



HAL
open science

Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

M. Li, V. Nicolas, M. Khelifa, M. El Ganaoui, V. Fierro, A. Celzard

► **To cite this version:**

M. Li, V. Nicolas, M. Khelifa, M. El Ganaoui, V. Fierro, et al.. Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork. *Industrial Crops and Products*, 2019, 142, pp.111784. <10.1016/j.indcrop.2019.111784>. <hal-02357702>

HAL Id: hal-02357702

<https://hal.science/hal-02357702v1>

Submitted on 10 Nov 2019

HAL is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



HAL Authorization

1 **Modelling the hygrothermal behaviour of cement-bonded wood composite** 2 **panels as permanent formwork**

3
4 M. Li^{1,3}, V. Nicolas^{4,*}, M. Khelifa¹, M. El Ganaoui², V. Fierro⁴, A. Celzard⁴

5 ¹*Université de Lorraine, LERMAB, EA 4370, 27 rue Philippe Séguin, 88000 Epinal, France*

6 ²*Université de Lorraine, LERMAB, EA 4370, 186 rue de Lorraine, 54400 Cosnes-et-Romain, France*

7 ³*Université de Cergy-Pontoise, L2MGC, EA 4114, 5 mail Gay-Lussac, 95031 Neuville-sur-Oise, France*

8 ⁴*Université de Lorraine, CNRS, IJL, 88000 Epinal, France*

9
10 * Corresponding author. Tel: + 33 372 74 96 54. Fax: + 33 372 74 96 38. E-mail address :

11 vincent.nicolas@univ-lorraine.fr (V. Nicolas)

12
13 **Keywords:** Wood-cement composite; Heat and moisture transfer; Hygrothermal behaviour;
14 Numerical model; Moisture buffering value.

15 16 **Abstract**

17 This paper reports on the hygrothermal behaviour of a new bio-based composite building
18 material, based on recycled wood fibres used as eco-aggregate within a cementitious matrix.
19 A coupled heat and moisture transfer was established through the material and resolved
20 numerically with a model developed herein. Relative humidity and temperature were chosen
21 as driving potentials. The hygric and thermal properties of the material were analysed and
22 then used as input parameters in the model. The accuracy of the latter was verified by
23 comparing the simulation results with experimental hygrothermal tests, from which the
24 moisture buffering value (MBV) could be determined. The MBV showed that the wood-
25 cement composite material might contribute to improve the indoor thermal comfort and be
26 relevant for low-energy building design.

28

29

Abbreviations

30 **1)** EN197/1: European standard of Cement- Part 1: Composition, specification and

31 conformity criteria for common cements

32 **2)** ISO12571-2000: Hygrothermal performance of building materials and products:

33 Determination of hygroscopic sorption properties, 2000.

34 **3)** ASTM C1498-01: Standard Test Method for Hygroscopic Sorption Isotherms of

35 Building Materials, ASTM International, West Conshohocken, PA, 2001

36

37

Nomenclature

38 **Letters**

39 A area, m^2

40 c_p specific heat, $J.kg^{-1}.K^{-1}$

41 D_θ moisture diffusivity, $m^2.s^{-1}$

42 D_T moisture diffusivity associated to a temperature gradient, $m^2.s^{-1}.K^{-1}$

43 e thickness, m

44 \dot{g} moisture diffusion flux, $kg.m^{-2}.s^{-1}$

45 h_{surf} global heat transfer coefficient, $W.m^{-2}.K^{-1}$

46 h_c convective heat transfer coefficient, $W.m^{-2}.K^{-1}$

47 h_r radiative heat transfer coefficient, $W.m^{-2}.K^{-1}$

48 \dot{H} total volumetric enthalpy, $J.m^{-3}$

49 L_v latent heat of vaporisation, $J.kg^{-1}$

50 m mass, g

51 P_v partial pressure of water vapour, Pa

52 $P_{v,sat}$ saturated water vapour pressure, Pa

53 \dot{q} heat flux, $W.m^{-2}$

54 φ_a ambient relative humidity, %

55 t time, s

56 T temperature, K

57 U moisture content, kg.kg_s^{-1}

58 ***Greek symbols***

59 β_m convective moisture transfer coefficient, m.s^{-1}

60 θ moisture volumetric content, kg.m^{-3}

61 λ thermal conductivity, $\text{W.m}^{-1}.\text{K}^{-1}$

62 φ relative humidity, %

63 ***Subscripts***

64 a air

65 l liquid

66 ref reference

67 s dry material

68 $surf$ upper material surface

69 v vapour

70

71

72 **1 Introduction**

73 Wood-cement composite panels have been invented quite a long time ago, and the
74 interest for such materials was renewed in the 1960's due to the restricted use of asbestos
75 (Campbell and Coutts, 1980). Their main benefit is related to the availability of natural raw
76 materials and to their reduced environmental impact, compared to many synthetic materials.
77 Pervaiz and Sain, (2003) indeed proved that wood-based composites can behave as a 'sink' to
78 store carbon dioxide. Another study confirmed that 1 m² of plant-based concrete wall can
79 store 14 to 35 kg of carbon dioxide for over 100 years (Boutin et al., 2006). In addition, the
80 presence of wood fibres has the advantage of improving the mechanical properties of the
81 cementitious matrix (Akkaoui et al., 2017).

82 According to ADEME (French Environment & Energy Management Agency), 6.2 million
83 tons of wood waste are produced every year in France. As any organic waste, timber
84 biodegrading at landfill increases carbon emissions (Kim and Song, 2014), and even toxic
85 gases can be emitted from former chemical treatments that had been used for wood
86 preservation (Helsen and Van den Bulck, 2005). Recently, the use of wood waste as substitute
87 to wood fibres in concrete has been highlighted by many studies as an excellent way of
88 reducing timber disposal at landfills. Moreover, a number of works focused on recycling and
89 reusing wood waste as aggregate in concrete or mortar, which is now becoming a sustainable
90 and advanced solution for building materials (Lo, 2017; Sudin and Swamy, 2006; Wang et al.,
91 2016a).

92 The hygrothermal performances of several vegetable fibres-filled cementitious matrices
93 have already been studied, such as wood-cement composite (Akkaoui, 2014; Bouguerra et al.,
94 1999), hemp-lime concrete (Dhakal et al., 2017; Evrard and deHerd, 2010; Lelievre et al.,
95 2014; Tran Le et al., 2010), flax shives-cement (Page et al., 2017), rape straw-lime concrete

96 (Rahim et al., 2015), etc. These works used either experimental or numerical approaches, at
97 different scales, to evaluate their properties. The results showed that building materials based
98 on natural fibres offer interesting thermal and hygric properties (Cetiner and Shea, 2018),
99 good phonic insulation, and good moisture-buffering capacity. Karade, (2010) reviewed the
100 generation of lignocellulosic wastes (agro-forestry waste and construction demolition waste)
101 in the world, their mechanical characteristics, as well as their advantages and limitations.
102 Vegetable fibres added into cementitious matrices contribute to enhance fracture toughness
103 and durability of buildings (Cheah and Ramli, 2011; Chowdhury et al., 2015; Wang et al.,
104 2016b).

105 Herein, our interest focused on a new wood-cement composite panel, which can be used
106 as an insulating stay-in-place or permanent formwork of buildings (Fig. 1). This permanent
107 formwork system can be applied to modular construction, using a fast and simple assembly
108 phase. The dimensions of formwork panels are as follows: length 2 m, height 0.5 m, and
109 thickness 25, 35 or 50 mm. In addition to formwork, the system is composed of a
110 prefabricated polystyrene insulation layer and a cast in situ concrete layer. Steel rods of
111 diameter 3 mm contribute to the stability of the structure and to the connection of upper and
112 lower formwork panels.

113 Located on both inner and outer faces of the walls, the wood-cement composite panels
114 are exposed to many thermal and hygric stresses due to differences of temperature and
115 humidity between opposite wall sides. The hygrothermal transfers may thus cause
116 condensation problems, which are likely to produce mould, or at least to influence the
117 physical properties of the walls, such as a drop of their thermally insulating character, a
118 decrease of mechanical properties, the degradation of the interior plaster, etc., and may also
119 induce excess energy consumption caused by ventilation needs.

120 This paper aims at characterising the hygrothermal behaviour of wood-cement composite
121 panels through experimental and numerical approaches in order to prove their positive
122 influence on the regulation of humidity, thus contributing to indoor comfort, and to promote
123 their use in construction. The present work thus investigates heat and moisture transfers in
124 such porous media based on a cementitious matrix filled with wood fibres. A numerical model
125 consisting of two nonlinear partial differential equations was established and implemented in
126 the Comsol Multiphysics software in order to describe and predict heat and moisture transfers
127 through the material. In section 2, the experimental setup is presented, whereas the
128 mathematical model is described in section 3. Then, the determination of input properties,
129 formerly absent from the literature, is detailed in section 4. Finally, the numerical model is
130 applied and validated in section 5, wherein the results are compared with those from the
131 experiments and shown to be usable for predicting the hygrothermal transfers in this kind of
132 material. The moisture buffering capacity of the composite material is also estimated, and its
133 interest in building is discussed.

