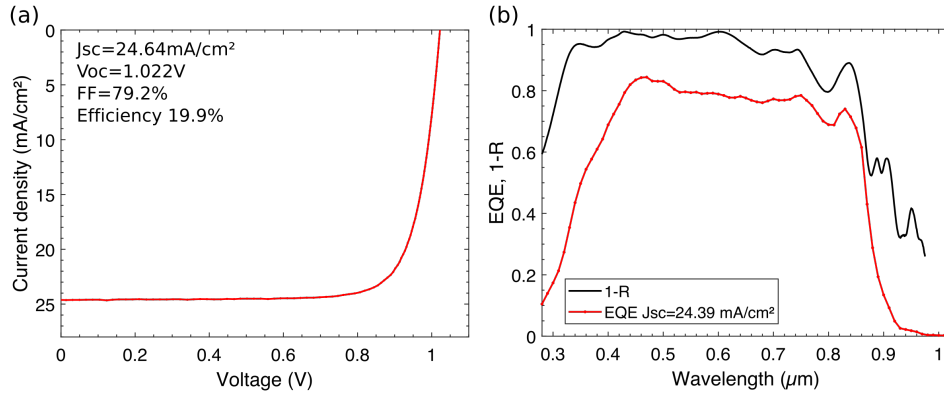


Figure 2: Best ultrathin solar cell based on a 205nm-thick GaAs absorber and a nanostructured Ag mirror. (a) IV characteristics and (b) external quantum efficiency of the 19.9%-efficient solar cell with an aperture area of 4.02 mm² measured at the Fraunhofer ISE calibration laboratory under standard condition (AM1.5G 1000 W/m², 25°C). The black curve 1-R (R: specular reflectance) plotted in (b) exhibits multi-resonant features in agreement with the EQE.

4. Light trapping analysis

To illustrate our light trapping designs, three different solar cells were fabricated out of the same epitaxially grown semiconductor stack: solar cells (A) as-grown on GaAs substrate with a single-layer ARC (70 nm-thick SiN_x), (B) with a flat silver mirror and DLARC, and (C) with a nanostructured silver mirror and DLARC. Their current-voltage characteristics are compared in the Supplementary Figure 1. Their EQE are measured using a Fourier Transform Photocurrent Spectroscopy (FTPS) setup calibrated with a silicon reference cell, and a microscope objective is used to focus light onto a small spot (diameter: a few 100 μm) between the wires of the front contacts in order to avoid shading. The results are plotted in Figure 3(a) and compared to absorption calculations shown in Figure 3(b). The RCWA method is used to compute the electromagnetic fields and absorption spectra in each layer of the solar cell structures. The simulations are in good agreement with EQE measurements (see also Supplementary Note 4) and show a similar trend for the different structures. The light-trapping effect is clearly evidenced in the long wavelength range ($\lambda > 600$ nm). The flat silver mirror results in double-pass absorption with an increase of the short-circuit current of $\Delta J_{sc} = 4.4$ mA/cm². With the nanostructured back mirror, numerous overlapping resonances contribute to further absorption enhancement and result in an additional $\Delta J_{sc} = 4.5$ mA/cm². Theoretical short-circuit current densities J_{th} sum up to $J_{th} = 25.6$ mA/cm² for structure C. The measured EQE exhibits less pronounced resonances due to fabrication imperfections, but similar average absorption. The cross-section maps of the generation rates displayed in Figure 3(c) for 1 μm-thick GaAs solar cells and structures A, B and C illustrate the spectacular increase of the density of photogenerated carriers, as a result of efficient light trapping in a 205 nm-thick GaAs layer.

