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Gum Arabic and chitosan self-assembly: thermodynamic and mechanism aspects

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8 Abstract

9 The interactions between gum Arabic (GA) and chitosan (CN) in solution have been 10 investigated upon pH (4.5, 5.0 and 5.5) and temperature (5, 25 and 45 °C). Isothermal titration 11 calorimetry (ITC) has been used to determine the thermodynamic parameters involved in the 12 complex coacervation process between these two polymers. Zeta potential, turbidity measurements and optical microscopy were used as complementary methods to have a better 13 14 understanding of the phenomenon at the origin of the self-assembly. Unlike data already 15 published by authors, concerning the GA-CN coacervation model, a raise in temperature 16 seemed to favor electrostatic interactions. The enthalpy became more favorable upon 17 temperature, a phenomenon probably related to the availability of CN charges. A raise in 18 temperature would lead to a compaction of CN, decreasing its steric hindrance during self-19 assembly. According to all experiments conducted in this study, the GA/CN interaction optimal 20 molar ratio would be 4:1. However, this optimal ratio changed upon pH-temperature combinations. The results presented in this study should lead to a better understanding of the 21 22 interactions between charged polymers and in the end, help in their application in the food, 23 pharmaceutical and cosmetic industries.

Keywords: Complex coacervation; interactions; Isothermal titration calorimetry; gum Arabic;
chitosan; self-assembly

26 1. Introduction

Complex coacervation is a phenomenon in which polyelectrolytes interact to form a liquid 27 phase rich in polymer called coacervate and an equilibrium phase poor in polymer called the 28 29 diluted phase (Kizilay, Kayitmazer, & Dubin, 2011). It is used in the industry to encapsulate 30 several molecules of interest such as vitamins, plants oils and flavors (Bhatia, Khattak, & 31 Roberts, 2005; Lankalapalli & Kolapalli, 2009). This bottom-up approach is a construction of 32 complexes by self-assembly of molecules due to interactions between two polymers, which 33 depend on changes in environmental conditions, such as pH, ionic strength, temperature, or 34 concentration (Joye & McClements, 2014; Kim, Yang, Park, Lim, & Cha, 2017; Schmitt & 35 Turgeon, 2011). This eco-friendly approach does not need an external energy contribution and 36 is performed under soft conditions (in aqueous medium). Several polyelectrolytes are suitable 37 for this approach such as proteins and polysaccharides. Polysaccharides are good candidates for 38 complex coacervation because they can be charged in solution, they are not expensive, readily 39 available, bio-compatible and have low toxicity (Anwunobi & Emeje, 2011). Complex 40 coacervation of polyelectrolytes has been studied by several authors (Kayitmazer, 2017; Priftis, 41 Laugel, & Tirrell, 2012; Veis, 2011) who agreed that different parameters drive the formation 42 of complexes. Early studies (Overbeek & Voorn, 1957) suggested that coacervation results from 43 electrostatic attractions. Most of the time, the two polyelectrolytes attract each other because 44 they are oppositely charged, forming complexes prior to coacervation (Veis & Aranyi, 1960). 45 When the two oppositely-charged polymers form a complex driven by electrostatic interaction, counterions and water molecules are released in the bulk, contributing to an entropy gain of the 46 47 system.

In this study, complex coacervation between chitosan (CN) and gum Arabic (GA), two 48 49 polysaccharides of opposite charges, has been studied through thermodynamic and mechanistic 50 aspects. CN is a β (1-4)-linked glucosamine which is found in the cellular wall of zygomycetes, 51 bacteria and yeast. The main source of CN comes from the deacetylation under alkaline 52 conditions of the chitin of crustaceans shells. This biopolymer is film-forming, biodegradable 53 and biocompatible. It exhibits antimicrobial and antioxidant activities (Fathi, Martín, & 54 McClements, 2014; Soni, Mahmoud, Chang, El-Giar, & Hassan, 2018; Sonia & Sharma, 2012). 55 Furthermore, CN is well-known for presenting a large density of positive charges (Fathi et al., 56 2014). In order to have a coacervation phenomenon with CN, GA was chosen as polyanion. 57 This polymer comes from an exudate from the stems and branches of acacia trees, which grow 58 across the Sahelian belt of Africa (Acacia senegal and Acacia seyal) (Lopez-Torrez, Costalat, 59 Williams, Doco, & Sanchez, 2015). It is an effective encapsulation agent due to its high water 60 solubility, the low viscosity of concentrated solutions and its ability to act as an oil-in-water 61 emulsifier. Furthermore, GA is often used as polyanion in several studies on complex 62 coacervation (Aberkane, Jasniewski, Gaiani, Scher, & Sanchez, 2010; Butstraen & Salaün, 2014; Eratte, Wang, Dowling, Barrow, & Adhikari, 2014; Shaddel et al., 2018). GA is 63 essentially made of polysaccharides and salts. It contains three different fractions: 85-90 wt. % 64 65 of arabinogalactan, 10 wt. % of arabinogalactan-protein complex and 2 wt. % of one or two 66 glycoproteins (Lopez-Torrez et al., 2015). The fractions containing proteins, responsible for the 67 surfactant activity of the GA, are found in higher amount in Acacia senegal exudate than in the 68 one of Acacia seval (1.8% w/w vs. 0.9% w/w, respectively) (Lopez-Torrez et al., 2015). In this 69 study, the dialyzed total gum was used. Ionized CN (pKa from 6.3 to 7.0 (Beppu & Santana, 70 2002)) has an extended conformation in acetic acid solution, so its charges are accessible 71 (Espinosa-Andrews, Báez-González, Cruz-Sosa, & Vernon-Carter, 2007; Schatz et al., 2004). Ionized GA (pKa close to 3.6 (Aberkane et al., 2010)) has a globular structure (Moschakis, 72

73 Murray, & Biliaderis, 2010; Renard, Garnier, Lapp, Schmitt, & Sanchez, 2012) in aqueous 74 solution. The influence of pH, ionic strength, temperature, or polyelectrolytes concentration on GA and CN coacervation has already been studied by several authors (Avadi et al., 2010a, 75 76 2010b; Butstraen & Salaün, 2014; Espinosa-Andrews et al., 2007; Espinosa-Andrews, 77 Sandoval-Castilla, Vázquez-Torres, Vernon-Carter, & Lobato-Calleros, 2010; Magbool, Ali, & 78 Alderson, 2010; Roldan-Cruz, Carmona-Ascencio, Vernon-Carter, & Alvarez-Ramirez, 2016; 79 Sakloetsakun, Preechagoon, Bernkop-Schnürch, & Pongjanyakul, 2015; Tan, Xie, Zhang, Cai, 80 & Xia, 2016). However, the comprehension of the coacervates formation mechanism is still an 81 issue to be tackled. This study aimed to better understand this mechanism by determining the corresponding thermodynamic parameters (stoichiometry, entropy and enthalpy) using 82 83 Isothermal Titration Calorimetry to understand what drove the complex coacervation between these two polymers. Another aim of this work was to understand the part played by the different 84 85 parameters to shed some light on the mechanism of this phenomenon.

86 2. Materials and Methods:

87 **2.1. Materials**

Chitosan (CN) MMW (medium molecular weight, Mw 310 kDa, deacetylation degree of 75%)
was purchased from Sigma-Aldrich (France). Gum Arabic (GA) Instantgum AA from *Acacia senegal* (Mw 400 kDa (Renard, Lavenant-Gourgeon, Ralet, & Sanchez, 2006)) was a gift from
Nexira (France). Acetic acid, NaOH and ultrapure water were of analytical grade.

92 **2.2.** Methods

93 **2.2.1.** Polymers purification

2.2.2.

