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High-radiance light sources with LED-pumped luminescent concentrators applied to pump Nd:YAG passively Q-switched laser.

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By power scaling of LEDs pump concentrators we demonstrated a visible light source (centered at 550 nm) producing 294 W with a radiance of 668 W/cm²/sr in the air. Using more than 1100 LEDs, this setup represents one order of magnitude improvement in terms of output power and brightest of LED pump concentrator ever reported.

We pushed further the concept of low cost high brightness light source using this concentrator to pump a very simple Nd:YAG laser in free running mode and in passively Q-switched regime using a Cr:YAG saturable absorber. Output energies up to 263 μJ with a pulse duration of 33 ns have been obtained at 1064 nm, leading to a peak power of 8 kW in a TEM₀₀ mode.

KEYWORDS: Lasers, neodymium, Lasers, Q-switched, Luminescent Concentrators, Light-emitting diodes.

I. INTRODUCTION

In the past decades, Light-Emitting Diodes (LEDs) technology has known a dramatic improvement in term of performance with, in parallel, an impressive decrease of their costs. Following the Haitz law [1], LED power increased by a factor 20 whereas its price was divided by 10 over ten years. However, LED radiance is still limited to the 50 -100 W/cm²/sr range, far below laser sources, limiting the field of applications. Sources with the cost of LED and the irradiance of lasers is consequently an horizon for research on solid state sources. Two solutions can be considered to develop ultra low cost high radiance sources. The first one is LED pumped lasers. Previously reported the mid 60's. [2], LED pumping vanished rapidly in the 1970's with the development of laser diodes. Recently, LED-pumping experienced a rebirth of interest driven by the solid-state lighting market. Various gain media and Nd³⁺ doped media in particular are now directly pumped by LEDs [3–5].

The second solution is related to luminescent concentrators (LCs). They are well known in the field of photovoltaic panels for sun light harvesting [6] and particle detection [7]. Using LEDs as primary source LCs have been thought as wavelength shifters or LEDs radiances enhancer [8,9]. Breaking the brightness conservation rule, LED-pumped concentrators can concentrate light toward its smallest facets. Ce:YAG LED-pumped concentrators with a radiance of 110 W/cm²/sr and a cw output power of 17 W have been reported [8] and recently, by operating the LED in pulsed regime, a radiance of 150 W/cm²/sr with a peak output power of 43 W has been recently demonstrated [9]. It corresponds to an enhancement of 4.5 and 2.5 respectively compared to the radiance of the LEDs used as pumped sources. This concept clearly provides a new type of bright broadband visible light source.

However, LCs are sources of spontaneous emission intrinsically limiting the irradiance. It is thus interesting to consider how the light coming from two dimensions LED concentrators can be transformed by one dimension laser cavity. Indeed, LED concentrator pumping has already been demonstrated with Nd:YVO₄ [9], radiance in the order of MW/cm²/sr can be obtained.

To go further on the route of ultra low-cost high radiance sources, one can consider temporal concentration of light by Q-switching of a laser cavity with a gain medium having a long lifetime. To achieve the lowest cost possible, the best way is passive Q-switching. An early attempt of direct LED-pumped Q-switched Nd:YAG laser was performed in 1984 by Kuratev *et al.* [10] at cryogenic temperature, but performance was limited with a laser average power in the 50 μW range. With LED concentrators, the pump radiance is now large enough to revisit this concept at room temperature. As the output surface of LED concentrators is small, a laser setup with small gain media (10 mm range) and short cavity is possible. In addition, with large surfaces filled by LEDs, LED-pumped concentrators have a stronger potential of power scaling than direct LED-pumped laser where the number of LEDs is limited by the surface of the gain medium.

Based on these observations, this paper presents high radiance light sources power scaled Ce:YAG LED concentrators. Firstly, the design of a new LED-pumping architecture with state-of-the-art performance is presented. This setup represents one order of magnitude improvement in terms of energy compared to LED-pumped concentrators previously reported [9]. Secondly, we demonstrate that combining LED-pumping and luminescent concentrators can be used to pump an Nd:YAG laser. Thirdly, we demonstrated, to our best knowledge, the first passively Q-switched Nd:YAG laser using LED-pumping via a luminescent concentrator at room temperature and consists in a breakthrough for LED pumping systems.

