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Manganese Phosphinocarbodithioate for RAFT Polymerization with Sunlight-Induced Chain End Post-Treatment

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A new manganese RAFT agent of formula $\text{Cp}(\text{CO})_2\text{MnP}(\text{Ph})_2\text{C}(\text{=S})\text{SCH}(\text{CH}_3)\text{Ph}$ was synthesized in a good overall yield by a three-step reaction from cymantrene and diphenylphosphine as main starting materials. This complex was proved to be efficient for the control of RAFT polymerisation of St, *n*-BA and DMAA. The reaction course can be conveniently monitored by ³¹P NMR spectroscopy. The controlled character of these polymerisations and the integrity of the polymer chain ends were exemplified by the synthesis of diblock copolymers of St and *n*-BA. In the case of long polymerisation times (*i.e.* PSt), photo-induced polymer chain coupling reactions were detected. Importantly, removal of the Mn-RAFT- ω -chain end by visible light irradiation led to the formation of a monomodal SH-terminated PSt. These phenomena were evidenced by IR spectroscopy, SEC with RI and UV detection modes and by ESI mass spectrometry.

Introduction

After two decades of active research in reversible-deactivation radical polymerisations (RDRP), reversible addition-fragmentation chain transfer (RAFT) polymerisation¹ is now established as a very robust and versatile process for the preparation of precisely controlled polymers in terms of molar mass, dispersity, end-functionality and architecture. The RAFT process involves reversible chain transfer agents (CTA) of general formula $\text{Z}(\text{C}=\text{S})\text{SR}$ that control the radical polymerisation of a large spectrum of vinyl monomers. The key role of the R and Z groups in the setting of a fast and efficient addition-fragmentation equilibrium during polymerisation is now well understood and largely documented.^{2–4} In particular, after extensive studies of the structure-reactivity relationship on the main classes of RAFT agents (namely dithioesters,⁵ trithiocarbonates,² dithiocarbamates^{6,7} and xanthates^{2,8,9}), it can be concluded that combinations of more activated monomers (MAMs) and less activated monomers (LAMs) in block copolymers are scarce and the reported strategies lack simplicity and versatility. There are few isolated exceptions like *N*-methyl-*N*-(4-pyridinyl)^{10,11} or *N*-aryl-*N*-(4-pyridinyl)¹² dithiocarbamate switchable RAFT agents, the reactivity of which is changed by reversible (de)protonation by a strong acid (base) to control successively MAM and LAM polymerisations.

Another strategy consists in the selection of a RAFT agent of intermediate reactivity. Recently, the CSIRO group designed dithiocarbamate RAFT agents comprising 3,5-dimethylpyrazole Z groups which allowed the synthesis of low \bar{D} PDMA-*b*-PVAc copolymers without a need to switch the CTA reactivity,¹³ but led to poor control for MMA. The introduction of a chlorine or a bromine atom at the 4-position on the pyrazole ring¹⁴ slightly improved the control of MMA polymerisation, but significantly retarded the polymerisation of vinyl acetate (VAc) with limited conversions. More conventional RAFT agents of intermediate reactivity, *e.g.* *O*-ethyl xanthates¹⁵ or *N,N*-diphenyl dithiocarbamate¹⁶ allow a moderate control for some MAMs (control of number-average molar mass M_n and relatively high dispersity \bar{D} for styrene (St),¹⁶ acrylates¹⁷ and acrylamides)¹⁸ and much better control for LAMs. Therefore, the identification of original classes of RAFT agents, likely to cover a broad spectrum of monomer reactivity, remains topical and highly challenging. Recently, we identified a new class of triarylstannanecarbodithioate RAFT agents with a tin atom connected to the C=S bond.^{19,20} The bulky and strongly electropositive tin atom confers high reactivity on Sn-RAFT agents in St and *n*-butyl acrylate (*n*-BA) polymerisations, but at the same time they inhibit the polymerisation of LAMs.

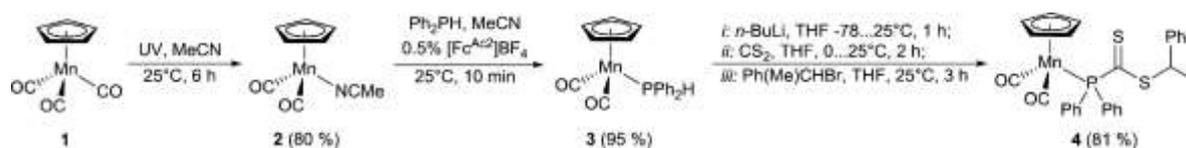
The presence of phosphorus in the Z group of RAFT agents has attracted little attention. Some of us⁹ reported that phosphonate associated with a fluorinated group in the alkoxy part of a xanthate disfavours the conjugation of the oxygen atom and enhances the reactivity of the carbon-sulfur double bond. Another class of RAFT agents bears a phosphorus atom at the α -position of the thiocarbonylthio group. First detailed studies concerned phosphoryl and (thiophosphoryl)-dithioformates^{21,22} of general formula $\text{RS}-(\text{C}=\text{S})-\text{P}(\text{X})(\text{OR}')_2$ (X = O, S, respectively). However their behaviour in the

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Scheme 1. Synthesis of Mn-RAFT agent 4.

polymerisation of St, leading to uncontrolled M_n values with \bar{D} greater than 2, was not conclusive and suggested the contribution of side reactions. Later, we reported the synthesis and RAFT polymerisation behaviour of phosphinoyl- and thiophosphinoylcarbodithioates $RS-(C=S)-P(X)(R')_2$ ($X = O, S$, respectively).²³ In contrast with dithioformate counterparts, the polymerisation proceeded in a controlled fashion for St and *n*-BA, but again not for LAMs. We have also shown that organometallic derivatives of diphenylphosphinocarbodithioates $(CO)_5M(Ph)_2P-(C=S)-SR$ ($M = Cr, Mo, W$) behave as efficient mediators for the RAFT polymerisation of St and *n*-BA.²⁴

The presence of a terminal labile $-(C=S)Z$ group, which is likely to degrade over time and generate small sulfur-containing compounds, is the Achilles heel of the RAFT process from the standpoint of its industrial viability.²⁵ Hence, the identification of simple, inexpensive and quantitative methods for removal of the Z-group of RAFT polymers²⁶ remains a highly important topic.

There is currently a growing interest in light-mediated RAFT processes^{27–30} and chain-end transformation.³¹ One manganese complex, $Mn_2(CO)_{10}$, has been reported as photoinitiator for RAFT polymerization,³² and we propose here a manganese phosphinocarbodithioate derivative **4** (Scheme 1), namely Mn-RAFT, that is capable of mediating RAFT polymerisation under thermal initiation before fast and quantitative cleavage of the terminal RAFT group induced by visible light, to yield thiol-terminated polymers.

