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S. Liu, V Drevet, E Clavijo Rivera, L Villafaña López, M Frappart, M Rabiller-Baudry, Estelle Couallier, Anthony Szymczyk

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# Fractionation of Biomolecules from Microalgae: Characterization of Membranes Fouled by Lipids

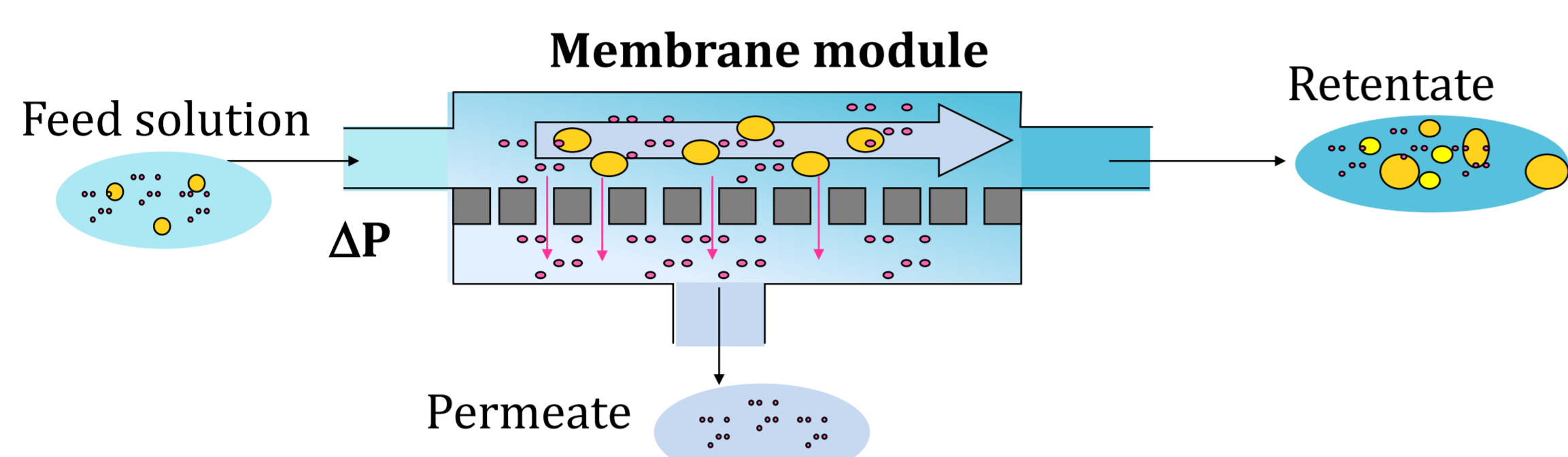
S. Liu<sup>1</sup>, V. Drevet<sup>2</sup>, E. Clavijo Rivera<sup>1</sup>, L. Villafaña López<sup>1</sup>, M. Frappart<sup>1</sup>, M. Rabiller-Baudry<sup>2</sup>, E. Couallier<sup>1</sup>, A. Szymczyk<sup>2</sup>

<sup>1</sup> CNRS, Université de Nantes, GEPEA, Université Bretagne Loire, Saint Nazaire, France