II. POWER SCALING OF THE LUMINESCENT CONCENTRATORS

A luminescent concentrator is a slab with a large pumped surface [9]. The pump light is absorbed by luminophores (Ce³⁺ ions in our case) and the reemitted light is guided through total internal reflections (TIR) to the edges of the LC (see Figure 1). The output power can be expressed by :

$$P_{out} = \eta_{o/o} \cdot P_{LED} \cdot \eta_{fill} \cdot S_{pumped} / S_{LED} \quad (1)$$

where $\eta_{o/o}$ is the optical efficiency of the LC, P_{LED} and S_{LED} are the output power and the emitting surface of one LED respectively, η_{fill} is the LED density filling the pumped surfaces and S_{pumped} is the pumped surface.

The ratio C_{LED} , defined as the concentration factor [9] and written as the ratio of the output to the LED intensities (in W/cm²) is also the ratio of the output radiance to the LED radiance assuming that both sources have Lambertian emission. In the case of a rectangular concentrator pumped on its two largest facets, C_{LED} can be written as :

$$C_{LED} = \eta_{o/o} \eta_{fill} 2L/h \quad (2)$$

with L and h the length and the thickness of the concentrator.

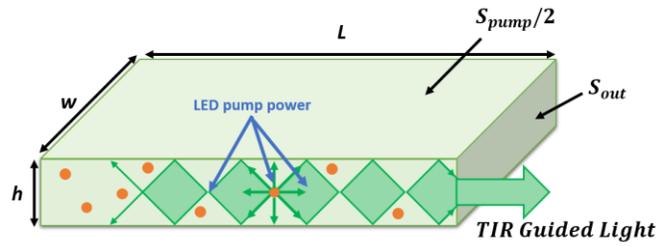


FIG.1. Schematic representation of a Ce:YAG Luminescent concentrator. 450 nm pump light is absorbed by Ce^{3+} ions, 550 nm reemitted light is guided by TIR toward the edge of the concentrator.

In order to increase the output power of the concentrator, the first obvious step is to increase the pumped surface. Increasing the concentrator length L could be one option. However, it implies an increase of the optical path of light inside the concentrator and may affect the optical efficiency through the propagation losses. In our case we chose to increase the width of the slab, as this dimension does not affect the concentration factor. Hence, starting from a $L=100$ mm $h=1$ mm $w=9$ mm Ce:YAG concentrator [9] we designed a new slab with the same L and h dimensions but a width $w=14$ mm.

Equation (1) and (2) show that the output power and the concentration factor are both dependent to the filling factor. It is a key parameter. Indeed, in our previous setup [9], the filling factor was only of 19 %, because of the LED package. The recent chip scale package (CSP) can improve considerably this parameter. In this new LED concentrator, we used LED having 1.7 mm long, 1.3 mm wide package and only separated by $50 \mu\text{m}$ from each other and arranged in eight lines of LEDs (Figure. 2). On a 14 mm wide concentrator, this enables a filling factor of 41%, 2 times larger than the previous one. With the 2.5 mm wide concentrator, using only two lines of LED with head to tail contacts, the filling factor can even reach 58 %, at a cost of pump power, of course.

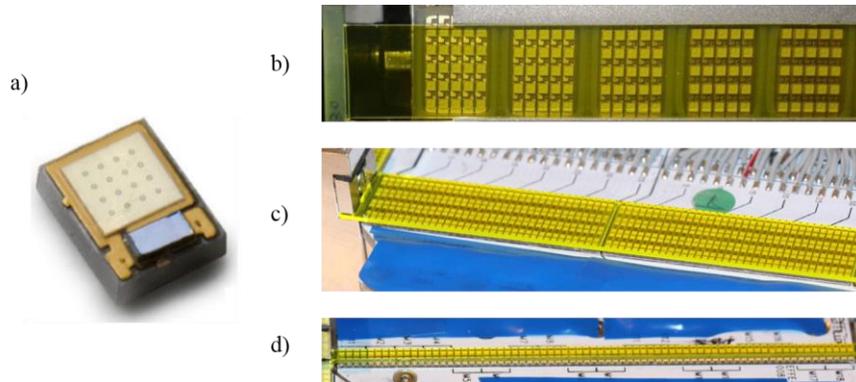


FIG.2. a) Picture of CSP LED, b) previous concentrator [9] and new ones : c) width of 14 mm and d) with of 2.5 mm.

