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Characterization of magnesium silicate hydrate (M-S-H) 1

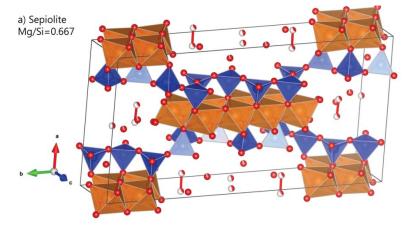
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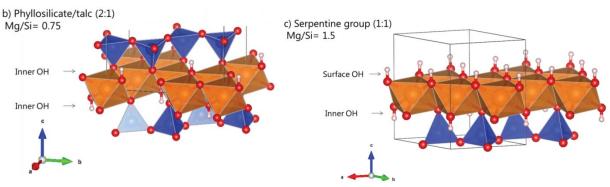
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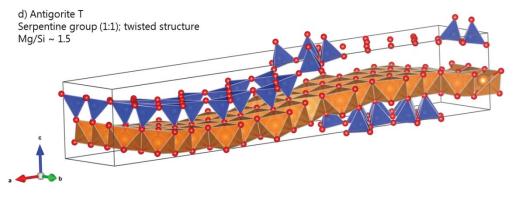
- 3 20.04.2018
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- Abstract (150 words max) 13
- 14 In this study, the structure of synthetic magnesium silicate hydrated phases (M-S-H) and the
- 15 distribution of water as a function of the Mg/Si ratio were investigated. Different analytical
- 16 techniques indicated that M-S-H phases are nano-crystallite hydrated phyllosilicates with
- relatively short coherence length (1.2 nm) and small particle size (>200 m²/g). Zeta potential and 17
- 18 cations exchange capacity measurements showed a negative surface charge on M-S-H from the
- 19 deprotonation of the silanol groups. The negative surface charge is compensated by exchangeable
- 20 magnesium or others cations. Combined analyses were used to characterize the water distribution
- 21 in M-S-H revealing the following: i) confined water; its amount depends strongly on the relative
- 22 humidity ii) very confined water (or possibly water coordinated to magnesium), and iii) hydroxyl
- 23 groups bound to magnesium and to silicon.
- Keywords: 24
- Magnesium silicate hydrate (M-S-H), structure, water content, surface properties 25
- 27 1. Introduction
- 28 Magnesium silicate hydrate (M-S-H) phases are of interest as M-S-H may form i) as a main
- 29 reaction product in magnesia-silica binders which are under development as sustainable
- 30 alternatives to Portland cement [1-3], ii) at the interface of cement-based materials in contact with
- 31 clays [4-8] and/or iii) at the interface of cementitious materials with groundwater, seawater, and
- 32 MgSO₄ or MgCl₂ solutions [9-11]. In magnesia-silica binders, magnesia and silica dissolve and
- 33 react to form magnesium silicate hydrate gels. At the interface of Portland cement and blended
- 34 cements, leaching and carbonation of the C-S-H decrease pH at the surface of the cement sample,
- resulting in the decalcification of C-S-H and the formation of amorphous silica which reacts with 35
- 36 magnesium to form M-S-H [12, 13].

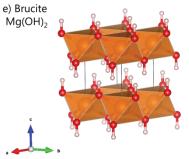
The properties and solubility of M-S-H phases synthesized in the laboratory have been studied previously [14-17]. In short term experiments (1 to 6 months), a Mg/Si of around 1.0 was reported [14, 16-21], while in long term studies (1 year or longer) [15, 22], a wider range of compositions (Mg/Si = 0.8-1.3) has been determined. For M-S-H formed at the interaction zone of cement with seawater, Mg/Si ratios up to 2 were observed for Portland cement [11] or as low as 0.5 for the interface between low-pH cement and clay rocks [5]. This wide range of compositions might be related to changes in the structure, which is investigated in the present paper.

²⁹Si MAS NMR studies showed that the silicates are arranged in tetrahedral layers and magnesium in octahedral layers comparable to 2:1 or 1:1 phyllosilicates as shown schematically in Figure 1. The structure of M-S-H is poorly ordered and has been related to sepiolite [14], hydrated nanoparticles of talc [16], hydrated talc or hydrated antigorite [15], lizardite [17, 23], stevensite [15] or saponite [7, 16].









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Figure 1: Schematic sketches of the structure of a) sepiolite, T:O:T structure, b) 2:1 phyllosilicates with a T:O:T structure such as talc, c) 1:1 phyllosilicate (T:O structure) such as the serpentine group, d) brucite e) antigorite T (T:O structure phyllosilicate) (orange: octahedral magnesium site, blue: tetrahedral silicate site). The structures are from [24-28] using the VESTA software [29].

The ²⁹Si MAS NMR spectra of M-S-H showed approximately ²/₃ Q³ signals indicating silica sheets and ¹/₃ of Q² signals indicating either very small coherent areas of silica sheets and/or defects in the silicate sheets or even double chain silicate layers [15, 16]. The Q² resonance occurs at a chemical shift of -85.5 ppm, while the broad signal at -92 to -97 has been attributed to 2 or 3 different Q³ silicate sites depending on the deconvolution [15, 17, 30]. Deconvolutions taking into account the presence of 3 different sites indicated chemical shifts at -92.7, -94.7 and -96.8 ppm: Q_a, Q_b, and Q_c [15]. The "poorly-organized" character of M-S-H leads to significantly broader signals than those observed in crystalline phyllosilicates. The chemical shift at -92.7 ppm is characteristic for serpentine group minerals [15, 31] such as antigorite, chrysotile or lizardite with a T:O structure (see Figure 1), while the chemical shift of -96.8 ppm is characteristic for talc [15, 16, 32-34] with a T:O:T structure. Both classes of minerals exhibit a potentially infinite layer of silicate. The presence of a second silicate tetrahedral layer on the other side of the octahedral magnesium layer doubles the sheets of silicate (T:O:T) and results in a more negative chemical shift for silica in talc than in serpentine group minerals with a T:O structure. The intermediate ²⁹Si MAS NMR resonance at -94.7 ppm in the M-S-H spectra could not be attributed [15, 16, 33, 34]. This intermediate chemical shift could be related i) to the presence of an empty neighboring magnesium site as in stevensite, which has as talc a T:O:T structure, but is deficient in magnesium: $(\Box O)$ -Si-(O-Si)₃) where \Box is a vacant site [32, 33], ii) to a high content of surrounding water in M-S-H structure [23], which would result in a resonance at -95 ppm as in the case of saponite, hectorite or stevensite and/or iii) to the variability of the Si-O-Si angles in M-S-H [23].

79 M-S-H as a precursor of sepiolite has been suggested by [14]. The ²⁹Si MAS NMR spectra of M-S-H shows similarities with sepiolite (Si₆O₁₅Mg₄(OH)₂(OH₂)₂·4H₂O) spectrum. Sepiolite has a 80 phyllosilicate chain-structure derived from talc T:O:T ribbons with alternate silica and 81 82 magnesium layers (Figure 1a) for which, similar silicate signals as for M-S-H have been reported: 83 one Q² (at -85.2 to -85.5 ppm) and three Q³ signals (first at -92.3 to -92.7 ppm, second at -94.3 to -94.5 ppm and last at -98.2 ppm) as shown e.g. in [35]. The Q_a signal was attributed to the near 84 edge of the silicate sheet in the blocks while the Q_b and Q_c signals were attributed to the center 85 or the edge of the silicate sheet [36-39]. Sepiolite is needle-like clay with a low charge density, 86 87 low cation exchange capacity, which is not swelling. The Mg/Si ratio of sepiolite is equal to 88 0.667, lower than that observed in pure M-S-H [15] synthesized from MgO and silica fume, 89 although some studies, using other raw materials, have reported such a low ratio [14, 21]. In fact, 90 Wollast and al. [40] have observed the formation of a very poorly crystalline sepiolite-like phase 91 from the reaction of aqueous silica with seawater comparable to M-S-H. Sepiolite contains 92 different types of water, i) zeolitic water which can be removed by thermal treatment below 150°C, ii) coordinated water (Mg-OH₂⁺) which is lost above 150°C and probably below 450°C 93 94 and is bound to the terminal magnesium cations of the octahedral sheet and iii) structural water 95 which corresponds to the hydroxyl group linked either to tetrahedral or octahedral layers [37, 41, 96 42].

- Roosz et al. [16] indicated based on the X-rays diffraction (XRD) patterns of M-S-H and the presence of the Q² signal in the ²⁹Si MAS NMR spectra that the M-S-H had only nanometer-sized coherent scattering domains which also caused the broad reflections in the XRD pattern. The size of a coherent region of M-S-H was estimated at 1.5 nm in the ab plane, and 2.4 nm along c. Similarly, Chiang et al. [43] suggested based on SAXS measurement a spherical structure for M-
- 102 S-H with an average radius of 1.7±1 nm.
- 103 In this paper, the effect of the Mg/Si ratio (ranging from 0.7 to 1.4) on the M-S-H structure,
- including the distribution of the water and the particle properties, were investigated by ²⁹Si MAS-NMR, ¹H-²⁹Si CP MAS-NMR and FT-IR spectroscopy and with X-rays diffraction and X-ray
- pair distribution function analysis, the water and hydroxyl contents and their distribution by DVS,
- 107 TGA and ¹H-NMR relaxometry, the particle size and the porosity by N₂ physio-sorption
- measurements and the surface properties by CEC and zeta potential measurements. This study
- aimed to contribute to a better characterization of the structure of M-S-H phases and including
- the different types of water in M-S-H. Two additional M-S-H samples (Mg/Si=0.8 and 1.2) were
- exposed to hydrothermal conditions in an autoclave (180°C for 4 days) to obtain better crystalline
- 112 M-S-H phases.

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2. Materials and methods

114 2.1. Synthesis

- Magnesium oxide (Merck, pro analysis, 0.18±0.02 mass% Na₂O) and silica fume (SiO₂, Aerosil
- 200, 0.9 mass% HCl) were used as starting materials. Different quantities of MgO and SiO₂ were
- directly mixed with ultrapure water as detailed in [22]. The syntheses were carried out to obtain
- ~ 5 g of solid and a water-to-solid (W/S) ratio of 45 to ensure a homogeneous suspension and
- sufficient solution for analysis. All the syntheses were performed in a glovebox under a nitrogen
- atmosphere to minimize CO₂ contamination. After equilibration at 20°C during 2 or 3.3 years, the

- solid and liquid phases were separated by filtration under pressure (4-5 bars N₂) using nylon 121
- filters (0.45 µm). Following the filtration, the solids were washed with a 50/50 (volume) water-122
- 123 ethanol mix and then with ethanol (94 mass % alcohol) to remove dissolved ions and to prevent
- 124 the precipitation of salts during drying [44]. The samples were freeze-dried with liquid nitrogen
- 125 (for approximately 20 min at -195°C) and kept at -40°C under vacuum (pressure of 0.28 mbar)
- for 7 days. Additional samples stopped after 3.3 years were dried in desiccators over 30% relative 126
- 127 humidity (RH).
- In addition two M-S-H (Mg/Si = 0.8 and 1.2) suspensions, which had been previously 128
- 129 equilibrated at 20°C, were treated hydrothermally. The two suspensions were heated in a stainless
- 130 steel autoclave at 180 °C for 4 days, followed by a slow cooling to room temperature during
- 131 approximately 12-24 hours. The filtration process and freeze drying process was similar as
- 132 described above.
- 133 The solid phases were analyzed after further equilibration in N₂-filled desiccators at a RH of ~
- 34% (saturated CaCl₂ solution) for a period of 14 days or longer. After drying, the samples were 134
- 135 gently ground by hand.

2.2. Analytical techniques 136

2.2.1. Ion chromatography and pH 137

- 138 The liquid phases were analysed by ion chromatography (IC) immediately after filtration. The
- dissolved concentrations of Mg, Na, K, Cl, Si in undiluted solutions or in solutions diluted by a 139
- factor 10, 100 or 1000 were quantified using a Dionex DP series ICS-3000 ion chromatography 140
- system. All concentrations were determined as duplicates and the mean value is given in the 141
- following, the measurement scatter was $\leq 10\%$. The pH values (± 0.1) were measured at ambient 142
- temperature (23±2°C) in an aliquot of unfiltered suspension and the results were corrected to 143
- 144 20°C as described in [22].

145 2.2.2. Solid state NMR

- The ²⁹Si MAS NMR experiments were recorded on a Bruker Avance III NMR spectrometer 146
- using a 7 mm CP/MAS probe at 79.5 MHz applying the following parameters for the single pulse 147
- experiments: 4500 Hz sample rotation rate, minimum of 3072 scans, 30° ²⁹Si pulse of 2.5 μs, 20 s 148
- 149 relaxation delays, RF field strength of 33.3 kHz during SPINAL64 proton decoupling.
- The ²⁹Si NMR chemical shifts of the spectra were referenced to the most intense resonance at -150
- 2.3 ppm of an external sample of an octamethylsilsesquioxane (Aldrich No. 52,683-5) which was 151
- referenced to tetramethylsilane (TMS, $\delta^{29}Si = 0.0$ ppm). The observed ²⁹Si resonances were 152
- analysed using the Qⁿ classification, where a Si tetrahedron is connected to n Si tetrahedra with n 153
- 154 varying from 0 to 4. The quantification was performed by non-linear least-square fits using the
- "DMFIT" software developed by Massiot et al.[45]. Silica fume was quantified taking into 155
- 156 account the shift at -100.9 ppm (Q³ from the surface of the amorphous silica [15, 46]) and the Q⁴
- shift at -110 ppm. However, the T₁ relaxation time of silica fume can be very long and the 157
- amount of silica fume generally might be underestimated. The Q¹ and Q² environments in M-S-H 158
- 159
- were deconvoluted using mainly Lorentzian functions while the Q³ environment was 160 deconvoluted using Gaussian functions following the procedure outlined in [22].