Results and Discussion

Compound **4** was selected as a potential manganese-containing RAFT agent because of the availability and the stability of manganese(I) cyclopentadienyldicarbonylphosphine complexes under ambient conditions. Inspired by the efficient synthesis of chromium and molybdenum containing RAFT agents,²⁴ we imagined that **4** could be obtained by a deprotonation / alkylation sequence from **3** (see Scheme 1). Compound **3** has already been synthesized in 56% overall yield by the reaction of $Cp(CO)_2Mn(THF)$, which is typically photochemically generated at low temperature, with potassium phosphide $Ph_2PK(dioxane)_2$ followed by protonation with acetic acid.³³ Since this procedure required a large amount of THF, long photolysis time at low temperature, and handling of extremely air and moisture sensitive phosphide and manganese complexes, we decided to search for a more convenient preparation of **3** from industrially produced cymantrene **1** and diphenylphosphine (Scheme 1). First, a well-known direct photochemical substitution of one carbonyl ligand in cymantrene with phosphine was attempted.^{34–38} However,

under the conditions previously optimized for PPh_3 ,³⁸ the reaction selectivity was quite low and a tedious chromatographic purification was necessary to remove starting cymantrene and double substitution product $Cp(CO)Mn(PPh_2H)_2$ to provide the desired complex **3** only in ca. 50% yield.

Inspired by the work of Kochi on the oxidatively induced acetonitrile substitution in $Cp'(CO)_2Mn(NCMe)$ with various donor ligands,^{39,40} we decided to use a similar approach for the preparation of **3**. We have developed first an efficient preparation of $Cp(CO)_2Mn(NCMe)$ by simple UV irradiation of acetonitrile solution of cymantrene at room temperature, allowing to obtain the target product in 80% yield on the scale of ten grams after a simple crystallization. Though $Cp(CO)_2Mn(NCMe)$ is rather air-sensitive in solution, it can be easily handled in air in the solid state and stored under inert atmosphere for months without any decomposition. Gratifyingly, the addition of a catalytic amount of 1,1'-diacetylferrocenium tetrafluoroborate as oxidant to a solution of $Cp(CO)_2Mn(NCMe)$ and PPh_2H in acetonitrile leads to the almost instantaneous formation of complex **3**, isolated in 95% yield. Deprotonation of **3** by *n*-butyllithium, followed by the addition of CS_2 and then alkylation by 1-bromoethylbenzene yields the desired Mn-RAFT agent **4** as a dark red oil in 81% yield (Scheme 1). In order to evaluate the reactivity of the Mn-RAFT agent, model polymerisations of St, *n*-BA and *N,N*-dimethylacrylamide (DMAAm) were performed at 60°C directly in NMR tubes with AIBN as thermal initiator using a $[Monomer]_0/[Mn-RAFT]_0$ ratio at about 200 and C_6D_6 as a solvent (Scheme 2, Table 1, entries 1–18). For each monomer, six parallel experiments were performed with variation of the polymerisation time. The initial reagent ratios (Table S1) were adjusted to obtain a theoretical number-average molar mass ($M_{n,th}$) at complete monomer conversion of around 20 kg mol^{-1} . Monomer conversions were determined by 1H NMR spectroscopy based on the comparison of integral intensities of the vinylic protons of the monomers and those of 1,4-dioxane used as an internal standard (Fig. S7–S10). At the same time, $^{31}P\{^1H\}$ NMR spectra were registered in the presence of triphenylphosphine sulphide Ph_3PS as a chemical shift reference

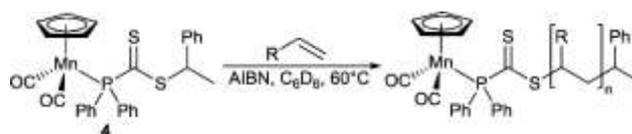
Scheme 2. Mn-RAFT mediated polymerisations. R = Ph, CO_2Bu , $CONMe_2$.

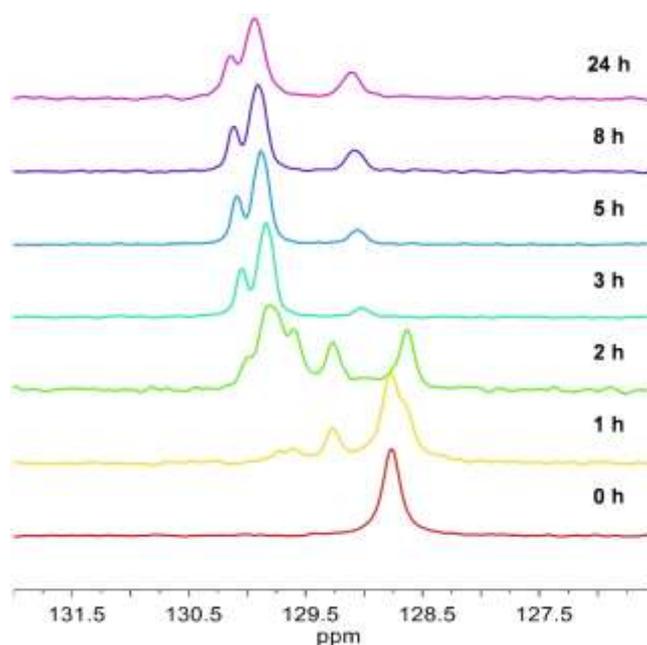
Table 1. Results of Mn-RAFT mediated polymerisations.

Entry	M	t, h	conv. ^a	$M_{n,th}^b$	M_n^c	\mathcal{D}^d
1	St	4	4%	1 150	ND ^e	ND ^e
2	St	14	13%	3 100	2 560	1.24
3	St	24	21%	4 650	4 600	1.30
4	St	48	35%	7 350	7 400	1.37
5	St	72	51%	10 450	8 700	1.37
6	St	120	72%	14 550	11 000	1.38
7	<i>n</i> -BA	1	0%	550	ND ^e	ND ^e
8	<i>n</i> -BA	2	1%	750	ND ^e	ND ^e
9	<i>n</i> -BA	3	35%	7 350	6 450	1.34
10	<i>n</i> -BA	5	53%	10 850	9 600	1.27
11	<i>n</i> -BA	8	73%	14 700	13 050	1.26
12	<i>n</i> -BA	24	90%	18 000	16 400	1.26
13	DMAAm	0.5	0%	550	ND ^e	ND ^e
14	DMAAm	0.75	1%	750	ND ^e	ND ^e
15	DMAAm	1	15%	3 450	2 550	1.30
16	DMAAm	1.5	38%	7 950	6 950	1.30
17	DMAAm	3	65%	13 200	12 750	1.26
18	DMAAm	6	85%	17 100	18 450	1.28
19	St ^f	15	9%	2 250	2 050	1.10
20	<i>n</i> -BA ^g	1	5%	3 150	3 200	1.10
21	<i>n</i> -BA ^g	2	12%	4 750	4 800	1.16
22	<i>n</i> -BA ^g	5	35%	10 050	9 750	1.14
23	<i>n</i> -BA ^g	10	63%	16 500	16 100	1.12
24	<i>n</i> -BA ^g	24	90%	22 700	22 250	1.17

^a Monomer conversion, determined by ¹H NMR. ^b $M_{n,th} = M_w(\text{Mn-RAFT}) + ([M]_0/[Mn-RAFT]_0) \times (\text{conv.}) \times M_w(M)$. Complete consumption of the CTA and a negligible contribution of the initiator-derived chains are assumed. ^c Determined by SEC. ^d $\mathcal{D} = M_w/M_n$. ^e Not determined. ^f Preparation of macro RAFT agent PSt-Mn-RAFT. ^g PSt-Mn-RAFT chain extension with *n*-BA.

