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Design and Experimental Validation of a High Voltage Ratio DC/DC Converter for Proton Exchange Membrane Electrolyzer Applications

Stefania Maria Collura^a, Damien Guilbert^{b,*}, Gianpaolo Vitale^c, Massimiliano Luna^d, Francesco Alonge^a, Filippo D'Ippolito^a, Angel Scipioni^b

^a Università degli studi di Palermo, Dipartimento dell'Energia, Ingegneria dell'Informazione e Modelli Matematici (DEIM), Viale delle Scienze snc, 90128 Palermo, Italy

^b Université de Lorraine, IUT de Longwy, Group of Research in Electrical Engineering of Nancy (GREEN), Longwy, France

^c ICAR, Institute for high performance computing and networking, Italian National Research Council of Italy, Palermo, Italy

^d INM, Institute for Marine Engineering, Italian National Research Council of Italy, Palermo, Italy

*corresponding author. Phone: +33372749984

e-mail: damien.guilbert@univ-lorraine.fr

Abstract

This paper deals with hydrogen production via water electrolysis, which is considered the most attractive and promising solution. Specifically, the use of renewable energy sources, such as wind electric power generators, is hypothesized for supplying the electrolyzer; aiming to strongly reduce the environmental impact. In particular, micro-wind energy conversion systems (μ WECSs) are attractive for their low cost and easy installation. In order to interface the μ WECS and the electrolyzer, suitable power conditioning systems such as step-down DC-DC converters are mandatory. However, due to the requested high conversion ratio between the DC bus grid, i.e. the output of a three-phase diode rectifier connected to the output of the electric generator, and the rated supply voltage of the electrolyzer, the classic buck converter alone is not suitable. Therefore, a converter is proposed and designed, consisting of a buck converter, a full-bridge IGBT converter, a single-phase transformer, and a diode bridge rectifier; LC filters are also included between buck and full-bridge converters, and at the output of the diode bridge rectifier with the aim of reducing the ripple on currents and voltages. The components of the described physical system from the output of the three-phase rectifier up to the electrolyzer are then modeled assuming the transformer as ideal, and the model is employed for designing a PI-type controller. Experimental results are provided in order to demonstrate the effectiveness of the developed converter and its control for these applications.

Keywords

Electrolyzer, DC/DC converter, Wind energy, High conversion ratio, Control technique, Modeling.

NOMENCLATURE

Acronyms

EL	electrolyzer.
FBC	full-bridge converter.
FC	fuel cell.

HBC	half-bridge converter.
HFT	high-frequency transformer.
Mg	magnesium.
PEM	proton exchange membrane.
PMSG	permanent magnet synchronous generator.
SO	solid oxide.
Ti	titanium.
WECS	wind energy conversion system.

30

31 *Roman symbols*

A	attenuation (db).
B	bandwidth (Hz).
d	duty cycle.
E_{elec}	counter electromotive force of the electrolyzer (V)
f_{sw}	switching frequency (Hz).
i	current flowing trough L_1 (A).
i_0	current flowing trough L_3 (A)
i_2	current flowing trough L_2 (A)
i_{1T}	transformer input current (A).
i_{2T}	transformer output current (A).
i_B	input current of full-bridge converter (A)
i_{el}	current at the input of electrolyzer (A)
m	margin.
N	turns ratio of the transformer.
R_1	resistance of the electrolyzer (Ω)
r_{c1}	parasitic resistance of capacitor C_1 (Ω)
r_{c2}	parasitic resistance of capacitor C_2 (Ω)
r_i	current ripple (A).
r_{L1}	parasitic resistance of inductor L_1 (Ω)
r_{L2}	parasitic resistance of inductor L_2 (Ω)
r_v	voltage ripple (V).
T_{sw}	switching period (s).
V_B	input voltage of full-bridge converter (V)
v_{c1}	voltage across C_1 (V).
v_{c2}	voltage across C_2 (V).
v_{c3}	voltage across C_3 (V).
v_{It}	transformer input voltage (V).

v_{2t}	transformer output voltage (V).
ω_c	crossover frequency (rad.s ⁻¹).
ω_r	resonance frequency (rad.s ⁻¹).

32

33 *Greek symbols*

φ	phase angle (°)
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34

35 *Subscripts and superscripts*

g	gain.
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36 1. INTRODUCTION

37 Over the last decades, reserves of fossil fuels (e.g. oil, natural gas) have been depleting due to the growing
 38 demand [1]. Indeed, fossil fuels are widely used for diverse applications, especially in transportation and electricity
 39 production [2]. Their increasing use all over the world leads up to the large release of greenhouse gases, responsible
 40 for global warming and hazardous meteorological phenomena [1]. Based on the current reserves and fossil fuels
 41 production [3], oil and natural gas should be depleted during the 21st century (forecast exploitation time around 50
 42 years). Hence, new energy solutions must be developed to face the depletion of fossil fuels and global warming.

43 Among the envisaged solutions, hydrogen is considered a promising solution for a sustainable future by providing
 44 a clean and efficient energy carrier [4]. Hydrogen can supply or store energy. Furthermore, it has a very high energy
 45 content (i.e. 120 MJ/kg) and can be used in fuel cells (FCs) to generate electricity or power and heat as byproducts.
 46 Although hydrogen is not naturally present in nature, it can be found in fossil fuels, biomass, and water. At the
 47 present time, hydrogen can be produced in many ways such as by thermochemical, electrolytic, direct solar water
 48 splitting, and biological processes [5]. Among these different hydrogen production processes, water electrolysis is a
 49 promising option. The operation of water electrolysis is mainly based on the use of electricity to split de-ionized,
 50 pure or distilled water into hydrogen and oxygen. The chemical reaction occurs in a system called electrolyzer (EL).
 51 On one hand, given that electricity is needed to start hydrogen production, different energy sources can be used. On
 52 the other hand, in order to drastically minimize environmental impact, the use of renewable energy sources (e.g.
 53 wind, solar) is mandatory [6]. Besides, over the last years, wind energy has gained a growing interest in hydrogen
 54 production, as demonstrated in the literature [7]-[14]. In particular, micro-wind energy conversion systems
 55 (μ WECSs), involving power levels under 10 kW, are attractive for their low cost and easy installation.

56 Different types of ELs can be distinguished by their electrolyte and the charge carrier: (1) alkaline ELs; (2) proton
57 exchange membrane (PEM) ELs; and (3) solid oxide (SO) ELs [15],[16]. Table I indicates the main features of each
58 technology; whereas Table II presents the advantages and disadvantages of each technology. From Tables I and II,
59 alkaline and PEM ELs are currently the two main technologies, which are commercially available. Alkaline ELs are
60 the most mature and widespread compared to PEM ELs (under development). As highlighted in Table II, alkaline
61 ELs have a longer lifespan than PEM ELs. However, PEM ELs have several advantages over alkaline ELs, such as
62 compactness, fast system response, wide partial load range and high flexibility in terms of operation. As a result, this
63 technology is an attractive option for integration into the grid including renewable power generating systems [16].
64 For this reason, a PEM EL has been considered for carrying on this work.

65 Like for FCs, DC/DC converters are mandatory to interface the DC voltage grid and the EL. Generally, the EL
66 required a very low DC voltage in order to generate hydrogen. Indeed, at nominal power, the cell voltage of an EL is
67 equal around to 2.5 V [17]. With the aim to optimize the reliability of the EL, the number of cells has to be limited.
68 As emphasized in a previous work [17], DC/DC converters for EL applications must meet several requirements from
69 voltage ratio, energy efficiency, and low output current ripple point of view. Among these issues, the most important
70 requirement expected from the DC/DC converter is a high conversion ratio. Indeed, for hydrogen production via
71 water electrolysis from WECSs, the DC bus voltage is very high (i.e. between a hundred and a thousand volts) [17].
72 Given that the voltage of the electrolyzer is quite low (i.e. around ten volts) [17], DC/DC converters for EL
73 applications must have a high conversion ratio ability.