134 **2 Materials and methods**

135 2.1 Material formulation

136 The present wood-cement composite panel was already investigated elsewhere in terms
137 of thermal and mechanical properties (Li et al., 2019, 2018, 2017). [Its main mechanical
138 characteristics are presented in Table 1.](#) It is based on wood shavings from spruce, considered
139 as a waste from the wood industry and used as aggregate, and on Portland cement type CEM
140 II/A-L 42.5R, according to EN197/1¹ used as matrix. Waterglass [was also part of the
141 composite formulation for improving the internal bonding between wood fibre and cement.](#)

¹ EN-197-1 European standard of Cement- Part 1: Composition, specification and conformity criteria for common cements

142 The wood shavings were first impregnated by soaking in the sodium silicate solution for
143 24 h before being mixed with cement CEM II. The mixture was then poured into the mould
144 and gently pressed to accelerate the curing of the cement and improve the mechanical
145 properties.

146 The raw bio-aggregate and the final composite material are shown in Fig. 2. Table 2
147 indicates the proximate composition of the composite, whose dry density was evaluated at
148 $750 \pm 20 \text{ kg/m}^3$.

149 2.2 Experimental setup

150 Former works demonstrated that hygroscopic materials can regulate the indoor relative
151 humidity and hence improve the comfort felt by the occupants (Hameury and Lundström,
152 2004; Qin et al., 2009; Wang et al., 2016a). The material behaviour with respect to moisture is
153 normally measured at steady-state, but studying the hygric behaviour under dynamic
154 conditions is much more representative of the real environment. One important parameter is
155 the moisture buffering value (MBV), which quantifies the ability of hygroscopic building
156 materials to store and release moisture. The measurement method proposed in the
157 NORDTEST project (Rode, 2005) was used here, and is based on a fast cycling test repeated
158 during at least 9 days at a fixed temperature (23°C): high relative humidity (75%) during 8
159 hours, and then low relative humidity (33 %) during 16 hours.

160 Herein, a $10 \times 10 \times 3.5 \text{ mm}$ wood-cement composite sample was both thermally insulated
161 and isolated from moisture on all sides except one. The top side indeed remained in contact
162 with air, as shown in Fig. 3a. With such configuration, unidirectional transfer was allowed in
163 the material. The sample was placed in a temperature- and humidity-controlled climatic
164 chamber (Fig. 3), inside which a sensor was introduced to record the actual values of both
165 relative ambient humidity and temperature. The changes of mass of the sample were

166 continuously followed with an electronic balance, also installed in the climatic chamber, and
167 connected to a computer. Two Sensirion K-type thermocouples were placed at different
168 depths inside the sample (8 and 24 mm) for monitoring the temporal changes of temperature
169 (Fig. 3c).

170 Prior to the test, the sample was dried at 60°C in a ventilated oven in order to measure its
171 dry mass. Then, the sample was reconditioned at a temperature of 23°C and relative humidity
172 of 50% in a climatic chamber. After stabilisation, dynamic relative humidity conditions were
173 imposed while the temperature in the chamber was maintained at 23°C.

174 The changes of both temperature and relative humidity in the climatic chamber, recorded
175 by a sensor type “HOBO MX CO₂ logger”, are shown in Fig. 4. The recorded values were
176 then used as boundary conditions for the simulation.

177 **3 Mathematical model**

178 The phenomenon of moisture transfer in any building envelope considered as a porous
179 medium is driven by the diffusion of moisture in either liquid or vapour form, or both. The
180 transfer mechanisms are not the same, depending on the phases: liquid water can be
181 transported under the effect of a capillary pressure gradient, but the transport of water vapour
182 is induced by a partial vapour pressure gradient. On the other hand, heat transfer occurs by
183 one or a combination of the following mechanisms: conduction (temperature gradient),
184 convection (air circulation), radiation (electromagnetic waves) and phase change
185 (evaporation-condensation).

186 Generally, the combined heat, air and moisture (HAM) transfers in a porous medium can
187 be described by a system of partial differential equations (Kunzel, 1995; Luikov, 1966; Qin et
188 al., 2009; Rode, 2005). Many models have been presented in the literature that can solve the
189 HAM problem by analytical methods (Qin and Zhang, 2015), or by numerical approaches

190 such as WUFI (Park et al., 2019; Yoo et al., 2019), Comsol Multiphysics (Colinart and
 191 Glouannec, 2017; Lelievre et al., 2014; Liu et al., 2015), Matlab (Wang and Ge, 2018), etc.
 192 Recently, Lopez et al. reviewed the codes available for HAM simulation as well as the input
 193 parameters that are needed (López et al., 2017).

194 The model developed in the present study is based on the theory proposed by Luikov
 195 (Luikov, 1966) and then solved with Comsol Multiphysics. In this context, the building
 196 material is assumed to be a porous but continuous and homogeneous medium, and the system
 197 is considered in thermodynamic equilibrium. Besides, the shrinkage, the radiation, and the
 198 effect of gravity are neglected. The liquid phase is assumed to be incompressible ($\rho_l =$
 199 constant), and the solidification of water is neglected because the average temperature in
 200 winter is usually higher than 0°C.

201 3.1 Leading equations

202 3.1.1 Moisture transfer

203 The phenomenon of moisture transfer in a building envelope is expressed by the mass
 204 conservation of liquid and vapour phases:

$$205 \frac{\partial \theta}{\partial t} + \vec{\nabla} \cdot (\vec{g}_l + \vec{g}_v) = 0 \text{ with:} \quad (1)$$

$$206 \vec{g}_l = -D_{l,\theta} \vec{\nabla} \theta - D_{l,T} \vec{\nabla} T = -D_{l,\theta} \xi \vec{\nabla} \varphi - D_{l,T} \vec{\nabla} T \quad \text{and} \quad (2)$$

$$207 \vec{g}_v = -D_{v,\theta} \vec{\nabla} \theta - D_{v,T} \vec{\nabla} T = -D_{v,\theta} \xi \vec{\nabla} \varphi - D_{v,T} \vec{\nabla} T \quad (3)$$

208 where θ [kg/m³] is the volumetric moisture content, and \vec{g}_l and \vec{g}_v [kg/(m².s)] are liquid and
 209 vapour diffusion fluxes, respectively. $D_{i,\theta}$ [m²/s] is the moisture diffusivity in each phase, the
 210 index i representing the different possible states of water: (l) for liquid and (v) for vapour. $D_{i,T}$
 211 [m²/(s.K)] is the moisture diffusivity associated to temperature gradient, and since it
 212 contributes to less than 0.05% of water and vapour transport (Liu et al., 2015), it was

213 neglected in our case, i.e., we fixed $D_{i,T} = 0$. $\xi = \partial\theta / \partial\varphi = \rho_s (\partial u / \partial\varphi)$ is the sorption
 214 capacity which can be determined experimentally, u [kg/kg_s] represents the material moisture
 215 content on dry basis, φ [%] is the inner relative humidity of the material, and ρ_s [kg/m³] is the
 216 dry bulk density of the material.

217 Thus, the moisture balance equation (1) can be transformed in terms of relative humidity
 218 into:

$$219 \quad \xi \frac{\partial\varphi}{\partial t} + \vec{\nabla} \cdot \left(-\xi (D_{i,\theta} + D_{v,\theta}) \vec{\nabla}\varphi \right) = 0 \quad (4)$$

220 3.1.2 Heat transfer

221 The energy conservation equation is given by:

$$222 \quad \frac{\partial\hat{H}}{\partial t} + \vec{\nabla} \cdot \vec{q} = 0 \quad (5)$$

223 where \hat{H} [J/m³] is the total volumetric enthalpy and \vec{q} [W/m²] is the heat flux which is
 224 transferred by thermal conduction, convection and phase change:

$$225 \quad \hat{H} = \rho_s c_{p,s} (T - T_{ref}) + \rho_l c_{p,l} (T - T_{ref}) + \rho_v (L_v + c_{p,v} (T - T_{ref})) \quad (6)$$

$$226 \quad \vec{q} = -\lambda \vec{\nabla}T + \vec{g}_l c_{p,l} (T - T_{ref}) + \vec{g}_v c_{p,v} (T - T_{ref}) + \vec{g}_v L_v \quad (7)$$

227 where λ [W/(m.K)] is the thermal conductivity of the material, and $c_{p,s}$, $c_{p,l}$ and $c_{p,v}$ [J/(kg.K)]
 228 are the specific heats of dry material, liquid water and water vapour, respectively. $T_{ref} =$
 229 273.15 K is the reference temperature, and $L_v = 2.5 \times 10^6$ J/kg is the latent heat of vaporisation
 230 of water at the reference temperature T_{ref} .

