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NiFe Layered Double Hydroxide Electrodeposited on Ni Foam Coated with Reduced Graphene Oxide for High-Performance Supercapacitors

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Abstract

High-performance electrode materials consisting of intertwined caterpillar-like NiFe layered double hydroxide bridges coated on reduced graphene oxide modified Ni foam (NiFe LDHs/rGO/NF) were prepared *via* a facile two-step electrodeposition method. First, rGO was electrochemically coated onto NF at a constant potential of -1.2 V *vs.* SCE for 600 s. Then NiFe LDHs of different Ni to Fe ratios were electrodeposited onto the formed rGO/NF electrodes at -1.2 V *vs.* SCE for 10 s. Under optimized conditions, NiFe LDHs/rGO/NF composites displayed a high specific capacitance of 1462.5 F g⁻¹ at a current density of 5 A g⁻¹ and retained about 64.7% of the original capacitance after 2000 cycles. Furthermore, a flexible asymmetric supercapacitor was prepared using NiFe LDHs/rGO/NF as the cathode and mesoporous carbon (MC) coated on NF as the anode. The supercapacitor exhibited an energy density of 17.71 Wh kg⁻¹ and a power density of 348.49 W kg⁻¹. All of these findings suggest that the new electrodes developed in this work hold a potential application prospect in flexible energy storage devices.

Keywords: Ni-Fe LDHs; Nickel foam; Graphene; Electrodeposition; Flexible supercapacitors.

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1. Introduction

Due to increasing global energy consumption and demands for the next-generation electronics, it is urgent to find a breakthrough in energy storage devices, such as rechargeable batteries and/or supercapacitors, to satisfy the future development of a low-carbon and sustainable economy [1-4]. Supercapacitors, as energy storage devices, have drawn considerable attention owing to their high power density, long cycling lifespan, fast charge-discharge speed and low cost of production [5-8]. According to energy storage mechanism, supercapacitors are divided into electrochemical double layer capacitors (EDLCs) that are based on the charge storage of adsorbed ions and pseudocapacitors that depend on charge storage involving fast surface redox reactions [9-11]. It is universally acknowledged that carbon materials including carbon nanotubes [12], carbon spheres [13] and reduced graphene oxide (rGO) [14], transition metal oxides/hydroxides including nickel oxide (NiO) [15], manganese dioxide (MnO₂) [16], titanium dioxide (TiO₂) [17] and layered double hydroxides (NiMn LDHs) [18], and conducting polymers such as polypyrrole [19], polythiophene [20], and PEDOT-PSS [21] are promising for supercapacitor electrode materials.

Among the materials mentioned above, layered double hydroxides (LDHs), with the general composition of $M^{2+}_{1-x}M^{3+}_{x}(OH)_{2}(A^{n-})_{x/n}$ mH₂O, in which M^{2+} and M^{3+} are respectively the bivalent metal cations (typically Ni²⁺, Co²⁺, Cu²⁺, Mg²⁺, Mn²⁺) and trivalent metal cations (typically Fe³⁺, Al³⁺, V³⁺, Cr³⁺), Aⁿ⁻ is the interlayer anions (typically CO₃²⁻, NO₃⁻, OH⁻), $x = M^{3+}/(M^{2+} + M^{3+})$, have evoked great attention for potential applications in catalysis, anion exchange materials, fire retardant materials and pseudocapacitors owing to their well-defined redox behavior and high redox activity [22-25]. For example, Li *et al.* synthesized hierarchical NiAl LDH nanotubes by integrating an atomic layer deposition (ALD) technique with a simple hydrothermal treatment for high performance supercapacitors [26]. Liu *et al.* prepared 2D hierarchical NiO/NiMn-LDH nanosheet arrays for supercapacitors with a high specific capacitance of 937 F g⁻¹ at 0.5 A g⁻¹ [27]. Even though high specific capacitance values are reported, the low electrical conductivity of LDHs hinders their potential application for electrochemical supercapacitors [28]. Thus, assembling LDHs with conductive materials will be an effective method to improve the electrical properties, efficient electrodes. For instance, nickel foam (NF) possesses next to good electrical properties, efficient electron transfer, high physical strength with an acceptable surface area and 3-dimensional (3D)

macro-porous structure, which are advantageous for high performance devices [11].