- ¹H-²⁹Si cross polarization MAS NMR spectra were recorded on the same equipment applying the 161
- 162 following parameters: 4500 Hz sample rotation rate; minimum of 1536 scans, 3 s relaxation
- delays, RF field strengths of 33 kHz during the polarisation transfer (ramp from 100-50%) with 163
- 164 contact times varying from 0.5 to 5 ms using the above mentioned proton decoupling conditions.
- 165 2.2.3. X-ray diffraction (XRD) and X-ray pair distribution function (PDF)
- XRD data were collected using a PANalytical X'Pert Pro MPD diffractometer equipped with a 166
- rotating sample stage in a -2 configuration applying CuKα radiation (λ=1.54 Å) at 45mV 167
- voltage and 40mA intensity with a fixed divergence slit size and an anti-scattering slit on the 168
- incident beam of 0.5° and 1°. The samples were scanned between 5° and 75° 2 169
- 170 X'Celerator detector.
- 171 In addition to the standard XRD measurements, X-ray Pair Distribution Function (PDF) analyses
- 172 were performed. This analysis focusses on the entire signals including Bragg peaks and diffuse
- 173 scattering. PDF represents the distribution of interatomic distances in a compound, regardless of
- 174 its crystalline state, determined experimentally by a Fourier transform of the powder pattern. PDF
- is thus an efficient technique for studying of short coherence lengths materials such as cements 175
- 176 [47] or geopolymers [48]. The reduced PDF, G(r), was obtained by taking a sine Fourier
- 177 transform of the measured total scattering function S(Q), as shown in equation (1), where Q is the
- momentum transfer given in equation (2) with θ as the scattering angle and λ as the wavelength 178
- 179 of the incident radiation [48, 49].

180
$$G(r) = \frac{2}{\pi} \int_{Q_{min}}^{Q_{max}} Q[S(Q) - 1] \sin(Q_r) dQ$$
 (1)

$$181 Q = \frac{4\pi \sin\theta}{\lambda} (2)$$

- 182 It is crucial to obtain diffraction data with a high momentum transfer (Q) in order to maximize
- 183 the resolution after the Fourier transform. We therefore used an X'Celerator Panalytical
- diffractometer equipped with a Mo source ($\lambda_{k_{\alpha}} = 0.70926\text{Å}$). The powder diffraction pattern was 184
- scanned over the 6.004-153.932° angular range with a step size of 0.0083°. The total acquisition 185
- 186 was the average of 2 runs recorded over 24 hours. The PDF and standard corrections [49] were
- 187 calculated with PDFGetX2 [50]. The density number of atoms ρ_0 used to calculate the PDF was
- 0.10 atoms Å-3. The use of a finite value of Q (17Å) for the PDF analysis led to the addition of 188
- 189 spurious oscillations to G(r) depending on the distance r. These oscillations were smoothed by the
- 190 use of a Lorch (1969) function. On the other hand, calculated PDF from ta given structure was
- 191 obtained with PDFGui [51]. Due to limited Q resolution, a value of 0.05 Gaussian dampening
- 192 (Q_{damp}) envelope was introduced in the refinement.

193 2.2.4. BET and apparent density

- 194 Nitrogen sorption isotherms were measured at 77.35 K using a Coulter SA3100 equipment. The
- 195 specific surface area (SSA_{BET}) was obtained by using Brunauer-Emmett-Teller (BET) equation
- [52], in the pressure range from 0.05 to 0.2 P/P₀. The t-plot method [53] is used to find the non-196
- 197
- porous surface area (so-called "external area") in the second part of the t-plot at $P/P^{\circ} > 0.8$. The 198 pore volume (micro and meso-pores) is then calculated by subtracting the SSA_{t-plot} to the SSA_{BET}.
- 199 The calculation of those SSA and the pore volume were made with the Beckman Coulter
- 200 Sorption Analysis software. The IUPAC classification [54, 55] gave the definition: micro-pore ≤
- 201 2 nm \leq meso-pores \leq 50 nm \leq macro-pores. The measurements were performed on the samples

- kept in N₂-desiccators equilibrated at 30% RH. Just before analysis the samples were freeze-dried
- 203 for 2 hours to remove any adsorbed water molecules. The apparent density was measured by
- 204 helium pycnometry with a PMI Hg-porosimeter.
- 205 2.2.5. FTIR
- 206 Attenuated total reflectance (ATR) Fourier Transformation-Infrared (FT-IR) spectra were
- 207 recorded in the mid-region on a Bruker Tensor 27 FT-IR spectrometer between 600 and 4000 cm⁻¹
- with a resolution of 4 cm⁻¹ by transmittance on small amounts of powder. The focus is made on
- 209 2600-3800 cm⁻¹ where the stretchings of O-H vibrations are located.
- 210 2.2.6. Dynamic vapour sorption (DVS) and thermogravimetric analysis (TGA)
- 211 The water adsorption and desorption isotherms were determined with a VTI-SA Dynamic Vapour
- 212 Sorption Apparatus (DVS) manufactured by TA Inc. The DVS device allows continuous
- 213 monitoring of the mass of the samples exposed to changing RH by means of a high-precision
- micro balance with an accuracy of 10 µg. The RH in the chamber was varied in the range 0-94%
- by a controlled flow of a mixture of dry gas (N₂) and wet gas (saturated H₂O vapor) with
- accuracy $\pm 1\%$ as determined by a dew point analyser. The isotherms were determined at
- 217 20.0±0.1°C; as controlled by means of Peltier elements. Approximately 15 mg of 2 year-old M-
- 217 20.0±0.1 C, as controlled by flicalls of Fether elements. Approximately 13 flig of 2 year-old M-
- S-H and 2mg of 3.3 year-old M-S-H, pre-dried in a desiccator at a 35%RH, were placed in a glass
- sample holder in the measuring chamber of the DVS. Changes in mass were monitored
- continuously and logged at 1-min intervals. Equilibrium criterion to be reached before proceeding
- 221 to each next RH step was set as 0.007% of a sample mass in 5 min and the maximum length of a
- step was set as 12 h. At the end of the sequence of RH steps, the reference dry mass was
- determined by drying a sample to constant mass at 105°C and 0% RH (in DVS) and at 980 °C (in
- TGA). The loss of the strongly physically bound water and or very loosely bound hydroxyl
- groups can occur around 105°C, therefore the water content is expressed relative to the mass
- determined at 980 °C.
- 227 Thermogravimetric analyses (TGA) were carried out on ground powder (~30 mg) with a Mettler
- Toledo TGA/SDTA 8513 instrument using a heating rate of 20°C/min from 30 to 980 °C. Traces
- of brucite (Mg(OH)₂) which loses water at around 400-420°C was detected only in the samples
- 230 with Mg/Si = 1.3 and 1.4.
- The total water bound in M-S-H was quantified from the total water loss between 30 and 980°C
- and the water associated to hydroxyl groups in M-S-H was quantified from the water loss
- between 250 and 800°C [15]. Both results were normalized to the dry mass at 980 °C and
- corrected for the amount of brucite as detailed in [22]; the results are given per silica.
- 235 2.2.7. ¹H NMR relaxometry
- ¹H NMR T₂ (spin-spin) relaxometry measurements were carried out on a Bruker Minispec NMR
- 237 spectrometer operating at 7.5 MHz. The 90° pulse length was 2.9 μs. The Carr-Purcell-
- Meiboom-Gill (CPMG) and the quadrature echo (QE) pulse sequences were used for resolving
- 239 the mobile and solid water populations, respectively. The samples previously conditioned at
- 240 different RH were measured while sealed in miniature PCTFE containers, same as used in [56].
- 241 Mass measurements before and after the NMR tests were carried out to verify constant mass of
- the samples.
- 243 The CPMG enables probing liquid water confined in different populations (sizes) of pores owing
- 244 to the property that shorter T₂ relaxation times correspond to stronger interactions with the solids.

245 This method was used for water and porosity of hydrates, e.g. calcium silicate hydrate (C-S-H)

[57, 58]. Three types of water confined in microstructure have been described in C-S-H with the

- 247 corresponding T₂: the interlayer/adsorbed water (~0.1 ms), gel water (~0.3 ms), and bulk water
- 248 (comprising water in interhydrate spaces and bulk water in larger pores, 1-3 ms) [56-58].
- Similarly, in swelling clays such as montmorillonite, $T_2 \le 0.05$ ms have been assigned to
- 250 hydroxyl groups in the clays, while signals at ~ 0.05 -0.5 ms have been related to water in the
- interlayer and/or adsorbed water; the T₂ time varies depending on the interlayer distance. Longer
- relaxation times have been assigned to water present in interparticle (external) pore space [59].
- 253 The relation between the transverse relaxation time and the size of the pore can be estimated, e.g.,
- using the fast exchange model of relaxation (3):

$$255 \qquad \frac{1}{T_2} \approx \frac{\lambda S}{V} \tag{3}$$

- where λ is the surface relaxivity, S the surface area and V the pore volume [60].
- 257 The CPMG signal can be deconvoluted into the different exponential components using
- 258 numerical inversion. Applying the ILT requires relatively high signal-to-noise ratio (S/N), usually
- 259 in excess of 300-400/1; for the lower S/N the algorithm may often result in erroneous
- 260 deconvoluted data with artificial peaks at low T₂. Typical CPMG recorded for M-S-H
- 261 (Mg/Si=0.9) equilibrated at 85% RH are shown in Figure 2, and three populations of water can be
- found: the first at ~0.05 ms, a second at ~0.8 ms and the third above 6 ms. The structure of M-S-
- H and the distribution of the water in M-S-H are less known than for C-S-H or clays. Based on
- the assignments made for clays and C-S-H, the three different populations of water were assigned
- 265 to very confined water (interlayer and surface), confined water in the micro-pores and water in the
- space between the M-S-H agglomerates, i.e., bulk water. The ILT was used to find the position of
- 267 the T₂ peaks corresponding to the different populations of water. However, as long as the position
- 268 of the peaks in the ILT-deconvoluted data was fairly constant between consecutive
- 269 measurements, the amounts of different water populations found with the ILT were prone to a
- 270 high scatter due to the aforementioned low S/N. Hence, a simple multi-exponential fitting with
- ingli scatter due to the aforementioned low 5/14. Hence, a simple multi-exponential fitting with
- the constrained number and positions of the T₂ peaks (as revealed by the ILT) was applied here to
- get the repartition of the amounts of the different types of waters. The multi-exponential fitting
- was carried out by minimizing the sum of squared errors.
- 274 Additionally, water with shorter T₂ times characteristic for stronger interaction with the solids
- 275 (chemically combiner water, also referred to as the *structural* or *solid* water corresponding to the
- 276 hydroxyl group signal was accessed using the QE pulse sequence. The QE signals were recorded
- as a function of pulse gap in the range $\tau = 15-45 \mu s$. Those were deconvoluted into a Gaussian
- 278 (structural water) and an exponential (mobile water) decay parts [57, 58].

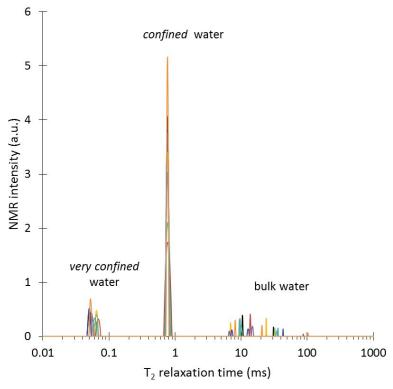


Figure 2: 10 examples of CPMG T₂ results for the M-S-H 0.9 (85 %RH).

2.2.8. Zeta potential measurements and cation exchange capacity (CEC)

The zeta potential was measured out directly in suspensions before filtration with 5 g of solid per 200 ml. The samples were stirred in a beaker with an overhead stirrer at 500 rpm during 10 minutes to ensure the homogeneity repartition of the particles and reach a stable value before the measurement. During the measurements, they were stirred at 400 rpm and each measurement was repeated 10 times. Zeta potential data were recorded with a ZetaProbe from Colloidal Dynamics Inc., which is based on the frequency-dependent electroacoustic effect. Shortly, an alternating voltage is applied to the suspension which causes charged particles to move back and forth at a mobility that depends on their zeta potential. The software calculates the zeta potential from the frequency-dependent mobility using the O'Brien equation [61]. Finally the values obtained were background corrected with a measurement of the filtrated aqueous phase.