231 Substituting Eq. (6-7) into Eq. (5), the energy conservation leads to an equation [that](#)
 232 depends on both temperature and moisture:

$$\begin{aligned}
233 \quad & \rho_s c_{p,m} \frac{\partial T}{\partial t} + \vec{\nabla} \cdot (-\lambda \vec{\nabla} T) + \vec{\nabla} \cdot \left(\xi \left(D_{l,\theta} c_{p,l} (T - T_{ref}) + D_{v,\theta} (c_{p,v} (T - T_{ref}) + L_v) \right) \vec{\nabla} \varphi \right) \\
& - \left(c_{p,l} (T - T_{ref}) \frac{\partial \rho_l}{\partial t} + (c_{p,v} (T - T_{ref}) + L_v) \frac{\partial \rho_v}{\partial t} \right) = 0 \quad (8)
\end{aligned}$$

234 where $c_{p,m}$ [J/(kg.K)] is the heat capacity of the material, such that $c_{p,m} = c_{p,s} + \frac{\rho_v}{\rho_s} c_{p,v} + \frac{\rho_l}{\rho_s} c_{p,l}$.

235 3.2 Boundary conditions

236 Heat and mass transfers are applied to the upper surface, assuming that no transfer is
237 possible at the sides and at the bottom of the sample (see again Fig. 3). The moisture flow
238 through the surface \dot{g} [kg/(m².s)] reads:

$$239 \quad \dot{g}_{surf} = -\beta_m (P_v - P_{v,a}) \quad (9)$$

240 where β_m [kg/(Pa.m².s)] is the convective moisture transfer coefficient which can be
241 calculated using the convective heat transfer coefficient h_c [W/(m².K)] (Liu et al., 2015):
242 $\beta_m = 7.7 \times 10^{-9} h_c$. In Eq. (9), P_v [Pa] represents the partial pressure of water vapour, which is
243 moisture-dependent so that $P_v = \varphi P_{v,sat}$, and $P_{v,surf}$ [Pa] is the ambient pressure above the
244 material surface.

245 The heat flow \dot{q} [W/m²] across the upper material surface involves convection and
246 radiation fluxes, and is given by:

$$247 \quad \dot{q}_{surf} = -h_{surf} (T - T_a) + (L_v + c_{p,v} (T - T_{ref})) \dot{g}_{surf} \quad (10)$$

248 where h_{surf} [W/(m².K)] is the global heat transfer coefficient which combines convection h_c
249 and radiation h_r such that $h_{surf} = h_c + h_r$. T_a [K] is the ambient temperature in the climatic
250 chamber.

251 **4 Input properties**

252 In order to feed the numerical model, several quantities need to be measured, such as
253 sorption capacity and thermal conductivity. The other quantities that need to be known were
254 found in the literature.

255 4.1 Isothermal sorption

256 A gravimetric method was applied for the measurement of the isothermal sorption curve
257 according to ISO12571-2000², which consists in following the changes of mass of the
258 material as a function of relative humidity. For that purpose, 6 cubic samples of side 35 mm
259 were first dried at 60°C in a ventilated oven according to ASTM C1498-01³. Then, the dried
260 samples were placed in the same climatic chamber as before at controlled relative humidity
261 and fixed temperature of 23°C. The samples were weighed at regular intervals until the mass
262 stabilised within less than 0.1%, so that the material was assumed to be at equilibrium. The
263 tests were repeated and averaged for seven levels of relative humidity: 20, 30, 40, 50, 60, 70
264 and 80% RH, from which the sorption curve could be obtained. Because of the low water
265 permeability of the sample, the whole experiment lasted for several weeks, depending on the
266 considered RH. Reaching the equilibrium indeed takes much longer at high ambient relative
267 humidity.

268 4.2 Thermal conductivity

269 The Hot Disk TPS 2500 S analyser (Fig. 5) was used to measure the thermal conductivity
270 of the wood-cement material. The method is based on a transiently heated plane sensor that
271 acts as both heat source and dynamic temperature probe. This sensor consists of an
272 electrically conducting pattern in the shape of a double spiral, which has been etched out of a

² Hygrothermal performance of building materials and products: Determination of hygroscopic sorption properties, 2000

³ Standard Test Method for Hygroscopic Sorption Isotherms of Building Materials, ASTM International, West Conshohocken, PA, 2001

273 thin nickel foil and sandwiched between two thin sheets of Kapton®. During the experiment,
274 the hot disk sensor was fitted between two identical pieces of samples to be investigated,
275 having relevant sizes (i.e., same as before: cubes of side 35 mm) for considering them as
276 semi-infinite media with respect to sensor size. The thermal conductivity was calculated with
277 the Hot Disk 6.1 software, based on tests carried out at equilibrium for different levels of
278 relative humidity at fixed temperature of 23°C.

279 4.3 Moisture diffusivity

280 The moisture diffusivity D_θ characterises the moisture transfer ability through a material
281 under a gradient of vapour pressure, and is such that $D_\theta = D_{l,\theta} + D_{v,\theta}$. The latter terms are the
282 moisture diffusivities in liquid phase, $D_{l,\theta}$, and in vapour phase, $D_{v,\theta}$. Their values were taken
283 from the literature (Bouguerra et al., 1999; Houngan et al., 2015) for a wood-cement
284 composite and are presented in Fig. 6 as a function of moisture content. We indeed assumed
285 that the behaviour of our material is similar to that reported in the literature, due to its very
286 close composition, and this assumption was validated below by our parametric numerical
287 study. As clearly seen in Fig. 6, the vapour diffusivity of wood-cement composite decreases
288 when the water content increases, due to capillary condensation. On the contrary, the liquid
289 diffusivity dramatically increases [because of the high relative humidity at which the liquid](#)
290 [water tends to saturation in the pores, which allows the water to be free and thus to diffuse](#)
291 [more easily](#).

292 4.4 Other parameters and initial conditions

293 Other properties of wood-cement material, as well input parameters for the model, are
294 listed in [Table 3](#).

295 5 Results and discussion

296 5.1 Moisture sorption and related changes of thermal conductivity

297 Fig. 7 shows the water sorption curve of the wood-cement composite material between
298 20 % and 80 % RH, obtained from the procedure described in section 4.1, i.e., averaged on 6
299 different samples. The experimental data were correctly fitted by the Guggenheim – Anderson
300 – de Boer (GAB) model, which has been widely used for fitting the moisture adsorption-
301 desorption curve of bio-based building materials. It reads (Anderson, 1946; De Boer, 1953;
302 Guggenheim, 1966):

$$303 \quad u = \frac{X_G C_G K \varphi}{(1 - K \varphi)(1 + (C_G - 1)K \varphi)} \quad (11)$$

304 where X_G , C_G and K are adjustable parameters. For the material studied, $X_G = 0.0359$, $C_G =$
305 29.689 and $K = 0.839$ were found from the fit presented in Fig. 7.

306 The thermal conductivity λ measured at each hygrothermal equilibrium as described in
307 section 4.2 is illustrated in Fig. 8, and was linearly fitted as a function of relative humidity:
308 $\lambda = a \varphi + b$, where a and b are adjustable parameters. As expected, λ increases with relative
309 humidity. All experimental results thus show the clear dependency of relative humidity on
310 both hygric and thermal properties of wood-cement composite material, in complete
311 agreement with the literature (Lelievre et al., 2014; Palumbo et al., 2016).

312 5.2 Model validation

313 The previous equations (4) and (8) describing the coupled heat and moisture transfers
314 have been solved with the commercial software Comsol Multiphysics using the finite-element
315 method. The model was first validated by the benchmark case in HAMSTAD project
316 (Hagentoft et al., 2004), which is a platform for evaluating the numerical model of heat and
317 moisture transfers for building walls. For the simulation of hygrothermal tests, 8820 triangle
318 meshes were set. The mesh size, time step and tolerance were 2 mm, 30 s and 10^{-8} ,

319 respectively. The running time was less than 10 min. Experimental and simulation results of
320 the fast cycling test described in section 2.2 are compared in Fig. 9.

321 Experimental evolutions show cyclic variations of mass and temperature. The mass
322 variation shows increases then decreases. The increase in mass is due to the sudden increase
323 in the ambient relative humidity, and therefore the vapour pressure becomes greater than the
324 vapour pressure at the surface of the material, which has the effect of vapour flow to the
325 material and thereby increases its water content. Conversely, the decrease in mass is due to
326 the decrease in the relative humidity, which passes below its equilibrium value at the surface.

327 With regard to the temperature, during the mass gain, there is a rapid increase thereof,
328 then a slower decrease tending towards the equilibrium temperature. Conversely, these two
329 steps are also observable during the loss of mass. The first step (sudden increase in
330 temperature) is due to the condensation of the steam during the mass gain. This phenomenon
331 could be explained by the increase of the temperature of the chamber recorded by the sensor,
332 but a complementary simulation showed that this phenomenon also existed when the
333 temperature was fixed.

334 The second step observed, corresponding to a slow decrease in temperature, is explained
335 by a compensation of the mass flow towards the interior of the material. As the water content
336 increases at the surface, a water content gradient is created from the outside to the inside,
337 which imposes a flow of steam inwards. When this vapour leaves the volume concerned, there
338 is then a transfer of energy that compensates for the increase in temperature relative to the
339 superficial condensation. During the evaporation steps, these phenomena appear in the
340 opposite direction.