74 Based on the current literature survey carried out in a previous work [17], three types of DC/DC converters are
75 mainly used for these applications: (1) buck converter; (2) half-bridge converter (HBC); and (3) full-bridge converter
76 (FBC). On one hand, classic buck converters are widely used within hydrogen production systems based on WECS
77 [7]-[14]. In [7], Şahin et al. have proposed a synchronous buck converter by replacing the diode with a power switch.
78 Therefore, the diode reverse recovery issue can be removed. In the other related papers [8-14], a simple buck
79 converter is used since the study is mainly focused on energy management and cost analysis. By comparison, in [18],
80 Monroy-Morales proposes a system composed of a rectifier and a classic buck converter to supply an electrolyzer.
81 The rectifier is used to convert an AC grid to a DC grid; whereas the buck converter is used to adjust the required
82 voltage to supply the electrolyzer. On the other hand, classic buck converters present several disadvantages,

83 particularly from voltage ratio and output current ripples reduction point of view. These topologies must be
84 particularly used for applications requiring a low voltage ratio as reported in the literature (i.e. for very small, low
85 voltage wind turbines) [7]-[14]. On the other side, isolated DC/DC converter topologies (e.g. HBC, FBC) provide
86 more perspective, especially in terms of voltage conversion ratio due to the use of a transformer. In [19],[20],
87 Andrijanoviš et al. have developed a zero-voltage switching half-bridge DC-DC converter to interface the DC grid
88 and the electrolyzer within a stand-alone power supply based on renewable energy sources. By comparison, in [21],
89 Blinov and Andrijanoviš have developed a half-bridge phase-shifted active rectifier for electrolyzer applications.
90 Finally, full-bridge DC-DC converters have been proposed in [22-28]. The advantages and disadvantages of each
91 topology have been provided in a previous review work [17]. If the transformer is well designed for a given
92 application, these topologies are particularly suitable for hydrogen production via water electrolysis including
93 WECS. However, so far, they have not been considered in the literature for these applications [17].

94 Accordingly, the main purpose of this paper is to present a suitable-high voltage ratio DC/DC converter for EL
95 applications within a hydrogen production system based on a WECS. In this application, the DC bus voltage is quite
96 high (i.e. around a hundred volts) and is very representative of the usual DC bus grid voltage met in wind power
97 systems; consequently, a DC/DC converter with high conversion ratio is required. Another important aspect treated
98 in the paper is the control of the DC/DC converter. In this paper, model-based control techniques are used. To this
99 end, a mathematical model is obtained, assuming the behavior of the transformer as ideal. Using this model, two
100 controllers are designed, one consisting of integral action, and the other consisting of an integral action together with
101 a proportional action. Experimental tests have been carried out in order to validate the concept of the developed
102 converter and its control for applications requiring a high conversion ratio.

103 This paper is divided into five sections. After this Introduction presenting the current state-of-the-art and
104 motivations to carry out this work, Section 2 describes the investigated hydrogen production system (i.e. from the
105 wind turbine to the EL), and particular attention is given to the proposed DC/DC converter. Then, in Section 3,
106 details about the design and control laws for the DC/DC converter are provided. Finally, Section 4 presents the
107 experimental test bench used to validate the proposed DC/DC converter and its control, as well as the obtained
108 results.

2. THE INVESTIGATED SYSTEM AND THE CHOSEN CONVERTER TOPOLOGY

Within the framework of this work, a hydrogen production system based on a μ WECS is investigated and is shown in Fig. 1. This system is composed of the following components: a horizontal axis wind turbine, a three-phase bridge rectifier, the proposed DC/DC converter, and finally a PEM electrolyzer and metal-hydride hydrogen storage. In the following, further details are provided for each component being part of the studied hydrogen production system.

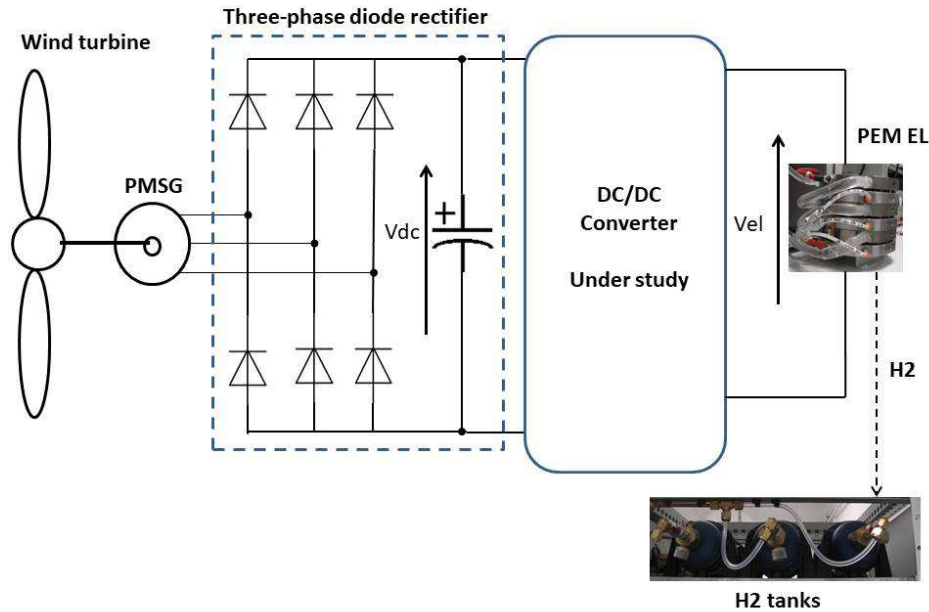


Figure 1: Synopsis of the investigated hydrogen production system.

2.1. Wind turbine

In this work, the features of a horizontal axis three-phase wind turbine manufactured by FORTIS company were used. The wind turbine consists of the following parts: frame/generator/mast adapter; rotor blades/hub and finally a tail with the tail vane. The technical data of the wind turbine are provided in Table III. The wind turbine is located on the campus of the IUT (i.e. University of Technology) in Longwy (France), a section of the University of Lorraine. The trend of turbine power with wind speed is provided in Fig. 2.

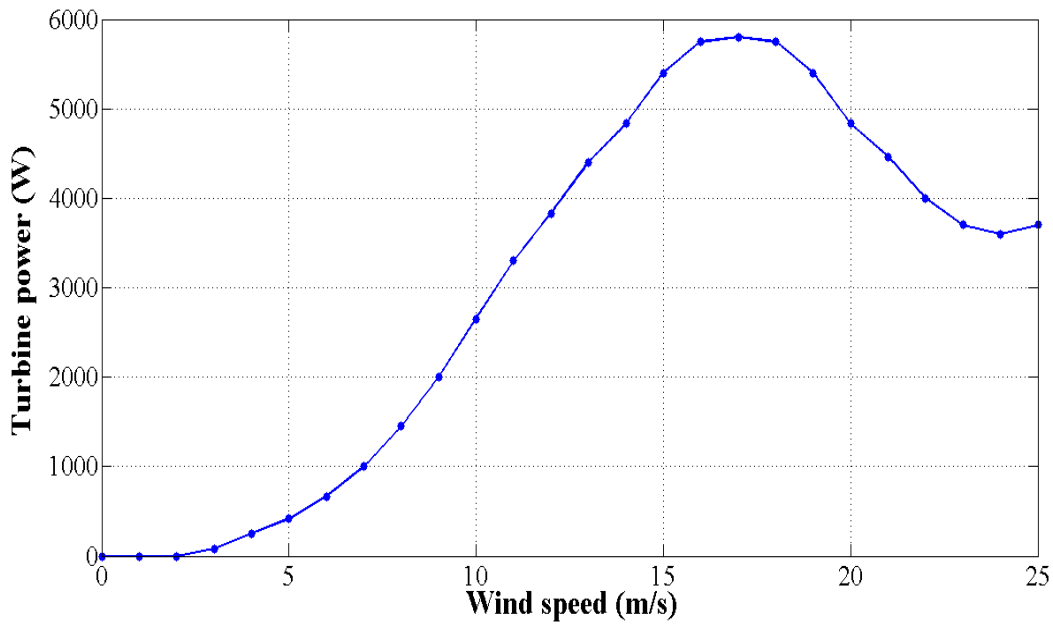


Figure 2: Power curve of the wind turbine according to the wind speed.