94 CN and GA were dialyzed against acetic acid (1% v/v) and water, respectively, with a 95 high grade regenerated membrane (MWCO 10 000 Da from Membrane Filtration Products Inc.) 96 to eliminate excess salts. Dialysis was stopped when the conductivity outside the membrane 97 was equal to the one of acetic acid (1% v/v) or ultrapure water, respectively. Samples were 98 centrifuged then for 30 min at 12 000 g to remove insoluble material and air bubbles and then 99 freeze-dried and stored at 4 °C. The molecular weights of both polysaccharides were verified 100 by SEC-MALLS measurement post-dialysis and were very close to the ones provided by the 101 suppliers.

102

Polymers stock solutions preparation

CN 0.02% w/v (6.45x10⁻⁴ mM) and GA 1.00% w/v (2.50x10⁻² mM) stock solutions were 103 104 prepared by dissolving purified CN or GA in acetic acid (1% v/v in ultrapure water). The solutions were stirred on a magnetic plate at 400 rpm overnight at 4 °C to make sure the 105 106 polymers were completely dissolved. Though GA is soluble in water, the mixtures were made 107 by adding GA solubilized in acetic acid, so the dilution of acetic acid in water signal would not 108 interfere with the polymers interaction signal, during ITC measurements when GA solution was 109 added to CN solution. The CN solution was prepared at 0.02% w/v (6.45x10⁻⁴ mM), 110 concentration for which its viscosity was low enough.

111

2.2.3. **Polymers mixtures preparation**

Polymers mixtures were prepared at different temperatures (5, 25 and 45 °C), at different
pH (4.5, 5.0 and 5.5 by adding either acetic acid (1 N) or NaOH (5 N) as required), and different

polymers molar ratio. After pH adjustment, the required amount of polymer solutions recovered from stocks solutions were placed 15 min in a thermostatic degassing chamber to reach the targeted temperature and remove bubbles. GA solutions were then added to CN solutions and then analyzed after 5 min to compare samples in identical conditions.

118**2.2.4.**Isothermal titration calorimetry (ITC)

119 ITC measurements were carried out with an Affinity ITC equipped with a standard 120 volume (965 μ L) gold cell (TA instruments, Waters SAS, France) to measure the dissociation 121 constant (K_d) and the enthalpic variation due to interaction between CN and GA. The entropy 122 and the Gibbs free energy were obtained from the following equations:

123
$$\Delta G = -R.T.ln(1/K_d)$$
 (Eq. 1)

124
$$T\Delta S = \Delta H - \Delta G$$
 (Eq. 2)

125 With ΔG : Gibbs free energy variation (kJ.mol⁻¹), ΔH : enthalpy variation (kJ.mol⁻¹), ΔS : 126 entropy variation (kJ.mol⁻¹.K⁻¹), T: temperature (K) and R is the specific gas constant 127 (8.3144598 J.mol⁻¹.K⁻¹).

128 Ultrapure water was used in the reference cell. All solutions were degassed under vacuum 129 for 15 min using the associated degassing station (TA instruments, Waters SAS, France) at the 130 temperature of titration (5, 25 or 45 °C). The injector microsyringe (320 µL), was loaded with stock solution of GA (1.00% w/v GA (2.50x10⁻² mM) in 1.00% v/v acid acetic solution). 5 µL 131 were sequentially injected 50 times each 300 s to the titration cell (volume = $965 \,\mu$ L) filled with 132 133 CN solution (0.02% w/v CN (6.45x10⁻⁴ mM) in 1.00% v/v acid acetic solution). The polymers 134 concentrations were chosen based on preliminary measurements to optimize concentrations in 135 order to have complete titrations without signal saturation. For each measurement, the pH, the temperature and the acetic acid solvent were the same in the cell and in the syringe to limit the dilution effect. The heat of dilution from the blank titration was subtracted from the raw data in all experiments. Data acquisition was performed using the ITC Run software and data were analyzed with the NanoAnalyse software (TA instruments, Waters SAS, France). The "Independent" model was chosen as the best model from the plot residual values to fit the obtained isotherms. All measurements were made in triplicate.

142

2.2.5.

Approximate Zeta potential

143 The approximate Zeta potential of the polymers alone $(0.02 \text{ w/v for CN} (6.45 \times 10^{-4} \text{ mM}))$ and 1.00% w/v for GA (2.50×10^{-2} mM)) and of the mixtures were calculated from measurement 144 of the electrophoretic mobility at controlled temperatures (5, 25 and 45 °C) using a Zetasizer 145 146 Nano-ZS instrument (Malvern Panalytical, United Kingdom) equipped with a He/Ne ion laser (λ = 532 nm). Measurements were collected on a detector at 173°. An automatic titrator 147 148 (Malvern Multipurpose Titrator MPT2) was also used for the automation of Zeta potential measurements upon the GA/CN molar ratio (0.02 w/v for CN (6.45x10⁻⁴ mM) and 1.00% w/v 149 for GA (2.50x10⁻² mM)). 25 injections of 124 µL of GA solution were made in 12 mL of CN 150 151 solution. Investigated solution was filled into a Zeta potential folded capillary cell (DTS1070, 152 Malvern Panalytical). The instrument determined the Zeta potential with the Smoluchowski 153 equation (Jayme, Dunstan, & Gee, 1999). All measurements were made in triplicate.

154

2.2.6. Turbidity measurements

Turbidities of the GA/CN mixtures were measured with a UV-visible spectrophotometer (Shimadzu 1280, Japan) at 660 nm. The transmittance (T) of the spectrophotometer was calibrated with 0.1 N acetic acid to 100% and the turbidity of the samples was reported as 100-T%. The relative turbidity (τ) was calculated from the equation 3:

159
$$\tau = -\frac{1}{L} \ln \frac{l_0}{l_t}$$
 (Eq. 3)

160 Where L was the optical path length (1 cm) and I_t and I_0 were the transmitted light 161 intensity and the incident light intensity, respectively. All measurements were made in 162 triplicate.

163 **2.2.7. Optical microscopy**

164 The mixtures were observed by optical microscopy (Olympus BH2, Japan) at x40 165 magnification. The images were recorded with a CMOS 5 MPixel camera (Olympus) under the 166 control of ToupView software. The micrographs presented are representative of the samples. 167 They were analyzed by using an image analysis software (ImageJ) in order to obtain the 168 particles size and number. Polydispersity index of the sample was obtained using equation 4:

169
$$Polydispersity index = \left(\frac{Standard deviation}{Average size}\right)^2$$
 (Eq. 4)

170 **2.2.8.** Statistical analysis

171 The values were expressed in mean \pm standard deviation. Differences between mean 172 values were assessed using the one-way analysis of variance (ANOVA) which was performed 173 using Excel for Statistical Analysis and XLSTAT. Differences were considered statistically 174 significant when p_{value} was below 0.05.

175 **3.** Results and discussion:

3.1. pH influence over the approximate Zeta potentials of GA and CN

177 Complex coacervation depends on a few parameters, such as: polymer ratio, total polymer
178 concentration, polymer backbone flexibility, polymer charges, ionic strength and pH (de Kruif,

179 Weinbreck, & de Vries, 2004; Espinosa-Andrews et al., 2007; Sanchez, Mekhloufi, & Renard, 180 2006; Schmitt, Sanchez, Desobry-Banon, & Hardy, 1998; Turgeon, Schmitt, & Sanchez, 2007). 181 Since coacervation is supposed to be mostly driven by electrostatic interactions, the influence 182 of the pH on the coacervate formation was first investigated. The chosen pH range was 4.5 to 183 5.5. Below pH 3.5, carboxylic groups of GA were protonated and contraction of its molecular 184 backbone could suppress the coacervation phenomenon (Espinosa-Andrews et al., 2007). For pH values above 6.0, close to CN pKa, its degree of ionization and its solubility decreased 185 186 (Espinosa-Andrews et al., 2007; Sonia & Sharma, 2012).