Our LC consist of a slabs of Ce-doped YAG, chosen in virtue of its high photoluminescence quantum yield (greater than 95% according to [8, 11]) and for the good overlap between its absorption band and the emission spectrum of the blue LEDs (see Figure 3). The chosen length of our slabs is 100 mm and the thickness 1 mm (corresponding to a geometrical concentration factor $G = 200$). The thickness of the LCs (1 mm) was chosen to optimize the LED absorption for the doping concentration of the Ce ions of our sample ($0.25 \% \pm 0.05 \%$). For LEDs with the spectrum shown in Figure 3, the pump absorption is about 95%. The propagation losses of our LCs have been measured to be lower than $1.62 \times 10^{-2} \text{ cm}^{-1}$. In this work, two concentrators with different widths (2.5 mm and 14 mm respectively) have been tested.

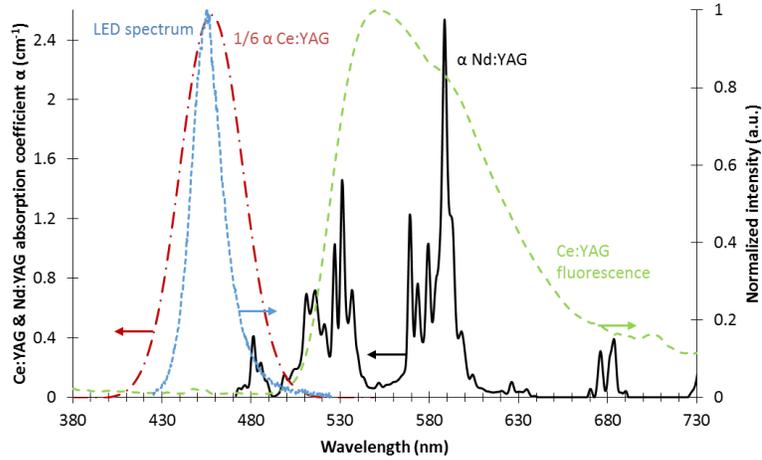


FIG. 3. Ce:YAG (red), Nd:YAG (black) absorption coefficient, emission spectra of Ce:YAG (green) and LED (blue) in the pulsed regime (250 μ s, 5 A, 10 Hz, room temperature).

As pump source, we used blue LEDs with an emission spectrum centered on 450 nm (LUXEON Z Royal Blue from Lumileds), illustrated in Figure 3. Each LED emits an irradiance of 90 W/cm² at a continuous drive current of 1 A. Pulsing the injected current with a square shape, with a nominal current of 5 A, during 250 μ s, LED's irradiance increases to 315 W/cm². LED being a Lambertian emitter it corresponds to a radiance of 100 W/cm²/sr.

Table 1 summarizes the concentrator properties. A total of 1120 LEDs are used to pump the 14 mm luminescent concentrator compared to 350 LED in our previous work or 65 LED in the work by de Boer et al [8]. We measured the output power using a power meter at the output edge of the two concentrators (with an air gap between the LC and the power meter). The different results for the two concentrators in comparison to reference [9] are summarized in Table I.

Properties	Previous works		This work	
	De Boer <i>et al</i> [8]	Barbet <i>et al</i> [9]		
Width	1.9 mm	9 mm	2.5 mm	14 mm
Length	52 mm	100 mm	100 mm	100 mm
Thickness	1.2 mm	1 mm	1 mm	1 mm
Number of LED	56	350	320	1120
Filling factor (%)	56	19	58	41
Performance				
Output peak power (W)	17	43	64	294
Concentration factor	5.1	2.6	7.0	6.0
Radiance (W/cm ² /sr)	110	152	812	668
Optical efficiency (%)	21	6.6	6.1	7.2

TABLE I. Properties and performance Ce:YAG luminescent concentrators studied in this work in comparison to previous works [8,9].