341 The measured and calculated amplitudes of both temperature and moisture are almost
342 identical, although some differences are observed. Indeed, it can be seen on the temperature
343 profile at 8 mm deep (Fig. 9a) that the difference between experiment and simulation is about

344 0.3°C for both adsorption and desorption phases. Besides, the results of temperature
345 simulation at 24 mm deep upon desorption are very close to the measurements, whereas a
346 deviation of 0.5°C can be observed upon adsorption (Fig. 9b). The temperature values at
347 different depths (8 and 24 mm) are very close to each other when simulated, but this is not the
348 same as for the experimental ones. It is possible that such differences originate from physical
349 phenomena not taken into account in the model. For instance, vapour diffusion associated to
350 temperature gradient was neglected in this study, and this may impact the changes of
351 temperature. Similar shifts between experimental and simulated temperature profiles can be
352 found in (Lelievre et al., 2014) for bio-based building materials.

353 On the mass profile (Fig. 9c) the difference between experiment and simulation is less
354 than 2%. The amplitude represents the amount of moisture adsorbed and desorbed by the
355 sample during the whole cycle. The simulation suggests that the cyclic changes are rather
356 constant, whereas the experimental recordings show a slight global increase with time, better
357 seen at day #9.

358 5.3 Model sensitivity analysis

359 The numerical model developed herein allows predicting the hygrothermal transfers in
360 the porous medium. Nevertheless, several factors may have an impact on the simulation
361 results, so that parametric studies are required, focusing on boundary conditions (air
362 temperature and relative humidity) and moisture diffusion coefficients.

363 5.3.1 Boundary conditions

364 In order to check the effect of the boundary conditions on the temperature profiles, the air
365 temperature in the climatic chamber was varied, and its impact on the simulation results is
366 illustrated in Fig. 10a and 10b. The results were only shown up to 4 days for clarity. At fixed
367 relative humidity, no influence was found on both position and amplitude of each peak when

368 the air temperature varied by ± 0.5 °C. The variation of air temperature caused a deviation of
369 ± 3 % of the temperatures inside the material, but no change of mass.

370 In contrast, the variation of relative humidity of air by $\pm 5\%$ at fixed temperature had a
371 significant impact on the mass, as evidenced in Fig. 10c. In this figure, the temperature was
372 not shown since it did not change. The position and amplitude of mass at each peak also
373 remained almost constant, but the increase or decrease of RH in air tended to increase or
374 reduce the mass, respectively. Therefore, the change of RH has a significant effect on the
375 moisture transfer in the material. This finding demonstrates that monitoring very accurately
376 the environment in the climatic chamber is necessary for obtaining reliable results.

377 5.3.2 Moisture diffusivity

378 The impact of moisture diffusivity in vapour and liquid phase on the prediction of
379 hygrothermal transfer was evaluated by varying the values of $D_{v,\theta}$ and $D_{l,\theta}$, respectively, by \pm
380 25 %. As shown in Fig. 11, increasing the two moisture diffusion coefficients (referred to as
381 $D_\theta \times 1.25$ in the plots) led to the increase of both the inner relative humidity and the mass of
382 the sample. The difference of mass change was about 0.3%. Reciprocally, the reduction of
383 moisture diffusion coefficients (referred to as $D_\theta \times 0.75$) caused a decrease of both the inner
384 relative humidity and the mass of the sample. However, the three temperature profiles were
385 very close to each other. The simulation thus proves that the moisture diffusion coefficients
386 have a low influence on the results obtained.

387 5.4 Moisture buffering value

388 The moisture buffering value, MBV [$\text{g}/(\text{m}^2 \cdot \% \text{RH})$], quantifies the ability of a given
389 building material to adsorb and release moisture. This is an important parameter with respect
390 to interior comfort. It is calculated by (Rode, 2005):

$$391 \quad MBV = \frac{\Delta m}{A \cdot (RH_{high} - RH_{low})} \quad (12)$$

392 where Δm [g] is the variation of mass during moisture adsorption and release, A [m²] is the
393 contact area of the sample with air, and RH_{high} and RH_{low} [%] represent high and low relative
394 humidity (75% and 33%, respectively). The mass change experimentally measured during 24h
395 is presented in Fig. 12.

396 The MBV are classified according to Fig. 13. The highest values correspond to building
397 materials that best allow regulating the indoor relative humidity, and which are thus referred
398 to as “excellent” from this point of view. The MBV of the present wood-cement composite
399 material was found to be 1.16 g/(m².%RH), and hence can be considered as "good" (i.e., $1 <$
400 $MBV < 2$). This finding confirms that this building material can contribute to the
401 improvement of the indoor hygrothermal comfort.

402 **6 Conclusion**

403 A wood-cement composite material based on recycled wood waste was investigated in
404 terms of hygrothermal transfers, with an expected impact on the indoor comfort.

405 Heat and moisture transfers in such porous medium were described by mass and energy
406 balance equations, and hygrothermal properties were also determined experimentally with
407 relative humidity dependence and then used as input parameters for the numerical model.

408 The simulations results were found to be in good agreement with the experiments,
409 thereby confirming the relevance of the used material properties. However, slight differences
410 between experiments and simulations were observed, which might originate from physical
411 phenomena not considered in the model (such as vapour diffusion associated with temperature
412 gradient).

413 Sensitivity analysis on the boundary conditions such as temperature or relative humidity
414 of air had a non-negligible impact on the results. Moreover, the moisture diffusion
415 coefficients had a slight impact on the moisture transfer. A good moisture buffering capacity

416 was found that confirms the potential of the present wood-cement composite for regulating
417 the indoor humidity.

418 The present paper is a first step towards in-depth studies of the hygrothermal behaviour
419 of wood-cement composites from material scale to building scale. The properties measured
420 herein and the model that was developed can indeed be applied for studying heat and moisture
421 transfers in buildings incorporating this type of formwork, so that its benefit can be firmly
422 established. Moreover, [the study of thickness impact could be interesting for future](#)
423 [development.](#)

424 **References**

- 425 Akkaoui, A., 2014. Béton de granulats de bois: Etude expérimentale et théorique des
426 propriétés thermo-hydro-mécaniques par des approches multi-échelles (Ph.D thesis).
427 Université Paris-Est.
- 428 Akkaoui, A., Caré, S., Vandamme, M., 2017. Experimental and micromechanical analysis of
429 the elastic properties of wood-aggregate concrete. *Constr. Build. Mater.* 134, 346–357.
430 <https://doi.org/10.1016/j.conbuildmat.2016.12.084>
- 431 Anderson, R.B., 1946. Modifications of the Brunauer, Emmett and Teller Equation. *J. Am.*
432 *Chem. Soc.* 68, 686–691. <https://doi.org/10.1021/ja01208a049>
- 433 Bouguerra, A., Sallée, H., De Barquin, F., Dheilily, R.M., Quéneudec, M., 1999. Isothermal
434 moisture properties of wood-cementitious composites. *Cem. Concr. Res.* 29, 339–347.
435 [https://doi.org/10.1016/S0008-8846\(98\)00232-4](https://doi.org/10.1016/S0008-8846(98)00232-4)
- 436 Boutin, M.P., Flamin, C., Quinton, S., Gosse, G., 2006. Étude des caractéristiques
437 environnementales du chanvre par l'analyse de son cycle de vie | Alim'agri.
- 438 Campbell, M.D., Coutts, R.S.P., 1980. Wood fibre-reinforced cement composites. *J. Mater.*
439 *Sci.* 15, 1962–1970. <https://doi.org/10.1007/BF00550621>
- 440 Cetiner, I., Shea, A.D., 2018. Wood waste as an alternative thermal insulation for buildings.
441 *Energy Build.* 168, 374–384. <https://doi.org/10.1016/j.enbuild.2018.03.019>
- 442 Cheah, C.B., Ramli, M., 2011. The implementation of wood waste ash as a partial cement
443 replacement material in the production of structural grade concrete and mortar: An
444 overview. *Resour. Conserv. Recycl.* 55, 669–685.
445 <https://doi.org/10.1016/j.resconrec.2011.02.002>
- 446 Chowdhury, S., Maniar, A., Suganya, O.M., 2015. Strength development in concrete with
447 wood ash blended cement and use of soft computing models to predict strength
448 parameters. *J. Adv. Res.* 6, 907–913. <https://doi.org/10.1016/j.jare.2014.08.006>
- 449 Colinart, T., Glouannec, P., 2017. Temperature dependence of sorption isotherm of
450 hygroscopic building materials. Part 1: Experimental evidence and modeling. *Energy*
451 *Build.* 139, 360–370. <https://doi.org/10.1016/j.enbuild.2016.12.082>
- 452 De Boer, J.H., 1953. *The dynamical character of adsorption.* Oxf. Univ. Press.
- 453 Dhakal, U., Berardi, U., Gorgolewski, M., Richman, R., 2017. Hygrothermal performance of
454 hempcrete for Ontario (Canada) buildings. *J. Clean. Prod.* 142, Part 4, 3655–3664.
455 <https://doi.org/10.1016/j.jclepro.2016.10.102>