Herein, we prepared new 3D composite materials by combining NiFe LDHs and NF (NiFe LDHs/NF) *via* a facile and eco-friendly electrochemical method. Fe³⁺ was employed in the LDH composites, because compared to most metals such as cobalt and aluminum, iron is much cheaper and more abundant. To improve the conductivity of the electrode material, NF was electrochemically coated with reduced graphene oxide (rGO) prior to NiFe LDHs electrodeposition. Consequently, the obtained NiFe LDHs/rGO/NF composites exhibited excellent supercapacitor performance with a specific capacitance of 1462.5 F g⁻¹ at a current density of 5 A g⁻¹. Hence, a flexible asymmetric supercapacitor was prepared using NiFe LDHs/rGO/NF as the cathode and mesoporous carbon (MC) coated on NF as the anode, displaying an energy density of 17.71 Wh kg⁻¹ and a power density of 348.49 W kg⁻¹.

2. Experimental section

2.1. Materials and reagents

Ni(NO₃)₂ • 6H₂O, Fe(NO₃)₃ • 9H₂O, mesoporous carbon (MC) and graphite were obtained from Sigma-Aldrich (France). Nickel foam (NF) was purchased from Jiayisheng Company (China). The water used throughout the experiments was purified with a Milli-Q system from Millipore Co. (resistivity = 18 MΩ.cm).

2.2. Preparation of graphene oxide (GO)

Graphene oxide (GO) was synthesized by the improved Hummers' method [29]. Typically, to a mixture of graphite flakes (1 g) and KMnO₄ (6 g) was added a 9:1 (volume) mixture of concentrated H₂SO₄/H₃PO₄ (40:13.3 mL) and allowed to react at about 50 °C under continuous stirring for 12 h. The reaction was cooled to room temperature, followed by adding ice (~100 mL) and 1 mL of 30% H₂O₂. Then, the mixture was centrifuged at 4500 rpm for 40 min, washed successively with 200 mL of 30% HCl, 200 mL of water, and 200 mL of ethanol. Finally, the obtained precipitate was vacuum-dried at room temperature.

2.3. Preparation of NiFe LDHs/NF

NiFe LDHs were electrochemically deposited onto the surface of nickel foam (NF) using different molar ratios: 5:0, 4:1, 3:2, 1:1, 2:3, 1:4, 0:5 of Ni(NO₃)₂ • $6H_2O$ and Fe(NO₃)₃ • $9H_2O$; the overall

molar concentration was 50 mM. Nickel foam (NF) acts as the working electrode; the counter electrode and the reference electrode are platinum foil and saturated calomel electrode (SCE), respectively. Typically, the potentiostatic deposition was performed at -1.2V *vs*. SCE for 10 s to form NiFe LDHs/NF. Different NiFe LDHs/NF electrodes were successfully prepared and samples with different Ni(NO₃)₂ • 6H₂O and Fe(NO₃)₃ • 9H₂O molar ratios of 5:0, 4:1, 3:2, 1:1, 2:3, 1:4, 0:5 were represented by S₀, S₁, S₂, S₃, S₄, S₅, S₆, respectively. All the synthesized samples were washed with water and ethanol, and further dried at 60 °C for 6 h.

2.4. Preparation of reduced graphene oxide coated nickel foam (rGO/NF)

To improve the conductivity of the electrode, reduced graphene oxide (rGO) was first coated on NF by the electrodeposition method. Typically, a 0.1 M LiClO₄ aqueous solution containing 1.5 mg mL⁻¹ of graphene oxide (GO) was used as the electrolyte for graphene electrodeposition to obtain the rGO/NF. The deposition of reduced graphene oxide (rGO) was carried out by a potentiostatic method at a constant potential of -1.2 V *vs*. SCE for 600 s. Then, the resulting black sample was washed with water for several times.

2.5. Preparation of NiFe LDHs/rGO/NF

A two-step electrodeposition process was used to synthesize the NiFe LDHs/rGO/NF. First, rGO/NF was prepared using the same method mentioned above, followed by NiFe LDH electrodeposition using Ni(NO₃)₂ • $6H_2O$ and Fe(NO₃)₃ • $9H_2O$ at a molar ratio of 1:4 under constant potential of -1.2 V *vs.* SCE for 10 s to produce NiFe LDHs/rGO/NF, represented by S₇. Additionally, S₈ and S₉ were also prepared using different deposition times of 20 s and 30 s, respectively.