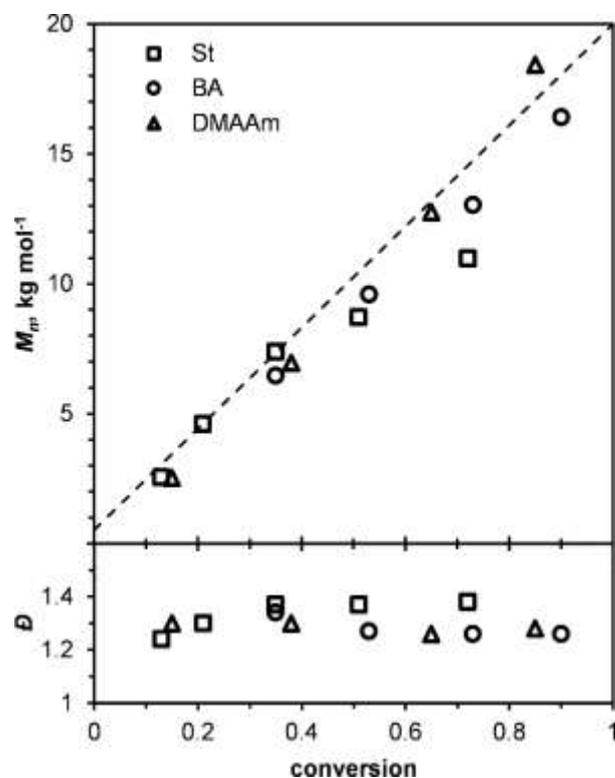
that allowed qualitative evaluation of the RAFT agent transformation over the course of the polymerisation (Fig. S10–S15, S17 and S18). Conversion-time data, number-average molar masses and dispersities of the obtained polymers are summarized in Table 1.

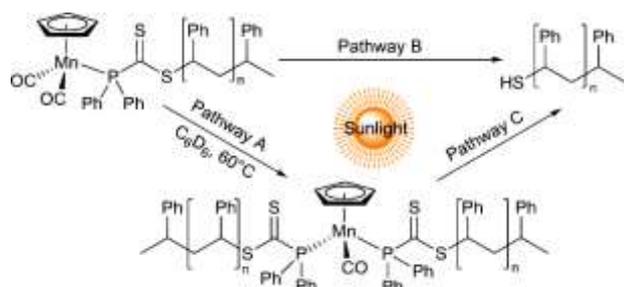
The ³¹P NMR results are well correlated to previously reported data for other organophosphorus RAFT agents.^{23,24} Polymerisation of *n*-BA leads to the gradual disappearance of the singlet signal of the initial Mn-RAFT at 128.9 ppm in the ³¹P NMR spectrum with formation of a characteristic set of downfield signals in 129.0–130.5 ppm range, corresponding to the phosphorus atom at the ω-chain ends of P(*n*-BA) (Fig. 1, S11 and S14). The Mn-RAFT signal totally disappears after 3 h of polymerisation (35% conversion), which indicates a high chain transfer constant to Mn-RAFT. One can also remark the appearance of a right-hand side shoulder on the Mn-RAFT signal after 1 h, which initially increased and then totally disappeared after 3 h. This signal may be associated with the formation of the Mn-RAFT/*n*-BA monoadduct during the RAFT pre-equilibrium. For PDMAAm, the transfer is even faster and ³¹P NMR indicated complete RAFT agent consumption in less than 1 h of polymerisation, corresponding to 15% monomer conversion (Fig. S12 and S15). In the case of less reactive St (72% of conversion after 120 h, Fig. S7) Mn-RAFT is mostly consumed after 4 h of polymerisation (i.e. before 4% St conversion), leading in this case to new upfield signals corresponding to PSt-Mn-RAFT (Fig. S10 and S13). It is important to note that in all

Fig. 1. ³¹P (¹H) NMR evolution for *n*-BA polymerisation.

these cases no additional signals were detected on the entire ³¹P spectra, which is consistent with the fact that all the phosphorus atoms are part of the Mn-RAFT end-group even after a long reaction time.

Polymerisation of St exhibits the features of controlled chain growth with a linear increase of M_n with conversion and, initially, a good correlation between theoretically predicted

Fig. 2. Evolution of M_n and \mathcal{D} during Mn-RAFT polymerisations of St, *n*-BA and DMAAm.



Scheme 3. Proposed mechanism for visible light degradation of Mn-RAFT terminated polymers. All pathways generate manganese and phosphorus side products.

values and the experimentally observed M_n from the beginning of the reaction (Table 1, entries 1–6 and Fig. 2), similarly to what was observed for other metallo-phosphinocarbodithioates.²⁴ A slight downward deviation was noticed in the M_n evolution profile at higher monomer conversion. Low dispersities were obtained early in the polymerisation (Table 1, entry 2, conv. = 13%, $\mathcal{D} = 1.24$), but the values tended to increase with conversion. This could be due to the contribution of AIBN-derived chains that are usually significant during RAFT polymerisation of St, as a result of the radical flux needed to take the reaction to high conversion. Here, the phenomenon was further illustrated by the appearance of a high molecular weight shoulder in SEC chromatograms (Fig. 3a) that is particularly pronounced. The peak molecular weight of this additional polymer population is approximately twice that of the main polymer distribution and its intensity is much higher than expected from classic radical termination. At the same time, this shoulder is visible with UV detection at 290 nm (Fig. S23), indicating the integrity of the thiocarbonylthio ω -chain end, which was additionally confirmed by IR and ³¹P NMR spectroscopy (*vide infra*). These observations may be explained by the photosensitivity of the Mn-RAFT chain end under visible light, which is well-documented for such manganese(I) phosphine complexes.^{41–43} Because of the long reaction times needed for St polymerisation, the polymer chain ends probably start to degrade over time, allowing chain coupling through the metal centre (Scheme 3, pathway A). To a lesser extent, we already observed a similar gradual loss of control with Mo-carbonyl complexes in St polymerization for long reaction times.²⁴ This is consistent with the fact that Mn and Mo-carbonyl complexes are known to exhibit similar labilities, contrary to more stable Cr and W counterparts.⁴⁴