2.2. PMSG and Three-phase diode rectifier

The FORTIS wind turbine is connected to a brushless permanent magnet synchronous generator (PMSG), that outputs a three-phase AC voltage, whose frequency and amplitude depend on wind speed. The PMSG output is connected to a three-phase diode rectifier and a capacitive filter to obtain a DC voltage. The variation of the DC voltage with wind speed is provided in Fig. 3. According to this figure, the DC bus voltage range is from 75 V (cut in wind speed) to 500 V (rated wind speed).

Based on the wind speed measurements carried out on the campus, the considered wind speed range is from 5 to 7 $\text{m}\cdot\text{s}^{-1}$. As a result, the DC bus voltage at the output of the rectifier is comprised between 150 V and 220 V.

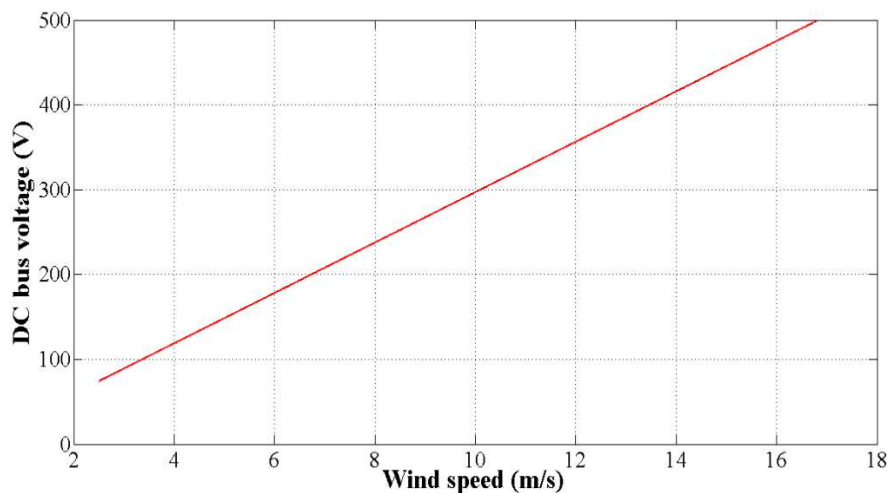


Figure 3: Variation of DC bus voltage at the output of the rectifier according to wind speed.

2.3. Electrolyzer and hydrogen storage

A PEM EL (NMH2 1000) from the HELIOCENTRIS company is connected to the developed DC/DC converter. The features of the PEM EL are provided in Table IV. The operating principle of this EL is shown in Fig. 4. The generated hydrogen gas is accumulated in the hydrogen/water separator and is dried by passing through the automatic dryer. The internal pressure (11 bar) is controlled by the amount of generated hydrogen by the cell. The output pressure is controlled by a proportional valve.

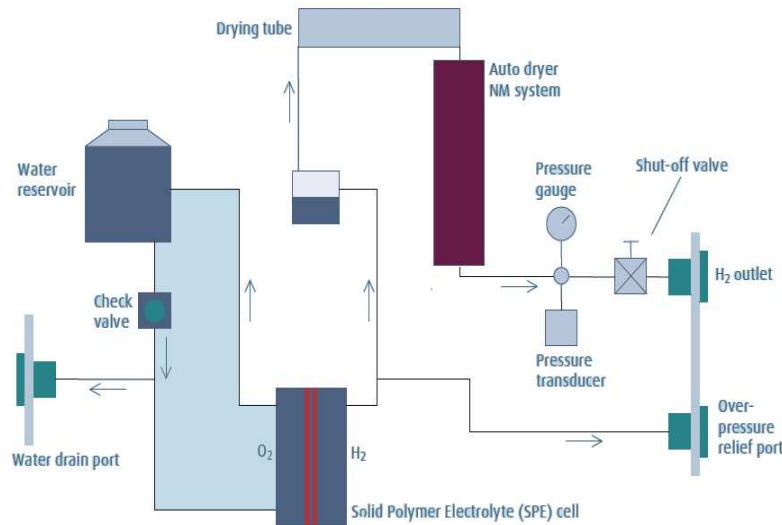


Figure 4: Operating principle of the PEM EL.

In order to store hydrogen produced by the PEM EL, three metal hydride storage systems (MHS 800 shown in Fig. 1) from the HELIOCENTRIS company are used. These tanks are equipped with a low-temperature metal alloy on a titanium (Ti) and magnesium (Mg) base. They present several benefits for storage as defined below:

- Absorption of the hydrogen in the alloy lattice after the adsorption at the surface;
- can store hydrogen at high volume and low weight density (fit for stationary applications);
- low thermal conductivity.

The technical data of the MHS 800 metal hydride storage are provided in Table V.

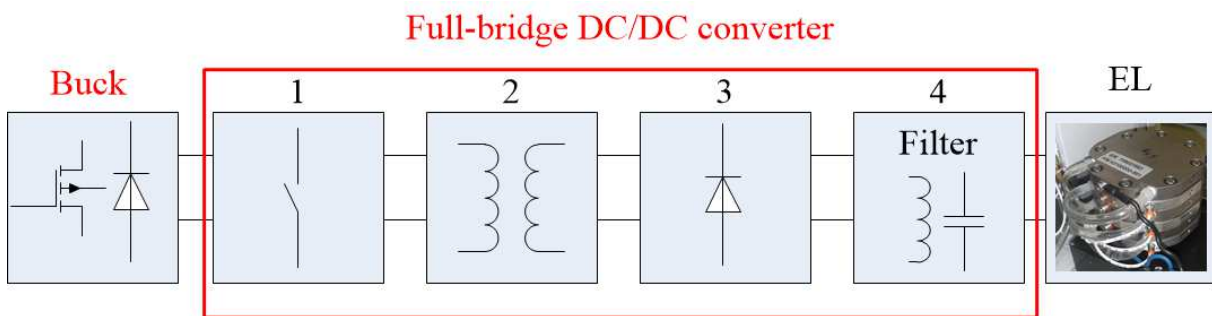
2.4. Proposed and developed DC/DC converter

In the proposed application, the electrolyzer is supplied by a wind turbine connected to a PMSG and, in turn, to a three-phase bridge rectifier (Fig. 1). On the one hand, in the operating range, the voltage at the output of the three-

158 phase diode rectifier (DC bus voltage) varies from 150 V to 220 V. On the other hand, the electrolyzer requires a
159 rated power of 400 W with a voltage of 8 V. Therefore, a step-down DC/DC converter is required. Unfortunately,
160 such a strong voltage reduction cannot be obtained with a traditional single-stage buck converter since a very low
161 duty cycle (ranging between 0.036 and 0.053) would be necessary; in such case, the low conduction time of the
162 power switch would require a very fast on and off time of the device, and the current supplied by the source would
163 have a high di/dt . Moreover, at constant input-output power, a strong voltage reduction implies a very high value of
164 the output current; thus, the inductor, the power switch, and the free-wheeling diode would be subjected to high
165 current levels degrading the efficiency due to Joule losses. The second disadvantage could be partially solved by an
166 interleaved step-down converter in which the current is shared among more inductors [7]. As a matter of fact, this
167 circuit operates as more parallel connected converters and the total current is divided. Hence, the current ratings of
168 power electronics devices could be reduced. Anyway, to assure that all currents are equally divided among inductors,
169 and to properly control and improve the reliability of interleaved topologies, several current sensors must be used
170 [29],[30]. However, the more current sensors are used, the more the control is complex. Anyway, the classic
171 interleaved step-down converter does not help to solve the first disadvantage (i.e., the need for very fast devices and
172 the related high di/dt) because it still has a limited voltage ratio:

173 For the above-mentioned reasons, a different topology has been chosen for the proposed DC/DC converter. The
174 synopsis of the chosen topology is shown in Fig. 5; it encompasses a buck converter stage connected to an FBC,
175 operating at a constant duty cycle, a transformer (2) with a suitable reduction ratio, a bridge rectifier (3), an LC filter
176 (4). Further details regarding the design of the converter are provided in Section 3. In the following, the reasons that
177 led to choosing this topology will be explained. A strong voltage reduction can be obtained easily only by using a
178 transformer with a suitable voltage ratio. The working frequency of such a component is chosen as a compromise: a
179 value lower than 100 Hz implies a heavy and bulky transformer; on the other hand, significant switching losses are
180 exhibited when the frequency exceeds 50 kHz. Therefore, a working frequency of 25 kHz has been chosen for the
181 transformer. Being the transformer an AC device, an FBC is required to convert the rectified DC wind turbine
182 voltage into a 25 kHz square wave that is fed into the high side of the transformer (high voltage, low current). In
183 addition, a classic buck converter is placed between the three-phase rectifier and the input of the FBC to have one
184 degree of freedom (i.e., the control variable) on the voltage/current combination at each power level. The higher