2.6. Characterization

Scanning electron microscopy (SEM) images were obtained using an electron microscope ULTRA 55 (Zeiss) equipped with a thermal field emission emitter and three different detectors (EsB detector with filter grid, high-efficiency In-lens SE detector, Everhart-Thornley secondary electron detector). The chemical composition of the electrode materials was analysed using X-ray photoelectron spectroscopy (XPS) (ESCALAB 220 XL spectrometer from Vacuum Generators featuring a monochromatic Al Kα X-ray source at 1486.6 eV).

2.7. Electrochemical measurements

All electrochemical measurements were conducted in a classical three electrode configuration cell containing 2 M KOH aqueous solution as the electrolyte using an electrochemical workstation (Autolab, Methrom) at ambient temperature. NiFe LDHs/rGO/NF was employed as the working electrode. A platinum foil and a saturated calomel electrode (SCE) acted as the counter electrode and reference electrode, respectively

Cyclic voltammetry (CV) curves were recorded in the potential range from 0 to +0.5 V at different scan rates between 10 and 200 mV s⁻¹. Galvanostatic charge-discharge (GCD) measurements were acquired at current densities from 5 to 30 A g⁻¹. Electrochemical impedance spectroscopy (EIS) was performed in the frequency range from 100 kHz to 0.01 Hz. The durability tests were performed by repeating 2000 charge-discharge cycles at a constant current density of 15 A g⁻¹.

2.8. Fabrication of an asymmetric supercapacitor

An asymmetric supercapacitor device was assembled using as-prepared NiFe LDHs/rGO/NF (S₇, 1 cm×1 cm) as the cathode and mesoporous carbon (MC)/NF as the anode, with the separator consisting of a filter paper soaked into 2 M KOH solution for 30 min. The MC/NF electrode consisted of active materials, carbon black and polyvinylidene difluoride (PVDF) in a mass proportion of 7:2:1, which was pasted on the nickel foam.

Electrochemical characterization was performed in a two-electrode system. The charge stored (Q) is determined following the equation (1):

$$Q = C \times m \times \Delta V \qquad (1)$$

$$C = \frac{I \times \Delta t}{m \times \Delta V} \quad (2)$$

where C (F g⁻¹) is the specific capacitance, I (A) is the discharge current; Δt (s) is the discharge time, m (g) is the mass of active material and ΔV (V) is the potential window of discharge.

To acquire the optimal performance of the asymmetric supercapacitor, a charge balance Q_+ (charges stored in the positive electrode) = Q_- (charges stored in the negative electrode) between the two

electrodes is necessary so that the mass balancing follows the equation (3):

$$\frac{m_+}{m_-} = \frac{C_-\Delta V_-}{C_+\Delta V_+} \quad (3)$$

where m_+ and m_- are the mass of positive and negative electrode materials, respectively, C_+ and C_- are the specific capacitance of the positive and negative electrodes, respectively and ΔV_+ and ΔV_- are the potential window of the positive and negative electrodes, respectively.

The energy density (*E*, Wh kg⁻¹) and power density (*P*, W kg⁻¹) of the asymmetric supercapacitor can be calculated from the specific capacitance using the following equations:

$$E = \frac{0.5C \times \Delta V^2}{3.6} \quad (4)$$

$$P = \frac{E \times 3600}{\Delta t} \quad (5)$$

where **C** (F g⁻¹) is the specific capacitance, ΔV (V) is the potential window of discharge, Δt (s) is the discharge time.

3. Results and discussion

The procedure for the preparation of NiFe LDHs on reduced graphene oxide coated nickel foam (rGO/NF) is depicted in **Scheme 1**. NiFe LDHs/rGO/NF composites were successfully prepared through electrodeposition method. Graphene oxide (GO) was first electrochemically reduced into rGO under a constant potential of -1.2 V *vs*. SCE for 600 s, followed by the uniform deposition of the NiFe LDHs on rGO/NF at 4:1 molar ratios of Ni(NO₃)₂•6H₂O and Fe(NO₃)₃•9H₂O. Similarly, NiFe LDHs with different molar ratios of Ni(NO₃)₂•6H₂O and Fe(NO₃)₃•9H₂O (5:0, 4:1, 3:2, 1:1, 2:3, 1:4, 0:5) were electrochemically deposited onto the surface of NF in absence of rGO.