As expected, the *n*-BA polymerisation (Table 1, entries 7–12) required shorter reaction times than the St polymerization, because of the greater intrinsic reactivity of the acrylate monomers. This polymerisation also showed a linear increase of M_n with monomer conversion, matching the values predetermined by the monomer to agent ratio (Fig. 2). There is only a slight induction period (1% of conversion after 2h of reaction, Table 1, entry 8), probably due to the stability of the formed monoadduct intermediates, which have also been

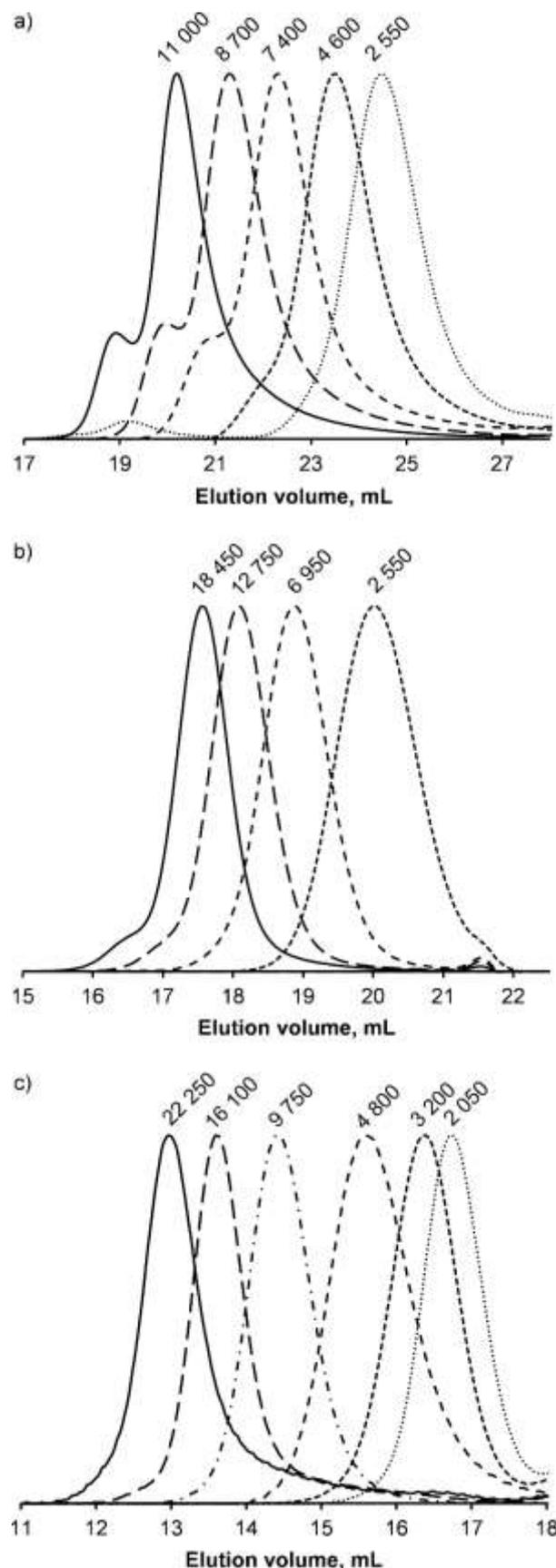


Fig. 3. Overlay of SEC chromatograms for Mn-RAFT polymerisation of (a) styrene, (b) DMAAm, (c) PST-b-P(*n*-BA).

identified by ^{31}P NMR spectroscopy (Fig. S14). The low \mathcal{D} of the obtained polymers (less than 1.3, Table 1, entries 7-12 and Fig. 2) also demonstrate the efficiency of the Mn-RAFT agent for *n*-BA polymerisation. These characteristics of a controlled RAFT polymerisation are illustrated by the monomodal character of the SEC chromatograms of the P(*n*-BA) samples (Fig. S19).

The RAFT polymerisation of *N,N*-dimethylacrylamide (DMAAm) in the presence of Mn-RAFT was characterized by rapid monomer consumption (Table 1, entries 13-18) (65% of DMAAm conversion after 3h and 85% 3 h later). Similarly to *n*-BA, a short induction period was observed with only 1% of conversion after 45 min of reaction (Table 1, entry 14), which could also be correlated with the formation of low molar mass adducts (observed by ^{31}P NMR). The main peak that appears upfield at the beginning of the polymerisation was attributed to the monoadduct and to oligomers (Fig. S15). The M_n evolution with conversion is linear and perfectly correlated with the theoretical values (Fig. 2), which indicates nearly quantitative consumption of the Mn-RAFT agent. \mathcal{D} values are in the 1.28-1.30 range (Table 1, entries and 12-18 and Fig. 2), similar to those observed for P(*n*-BA). The overlay of SEC chromatograms (Fig. 3b) indicates a good control of the polymerisation with monomodal molar mass distributions over the course of the polymerisation, although a small shoulder in the high molar mass area is visible at higher monomer conversion. Although much less pronounced than for St, this shoulder may be partly due to a fraction of dead chains generated from AIBN initiation. Also, other modes of coupling induced by visible light processes, as mentioned previously, cannot be ruled out.

To further demonstrate the controlled character of these polymerisations and the integrity of the polymer chain ends, we studied the block copolymerisation of St and *n*-BA (Table 1, entries 19-24). As was noticed during the homopolymerisations, the chain ends (especially with PSt) may be sensitive to visible light. Hence, the sequential polymerisations of St and *n*-BA were run in complete darkness. First, a low molar mass macro-RAFT agent was generated by polymerising St in toluene at 60°C (PSt-4, $M_n = 2050 \text{ g mol}^{-1}$, $\mathcal{D} = 1.10$, Table 1, entry 19). After purification, the resulting macro-RAFT agent provided efficient control for the AIBN-initiated polymerisation of *n*-BA (Table 1, entries 20-24). Indeed, the P(*n*-BA) block grows with a linear increase of M_n in agreement with the theoretical values (Fig. S20). There is no noticeable induction period in this case, even though the polymerisation is somewhat slower. After 2 h, 12% conversion is reached compared to only 1% for *n*-BA homopolymerisation (Table 1, entries 21 and 8 respectively). In addition, dispersities are very low ($\mathcal{D} = 1.17$, conv. = 90%) with only a slight increase at high monomer conversion due to the contribution of dead chains from the initiator. Finally, the overlay of the SEC chromatograms presented in Fig. 3c revealed monomodal polymer distributions and clear shifts towards lower retention times with *n*-BA conversion. Additionally, in contrast to SEC traces of P(*n*-BA)s synthesised without protection from light (Fig. S19), there is no shouldering visible in the higher molar mass area at high monomer conversion, thus corroborating our hypothesis on the key role of visible light for this coupling reaction.