187 From Table 1 CN and GA were charged in the chosen pH range. The pH strongly 188 modified the CN surface charge but not the one of GA. The approximate Zeta potential of CN 189 in acetic acid solution was thus higher at pH 4.5 ($37.2 \pm 3.1 \text{ mV}$) than at pH 5.5 (24.5 ± 1.9 190 mV) at 5 °C and twice higher at 5 °C ($37.2 \pm 3.1 \text{ mV}$) than at 45 °C ($17.8 \pm 0.8 \text{ mV}$) at pH 4.5. 191 The CN Zeta potential decreased upon pH and temperature, which was consistent with the 192 literature (Fan, Yan, Xu, & Ni, 2012; Filion, Lavertu, & Buschmann, 2007). GA charge in acetic 193 solution did not change upon pH. The pKa of CN was in a range from 6.3 to 7.0 (Beppu & 194 Santana, 2002) and the pKa of GA was close to 3.6 (Aberkane et al., 2010) which could explain 195 the changes of charges upon pH. In the studied conditions, when the pH value was distant to 196 the pKa of CN, the positive value of Zeta potential increased, suggesting an increase of the 197 cationic charge onto the polymer. Similar results were observed with GA in ultrapure water but 198 not in acetic acid (data not shown). Normally, GA was supposed to be more charged when pH 199 increased beyond its pKa. Nevertheless, in acetic acid solution it was not the case. This may be 200 explained by an increase of the ionic strength when the pH increased due to the addition of 201 NaOH to obtain the targeted pH; indeed it is known that when the ionic strength increases along 202 with the pH, the net charge of the polymer decreases, as it has been shown on pectin, CN and 203 alginate (Abodinar, Smith, & Morris, 2014).

It was chosen to focus on the pH 4.5, 5.0 and 5.5, so the pH would be far enough from 204 the pKa of both polysaccharides. As many authors already reported (Butstraen & Salaün, 2014; 205 206 Espinosa-Andrews et al., 2013), the data from the biopolymers approximate Zeta potentials led 207 to presume that more GA than CN in the mixtures was necessary in order to reach stoichiometry 208 (in other words, the optimal molar ratio where all CN charges were neutralized by GA charges), 209 at any pH (between four and five times more GA than CN in the literature (Butstraen & Salaün, 210 2014; Espinosa-Andrews et al., 2007, 2010)). The results from Table 1 suggested that the 211 higher the pH, the fewer GA would be needed to neutralize the CN positive charges (|ZP 212 _{CN}/ZP_{GA} of 2.7 for pH 4.5, 2.1 for pH 5.0 and 2.2 for pH 5.5 at 25 °C). Therefore, it seemed 213 that twice the amount of GA compared to CN would be needed to obtain neutral complexes if 214 all the charges were involved in the interaction, for all experimental conditions. The obtained 215 results have also shown that the temperature had no influence over the Zeta potentials of GA. 216 On the contrary, the CN Zeta potentials decreased with the raise of temperature in acetic acid 217 solutions. A raise in temperature would lead to a compaction of CN, decreasing its steric 218 hindrance during self-assembly so the charges would be less available for the interaction.

Since this study aimed to understand what drives complex coacervation between GA and CN, ITC measurements were performed in order to elucidate the thermodynamic pathway related to the complexation between GA and CN. Complex coacervation of GA and CN upon molar ratio was thus first investigated.

3.2. Thermodynamic parameters and energies involved in the coacervation process

The thermodynamic parameters involved in complex coacervation between GA and CN were determined using ITC (Aberkane et al., 2010; Xiong et al., 2016) at different pH and 227 different temperatures (**Figure 1**). This method leads to determine the stoichiometry (n) of the 228 interaction, if the coacervation is enthalpy-driven or entropy-driven and the related 229 thermodynamic values as ΔG , ΔH , T ΔS and dissociation constant K_d.

Since corrected heat rates were negative in all cases, the interaction major contribution was 230 231 mostly exothermic (Figure 1.A and B) related to a spontaneous phenomenon. The peak areas 232 corresponded to the energy released or absorbed by the cell containing the CN solution after 233 each GA solution injection. A sequence of successive exothermic peaks of decreasing intensity 234 was initially observed in most cases. The binding energy decreased upon GA addition until it 235 stabilized (around the 20th injection). At the end of the experiment, a stabilized sequence of 236 weaker exothermic peaks was always observed, related to a dilution phenomenon. This heat of dilution was nevertheless temperature-dependent (at pH 5.0, -0.2, -0.3 and -0.5 µJ.s⁻¹ at 5 °C, 237 25 °C and 45 °C, respectively) and pH-dependent (at 45 °C, -0.3, -0.5 and -0.75 µJ.s⁻¹ for pH 238 239 pH 4.5, 5.0 and 5.5, respectively). Moreover, constant endothermic peaks were observed at the 240 end of titration, when GA was in excess. Peaks intensities varied upon studied conditions, which were more important at 45 °C (between 0.1 to 0.2 μ J.s⁻¹) than at 5 °C (0.005 to 0.008 μ J.s⁻¹). A 241 242 switch from an exothermic phenomenon to an endothermic one indicated two successive 243 molecular events (Aberkane et al., 2010; Kayitmazer, 2017). The first one might be attributed 244 to the electrostatic interaction between macromolecules (formation of soluble complexes or 245 coacervates) while the second one could be attributed to aggregation, coalescence of the complexes or to a reorganization of the complexes. In some cases, as for pH 5.0 at 45 °C, at the 246 247 beginning of titration an increase of the binding energy were observed before titration, which 248 is often encountered in ITC measurements for the first 20 µL injected. It could be explained 249 either by a diffusion of GA into the cell during the temperature equilibration or because the two 250 polymers were forming complexes prior to coacervation, opening the chitosan structure in some 251 conditions. Both pH and temperature influenced the intensity of the exothermic signals of the

interaction. At a given pH (Figure 1.A), the intensity of the signal increased upon temperature.
The same behavior has been observed upon pH at a given temperature (Figure 1.B). This was
observed at all studied conditions (data not shown).

The binding isotherms were then fitted using the "Independent" model in order to obtain the corresponding thermodynamic parameters (**Figure 1.C and D**). At 5 °C, due to weak signals, the repeatability was not optimal. The first five enthalpy values were not taken into account while modeling the raw data (grey dots **Figure 1.C and D**). According to raw data, enthalpy values were increasing in absolute value when the temperature and the pH increased, corresponding to more electrostatic interactions.

The enthalpy upon molar ratio followed a typical titration curve with the center of the linear segment of the sigmoid corresponding to the stoichiometry of the interaction (the molar ratio where all the charges of the CN were neutralized by the charges of the GA). Since the inflection point was not always at the same molar ratio, the stoichiometry appeared to be slightly different upon studied conditions. The thermodynamic parameters obtained from the fit and from Eq. 1 and Eq. 2 were given in **Table 2** and are represented on **Figure 2**.