Scheme 1.

The SEM images indicate that NiFe LDHs/NF obtained at different precursor ratios have similar morphologies (Fig. 1 and Fig. S1). In the absence of Fe³⁺, the as-obtained Ni(OH)₂ consists of a monolayer of nanosheets. With the increase of Fe³⁺ concentration, NiFe LDHs loading on the NF becomes denser, most likely due to partial replacement of Ni²⁺ by Fe³⁺, which can restrain the self-aggregation of double hydroxide layers by electrostatic interaction and leads to an expansion in the dimension along layer stacking direction, yielding a high dispersion of Ni unit and denser nanosheets of the samples [28]. At the same time, for NiFe LDHs, we can regard it as Fe-doped Ni(OH)₂ composites, and it can significantly modulate the nanosheet morphology to increase the active surface area, boost more active sites and augment the intrinsic activity by tuning the electronic structure of Ni(OH)₂. And from the SEM images of these composites we can see that there existed the different synergy between the two metal ions with different ratio of Ni²⁺ and Fe³⁺. In particular, when the molar ratio of Ni and Fe precursors is 1:4 (Fig. 1b), intertwined caterpillar-like NiFe LDHs bridges on NF appear, consisting of lots of nanosheets, which could act as a reservoir and shorten the ion transport distance. Additionally, the interconnected skeletons ensure more superficial electroactive species and preferential electrolyte ion transport. As illustrated in Fig. 1c, Fe(OH)₃ (NiFe LDHs without Ni precursor) is also an interlaced bridge; however, its structure is more tight and there are no decorated nanosheet branches. For the NiFe LDH/rGO/NF, rGO was successfully deposited on the NF prior to NiFe LDHs electrodeposition (Fig. 1d). The presence of rGO could further facilitate the electron transport and provide a better charge transfer kinetics and an enhanced electrochemical capacity [30].

Figure 1

X-ray photoelectron spectroscopy (XPS) survey scan confirmed the existence of both Ni_{2p} and Fe_{2p} elements in NiFe LDHs/NF (**Fig. S2**) and NiFe LDHs/rGO/NF (**Fig. 2a**) along with O_{1s} and C_{1s}. The presence of C_{1s} in NiFe LDHs/NF originates from surface contamination during sample handling. The C_{1s} high-resolution survey spectrum (**Fig. S2b**) of NiFe LDH/NF displays two types of

carbons: C=C (284.7 eV) and C=O (288.5 eV), while there are three types of carbons: C=C (284.7 eV), C-O (285.6 eV) and C=O (288.5 eV) for LDHs/rGO/NF (**Fig. 2b**). At the same time, the C content in NiFe LDHs/NF is lower than that of LDHs/rGO/NF, which further confirms that rGO was deposited on the surface of NF in LDHs/rGO/NF and the functional groups of GO were partially removed upon electrochemical reduction [31-33]. The Ni_{2p} high resolution XPS spectrum shows two peaks located at binding energies of 855.4 and 873.2 eV due to Ni_{2p3/2} and Ni_{2p1/2} of Ni(OH)₂, respectively, along with two satellite peaks (**Fig. 2c & Fig. S2c**) [34, 35].

Figure 2

The high-resolution spectrum of Fe_{2p} reflects that Fe species are mostly in their Fe^{3+} oxidation state (**Fig. S2d & Fig. 2d**), with two prominent peaks at 712.2 ($Fe_{2p3/2}$) and 725.4 eV ($Fe_{2p1/2}$) [36-38]. The high resolution XPS spectrum of the O_{1s} (**Fig. S3**) shows a single peak ascribed to -OH groups, further confirming that Ni and Fe are in the form of Ni(OH)₂ and Fe(OH)₃, respectively [38].