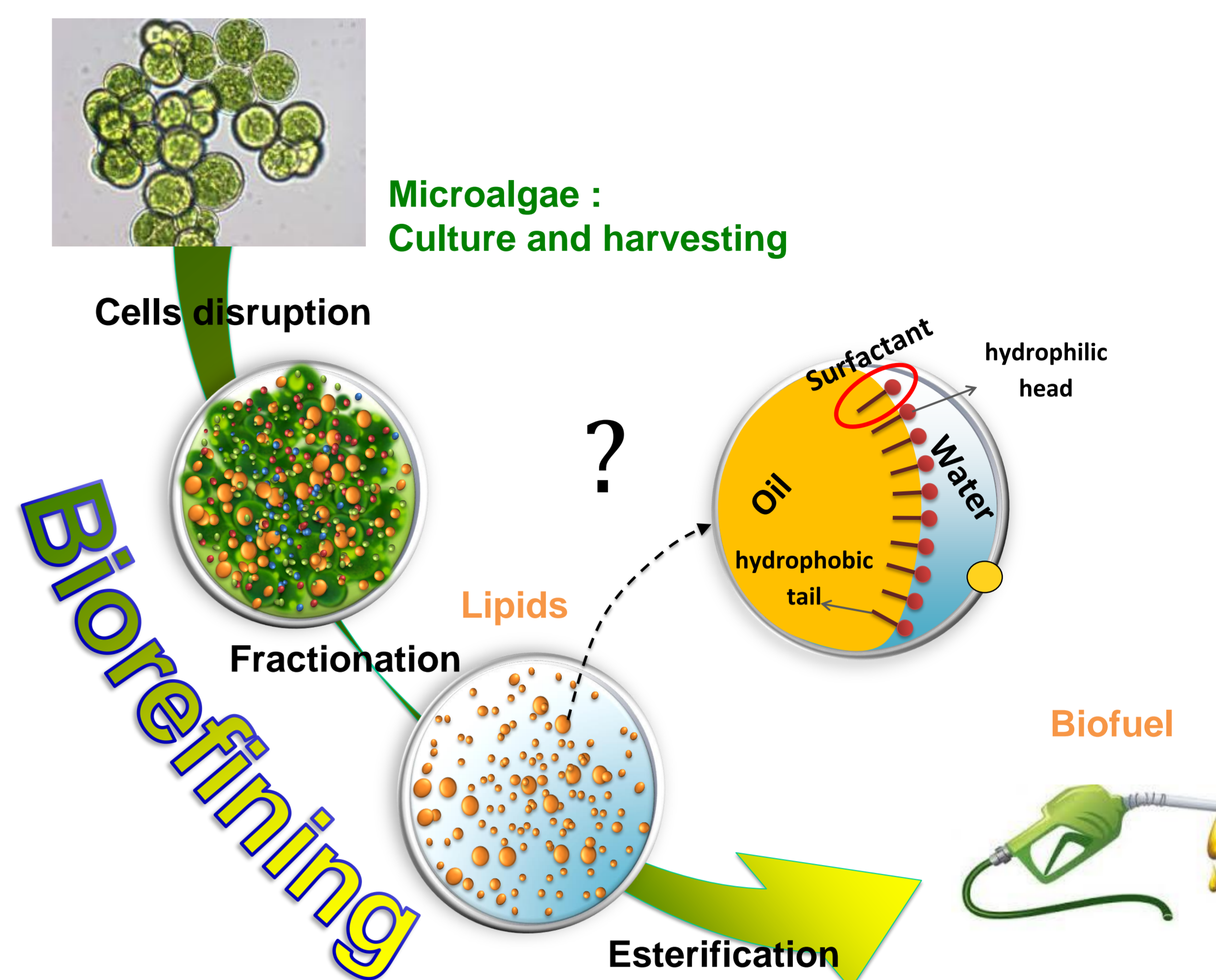
<sup>2</sup> Université de Rennes 1, Institut des Sciences Chimiques de Rennes, UMR CNRS 6226, Rennes, France

## Context

The use of microalgae for the production of biofuels and renewable feedstocks is an extremely promising sustainable technology. However, there are still challenges for its large scale implementation. The harvesting and extraction steps are two main areas of improvement. Harvested microalgae have to be grinded and lipids extracted, concentrated and purified. This downstream processing can be implemented by several processes within membrane filtration.



However, the integration of membrane processes is not trivial, considering the complexity of solutions to be handled, i.e. mixtures containing cell debris, organic and mineral compounds. In this work, several commercial membranes with different hydrophilic/hydrophobic properties and molecular weight cut-offs were screened aiming at limiting the fouling due to hydrophobic interactions between oil and membrane during filtration. Membrane fouling by lipids was investigated by means of ATR-FTIR spectroscopy and zeta potential measurements.