Cation exchange capacity (CEC) in the samples was measured on 100 mg of powder. The cations on the surface and/or from the interlayer were exchanged with cobalt hexamine trichloride during 30 min at room temperature [4] using a solution/solid mass ratio of 30. The suspensions were filtered and the concentrations of Na, K, Ca, Mg in solution were determined by ion chromatography (IC) as detailed above. The sum of measured cations was compared to the total CEC which was obtained from the difference in the cobalt hexamine concentration from the original solution and from the leachate. Such concentrations were determined by colorimetry (absorption band at 473 nm) using a UNI-CAM UV visible spectrometer. The excellent agreement between the total CEC and the CEC calculated from the measured cations showed that dissolution of M-S-H was negligible.

3. Results and discussions

3.1. Insights on the M-S-H particles

3.1.1. Ageing of M-S-H

The formation of M-S-H proceeds in batch experiments very slowly such that after 1 year at room temperature thermodynamic equilibrium is generally not yet reached while after 2 years M-S-H seemed to have been near to equilibrium conditions as detailed in [22]. Thus, in addition to samples aged for 1 or 2 years [22], also well-aged samples with an equilibration time of 3.3 years were investigated. To verify that (near) equilibrium conditions have been reached, the composition of the aqueous and solid phase after 3.3 years were compared to M-S-H equilibrated for 1 and 2 years and to M-S-H which has been prepared at 180°C (hydrothermally prepared: "M-S-H HT"). Dissolved concentration and pH values measured in the aged samples (3.3 years) are presented in Table 1. The concentrations and pH measured after 3.3 years were comparable to the 2-year old samples which indicated that 3.3 years samples, as well as the 2 years ones, were close to thermodynamic equilibrium.

Table 1: Measured dissolved concentrations in the solutions and measured pH values in equilibrium with the synthesized M-S-H samples after 1, 2 [22] and 3.3 years of curing at 20°C and with the hydrothermally prepared M-S-H (0.8 and 1.2).

:	mmol /L	Mg	Si	Na	рН (20°С)
room	n temperature				
year	0.8	0.33	1.36	0.33	8.5
13	0.9	0.32	0.66	0.38	8.7
	1.0	0.26	0.07	0.41	9.3
	1.1	0.13	0.02	0.43	9.9
	1.2	0.10	0.004	0.44	10.3
	1.3	0.10	0.003	0.47	10.4
	1.4	0.13	0.004	0.49	10.4
ears	0.7	0.37	1.47	0.34	8.2
2 years	8.0	0.38	1.44	0.38	8.3
	0.9	0.40	0.34	0.42	8.6
	1.0	0.35	0.06	0.46	9.2
	1.1	0.15	0.008	0.45	9.8
	1.2	0.13	0.008	0.48	10.0
	1.3	0.09	0.003	0.50	10.3
	1.4	0.12	0.001	0.51	10.3
3.3 years	0.7	0.39	1.49	0.34	8.3
3 ye	8.0	0.38	1.26	0.37	8.3
č.	0.9	0.41	0.46	0.42	8.5
	1.0	0.43	0.05	0.45	9.1
	1.1	0.25	0.009	0.47	9.7
	1.2	0.23	0.005	0.51	9.9

1.3	0.18	< 0.002	0.52	10.3	
1.4	0.15	< 0.002	0.53	10.4	
M-S-H HT					
0.8	0.24	1.821	0.38	8.1	
1.2	0.35	0.024	0.53	9.2	

Also, the ²⁹Si MAS NMR spectra of M-S-H samples cured 3.3 years at room temperature were compared to the spectra of the 1 year-old samples and to the hydrothermally prepared M-S-H in Figure 3. The overall shapes of the spectra were similar between the 1 year and 3.3 years samples.

The deconvolutions of the spectra are detailed in Table 2. The M-S-H 0.8 aged for 3.3 years showed a lower content of Q² and higher content of Q³_{tot} resulting in a reduced Q²/Q³ than the sample aged for 1 year. This more significant degree of polymerization in the old sample indicates that with time the structure of low Mg/Si M-S-H becomes more similar to talc, which shows a single, rather narrow Q³ band at -97 ppm [32-34]. Also the hydrothermally prepared M-S-H showed a higher degree of ordering and a more distinct but still rather broad band -96.5 ppm. This trend of higher ordering at higher temperature agrees with other findings [62, 63], who observed a progressive better ordered structure for M-S-H formed at higher temperatures and the formation of talc at 600°C.

For the M-S-H 1.2 sample which contains more magnesium, the amount of Q¹, Q² and Q³_{tot} did not change significantly between 1 to 3.3 years. However, a higher intensity of the signal at -92.7 ppm (Q³_a) after 3.3 years indicated a somewhat greater degree of organization and a structure related to serpentine group minerals such as lizardite or antigorite (Mg/Si=1.5, T:O structure, see Figure 1). The hydrothermally prepared M-S-H 1.2 showed one only Q³ band at -93 ppm which would be consistent with a 1:1 T:O well-ordered structure.

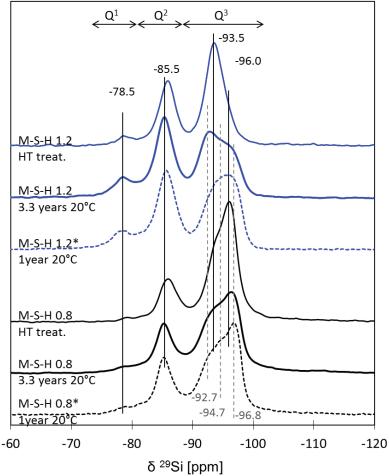


Figure 3: ²⁹Si MAS NMR spectra of the M-S-H hydrothermally prepared (0.8 and 1.2) compared to ²⁹Si MAS NMR spectra of M-S-H samples synthesized at 20°C after 1 year (*=from[22]) or 3.3 years of curing.

Table 2: Chemical shifts and relative intensities of different silicon sites obtained from the deconvolution of the ²⁹Si MAS NMR spectra of M-S-H synthesized at room temperature and prepared hydrothermally (HT) presented in Figure 3.

		M-S-H (room temperature)					
		Q ¹	Q^2	Q_a^3	Q_b^3	Q_c^3	Q ² /Q ³
		-78.3	-85.5	-92.7	-94.7	-96.7	
		±0.3 ppm	±0.3 ppm	±0.3 ppm	±0.3 ppm	±0.3 ppm	
8.0	1 year	3	34	25	8	26	0.6
8.0	3.3 years	2	28	26	17	23	0.4
1.2	1 year	7	46	14	12	21	1.0
1.2	3.3 years	8	47	25	6	14	1.0
		M-S-H (HT. prepa	red)				
		Q ¹	Q^2	Q_a^3		Q_c^3	Q ² /Q ³
		-79.0 ±0.5 ppm	-85.8 ±0.5	-93.7 ±0.5	ppm	-96.2 ±0.5	

0.8	HT	0	22	30	48	0.3
1.2	HT	5	32	63	0	0.5

Quantification error $\simeq \pm 10\%$ of absolute amount of (%Si) +2.5%.

In summary, M-S-H synthesized at room temperature were similar after 1 or 3.3 years although the longer reaction time resulted in slightly better-ordered structures. The M-S-H 0.8 HT structure is comparable to a poorly ordered 2:1 phyllosilicate such as talc or stevensite while M-S-H with a higher Mg/Si showed instead a structure similar to a 1:1 phyllosilicate such as antigorite. In all cases, a significant amount of Q² was still present, also in the hydrothermally prepared samples.

3.1.2. X-rays diffraction

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3.1.2.1. X-ray diffraction patterns

357 The XRD patterns of the M-S-H phases with different Mg/Si ratios together with the hydrothermally prepared M-S-H are shown in Figure 4a. XRD patterns showed very broad 358 359 reflections. The patterns were very similar with equal relative intensity and positions of the broad 360 reflections independent of the Mg/Si ratio. The humps have been indexed, in Figure 4a, following the indexing of M-S-H based of talc, Mg₃Si₄O₁₀(OH)₂, from [16] and also based on the structure 361 362 of kerolite, Mg₃Si₄O₁₀(OH)₂.H₂O, a hydrated variety of talc from [64, 65] and of deweylite from [66], a naturally occurring hydrous amorphous magnesium silicate with a composition between 363 $Mg_3Si_4O_{10}(OH)_2$ 0.3-0.7 H_2O and $Mg_3Si_2O_5(OH)_4$ 0.3-0.7 H_2O . Kerolite or deweylite had been 364 365 described by [64-66] as extremely fine-grained or disordered talc or stevensite minerals possibly mixed with minerals from the serpentine group such as lizardite or antigorite. Similar to the 366 reflection profiles of M-S-H, the XRD patterns of these materials are broad indicating extremely 367 368 small crystallite size, disorder or both. Lin et al. [67] compared M-S-H-like phase to hectorite, 369 swelling clay, and indexed the broads reflections as detailed in Figure 4b.

The reflections at 59.9 °2θ are shifted to slightly lower angles at higher Mg/Si (both for preparations at ambient and hydrothermal temperatures). These reflections are characteristic for the main layer of trioctahedral phyllosilicates. This difference from M-S-H 0.8 to M-S-H 1.2 is consistent with the slight increase of the 060 distance from 1.528 Å (60.5 °2θ) in 2:1 phyllosilicates (talc) to 1.54 Å (60.05 °2θ) in 1:1 phyllosilicates (serpentine). This indicates only small changes in the large scale of the sheets arrangement.

The reflection at 27.2°20 corresponds to the (003) distance of talc and is better defined in the M-S-H 0.8HT sample. A reflection at 24.9°20 can be observed in M-S-H 1.2HT, which could be attributed to the (002) of the serpentine mineral. Those observations confirmed a high resemblance of the hydrothermally prepared M-S-H with the two end-members talc (2:1) in the case of M-S-H 0.8HT and serpentine (1:1) minerals in the case of M-S-H 1.2HT.

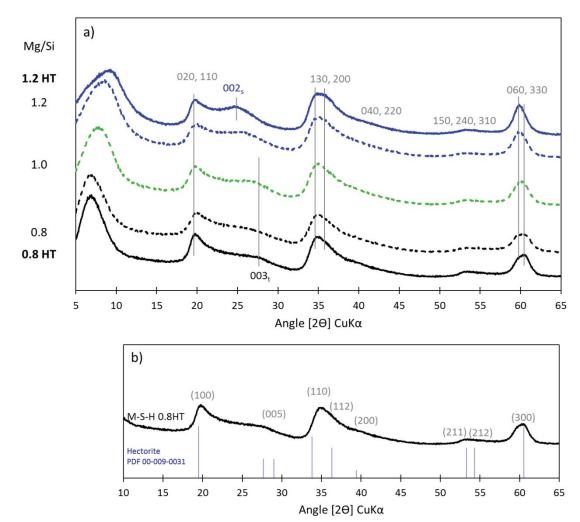


Figure 4: a) XRD patterns of M-S-H samples (3.3 years, 20°C) and of hydrothermally treated M-S-H indexed following kerolite, $Mg_3Si_4O_{10}(OH)_2.H_2O$ (0.8: (003)_t for talc and 1.2(002)_s for serpentine); b) XRD patterns of M-S-H 0.8 HT indexed following hectorite.

3.1.2.2. Basal spacing drying and swelling

The main difference between the patterns of M-S-H (Figure 4) was in the reflection at 7-9 °20 which corresponds to layer-to-layer (001) distance as detailed in [16]. As discussed in [16], the minimal coherent regions in M-S-H phases can lead to shifts of the signals related to the 001 distance which can result in an overestimation of this distance. The 001 distance of the M-S-H 0.8 was at the detection limit and could be larger than the 12.7 Å indicated in Figure 5. The measured layer-to-layer distances of the M-S-H synthetized at room temperature and hydrothermally prepared are plotted in Figure 5 as a function of the Mg/Si.

An increase of Mg/Si ratio from 0.8 to 1.2 resulted in a shift of the first reflection from 7.0 to 8.6° 20 indicating a decrease of the mean basal spacing from at least 12.7 Å to 10.3 Å.

The drying procedure affected the measured (001) distance, as visible at high Mg/Si. The freeze dried samples re-equilibrated to 33 % RH always showed a lower layer-to-layer distance than samples which were dried directly to 33 % RH, without initial freeze drying as shown in Figure 5, indicating that freeze drying resulted in a collapse of the interlayer which was not or only partially restored during rehydration.

The addition of ethylene glycol to the freeze-dried samples resulted in an increase of their layer-to-layer distances indicating a swelling of the M-S-H as also characteristic for hydrated 2:1 phyllosilicates with layer charge. At low Mg/Si, the (001) the distance was either too big to be measured (>12.7) or non-existing while at high Mg/Si the distance increased 10.3 to 11.6 Å.