Raman spectroscopy is a valuable tool for analysis of carbon-based materials. **Figure S4** depicts the Raman spectrum of rGO/Ni composite. It comprises two peaks at 1353 and 1596 cm⁻¹ due to the D- and G-bands of rGO, respectively. The presence of these characteristic graphitic bands confirms the successful electrodeposition of rGO on the Ni foam. The Raman spectrum of NiFe LDH/rGO/NF reveals the characteristic D-band (1355 cm⁻¹) and G-band (1603 cm⁻¹) of rGO along with new peaks at 328, 478, 567 and 691 cm⁻¹ due to the vibration modes of NiFe LDH [39-41]. Interestingly, the D- and G-ands of rGO in NiFe LDH/rGO/NF are red-shifted, suggesting a strong interaction between rGO and NiFe LDH/NF.

The electrochemical properties of the samples were assessed in a classical three electrode configuration in 2 M KOH aqueous electrolyte by means of CV, GCD and EIS tests. **Fig. 3a** and **Fig. 3b** depict the CV curves of NiFe LDHs/NF and all the samples exhibited redox peaks due to Ni (II)/Ni(III) in the hydroxide sheets of NiFe LDHs, indicating that the capacitance characteristics are mainly due to Faradaic pseudocapacitance corresponding to the electrochemical reaction as follows:

$$Ni(OH)_2 + OH^- \rightleftharpoons NiOOH + H_2O + e^-$$
 (6)

Figure 3

The CV curves (**Fig. 3b**) indicate that the peak current of NiFe LDH 1:4 (S_5) electrode increases without a significant change of the curve shape, and the peak potential shifts as the scan rate increases, which originates from the increased internal resistance under higher scan rates. From **Fig. 3c**, we can see that NiFe LDH 1:4 (S_5) has the best performance with the longest discharge time. According to equation (2), the specific capacitance of NiFe LDH 1:4 (S_5) is determined to be 1325 F g⁻¹ at a current density of 5 A g⁻¹. It is worth noting that NiFe LDH 0:5 (S_6) possesses a relatively higher specific capacitance than NiFe LDH 3:2 (S_2), NiFe LDH 1:1 (S_3) and NiFe LDH 2:3 (S_4), most likely due to the unique 3D bridge structure, as shown in **Fig. 1c**.

The calculated specific capacitance values of the electrodes from the galvanostatic charge-discharge (GCD) curves at different current densities are displayed in **Fig. 3d** and **Table 1**, confirming the good performance for all the samples. The specific capacitance values for NiFe LDH 1:4 (S₅) were calculated to be 1250, 1200, 1150 and 1050 F g⁻¹ at the current densities of 10, 15, 20 and 30 A g⁻¹, respectively.

Current density (A g ⁻¹) Samples	5	10	15	20	30
Ni(OH) ₂ (S ₀)	700	650	600	550	525
NiFe LDH 4:1 (S ₁)	1075	1000	900	800	675
NiFe LDH 3:2 (S ₂)	550	450	375	350	300
NiFe LDH 1:1 (S3)	625	610.44	600	575	525
NiFe LDH 2:3 (S ₄)	612.5	525	487.5	400	375
NiFe LDH 1:4 (S 5)	1325	1250	1200	1150	1050
$Fe(OH)_3$ (S ₆)	975	825	750	700	675

Table 1. Specific capacitance (F g^{-1}) of the NiFe LDHs/NF electrodes.

EIS measurements, performed in the frequency range from 100 kHz to 0.01 Hz in 2 M KOH (**Fig. S5**), revealed that the Nyquist plots are similar in shape and comprise a small semicircle at high