With the 2.5 mm and 14 mm concentrators, we obtained an output irradiance of 2.5 kW/cm² and 2.1 kW/cm² for an optical efficiency of 6.1 % and 7.2 % respectively. It corresponds to output peak powers of 64 W and 294 W, this last measurement is 6.8 times higher than the previous demonstration (Barbet *et al* [9]).

This effort in densification allows then an output irradiance more than four times higher than the one recorded in ref [9]. For the 2.5 mm and 14 mm concentrators, the concentration factor C_{LED} are 7 and 6 meaning that the concentrators have a radiance 7 and 6 times higher than one LED alone. It corresponds to radiances of 812 W/cm²/sr and 668 W/cm²/sr. Those concentrators enable a higher power scaling increasing at the same time the concentration factor.

This source can be used as ultra-bright simple innovative light source as it has been demonstrated very clearly in the paper of Boer et al [8]. Compared to Boer et al [8], we obtained a lower optical efficiency. This is related to the compound parabolic concentrator (CPC) bonded to the Ce:YAG crystal used in the ref [8]. In this configuration, the total internal reflections at the output surfaces are frustrated, increasing the light extracted from the concentrators. The same effect has been observed with our Ce:YAG concentrator bonded to a Nd:YAG crystal. With an optical adhesive having a refractive index of about 1.5, we estimated from our numerical simulations that the improvement factor due to the bonding is 2.5, leading to optical efficiency higher than 15 %.

III. LED CONCENTRATORS PUMPING Nd:YAG LASER FOR BRIGHTNESS IMPROVEMENT

Luminescent concentrators exhibit a higher radiance than LED alone. It is possible to reach even higher radiance using the LED concentrator as a pump source for a laser. This brightness enhancement lies in the laser cavity filtering and energy storage in the upper laser level of the laser medium. As Ce:YAG emission is broad and do not significantly change with temperature, this pumping system is conceptually more robust than laser diodes and extremely less sensitive to the external environment. The Ce³⁺ emission band is in the yellow–red and covers the absorption bands of Nd:YAG (see Figure 3). This laser crystal appears to be an interesting choice because of its high quality and low cost. Moreover, its spectroscopic properties allow to operate easily in passively Q-Switched regime using an additional simple low-cost Cr:YAG crystal as saturable absorber (see part IV).

The laser crystal is pumped both longitudinally and transversely by the two concentrators described in the previous section (Figure.4). The Nd:YAG laser crystal has the following dimensions: 1 x 2.5 x 14 mm³, matching with the dimensions of the LCs. The Nd³⁺ concentration in the laser crystal has been chosen to be 1 at.%, that is to say as high as possible while avoiding concentration quenching [12]. All its faces are optically polished. One of the crystal laser facets (1 x 2.5 mm²) is AR-coated with a reflectivity below 0.1% at 1064 nm, while the other facet has a dichroic coating (HR at 1064 nm and HT over 550-650 nm).

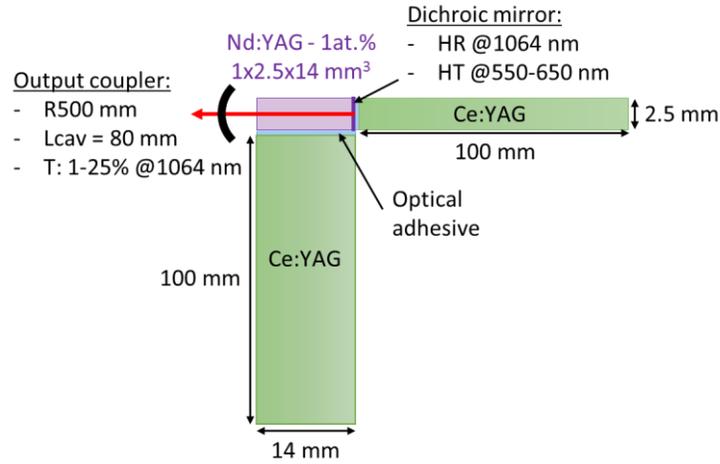


FIG. 4. Setup of the experiment. LEDs are placed above and underneath the Ce:YAG concentrators.

