

From macroplastics to microplastics: Role of water in the fragmentation of polyethylene

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1	From macroplastics to microplastics:
2	role of water in the fragmentation of polyethylene
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12	Abstract
13	In this work, the artificial photodegradation of polyethylene films was studied in laboratory to
14	compare the fragmentation pathways of this polymer at air and in water. Oxidation, surface
15	
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not yet abundant. These results suggest that long times of weathering in water and many steps
of fragmentation appear necessary from macroplastics to reach sizes < 1 mm in the aquatic
environment. These results constitute a first attempt to understand the pathways leading from
macroplastics to microplastics in water. They have to be confirmed for other polymers and the
long-term behavior of the fragments needs to be studied to predict their decrease in size
among time.

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32 Keywords: microplastics; macroplastics; fragmentation; polyethylene; weathering;

- 33 photodegradation.
- 34
- 35

36 Introduction

37 After 60 years of industrial life, plastics have become omnipresent in our lives but their end of use raises concern. It was approximated that in the last 50 years, 12,000 Mt of plastics 38 39 escaped from the waste management cycle and entered in landfills or directly in the 40 environment (Geyer, Jambeck, and Law 2017). Once in the aquatic environment, macro debris of plastic undergo mechanical (erosion, abrasion), chemical (photo-oxidation, 41 hydrolysis) and biological (degradation by microorganisms) modifications (Andrady 2017). 42 All these actions lead to the weathering and the fragmentation of plastic macro debris in 43 smaller and more abundant pieces called microplastics when their size is under 5 mm (Arthur, 44 Baker, and Bamford 2009). Theoretically, the final degradation of a polymer would be 45 46 reached when it is mineralized. The amount of time for a complete degradation of inert plastic polymers such as PE or PP in the marine environment is roughly estimated to several 47 hundreds of years and this degradation is probably the results of several complex processes 48 with various kinetics (Barnes et al. 2009; Gewert, Plassmann, and MacLeod 2015). It is 49

particularly difficult to monitor all these processes in the real environment and laboratory 50 studies are still necessary to obtain more accurate data and to identify the pathways leading to 51 an eventual bio-assimilation of plastic debris in the aquatic environment. Among all 52 processes, the abiotic degradation of polymers in the environment leading to their 53 fragmentation is of particular interest. Indeed, a lot of studies aimed to study the loss of 54 mechanical properties in polymer during their ageing but experimental studies on their 55 fragmentation at air or in water are scarce (Jahnke et al. 2017; Kalogerakis et al. 2017) and the 56 ultimate size distribution of polymer fragments that can be generated during environmental 57 fragmentation is not really known raising the question of the possible presence of great 58 59 quantities of nanoplastics in the future (Koelmans et al. 2017).

The parameters that can modify the fragmentation pathways (polymer nature or structure, 60 environmental conditions) are not totally identified and it is important to verify if some of 61 62 these parameters can impact the ultimate size of generated fragments. However, monitoring fragmentation in real environment is quite impossible due to the potential loss of generated 63 64 fragments. In this study, the long-term artificial weathering of polyethylene films was studied in laboratory in order to monitor the first stages of the fragmentation under two different 65 environments: in air or in Milli-Q water. Since this work is a first study to provide 66 understanding of the fragmentation pathways and kinetics, models as simple as possible were 67 selected in order to identify to what extent each parameter (water vs air) impact separately the 68 processes at stake. Polyethylene was chosen as it is the polymer the most commonly found in 69 the environment (Phuong et al. 2016). Fragments are supposed to be generated when cracking 70 lines converge. The key to predict the fragment number and size is then to study the 71 appearance and behavior of cracks in the material. Crack propagation inside a material 72 73 follows two principal modes differing by their speed of propagation, either named rapid crack propagation (RCP) or slow crack growth (SCG) (Alkhadra et al. 2017; Šindelář et al. 2005). 74

SGC mechanism has been widely studied in polymers, these fractures are characterized by the 75 stable growth of a crack with little deformation in the plastic material. RCP has been mainly 76 studied in mineral material but it has been also observed for HDPE pipes in contact with 77 pressurized gas or chlorine solution (Choi et al. 2009; Frank, Pinter, and Lang 2009). The 78 fragmentation mechanism is not completely elucidated for semi-cristalline polymers, 79 especially in water, but observation seems to indicate that cracks are initiated on an impact 80 event and can travel long distances rather quick. The aim of this work is to provide 81 information on the link between oxidation, cracks formation and size of fragments in 82 polyethylene films under weathering and to investigate the role of water in these processes. 83