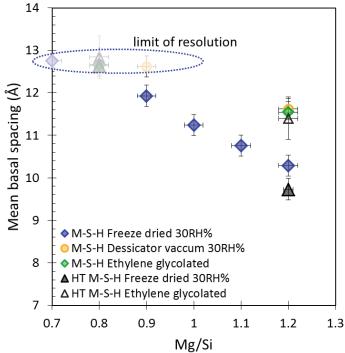
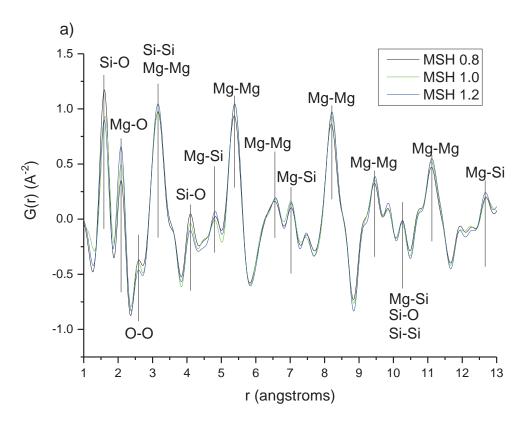
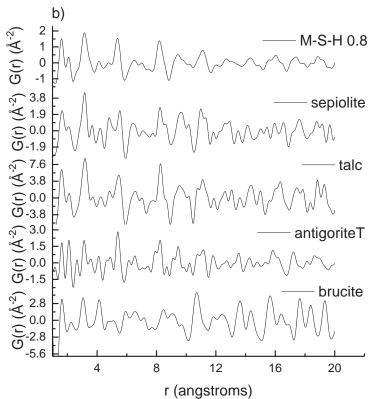


Figure 5: Mean basal spacing (layer-to-layer distance) measured from XRD patterns of the M-S-H samples (diamonds and circles) and for hydrothermally prepared M-S-H (triangles) as a function of Mg/Si in M-S-H. Freeze dried = freeze dried samples and re-equilibrated to 33RH% over CaCl₂ desiccator vacuum= directly dried over CaCl₂ 33RH% (*might be not completely equilibrated) in a vacuumed desiccator.

3.1.2.3. X-ray pair distribution function (PDF)

 Additional characterizations of the M-S-H samples were performed using X-ray pair distribution function (PDF) analysis (Figure 6). The X-ray PDF analyses of the M-S-H samples were very similar regardless the Mg/Si ratio (Figure 6a). Figure 6b compares the pair distribution functions of M-S-H, sepiolite [24], talc [25], antigorite T [28] and brucite [26]. The structures of these minerals are schematically represented in Figure 1. Antigorite (Figure 1d) corresponds to a 1:1 phyllosilicate (serpentine group) and differs from lizardite (Figure 1c) by a curved structure with alternated T:O blocks.





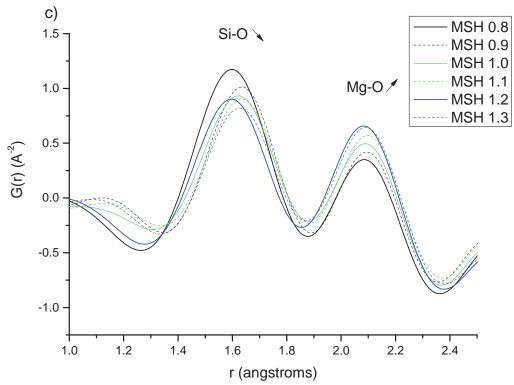


Figure 6: a) X-ray pair distribution function of M-S-H 0.8, 1.0 and 1.2, b) 2X-ray pair distribution function of M-S-H 0.8 compared to X-ray pair distribution functions of sepiolite, talc, antigorite T and brucite, c) Zoom on X-ray pair distribution functions of M-S-H 0.8 to 1.3.

Compared to the crystalline minerals which showed a coherence length higher than 20 Å (Figure 6b), M-S-H exhibited a rather short coherence length, close to 12 Å (Figure 6b) whatever the Mg/Si ratio, which is consistent with their poorly crystalline nature and the nano-sized particles [16, 43] as previously discussed.

The peaks were tentatively assigned using the structures of talc and antigorite as references [25, 28]: they mainly corresponded to Mg-Mg (r = 3.13 Å, 5.36 Å, 8.21 Å, 9.42 Å, 11.06 Å) and Mg-O (2.09 Å) distances within the same layer as well as Si-Si (3.20 Å) and Si-O distances in tetrahedral silicate layer (r = 1.61 Å). The X-ray PDF analysis of M-S-H confirmed a structure where magnesium is bound to oxygen in the surrounding of silicon and hydroxyl groups. The intensity of the Si-O peak at r = 1.6 Å decreased whereas that of the Mg-O peak at r = 2.1 Å increased at high Mg/Si ratio, which was consistent with the depletion of SiO₂ and the enrichment in MgO (Figure 6c). The slight variations in the positions of the peak maxima were due to experimental uncertainties.

In a second stage we tried to fit the pair distribution functions of M-S-H by refining the structures of the different phyllosilicate minerals using the PDFgui software [51]. The refined parameters included the scale factor, the lattice parameters (a, b and c, the angles being kept constant), the isotropic displacement parameters of Mg, Si and O, and δ_1 , a coefficient for (1/r) contribution to the peak sharpening (for small distances, the motion of two contributing atoms can be correlated). The instrumental resolution parameter was determined by refinement of a nickel reference sample as $Q_{damp} = 0.05$. The calculations were performed over the 1-20 Å range. Figure 7

447 compares the pdf function of M-S-H 1.3 with those resulting from the refinement of sepiolite [24], talc [25], chrysotile [68], lizardite [27], antigorite M (monoclinic) and antigorite T (triclinic) 448 449 [28]. The fit parameters are detailed in the Appendix. The best fit, corresponding to the lowest 450 residuum r_w (quality weighted parameter characterizing the difference between observed and 451 simulated pdfs) was obtained for triclinic antigorite Tb [28]. Antigorite has an alternating-curved structure slightly deficient in magnesium and hydroxyl groups. Antigorite Tb, described by [28], 452 453 shows one or more offsets in the octahedral sheet at the change of T:O. At this offset, the 454 coordination number of the magnesium atoms decreases and oxygen atoms in the vicinity form a tetragonal pyramid around it. Chrysotile was the second best fit. This mineral is composed of 455 tubular fibers due to the rolls up of the sheets. The pdf results are consistent with the ²⁹Si MAS 456 457 NMR data showing a silicate structure of M-S-H 1.3 similar to that of the phyllosilicates of the 458 serpentine group. The better fits with chrysotile and antigorite T rather than with lizardite and 459 antigorite M would indicate that the stacking of sheets is wavy and the T:O-like blocs are 460 randomly repeated. The chemical composition and the nano-crystallinity of the M-S-H 1.3 sample would suggest a structure close to that of antigorite rather than chrysotile which has the 461 almost ideal chemical composition $Mg_3S_{i2}O_5(OH)_4$ (Mg/Si = 1.5), causing the fibrous shape (as 462 463 the octahedral sheet is larger than the tetrahedral sheet).

464 Similarly, the X-ray pair distribution function of M-S-H 0.8 was fitted by refining the structures of lizardite, chrysotile, antigorite (monoclinic or triclinic) talc and sepiolite as shown in Figure 8. 465 The best fit was surprisingly achieved with triclinic antigorite Tb, followed by talc and sepiolite. 466 A structure close to that of triclinic antigorite, as for M-S-H 1.3, would be consistent with the fact 467 that these two samples exhibit similar XRD patterns and pair distribution functions. It would also 468 469 suggest a wavy structure at low Mg/Si ratio. However, the results obtained by other 470 characterization techniques rather indicate a talc-like structure: the Mg/Si ratio of M-S-H 0.8 is close to that of a 2:1 phyllosilicate; M-S-H 0.8 HT and talc exhibit strong resemblance, as shown 471 by X-ray diffraction and ²⁹Si MAS-NMR. 472

Looking more closely at the fit obtained with the refined structure of talc, it can be seen that the quality of the fit decreased for r distances above the coherence length of the M-S-H particles (12 Å). Restricting the fit calculations to the 1-12 Å range provided vey good results (Figure 9), both with talc and antigorite ($r_w = 0.42$ in both cases). Complementary techniques and/or a better resolution (provided by a high energy synchrotron source) are thus necessary to discriminate between the two structures.

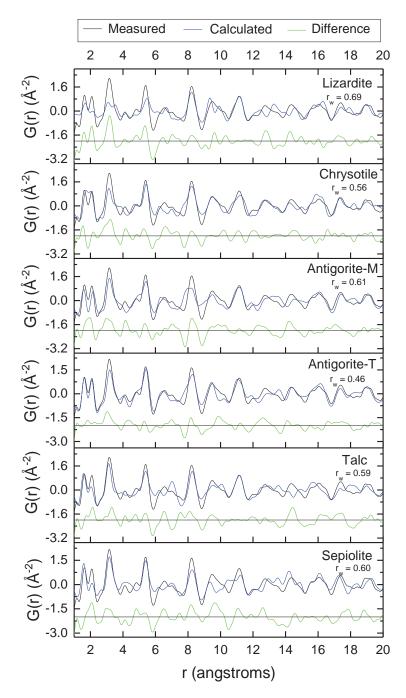


Figure 7: Comparison of M-S-H 1.3 X-ray distribution function with those of the refined structures of lizardite, chrysotile, antigorite, talc and sepiolite over the range 1-20 \mathring{A} (details of the fits in the Appendix).

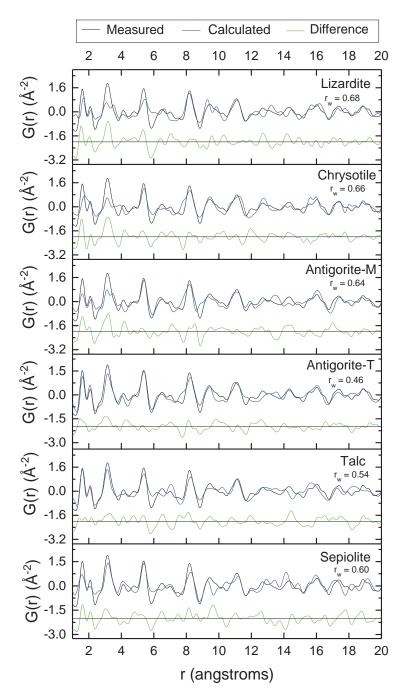


Figure 8: Comparison of M-S-H 0.8 X-ray distribution function with those of the refined structures of lizardite, chrysotile, antigorite, talc and sepiolite over the range 1-20 \mathring{A} (details of the fits in the Appendix).

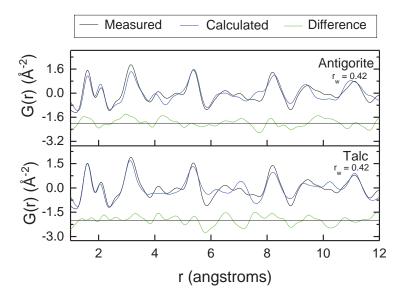


Figure 9: Comparison of M-S-H 0.8 X-ray distribution function with those of the refined structure of triclinic antigorite (Tb) and talc over the range 1-12 Å (details of the fits in the Appendix A).

The X-ray PDF analyses of M-S-H showed similar atoms distances in M-S-H as in phyllosilicate minerals and thus agree with the ²⁹Si MAS NMR data: M-S-H phases are composed of silicate sheets with small coherent regions.

3.1.3. Particle size, porosity, and density

M-S-H samples of 3.3 years were characterized by N₂ physio-sorption measurements. The isotherms with the presence of hysteresis loops (Figure 10) were of the IV type according to the IUPAC classification [54]. The initial vertical slope is characteristic of the presence of microporosity (equivalent diameter between 0.4 nm and 2 nm). The adsorption part of the Type IV isotherm can be attributed to monolayer-multilayer adsorption. The hysteresis had been associated to capillary condensation taking place in meso-pores (diameter between 2 nm and 50 nm). The general features of the N₂-isotherm were similar to those observed for phyllosilicates synthesized at room temperature such as reported for synthetic clay-like hydrated hetorite, stevensite or saponite [33, 69, 70] or talc [71].

The M-S-H samples synthesized at room temperature exhibited an H2 or H4 hysteresis characteristic of plate-like materials with meso-pores [54]. The H2 hysteresis is characteristic of less ordered material than H4. The micro-porosity (< 2 nm) in clay usually corresponds to the interlayer, and the meso-porosity corresponds to meso-pores formed between the particles (particularly during acid treatment) [72].

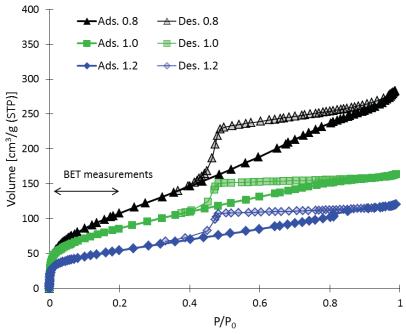


Figure 10: N_2 adsorption-desorption isotherms of the M-S-H samples 0.8, 1.0 and 1.2 (synthetized at room temperature during 3.3 years).

The specific surface areas (SSA_{BET}) were calculated from the N_2 physio-sorption measurements by applying the BET equation in the P/P° range 0.05 to 0.2 [52]. An SSA_{BET} of 406, 315 and 194 m²/g, respectively, was calculated for M-S-H 0.8, 1.0 and 1.2 after 3.3 years (Figure 11). The relatively high measured SSA_{BET} for M-S-H were similar to the large surface area reported for synthetic clayey materials [33, 69, 70], where macro and mesopores are present together with micro-pores, while the SSA of talc has been measured to be 20 m²/g [71]. The SSA_{BET} of synthetic clay has been observed to increase with the water to solid ratio used during the synthesis [70]. Thus, M-S-H formed in non-diluted systems or in field experiments might exhibit a smaller SSA.