To gain more insights in the mechanism of optical resonances, labeled α , β and γ in Figure 3(b), we calculate 1-R, where R is the specular reflectance at normal incidence as a function of the wavelength and

grating period p . Figure 3(e) shows the result obtained for nanostructured TiO₂/Ag back mirror with a fixed grating height $h=120$ nm and a square width-to-period ratio ($d/p=0.6$). This dispersion diagram features numerous resonances with two different behaviors. In the 400–600 nm wavelength range, absorption peaks are insensitive to the grating period. These resonances are attributed to vertical Fabry-Perot (FP) modes. The same features can be observed with a flat mirror, and the resonance wavelengths depend mainly on the total thickness of the layer stack. The resonant conditions are given by

$$2 \sum_i k_{z,i} h_i + \varphi = 2\pi q \quad (1)$$

where $k_{z,i}=2\pi n_i/\lambda$ is the z-component wavevector at normal incidence in layer i (thickness h_i and refractive index n_i), λ is the wavelength and the integer q defines the FP order. The phase change φ induced by reflection at the top and bottom interfaces is evaluated from the complex Fresnel coefficients. The result is shown in Figure 3(e) (green dashed lines) for the two FP resonances α_1 and α_2 found at short wavelengths. They correspond to FP orders $q=6$ and $q=7$ (labeled FP₆ and FP₇, respectively). The low contrast of these resonance peaks is due to the high absorption and efficient DLARC in this wavelength range.

In the long wavelength range ($\lambda>600$ nm), the absorption peaks exhibit a strong period dependence and are attributed to guided-mode resonances. The grating scatters light into diffracted waves of orders (m_1, m_2) defined by their in-plane wavevectors:

$$\vec{k}_{//(m_1, m_2)} = \vec{k}_{//(00)} + m_1 \frac{2\pi}{p} \vec{e}_x + m_2 \frac{2\pi}{p} \vec{e}_y \quad (2)$$

where $\vec{k}_{//(00)}$ is the in-plane wavevector of incident waves and (m_1, m_2) are integers. The additional in-plane momentum induced by the grating allows coupling through either transverse-electric (TE) or transverse-magnetic (TM) guided waves propagating in the solar cells. The approximate resonance wavelengths are calculated using a model of planar waveguide (35), taking into account the quasi-periodic boundary condition for the in-plane component (Equation (2)). The coupling between guided modes is not taken into account in this simple model. Nevertheless, it allows to fit and to identify the main resonances: β_1 and β_3 are TE guided modes coupled to the diffracted orders $(\pm 1, \pm 1)$, β_2 and β_5 are TM guided modes coupled to the diffracted orders $(\pm 1, 0)$, β_4 is TE guided mode coupled to the diffracted orders $(\pm 1, 0)$, γ_1 and γ_2 are TE and TM guided modes coupled to the diffracted orders $(\pm 2, 0)$, respectively. The corresponding dispersion curves are plotted in Figure 3(e) and agree with rigorous numerical calculations. They exhibit different slopes related to the different diffracted orders. The origin and characteristics of both Fabry-Perot and guided-mode resonances are further confirmed by their angular dependence, and by the number and position of nodes and anti-nodes in the field distributions (see Supplementary Note 1 and 3 and Supplementary Figures 5 and 7). Overall, the integrated absorption maintains a high short-circuit current

($J_{th} > 25 \text{ mA/cm}^2$ up to 45° , $J_{th} > 23.5 \text{ mA/cm}^2$ up to 60°) through overlaps of multiple resonances (Figure 3(f)).