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86 Experimental part

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88 LDPE films

89 Low density Polyethylene (LDPE) films (2x2cm) with the same thickness (i.e. 24(3) µm as 90 measured by micrometer) and the same roughness (i.e. 25(5) nm as measured by AFM on 30x30µm² image) were selected from a film obtained by a blown-extrusion process. To avoid 91 external mechanical stress which can promote fragmentation sample manipulation was as 92 limited as possible. The films were cut to make a distinction between the top face (toward the 93 lamp) and the bottom face (toward the beaker). The manufactured pellets (Alcudia PE-003) 94 were provided with the mention: «does not contain any additives» and no additives could be 95 detected by Infrared and Raman spectroscopies. As determined by Differential Scanning 96 Calorimetry, LDPE films have a melting point of 112°C and a degree of crystallinity of 32%. 97 This partial level of crystallization corresponds to a semi-crystalline polymer. 98

100 Accelerated weathering conditions

101 Two environments conditions were modeled. Films were placed either in empty quartz 102 beakers for air condition (directly in contact with the bottom of the beaker.) or beakers filled 103 with MilliQ water without stirring (water condition). It has to be noted that since LDPE is less 104 dense than water, films are floating on the surface of the water. For each condition, two 105 replicates that were never manipulated until the fragmentation were characterized.

106 To reproduce the sunlight exposure, each sample was placed in a XLS+ chamber equipped 107 with a xenon lamp. The ageing conditions were fixed to correspond to the ISO 4892-3:2013 108 standard. The irradiation intensity was around 60 W/m² which correspond to a total amount of 109 solar radiation $9x109 \text{ J/m}^2$, and a temperature between $32-44^{\circ}\text{C}$.

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112 Characterization of fragments

113 FTIR spectra were acquired using a Fourier transform infrared microscopy system (μ FT-IR; 114 Spotlight 200i FT-IR microscopy system, PerkinElmer) in transmission mode as the thickness 115 of the samples was small enough to avoid saturation, therefore spectra and indices take into 116 account both sides of the film and its volume. For each film, three measurements were done 117 randomly on the film using the microscope with an aperture of 100 x 100 μ m. Measurements 118 were realized with 32 accumulations ranging from 4000 to 600 cm⁻¹. The spectra were then 119 baseline corrected with the software "Spectrum".

120 To evaluate the oxidation of PE, three oxidative indexes were calculated as the ratios of 121 integrated intensities for different wavelength as follows $CI = \frac{I_{1970-1560}}{I_{1450-1540}}$, $HI = \frac{I_{3900-3200}}{I_{1450-1540}}$ and

122 VI =
$$\frac{I_{940-885}}{I_{1450-1540}}$$

Raman spectroscopic measurements were conducted using a confocal laser Raman 124 spectrometer (Xplora, Horiba). The Raman signals were recorded in a spectral range 600 to 125 3500 cm^{-1} with an integration time of 30 s using a 638 nm laser excitation wavelength in 126 combination with a ×50 objective of an Olympus BX41 microscope. Raman analysis, were 127 only performed once the films were fragmented into small pieces and it was not possible to 128 guarantee which face was under investigation. Accordingly, the measurements were 129 performed on several fragments and then averaged. All the raw data were then treated with 130 Lab Spec 5 software for linear baseline correction, and Peakfit softeware for the smoothing 131 and the peaks deconvolution. The crystallinity was calculated as $1 - \frac{I_{1303}}{I_{1202}}$. 132

133

Atomic Force Microscopy (Agilent 5500AFM) was used. Surface topography was measured in ambient condition using tapping mode with tip (calculated tip stiffness=5N/m). Forcevolume measurements (100 curves/sample) were performed in contact mode (calculated tip stiffness=43N/m). Measurements of the elastic properties of the weathered films were conducted following the procedure developped by Oliver and Pharr (Schiffmann 2011).