frequency region and a slope line (Warburg curve) in the low frequency region. Among them, for the sample NiFe LDH 1:4 (S₅), the R_s related to the internal resistance of an electrode material, electrolyte resistance and contact resistance between the active material and substrate was determined to be 1.91 ohm cm², and R_{ct} (charge transfer resistance) value was 24.23 ohm cm². Due to its unique characteristics, such as large specific surface area, high electrical conductivity and chemical stability, graphene has been widely employed in supercapacitors. In order to improve the performance of the electrodes, NiFe LDHs/rGO/NF (S7) was prepared using a two-step electrodeposition according to the process in Scheme 1. The electrochemical impedance spectra of NiFe LDHs/NF (S₅) and NiFe LDHs/rGO/NF (S₇) are depicted in Fig. 4a the inset corresponds to the equivalent circuit for impedance analysis based on characterization by the software of ZSimDemo3.30d, where R_s is the internal resistance, R_{ct} is the charge-transfer resistance, C_{dl} is the double-layer capacitance, W_o is the Warburg element. It can be clearly seen that NiFe LDHs/rGO/NF (S₇) has a smaller R_s (1.072 ohm cm²), a combination of the contact resistance of the active material with the substrate and the test cell to the apparatus, the ionic resistance of the electrolyte, and the intrinsic resistance of the electrode. The sample has also a lower R_{ct} (13.48 ohm cm²). It is likely that rGO provides easy electron-transfer access and more Fe³⁺ ions enhanced the electrical conductivity of Ni(OH)₂ [37]. Fig. 4b indicates that both NiFe LDHs/NF and NiFe LDHs/rGO/NF possess good rate capability. Upon increasing the current density from 5 to 30 A g⁻¹, about 79% of NiFe LDHs/NF specific capacitance is retained, while 72 % capacitance is retained for NiFe LDHs/rGO/NF. Finally, the prepared electrodes are subjected to an extended charge–discharge cycling at 15 A g⁻¹ (**Fig. 4c**). After 2000 cycles, 47% and 64.7% of the original capacitance is retained for NiFe LDH/NF and NiFe LDHs/rGO/NF electrodes, respectively. At the same time, the electrochemical properties of the prepared samples were measured using the same method. Compared with NiFe LDHs/NF 1:4 (S₅), NiFe LDHs/rGO/NF 20 s (S₈) and NiFe LDHs/rGO/NF 30 s (S₉), NiFe LDHs/rGO/NF (S₇) possessed the larger discharging currents with obviously a pair of characteristic redox peaks in the CV, as shown in Fig. 4d and Fig. S6. At different scan rates, we could observe the changes of anodic and cathodic peaks towards more positive and negative directions in Fig. 4e, originating from the increased internal resistance under higher scan rates. Furthermore, as seen in Fig. 4f NiFe LDHs/rGO/NF (S₇) exhibits a better performance and its specific capacitance increased to 1462.5 F g^{-1} .

Figure 4

Fig. 5a schematically illustrates an asymmetric supercapacitor device, in which the as-obtained NiFe LDH/rGO/NF works as the cathode and mesoporous carbon/nickel foam (MC/NF) acts as the anode by packing them between two PET films. As illustrated in Fig. 5b, the flexible NiFe LDH/rGO/NF//MC asymmetric supercapacitor possesses a great potential window (up to 1.6 V), which is attributed to the great potential window of MC (Fig. S7); the CVs display similar shapes, indicating an excellent capacitive performance. Fig. 5c depicts the CV curves of the asymmetric supercapacitor obtained at different scan rates in the potential window between 0 and +1.6 V, exhibiting an excellent capacitance behavior. As we can see from Fig. 5e, the initial specific capacitance values were 65.07, 35.93, 19.89, 17.83 and 17.49 F g⁻¹ at different current densities of 0.5, 0.8, 1, 2 and 3 A g⁻¹, corresponding to the discharging curves shown in Fig. 5d. An equivalent circuit for impedance analysis of the asymmetric supercapacitor is illustrated in Fig. 5f, in which R_s is the internal resistance, R_{ct} is the charge-transfer resistance, C_{dl} is the double-layer capacitance, W_o is the Warburg element, C_l is the low-frequency mass capacitance. We can also see that the Nyquist plot exhibits a semicircle associated with the charge transfer resistance at the high-frequency range and a sloping line at the low-frequency region. From the inset in Fig. 5f, the R_s and R_{ct} values are estimated to be about 12.3 and 19.4 ohm cm², respectively.

Figure 5

To assess the electrochemical performance of the as-fabricated asymmetric supercapacitor, the Ragone plots, according to equations (4) and (5), are generated in **Fig. 5g**. The results demonstrate that the asymmetric supercapacitor device reached a high energy density of 17.71 Wh kg⁻¹ at a power density of 348.49 W kg⁻¹. These values are greater than that of CoMn-LDH/AC asymmetric supercapacitor [23], MnO₂/AC asymmetric supercapacitor [42], MnO₂/P-GA asymmetric supercapacitor [43], PPy/rGO/NCs asymmetric supercapacitor [44], Cu₂O/CuO/Co₃O₄//AG asymmetric supercapacitor [45], Ni-Co oxide/AC asymmetric supercapacitor [46] and MnFe₂O₄/LiMn₂O₄ asymmetric supercapacitor [47]. Furthermore, the mechanical properties and flexibility of the asymmetric supercapacitor device were evaluated (**Fig. 5h**). There is no obvious

change in the CV curves at different bending angles, indicating a satisfactory flexible performance of the asymmetric supercapacitor.

