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Techno-Economic feasibility of Trigeneration systems with thermal

storage: the impact of the load size and spark spread rates

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ABSTRACT

Trigeneration systems with Thermal storage (CCHP-TS) allow a distributed generation of energy. They also contribute to reducing greenhouse gas emissions by producing electricity, heating, and cooling from the same fuel. Current research targets their operational performance and feasibility. Nevertheless, expressing these concepts into standard criteria could foster their adoption by investors and policy-makers.

This paper finds some rules of thumb for the technical and economic feasibility of CCHP-TS systems. The analysis comprises 600 scenarios, assessing the impact of different levels of spark spread (SS) rate and load size of Electricity, Heating, and Cooling. The methodology first optimizes the energy system with DER-CAM and after analyzes the output data through the clustering method k-means and the Multi-Criteria Decision-Making method ELECTRE 1S.

Moreover, the paper proposes the dominance load rates to quantify the relative size of electricity, heating and cooling loads. The results show that for high SS rates, the percentage of savings improves with the dominance of electric loads. While for small SS rates, the improvement comes from the equilibrium of loads. Furthermore, for any SS, a high dominance of electricity promotes the use of Absorption and Cooling Storage, reducing the Heat Scrap.

1. INTRODUCTION

Combined Heating and Power (CHP), also known as cogeneration, is a process that generates simultaneously thermal and electrical energy from a single fuel. The fuel could be either fossil or non-fossil. According to CODE2 report [1], cogeneration saves upwards to 25% of the primary energy compared to the separate production of both outputs, and nowadays 10% of the electricity consumed worldwide is produced like that [2]. This technology can significantly reduce greenhouse gases emissions, in residential and tertiary sectors, by lowering fuels demand and transmission losses [3].

Combined Heating, Cooling and Power (CCHP), also known as Trigeneration, is a system that includes CHP and technologies such as heat pumps or absorption cooling systems to produce cooling from the heat and electricity generated by the CHP. These systems can reach overall efficiencies as high as 90%, depending on the configuration [4].

Among other fields, the implementation of cogeneration and trigeneration is taking importance in water desalinization. Cogeneration, trigeneration, and renewable energy are part of the configuration of the multi-stage flash thermal distillation process [5], [6].

One of the challenges of CHP and CCHP is that the production of electricity and heat is coupled, but their demand is not. As a solution, Thermal Storage (TS) could be implemented to decouple electricity, heating and cooling supply and therefore promote the flexibility of the system [7]–[11]. A system that includes trigeneration and thermal storage can be called CCHP-TS.

The feasibility of CHP and CCHP systems can be evaluated based on energy savings or economic savings. For the latter, spark spread rate (SS) has been identified as the key variable influencing the feasibility of the systems. Spark spread expresses the ratio between the cost of electricity from the grid and the CHP fuel (usually natural gas). The literature is extensive regarding this variable [12]–[16] and some international governmental organisms established as a thumb rule that the technology is economically feasible when the SS rate is higher than three [1]. In other words, when the fuel is three or more times cheaper than the electricity from the grid.

Other key variables have been proposed in the literature to explain the feasibility of this type of systems: for example, to evaluate the primary energy savings generated by the CCHP system, Wang et al. [17] studied the influence of performance from different equipment and found that the most sensitive parameter belongs to the electric generation at the separate production system, in other words, the electric efficiency of the grid. Fumo et al [18] showed the relevance of the electrical efficiency of CHP and found that an increase of it reduces the primary energy use more than proportionally. The Midwest CHP Application Center [19] highlighted the importance of having a large number of CHP operating hours (greater than 3,000 hours/year). On the other hand, Mago et al. [20] evaluated the CCHP system based on the reduction of pollutants and identified the interest of the fuel mix used to generate electricity at the grid of each region, therefore, the CCHP system avoids more emissions in regions where electricity from the grid comes mainly from fossil fuels, especially coal.

In the last years, some authors have suggested that the size of energy loads also plays an important role to evaluate the feasibility of a CHP or CCHP system. Authors such as Cardona et al. [21], Wang et al. [17], Mago et al. [20] and Fumo et al. [22] assessed the energy reduction generated by these systems, using respectively load rates (Heating/Electricity, Cooling/Electricity or Heating/Cooling), load rates vs. CHP production rates, the fraction of electricity, heating and cooling loads covered by the CCHP. Similarly, Memon et al. [23], Wu et al. [24], Knizley et al. [25] and Hajabdollahi [26] used measures related to load size to assess the cost reduction of CHP or CCHP systems. Memon et al. [23] analyzed the net present value and payback period for using a trigeneration system in residential buildings.

The authors found that the economic feasibility improves with the rise of fuel prices and load factors. They defined the heating and cooling load factors as the fraction of time the products are required in a year. Their parametric study included a variation between 0.2–0.5 in the heating load factor and 0.4–0.75 in the cooling load factor. Wu et al. [24] applied Mixed Integer Nonlinear Programming (MINLP) to optimize the operation strategy of a micro-CCHP, conducting a screening analysis over a small range of SS and the size of electric and heating loads. They concluded that the operation strategy of a micro-CCHP is affected by load size and SS. For their part, Knizley et al. [25] proposed that the economic savings of a CHP system can be guaranteed when the ratio between electricity and heating loads of a building is less than three. Six out of eight case studies verify the hypothesis, using an SS=2.77. Finally, Hajabdollahi [26] studied the influence of load rates over the selection of the optimal prime mover for a Trigeneration system with Organic Rankine Cycle. Assuming that the loads are constant during the whole year, the author concluded that the gas turbine is convenient when heating loads are high, while the diesel engine is more suitable for high electric and heating loads.