Figure 11 shows the SSA_{BET} as a function of the Mg/Si in M-S-H and at different curing times and temperatures. The SSA_{BET} decreased with the Mg/Si in M-S-H. The curing temperature, 20 or 50°C, did not influence the SSA_{BET}. The SSA_{BET} was lower for the older samples indicating the formation of slightly bigger particles with time. The SSA_{BET} for M-S-H 0.8 (\sim 400 m²/g) was 2 times higher than for M-S-H 1.2 (\sim 200 m²/g).

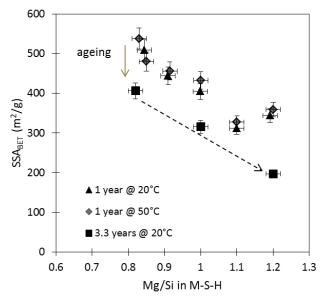


Figure 11: Specific surface area (SSA_{BET}) found in M-S-H as a function of the Mg/Si in M-S-H and of the curing time.

The t-plot method (detailed in section 2.2.4) quantifies the external surface i.e., the surface without the micro/meso-porosity. The external surface variations follow the SSA_{BET} with a decrease with the increase in Mg/Si ratio, but much lower values (e.g., 80 m²/g for the external surface compared to 400 m²/g for the SSA_{BET} for M-S-H 0.8). This denotes a high micro/meso-porosity in these samples as illustrated by the values of the pore volume in Table 3 (up to 0.113 cm³/g for M-S-H 0.8). However, this volume decreased with the increase of the Mg/Si in M-S-H and the reduction of the specific surface area. The grain density of M-S-H measured by helium pycnometry was relatively constant between 2 and 2.1 g/cm³ (Table 3) in M-S-H independently of the Mg/Si.

Table 3: Specific surface area (SSA) for M-S-H equilibrated for 3 years and hydrothermally prepared (HT) calculated by BET and t-plot methods from nitrogen isotherms and grain density (which has been measured on 3 months and 6 months samples).

	BET SSA ^a	C value ^b	t-plot SSA ^c (external surface)	Vads ^d	Pore volume ^e	Grain density ^f
	m²/g		m ² /g	cm³/g STP	cm³/g STP	
0.8	406	46	80	73	0.113	2.1
1.0	315	74	21	68	0.105	2.0
1.2	194	112	17	41	0.063	2.1
0.8HT	378	62				
1.2HT	340	105				

^a Calculated with the BET equation for 0.05 < P/P° < 0.2

^b BET C constant value

^c external surface calculated according to the t-plot method [52]

d the volume adsorbed in the micro and meso pores

e Vads/647 (gas/liquid volume ratio ~ 647 for N₂ at 77 K)

faveraged values of the measurements on the samples synthetized 1 year at 20°C and 3 months at 50° C (standard deviation \pm 0.05).

N₂ physio-sorption measurements on the hydrothermally treated M-S-H indicated also type IV isotherms according to the IUPAC classification, but an H3 hysteresis (Figure 31). The H3 hysteresis is related to aggregated materials with plate-like structure creating slit-shaped pores. This confirms a better organization of the structure of the hydrothermal treatment of the M-S-H and indicates the presence of a second porosity, which may be due to different packing. In these two cases, the conditions were not recovered to apply the t-plot method for the calculation of the external surface (probably due to the capillary condensation in macro-porosity).

An SSA_{BET} of 378 and 340 m²/g have been measured in the M-S-H 0.8HT and M-S-H 1.2HT respectively. These values are relatively high and in the same range or even greater than the SSA_{BET} measured for M-S-H synthesized at room temperature. The upper surface area and higher volume adsorbed of M-S-H1.2HT compared to M-S-H 1.2 prepared at room temperature from BET might be related to this observed 2^{nd} porosity difference in packing. The M-S-H 0.8 equilibrated at room temperature and the hydrothermally prepared HT show a substantial similarity in N₂ sorption (size and volume of the micro-pores) and in 29 Si-NMR indicating no or little structural difference except the increased ordering in the sample treated at higher temperature. The different micro porosity and silicate structure defined in the M-S-H 1.2HT compared to M-S-H 1.2 seems to indicate a structural rearrangement during the hydrothermal treatment.

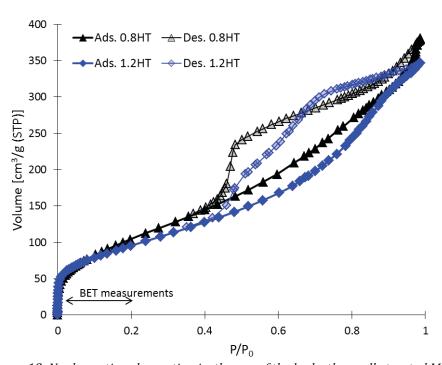


Figure 12: N_2 absorption-desorption isotherms of the hydrothermally treated M-S-H.

3.2. Water in M-S-H

Crystalline phyllosilicates, such as talc, which represents 2:1 structure, and serpentines (1:1 structure) are composed of theoretically infinite silicate layers and hydroxyl groups are only linked to the magnesium, the so-called inner OH, and surface OH groups as detailed in Figure 1.

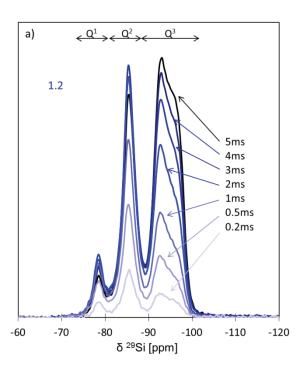
Some phyllosilicates such as sepiolite or amphibole also contain zeolitic water and water coordinated to charge balancing cations, water which is more confined than zeolitic water, while smectites contain water confined in the interlayer and at the surface. M-S-H contains between 1 and 2.5 H₂O per silicon based on TGA measurements ([15, 16, 22]), thus significantly more water than tale, antigorite or clay minerals. Water in M-S-H was found to be present both as adsorbed water and within the structure as H₂O and hydroxyl groups ([15, 18]). In the following, the distribution of the water in the structure of M-S-H is investigated by different techniques.

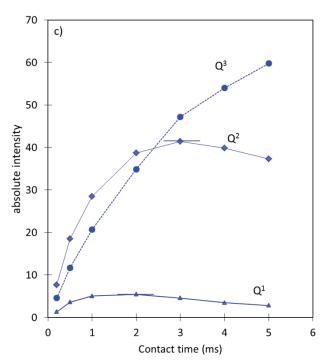
3.2.1. ¹H-²⁹Si CP MAS-NMR spectroscopy

The variation of the contact time in ¹H-²⁹Si CP MAS-NMR (cross polarization magic angle spinning NMR) experiments allows investigating whether protons (from the hydroxide groups or water) are in the vicinity of silicate sites. The shorter the contact time, the closer a proton is. Therefore, the water adsorbed on the surface results in higher contact time than hydroxyl groups directly bound to silicon.

The ¹H-²⁹Si CP MAS-NMR spectra of M-S-H synthesized at room temperature, and hydrothermally prepared M-S-H recorded with varying contact times between 0 and 5 ms and the associated absolute intensities are shown in Figure 13 and Figure 14. The intensities of Q¹ and Q² site reached a maximum at a contact time between 2 and 4 ms, which indicated the presence of protons in the second or third coordination shell. From the geometry, the Q¹ and Q² silicate sites are present at the surface as Si-OH confirming the hydroxyl groups are linked to the Q¹ and Q² silicate sites as already observed by Nied et al. [15].

The Q^3 sites showed a higher contact time of > 5 ms, which indicated that the Q^3 silicate sites were not directly linked to hydroxyl groups but that the protons were in further distant coordination spheres such as hydroxyl groups bound to magnesium or sorbed water.





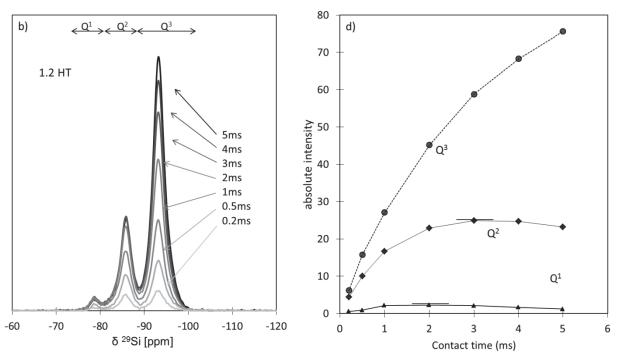
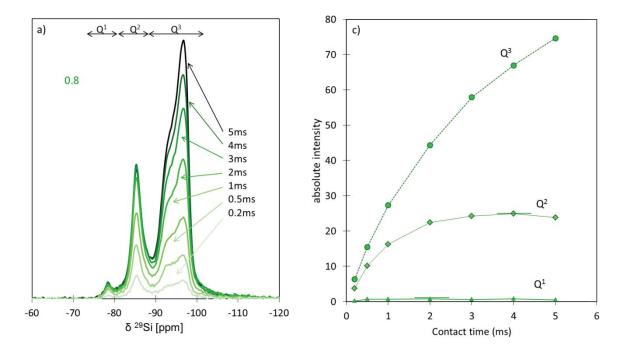


Figure 13: ¹H-²⁹Si CP MAS-NMR spectra at different contact time for a) the M-S-H 1.2 sample (3.3 years 20°C), b) the hydrothermally treated M-S-H 1.2 sample c) and d) absolute intensities associated as a function of the different contact times.



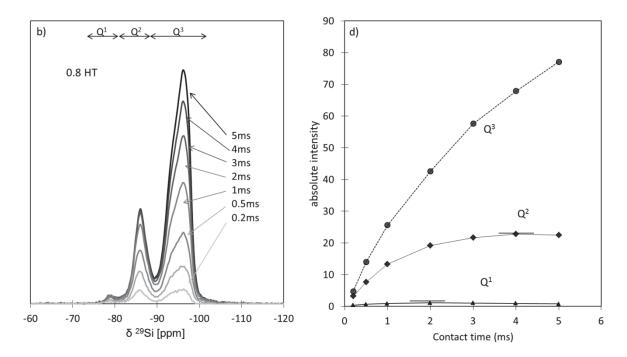


Figure 14: ¹H-²⁹Si CP MAS-NMR spectra at different contact time for a) the M-S-H 0.8 sample (3.3 years 20°C), b) the hydrothermally treated M-S-H 0.8 sample c) and d) absolute intensities associated as a function of the different contact times.

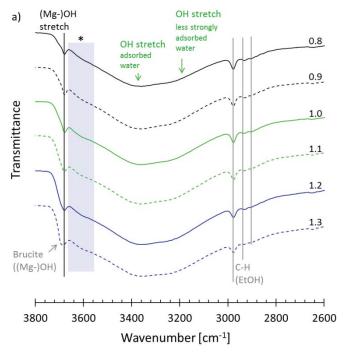
3.2.2. Infrared (FTIR) of hydroxyl vibrations

The FT-IR spectra recorded between 2600 and 3800 cm⁻¹ on M-S-H with varying Mg/Si are presented in Figure 15a and compared with spectra of 2:1, 1:1 phyllosilicates, amorphous silica, and brucite in Figure 15b. The M-S-H 1.3 contained some residual brucite (~ 2 mass% of brucite normalized to 100 g dry mass, quantified by TGA), which can be seen by the presence of the band at 3698 cm⁻¹ [73] and in comparison with the spectra in Figure 15b. The band (shoulder) at 3680 cm⁻¹ has been assigned to Mg-OH stretching vibrations in M-S-H [15, 67]. Else, little difference between the spectra recorded at different Mg/Si could be observed.

At lower wavenumbers, an overlapping of large bands corresponding to OH stretching vibrations of water molecules is found. The first band at ~ 3550-3600 cm⁻¹ has been attributed in sepiolite to water coordinated to magnesium (Mg-OH₂⁺), i.e., to water at the edges of the channels [74]; this kind of water is also observed in antigorite (Figure 15b). The presence of coordinated water is typical for well-crystalline minerals. Its observation in the poorly ordered M-S-H may be explained by the presence of very confined water molecules close to the octahedral layer in M-S-H. Indeed, Lin et al. [67] observed two types of water coordinated to magnesium in an M-S-H-like phase, the first one is described as adsorbed water on magnesium located at the edge of the layer (with a water loss at 90°C in TGA) and the second one adsorbed water on magnesium located in the silicates defects (with a water loss at 140°C). Furthermore, the similarities between M-S-H and antigorite observed by PDF analysis tend to confirm the presence of coordinated water in the M-S-H.

Hair [75] reported that OH stretching of dried silanol groups at 3747 cm⁻¹ cannot be seen in the presence of adsorbed water and instead a "wet" silanol groups band is observed at 3660 cm⁻¹ and

water sorbed on those hydroxyls at 3450 cm⁻¹ (see Figure 35). The spectrum of the hydrated amorphous silica freeze dried and kept at 33% RH showed only the band at 3450 cm⁻¹ and possibly a band at 3660 cm⁻¹ (Figure 15b). Finally, the FT-IR spectra showed a trace of ethanol from the washing process.