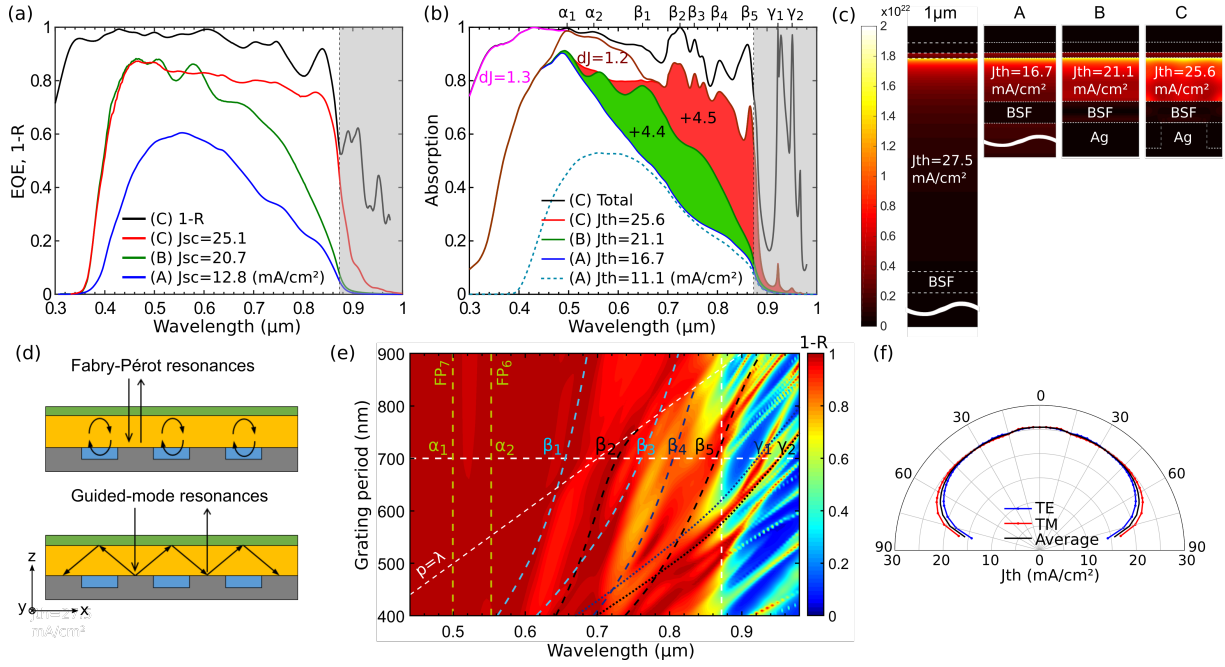


Figure 3: Optical analysis of the ultrathin GaAs solar cells. (a) EQE measurement for 3 different types of solar cells: (A) as-grown on a GaAs substrate, (B) with a flat Ag back mirror and (C) with a nanostructured Ag back mirror. 1-R (solar cells C) is also plotted (black curve). (b) Calculation of optical absorption in 205 nm-thick GaAs for the same structures. Structure A: as-grown with a single-layer ARC (dashed) or with the same design as B (reverse order without back mirror). Structure C: detailed absorption in each III-V layer (AlInP sum up to $dJ=1.3 \text{ mA/cm}^2$, AlGaAs: $dJ=1.2 \text{ mA/cm}^2$). (c) Cross-section maps of the generation rate in 1 μm-thick GaAs solar cells (DLARC, as-grown), and structures A, B and C (see Supplementary Note 2). (d) A schematic of the different types of resonances. (e) Dispersion diagram of 1-R as a function of the illumination wavelength and the period of the diffraction grating. Dashed curves are resonance wavelengths calculated with analytical models (see text for details). (f) Polar plot of the calculated J_{sc} as a function of the incident angle in 205 nm-thick GaAs (structure C).

5. Loss analysis and path toward 25% efficiency

In this section, we analyze the performance of the ultrathin solar cell with a nanostructured mirror and discuss the possibility to achieve even higher efficiency. Figure 4(a) summarizes the detailed loss analysis for J_{sc} , FF and V_{oc} : our experimental results are shown in bold and top values correspond to radiative limits. The J_{sc} reference of 31.9 mA/cm^2 is calculated for 205 nm-thick GaAs using an approximate lambertian light-trapping model (5,6). We measured $J_{sc}=24.6 \text{ mA/cm}^2$ and the highest EQE without front contact shading (5–6% of the total area) results in $J_{sc}=25.1 \text{ mA/cm}^2$, close to the numerical calculation of 25.6 mA/cm^2 for the optimized TiO_2/Ag back mirror. Small discrepancy is due to the actual shape of fabricated structures. Parasitic optical losses contain absorption in the window layer ($dJ=1.3 \text{ mA/cm}^2$), in the BSF ($dJ=1.2 \text{ mA/cm}^2$), in the Ag mirror ($dJ=2.7 \text{ mA/cm}^2$) and due to