The feasibility of the CCHP-TS systems can be assessed using models, either analytic or parametric. Authors such as Cardona et al. [27] and Angrisani et al. [28] collect data through experimental pilot plants, that is the basis to build a parametric model. Angrisani even formulates a set of expressions. However, it is easier to find authors who develop analytical models. Mago et al. [20], Fumo et al. [22], Wang et al. [17], and Knizley et al. [25] are authors who use analytical models to simulate in steady-state. The first three assess the energy and emission reduction, and the other assesses the cost reduction. As for Wu et al. [24] and Hajabdollahi [26] use analytical models to optimize in steady-state. They implement a multiobjective MINLP and Genetic Algorithms (GA) respectively as optimization algorithms for the cost reduction. A more advanced model captures also the dynamic nature of the energy

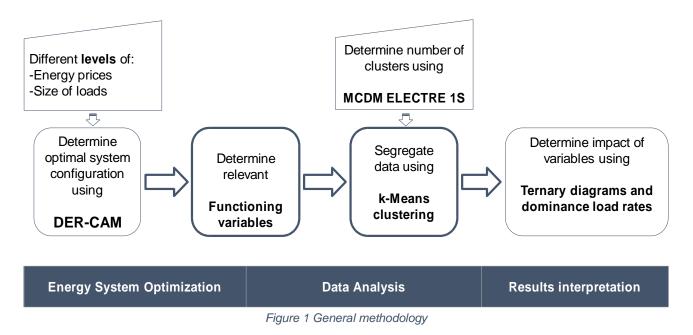
systems. Cardona et al. [21], [29] and Li et al. [30] assess dinamically the energy reduction for CCHP systems using GA and quantum GA. While H. Li et al. [31] and C.Z. Li et al. [32] formulate models to optimize cost reduction in dynamic state, using GA and MINLP respectively. Twaha et al. [33] conducted a review of the optimization approaches commonly used in the field of distributed energy generation. They concluded citing Sedghi et al. [34] and stating that metaheurisitics are promissing options. Nevertheless, the use of computational tools is a cornerstone for modeling dynamically.

Some computational tools assisting the design and operation of distributed energy generation are BALMOREL, BCHP Screening Tool, COMPOSE, EnergyPLAN, energyPRO, RETScreen, and DER-CAM [35]. All of these use a bottom-up approach, have at least oneyear timeframe and use hourly time-step (except for RETScreen, which time-step is on a monthly basis). The computational tools either simulate or optimize. Simulation software such as BCHP Screening Tool, COMPOSE, EnergyPLAN, and RETScreen reside on the idea that the user tests different scenarios and choose the most appropriate. On the contrary, software with optimization capabilities such as BALMOREL, energyPRO, and DER-CAM use algorithms to get the type, size and operation schedule of technologies. But among the three, Lyden et al. [36] emphasized the multi-objective optimization capability of DER-CAM, as well as its multiple features for storage and load shifting.

The objective of this paper is to characterize the effect of load size and spark spread rates as key variables for the technical and economic feasibility of CCHP-TS systems. The analysis based on the percentage of cost savings compares the use of CCHP-TS system instead of importing electricity from the grid and producing heating and cooling separately. DER-CAM, a software with optimization capability, is used to do 600 simulations that result from the combination of different load sizes and spark spread rates. Then, for the data analysis, a new methodology has been developed based on a multi-parameter clustering which joins the kmeans method with the Multi-Criteria Decision-Making ELECTRE 1S method. The way to analyze data has allowed to identify the best conditions of feasibility for these systems, in terms of loads and spark spread rates.

2. METHODOLOGY

This paper introduces a novel methodology to systematically analyze the impact of load size and the spark spread rates in the design of CCHP-TS systems. The proposed methodology is represented in Figure 1.



Different scenarios of CCHP-TS implementation are generated based on different levels of electricity, heating, and cooling loads and spark spread rates, resulting in a total of 600 scenarios. The optimal system configuration for each of them is obtained through DER-CAM. To analyze the influence of the above-mentioned variables, the data analysis consists of clustering the scenarios, combining k-means and the ELECTRE 1S multi-criteria decision-making (MCDM) method.

2.1 ENERGY SYSTEM OPTIMIZATION

DER-CAM (Distributed Energy Resources Customer Adoption Model) is the simulation tool used to get the optimal design and the optimal operation strategy for the different scenarios by varying the load sizes and spark spread rates. This tool has been developed by the Lawrence Berkeley National Laboratory (LBNL) and is used to support the investment and planning of distributed energy resources (DER) in the context of microgrids [37], [38]. The tool allows modeling the technologies and its operation to provide energy services such as space heating and cooling, hot water, and electricity for appliances.

DER-CAM includes modules for thermal storage [39], demand response, ancillary grid services [40] and multi-node modeling approach [41]. It is written and executed in GAMS and uses Mixed Integer Linear Programming (MILP) to minimize either the annual total energy cost, or the CO₂ emissions, or both. DER-CAM has been used as a simulation tool for a number of publications for different purposes: assessing the feasibility of distributed energy generation [42], [43]; combining the distributed generation with energy conservation measures [44]; analyzing the performance of the electrical distribution circuit for microgrids [45]; and even studying the integration of communication technologies and information models for the integration and interoperability of distributed energy generation systems [46].

The energy system optimization problem of this manuscript is a MILP type (Mixed-Integer Linear Programming). It involves non-negative integer and continuous variables. DER-CAM uses a branch and bound (B&B) algorithm for this kind of combinatorial optimization problems. However, the computational cost of solving a MILP problem, requires implementing a B&B and cut algorithm. It explores every branch of the tree (possible solution) and cut the search when it reaches a MIP gap of 5%. In other words, the algorithm examines

each branch until the difference between the integer and the continuous solutions is only 5%. Only then, it inspects the following branch and continues with the same procedure.

DER-CAM needs three key inputs to simulate and minimize the total annual cost of an energy system:

The end-use energy loads L_n(t) of electricity, heating, and cooling. They are on an hourly basis for the typical days per month (week, weekend and peak days). In this paper, their calculation comes from a homothetic transformation of the hourly load pattern d_n(*t*) and the different levels of the annual energy load size for each n carrier Y_n (Eq. 1). Note that *n*={E: Electricity, H: Heating, C: Cooling}

$$L_{n}(t) = \left(\frac{Y_{n}}{10^{6}}\right) \frac{d_{n}(t)}{\sum_{t=1}^{8760} d_{n}(t)}$$
 Eq. 1

- The tariff structure of electricity and fuel, resulting in the different spark spread rates.
 In this work, electricity and natural gas tariffs are constant, independently of the day and time.
- The characteristics of the pool of technologies available. They include the installed capacities, efficiencies, emissions, the variable and fixed cost of the technologies: absorption and vapor-compression chiller, boiler, thermal storage and CHP generators–ICE (Internal Combustion Engines) ranging from 75 kW to 5 MW installed capacity, CT (Combustion Turbines) and CTDB (Combustion Turbine Duct Burner) ranging from 15 MW to 25 MW installed capacity. All this information is available on the DER-CAM default database.