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140 Fragment Size Distribution

After 25 week of aging the PE film appeared fragmented in water. The vial containing the PE fragments was placed between a polarizer and a circular analyzer to take a photograph in polarized light. The device can image objects down to a size of 50 µm, below which the contours become blurred, so no conclusion could therefore be drawn on the part of the distribution below this size. The images were processed using the Gwyddion software, giving access to the numbers, sizes and positions of the objects. The longest size of each fragment was measured, ranked and the distribution could be traced.

149 **Results**

150 *Fragmentation*

As shown by Figure 1, between crossed polarizer, lines parallel to the film extrusion direction 151 can be observed on the as prepared (pristine) LDPE film. These lines originate from the 152 induced stress brought by the process of film formation (passage through the extrusion die 153 and fast coldening) (Zhang et al. 2004). After 25 weeks of accelerated weathering with no 154 manipulation, the replicates in water have fragmented in anisotropic bended fragments with 155 156 the longer length in a normal direction toward the extrusion direction. The size of the fragments appeared as a large distribution from 0.4 to 7 mm in length with 62 % on average 157 of the fragments which correspond to the definition of microplastics (< 5 mm). After the same 158 weathering time in air, the films were not fragmented but appeared coiled upon themselves 159 along the extrusion direction. These first observations indicate clearly that the environment 160 161 influences the fragmentation pathways of LDPE films.





164 Figure 1: Photography between crossed polarizers of the pristine, air weathered and water weathered165 films after 25 weeks. Size distribution in abundance of fragments from samples weathered in water.

167 Surface analysis

In order to detect the presence of cracks on the film surfaces, their surface microstructures were studied by optical microscopy and Atomic Force Microscopy (Figure 2). Optical microscopy images indicate that macrocracks (defined here as cracks with length > 100μ m) are only visible on the films weathered in water and that these cracks are oriented perpendiculary to the extrusion direction. For air condition, the macroscopic structure of the film surfaces appear unchanged compared to pristine films.



Figure 2. Optical microscopy (800x600µm, top) and AFM topography (30x30µm, bottom) images of
the different films after 25 weeks. The green arrow represents the extrusion direction.

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At a lower range, AFM topography images show that for all the films, micrometric lines in 179 180 parallel to the extrusion direction lines are visible. They represent the crystalline lamellae alignment due to stress caused by the film formation process and are similar for all films 181 (Zhang et al. 2004). On the water-weathered films, microcracks (length <10µm) are visible 182 183 between the macrocracks, normally to the extrusion direction (Deblieck et al. 2011) whereas no such defaults appear for the air condition. As already described in literature, the main 184 mechanism for the fracture development in a semi-crystalline polymer is initiated through the 185 formation of nano-cavities (voids) in the amorphous phase. It appears here that such voids in 186 the amorphous region led to microcracks only in the water condition together with an increase 187 188 of the surface roughness between the microcracks as indicated by the topography analysis (63 nm vs 26 nm). During weathering these voids can coalesce, leading eventually to the 189 formation of micro and macrocracks preferentially in the direction of the tie chains 190

(Zhang and Jar 2016). The propagation of the macrocracks along the direction normal to the 191 extrusion direction lead to the fragmentation of the film in fragments with longitudinal shapes 192 (Figure 1). These observations are schematized on Figure 3 which represents the structure of a 193 blown-extruded film with the aligned crystaline phases (bold and black vertical lines) parallel 194 to the extrusion direction. Polymer chains in the crystalline region extend into the amorphous 195 regions as tie chains (green longitudinal lines). In the amorphous phase, voids are created and 196 when weathering in water, they coalesce until the formation of macrocracks which will drive 197 the shape of generated fragments. 198

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Figure 3. (a) Schematic structure of the blown-extruded LDPE films. The crystalline lamellae (bold straigth lines) are aligned in parallel to the extrusion direction and perpendicularly to the amorphous phase (i.e. tie chains, light longitudinal lines). (b) Due to the weathering, crack initiation begin with the formation of void (blues circles), (c) in water, the coalescence of voids leads to the formation of micro- and macro-cracks (blues horizontals lines).