267 For all experimental conditions, ΔG was negative and close to -40 kJ.mol⁻¹ which confirmed that the interactions between GA and CN were always spontaneous. ΔH , 268 269 corresponding to electrostatic interactions (Aberkane et al., 2010; Duhoranimana et al., 2018; 270 Kayitmazer, 2017; Priftis et al., 2012), was always negative (from -37.6 ± 11.6 to -854.1 ± 45.7 kJ.mol⁻¹), so favorable to the interaction (negative contribution to ΔG). T ΔS was almost always 271 negative, so unfavorable to the interaction (positive contribution to ΔG). The K_d values were 272 always very small (from 1.7×10^{-8} to 26.8×10^{-8}) which meant that the interactions between the 273 two polymers were quite strong because complexes are considered to have high-affinity when 274 their K_d value is smaller than 10^{-6} (Qin & Gronenborn, 2014). 275

276 The entropic and enthalpic contributions were strongly influenced by temperature and pH. When temperature increased, the entropy significantly (p-value = 2.5×10^{-5}) decreased 277 $(\text{from } +0.6 \pm 14.2 \text{ kJ.mol}^{-1} \text{ at } 5 \text{ }^{\circ}\text{C} \text{ to } -519.8 \pm 2.0 \text{ kJ.mol}^{-1} \text{ at } 45 \text{ }^{\circ}\text{C}, \text{ at pH } 5.0)$ and the enthalpy 278 significantly (p-value = 3.4×10^{-5}) increased (from $-37.6 \pm 11.6 \text{ kJ.mol}^{-1}$ at 5 °C to -561.6 ± 2.5 279 kJ.mol⁻¹ at 45 °C, at pH 5.0). The same phenomenon was observed when pH increased (entropy 280 decreased significantly from -23.3 ± 2.3 kJ.mol⁻¹ at pH 4.5 to -283.0 ± 11.8 kJ.mol⁻¹ at pH 5.5 281 at 25 °C with a p-value of 0.0001, and enthalpy decreased from -67.7 ± 2.7 kJ.mol⁻¹ at pH 4.5 282 to -322.3 ± 10.8 kJ.mol⁻¹ at pH 5.5, at 25 °C with a p-value of 0.0009). The enthalpy became 283 284 thus more favorable to the interaction when pH and temperature increased, whereas the entropy 285 did not. Enthalpy depended on pH for most systems because it was related to the ionization of 286 the polymers (Feng, Leduc, & Pelton, 2008; Kayitmazer, 2017). Authors have reported that 287 complex coacervation between weak polyelectrolytes was mostly driven by a negative enthalpy 288 due to the electrostatic interactions between two oppositely charged components. However, it 289 was unexpected that the raise in temperature would decrease the entropic contribution to the 290 interaction (Li, Kelkar, & Wagner, 2012; Priftis et al., 2012). This result was unexpected 291 because the opposite is generally observed in the literature (Aberkane et al., 2010; Li et al., 292 2012; Priftis et al., 2012). Indeed, hydrophobic interactions are enhanced by increasing the 293 temperature due to conformational changes of polysaccharide structure and release of binding 294 water and counterions in the bulk favoring entropic contribution (Kelly, Gudo, Mitchell, & 295 Harding, 1994; Schmitt et al., 1998). In the cases of biopolymer-based complexes, the 296 temperature-induced conformational changes play dominant roles (Dickinson et al., 2001; 297 Priftis et al., 2012; Schmitt et al., 1998). It has also been described that CN hydrodynamic 298 diameter should decrease upon temperature and pH (Chen & Tsaih, 1998; Fan et al., 2012). 299 Furthermore, the CN was degassed and incubated at the temperature of experiment for 20

300 minutes before ITC measurements. At 45 °C, the structure of CN was more compact and 301 binding water was already released before titration. Due to the thermodynamic equilibrium of 302 the sample, the corresponding entropic contribution was not measured. At 45 °C or at pH 5.5, 303 fewer charges onto CN would be available for the GA charges, making the whole system less 304 random, disfavoring entropic contribution. The counterions release entropy only played a minor 305 role, which might be explained by the fact that the two polymers were dialyzed. The unfavorable 306 entropic effects could be due to the loss of polymer conformation freedom after complexation 307 (Dickinson, 2008). When all charges were involved in the interactions, the system became less 308 random and more ordered, which could explain why the entropy was more unfavorable for 309 higher temperatures. Moreover, a more compacted structure lead to a better interaction between 310 CN and GA, since the steric hindrance of CN decreased.

311 The stoichiometry (n) slightly changed upon temperature or pH. For example, it went 312 from 3.2 ± 0.3 at pH 4.5 to 2.7 ± 0.1 at pH 5.5, at 45 °C (with a p-value of 0.02) and to 4.0 ± 313 0.1 at 5 °C to 2.7 \pm 0.1 at 45 °C, at pH 5.5, with a p-value of 2.2 x 10⁻⁶). The Zeta potential of 314 CN evolved with temperature contrary to the one of GA. The theoretical values of the Zeta 315 potential of the mixtures suggested that the stoichiometry should decrease a little with the raise 316 from pH 4.5 to 5.5 (Table 1). However, as mentioned previously, pH and temperature had a 317 small influence over the stoichiometry consistently with the ZP values. The higher the pH, the 318 lower the stoichiometry; at 25 °C the stoichiometry got from 4.1 ± 0.8 at pH 4.5 to 3.3 ± 0.2 at 319 pH 5.5 (with a p-value of 0.07, so the values were not statistically different but the tendency 320 was strong). The higher the temperature, the lower the stoichiometry; at pH 5.5, the 321 stoichiometry got from 4.0 \pm 0.1 at 5 °C to 2.7 \pm 0.1 at 45 °C (with a p-value of 2.2 x 10⁻⁶). A 322 raise in temperature also meant that the backbones of the polymers were more flexible and more 323 likely to encounter each other since the solvent should be less viscous (Qiao, Di, Ma, Ma, & 324 Xia, 2010; Roy, Ghosh, & Sarkar, 2010). Even if the tendencies were consistent with the

expectations regarding the Zeta potential values of both polymers (**Table 1**), the values were not the same (at 25 °C the stoichiometry was expected to decrease from 2.7 ± 0.2 at pH 4.5 to 2.2 ± 0.1 at pH 5.5). Furthermore, though the GA Zeta potential did not evolve upon temperature, the CN Zeta potential decreased upon temperature (Filion et al., 2007), so the ratio of charges between the two polymers became smaller.

330 It can also be noted that the thermodynamic parameters and stoichiometry were really close 331 between pH 4.5 at 25 °C and pH 5.5 at 5 °C (Table 2), and between pH 4.5 at 45 °C and pH 332 5.5 at 25 °C (Table 2). This suggested that a raise of pH could be tempered by a decrease in 333 temperature (Table 2 and Figure 2). The optical micrographs of these conditions were shown 334 in Figure 3. Between pH 4.5 at 45 °C and pH 5.5 at 25 °C and between pH 4.5 at 25 °C and pH 335 5.5 at 5 °C, the objects on the micrographs looked almost the same (same number of coacervates 336 and same average diameter of the coacervates for each combinations). Table of analysis of these 337 micrographs are provided in supplementary material.

Even if the enthalpy and entropy varied upon pH and temperature, the Gibbs energy was found to be almost constant whatever the physicochemical conditions (around -40 kJ.mol⁻¹). This could mean that the formation of the complexes were not driven by the same forces and that the complexes formed did probably not have the same shape. The Zeta potential of the mixtures in the different conditions were measured to appreciate how it coincided with the ITC measurements. The macroscopic aspect of the samples, the turbidity of the mixtures and the shape of the complexes observed from optical microscopy were studied to corroborate ITC data.

345 3.3. Turbidimetric and Zeta potential measurements and optical 346 microscopy upon molar ratio of gum Arabic and chitosan complex 347 coacervation

The influence of the GA/CN molar ratio on the coacervate formation was investigated (**Figure 4**). These experiments were performed at pH 5.0 so the pH would be far enough from the pKa of both polymers, in order for them to be charged. For CN and GA mixtures, Zeta potential and turbidity were measured.

352 When the two polymers solutions were mixed together the sample became turbid, which 353 meant new objects were formed (Figure 4). Moreover, after 24 hours, two different phases 354 appeared (data not shown). The upper phase was transparent, the phase below was turbid: it 355 was a liquid/liquid associative phase separation (complex coacervation). It is known that 356 coacervates are not stable and that they coalesce upon time. Knowing this, it is important to 357 characterize the samples in the same conditions, so all measurements were made 5 minutes after mixing the solutions. The turbidity of the mixture increased from 0.283 ± 0.088 cm⁻¹ at the ratio 358 1:1 to 2.744 \pm 0.392 cm⁻¹ at the ratio 4:1. Ratio 4:1 to ratio 10:1 were not statistically different 359 360 from each other ($p_0 > 0.05$). However the turbidity seemed to have a tendency to decrease with 361 the increase of the GA proportion in the mixtures (Figure 4). This decrease can either be related 362 to a change of structure of the objects, or to a dilution of the system. The volumes of GA added 363 excluded the dilution hypothesis. In addition, a change of structure of the complexes would be 364 consistent with the endothermic peaks at the end of ITC titration (Figure 1.A and B).