We first demonstrate laser operation in free running. To prevent any thermal effect in the crystal, LEDs operate at a frequency of 10 Hz. We designed a plano-concave 80 mm long cavity with an output coupler having a radius of curvature of 500 mm. We measured the laser output energy versus the input energy from the concentrators for a transmission output coupler of 25% (see Figure 5). By pulsing the LEDs with a current of 5 A during 250 μ s (in accordance to the Nd:YAG lifetime) at a frequency of 10 Hz, corresponding to an input pump energy from the concentrators of 204 mJ, we obtained an output energy up to 5 mJ, with an optical efficiency of 2.5%, with a multimode profile. At this current, the total energy emitted from the 1440 LEDs is 1.27 J, which corresponds to a global optical efficiency of 0.4%. The maximum laser peak power is then 24.4 W. In term of radiance, assuming a TEM_{11,1} the value is then 31.2 MW/cm²/sr.

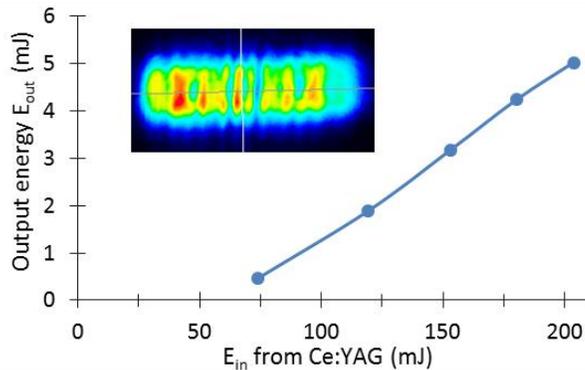


FIG. 5. Laser output energy in free running operation versus LC energy. LED are pulsed at 5 A during 250 μ s at a frequency of 10 Hz. The cavity is 80 mm long with an output coupler having a radius of curvature of 500 mm and a transmission of 25%. Inset: Spatial profile at 5 A. The mode size is 2 mm by 0.75 mm, laser crystal facet being 2.5 mm by 1 mm.

One has to mention that it is the first longitudinal pumping ever reported with a LED concentrator. This has been made possible by the width of the concentrator and its high filling factor.

IV. PEAK POWER IMPROVEMENT BY Q-SWITCHED OPERATION

The laser being characterized in free running operation, we investigated the passive Q-switched regime with Cr:YAG saturable absorber. This method is certainly the most simple and the less expensive to produced high peak power pulses.

We inserted 1.5 mm thick plates of Cr:YAG in the cavity. We tested two different Cr:YAG saturable absorbers with single pass initial transmissions T_0 of 80% and 85%. Due to transverse pumping configuration, single mode operation is not necessarily achieved. Indeed, several spatial modes and temporal regimes have been observed while adjusting the laser cavity. In order to validate single mode operation and its impact on the performance, let's explore these different operation regimes. First, when the pump duration is long compared to the pulse buildup time, the profile is highly multimode and multi temporal spikes can be observed with a fast photodiode. The total energy can be high but it is split in several pulses usually separated by a few tens of microseconds. To avoid this regime, one can either reduce the pump duration or increase the output coupler transmission. When the pumping duration is set to match the buildup time of the pulse, one can still observe multi-pulsing operation (see Figure 6). This regime can be related to spatial multimode operation, each mode having a different buildup time. Single mode operation can be obtained by careful adjustment of the cavity.