reflection ($dJ=1.1 \text{ mA/cm}^2$). Parasitic absorption in the metallic reflector can be avoided through a combination of high-index-contrast gratings with all-dielectric or hybrid dielectric/metallic mirrors (36,37). The stack of semiconductor heterostructures needs further optimization to reduce the thickness of the AlInP and AlGaAs layers and improve collection of photogenerated carriers in these layers. The shape of the nanostructured back mirror could be also optimized to improve light-trapping. For instance, replacing squares by L-shape or blazed nanostructures breaks a plane of symmetry and should increase the number of resonance modes by a factor of two. Overall, assuming half of the optical losses are recovered leads to a short-circuit current over 28 mA/cm^2 .

To analyze the electronic characteristics of the solar cells, 1-sun JV curves are fitted using a two-diode model with a fixed J_{sc} and diode idealities of 1 and 2 (38). An example of fit is given in Figure 4(b), showing the absolute values of $J(V) - J_{sc}$ in logarithmic scale and different components of the two-diode model. The fitted parameters are: $J_{01}=2.8 \times 10^{-17} \text{ mA/cm}^2$, $J_{02}=4.3 \times 10^{-8} \text{ mA/cm}^2$, $R_p=2.4 \times 10^3 \text{ ohm cm}^2$ and $R_s=0.8 \text{ ohm cm}^2$. This procedure is repeated for every solar cell of different surface areas of 1×1 , 2×2 and $3 \times 3 \text{ mm}^2$. The V_{oc} decreases with the cell size and is correlated with an increased dark current density J_{02} . The size-dependence of the recombination current is observed in GaAs (39) and can be recovered through edge passivation using S-based chemicals (40). In Figure 4(c), we plot the J_{02} values as a function of the perimeter-to-surface ratio (P/A). The linear trend allows to decompose J_{02} into a surface area component $J_{02,A}$ and a perimeter component $J_{02,P}$ (41):

$$J_{02} = J_{02,A} + J_{02,P} \frac{P}{A} \quad (3)$$

For large-area solar cells, edge recombination is suppressed. J_{02} reaches $J_{02,A}=8.7 \times 10^{-9} \text{ mA/cm}^2$ and results in an increase of V_{oc} up to 1.045 V and FF up to 0.826 . The corresponding JV characteristics are plotted in Figure 4(d). Further improvements of the fill factor are expected with improved parallel and series resistances: FF= 0.84 for $R_p=10^6 \text{ ohm cm}^2$ and FF= 0.857 for $R_s=0$. The visible shunt conductance under illumination may be due to native oxides across the p-n junction at the edge or degradation from process steps after the mesa edges are revealed by chemical etching. The series resistance can be further optimized with GeAu alloys (42) and a smaller spacing of contact grids. To achieve even higher FF, the dark current density J_{02} should be lowered down to about 10^{-9} mA/cm^2 (3).

Regarding V_{oc} , we calculate the radiative limit using the detailed balance principle applied for 205 nm -thick GaAs solar cells (26, 43, 44) (see Supplementary Note 5). The calculated limit efficiency (25°C , illumination AM1.5G spectrum) is $\eta = 24.6\%$ for the cell with a flat mirror ($J_{sc}=23.4 \text{ mA/cm}^2$, $V_{oc}=1.172 \text{ V}$, FF= 0.896) and $\eta = 32.3\%$ for the cell with lambertian light-trapping