The outputs of the simulation are the optimal combination of technologies, their size, their hourly operation schedule, the hourly consumption per type of energy vector, the fuel

consumption, the CO₂ emissions, and the resulting annual costs, as well as the percentage of savings compared with a reference design of the energy system.

The reference design of the energy system in this paper considers the use of electricity from the grid to meet electric and cooling loads (through a vapor-compression chiller), and the use of a natural gas boiler to meet the heating loads. Figure 2 shows the configuration of the reference design and the one using a CCHP-TS system.

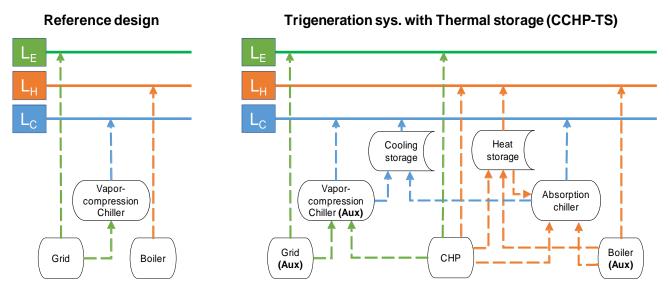


Figure 2 Scheme of the units used to fulfill the hourly energy loads $L_n(t)$ in the reference design of the energy system and the CCHP-TS system. NOTE: Energy Supply (dotted lines) and Energy Loads (solid lines)

The solution to each simulation represents the optimal configuration of the system with specific technologies. They are characterized by the following functioning variables.

- The generation means for each energy carrier (%Grid, %Boiler, %Absorption);
- The percentage of non-consumed heat generated by the CHP units (% Heat scrap);
- The energy flow within a CCHP-TS system (E4E, E4C, E4CS, H4H, H4C, H4CS);
- The percentage of savings (of annual cost) obtained using the CCHP-TS system instead of the reference design.

The functioning variables of the generation means describe if the electricity comes from the CHP or the Grid (Eq. 2), if the heating comes from the CHP or a Boiler (Eq. 3), and if the cooling comes from absorption or vapor-compression chiller (Eq. 4). On the other hand, the percentage of non-consumed heat generated by the CHP units is called %Heat scrap (Eq. 5).

Percentage of Electricity imported from the Grid:Eq. 2
$$%$$
 Grid = $\frac{\sum_{t}$ Electricity_{Grid}(t) \sum_{t} Electricity_{Grid}(t) $%$ Grid = $\frac{\sum_{t}$ Electricity_{Grid}(t) + \sum_{t} Electricity_{CHP}(t))Eq. 3Percentage of Heating produced with Boiler:Eq. 3 $%$ Boiler = $\frac{\sum_{t}$ Heating_{Boiler}(t)Eq. 4 $%$ Boiler group of Cooling produced with Absorption Chiller:Eq. 4 $%$ Absorption = $\frac{\sum_{t}$ Cooling_{Absorption}(t)Eq. 4 $%$ Absorption = $\frac{\sum_{t}$ Cooling_{Absorption}(t) + \sum_{t} Cooling_{Electric}(t))Percentage of Heat Scrap:Eq. 5 $%$ Heat Scrap = HtE \sum_{t} Electricity_{CHP}(t) - \sum_{t} Heating_{CHP}(t)

The energy flow functioning variables define how the energy produced by the CHP fulfills the

different loads (Eq. 6 to Eq. 11).

Part of the electricity generated by the CHP that is used to meet the electric load: Eq. 6

$$E4E = \frac{Electricity_{CHP}^{LE}(t)}{Energy_{CHP}(t)}$$

Part of the electricity generated by the CHP that is used to meet the cooling load through a vapor Eq. 7 compression chiller:

$$E4C = \frac{Electricity_{CHP}^{LC}(t)}{Energy_{CHP}(t)}$$

Part of the electricity generated by the CHP that is used to supply the cooling storage: Eq. 8

$$E4CS = \frac{Electricity_{CHP}^{CS}(t)}{Energy_{CHP}(t)}$$

Part of the heat produced by the CHP that is used to meet the heating load: Eq. 9

$$H4H = \frac{Heat_{CHP}^{LH}(t)}{Energy_{CHP}(t)}$$

Part of the heat produced by the CHP that is used to meet the cooling load through an absorption chiller: Eq. 10

$$H4C = \frac{Heat_{CHP}^{LC}(t)}{Energy_{CHP}(t)}$$

Part of the heat generated by the CHP that is used to supply the cooling storage:

$$H4CS = \frac{Heat_{CHP}^{CS}(t)}{Energy_{CHP}(t)}$$

where,

The total energy generated by the CHP, expressed in hourly basis [kWh]: Eq. 12 $Energy_{CHP}(t) = Electricity_{CHP}^{LE}(t) + Electricity_{CHP}^{CC}(t) + Electricity_{CHP}^{CS}(t) + Heat_{CHP}^{LC}(t) + Heat_{CHP}^{CS}(t) + Heat_{CHP}^{CS$

2.2 DATA ANALYSIS

After simulating the scenarios with different conditions (SS and load sizes), the next step is to identify their key characteristics. The proposal is to use a methodology combining k-means clustering and MCDM ELECTRE 1S.

Clustering methods segregate data in relevant categories, based on a concept of similarity or proximity. The algorithm k-means [47] is the most popular unsupervised clustering tool used in scientific and industrial applications [48]. Several studies of the energy fields have used it, ranging from social studies [49] to the assessment of renewable energy [50], [51] and analysis of energy loads [52]. The clustering method k-means is used to analyze the outputs of the 600 simulations in DER-CAM.

The main input parameter of the k-means clustering method is the desired number of subsets or clusters k that are used to segregate the data. The choice is not trivial because it should be a balance between minimizing the cluster dispersion (making elements of a cluster similar to each other) and maximizing inter-cluster dispersion (making clusters different enough from each other). For example, a larger k minimizes the cluster dispersion because it encourages having small clusters with more similar elements within them. However, a larger k could also cause that those small clusters have similar properties, that could allow to aggregate them in a single cluster.