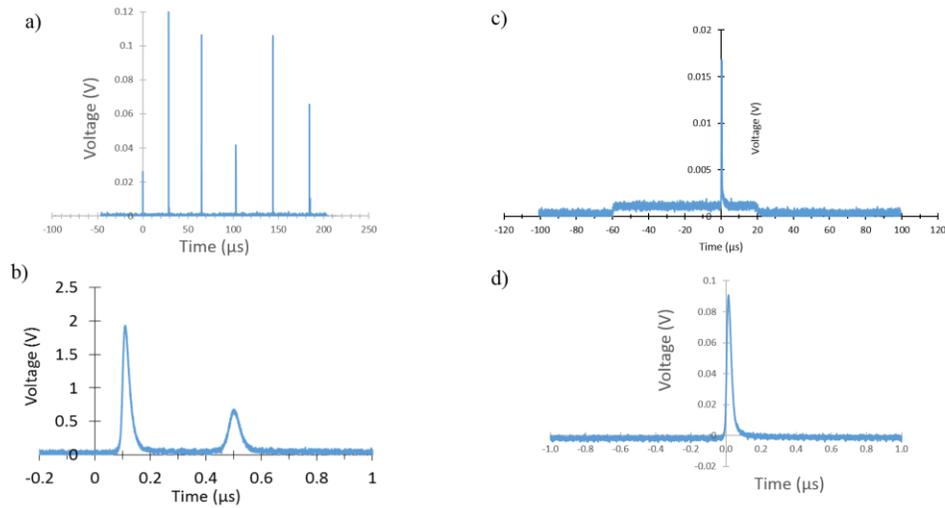


FIG. 6. Temporal representation of the modes we discussed. a) Multimode, b) quasi-monomode c) and d) TEM₀₀ mode on different time scales for a 80 μs pump duration.

Following the beam profile observed in free running operation, we investigated single mode operation on a highly order mode. Indeed, one can take advantage of the pumping geometry in which TEM_{N,0} modes exhibit better overlap with the pump beam than TEM₀₀ mode. The optimal energy is then demonstrated with a TEM_{11,0}. Indeed, this mode fills optimally the 2.5 mm wide crystal used in the experiment as shown in Figure 7. In this high order mode configuration, energy up to 2.26 mJ has been demonstrated with similar parameters (saturable absorber transmission $T_0=85\%$, output coupler $T=25\%$). We adjusted the pump duration at 300 μs in order to have a single pulse operation.. The pulse duration is around 40 ns. The average power reached 22.6 mW with a peak power of 60 kW. In this case, the maximum radiance reaches 230 GW/cm²/sr with a diffraction-limited TEM_{11,0} beam.

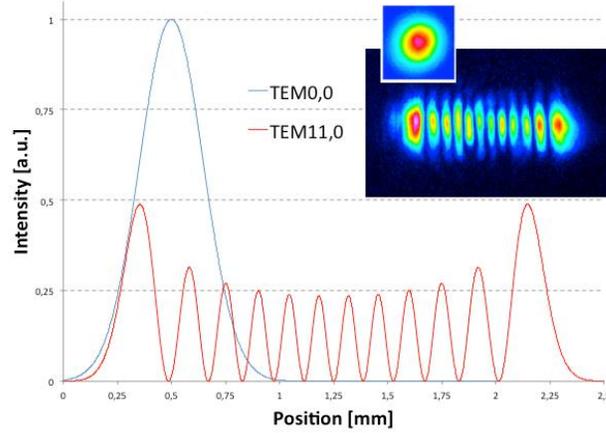


FIG. 7. High order mode Q-switched operation: enhancement of the beam size at normalized energy.

In the following, we discuss the results obtained with the two saturable absorbers and with different output couplers, when the cavity was aligned for TEM₀₀ operation. The results are summarized on Figure 8. Output energies varied from 50 μJ to 270 μJ and best performance was obtained with the saturable absorber having the lowest transmission T₀=80 %. The pulse duration varies from 33 ns to 45 ns, the T₀=80 % saturable absorber giving the shortest pulses.

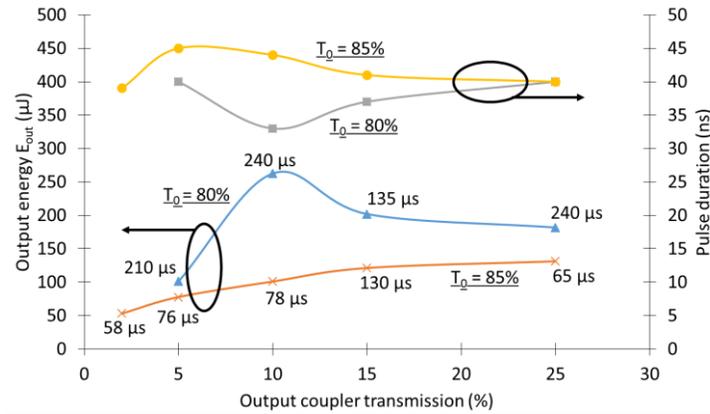


FIG. 8. Single-mode output energy and pulse duration in Q-switched operation as a function of the output coupler transmission, for each saturable absorber (T₀=80% and T₀=85%). Build-up time is indicated on the energy curves. The cavity length is 80 mm.