456 Evrard, A., deHerd, A., 2010. Hygrothermal performance of lime-hemp wall assemblies. *J.*
457 *Build. Phys.* 34, 5–25. <https://doi.org/10.1177/1744259109355730>

458 Guggenheim, E., 1966. Application of statistical mechanics. Oxf. Univ. Press.

459 Hagentoft, C.-E., Kalagasidis, A.S., Adl-Zarrabi, B., Roels, S., Carmeliet, J., Hens, H.,
460 Grunewald, J., Funk, M., Becker, R., Shamir, D., Adan, O., Brocken, H., Kumaran, K.,
461 Djebbar, R., 2004. Assessment method of numerical prediction models for combined
462 heat, air and moisture Transfer in building components: benchmarks for one-
463 dimensional cases. *J. Therm. Envel. Build. Sci.* 27, 327–352.
464 <https://doi.org/10.1177/1097196304042436>

465 Hameury, S., Lundström, T., 2004. Contribution of indoor exposed massive wood to a good
466 indoor climate: in situ measurement campaign. *Energy Build.* 36, 281–292.
467 <https://doi.org/10.1016/j.enbuild.2003.12.003>

468 Helsen, L., Van den Bulck, E., 2005. Review of disposal technologies for chromated copper
469 arsenate (CCA) treated wood waste, with detailed analyses of thermochemical
470 conversion processes. *Environ. Pollut.* 134, 301–314.
471 <https://doi.org/10.1016/j.envpol.2004.07.025>

472 Houngan, A.C., Awanto, C., Fagbemi, L., Anjorin, M., Vianou, A., 2015. Mass diffusivity
473 measurements of two cement based materials. *J. Civ. Eng. Constr. Technol.* 6, 86–92.

474 Incropera, F.P., Dewitt, D.P., Bergman, T.L., Lavine, A.S., 2006. Fundamentals of heat and
475 mass transfer, 6th ed. John Wiley and Sons Inc.

476 Karade, S.R., 2010. Cement-bonded composites from lignocellulosic wastes. *Constr. Build.*
477 *Mater.* 24, 1323–1330. <https://doi.org/10.1016/j.conbuildmat.2010.02.003>

478 Kim, M.H., Song, H.B., 2014. Analysis of the global warming potential for wood waste
479 recycling systems. *J. Clean. Prod.* 69, 199–207.

480 Kunzel, H.M., 1995. Simultaneous heat and moisture transport in building components: one-
481 and two-dimensional calculation using simple parameters. Fraunhofer IRB Verl.
482 Stuttgart ISBN 3-8167-4103-7.

483 Lelievre, D., Colinart, T., Glouannec, P., 2014. Hygrothermal behavior of bio-based building
484 materials including hysteresis effects: Experimental and numerical analyses. *Energy*
485 *Build.* 84, 617–627. <https://doi.org/10.1016/j.enbuild.2014.09.013>

486 Li, M., Khelifa, M., El Ganaoui, M., 2017. Mechanical characterization of concrete
487 containing wood shavings as aggregates. *Int. J. Sustain. Built Environ.* 6, 587–596.
488 <https://doi.org/10.1016/j.ijjsbe.2017.12.005>

489 Li, M., Khelifa, M., Khennane, A., El Ganaoui, M., 2019. Structural response of cement-
490 bonded wood composite panels as permanent formwork. *Compos. Struct.* 209, 13–22.
491 <https://doi.org/10.1016/j.compstruct.2018.10.079>

492 Li, M., Khennane, A., Brandelet, B., El Ganaoui, M., Khelifa, M., Rogaume, Y., 2018.
493 Modelling of heat transfer through permanent formwork panels exposed to high
494 temperatures. *Constr. Build. Mater.* 185, 166–174.
495 <https://doi.org/10.1016/j.conbuildmat.2018.07.052>

496 Liu, X., Chen, Y., Ge, H., Fazio, P., Chen, G., Guo, X., 2015. Determination of optimum
497 insulation thickness for building walls with moisture transfer in hot summer and cold
498 winter zone of China. *Energy Build.* 109, 361–368.
499 <https://doi.org/10.1016/j.enbuild.2015.10.021>

500 Lo, C.-L., 2017. Environmental benefits of renewable building materials: A case study in
501 Taiwan. *Energy Build.* 140, 236–244. <https://doi.org/10.1016/j.enbuild.2017.02.010>

502 López, O., Torres, I., Guimarães, A.S., Delgado, J.M.P.Q., de Freitas, V.P., 2017. Inter-
503 laboratory variability results of porous building materials hygrothermal properties.
504 *Constr. Build. Mater.* 156, 412–423.
505 <https://doi.org/10.1016/j.conbuildmat.2017.08.184>

- 506 Luikov, A.V., 1966. Heat and mass transfer in capillary-porous bodies. Pergamon, pp. 233–
507 303.
- 508 Page, J., Khadraoui, F., Boutouil, M., Gomina, M., 2017. Multi-physical properties of a
509 structural concrete incorporating short flax fibers. *Constr. Build. Mater.* 140, 344–353.
510 <https://doi.org/10.1016/j.conbuildmat.2017.02.124>
- 511 Palumbo, M., Lacasta, A.M., Holcroft, N., Shea, A., Walker, P., 2016. Determination of
512 hygrothermal parameters of experimental and commercial bio-based insulation
513 materials. *Constr. Build. Mater.* 124, 269–275.
514 <https://doi.org/10.1016/j.conbuildmat.2016.07.106>
- 515 Park, J.H., Kang, Y., Lee, J., Wi, S., Chang, J.D., Kim, S., 2019. Analysis of walls of
516 functional gypsum board added with porous material and phase change material to
517 improve hygrothermal performance. *Energy Build.* 183, 803–816.
518 <https://doi.org/10.1016/j.enbuild.2018.11.023>
- 519 Pervaiz, M., Sain, M.M., 2003. Carbon storage potential in natural fiber composites. *Resour.*
520 *Conserv. Recycl.* 39, 325–340. [https://doi.org/10.1016/S0921-3449\(02\)00173-8](https://doi.org/10.1016/S0921-3449(02)00173-8)
- 521 Qin, M., Belarbi, R., Ait-Mokhtar, A., Nilsson, L.-O., 2009. Coupled heat and moisture
522 transfer in multi-layer building materials. *Constr. Build. Mater.* 23, 967–975.
523 <https://doi.org/10.1016/j.conbuildmat.2008.05.015>
- 524 Qin, M., Zhang, H., 2015. Analytical methods to calculate combined heat and moisture
525 transfer in porous building materials under different boundary conditions. *Sci. Technol.*
526 *Built Environ.* 21, 993–1001. <https://doi.org/10.1080/23744731.2015.1051464>
- 527 Rahim, M., Douzane, O., Tran Le, A.D., Promis, G., Laidoudi, B., Crigny, A., Dupre, B.,
528 Langlet, T., 2015. Characterization of flax lime and hemp lime concretes: Hygric
529 properties and moisture buffer capacity. *Energy Build.* 88, 91–99.
530 <https://doi.org/10.1016/j.enbuild.2014.11.043>
- 531 Rode, C., 2005. Moisture buffering of building materials. [Technical University of Denmark,
532 Department of Civil Engineering. BYG Report, No. R-126
533 <https://orbit.dtu.dk/files/2415500/byg-r126.pdf>.](https://orbit.dtu.dk/files/2415500/byg-r126.pdf)
- 534 Sudin, R., Swamy, N., 2006. Bamboo and wood fibre cement composites for sustainable
535 infrastructure regeneration. *J. Mater. Sci.* 41, 6917–6924.
536 <https://doi.org/10.1007/s10853-006-0224-3>
- 537 Tran Le, A.D., Maalouf, C., Mai, T.H., Wurtz, E., Collet, F., 2010. Transient hygrothermal
538 behaviour of a hemp concrete building envelope. *Energy Build.* 42, 1797–1806.
539 <https://doi.org/10.1016/j.enbuild.2010.05.016>
- 540 Wang, L., Chen, S.S., Tsang, D.C.W., Poon, C.S., Shih, K., 2016a. Value-added recycling of
541 construction waste wood into noise and thermal insulating cement-bonded
542 particleboards. *Constr. Build. Mater.* 125, 316–325.
543 <https://doi.org/10.1016/j.conbuildmat.2016.08.053>
- 544 Wang, L., Chen, S.S., Tsang, D.C.W., Poon, C.-S., Shih, K., 2016b. Recycling contaminated
545 wood into eco-friendly particleboard using green cement and carbon dioxide curing. *J.*
546 *Clean. Prod.* 137, 861–870. <https://doi.org/10.1016/j.jclepro.2016.07.180>
- 547 Wang, L., Ge, H., 2018. Stochastic modelling of hygrothermal performance of highly
548 insulated wood framed walls. *Build. Environ.* 146, 12–28.
549 <https://doi.org/10.1016/j.buildenv.2018.09.032>
- 550 Yoo, J., Chang, S.J., Lee, J., Wi, S., Kim, S., 2019. Numerical analysis of hygrothermal
551 properties and behavior of Korean based cross-laminated timber (CLT) wall system to
552 deduce optimal assemblies. *J. Clean. Prod.* 213, 1217–1227.
553 <https://doi.org/10.1016/j.jclepro.2018.12.221>
- 554
- 555

556 Table 1. Mechanical properties of wood-cement panel (Li et al., 2018).

557

Wood-cement panel	Value (MPa)
Elastic modulus	1820
Elastic limit	1.6
Flexural strength	2.5
Compressive strength	5.3

558

559

560

Table 2. Composition of wood-cement composite material.