Eq. 11

Establishing k could base on the knowledge of the data behavior [53]. Otherwise, there are different approaches to determine it. Some authors compare the variance within groups vs. the variance between the groups, making sure that the latter is larger [54]; other use the silhouette and the Calinski–Harabasz criteria [55]; others like Ramos [52] conclude that none of the possible methods get the best result for all datasets. The authors of this work propose a methodology based on MCDM (Multi-criteria Decision-Making) that ensures dense clusters (with low dispersion inside) and large separation among them, measuring this at different relative distances of their centers. One of the most well-known families in MCDM is ELECTRE and its variations. It can be used in choice, ranking or sorting decision-making problems. Therefore, this paper uses MCDM ELECTRE 1S to evaluate different alternatives for the value of k under the opposing decision criteria.

K-means and ELECTRE 1S methods are combined to segregate data in relevant categories. First, each data point corresponds to one DER-CAM simulation, consolidating a vector of different segregation parameters. The segregation parameters come from the pool of functioning variables introduced in the section 2.1. Their selection relies on a feature filtering technique that uses correlation indexes to determine the relevance of each parameter. After, these data points are classified with k-means using 19 different values of $k \in [2,20]$ clusters, generating a set of 19 alternatives $A = \{a_1: k = 2, a_2: k = 3, \dots, a_{19}: k = 20\}$. These different values of k give origin to several clustering alternatives that are compared pair by pair with the MCDM ELECTRE 1S method. The decision criteria in MCDM are the number of clusters k, the intra-cluster distances, and the inter-cluster distances. Additionally, there is a constraint to set eight data points (simulations) as the minimum cluster size. Finally, the authors select the clustering alternative with the k value that minimizes the cluster dispersion and maximizes the inter-cluster dispersion.

3. RESULTS AND DISCUSSION

3.1 CASE STUDY

The methodology applies to the hourly load profile of a University Campus, as an example of a large set of buildings with use patterns equivalent to office buildings.

This University Campus is the IST – Alameda Campus in Lisbon, Portugal. It is a typical university comprising 26 buildings including classrooms, labs, multiple cafeterias with cooking installations, sports facilities and a day nursery. The campus is used during weekdays by students, faculty members, researchers, and general staff. The activity reduces during weekends and holidays (August, Christmas and New Year).

Figure 3 presents the normalized campus hourly patterns of electricity, heating and cooling loads [d_n]. This data comes from the energy analysis performed with EnergyPlus calibrated with real data as part of the Project *Campus Sustentável* at the IST – Alameda Campus [56]. It is possible to observe the behavior of energy loads across the 8760 hours of the year and notice that they decay for the three energy carriers every weekend and during the first two weeks of August. For weekdays, electricity load reaches its maximum during January-February, the minimum during the first two weeks of August and the rest of the year is in general 60% of the maximum values. The heating highest values are from December to February and the cooling load spans from March to November, with the maximum from June to the end of August.

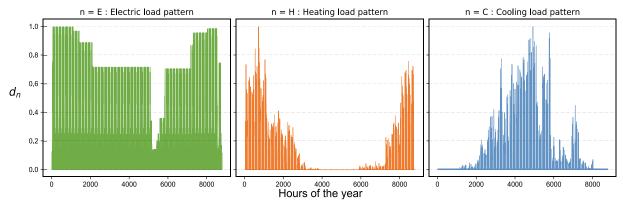


Figure 3 The pattern of the Electricity, Heating and Cooling loads for the IST Alameda Campus, expressed in hourly basis. NOTE: Electricity loads in this chart represent ONLY electricity demand, not the one used for cooling.

The study evaluates a set of scenarios, varying the size of Electricity, Heating and Cooling loads, as well as the Spark Spread rate in different levels.

The levels of the annual energy load of each *n* carrier Y_n are selected in a logarithmical way, to test different orders of magnitude in terms of load size. The levels (in GWh/y) are $Y_E = \{0.1, 1, 10, 100, 500, 1000\}$, $Y_H = \{0.1, 1, 10, 100, 400\}$, and $Y_C = \{0.1, 1, 10, 100, 500\}$. Cooling loads are in the amount of electricity required by a vapor-compression chiller to generate the cooling. This study considers a COP of the vapor-compression chiller equal to 4.5 [57], [58] and 0.8 for the absorption chiller [59]. Regarding the Spark Spread rate, it varies in four levels SS = $\{3.0, 3.9, 5.4, 6.6\}$. These rates correspond to spark spread rates in different regions around the world (two in Europe, Africa, and the US respectively) [57], [60].

Then, a full factorial experimental design is followed, testing the 600 scenarios resulting from the combination of six levels for electricity, five levels of heating, five levels of cooling and four levels of SS rate.

3.2 ENERGY SYSTEM OPTIMISATION USING DER-CAM

The energy analysis includes the simulation in DER-CAM for each of the 600 scenarios. The general results are in Table 1 and show the results per Spark Spread rate. Notice that

installing a CCHP-TS system is economically feasible only for 422 out of the 600 scenarios. For the rest, it is cheaper to use the reference design of the energy system defined in Figure 2.

	SS1 = 3.0	SS2 =3.9	SS3 = 5.4	SS4 = 6.6
Number of Feasible scenarios (422 out of 600)	50 out of 150	118 out of 150	118 out of 150	136 out of 150
Maximum % cost savings	6.6%	21.8%	25.2%	42.9%
Average % cost savings	4.3%	12.1%	15.1%	26.7%
Minimum % cost savings	2.9%	1.1%	1.1%	1.6%

Table 1 General information of the energy analysis for the scenarios belonging to the different SS rates

Both, the number of feasible scenarios and the average percentage of savings, increase with the spark spread rate. A larger SS means a higher difference in price between the electricity imported from the grid and the fuel to run the CHP (natural gas for this paper). Therefore, a larger SS improves the economic advantage of producing electricity in-house with the CHP.

3.3 DATA ANALYSIS USING CLUSTERING WITH MCDM

The implementation of the methodology for the data analysis suggests that the best alternative is to group the solutions into three clusters (k=3) for SS1 and six clusters (k=6) for SS2, SS3, and SS4. According to the feature filtering technique, the segregation criterion in SS1 is the percentage of savings, while the other use the savings, Grid, Boiler, Absorption, and energy flows.

The clusters group solutions according to similarities in the features before mentioned. Figure 4, shows the distribution of clusters across the axis of annual loads $[Y_n]$ for SS1.