4. Conclusions

In conclusion, new 3D intertwined caterpillar-like composite materials were prepared by combining NiFe LDHs with different Ni²⁺ and Fe³⁺ molar ratios and nickel foam (NiFe LDHs/NF) using an eco-friendly and facile electrochemical method. The NiFe LDH/NF with Ni²⁺ and Fe³⁺ molar ratio = 1:4 achieved excellent supercapacitor performance with a high capacitance value of 1325 F g⁻¹ at a current density of 5 A g⁻¹. To further improve the conductivity of the NiFe LDHs/NF electrodes, NiFe LDHs/rGO/NF composites were synthesized using a two-step electrodeposition method. Consequently, NiFe LDHs/rGO/NF composites exhibited improved performance with a specific capacitance of 1462.5 F g⁻¹ at a current density of 5 A g⁻¹. Additionally, a capacitance retention of 64.7% after 2000 cycles was recorded, suggesting a good stability of the electrode material. Moreover, a flexible asymmetric supercapacitor was prepared using NiFe LDHs/rGO/NF as the cathode and mesoporous carbon coated on nickel foam (MC/NF) as the anode; the device displayed an energy density of 17.71 Wh kg⁻¹ at a power density of 348.49 W kg⁻¹, suggesting a promising potential in supercapacitor applications.

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Figure captions

Scheme 1. Synthesis of NiFe LDHs/rGO/NF using the electrochemical reduction of GO to rGO and deposition onto NF, followed by electrodeposition of NiFe LDHs.

Figure 1: SEM images of the samples deposited using Ni(NO₃)₂•6H₂O and Fe(NO₃)₃•9H₂O molar ratios of 5:0 (S₀) (**a**), 1:4 (S₅) (**b**) and 0:5 S₆ (**c**); (**d**) SEM image of NiFe LDHs/rGO/NF (S₇) obtained through electrodeposition using Ni(NO₃)₂•6H₂O and Fe(NO₃)₃•9H₂O at a molar ratio of 1:4 under constant potential of -1.2 V *vs.* SCE for 10 s.

Figure 2: XPS analysis of NiFe LDH/rGO/NF: (a) Survey spectrum, and high resolution spectra of (b) C_{1s}, (c) Ni_{2p}, and (d) Fe_{2p}.

Figure 3: Electrochemical characteristics of the electrodes upon immersion in 2 M KOH aqueous solution. (a) CV curves recorded at a scan rate of 50 mV s⁻¹. (b) CV curves of NiFe LDH 1:4 at various scan rates. (c) Galvanostatic discharge curves at a current density of 5 A g⁻¹. (d) Specific capacitance at different current densities.

Figure 4: Electrochemical performance of NiFe LDH/NF (S₅) and NiFe LDH/rGO/NF (S₇) electrodes in 2 M KOH aqueous solution. (a) CV curves recorded at a scan rate of 100 mV s⁻¹. (b) CV curves of NiFe LDH/rGO/NF at various scan rates. (c) Galvanostatic discharge curves at a current density of 5 A g⁻¹. (d) Specific capacitance at different current densities. (e) Electrochemical impedance spectra recorded at open circuit potential in the frequency range from 0.01 Hz to 100 kHz. (f) Cycling performance at a constant current density of 15 A g⁻¹.

Figure 5: Electrochemical performance of the NiFe LDH/rGO/NF//MC/NF asymmetric supercapacitor. (a) Schematic diagram of the packed asymmetric supercapacitor device. (b) CV curves performed at different potential windows at 100 mV s⁻¹. (c) CV curves between 0 and +1.5 V recorded at different scan rates. (d) Galvanostatic discharge curves recorded at different current densities. (e) Specific capacitance determined at different current densities. (f) EIS curves in the frequency range of 0.01 Hz and 100 kHz. (g) Ragone plots related to the energy and power densities of the asymmetric supercapacitor. (h) CV curves at recorded at 100 mV s⁻¹ upon bending the device at different angles.



Scheme 1



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5