Ingredients	Wt. %	Vol. %
Wood	43.2	67.3
Cement	35.1	22.9
Silica	12.6	3.0
Water	9.1	6.8

561

562

Table 3. Input parameters and initial conditions

Parameter	Unit	Value	Ref
Specific heat of dry material $c_{p,s}$	J/(kg.K)	870	(Incropera et al., 2006)
Specific heat of liquid water $c_{p,l}$	J/(kg.K)	4180	(Incropera et al., 2006)
Specific heat of water vapour $c_{p,v}$	J/(kg.K)	1580	(Incropera et al., 2006)
Saturated water vapour pressure $P_{v,sat}$	Pa	$101325 \times 10^{\left(\frac{17.443 - \frac{2795}{T}}{T} - 3.868 \times \log_{10} T\right)}$	(Incropera et al., 2006)
Latent heat of vaporization L_v	J/kg	2.5×10^6	(Incropera et al., 2006)
Global heat transfer coefficient h_{surf}	W/(m ² .K)	15	
Initial temperature T_0	°C	23.3	
Initial relative humidity φ_0	%	53	

Fig. 1. Description of stay-in-place wood-cement formwork system: (a) photo of a construction site using wood-cement formwork; and (b) scheme of formwork system.

Fig. 2. (a) Raw bio-aggregate (spruce shavings); and (b) final wood-cement composite material.

Fig. 3. Experimental device for measuring temperature and mass changes: (a) scheme of sample cross-section with insulation and protection from moisture, and position of temperature probes; (b) and (c) sample with thermocouples, installed on an electronic balance in the climatic chamber, and connected to a computer.

Fig. 4. Dynamic conditions of ambience temperature (T_a) and relative humidity (φ_a) measured in the climatic chamber during the test.

Fig. 5. Hot Disk device: (a) analyser; and (b) sensor with one sample.

Fig. 6. Moisture diffusivity in liquid phase, $D_{l,\theta}$, and in vapour phase, $D_{v,\theta}$, of wood-concrete material.

Fig. 7. Moisture sorption isotherm (red points) and its fit by the GAB equation (Eq. 11, black curve) such that
$$u = \frac{0.894\varphi}{(1-0.839\varphi)(1+24.07\varphi)}$$

Fig. 8. Measured thermal conductivity at 23°C as a function of relative humidity (black points), and its linear fit (red line) such that
$$\lambda = 0.0189 \varphi + 0.1987$$

Fig. 9. Comparison between experimental (black dotted lines) and simulation (red continuous line) results during the fast cycling test: changes of temperature with time at (a) 8mm-deep; and (b) 24mm-deep; and (c) temporal changes of moisture.

Fig. 10. Experimental (black solid line) and simulated (dotted line) temperature evolutions with a variation of $\pm 0.5^\circ\text{C}$ (reference in green, $+0.5^\circ\text{C}$ in blue, and -0.5°C in red): (a) at 8 mm deep, and (b) at 24 mm deep; (c) Simulated mass sample evolution with a variation of $\pm 5\%$ on φ_a (with the reference in solid black line, $+5\%$ in dotted blue line, and -5% in dashed red line).

Fig. 11. Impact of moisture diffusivity on: (a) the inner relative humidity of the sample at 8 mm and 24 mm deep; and (b) the sample mass (red line: reference diffusion coefficients; blue

line: diffusion coefficients decreased by 25%; green line: diffusion coefficients increased by 25%).

Fig. 12. Change of mass of wood-cement composite during a fast cycling test repeated during at least 9 days at a fixed temperature (23°C) and high RH (75%) during 8 hours followed by low RH (33 %) during 16 hours.

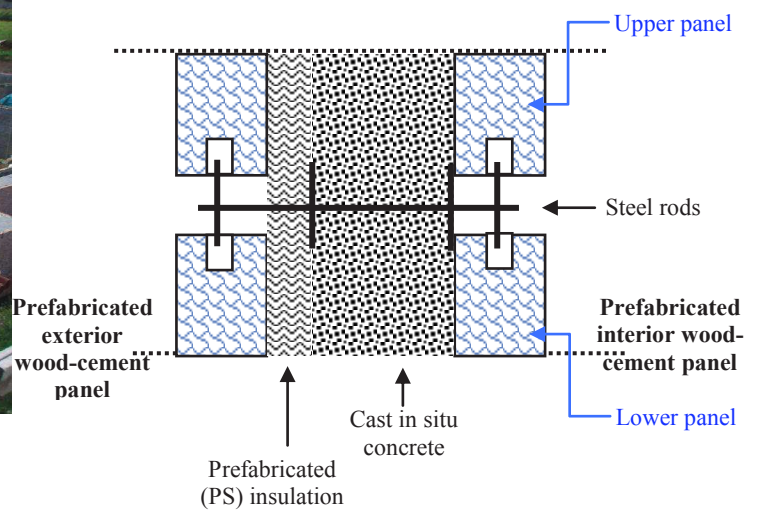
Fig. 13. Practical MBV classification.

Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 1



(a)



(b)

Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 2



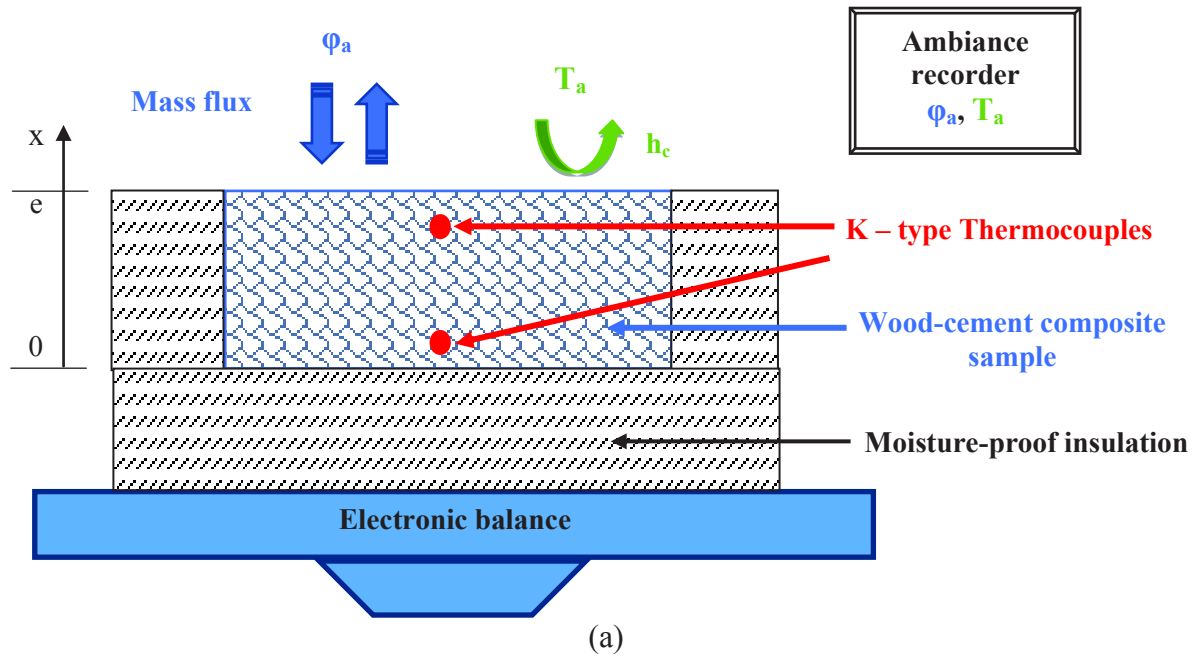
(a)



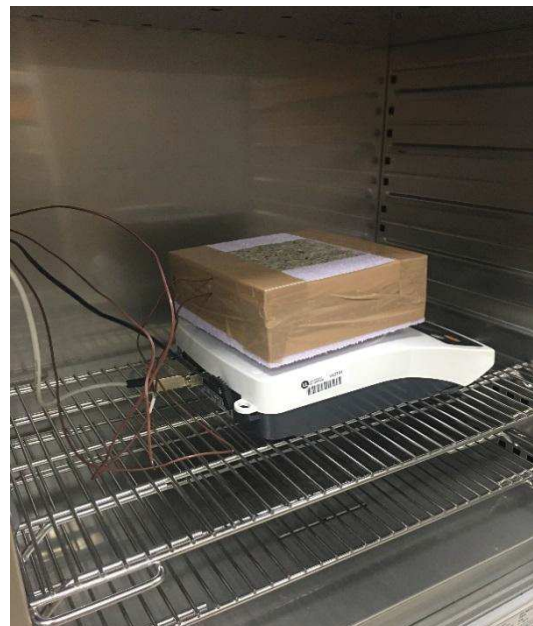
(b)

Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 3



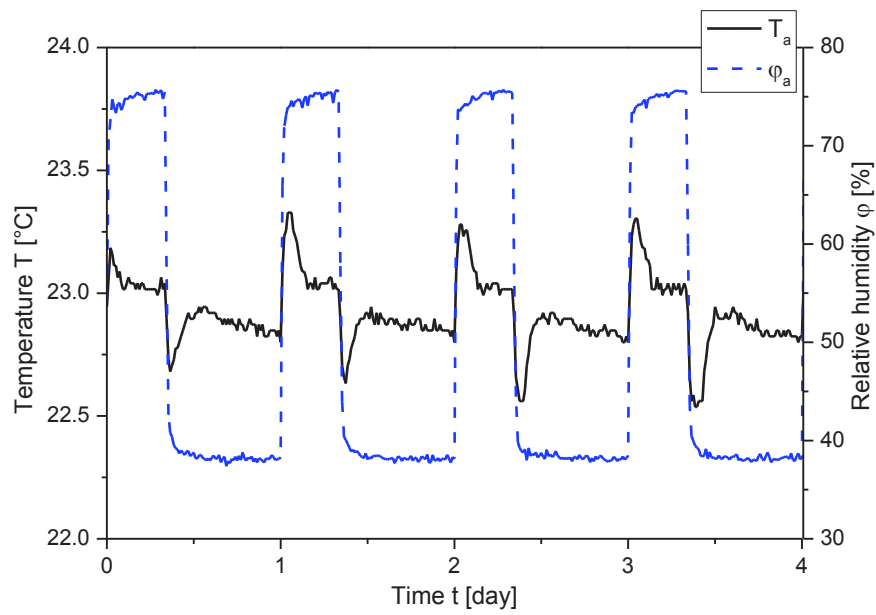
(b)



(c)

Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 4

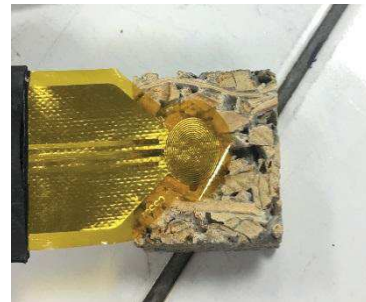


Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 5



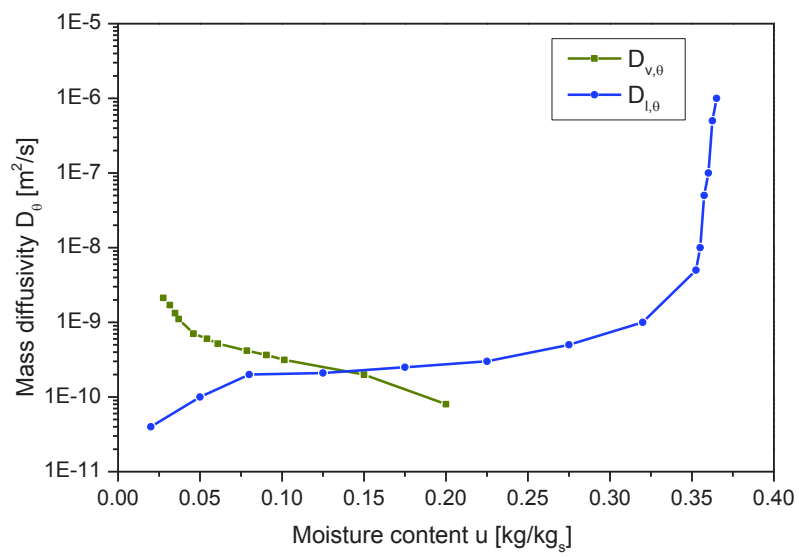
(a)



(b)

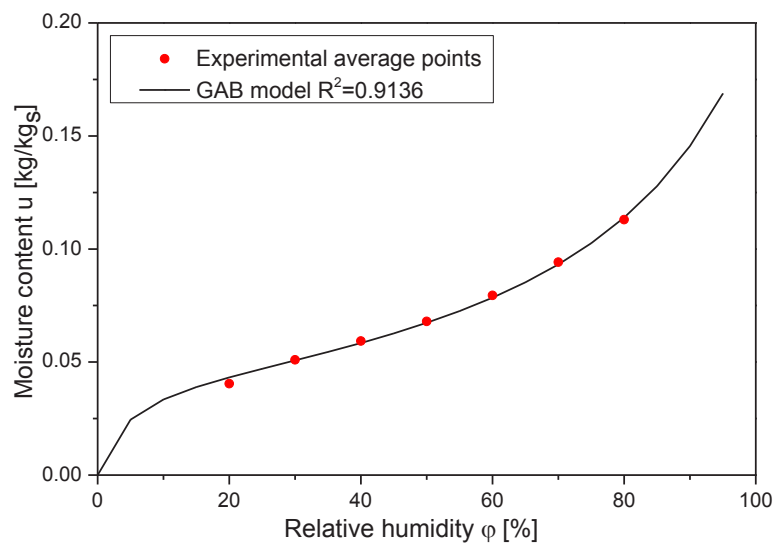
Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 6



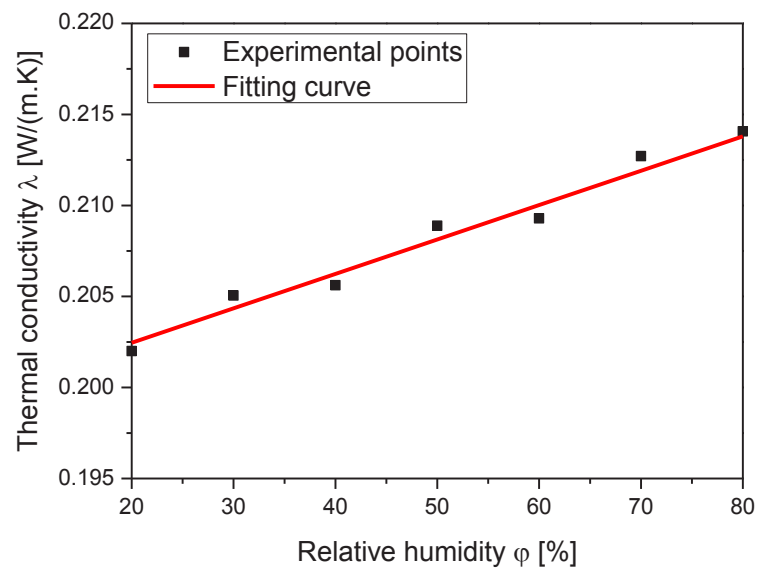
Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 7



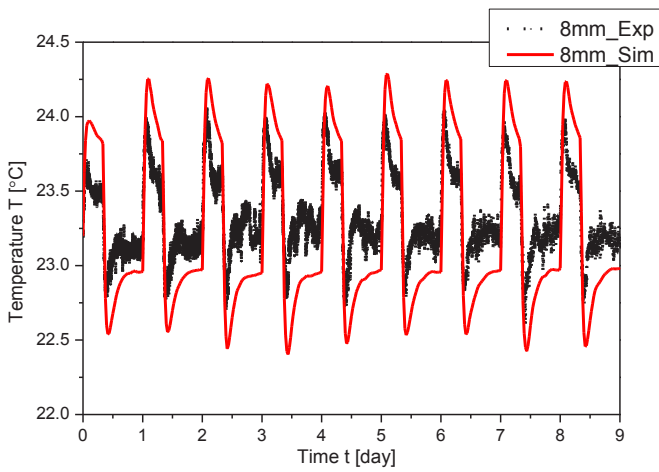
Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 8