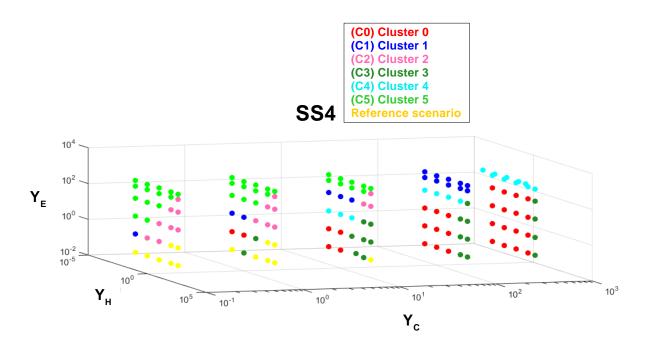


Figure 4 Clusters across the axis of annual loads Y_E , Y_H , Y_C (example of SS1).

Figure 4 illustrates that the solutions within each cluster share common characteristics regarding load size. Therefore, to delve deeper into the impacts of the spark spread rate and the size of loads, the analysis is structured as follows:

Analysis of generation mean for each energy carrier

Analysis of energy flows within the CCHP-TS system

Analysis of the percentage of savings

The results analysis in the following sections is in terms of the load dominance rates r_n (Eq. 13 to Eq. 15). They are parameters, defined by the authors of this paper, to measure the relative weight of the annual loads of electricity, heating, and cooling (Y_E , Y_H , and Y_C respectively).

Dominance rate of annual cooling load

Eq. 15

$$r_{\rm C} = \frac{Y_{\rm C}}{Y_{\rm E} + Y_{\rm H} + Y_{\rm C}}$$

...

These three dominance rates are complementary numbers to make one ($r_E + r_H + r_C = 1$). Then, using them in ternary diagrams aims to show the behavior of the functioning variables and compare them among the spark spread rates. Each vertex of the ternary diagrams represents dominance rates equal to 1 for each energy carrier. In other words, the left, right, and top vertices represent respectively Heat, Cooling, and Electricity load only. Each square in the diagram embodies a scenario, while the size reflects the value of the characterization variable. The colors identify the different clusters that are particularly relevant for the analysis of the percentage of savings. However, the color code keeps for all the section to facilitate tracking and analyzing the different simulations across all the functioning variables.

The following two subsections analyze the results for each functional variable. They focus on describing the behavior of them, across the load dominance and spark spread rates. The relevance relies on showing the operational and financial performance of the CCHP-TS system under different conditions. Subsection 3.3.2 describes the behavior of the percentage of savings and makes clear that the spark spread strongly affects its value. Moreover, the analysis addresses two cases: when the spark spread is equal to 3, and when it is higher than 3. Each case has a distinct behavior of the percentage of savings depending on the load dominance rates.

3.3.1 ANALYSIS OF GENERATION MEANS FOR EACH ENERGY CARRIER

This section aims to characterize the generation means for the energy carriers, given the dominance of loads and spark spread rates.

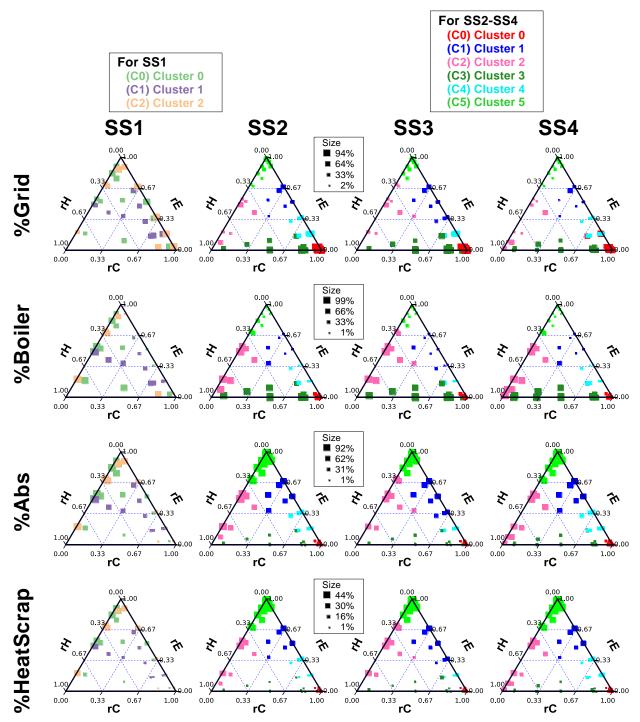


Figure 5 Ternary diagram for the distribution of the percentage of Grid, Boiler, Absorption, and Heat Scrap across dominance rates (r_E , r_H , r_C) and SS rates.

PERCENTAGE OF GRID

The percentage of the grid measures how much electricity is imported from the grid, apart from the electricity that results from the CHP units. This electricity can be used directly to meet electric load or to produce cooling through vapor compression chillers. Figure 5 presents the ternary diagrams in terms of percentage of the grid.

For all the spark spread and especially for SS1=3, the percentage of the grid reduces in two cases. First, when the heating load dominates because it does not need the grid to cover them. Second, when the dominance of loads is balanced (referring to the points in the middle of the diagrams). It suggests that a load balance promotes the usage of the CCHP-TS system, especially for SS1.

For SS2-SS4 (when the spark spread rate is larger than 3), the percentage of the grid is small when the dominance of electric load is high. Therefore, this condition promotes the use of the CCHP-TS system.

In contrast, the percentage of the grid is high when cooling load dominates. It is because it is more convenient to use vapor compression chiller powered by the grid under these circumstances. There is more detail of this in the analysis corresponding to the percentage of absorption.

The analysis above points out that the behavior and trend of %Grid in SS1 is slightly different from SS2-SS4. In the latter, the use of CCHP-TS systems is especially feasible when electric load dominates.

PERCENTAGE OF BOILER

The percentage of Boiler measures how much heating is provided directly from a natural gas boiler. For all the SS rates, it is larger when the heating load dominates, r_H (Figure 5). Therefore, heating load alone never justifies the use of CHP, and then Boiler is used as the generation unit. Note that the trend and average value (square size) are the same for all the SS rates, differing only in the number of feasible scenarios that reduce with the SS rate.

PERCENTAGE OF ABSORPTION AND HEAT SCRAP

The percentages of Absorption and Heat Scrap are large when electric loads dominate (Figure 5). Because when there is a surplus of heat produced by the CHP, the Absorption is used as much as possible, trying to reduce the Heat Scrap.