This result was consistent with published data from other authors and with the ITC stoichiometry (**Table 2** and **Figure 2**): at 25 °C pH 5.0, the stoichiometry was 4.0 ± 0.9 and in the literature, in the same conditions, optimal molar ratios were in a range from 4 to 5 (Butstraen 368 & Salaün, 2014; Espinosa-Andrews et al., 2007). Objects were formed when the molar ratio 369 was sufficient, in other words when there was enough GA to neutralize the charges of CN. 370 When the molar ratio GA/CN was higher than 4:1 the turbidity decreased. This phenomenon 371 could be explained by a reorganization of the coacervates due to an excess of GA in order to 372 obtain thermodynamic equilibrium in the system. These results were corroborated with optical 373 microscopy discussed farther (Figure 5) and with the sequence of endothermic peaks obtained 374 at the end of titration by ITC measurements (Figure 1).

375 The Zeta potential of the objects has also been investigated. For molar ratio below 1:1, 376 CN was in excess so the mixture Zeta potential was close to the one of CN (21.6 ± 0.8 mV). 377 When more gum was added, the Zeta potential got closer to neutrality (around ratio 3:1). 378 Finally, when GA was in excess, the Zeta potential of the mixture tended to the one of GA (-379 10.2 ± 0.2 mV, **Table 1**). Similar results with mixtures GA/CN at different pH were already 380 published by Butstraen et al., 2014 and Espinosa-Andrews et al., 2007 (Butstraen & Salaün, 381 2014; Espinosa-Andrews et al., 2007). The maximum turbidity $(2.744 \pm 0.362 \text{ cm}^{-1})$ was 382 observed when the Zeta potential value was close to zero at a molar ratio of 4:1, which was 383 consistent with the ITC stoichiometry in these given conditions (4.0 ± 0.9) (Coelho et al., 2011). 384 Optical micrographs of the mixtures were collected to study the shape of the objects and to 385 confirm if the loss of turbidity was due to dilution or to a change of shape of the coacervates. 386 In the ITC measurements (Figure 1) when the GA was in excess, there was an exothermic/ 387 endothermic sequence which would support the theory of complexes reorganization.

For molar ratios below 3:1, no object was observed. From ratio 3:1, some coacervates appeared. When more GA was added (from molar ratios 4:1) more coacervates were formed (**Figure 5**), from 88 ± 8 coacervates in the optical field for 3:1 to 747 ± 82 for 4:1. Table of results from image analyses is provided in supplementary material. These molar ratios were 392 consistent with the ITC molar ratio at 25 °C, pH 5.0 (4.0 ± 0.9). For molar ratios above 6:1 (245 393 \pm 59 coacervates in the optical field for 6:1), the coacervates size and number decreased and 394 then disappeared (molar ratio 10:1). These results were consistent with the turbidity behavior 395 of the mixtures and their macroscopic aspects (Figure 4 and Figure 5). For extreme ratios (1:1 396 and 10:1), due to low turbidity, no object was observed by optical microscopy. It was possible 397 that complexes were formed at these ratios but that they were too small to be observed by optical 398 microscopy. A change of the size and shape of the objects, observed when the molar ratio 399 increased, was consistent with the endothermic sequences observed on the ITC measurements 400 (Figure 1). Moreover, a change of the shape of the complexes observed by optical micrographs 401 confirmed the absence of dilution phenomenon.

From the microscopy observations, one can note that the polydispersity of size of the objects was quite high. CN had indeed non-charged polar residues (Coelho et al., 2011) because its deacetylation degree was around 75%, so 25% of its N-acetylglucosamine residues were not charged and GA has large non-charged segments. Indeed, GA contains only 23% of glucuronic acid, which are the GA residues charged when deprotonated (Coelho et al., 2011; Renard et al., 2006). The charges were heterogeneously distributed on polydisperse polymers, which can explain the irregularity of the sizes of the coacervates.

The optimal molar ratio for the formation of coacervate determined by optical microscopy (between to 4:1 and 5:1) was consistent with the stoichiometry determined from ITC measurements $(4.0 \pm 0.9 \text{ for pH 5.0 at } 25 \text{ °C})$ (**Figure 1**) and the optimal ratio obtained by Zeta potential measurements (3.2 ± 0.2) , when the value was close to zero and with the maximum turbidity of the mixture (4.0 ± 0.4) . However, the first complexes were formed for a ratio 3:1, but other phenomenon occurred for higher molar ratio. On the **Figure 5** from molar ratio 4:1 to 5:1 the coacervates were different, which could be explained by a reorganization of the system. 416 The loss in turbidity along with the increase of the ratio could be explained by a reorganization 417 of the complexes to achieve thermodynamic equilibrium. These results were also observed on 418 the optical micrographs and were correlated by the ITC measurements.

These interactions between the polymers were indeed partially driven by the pH-related net charge of the two polymers. The influence of the pH on the interactions between GA and CN had thus been investigated.

422 3.4. Effect of the pH of the solutions on the interactions between gum 423 Arabic and chitosan

424 From ITC results, it seemed that the major interaction that drove complex coacervation was the electrostatic interactions related to the enthalpy (Table 2 and Figure 2). Since the 425 426 charges of CN varied upon pH (Table 1), the influence of pH on the mixtures was investigated. 427 These experiments were conducted at 25 °C. The approximate Zeta potential of the mixtures 428 was measured at pH 4.5, 5.0 and 5.5 for different molar ratios (Figure 6.A). For low GA/CN 429 molar ratio (below 1:1), the approximate Zeta potential was close to the one of CN (21.6 ± 0.8 430 mV). The more GA was added, the lower the Zeta potential of the mixture got until it almost 431 reached the GA Zeta potential (-10.2 \pm 0.2 mV, **Table 1**). At pH 4.5, 5.0 and 5.5, the Zeta 432 potential reached zero for a molar ratio of 3.0:1; 3.3:1 and 2.4:1, respectively (Figure 6A). 433 Turbidity measurements were conducted at low molar ratio (1:1) and at optimal molar ratio for 434 pH 5.0 (4:1) determined by ITC (Figure 6B).

For the molar ratio 1:1, the turbidity was low all along the pH range $(0.089 \pm 0.005 \text{ and} 0.164 \pm 0.007 \text{ cm}^{-1}$ at pH 4.5 and 5.0, respectively) but it was higher at pH 5.5 $(0.293 \pm 0.011 \text{ cm}^{-1})$ (**Figure 6.B**). From the results obtained by optical micrographs and ITC (**Figure 5** and **Table 2**), the molar ratio 4:1 was supposed to be almost optimal at pH 5.0. At this ratio, when

the pH increased, the turbidity decreased from 2.953 ± 0.044 cm⁻¹ at pH 4.5 to 2.554 ± 0.033 cm⁻¹ at pH 5.5 (**Figure 6**). Indeed, the higher the pH, the smaller the difference of charge between GA and CN (**Table 1**) and the lower the stoichiometry, as the tendencies have been seen previously in the ITC results (n = 4.1 ± 0.8 at pH 4.5 and n = 3.3 ± 0.2 at pH 5.5) and with the Zeta potential data (the Zeta potential reached zero for a molar ratio of 3.0:1 at pH 4.5 and 2.4:1 at pH 5.5). There should be one optimal molar ratio for each pH.

From the optical micrographs (**Figure 7**) coacervates were formed for all pH for a ratio of 4:1. At ratio 1:1, no visible coacervate was formed at pH 4.5 and 5.0, whereas some coacervates were formed at pH 5.5. This result was consistent with the Zeta potential and turbidity of the mixtures (**Figure 6**). For a molar ratio of 4:1, though pH had no influence over the size or polydispersity of the coacervates formed, it impacted the number of coacervates (264 \pm 18 coacervates in the optical field for pH 4.5, 747 \pm 82 for pH 5.0 and 353 \pm 17 for pH 5.5). Table of results from image analyses is provided in supplementary material.