185 current appearing at the low side of the transformer is simply rectified using a diode bridge. Finally, a low-pass LC
 186 filter reduces the current and voltage ripple to extend the life of the EL. The present study focuses specifically on ELs
 187 supplied by μ WECS, i.e., with power levels lower than 10 kW. As for the high-side section of the circuit, in the
 188 chosen case study a maximum current of 1.8 A is obtained at the considered power and voltage levels (400 W and
 189 220V); in the worst case (i.e., for a typical 10 kW, 400 V three-phase wind turbine), the current is lower than 15 A.
 190 Hence, the choice of the classic buck converter placed between the three-phase rectifier and the input of the FBC is
 191 adequate, and no current sharing is required. Specifically, the buck converter is used to obtain a moderate voltage
 192 reduction ratio, which is then further increased by the transformer. As for the low-side section of the circuit, in the
 193 chosen case study a maximum current of 50 A is obtained at the considered power and voltage levels (400 W and 8
 194 V); in the worst case (i.e., for a 10 kW wind turbine), the current is 1250 A. However, these higher current levels are
 195 not a problem since the related circuit is completely passive (i.e., diodes are used instead of active switching
 196 devices). Even if several parallel-connected diodes are used, being the circuit passive no current sharing issues arise.
 197 Therefore, all the electric components required by the proposed topology are readily available on the market (diodes)
 198 or can be simply designed and built (high-frequency transformers with high secondary current). It is worth noting
 199 that, for power levels higher than 10 kW, alternative DC/DC converter topologies may be more suitable, but the
 200 analysis of this scenario falls outside the scope of the present paper.



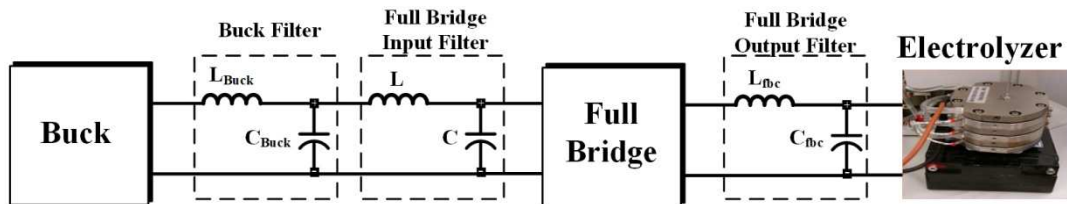
201
202 Figure 5: Synopsis of the proposed DC/DC converter.

203 3. CONVERTER DESIGN AND DEVELOPMENT OF THE CONTROL LAWS

204 205 3.1. Design and sizing of the proposed converter

206 In general, it is possible to size the output filter of the FBC ((4) in Fig. 4) considering that the output waveforms of
 207 an FBC with unity turn ratio, controlled with duty ratio D at a switching frequency F_{sw} , are the same as those of a

208 buck converter operating at $2D$ and $2F_{sw}$ [31]. In the case under study, the FBC is operated at a constant duty ratio
 209 equal to 0.5. As a result, the output waveforms should have no ripples at all. However, the leakage inductance of the
 210 high-frequency transformer (HFT) and the inductance of the output filter of the FBC significantly delay the
 211 commutation between the diode paths corresponding to a positive and negative current, and the voltage at the
 212 secondary side of the HFT is zero during the commutation. Hence, the actual duty ratio of the equivalent buck
 213 converter is lower than unity and not constant. Two SEMISTACK-IGBT from SEMIKRON company will be used
 214 for implementing the proposed converter, as discussed in Section 4; hence, no sizing is required for IGBTs and
 215 diodes. On the other hand, the different passive components to design for our system are shown in Fig. 6. Actually,
 216 there are 6 passive components to design (3 inductors, 3 capacitors): one LC couple at the output of the buck
 217 converter, and two LC couples both at the input and the output of the full-bridge DC-DC converter.



218
219 Figure 6: Overview of passive components to design.

220 The HFT aims at reducing the voltage from about 80 V to about 8 V (EL rated voltage) and increasing the current
 221 from 5 A to 50 A. Therefore, a turn ratio equal to $N=10$ is required. The HFT has been built on purpose and exhibits
 222 a magnetizing inductance of 0.4 mH, a leakage inductance of 24 μ H, and parasitic resistance of 5.4 m Ω . The inductor
 223 of the output filter is sized imposing an output current ripple of 1% in the worst case (i.e. when the equivalent buck
 224 converter is controlled with a duty cycle equal to $D=0.5$). Taking the turn ratio of the HFT into account, we obtain
 225 the minimum value for such an inductor [31]:

$$226 \quad L_{FBC} = \frac{V_{in}/K}{8 \cdot 2F_{sw} \cdot I_{out,max} \cdot r_i / 100} = 50 \mu H \quad (1)$$

227
228 The chosen commercial inductor has an inductance of 50 μ H and parasitic resistance of 4.5 m Ω .

229 As for the output capacitor, it is designed to obtain a voltage ripple (r_v) of 1% in the worst case (i.e. with a low duty
 230 ratio). Considering $D=0.165$ for the HFB (i.e. $D=0.33$ for the buck converter), the maximum corner frequency $f_{c,max}$
 231 of the low pass filter can be determined as follows [31]:

$$232 \quad \frac{\Delta V_{out}}{V_{out}} = \frac{2r_v}{100} = \frac{\pi^2}{2} (1 - 2D) \left(\frac{f_c}{2F_{sw}} \right)^2 \quad (2)$$

233

$$f_{c,max} = 2F_{sw} \sqrt{\frac{2r_v}{100} \cdot \frac{2}{\pi^2} \cdot \frac{1}{1-2D}} = 3112 \text{ Hz} \quad (3)$$

Therefore, the required minimum capacitance value is:

$$C_{FBC,min} = \frac{1}{L_3} \left(\frac{1}{2\pi f_{c,max}} \right)^2 = 53 \mu F \quad (4)$$

The chosen commercial capacitor has a capacitance of 56 μF and parasitic resistance of 28 m Ω .

The input current of the FBC has a large and spiky ripple superimposed on the DC component. If this ripple is handled only by a capacitor, the required capacitance value is 10 mF. However, this choice would lead up to very slow dynamics of the converter. Hence, an LC filter is preferred as the input filter of the FBC. The related components will be chosen after sizing the passive components of the input buck converter. This converter aims at reducing the rectified output of the wind generator (about 200 V, 400 W) to the voltage and current levels required at the input of the FBC. Due to the non-ideal commutation and reduced equivalent duty ratio, the input voltage must be slightly higher than 80 V; actually, 92.5 V and 4.32 A are required at the input of the FBC (i.e. at the output of the buck converter). Using the usual formulas for sizing the output inductor of the buck converter [31] and imposing a current ripple of 25% in the worst case, we obtain:

$$L_{buck,min} = \frac{V_{in}}{8 \cdot F_{sw} \cdot I_{out,max} \cdot r_i / 100} = 1.16 \text{ mH} \quad (5)$$

The chosen commercial inductor has an inductance of 1.2 mH and parasitic resistance of 33.33 m Ω .