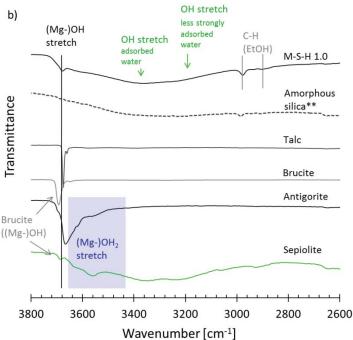


Figure 15: a) FT-IR spectra of the M-S-H samples (3.3 years, 20° C); b) FT-IR spectra of minerals from [22] (the intensities of the spectra have been modified to fit the figure); both are zoomed between 2600 and 3800 cm⁻¹ and the Assignments of the stretching bands according to minerals comparison [73, 76]; *vibrations between 3600 and 3700 cm⁻¹ (Si-)OH · · OH2 stretch [Amorphous silica [75]] or (Mg-)OH₂ stretch [Sepiolite [74]or M-S-H [67]]; **amorphous silica, hydrated, washed and freeze dried and kept at 33% RH.

Figure 16: Re-hydration of silica surface (reproduced from [75]).

 The FTIR data indicated that M-S-H phases contain hydroxyl groups bound directly to the silicon and magnesium, but also a significant amount of physically bound and adsorbed water, in agreement with ¹H MAS NMR (40kHz) data from literature [15] and our observations by ¹H-²⁹Si CP MAS NMR spectroscopy. The presence of coordinated water bound to magnesium might be possible. The dependence of the number of water molecules on the RH is further probed by dynamic vapor sorption (DVS) experiments and the different nature of the physically bound water by ¹H NMR relaxometry measurements coupled to TGA.

3.2.3. Dynamic vapor sorption (DVS)

- The results of the DVS measurements for M-S-H 0.9 and M-S-H 1.2 are shown in Figure 17. The sorption curves show a hysteresis, as characteristic of microporous materials such as C-S-H [77] or clay minerals [78] which confirms the presence of the micro-pores observed by the N₂ physiosorption measurements.
- Compared to C-S-H, where the content of water is relatively constant between 20 and 70% RH [77], the curve of M-S-H shows a gradual increase from 0 to 90% RH. This gradual increase of water in M-S-H would be consistent with the dependence of the interlayer distances (and hence water absorbed in them) on the RH as observed by XRD and with the behavior of swelling clays such as saponite or montmorillonite [78].

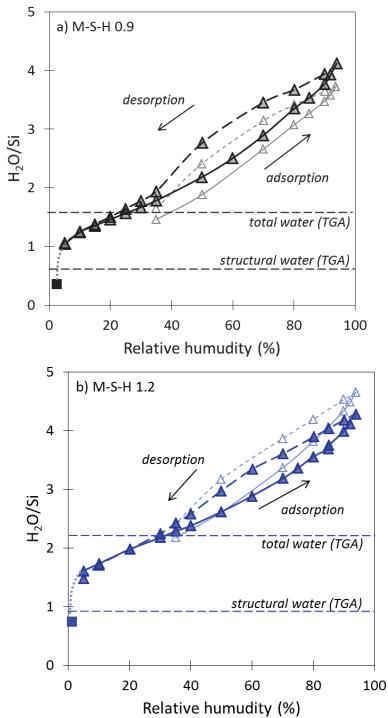


Figure 17: Water vapor isotherms (adsorption and desorption) of the a) M-S-H 0.9 and b) M-S-H 1.2 (20°C, 2 years: light and empty symbols; 3.3 years: dark symbols). The squares correspond to H_2O/Si in the sample at < 2.5 %RH measured by DVS (structural water), the horizontal dashed lines to the to the H_2O_{tot}/Si total water and to the H_2O_{OH}/Si structural water in M-S-H measured by TGA (see Table 6).

The mass at the end of the DVS experiment (drying to 0% RH at 105°C during 1 day) could be expected to correspond to the dry mass of the M-S-H (M-S-H with structural hydroxyl groups, but without hydroxyl groups or adsorbed water at the surface). In fact, the water content

quantified by DVS after drying to 0% RH at 105°C was lower than the content of hydroxyl groups found by TGA and ¹H-NMR relaxometry (as below). This is in agreement with the observation of weakly bound hydroxyl groups at the surface of the silicate layers, which are dehydroxylated at low temperatures [79] or coordinated water bound to magnesium [67].

3.2.4. Thermogravimetric analysis (TGA)

The TGA curves and the derivative weight losses of M-S-H aged at room temperature for 3.3 years with Mg/Si = 0.8 and 1.2, and hydrothermally prepared M-S-H are shown in Figure 18. Three water loss regions characteristic for M-S-H can be seen.

The first water loss region between 30 °C and 250 °C observed for M-S-H synthesized at room temperature had been related to poorly (physically) bound water adsorbed on the surface (monolayer, multilayers and and/or in the interlayer) of the M-S-H [15, 18]. This water loss may also include the bulk water at high RH as TGA cannot distinguish clearly between the different types of physically bound water and the bulk water. The intensity of these low-temperature losses depends on the drying and the RH of the samples (Table 4) as also observed for C-S-H [77, 80]. Two samples, M-S-H 0.9 and 1.2, had been freeze dried and re-equilibrated in a desiccator at ~85 %RH for 4 months.

Table 4: Total bound water and hydroxyl content (molar) per silica from TGA in M-S-H equilibrated at 33% RH and 85% RH (250-980°C: OH/Si hydroxyl groups, 30-980°C: H₂O_{total}/Si total bound water).

Samples equilibrated at		33% RH					85% RH	
	Mg/Si		0.9	1.0	1.1	1.2	0.9	1.2
TC 4	H ₂ O _{total} /Si		1.58	1.84	2.01	2.19	2.44	3.12
TGA	OH/Si		1.29	1.52	1.69	1.88	1.31	1.85

The second and third water losses (>250°C) have been attributed to silanol and/or magnesium hydroxyl groups in M-S-H [15, 16, 18], but may also comprise water present as a monolayer on the M-S-H surface [15]. The second water loss in M-S-H 0.8 is centered at 390°C and relates mainly to the dehydroxylation of silanol (Si-OH) groups [79], while the third weight loss at 500°C is related to the dehydroxylation of magnesium hydroxyl groups (Mg-OH). The M-S-H 1.2 seems to show only one relatively significant water loss centered at 450°C which is due to the higher content of Mg-OH and the presence of more Si-OH. Zhuravlev [79] reported the dehydroxylation of bridged hydroxyl groups at the surface of amorphous silica between 180 to 400°C, while the internal hydroxyl groups of the silica condensed only at around 900°C. The dehydroxylation of the minerals of the serpentine group (hydroxyl groups linked to the magnesium: inner OH and surface OH as detailed in Figure 1) has been observed by TGA at 670-900°C [81], while the inner OH groups linked to the magnesium in the talc structure dehydroxylates at 750-1000°C [34], in agreement with the weight loss observed for M-S-H at 850 to 900°C.

The M-S-H synthesized at room temperature contained thus hydroxyl groups bound to silicon and magnesium, in inner and surface position. The gradual and almost continuous water loss compared to brucite with a sharp water loss of its hydroxyl groups at 410°C confirms the nanocrystalline character of M-S-H. Finally, the loss of the hydroxyl bound to magnesium at 450°C rather than at 700°C indicates less order in the octahedral layers of M-S-H than observed in serpentine minerals.

The TGA curves of the hydrothermally prepared M-S-H showed the same three water loss regions. The content of the physically bound water in the hydrothermally treated M-S-H seems more structured with a shoulder at 160°C. It is unclear whether this shoulder is associated to strongly physically bound water, i.e., very confined water, or whether this shoulder is already related to dehydroxylation of silanol groups. This shoulder might also be related to the loss of coordinated water as described for hydrated magnesium silicate gels [67] or sepiolite. The overlap of water losses from the dehydroxylation is centered at 550°C for the hydrothermally prepared M-S-H instead of the 450°C indicating a better structuring.

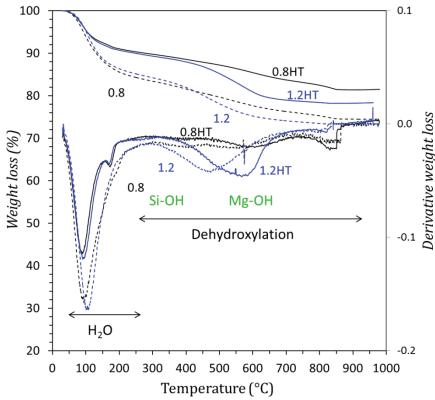


Figure 18: Thermogravimetric analysis (TGA) of hydrothermally prepared M-S-H samples compared to M-S-H samples with similar Mg/Si.

The repartition between physically bound water (30-250°C) and hydroxyl groups (250-900°C) quantified by TGA is shown in Figure 19 as H₂O/Si molar ratios. The samples equilibrated at higher RH showed a comparable amount of hydroxyl groups but much more physically bound water. Table 4 summarizes the content of the total water and hydroxyl per silicon. The total bound water and of hydroxyl groups increases with Mg/Si in M-S-H as previously reported [15, 16].

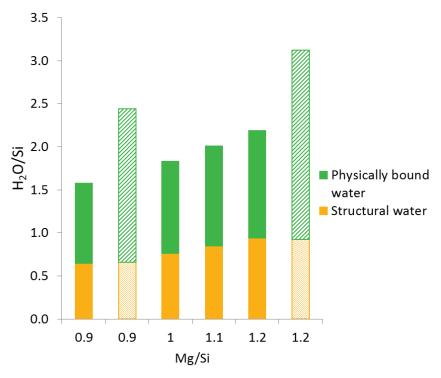


Figure 19: Repartition between water and hydroxyl groups in M-S-H as function of the Mg/Si quantified by TGA, physically bound water (30-250°C) and hydroxyl groups (250-900°C) (samples equilibrated at \sim 33% RH (plain columns) and \sim 85% RH (patterned columns)).

3.2.5. ¹H NMR relaxometry

739 ¹H NMR relaxometry measurements were performed on the two M-S-H samples Mg/Si=0.9 and 1.2 re-equilibrated at ~85% RH.

The fraction of structural water corresponding to hydroxyl groups can be accessed using the QE pulse sequence. The content of structural water and physically bound water obtained by QE is compared to the TGA results in Figure 20. The sum of QE (solid+mobile) has been normalized to the total bound water quantified by TGA. The results were in good agreement and showed that both QE and TGA could well differentiate the structural water from the physically bound water.

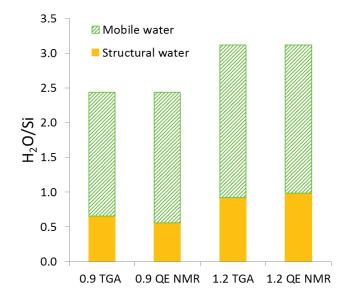


Figure 20: Comparison of the repartition between water and hydroxyl groups in M-S-H as function of the Mg/Si quantified by TGA, physically bound water (30-250°C) and hydroxyl groups (250-900°C) and the deconvolutions of the QE-NMR recordings (samples equilibrated at 85% RH).

As shown in Figure 2, different T_2 relaxation times (~ 0.05 ms, ~ 0.8 ms, and > 6 ms) were observed which are assigned to: *very confined* water, *confined* water (both physically bound water) and bulk water. The average specific T_2 relaxation times obtained by inverse Laplace transform (ILT) are given in Table 5. The results obtained at 33% RH showed similar first relaxation time (*very confined* water), but a shorter relaxation time for the *confined* water. This result, although prone to the error associated with the overall low signal at low RH, indicates a more *confined* water at lower RH and is consistent with the XRD results where the basal spacing was observed to decrease with the RH.

Table 5: Specific T_2 relaxation times obtained by ILT for the M-S-H samples equilibrated at 33 and 85% RH.

	Very confined water	Confined water	Bulk water
M-S-H	ms		
0.9 85% RH	0.056 ±0.036	0.769 ± 0.043	12.6 ±2.58
1.2 85% RH	0.049 ± 0.015	0.821 ± 0.014	6.80 ± 3.84
0.9 33% RH	0.072 ± 0.017	0.345 ± 0.017	3.80 ± 21.00
1.2 33% RH	0.048 ±0.034	0.342 ±0.053	2.04 ±1.11

 \pm corresponds to the 95% confidence interval.

Figure 21 shows the repartition of water quantified by the QE (structural water) and multiexponential fitting of the CPMG (physically bound water and bulk water) normalized to the mobile water found by the QE and the total bound water determined by TGA for the samples at 85% RH. The calculations gave similar results as the TGA (see Figure 19, patterned columns) for the repartition between physically bound and structural water (hydroxyl groups). However, unlike TGA or QE, CPMG can differentiate between the different populations of water such as *very* confined water (probably the strongly adsorbed water), confined water and bulk water. The 1 H NMR relaxometry showed that the content of bulk water is low (<3% of the total water) which is in fact at the level of the background noise. The content of confined water, i.e. the water present in very fine pores, is about 65 and 56 % of the total water for the 0.9 and 1.2 M-S-H samples, while the amount of very confined water was around 10%. At higher Mg/Si the content of very confined water ($T_2 \sim 0.05$ ms) per silica increased (Table 6), however, if the water content is expressed per magnesium (Appendix B) the content of water remains relatively constant.