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208 Oxidation monitoring

Photodegradation leads to modification of the polymer chemistry through the introduction of
various oxygenated moeities. These molecular changes conduct to competitive reactions of
chain scission and crosslinking (Xiong et al. 2016). Chemical modification of the weathered

films were characterized by FTIR spectroscopy through the study of the variation of different indexes namely carbonyl index (CI) for the apparition of C=O bonds; hydroxyl index (HI) for O-H bonds and vinyl index (VI) for C=C bonds. Although, the definition of the frequency range and the choice of the reference band can vary from one study to another, the evolution of these indexes are good indicators of the evolution of the oxidative reactions (Andrady



217 2017; ter Halle et al. 2017).

Figure 4. FTIR normalized spectra and corresponding evolution of CI, HI and VI for the differentweathering conditions after 25 week of weathering

Figure 4 shows the normalized FTIR spectra of the different films and the evolution of the different indexes after 25 week of weathering in air and water. It can be seen that independently of the condition all indexes increased after weathering indicating a strong

chemical modification of the LDPE films. Whereas no clear difference is observed between air and water for the evolution of VI, weathering in air leads to higher CI and HI than weathering in water. Despite the presence of cracks in water-weathering films which is supposed to increase the exposed surface to light modification, these results indicate that a higher quantity of C=O and O-H bonds were produced on the LDPE surfaces during the weathering in air.

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Figure 5. Normalized (with 2720 cm⁻¹ band) confocal Raman spectra and corresponding evolution of
cristallinity after 25 week of weathering.

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In semi-crystalline polymers such as LDPE, oxidation mainly occurs in amorphous regions in which oxygen can readily diffuse. This oxidation process induces chain splits and accordingly low molecular weight free segments are formed. Due to their smaller size, they can rearrange into a crystalline phase leading to the process of chemi-crystallization which can be illustrated by an increase of the crystallization degree after weathering (Ojeda et al. 2011). In this study since some samples were fragmented, determination of the crystallinity using Differential Scanning Calorimetry (DSC) was not possible. Moreover since chemi-crystallization is a

surface phenomenon (Yakimets, Lai, and Guigon 2004), confocal Raman spectroscopy which 243 is sensitive to the first micrometers of the film surfaces can be used (Delorme et al. 2003). To 244 our knowledge no simple method based on Raman spectrometry is able to give quantitative 245 crystallinity degree values. However, since crystalline and amorphous domains exhibit unique 246 conformational characteristics, the frequency and bandwidth of the corresponding vibrational 247 modes in Raman spectrum are different. The study of the relative evolution of these 248 vibrational bands can give some qualitative information on the evolution of the crystallinity of 249 250 the material. Figure 5 shows the evolution of the ratio of area integral Raman intensity between the 1416 cm⁻¹ band (CH₂ crystalline phase) and the reference 2720 cm⁻¹ band (CH 251 stretching) for the different weathering conditions (Lin et al. 2007). Figure 5 indicates no 252 clear increase of the surface crystallinity for the weathered samples compared to the pristine 253 254 film.

255 Mechanical properties

The mechanical properties of the film surfaces were studied by AFM. Indeed, AFM has the ability compared to classical mechanical tests (tensile tests, DMA...) to allow measurements of the elastic properties even on small fragments. The elastic modulus of the films can be calculated using the following equation (Schiffmann 2011):

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261
$$E = \frac{S\sqrt{\pi}}{2\sqrt{A} \times (1 - \nu^2)}$$

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where S is the experimentally measured stiffness (Figure 6) of the very beginning region of the unloading curve, A is the projected area of contact between the indenter and the sample at the corresponding deformation, and v is the Poisson ration (v=0,4 for LDPE) (Jee and Lee 2010). The projected contact area A between the indenter and the sample was estimated from the surface area of the AFM tip which was determined by deconvolution (Ferencz et al. 2012).







Figure 6. a) Schematic force-indentation curve on polymer and corresponding characteristicparameters b) Averaged force-indentation curves measured as function of the weathering conditions.

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	S (N/m)	hc (nm)	A (m²)	E (GPa)
Pristine PE	339	430	4,54E-12	0,17
Air weathered	2549	112	3,06E-13	4,86
Water weathered	1975	592	8,60E-12	0,71

Table 1. Surface elastic moduli and corresponding experimental parameters extracted from theaveraged force indentation curves presented on Figure 6.