On the contrary, Absorption and Heat Scrap are small when cooling loads dominate. Because in those cases there is a preference for vapor-compression chiller, due to the large difference in COP (4.5 for vapor-compression [58] and 0.8 for absorption [59]).

Notice that some of the clusters with the highest percentage of savings also have the largest percentages of Heat Scrap. Therefore, these two variables are not directly correlated. The reason is that from the economic point of view (and not strictly from the energy point of view), it is cheaper to produce electricity rather than buying it from the grid, even if it produces a surplus of heat.

The trends for the percentage of Absorption and Heat Scrap are the same for all the SS rates. The only difference is the number of feasible scenarios that reduce accompanying the SS rate.

3.3.2 ANALYSIS OF THE ENERGY FLOWS WITHIN THE CCHP-TS SYSTEM

Regarding the energy flow variables (Figure 6), the main flows of CHP (electricity and heat) –E4E, E4C, H4H, and H4C– have the same trend and average value (square size) across the spark spread rates. In other words, they are equal for all SS rates, except that the number of feasible scenarios reduces. In contrast, the flows for the storage –E4CS and H4CS– are different in square size (average value) but follow the same trend across the different SS rates. Observe that none feasible solution includes heat storage.

As expected, E4E grows with the electric dominance r_E , and H4H grows with the heating dominance r_H . While E4C and H4C grow with the cooling dominance r_C , but these are respectively more representative when Electric and Heating dominance is low.

On the other hand, the Cooling Storage gives flexibility to the CCHP-TS systems because it decouples its production and consumption. The functioning variables E4CS and H4CS (Figure 6) indicate if the accumulated cooling is produced with electricity or heat respectively. In general, E4CS and H4CS are small, but they are slightly more representative for SS4=6.6. Because a high SS favors the use of CHP for electricity loads, leaving the heat as co-product and available to produce cooling and store it. E4CS is larger in clusters C0 and C3 (from SS2-SS4) because it is preferable using the vapor-compression chiller when cooling loads dominate (C0: r_c =98% and C3: r_c =58%). On the other hand, H4CS exists when $r_E \gg r_H$, using heat from the CHP to produce cooling and store it. Therefore, Cooling Storage promotes the usage of Absorption and potentializes Trigeneration.

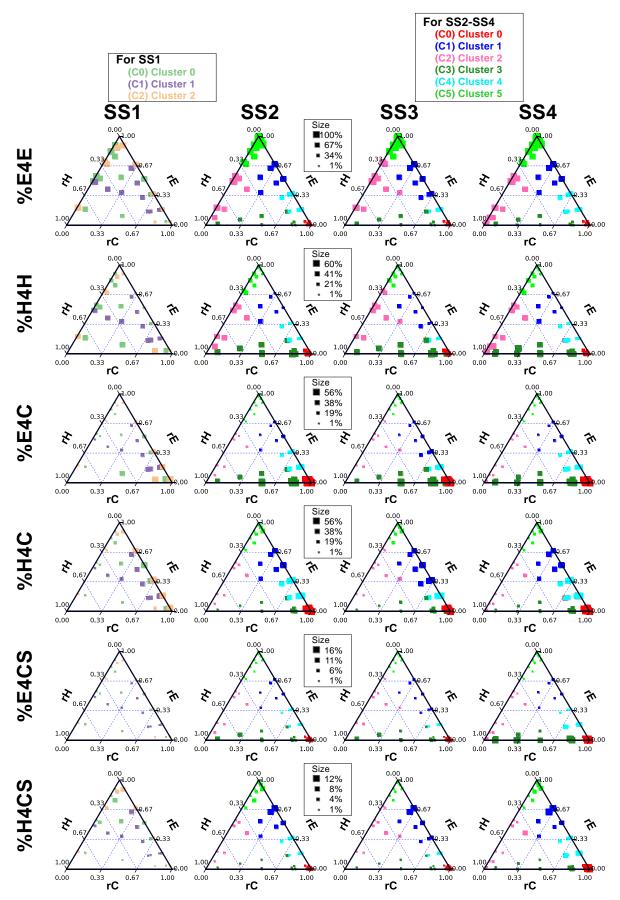


Figure 6 Ternary diagram for the distribution of E4E, E4C, E4CS, H4H, H4C and H4CS across dominance rates (r_E , r_H , r_c) and SS rates.

3.3.3 ANALYSIS OF THE PERCENTAGE OF SAVINGS

This section analyzes the percentage of cost savings reached by using the CCHP-TS system compared to the reference design of the energy system. For better characterization, the analysis divides the cases when the spark spread is higher than three, and when it is equal to three.

THE CASES OF SS > 3

This section analyzes the feasible scenarios corresponding to SS2=3.9, SS3=5.4, and SS4=6.6. Note from Figure 7 that the three have the same number of clusters (six clusters). Moreover, these clusters have similar characteristics along the three SS rates. The following paragraph gives a brief outline of each cluster, making some references to the characterization variables of section 3.3.2.

Cluster C5 consolidates the scenarios where electric load dominates and use the CHP almost exclusively to cover it (high E4E and low %Grid). For scenarios in C1, electricity load dominates slightly more than cooling. Therefore, electricity from the CHP covers the corresponding load and the heat is used to produce cooling (refer to the analysis of E4E, and H4C). Regarding C4, it is a cluster with a shared dominance between electricity and cooling demand, then it uses CHP electricity production to cover electric demand, and uses both, electricity and heat, to cover cooling demand (refer to the analysis of E4E, each H4C). As for C2 has a shared dominance between electricity and heat dominance between electricity and heat dominance between the cover these demands directly (refer to the analysis of E4E, and H4H). On the other hand, C0 consolidates scenarios where the cooling demand is very high and then it uses electricity and heat produced by the CHP to cover cooling demand (refer to the analysis of E4E, and H4H).

E4C, and H4C). Finally, C3 has a shared dominance between heat and cooling demand, so, it uses electricity to produce cooling and heat to cover the demand (refer to the analysis of H4H, and E4C).

Regarding the percentage of savings, indicated by the size of the squares at Figure 7, the smaller are at the bottom-left of the three diagrams ($r_H \rightarrow 1$) and the larger at the top ($r_E \rightarrow 1$). In other words, the dominance of the electric load favors the percentage of savings for the CCHP-TS systems. In contrast the dominance of heating loads disfavors it. Regarding the dominance of cooling, this diagram does not allow to draw conclusions.