($J_{sc}=31.9 \text{ mA/cm}^2$, $V_{oc}=1.132 \text{ V}$, $FF=0.893$). We note that the V_{oc} radiative limit is reduced by 40 meV for lambertian light-trapping as compared to a flat mirror because of enhanced radiative emission (photonic bandgap narrowing, BGN). However, most of the V_{oc} loss in our devices originates from non-radiative recombination (see Figure 4(d)). The choice of high doping is favorable for lateral conductivity and a high built-in potential in ultrathin absorber, but p-type GaAs is known for the bandgap narrowing (BGN) effect which lowers the bandgap by about 26 meV at the doping concentration of 10^{18} cm^{-3} (45). To achieve high V_{oc} , reducing non-radiative loss and maintaining efficient photon recycling are of upmost important. Based on the above discussion, an efficiency of 25% ($J_{sc}=28 \text{ mA/cm}^2$, $V_{oc}=1.05 \text{ V}$, $FF=0.85$) appears as a realistic target for 205 nm-thick GaAs solar cells with an optimized design.

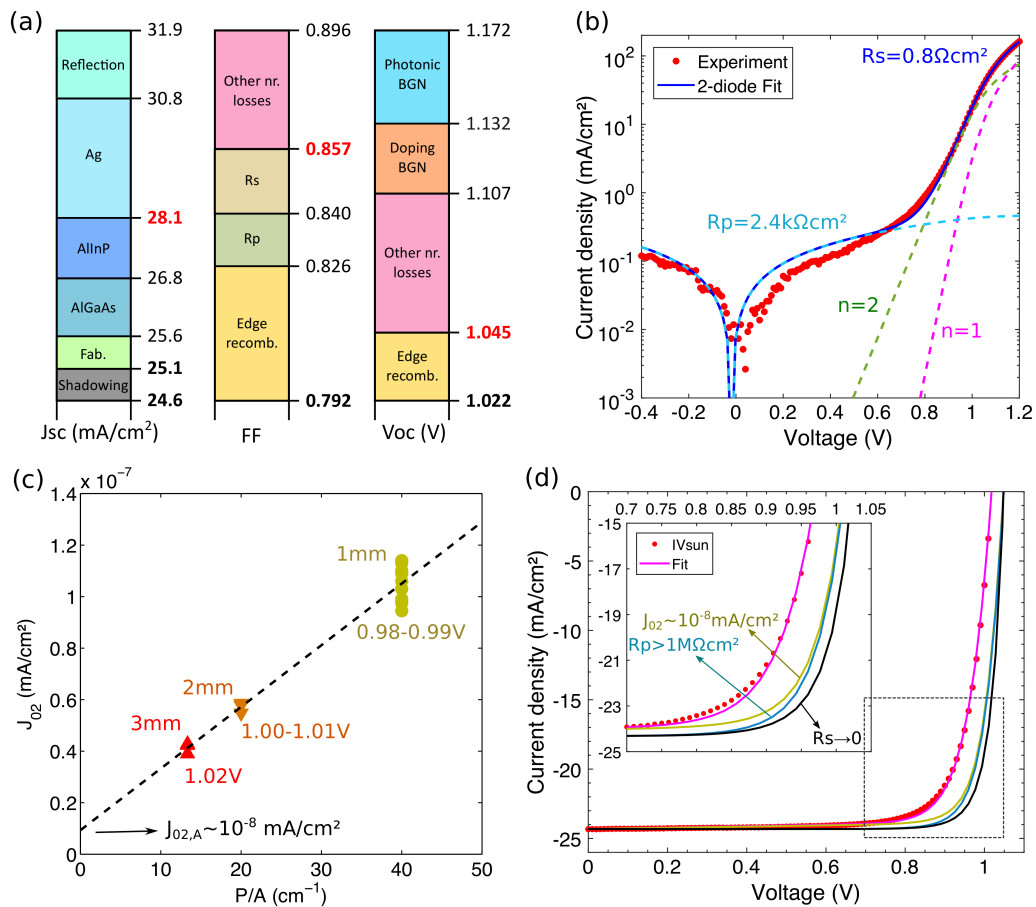


Figure 4: Current-voltage characteristics and loss analysis. (a) Detailed loss analysis for J_{sc} , FF and V_{oc} . The different colors represent the different origins of losses that fill the gap between measurements (bold) and the radiative limit for 205 nm GaAs absorber (top values). Intermediate values in red appear as a realistic short-term target that corresponds to a conversion efficiency of 25%. (b) Typical JV curve under 1 sun illumination shifted with J_{sc} in log scale (red dot: $J-J_{sc}$) and fit with a two-diode model (blue curve). Different components of the model are shown in dashed lines. (c) Correlation of the J_{02} saturation current density with the perimeter-to-surface ratio P/A . Dashed line: linear fit of J_{02} values extracted from square solar cells of width 3mm (3 devices), 2mm (3 devices) and 1mm (9 devices) (see also Supplementary Figs 2 and 3). (d) JV characteristics of the record solar cell and the fit. Efficiency can be increased by successive improvements of fitted parameters (see the main text): saturation current density J_{02} (yellow green curve), shunt resistance (blue curve) and series resistance (black curve). Inset shows a zoom around the maximum power point.

6. Conclusion

In conclusion, we have conceived and fabricated ultrathin GaAs solar cells with a TiO₂/Ag nanostructured back mirror using soft nanoimprint lithography. We achieved a certified efficiency of 19.9% under AM1.5G illumination ($J_{sc}=24.64$ mA/cm², $V_{oc}=1.022$ V, $FF=0.792$). The EQE exhibits a strong absorption enhancement in the 600–900 nm wavelength range, in agreement with numerical