## Material and methods

### Membranes:

- Polyethersulfone 200 kDa (PES Orelis)
- Polyacrylonitrile 500 kDa (PAN Orelis)

**Oil:** Vegetable Oil (TAGs, free fatty acids)

### Membrane conditioning:

Characterization: Sonication (2 min) in (i) Water/EtOH (v/v) and (ii) Milli Q water

### Membrane fouling:

Characterization: Soaking in oil for 2 hours (fouling by adsorption)

### Membrane characterization:

- ATR FTIR (Jasco 4100)
- Streaming current measurements (SurPASS, Anton Paar, Austria) : pressure ramp: from 0 to 300 mbar.

### Filtration set-up:

Ray-Flow module: membrane surface area 129 cm<sup>2</sup>

### Filtration with PAN:

$P_{critical} = 0.4$  bar

TMP = 0.38 bar

### Filtration PES:

$P_{critical} = 0.3 - 1.5$  bar

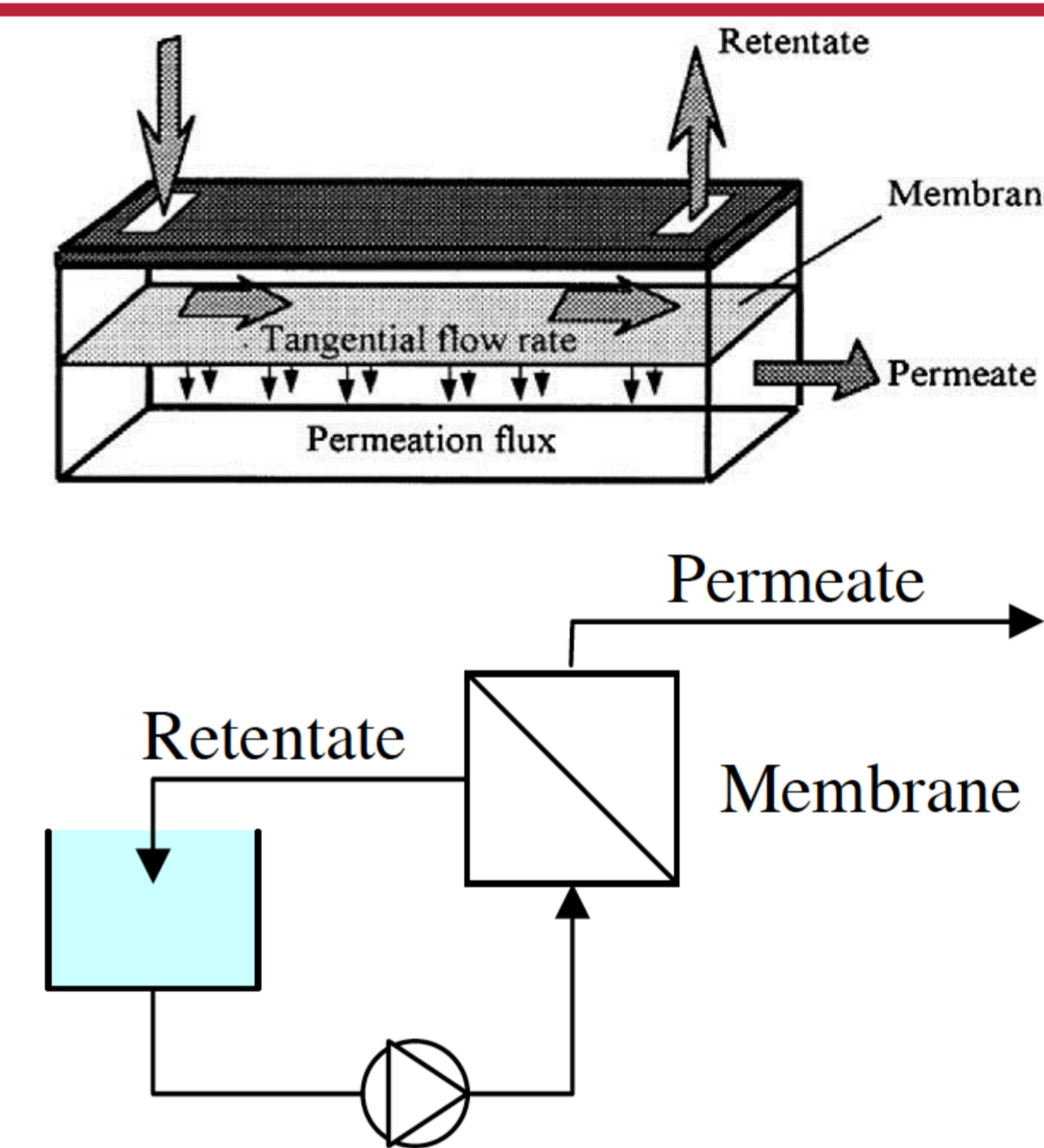
TMP = 0.25 - 1 bar

T=30°C

$v = 3$  m s<sup>-1</sup>

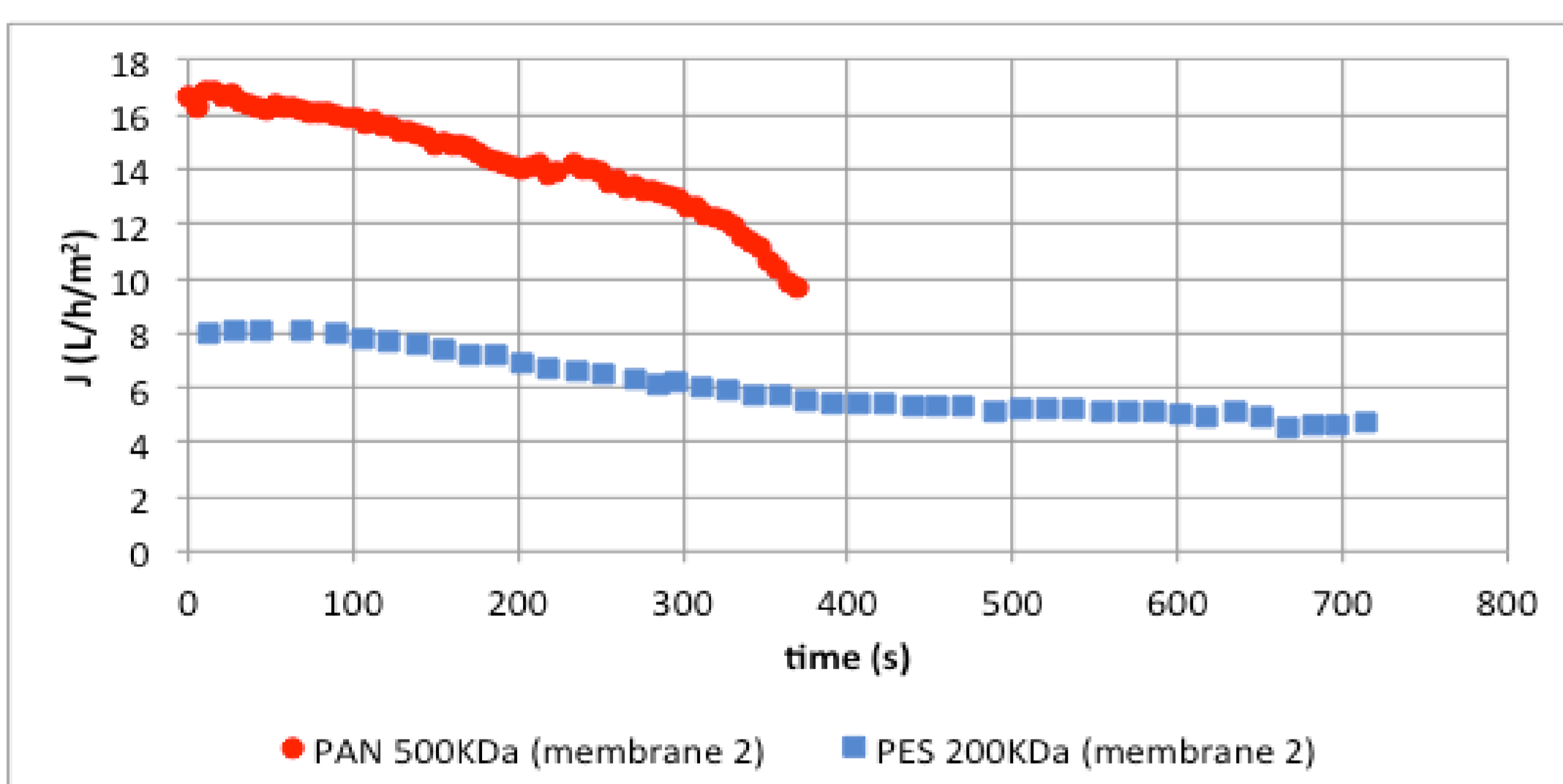
VRR= 1 → 4

Emulsion containing 2% of vegetable oils and polar lipids representative of a supernatant of grinded microalgae