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All results are summarized in Table 1. The film elastic modulus of pristine LDPE was found to be 0,17 GPa which is in agreement with previous studies validating the measurement procedure (Jee and Lee 2010). After 25 weeks of weathering, whatever the environment, a hardening of the film surface (i.e. increase of the elastic modulus) can be observed but with

different magnitudes. The averaged elastic modulus increases by a factor of 30 for the filmsweathered in air and only by a factor of 4 for the film weathered in water.

The increase of the surface rigidity impacts the crack propagation process. Indeed assumingIrwin model (Yarema 1996), the critical stress for crack propagation can be expressed as:

$$\sigma_{cr}^{2} = G E / (\pi a)$$

where G is the total strain energy (plastic+elastic), 2a is the length of the crack and *E* is the elastic modulus. Crack propagation only occurs when the released strain energy is greater than the energy required to create a fracture surface. The higher the Young modulus is, the higher will be the resistance to crack propagation (Deblieck et al. 2011).

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294 Discussion: From oxidation to fragmentation

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All the results show that the presence of water influences clearly the fragmentation pathways 296 of LDPE films. After a long weathering duration, a difference of surface oxidation was 297 monitored between water and air conditions. The lowest oxidation observed on the films in 298 water may be explained by a light exposure less important due to the light absorption by the 299 water molecules. This was already described for polymers weathered in the natural 300 environment (Andrady 1990; Brandon, Goldstein, and Ohman 2016). In this study, it is not 301 the case because LDPE films (e.g. density=0.92) float on the water surface and the exposition 302 intensity is the same than for sample weathered in air. The lower temperature of the film in 303 water compared to the film in air may also explain the difference of oxidation since the 304 temperature is known to accelerate the oxidation process (i.e. thermooxidation). However, in 305 this experiment the temperature difference is rather low (59°C for air and 53°C for water). 306

Consequently, it is probable that the lower oxidation of the LDPE films in water observed
here may be explained by the lower oxygen availability in water compared to air (Truesdale,
Downing, and Lowden 2007). Because of the non-polar nature of LDPE and the absence of
hetero-atoms, aging by hydrolysis was not considered (Gewert et al. 2015).

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Oxidation promotes chain scissions in the amorphous phases, chains rearrangement (with 312 increase of the crystallinity) and crosslinking between chains in the amorphous phase. It can 313 be assumed that these changes result in an increase of the surface rigidity (Craig et al. 2005). 314 Indeed, after a long weathering duration in the air, the films present a higher oxidation level 315 and a higher crystallinity at their surface compared to water condition resulting in a high 316 surface rigidity as desmonstrated by AFM. For water condition, the oxidation and crystallinity 317 degrees increased less than at air, leading to a lower surface rigidity. Besides, the huge 318 319 difference in rigidity observed here can also be explained by the role of water as a plasticizer (Levine and Slade 1988). Actually, this effect consists in the penetration of small molecules 320 321 between the polymer chain which prevents the rearrangements of polymer chains involved in 322 crosslinking (Robeson 2013). All these chemical modifications - thickness of the crystalline lamellae, side chain concentration, fraction of ordered molecules in the crystalline regions, 323 surface rigidity - appear first at the surface of the polymer. Yakimets et al. (2004) 324 demonstrated that polymer films having undergone photodegradation are first altered in 325 326 surface and no molecular chain scission appear in the core until the molar mass of the sample at the surface decreases considerably. This results in an incompatibility between tensile stress 327 328 within the upper degraded layer (surface) and the compressive stress in the unchanged material layer. In addition together with manufacturing stress, these stresses cause the bending 329 of the film along the extrusion direction (Choi et al. 2005) as shown in air condition (Figure 330 1). 331

Moreover, the modification of surface rigidity clearly influences the resistance of the polymer 333 to crack initiation (Barry and Delatycki 1992). According to Irwin model, the increase of the 334 335 surface rigidity prevents the cracks propagation. The results presented here suggest that in air condition, the surface rigidity of the film is too high to allow crack initiation and propagation. 336 An external stress is necessary to achieve fragmentation (Kalogerakis et al. 2017). On the 337 contrary, the plasticizer effect of water may limit the increase of the rigidity of the film 338 weathered in water, decreasing its resistance to crack initiation. Moreover, as a liquid, water 339 governed by driving forces can transport through the craze fibril structure facilitating stress 340 341 cracking as was already shown for liquids with high degree of absorption into a polymer (Robeson 2013). However to our knowledge and probably because of the lack of affinity of 342 water toward polyethylene material, the ability of water to be a crack promoter for polyolefins 343 344 has never been studied. Nevertheless, the oxidation of LDPE due to the weathering is going to increase the hydrophilicity of LDPE and increase the ability of water to act as a crack 345 346 promoter. The enlargement of cracks lead to the fragmentation of the polymer in water 347 without the necessity of any other external stress. In this case, the cracking propagation and the manufacturing process appear to be the major factor governing the initial shape of the 348 fragments. 349