At different pH, the complexes between GA and CN had different shapes and were driven by different enthalpy and entropy contributions. According to ITC results (**Figure 1**) at 25 °C the stoichiometry at pH 4.5 would be 4.1 ± 0.8 , at pH 5.0: 4.0 ± 0.9 and at pH 5.5: 3.3 ± 0.2 . Ever for low molar ratios, it was possible to obtain coacervates by decreasing pH. ITC measurement also revealed that the interactions were also different upon temperature. At pH 5.0, the complex coacervation of GA and CN was then investigated at different temperatures (5, 25 and 45 °C).

459 3.5. Effect of the temperature of the solutions on the interactions 460 between gum Arabic and chitosan

At the beginning of titration, the Zeta potential (Figure 8) corresponded to the one of the 461 CN (21.6 ± 0.8 mV), and at the end of the titration, the Zeta of the mixture corresponded to the 462 463 one of GA alone (-10.2 \pm 0.2 mV). Between the beginning and the end of the titration, for all 464 temperatures the Zeta potential decreased. However, it differed according to the temperature. 465 The stoichiometry decreased when temperature increased (Figure 8) as observed by ITC. 466 Indeed the molar ratio for which the approximate Zeta potential was close to 0 mV varied with 467 temperature from 4.2:1 at 5 °C to 3.4:1 at 25 °C and 2.5:1 at 45 °C at pH 5.0 (against 3.8:1 ± 468 0.2, 4.0:1 \pm 0.9 and 2.9:1 \pm 0.2 with the ITC, respectively). These results were strongly 469 consistent with the ones obtained from ITC (Table 2 and Figure 2).

These results were consistent with the previous hypothesis: this could mean that the CN
had different conformation at different temperatures and that some of its charges were not
accessible at high temperatures (the stoichiometry being reached for lower molar ratio at 45 °C
than at 5 °C). At 5 °C, more GA was needed to counter the charges of the CN because more
CN charges were accessible, so the enthalpy was less favorable than at 45 ° (Table 2 and Figure
The aspect of the sample has been investigated by optical microscopy (Figure 9).

At molar ratio 1:1, whatever the temperature, no object was formed. At molar ratio 4:1, coacervates were observed for all temperatures and the complexes formed were strongly different. However, the number and shape of the coacervates varied upon temperature. At 5 °C, the coacervates were less numerous than at 25 °C (**Figure 9**) (63 \pm 9 coacervates in the optical field at 5 °C against 747 \pm 82 at 25 °C). Table of results from image analyses is provided in supplementary material. Temperature seemed to have an impact on the size of the coacervates, as reported previously in this study. At 45 °C for a ratio of 4:1, the coacervates were bigger and less numerous (the average diameter of the coacervates was $7.3 \pm 0.8 \,\mu\text{m}$ at 45 °C against 3.6 ± 0.5 at 25 °C and the number of coacervates was 173 ± 36 at 45 °C), which could be explained by a coalescence phenomenon of the complexes at higher temperature. Even though the coacervates were bigger, no settling was observed 5 minutes after mixing.

487 3.6. Possible mechanism of the interaction between gum Arabic and 488 chitosan

From previous experiments, it was observed that pH, temperature and molar ratio strongly influenced the coacervation phenomenon, in terms of thermodynamic pathway and structural aspects of the objects formed. The obtained results allowed us to propose a mechanism involved in the formation of GA/CN complexes (**Figure 10**).

The complex coacervation between GA and CN were investigated. When mixed in solution, those two oppositely charged polysaccharides formed a turbid dispersion which led to assume they were forming complexes (**Figure 4**). The optical micrographs of the mixtures in different conditions of pH and temperature showed that these parameters had a significant influence over the complexes formed (**Figure 10**). The different thermodynamic parameters obtained for each condition confirmed this influence (**Table 2** and **Figure 2**).

In order to study the influence of the molar ratio, the interactions between GA and CN were investigated at a given pH and a given temperature. At a ratio of 1:1, no complexe was visible (pH 5.0, 25 °C, **Figure 10.A**). However, it was possible that objects were formed (GA charges would interact with CN charges), but that they were too small to be seen by optical microscopy. When more GA was added to the CN, more charges of the polymers interacted. The stoichiometry value determined by ITC was confirmed from optical microscopy (ratio 4:1), turbidity (maximum turbidity between ratios 3:1 to 4:1) and Zeta potential (close to 0 between 3:1 and 4:1). Upon molar ratio, visible complexes were indeed formed (ratio 3:1) and all GA charges interacted with all CN charges, obtaining neutral visible coacervates. At a ratio 6:1, when GA was in excess, the complexes got smaller. In order to reach an equilibrium in the system, the GA could desorb and the coacervates could change. This hypothesis is consistent with the small endothermic event at the end of titration (ITC results, **Figure 1**). This could be explained by this reorganization within the system.

512 To study the influence of the pH, the interactions between GA and CN were investigated 513 at a given temperature and a given molar ratio (25 °C, ratio 1:1, Figure 10.B). The complexes 514 were different upon pH. At pH 4.5 and 5.0, no complexe was observed. At pH 5.5, visible 515 coacervates were formed. Even at a small molar ratio, it was possible to have a coacervation 516 phenomenon by tempering with the pH, since pH affected the Zeta potential of CN (Table 1), 517 so less GA would be needed to achieve stoichiometry. The optimal molar ratio was smaller at 518 higher pH (2.2:1 \pm 0.1 at pH 5.5 against 2.7:1 \pm 0.2 at pH 4.5). Since when the pH raised, the 519 Zeta potential of CN decreased, there were fewer free charges available for the interaction in 520 the system which might explain that the entropy was less favorable when the pH increased (the 521 system was more ordered).

To study the influence of the temperature, the interactions between GA and CN were investigated at a given pH and a given molar ratio (pH 5.0, ratio 4:1, **Figure 10.C**). The complexes between GA and CN changed upon temperature in the same way that they did upon pH. When GA was in excess (more GA than was necessary to achieve stoichiometry), at 25 °C, more coacervates were formed. At 45 °C, the coacervates were bigger, suggesting a coalescence of the coacervate because of enhanced thermal motion at this temperature. At a given pH, there was an optimal molar ratio for each temperature (**Figure 10.C**). This was inherent to the shape 529 of the polymers at different temperature, especially the one of CN. Indeed, CN was compacted 530 at 45 °C, so less charges were available for the interaction, needing less GA to achieve 531 stoichiometry. This was consistent with the stoichiometry determined by ITC. The fewer GA 532 involved in the interaction, the smaller the coacervates.

533 For each pH-temperature combination, there was an optimal molar ratio for coacervation. 534 For example, at a pH 5.0, at 5 °C the optimal molar ratio was 4:1, and at 25 and 45 °C the 535 stoichiometry was around 3:1 and 2:1, respectively (**Figure 10**). The size and shape of the 536 coacervates changed upon pH, temperature and molar ratio.

537 **4.** Conclusions

538 The interactions of gum Arabic (GA) and chitosan (CN) in solution have been 539 investigated upon pH (4.5, 5.0 and 5.5) and temperature (5, 25 and 45 °C). The stoichiometry 540 and the thermodynamic parameters of the interaction in these conditions were determined using 541 ITC. The approximate Zeta potential and the turbidity were confirmed to be strong methods to approximate the stoichiometry of the interaction. For each pH-temperature combination, there 542 543 was a given optimal molar ratio. The interaction was always spontaneous (ΔG negative) and it 544 was always enthalpy-driven (negative enthalpy). Unlike what can be found in literature, a raise 545 in temperature also favored electrostatic interactions between GA and CN, which was related 546 to the conformation and charges of the polymers. A raise in temperature lead to a compaction 547 of CN and to a diminution of its steric hindrance and to the accessibility of its charges, forming 548 coacervates for lower molar ratios. The same phenomenon happened upon a raise of pH. High 549 temperatures favored coalescence leading to a more ordered system, disfavoring entropy 550 (negative entropy parameter). It was also shown that a raise of pH could be tempered by a 551 decrease in temperature in order to obtain the same objects, using a close thermodynamic

552 pathway. Even for low molar ratios, by choosing a fitted pH/temperature combination, it was 553 possible to form coacervates. Based on these results, it should be possible to control the 554 formation of complexes by controlling the pH-temperature combination.