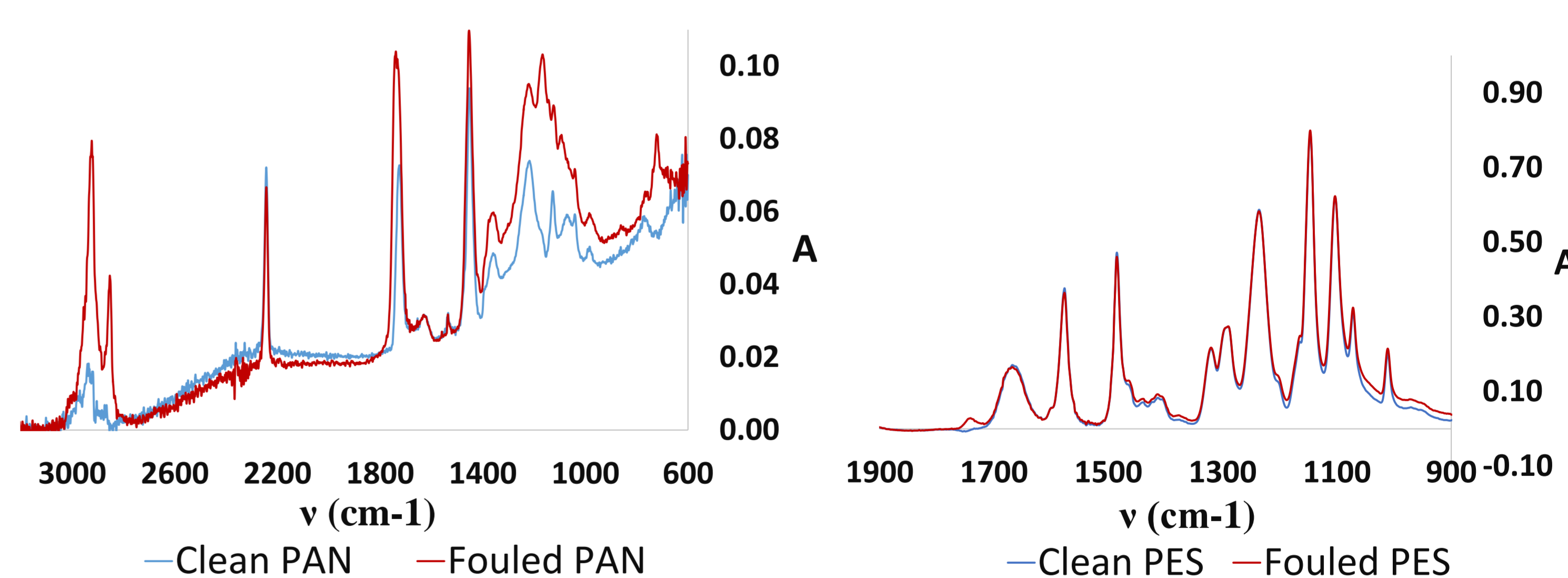
## Results

### Impact of fouling on the permeate flux



- The fouling mechanisms are not the same for the PAN and PES membranes.
- The flux analysis (Hermia, 1981) did not allow to highlight a major fouling mechanism among intermediate and complete pore blocking, pore constriction or cake filtration.
- Physico-chemical interactions may be preponderant in the fouling: local characterization of the fouling is necessary for a better understanding.