It should be however noted that due to the short T_2 (at ~ 0.05 ms) of this first peak of the CPMG assigned to *very confined* water, may not resolve all possible water, or artificially overestimate the position of the first peak. This is because the first echo was at 0.05 ms and consequently only part of the decay from the lowest peak could be resolved in the range of echoes of 0.05 -12 ms applied here.

The *very confined* water could include water in the interlayers (internal water) and water strongly adsorbed on the surface of the particle (external water), possibly also the coordinated water bound to magnesium as discussed previously. At both Mg/Si ratios investigated, the *very confined* water corresponded to approximately 10% of the signal, indicating the presence of more *very confined* water per Si at higher Mg/Si ratios.

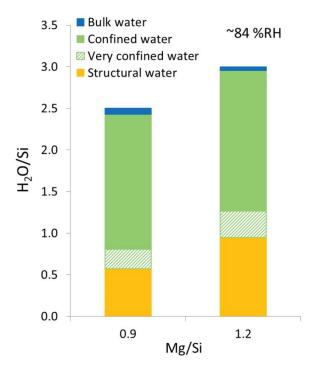


Figure 21: Repartition of the water in M-S-H normalized by the total bound water quantified by TGA as a function of the Mg/Si (structural water from the QE, mobile water from the CPMG.

The samples equilibrated at 33%RH showed more of very confined water and less of confined water that the samples at 85% RH. The increase of the relative humidity of the sample fills the pore between particle and the first layers of water on the surface (very confined water) are shown

as less confined as soon as the pores are full (based on the assumed model of fast exchange of the water molecules between the zone close to the solid surface and bulk of the pore [60].

It might be postulated that the slightly increasing *very confined* water content at higher Mg/Si is due to: a) higher strongly adsorbed water content on the surfaces of silicates, b) higher coordinated water content to magnesium i.e., to water coordinated at the edges and/or, c) more *very confined* water in the smaller interlayer space. Indeed, the water of a nano-pore might be described as only *very confined* water where the water of a slightly bigger pore might be described in both *very confined* and *confined* water resulting with a higher content of *very confined* water in smaller pores.

Table 6: Total bound water and hydroxyl content (molar) per silica in M-S-H from DVS measurement, from TGA and from the 1H NMR relaxometry. The results are normalized to the total bound water quantified by TGA (errors in $TGA \pm 12\%$; $DVS \pm 10\%$; 1H NMR $\pm 17\%$).

		0.9			1	1.1	1.2		
samples equilibrated at		33%	85%	94%	33%	33%	33%	85%	94%
DVS	H ₂ O/Si (ads)	1.78	3.53a	4.12			2.28	3.75a	4.28
	H ₂ O/Si (des)	1.94	3.67a				2.42	4.04a	
	OH/Si (structural) b	0.72					1.48		
TGA	H ₂ O/Si	1.58	2.44		1.84	2.01	2.19	3.12	
	OH/Si (structural) ^c	1.29	1.31		1.52	1.69	1.88	1.85	
H NMR	bulk water/Si	0.07 ^d	0.07				0.06 d	0.05	
	confined water/Si	0.54 ^d	1.58				0.56 ^d	1.75	
	very confined water/Si	0.50 ^d	0.23				0.69 ^d	0.33	
	OH/Si (structural)	0.93 d	1.12				1.77 ^d	1.97	
CEC	Mg ²⁺ /Si	0.022			0.025	0.028	0.030		

^a From the DVS measurements of the M-S-H equilibrated at 33% RH; ^b two times the H_2O/Si quantified in the sample at <2.5 RH%; ^c structural water plus possibly strongly adsorbed water; ^d the results have been renormalized considering the signal due to bulk water with very large relaxation time (> 2 ms) as noise.

3.2.6. Discussion

The DVS measurements indicated that the amount of total water in M-S-H increased clearly with the RH and fill the microporosity of the particles. TGA and DVS indicated the presence of more physically bound water at higher RH. This physically bound was resolved by ¹H-NMR relaxometry as *confined* water present in the micro-pores even at 85% RH, while hardly any bulk water was found at this RH. DVS, TGA and ¹H-NMR relaxometry measurements indicated a relatively similar amount of physically bound water per magnesium in M-S-H independent of Mg/Si, which translated into a higher H₂O/Si at higher Mg/Si in M-S-H (Table 6).

A significant amount of hydroxyl groups (structural water) is also present in M-S-H, and the number of hydroxyl groups quantified by DVS, TGA and ¹H-NMR relaxometry increased with the Mg/Si in M-S-H (Table 6 and Appendix B). ¹H-NMR relaxometry data indicated that the amount of OH/Si nearly duplicated from Mg/Si = 0.8 to 1.2 (Table 6), while the difference in the amount quantified by TGA was less distinct, due to the substantial overlap of the different signals. Also, the ²⁹Si MAS NMR data indicated the presence of more Q¹ and Q² silicates which exhibit Si-OH groups (predominantly protonated, details in section 3.3) at higher Mg/Si (Table

824 6). As also the content of hydroxyl groups per magnesium increased with the Mg/Si (Appendix

B), not only more hydroxyl groups are bound to the silicate at high Mg/Si but also more Mg-OH

groups are present. 826

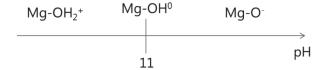
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Surface properties

- 829 Swelling phyllosilicates such as montmorillonite or saponite exhibit a negatively charged surface
- 830 due to the partial replacement of silicate by aluminate in the tetrahedral silicate layers. Cations
- are present in the interlayers and/or external surface to compensate these negative charges. The 831
- basal spacing depends on the nature of the counterion and its wettability. 832
- 833 Amorphous silica shows a negative zeta potential at pH values from 3 to 10 [82], due to the
- deprotonation of surface silanol groups, while brucite exhibits positive zeta potential of 834
- approximately 20 mV in the pH range 3-10 [82]. Pokrovsky and Schott [83] found, by studying 835
- zeta potential of brucite as a function of the pH, a PZC (point of zero surface charge) of around 836
- 11, confirming that below this value, brucite has a positive effective surface charge (Figure 22). 837



838 839

Figure 22: Schematic brucite surface charge in function of the pH (adapted from [83]).

840

- Antigorite exhibits an intermediate only slightly negative zeta potential, indicating a contribution 841
- 842 of both the positive magnesia-hydroxyl octahedral layers and the negative silica tetrahedral layers
- [82]. In contrast, chrysotile with a comparable chemical composition exhibits a positive zeta 843
- potential as its needle like structure exposes magnesium hydroxide on the exterior surface [82, 844
- 845 84].
- 846 3.3.1. CEC
- 847 The cation exchange capacity (CEC) is a measure of the amount of exchangeable cations present
- either at the surface (in the Stern and diffuse layer) or interlayer of the solid particle. The CEC 848
- quantifies the cations filtrated with the solid which charge-balance the surface charge of the solid 849
- and corresponds thus to the surface charge density. 850
- A positive CEC has been measured for M-S-H, as shown in Figure 23, which indicates the 851
- 852 presence of exchangeable cations in its structure and thus a negative surface charge of M-S-H as
- in phyllosilicates. The measured CEC increased from ~ 35 meq/100g at pH from 8.3 (Mg/Si = 853
- 0.8) to $\sim 40 \text{ meg/}100\text{g}$ at pH 10 and Mg/Si = 1.2. This observation confirmed the presence of 854
- 855 hydroxyl surface groups like in amorphous silica and brucite that experience deprotonation upon
- pH increase. As CEC measures the overall amount of exchangeable cations, it is well possible 856
- 857 that in addition to the negatively charged SiO also some Mg-OH₂ surface sites were present,
- although less than the negatively charged silanol groups. 858

The kind and amount of cations present on the CEC sites were also measured; mainly magnesium was present plus 1 to 2 % sodium, which was present as an impurity in the starting materials. The presence of only 1 to 2% of Na⁺ on the CEC sites, although similar magnesium and sodium concentrations in solution were measured (Table 1), showed that the sorption of the bivalent Mg²⁺ is favored compared to the monovalent Na⁺, which is commonly observed on silica (see e.g. [85-87]). The CEC measured by the total of the cations released by the cobalt(III) replacement agreed well with the total CEC measured by colorimetry, indicating that the M-S-H phases did not dissolve significantly.

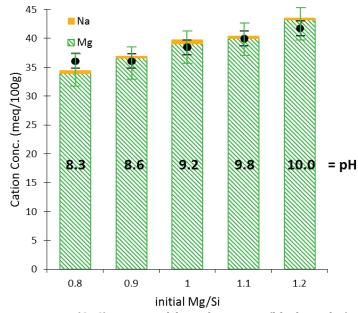


Figure 23: Cation exchange capacity (CEC) measured by colorimetry (black circles) and concentrations of cations sorbed on M-S-H samples (2 years- at 20°C) measured by cobalt hexamine method as a function of the initial Mg/Si.

The amount of magnesium at the cation exchange sites was related to the total amount of magnesium present in Table 6. Only 2 to 3% of the total magnesium was present on the cation exchange sites of M-S-H.

The total of exchangeable cations in M-S-H was higher than the CEC of sepiolite ($\sim 10 \, \text{meq/100g}$) [88] but lower than the CEC of e.g. saponite ($\sim 70\text{-}150 \, \text{meq/100g}$) (e.g., [89, 90]), where Al and Fe replace a fraction of Mg and Si in the structure.

3.3.2. Zeta potential

 The zeta potential measures the charge of a particle not directly at the surface but in some distance, such that (cat)ions near the surface in the Stern and even some in the diffuse layer, appear as part of the solid [61, 84, 91]. Thus the presence of more magnesium in the cation exchange sites of M-S-H can result in less negative zeta potential measurements. The zeta potential measurements on M-S-H particles, as shown in Figure 24, indicate a decrease from -19 mV at pH 8.6 to -28 mV at pH 10.2. The zeta potential of hydrated amorphous silica was \sim -43 mV at pH of 6.5 which corresponds well with literature data [82], while the zeta potential of brucite was positive \sim 2 mV at pH = 10.5 and is expected to be higher at lower pH values [83].

The negative effective charge of M-S-H confirms that the Si-OH groups on the Q^1 and Q^2 silicates are at least partially deprotonated: Si-O and that the low cation concentrations in solution did not fully balance these negative charges, i.e. not all the charge balancing cations are in the Stern layer but at last a part in the diffuse layer. The decrease in zeta potential from pH 8 to 9 is probably related to the progressive deprotonation of silanol groups as the pH increases and magnesium concentrations decreases. The trend, more negative values at higher pH values and thus at higher Mg/Si agree well with the CEC measurements.

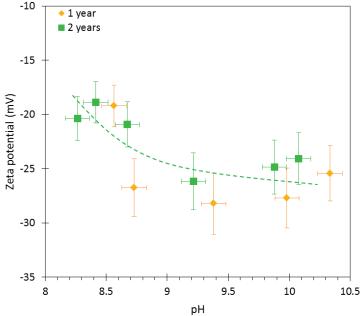


Figure 24: Zeta potential of M-S-H with Mg/Si=0.8-1.2 as a function of pH, M-S-H particles aged of 1 and 2 years at 20°C, the line is only guide to eye.

3.3.3. Effect of filtration on measured pH values

The presence of charged particle surfaces also affected the pH measurements; the pH of the filtrated liquid was systematically lower than the pH measured in the corresponding suspension as detailed in Table 7. The decrease of pH due to the filtration indicated that not only Mg²⁺ but also OH⁻, probably as MgOH⁺, was associated with the surface of M-S-H. In fact, in the pH range 8-10, the fraction of MgOH⁺ becomes more important as the pH increases (Figure 25). The OH⁻/Si filtrated with the solid shown in Table 7 was calculated from the pH differences between the suspension and the corresponding filtrated supernatant. It indicates that the content of MgOH⁺ counter-ions is very low (0.01 to 2% at pH 9.9) compared to the amount of Mg²⁺ found on the cation exchange sites (Table 6), which is in agreement with the fractions of MgOH⁺ and Mg²⁺ in the solution shown in Figure 25.

Table 7: pH measured in the M-S-H samples after 3.3 years at 20°C.

initial Ma/Si	pH measured in	pH measured in filtrated	[OH] filtrated with the	OH filtrated with the
initial Mg/Si	suspension	solution	solid (mmol/l)	solid / Si*
0.7	8.3	8.0	0.0007	0.000003
0.8	8.3	7.9	0.0008	0.000003
0.9	8.5	8.2	0.0011	0.000005
1.0	9.1	8.8	0.0043	0.00002
1.1	9.7	9.1	0.0255	0.00012
1.2	9.9	9.6	0.0269	0.00013
1.3	10.3	10.0	0.0675	0.00034

1.4 10.4 10.1 0.0850 0.00045

* Mg on CEC: 0.02 to 0.03 Mg/Si (Table 6).

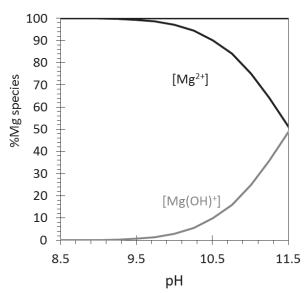


Figure 25: Magnesium speciation ($Mg_{tot} = 100 \text{ mol/l}$) in solution at 20°C as a function of the pH.