As for the output capacitor, it is designed to obtain a voltage ripple of 1%. Considering $D=92.5/200=0.4625$, the maximum corner frequency $f_{c,max}$ of the low pass filter can be determined as follows [31]:

$$f_{c,max} = F_{sw} \sqrt{\frac{2r_v}{100} \cdot \frac{2}{\pi^2} \cdot \frac{1}{1-D}} = 1737 \text{ Hz} \quad (6)$$

Therefore, the required minimum capacitance value is:

$$C_{buck,min} = \frac{1}{L_1} \left(\frac{1}{2\pi f_{c,max}} \right)^2 = 7 \mu F \quad (7)$$

The chosen commercial capacitor has a capacitance of 20 μF and parasitic resistance of 16 m Ω . The corner frequency of the obtained LC low-pass filter is 1027 Hz. The subsequent LC low-pass filter (i.e. the input filter of the FBC) is designed to have a slightly lower corner frequency (735 Hz) and a sufficiently large input impedance compared to the output impedance of the preceding LC filter (0.4 Ω). Consequently, the chosen commercial

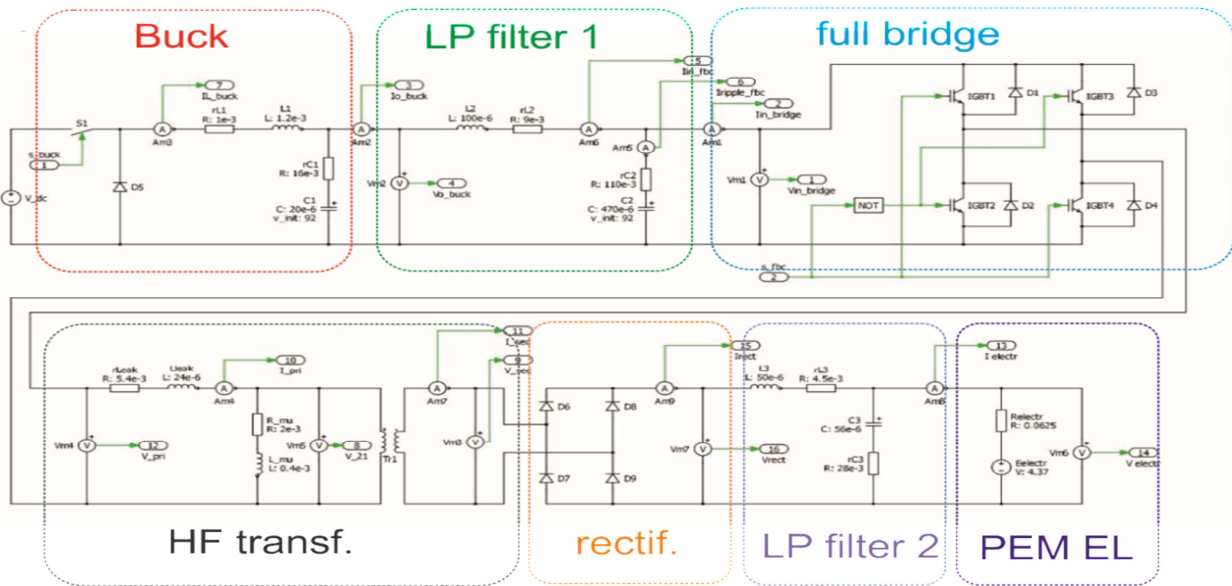
267 inductance and capacitance values are $100 \mu\text{H}$ and $470 \mu\text{F}$, respectively. The related parasitic resistances are $9 \text{ m}\Omega$
 268 and $110 \text{ m}\Omega$, respectively. In Fig. 6, these two passive components are named L and C.

269

270 3.2. Control laws for the proposed DC/DC converter

271 a) Mathematical model

272 The electrical scheme of the overall system is shown in Fig. 7, where the buck converter drives a full-bridge whose
 273 output is connected to the primary of a transformer; the secondary of the transformer supplies the EL through a
 274 rectifier and an LC filter. The electrolyzer is physically modeled by means of resistance, R_{elec} , and a DC generator,
 275 E_{elec} , series connected.



276

277 Figure 7: Physical model of the set controlled buck, full-bridge, transformer, rectifier, and electrolyzer.

278 The inductors L_1 and L_2 are physically modeled as inductances, L_1 and L_2 , connected in series to parasitic
 279 resistances r_{L1} and r_{L2} , respectively. The capacitors, C_1 and C_2 are modeled as capacitances, C_1 and C_2 , connected to
 280 parasitic resistances, r_{C1} and r_{C2} , respectively, connected in series to them.

281 The voltage V_{DC} is the DC bus voltage at the output of the three-phase rectifier (see Fig. 1), assumed equal to 200
 282 V, which represents the input of the buck converter. The output of the latter supplies the full-bridge which operates at
 283 a duty cycle of 50% and produces an alternate voltage. Such a waveform is applied to the transformer, whose output
 284 is, firstly, rectified and then applied to the electrolyzer through the filter L_3 - C_3 . The parasitic resistances of this filter
 285 are neglected. The transformer will be assumed ideal for the development of the mathematical model, whereas for

286 simulation its leakage inductance and resistance and magnetization inductance and resistance will be included in the
 287 physical model.

288 In these hypotheses, since the full-bridge input voltage, v_B , and the corresponding input current i_B are positive
 289 whatever the operative conditions, the following useful considerations for modeling the system of Fig. 7 can be
 290 made:

- 291 1. When the switch S_1 is in the ON state and IGBT1 and IGBT4 are in the ON state, the voltage $v_{1t} = v_B$ at
 292 the primary of the transformer is positive; the voltage $v_{2t} = Nv_{1t}$ at the secondary is positive too, and
 293 consequently the diodes D_6 and D_9 are ON and then the current $i_{2t} = i_{1t}/N$, where N is the inverse of the
 294 turns ratio (v_{1t}/v_{2t}).
- 295 2. When the switch S_1 is in the ON state and IGBT2 and IGBT3 are in the ON state, the voltage $v_{1t} = -v_B$;
 296 the voltage $v_{2t} = Nv_{1t}$ at the secondary is negative, and consequently the diodes D_7 and D_8 are ON and
 297 then the current $i_{2t} = i_{1t}/N$.
- 298 3. When the switch S_1 is in the OFF state and IGBT1 and IGBT4 are in the ON state, the same considerations
 299 in 1 hold. It follows that the model is the same of that relative to the operating conditions as in 1, assuming
 300 $V_{dc} = 0$.
- 301 4. When the switch S_1 is in the OFF state and IGBT2 and IGBT3 are in the ON state, the same considerations
 302 in 2 hold. It follows that the model is the same of that relative to the operating conditions as in 2.

303 The above considerations clearly show that the model corresponding to the operation detailed in 1 is valid also in the
 304 operations discussed in 2, and in those discussed in 3-4 assuming $V_{dc}=0$.

305 Regarding the development of the model describing the operation in 1, it is worth noting that the assumption of
 306 ideal transformer allows obtaining a linear and time-invariant model in which all the variables are continuous-type, in
 307 the sense that the set full-bridge, transformer, and rectifier is crucial for obtaining the desired operations in
 308 alternating current (AC), but this set does not contribute to the construction of the model itself.

309 In order to develop the model of the system depicted in Fig. 7, relative to the condition where S_1 is in the ON state,
 310 note that the input variables are V_{dc} and E_{elec} , the state variables are the currents flowing through the inductances L_1 ,
 311 L_2 and L_3 , namely i , i_2 and i_o , respectively, and the voltages on the capacitances C_1 , C_2 and C_3 , namely v_{c1} , v_{c2} and
 312 v_{c3} . It is assumed that the current i_o flowing through the inductance L_3 is the output variable. This current coincides

313 practically with the input current of the electrolyzer i_{el} and, consequently, current control of the electrolyzer is
 314 performed. The use of the current i_o as output simplifies the model of the system together with the control problem,
 315 because it is a state variable, maintaining the same objective of controlling the input current of the electrolyzer.