555 In the different conditions studied, different shaped-complexes were formed. The way 556 they were formed and the shape of the objects might strongly influence their capacity to 557 encapsulate and to deliver a molecule of interest. This study showed that by knowing the 558 charges of polymers upon different parameters, it could be possible to predict the effect of these 559 parameters on the coacervation of these polymers. It would also be interesting to find the better 560 pH/temperature combination to limit coalescence. Moreover, it would be interesting to study 561 the influence of ionic strength on the coacervates formation, due to the presence of counterions 562 masking the charges. Now that the mechanism and driving forces of the interactions are better 563 understood, it should be used to investigate the relation between the shape of the complexes 564 and their ability to encapsulate a molecule and to study the impact of the molecule on the 565 coacervate added during the coacervates formation. Hopefully the different forms of the 566 complexes could lead to encapsulation in different medium and to deliver the molecule to a 567 chosen target. Other shapes of complexes could be obtained by taking other polymers or by 568 modifying GA or CN for example.

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Figure captions

Figure 1. (A) Corrected heat rate upon time of mixtures of gum Arabic and chitosan at pH 5.0 at 5, 25 and 45 °C (A) and at 45 °C at pH 4.5, 5.0 and 5.5, (B) Enthalpy and fit upon GA/CN molar ratio of mixtures of gum Arabic and chitosan at pH 5.0 at 5, 25 and 45 °C, (C) and at 45 °C at pH 4.5, 5.0 and 5.5 (D)

Figure 2. Influence of pH and temperature on (A) the optimal molar ratio (n), (B) the enthalpic (Δ H) and (C) and the entropic (T. Δ S) contributions of gum Arabic and chitosan interactions.

Figure 3. Optical micrographs of gum Arabic and chitosan mixtures (A) at pH 4.5 at 25 °C and pH 5.5 at 5 °C and (B) at pH 4.5 at 45 °C and pH 5.5 at 25 °C at 5 °C, 5 min after mixing for a GA/CN molar ratio of 4:1

Figure 4. Turbidity (cm⁻¹) and approximate Zeta potential (mV), of gum Arabic and chitosan mixtures upon GA/CN molar ratio at pH 5.0 and 25 °C, 5 min after mixing

Figure 5. Optical micrographs of gum Arabic and chitosan mixtures upon different GA/CN molar ratios 5 min after mixing at 25 °C, pH 5.0

Figure 6. (A) Approximate Zeta potential (mV) of the gum Arabic and chitosan mixtures upon GA/CN molar ratios at different pH, at 25 °C and (B) turbidity (cm⁻¹) of gum Arabic and chitosan mixtures for GA/CN molar ratios of 1:1 and 4:1 at different pH, 5 min after mixing

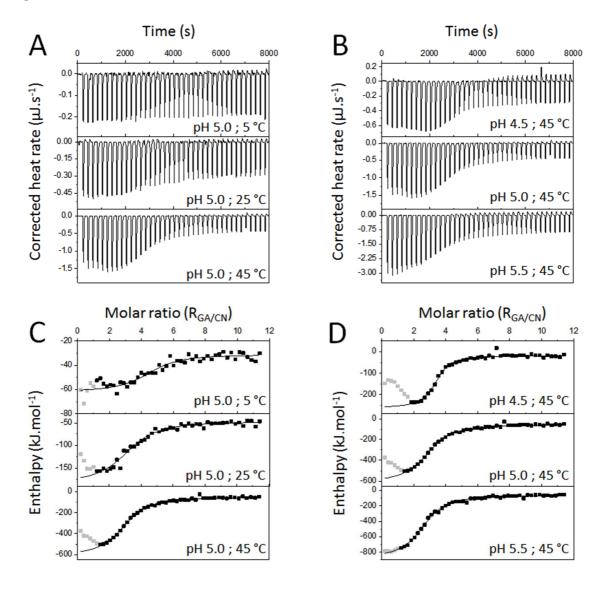
Figure 7. Optical micrographs of gum Arabic and chitosan mixtures upon pH for GA/CN molar ratios 4:1 and 1:1 at 25 °C

Figure 8. Approximate Zeta potential (mV) of the gum Arabic and chitosan mixtures upon molar ratio at different temperatures, at pH 5.0

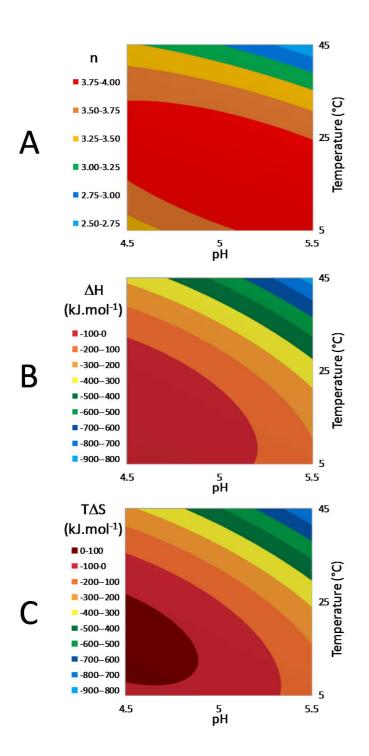
Figure 9. Optical micrographs of gum Arabic and chitosan mixtures upon different temperatures for GA/CN molar ratios 4:1 and 1:1 at pH 5.0

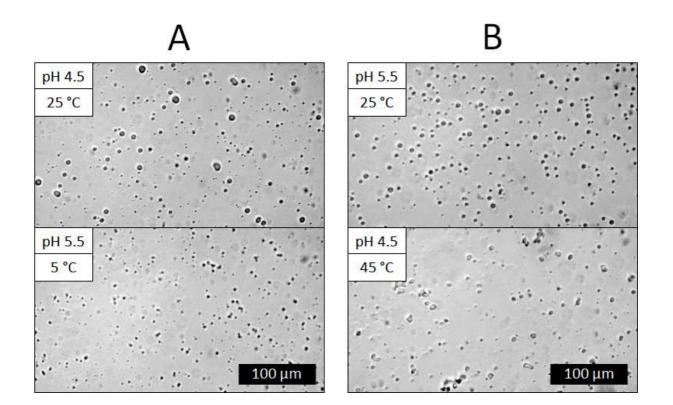
Figure 10. Optical micrographs and schematic representation of the influence of (A) the molar ratio at pH 5.0, 25 °C, (B) the pH at 25 °C, GA/CN molar ratio 1:1 and (C) the temperature at pH 5.0, GA/CN molar ratio 4:1 on the coacervation of gum Arabic and chitosan