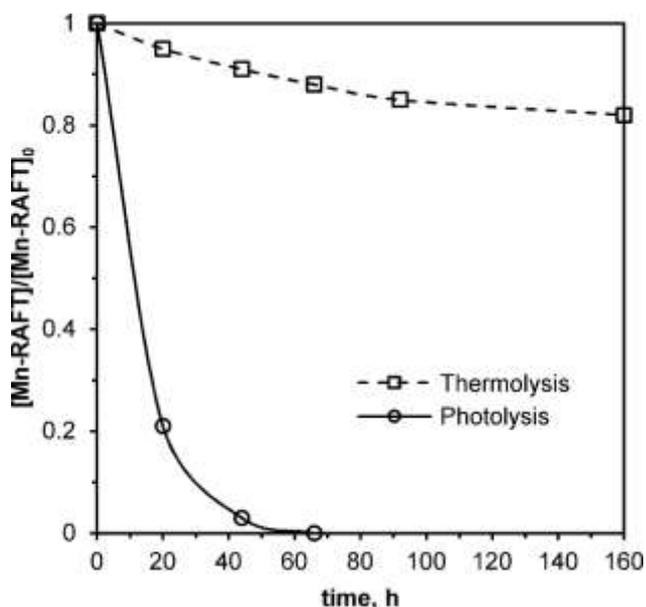


Fig. 4. Kinetic plots for thermal and photochemical degradation of Mn-RAFT.

^{31}P NMR monitoring also added key information about the polymerisation process. Besides confirming the nature of the PSt macro-RAFT (Fig. S17 and S18), it proved the switching efficiency of the macro-CTA toward *n*-BA polymerisation. Indeed, most of the PSt-Mn-RAFT was consumed after 1 h and its signals totally disappeared within 2 h (Fig. S18). The new upfield signals corresponding to the phosphorus atoms located at the ω -chain ends of the P(*n*-BA) block keep the same general shape until the end of polymerisation and no additional peaks appear, proving high chain end fidelity.

To better understand the stability limits of Mn-RAFT, thermo- and photostability studies were monitored by ^{31}P NMR. Solutions of Mn-RAFT in C_6D_6 with Ph_3PS as internal standard were either thermostated at 60°C in the dark or exposed to sunlight at room temperature (Fig. 4, S21, S22). While only 18 % of the compound degraded after 160 h of thermolysis in the dark, the decomposition in the presence of visible light was much faster reaching 79 % after 20 h and 97% after 44 h (Fig. 4). Photolysis is accompanied by the disappearance of the deep red-violet colour of the Mn-RAFT and by the formation of a brown precipitate. After 20 h of irradiation, four new peaks were observed, two of which were assumed to belong to diphenylphosphine oxide (δ 18.5 ppm) and sulphide (δ 21.2 ppm, spectrum not shown). Subsequent disappearance of most of the phosphorus signals in ^{31}P NMR allowed us to conclude that insoluble organophosphorus species are formed.

The photostability of the Mn-RAFT-derived ω -chain end was further studied using the PSt sample of Table 1, entry 4.

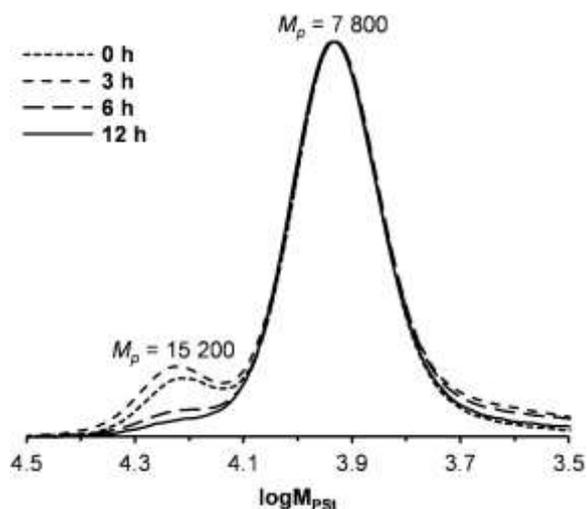


Fig. 5. Overlay of SEC chromatograms for the photolysis of PSt sample (7.4 kDa) with dRI detection.

Deconvolution of the SEC bimodal peak (Fig. 3a) shows that M_p of the two contributing distributions differ by a factor of two (7.8 and 15.2 kg mol⁻¹ respectively). Visible-light irradiation led to a gradual discoloration of the solution with formation of a precipitate and SEC-RI showed the total disappearance of the high molecular weight shoulder (Fig. 5). During the photolysis monitored by SEC-UV (detector at 290 nm – Fig. S23- and 310 nm – Fig. S24), the intensity of this shoulder decreased after 3h. At the same time, UV detection at two different wavelengths revealed interesting trends (Fig. S25 and S26). First of all, the two different components of the bimodal distribution show different responses when the detector is set at 290 nm or at 310 nm (Fig. S25), which indicates that their absorption spectra are different. This shows that thiocarbonylthio fragments are present in both populations, but with different electronic environments. Detailed examination of the UV-SEC trace evolution as a function of photolysis time (Fig. S23 to S26) demonstrated that the main, low- M_n distribution decomposes much faster than the coupled species and the visible light absorption of both populations eventually disappears at the end of photolysis. Visible light irradiation allows cleavage of the Mn-RAFT moiety for both components through pathways B and C respectively, with restoration of a monomodal polymer distribution, as shown on Fig. 5. The same results were also obtained on the PSt sample having the main distribution centred at $M_n = 8.7$ kg mol⁻¹ and a second population with M_n of 17.4 kg mol⁻¹ (Table 1, entry 5). Additional useful information about this photochemical demetallation process could be gathered by IR and ³¹P NMR spectroscopic studies. Unfortunately, the same sample shows only two Mn-CO stretching vibrations in the IR spectrum at 1936 cm⁻¹ and 1874 cm⁻¹ (Fig. S27), with the same relative intensity of those of the starting Mn-RAFT (at 1929 cm⁻¹ and 1853 cm⁻¹, Fig. S28). Also, the ³¹P NMR spectrum of the same polymer shows only one signal around 127.6 ppm in the -50 to 300 ppm region (Fig. S29).