316 For the operation case detailed in 1, the state-space model of the physical model shown in Fig. 7, from the DC bus
 317 voltage V_{dc} at the output of the three-phase rectifier to the electrolyzer, is provided below:

$$318 \quad \dot{x} = A_{ON}x + B_{ON}u \quad (8)$$

$$319 \quad y = c_{ON}^T x \quad (9)$$

320 where $x = [i \quad i_2 \quad v_{c1} \quad v_{c2} \quad i_o \quad v_{c3}]^T$, $u = [V_{dc} \quad E_{elec}]^T$, $y = v_{c3}$,

$$321 \quad A_{ON} = \begin{bmatrix} -\frac{r_{L1}+r_1}{L} & \frac{r_1}{L} & -\frac{1}{L} & 0 & 0 & 0 \\ \frac{r_1}{L_2} & -\frac{r_1+r_2+r_3}{L_2} & \frac{1}{L_2} & -\frac{1}{L_2} & \frac{Nr_3}{L_2} & 0 \\ \frac{1}{c_1} & -\frac{1}{c_1} & 0 & 0 & 0 & 0 \\ 0 & \frac{1}{c_2} & 0 & 0 & -\frac{N}{c_2} & 0 \\ 0 & \frac{Nr_3}{L_3} & 0 & \frac{N}{L_3} & -\frac{N^2 r_3}{L_3} & -\frac{1}{L_3} \\ 0 & 0 & 0 & 0 & \frac{1}{c_3} & -\frac{1}{R_1 c_3} \end{bmatrix}, B_{ON} = \begin{bmatrix} \frac{1}{L} & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & \frac{1}{R_1 c_3} \end{bmatrix}$$

$$322 \quad c_{ON}^T = [0 \quad 0 \quad 0 \quad 0 \quad 1 \quad 0].$$

323 The model corresponding to S_1 in the OFF state, is given by:
 324
 325

$$326 \quad \dot{x} = A_{OFF}x + B_{OFF}u \quad (10)$$

$$327 \quad y = c_{OFF}^T x \quad (11)$$

328 where $A_{OFF} = A_{ON}$, $c_{OFF}^T = c_{ON}^T$, and:

$$329 \quad B_{OFF} = \begin{bmatrix} 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & 0 \\ 0 & \frac{1}{R_1 c_3} \end{bmatrix}.$$

330 Starting from the developed models (8)-(9) and (10)-(11), and assuming that the buck operates in continuous
 331 conduction mode, the average state space model is given by:

$$332 \quad \dot{x} = Ax + Bu \quad (12)$$

$$333 \quad y = c^T x \quad (13)$$

334 where:

335
$$A = A_{OFF} + (A_{ON} - A_{OFF})d = A_{OFF}$$

336
$$c^T = c_{OFF}^T + (c_{ON}^T - c_{OFF}^T)d = c_{OFF}^T$$

337 In which d is the duty cycle (i.e. the control input of the whole system). With these definitions, equation (12) can be
338 put under this form:

339
$$\dot{x} = Ax + B_{OFF}u + (B_{ON} - B_{OFF})ud \quad (14)$$

340 In order to bring back again the model (14) in the standard form, we define the equilibrium state of the model (14),
341 corresponding to the constant input u and a duty-cycle d^* , as the state x^* which satisfies the equation:

$$0 = Ax^* + B_{OFF}u + (B_{ON} - B_{OFF})ud^*$$

342 This state surely exists since the matrix A is invertible and it is given by:

343
$$x^* = A^{-1}[B_{OFF}u + (B_{ON} - B_{OFF})ud^*] \quad (15)$$

344 Denoting by $\tilde{x} = x - x^*$ the state variable relative to the equilibrium state, the model of the system can be put under
345 the standard form:

346
$$\dot{\tilde{x}} = A\tilde{x} + b\tilde{d} \quad (16)$$

347
$$\tilde{y} = c^T\tilde{x} \quad (17)$$

348 in which \tilde{d} is the control variable, $b = (B_{ON} - B_{OFF})u$ and \tilde{y} is the output relative to the equilibrium output $c^T x^*$.

349
350
351 b) Controller design

352 The electrolyzer current to duty cycle transfer function of model (16)-(17) is given by:

353
$$G_p = \frac{\tilde{y}}{\tilde{d}} = c^T(sI - A)^{-1}b = K_p \frac{(s-z_1)(s-z_2)(s-z_3)}{(s-p_1)(s-p_2)(s-p_3)(s-p_4)(s-p_5)(s-p_6)} \quad (18)$$

354
355 where:

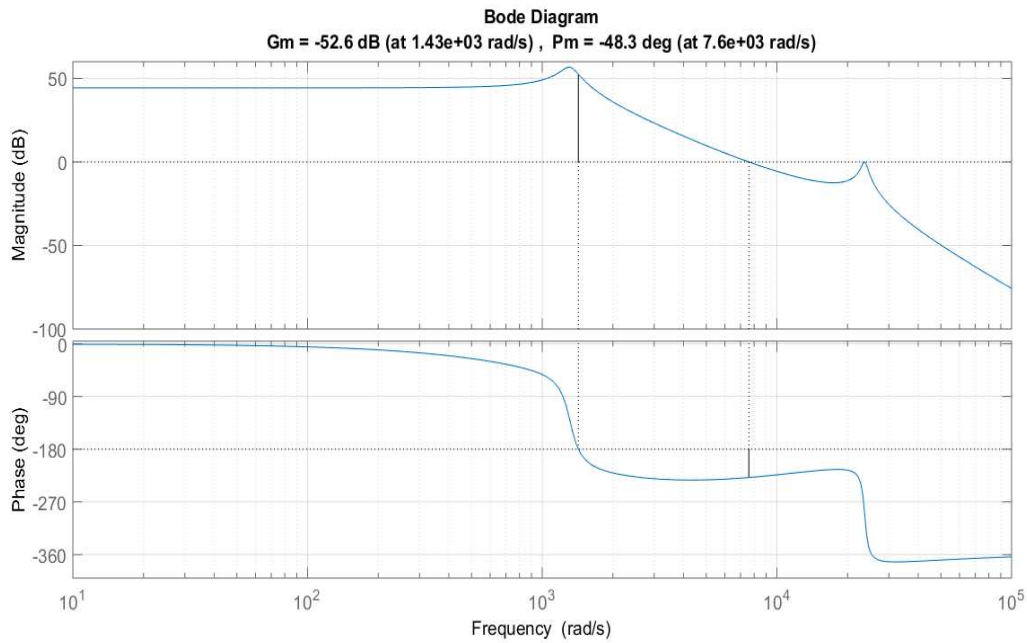
356
$$K_p = 4.85 \times 10^9, z_1 = -3.125 \times 10^6, z_2 = -1.193 \times 10^4, z_3 = -2.857 \times 10^5,$$

357
$$p_1 = -2.845 \times 10^5, p_2 = -640 - j23680, p_3 = -640 + j23680, p_4 = -1147,$$

358
$$p_5 = -104 - j1311, p_6 = -104 + j1311$$

359
360 As it can be observed, $z_3 \cong p_1$ and, consequently, there is a pole-zero cancellation in the transfer function G_p . It
361 follows that the model is not controllable and observable at the same time. Instead, it can be easily verified that it is
362 controllable, but not observable from the chosen output. However, it is known that the canceled pole is on the left
363 half plane of the Laplace domain.

364 The bode diagrams of $G_p(j\omega)$ are given in Fig. 8. An analysis of these diagrams shows that the closed-loop system,
365 realized with the transfer function $G_p(s)$ as an open-loop transfer function and unitary feedback, is unstable.



366

367

Figure 8: Bode diagram of $G_p(j\omega)$.

368 Then, a controller has to be designed so that the closed loop system is stable and satisfies the following additional
369 design requirements:

370

371

1. Bandwidth: $B \geq 20$ Hz,

372

2. Type of the system: 1,

373

3. Phase margin: $m_\varphi \geq 60^\circ$,

374

4. Attenuation at 1310 rad/s (first resonance frequency): $A_{tn} \geq 10$ dB,

375

5. Gain margin: $m_g \geq 6$ dB.

376

With the aim to design the above controller, control theory is applied [31],[32]. First of all, an integral control

377

$G_I(s) = K_{i1}/s$ is added to the plant $G_p(s)$, obtaining the following open-loop transfer function:

378

$$G_i(s) = K_{i1} G_p(s)/s \quad (19)$$

379

where a gain $K_{i1} = 0.62$ is chosen in order to obtain a crossover frequency of 100 rad/s. The Bode diagrams of the

380

open-loop transfer function (19) are given in Fig. 9. The closed-loop system is stable and the requirements of gain

381

and phase margins are satisfied.