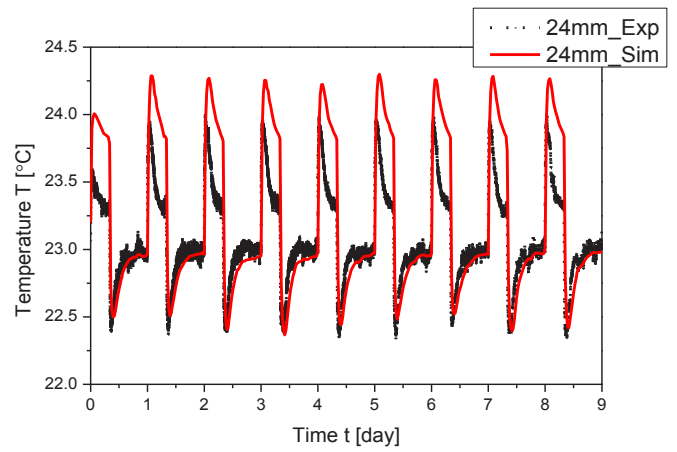


Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

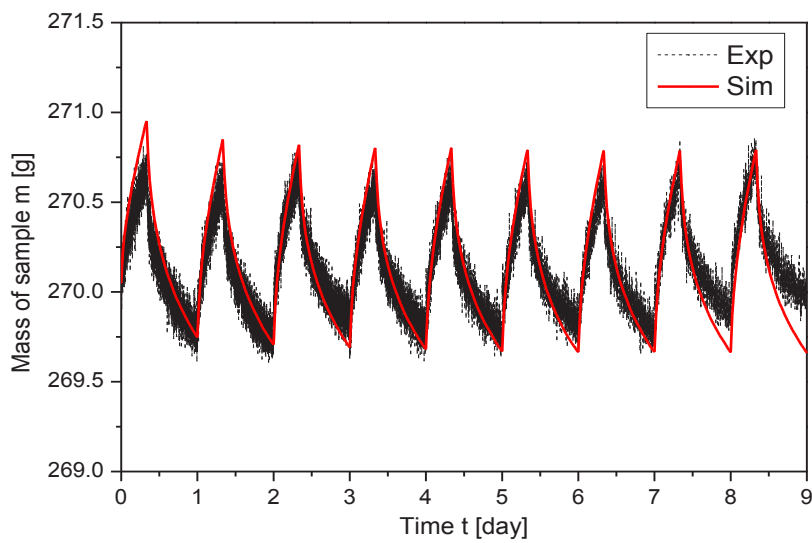
Figure 9



(a)

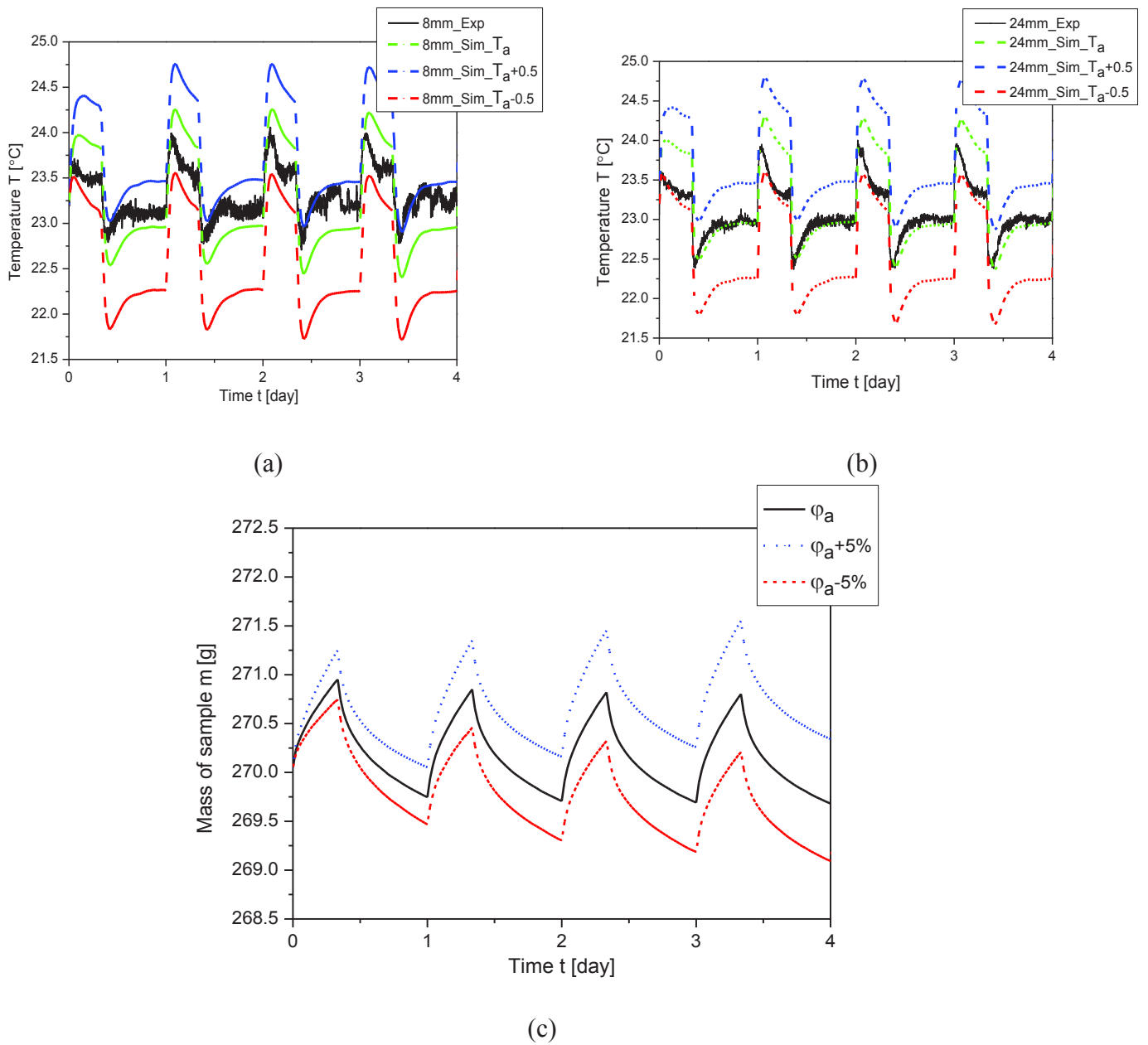


(b)



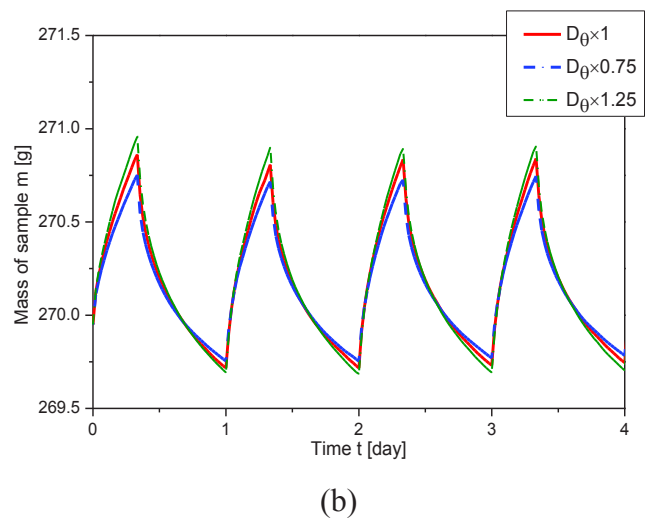
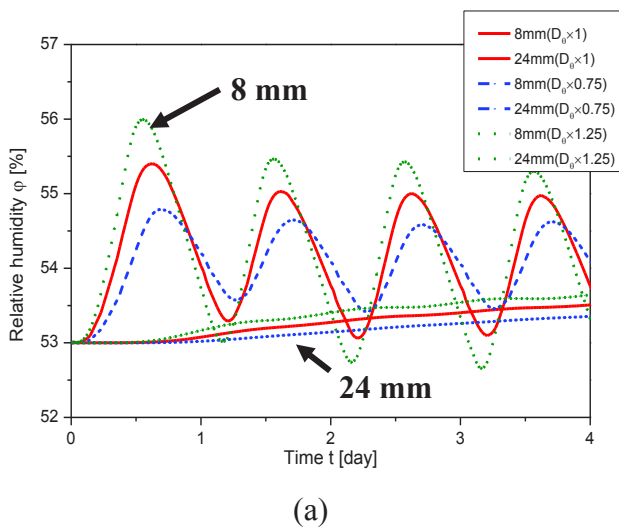
(c)

Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 10

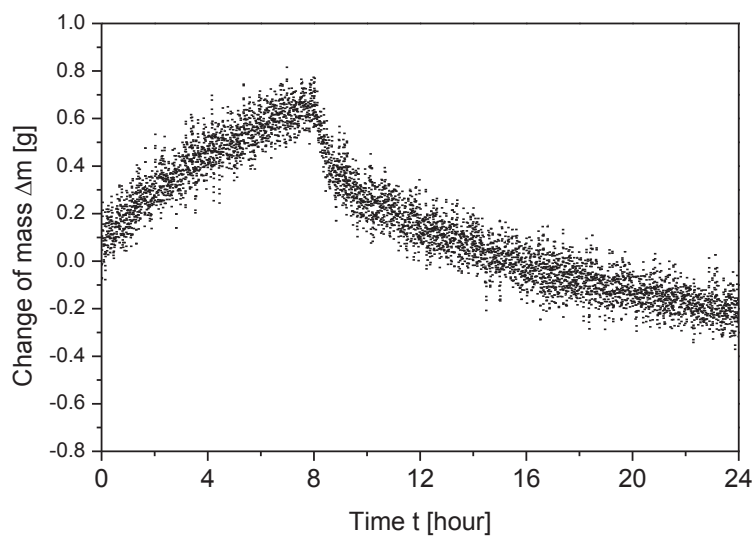
Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 11



Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 12



Modelling the hygrothermal behaviour of cement-bonded wood composite panels as permanent formwork

Figure 13