Similar spectroscopic signatures were observed for two low molecular mass PSt samples (Table 1, entries 1 and 19) displaying a monomodal distribution with M_n of 1.0 kg mol⁻¹

and 2.1 kg mol⁻¹: two ν_{CO} bands in the IR spectra (1933 and 1870 cm⁻¹, Fig. S30; 1940 and 1879 cm⁻¹, Fig. S31; respectively) and broad signals in the ³¹P NMR spectra at 127.4 (Fig. S32) and 128.2 ppm (Fig. S33), respectively. The results of these different analyses are well correlated and consistent with the notion that the phosphoryl function is located at the chain end and is connected to both the thiocarbonylthio function and to the manganese atom. The distribution with doubled molar mass is not present in sufficient amount to be discriminated by these techniques. The signals generated by this component are probably hidden underneath those of the main component in both IR and ³¹P NMR spectra, which leads us to postulate a closely related structure, as proposed in Scheme 3, with two polymers chains connected through the CpMn(CO) moiety. It is pertinent to point out that CO substitution for cymantrene derivatives are known to be almost exclusively promoted by visible light irradiation.⁴⁵

These two PSt samples ($M_n = 1.0$ kg mol⁻¹ and 2.1 kg mol⁻¹) were further investigated by carrying out the photobleaching with ³¹P NMR monitoring. After 24 hours of visible light exposure at ambient temperature in THF, all the ω -chain end resonance disappeared (Fig. S34). The kinetics of decomposition of the PSt with M_n of 1.0 kg mol⁻¹ is slower, which is consistent with a comparatively higher concentration of Mn-RAFT group for this sample. Besides, the IR analysis of the product obtained from the 1.0 kg mol⁻¹ sample (Fig. S35) clearly indicates the absence of the ν_{CO} bands of the Cp(CO)₂Mn moiety. Addition of water followed by filtration of the precipitated polymer led to efficient removal of the inorganic species with only diphenylphosphine oxide detected by ³¹P NMR analysis.

The polymer obtained from photolysis of the 2.1 kg mol⁻¹ PSt-Mn-RAFT sample was analysed by MALDI-TOF mass spectrometry. The major population found in the photolysed product is PSt with a sodium thiolate ω -chain end (Fig. S36), using NaI as cationizing agent. However, the MS analysis performed on the initial PSt sample before photolysis led to the detection of the same PSt-SNa species (Fig. S37). When AgOTf was used instead of NaI, again the Mn-RAFT end-group was cleaved off by the MALDI ionization process, only giving a C₆H₅-CH=CH-terminated PSt (Fig. S38). In order to check that the obtained PSt-SNa after photolysis was not the consequence of the ionisation process, we performed a complete mass spectrometry study using the electron spray ionisation (ESI) technique. Although MALDI is considered to be a soft ionization technique, it involves higher energies than ESI and so generates more fragmentations, especially in the case of PSt chain-ends produced by RAFT.⁴⁶ For this purpose, the PSt_{2.1k}-Mn-RAFT was analysed by ESI-MS and led before irradiation to the expected main population with both 1-phenylethyl and Mn-RAFT terminal groups (Fig. 6a), and after 2 days of sunlight exposure, to the thiolate-terminated PSt (Fig. 6b), likely generated from PSt-SH in presence of NaI. Thus, it appears that the visible light-induced cleavage of the Mn-P bond along with the destruction of the Ph₂P-C(=S)S- function, results in the formation of a PSt with SH ω -chain end along with side products such as diphenylphosphine oxide and water-soluble inorganic Mn-containing species. Through these experiments using visible

light, we found an elegant and facile way to remove Mn species from the polymer chain ends after polymerisation, while at the same time erasing possible chain defects caused by light-induced chain coupling during polymerisation for prolonged reaction times. Our original approach adds up to the list of previously reported methods for the preparation of thiol-terminated polymers from RAFT precursors, which usually employ reducing agents⁴⁷ or nucleophiles like primary amines⁴⁸ or sodium azide⁴⁹.

Conclusions

A new manganese phosphinocarbodithioate (Mn-RAFT) was obtained by a three-step synthesis in good yield from industrially produced cymantrene and was fully characterized. Similarly to Cr, Mo and W derivatives of the same kind, this compound proved to be an efficient RAFT agent for St, *n*-BA and DMAA polymerisations. In all cases, the polymerisations are characterized by a controlled chain growth with a linear increase of M_n with conversion and good correlation between experimental and theoretical M_n , with low dispersities throughout the polymerisation. The controlled character of these polymerisations and the integrity of the polymer chain ends were also evidenced by the synthesis of diblock copolymers of St and *n*-BA. ³¹P NMR acted as a powerful tool for the monitoring of polymerisations and for highlighting the Mn-RAFT reactivity, leading to fast formation of the phosphorus-capped polymer chains. The SEC analyses revealed, most significantly for PSt for long reaction times, the presence of a high molecular weight shoulder corresponding to a population with double molar mass. This phenomenon could not be ascribed only to classical termination by combination, and was rationalized by the formation of manganese bis(phosphine) complexes linking two polymer chains.

It was shown by ³¹P NMR spectroscopy that Mn-RAFT is thermally stable but readily degrades under visible light. Hence, Mn-RAFT is an efficient reagent that is best used in the absence of light in case of long polymerisation times. However, even for samples that are contaminated by the side distribution of coupled chains, the activation of terminal and mid-chain Mn-RAFT-fragments by visible light irradiation led to monomodal SH-terminated PSt, evidenced by ESI mass spectrometry and SEC. Taking into account the rich chemistry of the thiol group, this simple low-energy and chemical additive-free protocol for producing SH-ended polymers by RAFT may be useful for further derivatisations.

Experimental Section

General. All manipulations were carried out using Schlenk techniques under an atmosphere of dry argon. A liquid nitrogen/ethanol slush bath was used to maintain samples at the desired low temperature. All photochemical procedures were performed in a 125 mL reactor with an immersed 150 W Hg medium pressure lamp cooled by quartz jacket with circulating water. Chromatographic purification of the

compounds was performed on silica (0.060-0.200 mm, 60 Å) obtained from Acros Organics flushed with nitrogen just before use.

Solution IR spectra were recorded in 0.1 mm CaF₂ cells using a Perkin Elmer Frontier FT-IR spectrometer and given in cm⁻¹ with relative intensity in parentheses. UV-Vis spectrum of **4** in CH₂Cl₂ was recorded on a Olis®HP 8452A diode array spectrophotometer. ¹H, ³¹P, and ¹³C NMR spectra were obtained on Bruker Avance 400 or Avance III HD 400 spectrometers at 400.2, 162.0 and 100.6 MHz, respectively and referenced to the residual signals of deuterated solvent⁵⁰ (¹H and ¹³C) and to 85% H₃PO₄ (³¹P external standard). For all characterized compounds, the peak assignments in the ¹H and ¹³C NMR spectra were based on COSY, HSQC and HMBC 2D experiments. High resolution mass spectra (DCI-CH₄, positive mode) were obtained using GCT Premier (Waters) instrument. MALDI-TOF MS measurements were performed by using a MALDI Micro Mx (Waters) equipped with a nitrogen laser (337 nm, 4 ns pulse) and operated in reflectron mode. The matrix used was DCTB (trans-2-[3-(4-tert-butylphenyl)-2-methyl-2-propenylidene] malononitrile) in presence of sodium iodide (NaI) or silver triflate (AgOTf). The ions were accelerated under a potential of 12 kV and detected in positive mode. ESI-TOF Mass spectra were acquired with a QTOF Premier mass spectrometer (Waters) in electrospray ionization in positive mode. Samples of polystyrene were dissolved in chloroform, diluted at 1/10e with acetonitrile and then an acetone solution of NaI (10mg/mL) was added. The resulting samples are directly infused in the source. The source temperature and desolvation temperature were 110°C and 200°C respectively, and the cone voltage was optimised at 10 V. For both techniques, the acquisition software was Masslynx (Waters) and the spectra were processed by Polymerix 3.0 (Sierra Analytics).