On the other hand, the difference among SS2, SS3, and SS4 is that the percentage of savings increases with the spark spread rate (Table 1 and Figure 7) because a higher SS makes more feasible to produce electricity in-house.

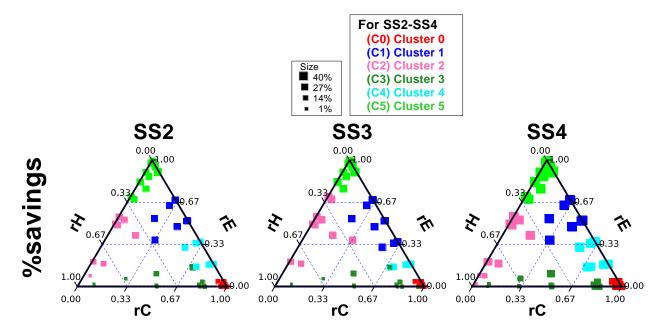
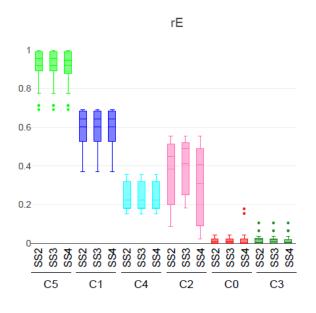
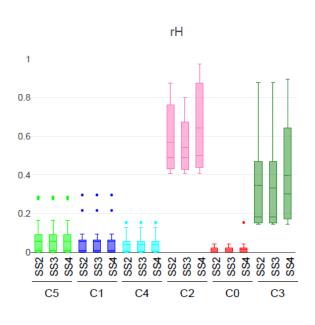


Figure 7 Ternary diagrams of SS2, SS3 and SS4 for the distribution of the percentage of savings across dominance rates (r_E, r_H, r_C) Note that the percentage of savings are represented by the square size

Figure 8 shows boxplots for each cluster in terms of the percentage of savings and $r_E - r_H - r_C$. It allows confirming the remark from the ternary diagram of Figure 7. The clusters with the largest dominance of electric load have the largest average percentage of savings (C5:

 r_{E} =92% and %savings=39%; C1: r_{E} =60% and %savings=37%). The clusters with middle dominance of electric load have a middle average percentage of savings (C4: r_E=22% and %savings=33%; C2: r_E =30% and %savings=23%). Note that C2 has larger r_E than C4, but the latter has a better percentage of savings. The reader could think that it contradicts the established trend above. However, this situation is related to the larger dominance of cooling load (r_c) in C4. The analysis of the percentage of absorption in section 3.3.1 shows that C4 uses more vapor-compression chiller than C2. Therefore, the trend established is still valid because the cooling load of C4 contributes to an increase in the electric load. Finally, the clusters with lower dominance of electric load have the lowest average percentage of savings (C0: r_E =7% and %sav=16%; C3: r_E =3% and %sav=11%). This pair of clusters is an excellent example of the low impact that the heating and cooling loads have over the percentage of savings when electric loads are not present. For the dominance of cooling loads, note that C0 and C3 have the largest r_c among all the clusters. Section 3.3.1 shows that they are covered mostly with a vapor-compression chiller. However, this transformation of cooling loads into electric one is not enough to drive savings up. On the other hand, the dominance of heating loads (r_H) also demonstrates a lack of relevance since both clusters have the same level of %savings, although only C3 has larger heating loads.





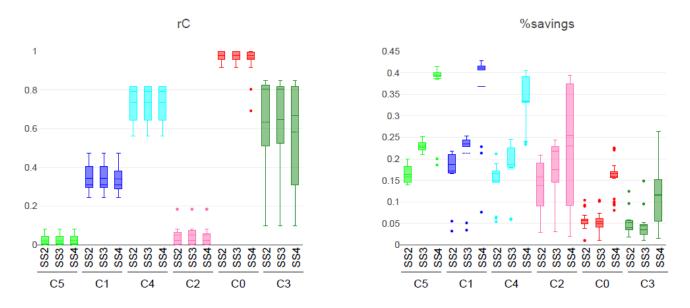


Figure 8 Boxplots comparing r_E , r_H , r_C , and the percentage of savings for each cluster across the spark spread rates SS2-SS3-SS4.

THE CASE OF SS=3

This section analyzes the 50 scenarios that are feasible with SS1=3. Note that the scenarios in SS1, different from SS2-SS3-SS4, have a lower percentage of savings and are segregated into three clusters only. The ternary diagram in Figure 9 shows them distributed according to their dominance load rates.

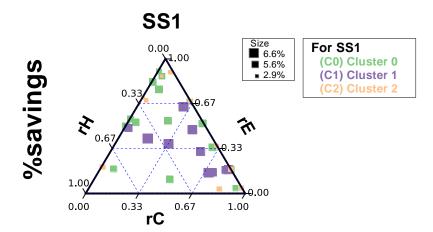
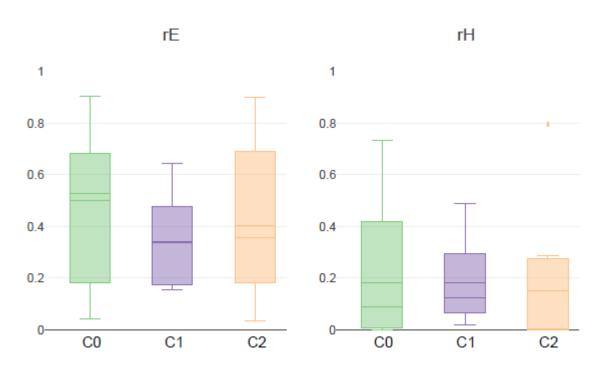


Figure 9 Ternary diagrams of SS1 for the distribution of the percentage of savings across dominance rates (r_E , r_H , r_C) Note that the percentage of savings are represented by the square size

Cluster C1 consolidates the scenarios with the highest percentage of savings (bigger squares). It is in the middle-right of the ternary diagram, corresponding to a balance among the loads with a slight trend to a low dominance of heating.

Figure 10 presents the boxplots of dominance load rates and the percentage of savings for the three clusters. The chart shows that all the scenarios in C1 present the three loads, as well as the highest savings. In contrast, the other clusters take more frequently low or inexistent dominance rates for one or two energy vectors. The boxplots also show big ranges of variation for $r_E - r_H - r_C$, even in the case of C1. Then, the higher percentage of savings in SS1=3 relates to the balance of Electric, Heating, and Cooling loads, but the variation for this balance is wide.