Figure 1









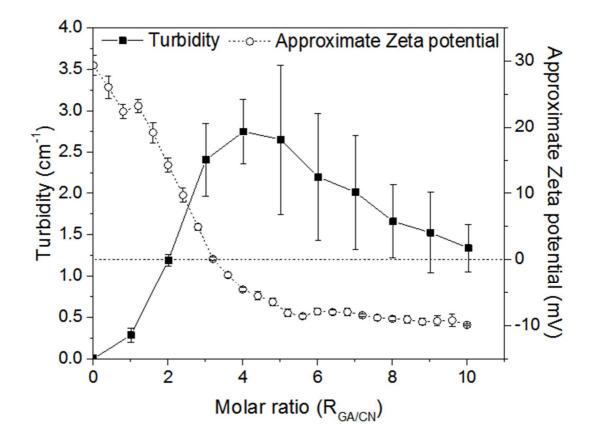


Figure 5

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Figure 6

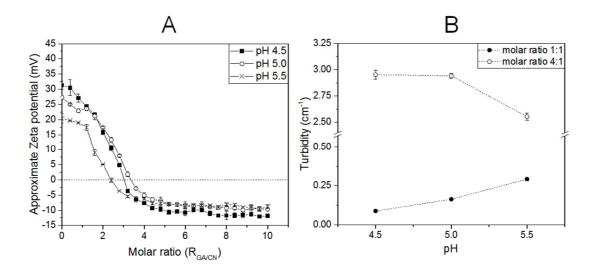


Figure 7

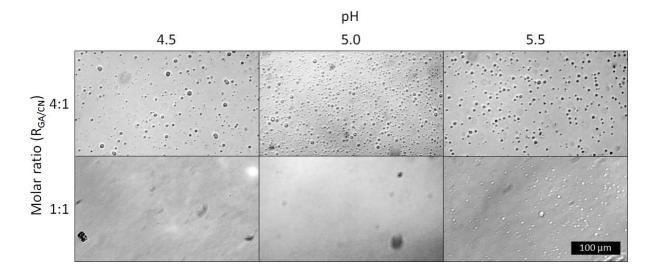
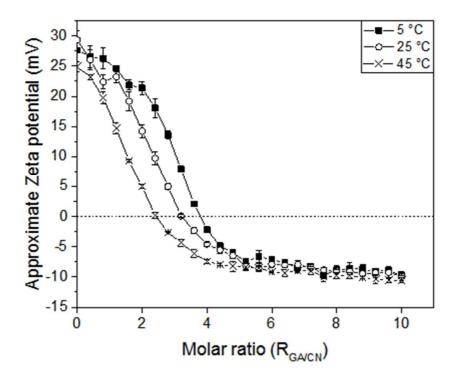
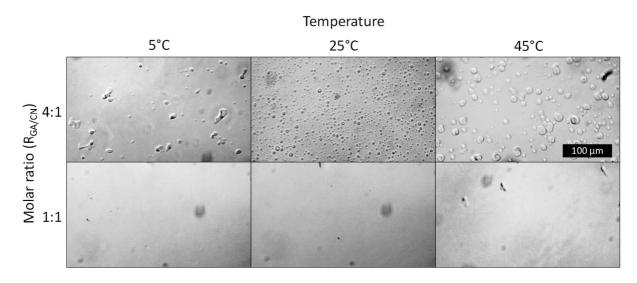


Figure 8







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Figure 10
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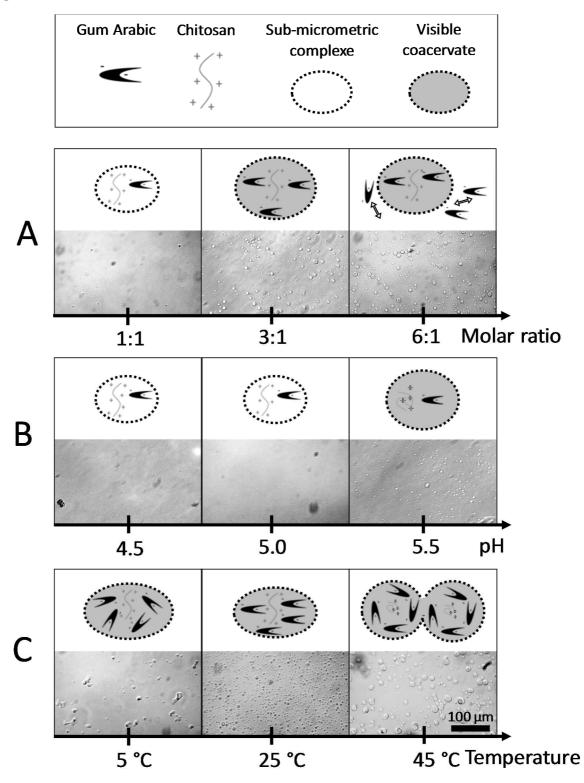


Table captions

Table 1. Approximate Zeta potential of chitosan (0.02% w/v) and gum Arabic (1.00% w/v) solutions in acetic acid 1.00% v/v upon pH and temperature and comparative Zeta potential ratios ($|ZP_{CN}/ZP_{GA}|$). "a, b, c, d, e and f" mean that the statistical analysis showed no significant differences between the results

Table 2. Thermodynamic parameters (stoichiometry (n), enthalpic contribution (Δ H), entropic contribution (T Δ S), Gibbs free energy (Δ G) and dissociation constant (Kd)) of binding between gum Arabic and chitosan upon pH and temperature

	рН	Approximate Zeta Potential (mV)		
Temperature (°C)		Chitosan 0.02% w/v in acetic acid	Gum Arabic 1.00% w/v in acetic acid	- ZP _{CN} /ZP _{GA}
	4.5	37.2 ± 3.1^{a}	$-9.9 \pm 0.4^{\rm f}$	3.1 ± 1.5
5	5	22.9 ± 0.7^{b}	$-9.8 \pm 1.0^{\rm f}$	2.3 ± 0.2
	5.5	24.5 ± 1.9^{b}	$-9.4 \pm 0.2^{\rm f}$	1.6 ± 1.1
	4.5	$28.0 \pm 0.9^{\circ}$	$-10.5 \pm 0.8^{\text{f}}$	2.7 ± 0.2
25	5	21.6 ± 0.8^{bd}	$-10.2 \pm 0.2^{\text{f}}$	2.1 ± 0.1
	5.5	20.3 ± 1.0^{d}	$-9.1 \pm 0.3^{\rm f}$	2.2 ± 0.1
	4.5	17.8 ± 0.8^{e}	$-10.3 \pm 0.2^{\text{f}}$	2.0 ± 0.5
45	5	23.0 ± 0.4^{b}	$-9.8 \pm 1.2^{\text{f}}$	2.2 ± 0.1
	5.5	15.6 ± 1.5^{e}	-9.1 ± 0.3^{f}	1.8 ± 0.4

Table 1

Table	2
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T (°C)	pН	n	$\Delta H (kJ.mol^{-1})$	$T\Delta S (kJ.mol^{-1})$	$\Delta G (kJ.mol^{-1})$	K _d (10 ⁻⁸)
	4.5	3.0 ± 0.5	-59.6 ± 14.2	-21.3 ± 14.0	-38.3 ± 0.2	6.6 ± 0.7
5	5.0	3.8 ± 0.2	-37.6 ± 11.6	$+0.6 \pm 14.2$	-38.2 ± 2.7	13.3 ± 1.8
	5.5	4.0 ± 0.1	-217.1 ± 18.8	-183.3 ± 19.4	-33.8 ± 0.6	26.8 ± 16.9
	4.5	4.1 ± 0.8	-67.7 ± 2.7	-23.3 ± 2.3	-44.3 ± 0.5	1.7 ± 0.3
25	5.0	4.0 ± 0.9	-135.2 ± 0.2	-95.4 ± 2.3	-39.7 ± 2.0	12.9 ± 9.5
	5.5	3.3 ± 0.2	-322.3 ± 10.8	-283.0 ± 11.8	-39.3 ± 0.9	13.5 ± 5.0
	4.5	3.2 ± 0.3	-293.9 ± 70.6	-249.0 ± 70.7	-44.9 ± 0.1	4.4 ± 0.1
45	5.0	2.9 ± 0.2	-561.6 ± 2.5	-519.8 ± 2.0	-41.8 ± 0.5	16.0 ± 2.6
	5.5	2.7 ± 0.1	-854.1 ± 45.7	-812.5 ± 46.0	-41.5 ± 0.3	15.2 ± 1.6