NMR spectra of polymer samples were recorded using a Bruker Avance AMX 300 spectrometer with the operating frequencies of 300.1 and 121.5 MHz for ¹H and ³¹P, respectively) at 25°C. Chemical shifts are expressed in parts per million with 1,4-dioxane (3.35 ppm) and triphenylphosphine sulfide (42.1 ppm) as internal references for ¹H and ³¹P{¹H} NMR spectra, respectively.

The monomer conversions were determined by ¹H NMR spectroscopy. Number-average molar mass (M_n) and dispersity (D) values of the polymer samples were determined by SEC. The SEC analyses of PSt and P(*n*-BA) were conducted on a system composed of Waters 515 HPLC pump, Agilent 1260 Autosampler, Varian ProStar 500 column valve module, set of three Waters columns (Styragel Guard Column, 20 µm, 4.6 mm × 30 mm, Styragel HR3, 5 µm, 7.8 mm × 300 mm and Styragel HR4E, 5 µm, 7.8 mm × 300 mm), Varian ProStar 325 UV-Vis detector set at 290 nm and Wyatt Optilab rEX differential refractive index detector using tetrahydrofuran (THF) as an eluent at a flow rate of 1.0 mL min⁻¹ (35 °C). The column system was calibrated with PSt standards (ranging from 0.860 to 483.400 kg mol⁻¹) for PSt and PMMA standards (ranging from 1.120 to 138.600 kg mol⁻¹) for P(*n*-BA) using the Landau-Kuhn-Mark-Houwink-Sakurada equation.⁵¹ The SEC analyses of

PDMAAm were carried out using a set of four Shodex columns (KD-G guard column, 20 μm , 4.6 mm \times 30 mm, KD-804, 7 μm , 8 mm \times 300 mm, KD-802.5, 6 μm , 8 mm \times 300 mm, Shodex KD-805L, 5 μm , 8 mm \times 300 mm) using DMF/LiBr (10 mM) as an eluent at a flow rate of 1.0 mL min^{-1} (55°C). Values of M_n and \bar{D} are reported using SEC-MALS data, $\text{dn}/\text{dc} = 0.087 \text{ mL g}^{-1}$.^{52,7} Prior to injection, samples were diluted to a concentration of 5 mg mL^{-1} and filtered through 0.45 μm Nylon syringe filters (THF) or 0.45 μm PTFE syringe filters (DMF).

Materials. Dry and oxygen-free THF was obtained using LabSolv (Innovative Technology) solvent purification system. CS_2 was dried over calcium hydride and distilled under argon prior to use. Acetonitrile was dried over P_2O_5 and distilled under argon prior to use. Hexane, heptane and toluene used for column chromatography purification were deoxygenated by nitrogen bubbling during 15–20 min. Deuterated chloroform used for NMR spectroscopy was filtered through a short column of basic alumina, degassed by three freeze-pump-thaw cycles and stored over molecular sieves (4Å). Technical quality cymantrene $\text{CpMn}(\text{CO})_3$ purchased as anti-knocking fuel additive in TPL Region Company (Moscow, Russia) was purified by recrystallization from hexane at -20°C as previously described.⁵³ Diacetylferrocenium tetrafluoroborate ($[\text{Fc}^{\text{Ac}_2}]\text{BF}_4$) was prepared by known procedure.⁵⁴ Styrene (St, Aldrich, 99%), butyl acrylate (*n*-BA, Aldrich, 99%) and *N,N*-dimethylacrylamide (DMAAm, Aldrich, 99%) were passed through a column filled with neutral aluminium oxide (Brockmann I) prior to use. 2,2'-Azobis(2-methylpropionitrile) (AIBN, Acros, 98%) was purified by double recrystallization from methanol. All other reagent grade chemicals purchased from commercial sources were used as received.

Synthesis of $\text{Cp}(\text{CO})_2\text{Mn}(\text{NCMe})$ (2). The solution of cymantrene **1** (10.2 g, 50 mmol) in degassed MeCN (125 mL) was irradiated with UV light under vigorous stirring and slow nitrogen bubbling through the solution. The photolysis was continued until the symmetric ν_{CO} band of cymantrene at 2020 cm^{-1} in the IR spectrum of the aliquot ceased to decrease (*ca.* 6 h). The volatiles were evaporated under vacuum, the orange-brown residue was dissolved in a minimal amount of THF (60–80 mL) and the solution was filtered through Celite. Heptane (100 mL) was then added under stirring and the resulting solution was concentrated under vacuum to a half of the initial volume to induce the crystallization of the product which was completed at -20°C overnight. The supernatant was removed by a cannula tipped with filter paper and the precipitate was washed with hexane (2 \times 20 mL) and dried to afford $\text{Cp}(\text{CO})_2\text{Mn}(\text{NCMe})$ **2** (8.7 g, 80%), as orange-brown crystals. The combined supernatant and hexane washings were evaporated under vacuum to give a mixture of starting cymantrene and the product, which can be reused for the synthesis of $\text{Cp}(\text{CO})_2\text{Mn}(\text{NCMe})$. The analytical data were identical to that previously described.⁵⁵

Synthesis of $\text{Cp}(\text{CO})_2\text{Mn}(\text{PPh}_2\text{H})$ (3). To an orange-brown solution of $\text{Cp}(\text{CO})_2\text{Mn}(\text{NCMe})$ **2** (4.34 g, 20.0 mmol) and Ph_2PH (3.48 mL, 20.0 mmol) in acetonitrile (50 mL) solid $[\text{Fc}^{\text{Ac}_2}]\text{BF}_4$ (36 mg, 0.1 mmol) was added at room temperature. The exothermic reaction started immediately, the colour of the solution changed to yellow-orange. After stirring for 10 min the IR

spectrum of the solution showed the complete conversion of $\text{Cp}(\text{CO})_2\text{Mn}(\text{NCMe})$ into the complex **3**. Acetonitrile was removed under reduced pressure and the resulting yellow-orange oil was dissolved in toluene and filtered through a short silica column (3 \times 8 cm) with toluene as an eluent. The yellow eluate was evaporated under vacuum and the residue was thoroughly dried under vacuum to give complex **3** (6.88g, 95%) as a yellow-orange oil.