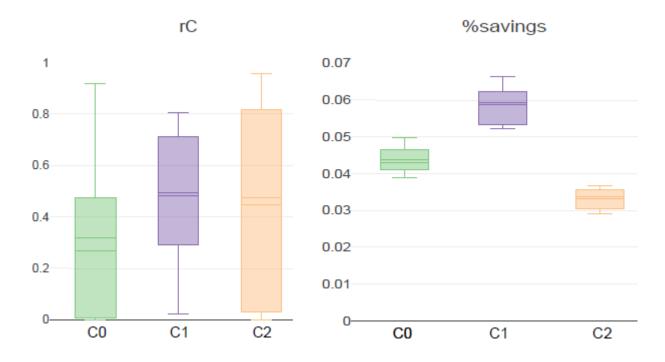


Figure 10 Boxplots comparing r_E , r_H , r_C , and the percentage of savings for each cluster across the spark spread rate SS1 = 3.0

The finding in this section regarding the relationship between the savings and the balance of loads is aligned with the study presented by Knizley et al. [25]. They use an SS rate=2.77 and propose that the monthly economic savings of a CHP system are likely to occur if electricity loads are not much larger than the heating loads (these authors measure it with the monthly PHR). They verified their hypothesis with seven out of eight case studies (buildings).

3.4 SUMMARY OF RESULTS

The results stemming from the proposed analysis indicate that the design of systems should follow different guidelines depending on the spark spread and the load dominance rates. For low spark spreads (SS=3), the load should be balanced among the energy vectors. While for high spark spreads (SS>3), the savings are higher when the electricity load dominates.

The trend for the percentage of Boiler, Absorption and Heat Scrap are the same for all the SS rates, differing only in the number of feasible scenarios. It is more profitable to use the boiler when heating loads dominate. Absorption for cooling is only economically better when the cooling loads are relatively low. Furthermore, the advantage of using absorption is that it reduces the heat scrap and fosters the operation of cooling storage.

In general, heat scrap does not affect the percentage of savings. Meaning that it is more profitable to oversize heat production and ensure that the CHP covers the electricity load.

4. CONCLUSIONS

This work demonstrated the importance of analyzing multiple scenarios of energy load size and spark spread rates to assess the techno-economic feasibility of a Trigeneration system with Thermal Storage (CCHP-TS). The methodology proposed combines the energy system optimization, the clustering method k-means, and the Multi-Criteria Decision-Making method ELECTRE 1S. The results highlight the interest of using load dominance rates r_E , r_H , r_C to assess this feasibility.

A threshold in the Spark Spread rate (SS) influences the techno-economic feasibility of a CCHP-TS system. For high SS levels (3.9, 5.4 and 6.6), the dominance of electric load r_E improves the percentage of savings obtained. On the other hand, for low SS rates (equal to 3.0), an equilibrium in the dominance rates r_E , r_H and r_C increases the percentage of savings. The work also reveals the importance of electricity loads for any spark spread rate, because the use of CCHP-TS is feasible when these exist or even dominate. In contrast, heating loads do not have the same relevance because the system could be feasible despite a high percentage of Heat Scrap. In general, when heating or cooling loads dominate, it is preferable to use the auxiliary units (boiler and vapor-compression chiller).

On the other hand, electric load dominance favors the use of Absorption and Cooling Storage (H4CS), because they help to reduce the Heat Scrap. This behavior is stronger with larger SS rates.

Overall, the proposed methodology allowed to analyze multiple optimal scenarios resulting from the use of DER-CAM. As a result, this feasibility analysis brings further insights on the rules of thumb for the design of CCHP-TS systems.

Future work considers expanding further on the methodology and includes sensitivity analysis methods to narrow the search space.

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ACRONYMS

CCHP	Combined Heating, Cooling, and Power (Trigeneration)
CHP	Combined Heating and Power (Cogeneration)
MCDM	Multi-Criteria Decision-Making
SS	Spark Spread
TS	Thermal Storage

Nomenclature	
$Cooling_{Absorption}(t)$	Cold produced with an Absorption chiller, at hour t [kWh]
Cooling _{Electric} (t)	Cold produced with vapor-compression chiller, at hour t [kWh]
$d_n(t)$	Hourly load pattern of the <i>n</i> energy carrier, where <i>n</i> ={E,H,C} [-/h]
Electricity _{CHP} (t)	Electricity produced by CHP, at hour t [kWh]
Electricity _{Grid} (t)	Electricity imported from the national grid, at hour t [kWh]
Electricity ^{CS} _{CHP} (t)	Electricity produced by CHP that is used to produce cold and store it, at hour t [kWh]
Electricity ^{LC} _{CHP} (t)	Electricity produced by CHP and used to supply Cooling loads, at hour t [kWh]
Electricity ^{LE} _{CHP} (t)	Electricity produced by CHP and used to supply Electric loads, at hour t [kWh]
Energy _{CHP} (t)	Total energy produced by CHP, at hour t [kWh] NOTE: including Electricity and Heat
Heating _{Boiler} (t)	Heating produced by a boiler, at hour t [kWh]
Heating _{CHP} (t)	Heating produced by CHP, at hour t [kWh]
Heat ^{CS} _{CHP} (t)	NOTE: This is useful heat. Non-useful heat is the one that is produced and not consumed Heat produced by CHP that is used to produce cold and store it, at hour t [kWh]
$Heat_{CHP}^{LC}(t)$	Heat produced by CHP and used to supply Cooling loads, at hour t [kWh]

Heat ^{LH} CHP(t)	Heat produced by CHP and used to supply Heating loads, at hour t [kWh]
HtE	Heat to Electricity rate: Units of heat produced by the CHP for each unit of electricity produced $[kW_H / kW_{e}]$
$L_n(t)$	Energy load of <i>n</i> carrier, at hour t [kWh], where <i>n</i> ={E,H,C}
n	Type of energy carrier, where <i>n</i> ={ E:Electricity , H:Heating , C:Cooling }
r _n	Dominance load rate of the <i>n</i> carrier [-], where <i>n</i> ={E,H,C}
Y _n	Annual size of energy load for the <i>n</i> carrier [GWh/y], where <i>n</i> ={E,H,C}
Subscripts	
E	Electricity
н	Heating
С	Cooling