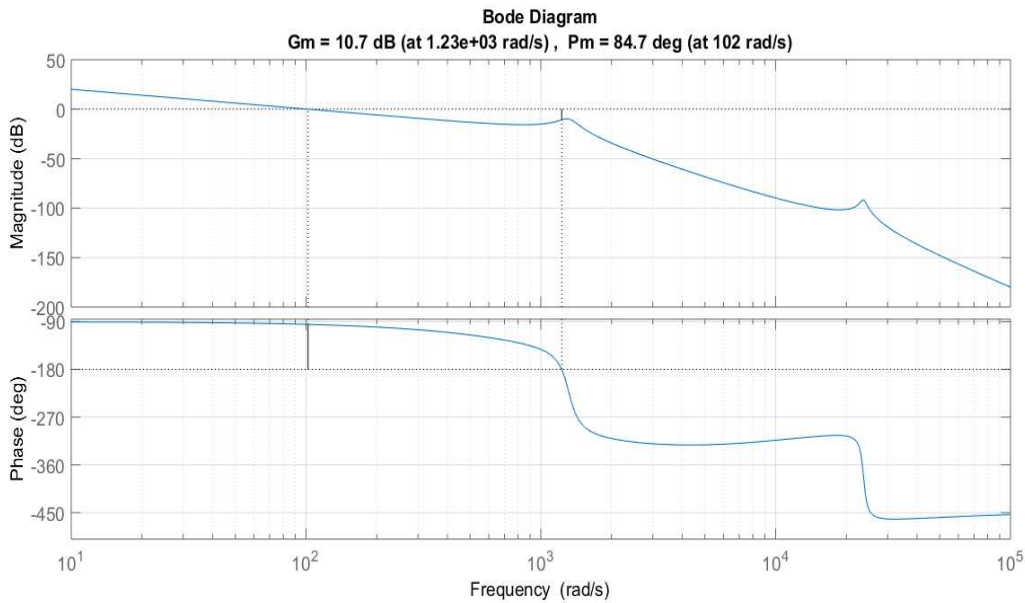


Figure 9: Bode diagrams of function $G_i(j\omega)$.

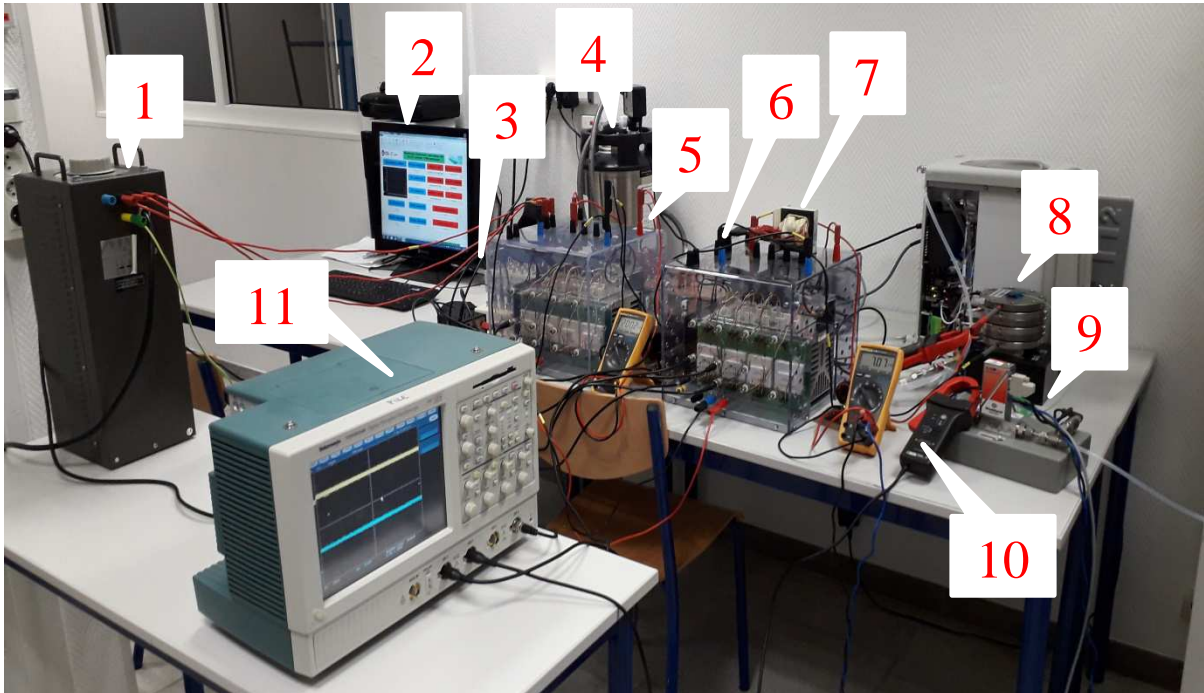
4. EXPERIMENTAL TEST BENCH AND VALIDATION

4.1. Developed experimental test bench

In order to validate the high voltage ratio converter and its control, experimental tests have been performed. The experimental test bench set up for this work is shown in Fig. 10. It is composed of an auto-transformer which substitutes the wind generator, a 3-phase diode rectifier combined with a buck converter and LC filters, a full-bridge converter followed by a transformer, a diode bridge rectifier including an LC filter, a PEM EL, a metal-hydride hydrogen storage system, de-ionized water tanks, a DS1104 dSPACE board, an interface board, and finally a computer. The 3-phase rectifier, buck, and full-bridge DC/DC converters have been realized by means of two SEMISTACK-IGBT from SEMIKRON company (as shown in Fig. 10). The control of the buck converter, and consequently of the whole DC/DC converter, is closed-loop (as reported in Section 3), whereas that of the full bridge converter is open-loop (based on a duty cycle of 50%), and both have been first carried out in Matlab/Simulink environment, and then implemented into a DS1104 dSPACE board. The control of the buck converter is based on the measurement of the EL current, which is acquired by a PAC10 current clamp from Chauvin Arnoux company. The PWM gate control signals to control the buck and full-bridge DC/DC converters are generated by the dSPACE board. However, the voltage levels of the generated PWM signals from the dSPACE board, 0-5 V, are not suitable to drive the SEMIKRON driver boards SKHI 22, 0-15 V. For this reason, an interface board is used between the dSPACE

401 board and the driver boards to convert the control signals (0-5V) to (0-15V). Unlike the first SEMISTACK-IGBT,
 402 used as a diode rectifier and buck converter, the interface board is implemented on the second SEMISTACK-IGBT,
 403 used as full bridge converter. The system specifications are summarized in Table VI.

404



405

406 Figure 10: Developed experimental test bench in laboratory: 1) autotransformer (input), 2) dSPACE control desk,
 407 3) dSPACE board, 4) de-ionized water tank, 5) SEMISTACK-IGBT (three-phase diode rectifier and buck converter),
 408 6) SEMISTACK-IGBT (full-bridge converter), 7) high-frequency transformer, 8) proton exchange membrane
 409 electrolyzer (output), 9) hydrogen flow rate meter, 10) PAC10 current clamp, 11) 4-channel oscilloscope.

410

411 4.2. Experimental validation of the developed DC/DC converter and its control

412 Based on the developed experimental test bench, three closed-loop dynamic tests have been performed by
 413 implementing the designed an integral type controller in Matlab/Simulink environment and, subsequently,
 414 transferring it into the DS1104 dSPACE board.

415 The first dynamic test consists in modifying the EL current control (from open-loop to closed loop) for $V_{dc}=200V$;
 416 for the second test, the DC bus voltage is modified from 150 V to 200 V while the converter operated in closed-loop.