3.3.4. Discussion

The CEC measurements indicated the presence of exchangeable cations (mainly Mg²⁺) at the surface of M-S-H. Its amount increased while the zeta potential decreased, when the pH raised, indicating an increase of the negative surface charge density of M-S-H with pH due to the deprotonation of the silanol groups of M-S-H.

The comparison of the CEC of 0.04 to 0.06 meq/Si (0.02 - 0.03 Mg_{exch}/Si) with the fraction of silanol groups of 0.3 to 0.6 per Si, indicated that only approximately 10% of the silanol groups were deprotonated in the pH range studied.

The zeta potentials measured in the M-S-H suspension were negative but decreased only moderately at higher pH values in contrast to the CEC measurements, in agreement with the presence of more Mg²⁺ at the surface at higher pH values. The presence of more magnesium on the cation exchange sites of M-S-H could also explain why the amount of *very confined* water quantified by ¹H NMR relaxometry increases with the Mg/Si, as Mg²⁺ in water is surrounded by 6 to 18 water molecules Mg[H₂O]₆²⁺[H₂O]₁₂ [92], such the amount of water should increase strongly with the amount of Mg²⁺ on the cation exchange sites. In addition, also the silanol groups are associated with additional water as observed by FTIR and ¹H-²⁹Si CP MAS-NMR measurements. Thus the increase of the fraction of silanol groups (as observed by ²⁹Si MAS NMR spectroscopy) at high Mg/Si contributes also to the presence of more adsorbed water.

3. Conclusions

X-ray diffraction, X-ray pair distribution function results, and N₂ physio-sorption data confirmed that M-S-H phases were poorly ordered and nanosized phyllosilicates as already suggested in

- [16]. The presence of 30% to 55% Q¹ and Q² sites at low and high Mg/Si, respectively, as 935
- observed by ²⁹Si NMR, indicates a high fraction of silanol (Si-OH) groups present at edges sites 936
- 937 or defects in the silicates layers. Hydrothermal treatment resulted in M-S-H with a slightly better
- ordered structure, as observed by ²⁹Si MAS NMR spectroscopy, X-ray diffraction data and TGA. 938
- 939 In all cases, M-S-H showed a small coherence length of about 1.2 nm, as measured by X-ray PDF
- analyses, and a relatively high specific surface area of 300 to 500 m²/g and micro- and nano-940
- 941 porosity similar to poorly ordered synthetic phyllosilicates.
- 942 The samples were observed to swell slightly in the presence of ethylene glycol and the water
- 943 content was highly dependent on the RH. ¹H NMR relaxometry performed on the samples
- 944 conditioned at 85%RH, combined with TGA measurement, showed that hardly any bulk water
- 945 was present, while large part of physically bound water was present in micro-pores. Also the
- amounts of more confined water (either present at the surface or as water associated with Mg2+ 946
- 947 cations) and hydroxyl groups were observed increasing at higher Mg/Si. This higher content of
- hydroxyl groups at high Mg/Si was related to the higher content of magnesium and thus of Mg-948
- 949 OH groups and to the increase of the density of silanol groups at higher Mg/Si.
- M-S-H exhibited a negative surface charge indicating a partial deprotonation of the silanol 950
- groups. The small negative surface charge also leads to the presence of a low amount of 951
- 952 magnesium on cation exchange sites (equal to 0.02 - 0.03 Mg/Si) compensating the negative
- charge similar as has been observed for phyllosilicates. The negative surface of the M-S-H 953
- 954 particle might explain the weak cohesion and small particle size observed.
- 955 The different experimental techniques applied to characterize M-S-H showed a poorly order
- 956 structure related to phyllosilicate with a negative surface charge, exchangeable cations and both
- 957 structural and bound water types. The ill-defined and nano-sized structure of M-S-H with its large
- 958 number of silanol sites resulted in the presence of exchangeable cations. The strong resemblance
- 959 of M-S-H to hydrated 2:1 / 1:1 phyllosilicates could also indicate that an aluminum uptake in the
- octahedral and tetrahedral layers of M-S-H could be possible similar to phyllosilicates. Further 960
- 961 investigations have been carried out to investigate the possible incorporation of aluminum in the
- 962 structure.

963

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5. Appendix

- 970 Appendix A: Details of the X-ray PDF analysis fitting.
- 971 Minerals used:
- 972 Sepiolite fiche CIF: 9014723
- 973 Formula : H_{12} $Mg_{3.592}$ O_{22} Si_6
- 974 Calculated formula: Mg_{14.368} O₆₈ Si₂₄ Wa₂₀
- 975 Groupe d'espace : P n c n
- 976 $\alpha = \beta = \gamma = 90^{\circ}$; a=13.3067 Å; b=26.9720 Å; c=5.2664 Å

- 977 Sanchez, M., Garcia-Romero E., Suarez, M., Silva, I., Fuentes-Montero L., Martinez-Criado G., Variability in sepiolite: Diffraction studies Note: Sample BAT25 Note: T = 25 C, Journal of American Mineralogist, Vol. 96, pp.
- 979 1443 1454, (2011)
- 980 **Talc fiche CIF:** 1011152
- 981 Formule: $H_2 Mg_3 O_{12} Si_4$
- 982 Groupe d'espace : C 1 2/c 1
- 983 a=5.26; b=9.1; c=18.81; $\alpha = \gamma = 90^{\circ}$; $\beta = 100.08^{\circ}$
- 984 Gruner, J. W., The crystal structures of talc and pyrophyllite, Zeitschrift fuer Kristallographie, Kristallgeometrie,
- 985 Kristallphysik, Kristallchemie (-144,1977), Vol. 88, pp. 412-419, (1934)
- 986 Antigorite-Tb (n = 17) fiche CIF: 19084
- 987 Formule : Mg₄₈ O₁₄₇ Si₃₄
- 988 Groupe d'espace : triclinique P 1 1
- Dodony I, Posfai M, Buseck P R, Revised structure models for antigorite: An HRTEM study, American Mineralogist
- 990 87 (2002) 1443-1457
- 991 a=43.5 angstroms; b=9.23 angstroms; c=7.27 angstroms; α = 90; β = 92°; = γ =90°
- 992 Antigorite-M fiche CIF: 9014625
- 993 Formule : Mg₃₉ O₁₂₀ Si₂₈
- 994 Groupe d'espace : monoclinique P 1 m 1
- 995 a=35.02; b=9.23; c=7.27; $\alpha = \beta = \gamma = 90^{\circ}$
- Dodony, I.; Posfai, M.; Buseck, P. R., Revised structure models for antigorite: An HRTEM study Note: n = 14,
- 997 Journal of American Mineralogist, Vol. 87, pp. 1443 1457, (2002)
- 998 <u>Chrysotile fiche CIF:</u> 1010960
- 999 Formule : H₈ Mg₆ O₁₈ Si₄
- 1000 Groupe d'espace : C 1 2/m 1
- 1001 a=14.66; b=18.5; c=5.33; $\alpha = \gamma = 90^{\circ} \beta = 93.27^{\circ}$
- Warren, B.E.; Bragg, W.L., The crystal structure of chrysotile H₄ Mg₃ Si₂ O₉, Zeitschrift fuer Kristallographie,
- 1003 Kristallgeometrie, Kristallphysik, Kristallchemie (-144,1977), Vol. 76, pp. 201-210, (1931)
- 1004 Lizardite fiche CIF: 0005585
- Formule : $Mg_3 Si_2 H_4 O_9$
- 1006 Groupe d'espace : P 3 1 m
- 1007 a=b=5.332; c=7.332; $\alpha = \beta = 90^{\circ}$; $\gamma = 120^{\circ}$
- 1008 Guggenheim S. and Zhan W., Effect of temperature on the structures of lizardite-1T and lizardite-2H1, The
- 1009 Canadian Mineralogist, Vol. 36, pp. 1587-1594, (1998)

1011 ● *Fits*:

1010

1013

For every fit, the Qdamp was set to 0.05 and Qmax was kept at 17, the fit range is detailed below.

			1.3 (1-20 Å) Figure 7	0.8 (1-20 Å) Figure 8	0.8 (1-12 Å) Figure 9
CIF file	Paramètre	Initial	Ajusté	Ajusté	Ajusté
sepiolite	Scale factor	1	0.739	0.61	
	Delta1	0	1.128	0	
	a	13.4	13.125	13.038	
	b	26.8	27.281	27.065	
	С	5.28	5.415	5.418	
	α	90	90	90	
	β	90	90	90	
	γ	90	90	90	
	adp Mg	0	0.00549	0.0077	
	adp Si	0	0.0281	0.012	
	adp O	0	0.0356	0.0188	
	$r_{\rm w}$		0.61	0.60	

Talc	Scale factor	1	0.685	0.609	0.797	
	Delta1	0	1.428	1.497	1.431	
	a	5.26	5.39	5.352	5.356	
	b	9.1	9.357	9.34	9.24	
	c	18.81	18.019	18.266	18.39	
	α	90	90	90	90	
	β	100	100	100	100	
	γ	90	90	90	90	
	adp Mg		0.00931	0.018	0.0162	
	adp Si		0.0619	0.045	0.0606	
	adp O		0.0605	0.057	0.0564	
	$r_{\rm w}$		0.59	0.55	0.42	
Antigorite Tb	Scale factor	1	0.849	0.793	0.865	
	Delta1	0	1.047	1.141	1.058	
	a	43.5	43.437	43.422	43.442	
	b	9.23	9.455	9.401	9.395	
	c	7.27	7.154	7.077	7.028	
	α	90	90	90	90	
	β	92	92	92	92	
	γ	84.75	84.75	84.75	84.75	
	adp Mg		0.0197	0.0312	0.0312	
	adp Si		0.0144	0.00701	0.0081	
	adp O		0.0244	0.0288	0.0269	
	$r_{\rm w}$		0.46	0.46	0.42	
Antigorite M	Scale factor	1	0.769	0.546		
	Delta1	0	1.237	0		
	a	35.02	34.202	34.709		
	b	9.23	9.458	9.32		
	c	7.27	7.186	7.335		
	α	90	90	90		
	β	90	90	90		
	γ	90	90	90		
	adp Mg		0.0106	0.0274		
	adp Si		0.0352	0.0113		
	adp O		0.0441	0.0072		
	$r_{\rm w}$		0.61	0.64		
Chrysotile	Scale factor	1	0.687	0.475		
	Delta1	0	1.535	0		
	Deltai	O .				
	a	5.34	5.339	5.468		
			5.339 9.497	5.468 9.196		
	a	5.34				
	a b	5.34 9.241	9.497	9.196		
	a b c	5.34 9.241 14.689	9.497 15.067	9.196 14.823		
	a b c α	5.34 9.241 14.689 90	9.497 15.067 90	9.196 14.823 90		
	a b c α β	5.34 9.241 14.689 90 93.66	9.497 15.067 90 93.66	9.196 14.823 90 93.66		
	a b c α β	5.34 9.241 14.689 90 93.66	9.497 15.067 90 93.66 90	9.196 14.823 90 93.66 90		

	adp O		0.0915	0.0156	
	$r_{\rm w}$		0.56	0.66	
Lizardite	Scale factor	1	0.123	0.128	
	Delta1	0	0.639	1.379	
	a	5.332	5.475	5.462	
	b	5.332	5.281	5.232	
	c	7.23	7.666	7.621	
	α	90	90	90	
	β	90	90	90	
	γ	90	90	90	
	adp Si adp Mg adp O		0.0103	0.0079	
			0.00761	0.0196	
			0.0175	0.0195	
	adp H		0.000329	0.00033	
	$r_{\rm w}$		0.69	0.68	

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1015 1016 1017 Appendix B: Total bound water and hydroxyl content (molar) per magnesium in M-S-H from DVS measurement, from TGA and from the 1 H NMR relaxometry. The results are normalized to the total bound water quantified by TGA (errors in TGA \pm 13%; DVS \pm 11%; 1 H NMR \pm 19%) (calculated from (Table 6)).

		0.9			1	1.1	1.2		
samples equilibrated at		33%	85%	94%	33%	33%	33%	85%	94%
DVS	H ₂ O/Mg (ads)	1.98	3.92 a	4.58			1.90	3.13 a	3.57
	H ₂ O/Mg (des)	2.16	4.08 a				2.02	3.37 a	
	OH/Mg (structural) b	0.80					1.23		
TGA	H ₂ O/Mg	1.76	2.71		1.84	1.83	1.83	2.60	
	OH/Mg (structural) ^c	1.43	1.46		1.52	1.54	1.57	1.54	
H NMR	bulk water/Mg		0.08					0.04	
	Confined water/Mg		1.76					1.46	
	Very confined water/Mg		0.26					0.28	
	OH/Mg (structural)		1.24					1.64	
CEC	Mg ²⁺ /Mg	0.025			0.025	0.025	0.025		

^a From the DVS measurements of the M-S-H equilibrated at 33% RH; ^b two times the H_2O/Si quantified in the sample at <2.5 RH%; ^c structural water plus possibly adsorbed water.

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