^1H NMR (400.2 MHz, CDCl_3 , 298 K): 7.52–7.44 (m, 4H, Ph), 7.33–7.24 (m, 6H, Ph), 6.80 (d, $^1J_{\text{PH}} = 297.0 \text{ Hz}$, 1H, PH), 4.37 (d, $J_{\text{PH}} = 2.3 \text{ Hz}$, 5H, Cp); $^{31}\text{P}\{^1\text{H}\}$ NMR (162.0 MHz, CDCl_3 , 25°C): 69.4 (br. s); $^{13}\text{C}\{^1\text{H}\}$ NMR (100.6 MHz, CDCl_3 , 25°C): 231.2 (br. d, $^2J_{\text{PC}} = 24.2 \text{ Hz}$, Mn–CO), 136.0 (d, $^1J_{\text{PC}} = 41.8 \text{ Hz}$, $C_{\text{ipso PPh}_2}$), 132.1 (d, $^2J_{\text{PC}} = 10.0 \text{ Hz}$, $\text{CH}_{\text{ortho PPh}_2}$), 129.7 (d, $^4J_{\text{PC}} = 1.9 \text{ Hz}$, $\text{CH}_{\text{para PPh}_2}$), 128.6 (d, $^3J_{\text{PC}} = 9.5 \text{ Hz}$, $\text{CH}_{\text{meta PPh}_2}$), 82.0 (s, Cp).

Synthesis of $\text{Cp}(\text{CO})_2\text{Mn}(\text{PPh}_2\text{CS}_2\text{CH}(\text{Me})\text{Ph})$ (4). To a solution of $\text{Cp}(\text{CO})_2\text{Mn}(\text{PPh}_2\text{H})$ **3** (1.90 g, 5.25 mmol) in THF (50 mL) a 1.6 M solution *n*-BuLi in hexane (3.8 mL, 6.1 mmol) was added dropwise at -80°C . The reaction mixture was allowed to warm to room temperature and stirred for one hour. Then the solution was cooled to 0°C and CS_2 (4.81 mL, 80.0 mmol) was added *via* syringe. The resulting dark-red mixture was allowed to warm to room temperature and then was stirred for two hours. Finally, 1-bromoethylbenzene (0.80 mL, 5.85 mmol) was added and the resulting mixture was stirred for 3 h and evaporated under vacuum. The crude product was purified by column chromatography on silica (3 \times 20 cm) under nitrogen atmosphere. Initial elution with hexane removed the excess of 1-bromoethylbenzene, followed by a large pink-red band of the product eluted with toluene/hexane 1:1 mixture. The evaporation of the eluate and drying of the residue under high vacuum afforded pure complex **4** (2.31 g, 81%) as a pink-red oil. ^1H NMR (400.2 MHz, C_6D_6 , 25°C): 7.80–7.74 (m, 4H, Ph), 7.13–7.09 (m, 2H, Ph), 7.04–6.91 (m, 9H, Ph), 5.17 (qd, $^3J_{\text{HH}} = 7.1 \text{ Hz}$, $^4J_{\text{PH}} = 1.4 \text{ Hz}$, 1H, $\text{PhC}(\text{H})\text{CH}_3$), 4.11 (d, $J_{\text{PH}} = 1.7 \text{ Hz}$, 5H, Cp), 1.37 (dd, $^3J_{\text{HH}} = 7.1 \text{ Hz}$, $^5J_{\text{PH}} = 0.6 \text{ Hz}$, 3H, $\text{PhC}(\text{H})\text{CH}_3$); $^{31}\text{P}\{^1\text{H}\}$ NMR (162.0 MHz, C_6D_6 , 25°C): 128.9 (s); $^{13}\text{C}\{^1\text{H}\}$ NMR (100.6 MHz, C_6D_6 , 25°C): 241.6 (d, $^1J_{\text{PC}} = 2.8 \text{ Hz}$, PCS_2), 232.3 (br. d, $^2J_{\text{PC}} = 21.6 \text{ Hz}$, Mn–CO), 141.2 (s, $C_{\text{ipso PhC}(\text{H})\text{CH}_3}$), 137.3 (d, $^1J_{\text{PC}} = 20.7 \text{ Hz}$, $C_{\text{ipso PPh}_2}$), 136.9 (d, $^1J_{\text{PC}} = 20.5 \text{ Hz}$, $C_{\text{ipso PPh}_2}$), 134.3 (d, $^2J_{\text{PC}} = 10.5 \text{ Hz}$, $\text{CH}_{\text{ortho PPh}_2}$), 134.1 (d, $^2J_{\text{PC}} = 11.1 \text{ Hz}$, $\text{CH}_{\text{ortho PPh}_2}$), 130.3 (br. d, $^4J_{\text{PC}} = 2.0 \text{ Hz}$, $\text{CH}_{\text{para PPh}_2}$), 130.25 (br. d, $^4J_{\text{PC}} = 1.9 \text{ Hz}$, $\text{CH}_{\text{para PPh}_2}$), 128.7, 128.4, 128.3 (s, CH_{Ph}), 128.2 (d, $^3J_{\text{PC}} = 9.3 \text{ Hz}$, $\text{CH}_{\text{meta PPh}_2}$), 83.7 (s, Cp), 50.5 (s, $\text{PhC}(\text{H})\text{CH}_3$), 20.4 $\text{PhC}(\text{H})\text{CH}_3$). IR (THF): ν_{CO} 1940.5 (s), 1880.5 cm^{-1} (s). HRMS (DCI- CH_4 , positive mode) m/z : 542.0281 (100%), calcd. for $\text{C}_{28}\text{H}_{24}\text{MnO}_2\text{PS}_2$ (M): 542.0336. UV-Vis (CH_2Cl_2 , Fig. S39) λ nm (ϵ) 460 (600); 560 (700).

General polymerisation procedure. The solution (5 mL) that contained the monomer, RAFT agent (or PSt-Mn-RAFT agent, in case of block copolymerization with *n*-BA), AIBN, 1,4-dioxane and triphenylphosphine sulfide in C_6D_6 (see Table S1) was prepared in 15 mL Schlenk tube with PTFE needle valve and degassed by three freeze-pump-thaw cycles. Then solution was transferred into 6 amber NMR tubes in the glovebox under argon atmosphere and sealed with rubber septa. Tubes were heated at 60°C in a thermostated heating block for the requisite times. Polymerisation was quenched by freezing in liquid

nitrogen and the obtained solution was analyzed with NMR. Then the excess amount of monomer and solvent were removed by evaporation at ambient temperature under vacuum and the residues were analysed using SEC.

General photolysis procedure for Mn-RAFT and RAFT polymers.

30 mg of polymer sample with Mn-RAFT ω -chain end were dissolved in 2 mL of THF (or CDCl_3). The resulting solutions were placed in 5 mL screw cap vial and exposed to sunlight at ambient temperature. The evolution of the photolysis was visually followed by the bleaching of the initial deep red-violet solution as well as the decrease of the corresponding peak in ^{31}P NMR, in the case of CDCl_3 solutions. Reactions were completed after 44h of exposure. The solutions were analysed directly by MALDI-TOF and ESI mass spectrometry, and by ^{31}P NMR spectroscopy. For IR analysis the resulting mixtures were first diluted with water and filtered and the precipitated polymers were air-dried.

Conflicts of interest

There are no conflicts to declare.

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