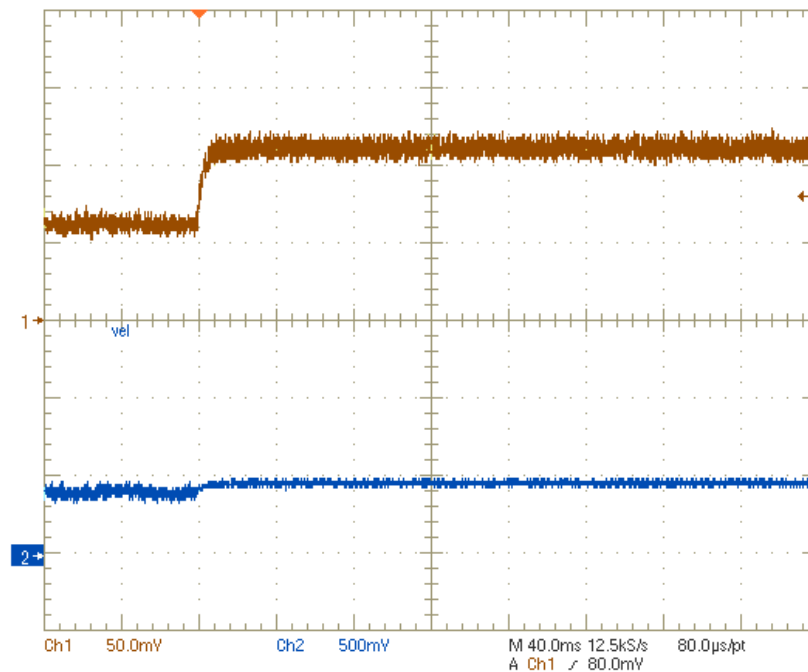
417 The obtained results are shown in Fig. 11. As it can be observed in Fig. 11a, the designed DC/DC converter, although
 418 controlled by an integral type controller based on the EL current, is able to supply the electrolyzer with a good

419 dynamic performance. Obviously, the static behavior is of type 1. By comparison, in Fig. 11b, the sudden variation of
 420 the DC bus voltage leads up to an overshoot of the buck current converter around 6 A. This overshoot has to be as
 421 low as possible in order to protect the power switch against high current stress. Besides, the current ripples are higher
 422 due to the DC bus voltage increase. Regarding the EL current, a low overshoot can be noticed (around 2 A) before
 423 reaching its steady-state operation (around 10 A) quickly.

424 The steady-state operation of the buck converter and electrolyzer is shown in Fig. 12, in both the above-mentioned
 425 experiments, is in the range of continuous conduction mode, with the duty-cycle greater than 0.3. Besides, the EL
 426 current ripple is close to zero due to the use of an LC filter between the full-bridge and the EL, whereas the EL
 427 voltage is perfectly continuous. Therefore, by minimizing this ripple, the performance of the whole system DC/DC
 428 converter-electrolyzer has been enhanced.

429

430

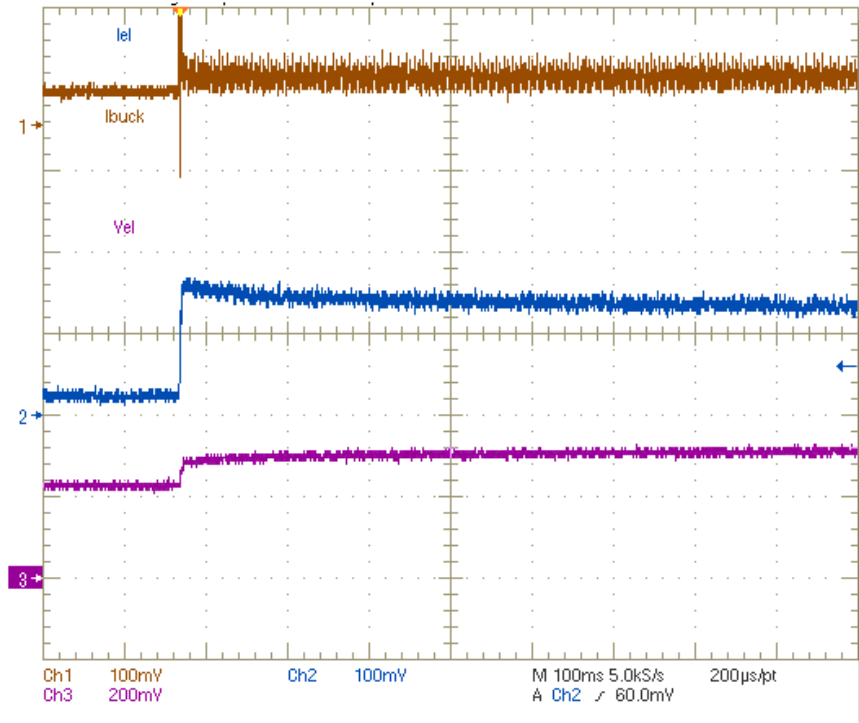


(a)

431

432

433



(b)

Figure 11: (a) first dynamic test, channel 1: buck current (5 A.div-1), channel 2: EL voltage (10 V.div-1). (b)

second dynamic test channel 1: buck current (10 A.div-1), channel 2: EL current (10 A.div-1), channel 3: EL voltage (4 V.div-1).

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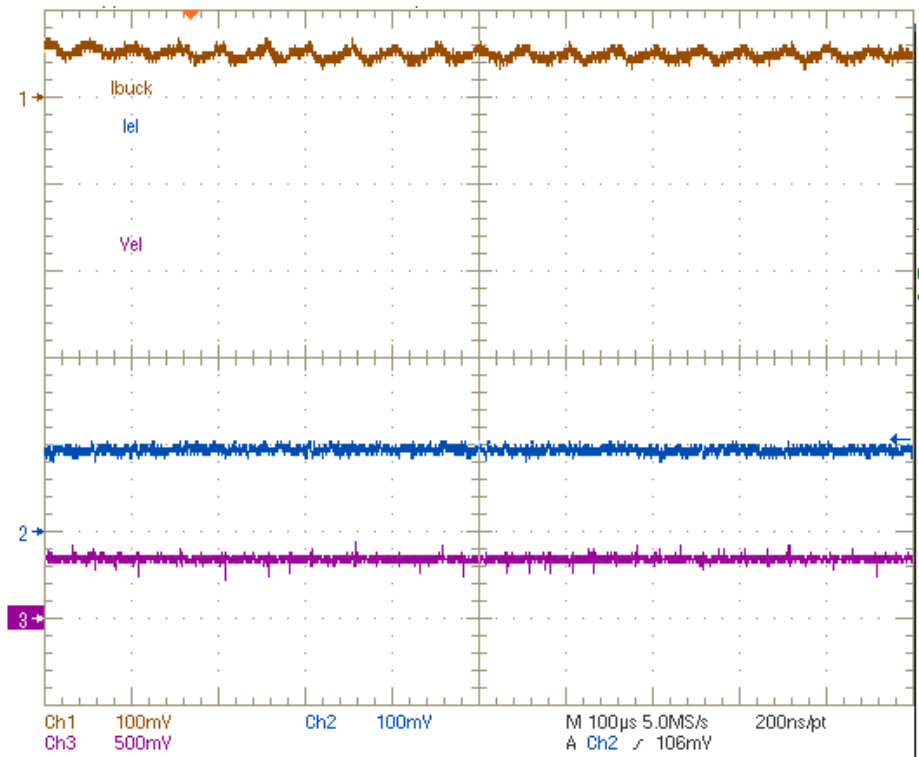


Figure 12: Steady-state operation, channel 1: buck current (10 A.div⁻¹), channel 2: EL current (10 A.div⁻¹), channel 3: EL voltage (10 V.div⁻¹).

5. CONCLUSION

The main objectives of the work were to design and develop a high-voltage ratio DC/DC converter based on buck and full-bridge DC/DC converters. Indeed, based on the current literature, it was demonstrated that current hybrid renewable energy systems with a hydrogen buffer storage are limited to low-power applications. This can be explained by the use of classical DC/DC converters (buck converters for electrolyzer applications) which present several drawbacks from voltage ratio and output current ripple points of view. Therefore, in order to move towards medium and high-power applications, DC/DC converters must feature high conversion ratio ability.

The design of the whole system including the different filters has been carried out with the aim to minimize the output current ripple. Besides, the control has been developed to ensure good dynamic performances in case of sudden variations of the operating conditions. Experimental tests have allowed validating the proposed high-voltage ratio converter and the control as well. The obtained experimental results demonstrate the good performances from steady-state error and stability points of view. Furthermore, the current ripple at the input of the electrolyzer is close to zero, as expected, and allows optimizing the

463 electrolyzer performance from efficiency and hydrogen production points of view. Future works will be carried out in order to
464 develop other robust controls with the aim to enhance the performance of the proton exchange membrane electrolyzer.

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