As a consequence, the fragments formed in water condition exhibited similar shapes and sizes at the millimetric scale. It appears that fragments with micrometric size (< 1 mm) are not abundant as they represent only 10 % of the fragments. Surprisingly, the distribution presented here is close to the one reported for an extensive set of environmental samples (Cózar et al. 2014). In our case, it is a model study on PE under photodegradation in water in abiotic conditions. The degradation is strongly accelerated compared to environmental conditions where lower UV and temperature conjugated with the presence of biofilm at the 357 polymer surfaces are supposed to prevent the degradation (Rummel et al. 2017). It might then 358 be supposed that in the real aquatic environment, the production of small microplastics 359 through fragmentation processes would be a slow and difficult process compared to 360 conditions of weathering at air and with the presence of a mechanical stress.

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Figure 7. Sketch resuming the behavior of LDPE film in different weathering environments.

365 Conclusion

This study confirms that the LDPE films weathering, either in water or at air, leads to the 366 introduction of oxygenated groups, chain scission and rearrangement on the uppermost 367 surface of the films. As observed for the air weathered films, above a threshold value the 368 increase of surface hardening prevents the initiation of cracks because voids formation is 369 370 limited. Since no cracks can be created and propagate, the induced stress can only be released through the wrapping of the film along the direction of the maximum stress which is in our 371 case the extrusion direction as summarized in Figure 7. When a weak external stress is then 372 imposed to the aged film, a catastrophic crack propagation is observed, which appears to be 373 independent of the extrusion direction. 374

For the water-weathered films, the increase of surface rigidity due to crosslinking is not sufficient to prevent the initiation and propagation of cracks. As a consequence, the induced stress can be release partly through crack propagation and partly through film wrapping as
observed by the formation of wrapped fragments covered by macro and micro-cracks.
Moreover, water probably accelerates the propagation of cracks: once the liquid penetrates to
the craze tip, it then begins to plasticize the polymer and allows the craze to grow.

In both weathering conditions, the cracking of polymers did not appear correlated with the 381 oxidation level. Indeed, despite a lower oxidation of plastics weathered in water as shown 382 here and already described in literature for environmental weathering, the fragmentation may 383 be faster in water than at air in the absence of mechanical stress. Moreover, this study shows 384 that the mechanical properties at the film surface play a major role in the fragmentation 385 pathway. The fabrication process is also important since for blown extruded LDPE the 386 orientation of the polymer chains is going to influence the propagation direction of the cracks 387 (i.e. normal to the extrusion direction). This preferential fracture direction may influence the 388 389 size and shape distribution of the resulting fragments compared to air-weathered films. Consequently, the distribution of plastic fragments in the aquatic environment may be linked 390 391 to the nature of the polymer but also to its manufacturing process. In this study, after 25 392 weeks of weathering in water and high oxidation levels, 90 % of the fragments were > 1 mm in size with very similar shapes showing that micrometric fragments were not yet abundant. 393 These results raise questions on the loss of fragments < 1 mm that was described in the 394 395 environment. This loss may be due to the lack of methodology for sampling and analyzing small microplastics but also to the fact that long times of weathering and many steps of 396 fragmentation appear necessary from macroplastics to reach sizes < 1 mm in water. These 397 398 preliminary results have to be confirmed for other polymers and the long-term behavior of the so-generated fragments in water needs to be studied to predict their decrease in size among 399 400 time. While a lot of studies show that the size of microplastics has a huge role on their impacts on marine life, only a little is known about the formation of microplastics and the 401

402 parameters that have effects on their size distribution. This work is among the first attempts to403 understand the pathways leading from macroplastics to microplastics.

404

405

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