calculations. Broadband absorption is the result of multiple overlapping resonances induced by the nanostructured mirror, identified as Fabry-Perot and guided-mode resonances. We have revealed the origin of optical and electrical losses and proposed routes for further optimizations so that 200 nm-thick ultrathin GaAs solar cell with 25% efficiency appears as a realistic short-term target. These results constitute a very significant improvement over previous experimental achievements and numerical predictions of realistic devices and demonstrate that broadband light trapping is compatible with high performances. These results can find direct applications in flexible, lightweight, and radiation-resistant photovoltaic system for space applications. For large-scale photovoltaics, applying a similar architecture to thin-film solar cells made of CIGS and CdTe opens up promising perspectives for material savings and throughput improvements. In this context, this approach based on nanoimprinting sol-gel could represent a game changer for low cost and large-scale fabrication of nanostructured mirrors compatible with industrial constraints.

Methods

Semiconductor layer stack. The III-V semiconductor layers were grown by Metalorganic Vapor Phase Epitaxy (MOVPE) at the Fraunhofer Institute for Solar Energy Systems (ISE). The layers with target thickness and doping level are given in Supplementary Table 1. Zn and Si were used as p-type and n-type dopants, respectively. The growth was conducted on a n-type GaAs(100) substrate, consisting of buffer GaAs, AlGaAs etch stop (used for the substrate removal), n+GaAs/GaInAs contact layers, n-AlInP window, 205 nm GaAs homojunction as the main absorber, p-AlGaAs back surface field (BSF) and p+GaAs contact layer. Wide-bandgap AlGaAs and AlInP alloys are used to passivate the GaAs surface and act as minority carrier blocking layer to reduce surface recombination losses. The fabrication process of devices was performed at the Centre for Nanoscience and Nanotechnology (C2N) and is sketched in Figure 1.

Localized back contacts fabrication. Localized p-type back contacts consist of $5 \times 5 \mu\text{m}^2$ squares regularly spaced with a period of 50 μm in both x- and y-direction on the layer surface defined using photolithography (coverage: 1% of the total surface). After deoxidation of p+GaAs in a dilute HCl solution, localized Ti/Au (20/200 nm) was fabricated using electron-beam assisted evaporation and lift-off. Uncovered area of p+GaAs was etched in a mixture of citric acid at 1 g/L and hydrogen peroxide (30%) with a 5:1 volume ratio. Etching is naturally stopped at top of the AlGaAs layer (BSF).