The buildup times are also reported on Figure 8 for each configuration. It shows an erratic variation resulting from the difficulty to operate in TEM₀₀: alignment of the cavity has to be combined with the adjustment of the pump duration to avoid multipulsing. The highest output peak power is 8 kW, with an energy of 263 μJ achieved in a 33 ns pulse duration (Figure 9). These performances have been obtained with the 10% transmission output coupler. Beyond this transmission, the output energy starts to decrease (and so the peak power, even if the pulse lengths are still shorter than with the T₀=85% saturable absorber).

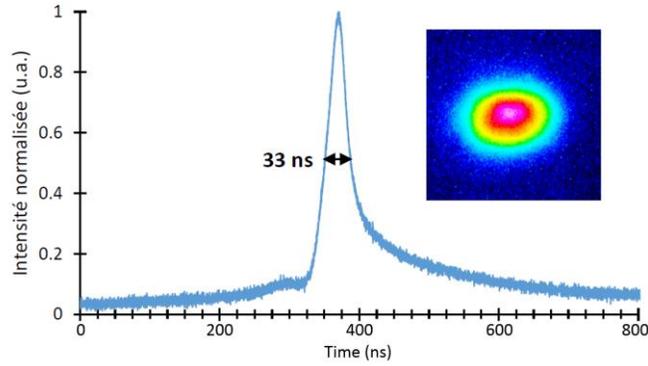


FIG. 9. Temporal and spatial profiles of the output laser, with an energy of 263 μJ . Pump pulse duration of 250 μs with the 80% initial transmission saturable absorber and the 10% transmission output coupler, $R = 500$ mm. Cavity length = 80 mm.

As expected, the energy per pulse is lower than in $\text{TEM}_{11,0}$ operation. However it corresponds to a higher radiance : 706 $\text{GW}/\text{cm}^2/\text{sr}$. It corresponds to an improvement factor of 22 000 in terms of radiance compared to the free running laser operation. The main radiance enhancement stages are sum up in Table II.

Light Emitter	LED	LC	Nd:YAG free running	Nd:YAG Q-switched
Wavelength (nm)	450	550	1064	1064
Radiance	100 $\text{W}/\text{cm}^2/\text{sr}$	812 $\text{W}/\text{cm}^2/\text{sr}$	31.2 $\text{MW}/\text{cm}^2/\text{sr}$	706 $\text{GW}/\text{cm}^2/\text{sr}$

TABLE II. Summary of the different radiance enhancement stages presented in this paper.

V. CONCLUSION

We used LEDs having an radiance of 100 $\text{W}/\text{cm}^2/\text{sr}$ at 450 nm to pump Ce:YAG luminescent concentrators. By careful design of the concentrator, we improved significantly the filling factor and the output power. Ce:YAG concentrator can be seen as a new light source having a radiance of 668 $\text{W}/\text{cm}^2/\text{sr}$ at 550 nm with a peak power of 294 W : an order of magnitude higher than the previous work.

Passively Q-Switching this laser with Cr:YAG plates, this LED pumped source produce pulses with a duration of 33 ns and an energy of 263 μJ . It corresponds to a peak power of 8 kW and an average power of 2.6 mW at 10 Hz. This leads to a maximum radiance of 706 $\text{GW}/\text{cm}^2/\text{sr}$ for a diffraction-limited beam. It is worth to note that the results are far above the first performance reported in 1984 [10].

In addition, we demonstrated the first longitudinal pumping of a Nd:YAG by a LED concentrator. This pumping is adapted to very short cavities able to emit shorter pulses and to increase the radiance a step further. It opens the way to LED pumped passively Q-switched mini lasers or even microchip lasers.

Finally, this unique combination of LED, Ce:YAG luminescent concentrators and passively Q-switched Nd:YAG laser results in a very robust source combining the LED advantages like long lifetime and low-cost with the advantages of laser sources like high radiance and high peak power.

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