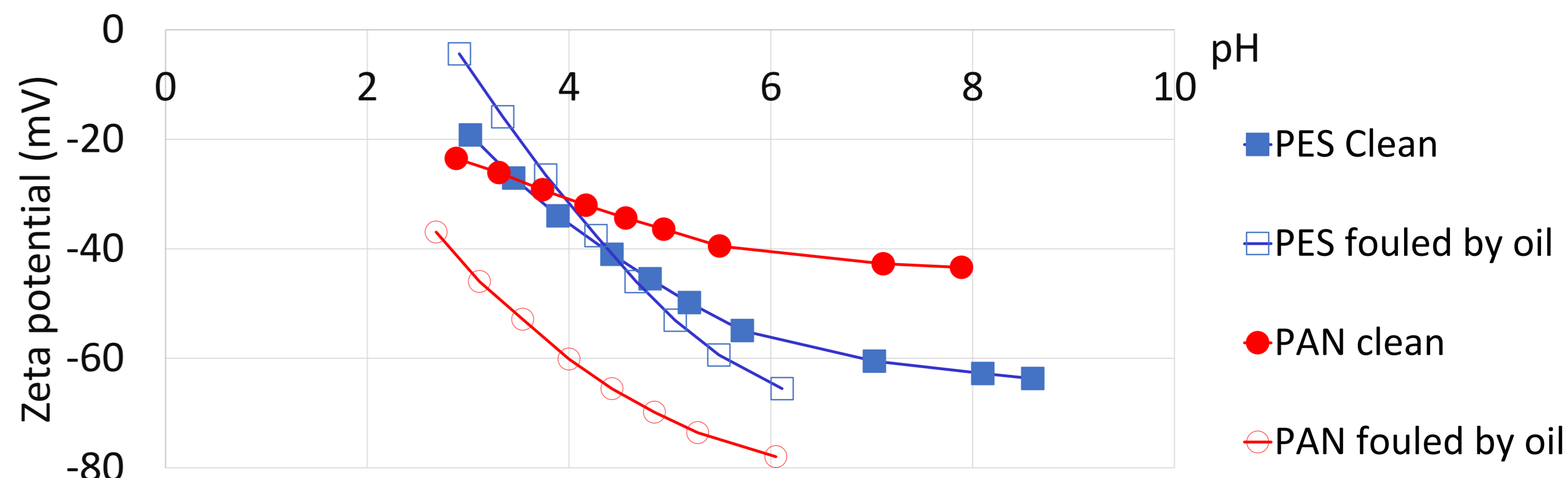
### Evidence of fouling by lipids from ATR - FTIR analysis



- Appearance of oil characteristic band at 2922 cm<sup>-1</sup> ( $\nu_{as}CH_2$ ) and 2852 cm<sup>-1</sup>, 1744 cm<sup>-1</sup> ( $\delta_{C-O}$ ) and between 1000 - 1400 cm<sup>-1</sup>.
- Oil less visible for PES because of higher absorbance of the membrane, fouling visible by oil band at 1744 cm<sup>-1</sup>.

	PAN 500 kDa		PES 200 kDa	
	membrane 1	membrane 2	membrane 1	membrane 2
$LP_{water}$ (L/h/m <sup>2</sup> /bar) 30°C	337.8	82.2	129.1	20.3
$LP_{emulsion}$ (L/h/m <sup>2</sup> /bar) 30°C	156.6	43.7	57.0	8.0
$LP_{emulsion} / LP_{water}$	0.5	0.5	0.4	0.4
J (L/h/m <sup>2</sup> )	64.1	16.6	14.3	8.1
TMP (bar)	0.37	0.38	0.25	1.01
Membrane résistance $R_m$ (m <sup>-1</sup> )	1.3E+09	5.5E+09	3.5E+09	2.2E+10
Total resistance $R_{tot}$ (m <sup>-1</sup> )	1.7E+10	1.4E+10	2.4E+10	9.7E+10
Retention rate	96.4 %	96.7 %	97.4 %	98.0 %

### Impact of fouling by lipids on the membrane zeta potential



- The PES membrane isoelectric point increases after fouling
- The PAN membrane surface charge is more negative after fouling
- Fouling has more impact on the PAN membrane surface charge

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