Nanostructured TiO₂/Ag mirror fabrication. After localized back contacts fabrication a dielectric mirror was fabricated by direct embossing of TiO₂ derived sol-gel film followed by a silver deposition. For the embossing of the TiO₂ sol-gel derived film, we used Degassing Assisted Patterning (DAP) (46), a modified version of Soft Nanoimprint Lithography that allows for a rapid embossing of sol-gel derived films (47). The technique makes use of a degassed polydimethylsiloxane (PDMS) based stamp to improve the resolution and rapidity of the embossing of sol-gel derived films. Unlike other Nanoimprint techniques, replication by DAP is driven by the inner underpressure of the stamp, and therefore does not require the use of an embossing machine. Because no external pressure is applied, DAP induces no long-range pattern deformations, limits short-range deformations, and is thus suitable for large surface area patterning. The PDMS based stamp is first degassed in a dessicator for 10 min. TiO₂ sol-gel hybrid is spin-coated on the AlGaAs surface (BSF) and the PDMS based stamp is then molded (in air). Eventual macroscopic air bubbles surrounding defects and/or localized around the localized back contacts are removed within few seconds through the diffusion of air in the degassed PDMS based stamp. In the same way, the air trapped in the stamp protrusion is aspirated inside the stamp and replaced by the TiO₂ sol-gel. The degassed stamp also quickly removes the ethanol and the water expelled during the sol-gel transition (gelation), hydrolysis and condensation occurring when the sol-gel is stabilized at 110°C for 5 min on a hot-plate before the demolding of the stamp. Subsequently, the top surface of the sample (coated with TiO₂ nanostructures) was protected with a photoresist mask, opening only the area of the localized ohmic contacts. The residual of nanoimprinted TiO₂ above the localized contacts was etched by dipping shortly the sample in a dilute HF solution. Ag (200 nm) was then deposited by electron-beam assisted evaporation using a rotating stage with a 10° tilt to the surface normal to ensure conformal deposition of Ag on both localized ohmic contacts and TiO₂ nanostructures. A TiO₂/Ag nanostructured back mirror was thus obtained and acted at the same time as the back electrode.

Bonding and substrate removal. The Ag mirror-side of the sample was bonded to a glass host substrate using ormostamp (flexible hybrid inorganic/organic polymer), which was reticulated under UV light for 20 minutes. The GaAs substrate was etched in a NH₄OH:H₂O₂:H₂O (1:4:15) solution and the AlGaAs etch stop was removed in HF:H₂O (1:20). After this step, the III-V layer stack order was inverted.

Front contacts and anti-reflection coating. The front contacts with grid spacing of 600 or 800 μm were fabricated using the similar steps as localized back contacts. They consist of multilayers of Ni/Au/Ge/Au/Ni/Au (4/10/60/110/10/100 nm) with no post thermal annealing to avoid degradation of the Ag mirror as well as the ultrathin GaAs absorber. Uncovered area of n-GaAs and n-Ga_{0.87}In_{0.13}As were etched in a mixture of citric acid at 1 g/L and hydrogen peroxide (30%) with a 5:1 volume ratio. The final solar cells of 1×1, 2×2 and 3×3 mm² were delimited with photolithography mask and mesa etching in dilute HCl (removing AlInP) and in H₃PO₄:H₂O₂:H₂O (3:1:40) (removing GaAs). MgF₂/Ta₂O₅ (78/48 nm) double-layer anti-reflection coating (DLARC) was deposited using electron-beam assisted evaporation.

Description of the silicon master, PDMS based stamp and sol-gel derived film. *Silicon master fabrication:* the silicon master mold was fabricated by electron beam lithography carried out at 100 keV (Vistec EBPG5000+) using positive-tone PMMA resist (495PMMA A - solids: 7% in Anisole) and anisotropic reactive ion etching based on SF₆/CHF₃ gasses. The Silicon master was treated with 1H,1H,2H,2H-perfluorooctyltriethoxysilane (POTS) by chemical vapor deposition (CVD) method, following a procedure developed in reference (48).

Hard-PDMS/PDMS stamp fabrication: the silicon master is replicated into a composite hard-PDMS/PDMS stamp by using the procedure similar to the one proposed in reference (49). The hard-PDMS/PDMS stamp is finally treated with Trimethylsilyl chloride (TMCS) silanes by chemical vapor deposition method (50).

Sol-gel initial solutions: absolute ethanol was purchased from Normapur, inorganic precursor TiCl₄ and F127 Pluronic (EO106-PO70-EO106) were purchased from Aldrich. Dense TiO₂ thin films were prepared by spin coating solutions composed of TiCl₄:F127:H₂O:EtOH with respective molar ratio of 1:0.0001:10:50. Final solution was obtained by dissolving the precursors TiCl₄ in ethanol and water followed by the addition of a small amount of F127 (to improve the wettability).

Optical simulations and refractive indices. Optical simulations have been performed with the rigorous coupled wave analysis (RCWA) method (31,32,33,34). We choose the x-z plane as the plane of incidence and consider impinging plane waves linearly polarized. We call transverse electric (TE) incident polarization for electric field perpendicular to the incidence plane (along the y-axis), and transverse magnetic (TM) incident polarization for magnetic field perpendicular to the incidence plane. We calculate the absorption in each layer with 20 Fourier order, and the calculation is done for each wavelength. The refractive indices used for optical simulation of ultrathin GaAs solar cells are plotted in Supplementary Figure 4. The refractive indices are taken from reference (51) for Ta₂O₅, from reference (52) for MgF₂ and Al_{0.42}Ga_{0.58}As, and from reference (53) for Al_{0.51}In_{0.49}P. We use refractive indices of high-purity GaAs (52,54), and we fit the near bandgap extinction coefficients with cubic spline and extend the data in the sub-bandgap region with an exponential Urbach tail of energy width 10 meV for n-GaAs and 20 meV for p-GaAs. Larger band tail is attributed for p-GaAs to simulate the higher sub-bandgap absorption. The refractive index of Ag is taken from the measurement published recently in reference (55) to account for realistic absorption loss in Ag. TiO₂ prepared from sol-gel with our process has typical refractive indices about 1.9 at 500 nm and is kept constant over the whole spectrum.

Optimization of the optical design. The geometry of ultrathin GaAs solar cells has been optimized by maximizing the theoretical short-circuit current J_{th} . For the double-layer anti-reflection coating (DLARC) on ultrathin GaAs solar cells with a flat mirror, the best value is obtained for MgF₂/Ta₂O₅ layers of thickness 78/48 nm. For ultrathin GaAs solar cells with a nanostructured Ag back mirror, we use the same DLARC and determine the optimal geometry as: grating height h=120 nm, period p=700 nm, and silver square nanostructures of width 420 nm (60% of the period).

Data availability. The data that support the plots within this paper and other findings of this study are available from the corresponding author upon reasonable request.

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Author contributions

HLC carried out most of the fabrication steps for the solar cell experiments at C2N and performed optical modeling and results analysis. AW, OH, DL and FD designed the optimized GaAs solar cell layer structure, DL was writing the recipe for the epitaxy growth and GS evaluated characterization results in the Fraunhofer ISE CalLab. HLC, AC, RDL, MF, NV, JG, BB, CD, and NB developed and optimized the fabrication process. AC and MF specifically developed the nanoimprint process of TiO₂ sol-gel films. NV contributed to the design and modeling of the devices. AC and SC developed the concept of ultrathin solar cells with a nanostructured back mirror and supervised the project. HLC and SC wrote the manuscript. All co-authors participated in the discussions and improvements of the manuscript.

Competing interests

The authors declare no competing interests.

Additional information

Supplementary information is available for this paper.

Correspondence and requests for materials should be addressed to S.C.